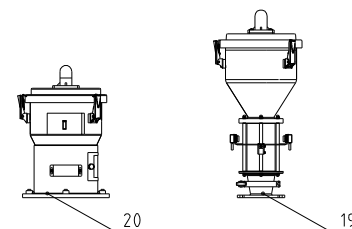
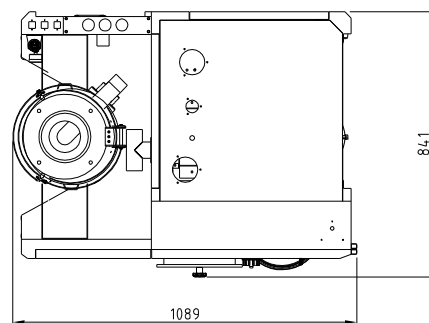
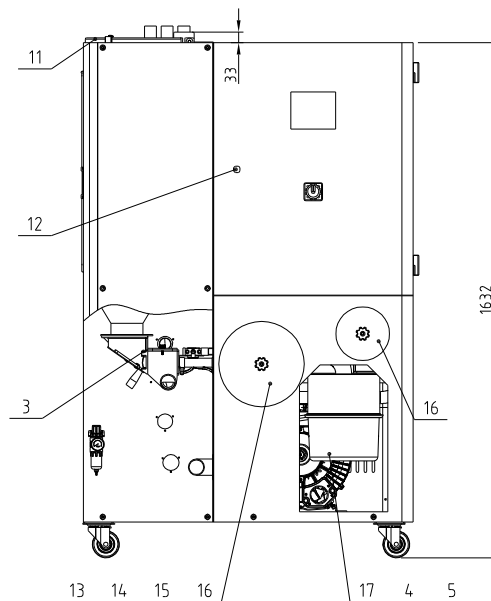
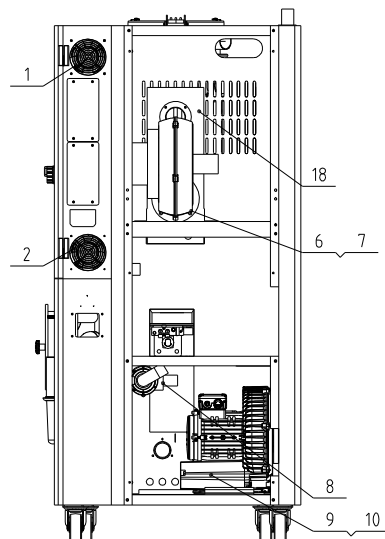


| 送料风机功率<br>Driving blower power | 干燥风机功率<br>Drying blower power | 管生电热功率<br>Pipen heater power | 保温料桶容量<br>Heat insulated hopper capacity | 机器版本号<br>Model version |
|--------------------------------|-------------------------------|------------------------------|------------------------------------------|------------------------|
| 1.5KW                          | 0.12KW                        | 3KW                          | 40L                                      | Ver.E                  |

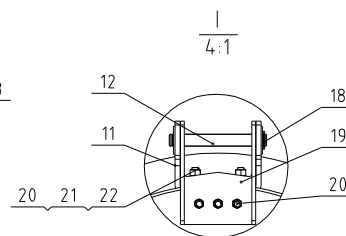
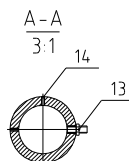
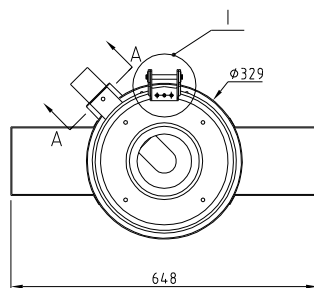
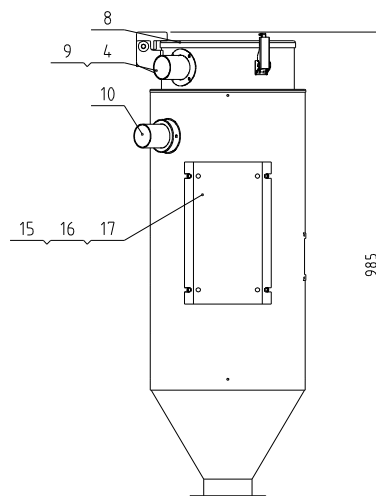
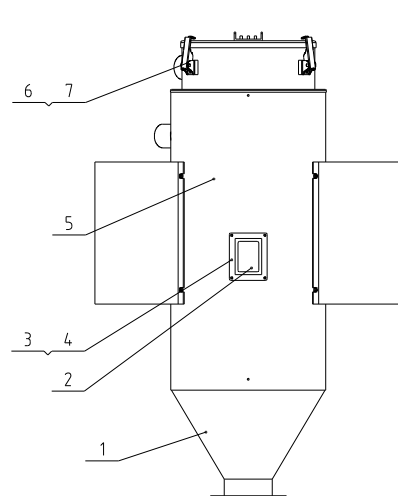


"\*"Indicates the items that may be damaged.

Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one

|    |                     |                                                          |          |     |          |
|----|---------------------|----------------------------------------------------------|----------|-----|----------|
| 20 | BH704.00300350      | Euro single vacuum hopper SHR-3U(4PIN)                   | Assembly | 1   |          |
| 19 | BY20000300550       | Standard single photosensor hopper receiver SVH-3L(4PIN) | Assembly | 1   |          |
| 18 | BH704.00300350      | Pipe heater 3KW 3Ø400V                                   | Assembly | 1   |          |
| 17 | YR501270000000      | Filter ADC1 ext 126x inner 70x H254mm                    | Assembly | 1   | *        |
| 16 | YW096751000000      | Small box nut 5/16                                       | Assembly | 2   |          |
| 15 | YR401200001000      | Filter tank cover SD-120H-ALL-06                         | PC       | 1   | *        |
| 14 | YR101204.000000     | Fastener of filter tank SD-120H-ALL-04                   | Assembly | 1   |          |
| 13 | YR507080002000      | Filter SAL-700/800G silical gel fastener                 | Assembly | 1   | *        |
| 12 | YW008161000000      | Door lock (MS816-1 blk with key)                         | Assembly | 1   |          |
| 11 | SCD-40U/40H-B-ALL   | Heat insulated hopper assembly                           | Assembly | 1   | Borrowed |
| 10 | BA20002000610       | Screw thread 2HP-3HP-SHP-B-06                            | Assembly | 2   |          |
| 9  | BM3004.2000250      | Shini blower RB-L20 A                                    | Assembly | 1   |          |
| 8  | SCD-230U/120H-D-ALL | 3-way diaphragm valve                                    | Assembly | 1   | Borrowed |
| 7  | YR102510000000      | Air exhaust pipe fastener SHD-25/100 rubber              | Rubber   | 1   |          |
| 6  | BM40338000850       | Blower 3"                                                | Assembly | 1   |          |
| 5  | YW090058000000      | buckle SDP-058(SUS304)                                   | Assembly | 2   |          |
| 4  | YR100800003000      | Fastener of filter tank SAL-800G-A-49 rubber             | Assembly | 1   |          |
| 3  | SBU-20-38S-V-ALL    | Shut-off suction box                                     | Assembly | 1   |          |
| 2  | YR401203000000      | 3-in-1 dust-proof plastic screen GRM128-30(12+12)        | Plastic  | 1   |          |
| 1  | YM60121206400       | Exhaust fan 12x12CM/24V/50/60HZ with plastic net         | Assembly | 1   |          |
| 序号 | 代 号                 | 名 称                                                      | 材 料      | 数 量 | 备 注      |

|    |     |     |     |    |    |    |   |            |                                   |      |             |    |      |    |  |
|----|-----|-----|-----|----|----|----|---|------------|-----------------------------------|------|-------------|----|------|----|--|
|    |     |     |     | 制图 |    | 版号 | D | 标题         | SDL-40U                           | 图号   | SDL-40U-ALL | 比例 | 1:15 | 数量 |  |
|    |     |     |     | 设计 |    | 核准 |   | 氧化热风干燥送料组合 |                                   |      |             |    |      | 材质 |  |
|    |     |     |     | 校对 |    |    |   |            |                                   |      |             |    |      |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 |   |            | 信易电热机械股份有限公司                      | 表面要求 |             |    |      |    |  |
|    |     |     |     |    |    |    |   |            | Shini Plastics Technologies, Inc. | 物料号  |             |    |      |    |  |

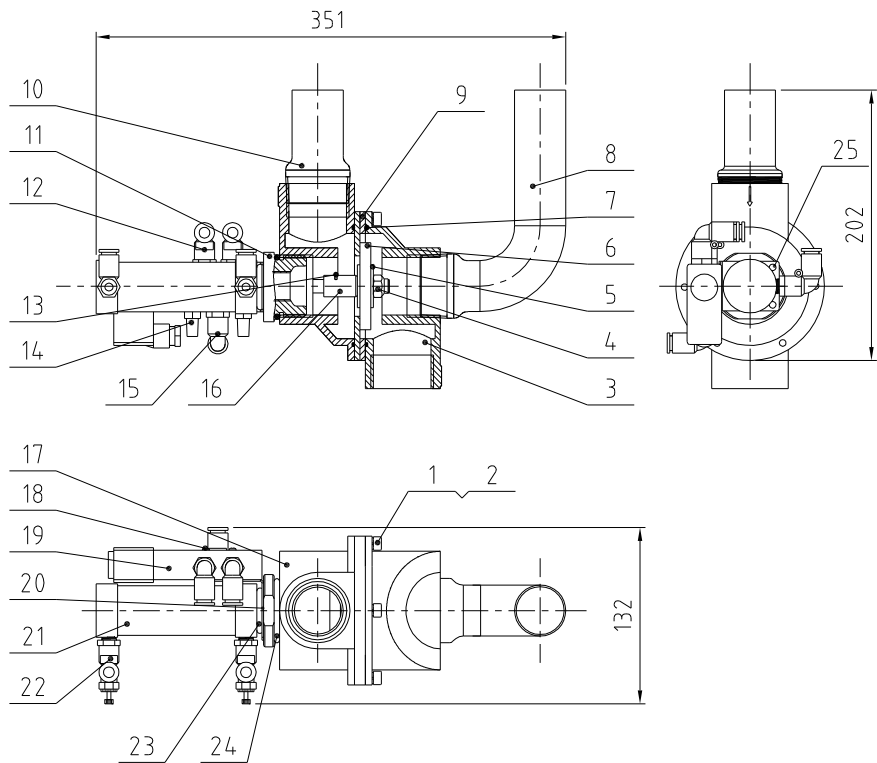


•示可能损坏的项目，建议备份  
 请下单采购零配件之前，先确认说明书版本号，以确保零配件物料与实物一致。

"\*"Indicates the items that may be damaged;  
 It is recommended to back them up.  
 Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

|    |                    |                                                             |             |     |     |          |
|----|--------------------|-------------------------------------------------------------|-------------|-----|-----|----------|
| 22 | YW66051200000      | Flat washer A grade GB/T19715-A2-70(SUS)                    |             |     | 4   |          |
| 21 | YW60512201000      | Inner hexagon cylinder screw GB/T7701 M5x12-A2-70(SUS)      |             |     | 4   |          |
| 20 | YW64000500000      | Non-metal insert hexagon nutGB/T889.1 M5                    |             |     | 7   |          |
| 19 | SCD-40U/40H-B-09   | Upper hinge                                                 | SPCC3.0     |     | 1   |          |
| 18 | YW66000500000      | E-type washer E5                                            |             |     | 2   |          |
| 17 | YW66081900000      | Flat washer A grade GB/T1971819x16x1.6J- Longzine           |             |     | 8   |          |
| 16 | YW60082500100      | Hexagon bolt GB/T5783 M8x25-12.9- Longzine                  |             |     | 8   |          |
| 15 | SCD-40U/40H-B-03   | Hopper fixed plate                                          | SPCC3.0     |     | 2   |          |
| 14 | YW68061000000      | Inner hexagon flat end set screw GB/T77 M5x10- Longzine     |             |     | 2   |          |
| 13 | YE90530800400      | Thermocouple SCD-230U/120H-ALL-08                           | Assembly    |     | 1   |          |
| 12 | BH10006003110      | Hinge pine SAL-6U-31                                        | SUS201      |     | 1   |          |
| 11 | SCD-120U/120H-A-08 | Lower hinge                                                 | SPH4.0      |     | 1   | Relevant |
| 10 | SCD-40U/40H-B-06   | Lower air suction pipe assembly                             | SUS201      |     | 1   |          |
| 9  | SCD-40U/40H-B-05   | Air exhaust pipe                                            | SUS201      |     | 1   |          |
| 8  | BL08040400120      | Hopper cover SCD-40U/40H-B-08                               | Weldment    |     | 1   |          |
| 7  | YW64040700100      | Non-metal insert hexagon nut GB/T889.1 M4                   |             |     | 4   |          |
| 6  | YW02003000400      | Adjustable spring buckle SAL-6U-A-35                        |             |     | 2   |          |
| 5  | SCD-40U/40H-B-02   | Heat insulated plate                                        | SUS430(0.5) |     | 1   |          |
| 4  | YW62051000000      | Large cross socket flat head screw JIS1111 M5x10-A2-70(SUS) |             |     | 8   |          |
| 3  | SCD-40U/40H-B-07   | Sight glass part One                                        | SUS201(15)  |     | 1   |          |
| 2  | BR90204000010      | Sight glass                                                 | PC          |     | 1   | *        |
| 1  | SCD-40U/40H-B-01   | Storage tank                                                | Assembly    |     | 1   |          |
| 序号 | 代 号                | 名 称                                                         | 材 质         | 数 量 | 备 注 |          |

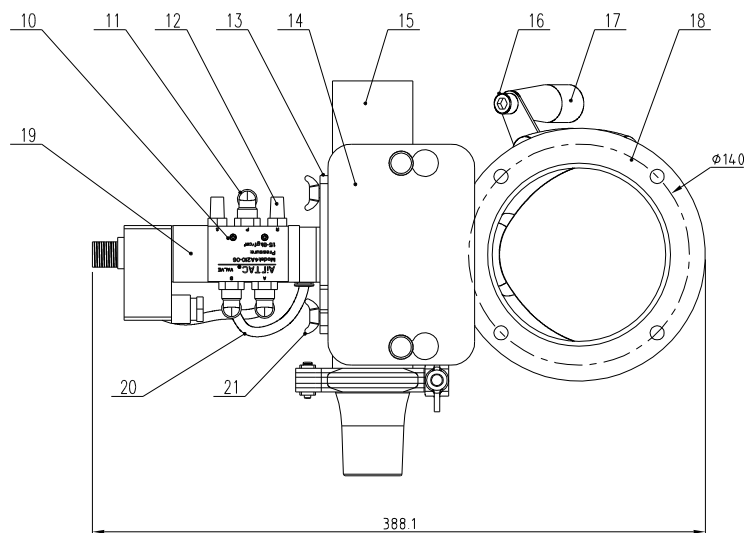
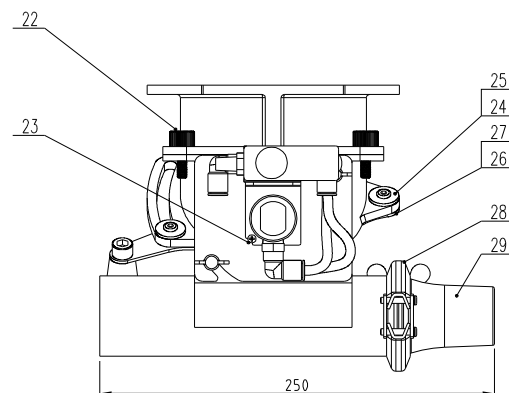
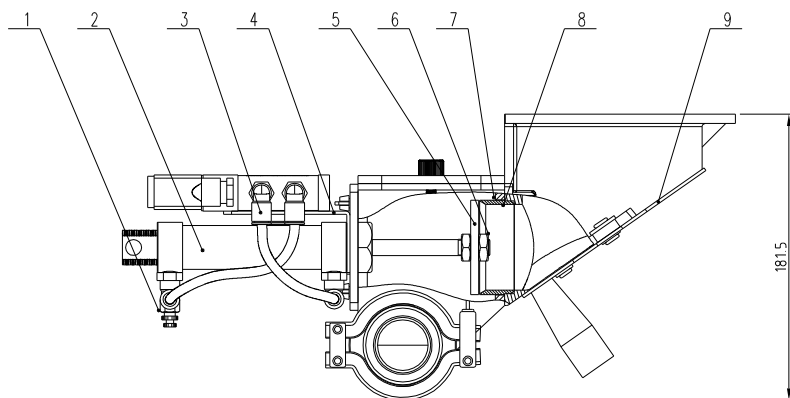
|    |     |     |     |    |    |    |                                                                                                                                         |        |             |    |                   |                                                                                       |      |    |   |
|----|-----|-----|-----|----|----|----|-----------------------------------------------------------------------------------------------------------------------------------------|--------|-------------|----|-------------------|---------------------------------------------------------------------------------------|------|----|---|
|    |     |     |     |    | 制图 | 版号 | B                                                                                                                                       | 标题     | SCD-40U/40H | 图号 | SCD-40U/40H-B-ALL | 比例                                                                                    | 1:10 | 数量 | 1 |
|    |     |     |     |    | 设计 | 核准 |                                                                                                                                         | 保温料桶组件 |             |    |                   |  | 材质   |    |   |
|    |     |     |     | 校对 |    |    |                                                                                                                                         |        |             |    |                   |                                                                                       |      |    |   |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 |  信易电热机械股份有限公司<br>Shini Plastics Technologies, Inc. |        |             |    |                   | 表面要求                                                                                  |      |    |   |
|    |     |     |     |    |    |    |                                                                                                                                         |        |             |    |                   | 物料号                                                                                   |      |    |   |



|    |                    |                                                               |          |   |  |
|----|--------------------|---------------------------------------------------------------|----------|---|--|
| 25 | YW63040600000      | Cross recessed pan head screw GB/T-818 M4x6-Longzine          |          | 2 |  |
| 24 | YR20044800000      | O-type seal ring $\phi 48 \times \phi 4$                      | Rubber   | 1 |  |
| 23 | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                      | Rubber   | 1 |  |
| 22 | YW80061800000      | Adjustable air pipe connector ASL6-1/8                        | Assembly | 2 |  |
| 21 | YE31125010000      | Cylinder MBL25x50-U(AIRTAC)                                   |          | 1 |  |
| 20 | SAL-910G-A-07      | Solenoid valve fixed piece                                    | SPCC1.2  | 1 |  |
| 19 | YE32421600100      | Solenoid valve 4V210-06 AC24V                                 | Assembly | 1 |  |
| 18 | YW63042500000      | Cross recessed pan head screw GB/T-818 M4x25-Longzine         |          | 2 |  |
| 17 | BR40230700010      | Upper cover SCD-230U/120H-D-07                                | YL112    | 1 |  |
| 16 | BH10906000110      | Height increased iron rod SAL-910G-A-06                       | Q235A    | 1 |  |
| 15 | YW80081800100      | Air pipe connector APL8-1/8                                   | Assembly | 1 |  |
| 14 | YW80010800000      | Silencer BSL-01                                               | Assembly | 2 |  |
| 13 | YW68005500000      | Inner hexagon flat-end set screw GB/T77 M5x5-Longzine         |          | 1 |  |
| 12 | YW80061800200      | Air pipe connector APL6-1/8                                   | Assembly | 2 |  |
| 11 | BH13900700010      | 3-way valve connector SAL-910G-A-05                           | 6061     | 1 |  |
| 10 | BL22900000320      | Air suction pipe 2 SAL-910G-A-04                              | SUS201   | 2 |  |
| 9  | SCD-230U/120H-D-06 | 3-way valve middle flange                                     | SPH4.0   | 1 |  |
| 8  | BL22900000120      | Air suction pipe 1 SAL-910G-A-03                              | SUS201   | 1 |  |
| 7  | YR20258900000      | O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)        | Rubber   | 2 |  |
| 6  | BR10651200040      | Four way valve diaphragm 65x12x8mm cover plastics (has mould) | Assembly | 1 |  |
| 5  | YW66103200000      | Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine          |          | 2 |  |
| 4  | YW64101100000      | Hexagon locknut M10(thickness 11mm)                           |          | 1 |  |
| 3  | BH10090000510      | Valve 1 SAL-910G-A-01                                         | YL112    | 1 |  |
| 2  | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)                    |          | 6 |  |
| 1  | YW61062000300      | Inner hex. column head screw GB/T70.1 M6x20-12.9-Longzine     |          | 6 |  |

| 序号 | 代 号 | 名 称 | 材 料 | 数量 | 备注 |
|----|-----|-----|-----|----|----|
|----|-----|-----|-----|----|----|

|    |     |     |     |    |    |  |     |          |                                                   |                     |      |  |    |  |
|----|-----|-----|-----|----|----|--|-----|----------|---------------------------------------------------|---------------------|------|--|----|--|
|    |     |     |     |    | 制图 |  | 版号  |          | SCD-230U/120H                                     |                     | 比例   |  | 数量 |  |
|    |     |     |     |    | 设计 |  | 核 准 |          | 三通膜片阀                                             | SCD-230U/120H-D-ALL |      |  | 材质 |  |
|    |     |     |     |    | 校对 |  |     |          |                                                   |                     |      |  |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期  | 20170206 | 信易電熱機械股份有限公司<br>Shini Plastics Technologies, Inc. |                     | 表面要求 |  |    |  |
|    |     |     |     |    |    |  |     |          |                                                   |                     | 物料号  |  |    |  |



技术要求:

1. 截料口与膜片之间留0.5mm的间隙;
2. 序号<24>和<27>需涂少量螺丝紧固剂, 防止在使用过程中脱落。

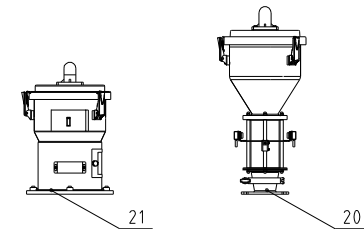
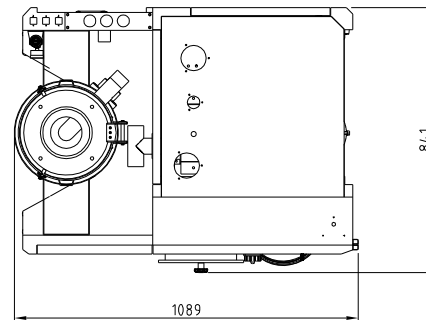
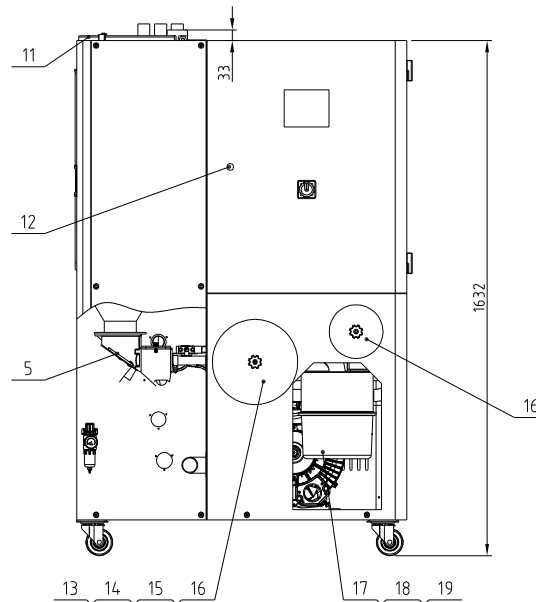
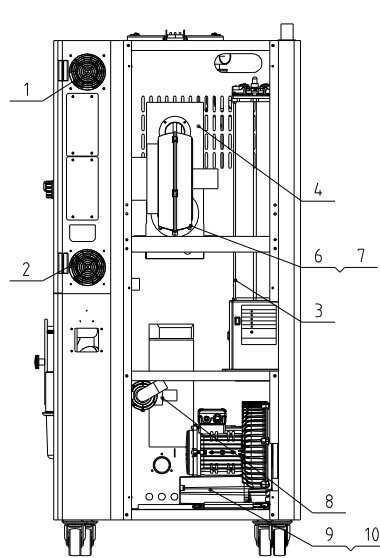
Tech. Req.:

1. Leave 0.5mm clearance between the shut-off port and diaphragm.
2. Apply a small amount of screw tightening agent to the part <24> and <27> to prevent dropping during use.

|    |                 |                                                          |               |     |               |
|----|-----------------|----------------------------------------------------------|---------------|-----|---------------|
| 29 | SBU-20-38S-V-11 | 15" Suction port                                         | ADC12         | 1   | BW20152000120 |
| 28 | YW07000200300   | Stainless steel punching clamp 12"                       |               |     |               |
| 27 | YW61402600100   | Inner hexagon big flat head screw YJT-4026 M5x6          |               | 2   |               |
| 26 | YW63041500000   | Flat washer A grade M6x13mm-L ongsize                    |               | 2   |               |
| 25 | YW66081900000   | Flat washer 8x19x2.0 Longsize                            |               | 2   |               |
| 24 | YW61101300200   | Flat head chamfered hexagonal clamp nut GB/HQ 1032 M5x12 |               | 1   |               |
| 23 | YW63030600000   | Cross recessed pan head screw GB/T-823 M3x6              |               | 2   |               |
| 22 | YW69616100000   | Hand screw M6x16-16                                      |               | 1   |               |
| 21 | YW690615000000  | Butterfly belt GB/T 3098 M6x15                           |               | 2   |               |
| 20 | YR06020000100   | Transparent air pipe M61200 M/roll                       | PU pipe       | 0.4 |               |
| 19 | YE32421600100   | Solenoid valve 4V210-06/AC24V AirTAC                     | Assembly      | 1   |               |
| 18 | SBU-20-38S-V-14 | Collective barrel                                        | ADC12         | 1   | BW20203807010 |
| 17 | YW06000100000   | Blade rotating rod handle                                | Plastic       | 1   |               |
| 16 | YW61081600000   | Inner hexagon cylindrical screw GB/T701 M8x16            |               | 1   |               |
| 15 | SBU-20-38S-V-07 | Shut-off valve                                           | ADC12         | 1   | BW20203800220 |
| 14 | SBU-20-38S-V-09 | Sight glass                                              | Acrylic plate | 1   | BR90203800410 |
| 13 | SBU-20-38S-V-10 | Cylinder fixed piece                                     | SUS201        | 1   |               |
| 12 | YW80010800000   | Copper muffler 1/8"                                      | Copper        | 2   |               |
| 11 | YW80081800100   | L type screw connector API-8-01 1/8-08                   | Assembly      | 1   |               |
| 10 | YW63042500000   | Cross recessed pan head screw GB/T-818 M4x25             |               | 2   |               |
| 9  | SBU-20-38S-V-08 | Shut-off plate                                           | SUS201        | 1   |               |
| 8  | BH32160380010   | Shut-off port SBU-160-38S-V-A-09                         | SUS201        | 1   |               |
| 7  | YW61061600000   | Inner hexagon cylinder head screw M6x16-A2-70(SUS)       |               | 4   |               |
| 6  | YW64101250000   | Anti loosening nut M10 x 125 (fine thread)               |               | 1   |               |
| 5  | SBU-20-38S-V-13 | Diaphragm                                                | SUS201        | 1   |               |
| 4  | SBU-20-38S-V-12 | Solenoid valve fixed block                               | SUS201        | 1   |               |
| 3  | YW80061800200   | L type screw connector AP16-01 1/8-06                    | Assembly      | 3   |               |
| 2  | YE31255000000   | Cylinder MBL25x50-CA-P1 (Double-acting)                  | Assembly      | 1   |               |
| 1  | YW80061800000   | Adjustable air pipe connector AS16-1/8-06                | Assembly      | 1   |               |
| 序号 | 代 号             | 名 称                                                      | 材 质           | 数 量 | 备 注           |

|    |     |     |     |    |    |    |                                                                                                                                         |              |    |                  |                                                                                       |    |
|----|-----|-----|-----|----|----|----|-----------------------------------------------------------------------------------------------------------------------------------------|--------------|----|------------------|---------------------------------------------------------------------------------------|----|
|    |     |     |     |    | 制图 | 版号 | 标题                                                                                                                                      | SBU-20-38S-V | 图号 | SBU-20-38S-V-ALL | 比例                                                                                    | 数量 |
|    |     |     |     |    | 设计 | 核准 |                                                                                                                                         | 截料式吸料盒       |    |                  |  | 材质 |
|    |     |     |     |    | 校对 |    |                                                                                                                                         |              |    |                  |                                                                                       |    |
|    |     |     |     |    |    |    |                                                                                                                                         |              |    |                  |                                                                                       |    |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 |  信易电热机械股份有限公司<br>Shini Plastics Technologies, Inc. |              |    |                  | 表面要求                                                                                  |    |
|    |     |     |     |    |    |    |                                                                                                                                         |              |    |                  | 物料号                                                                                   |    |

| 物料名称                           | 规格       | 单位 | 数量 | 备注 |
|--------------------------------|----------|----|----|----|
| Conveyor processing capacity   | 0.1m/min |    |    |    |
| Conveying blower power         | 1.5KW    |    |    |    |
| Drying blower power            | 0.12KW   |    |    |    |
| Regen. heater power            | 3KW      |    |    |    |
| Heat resistant hopper capacity | 40L      |    |    |    |
| Model version                  | Ver.E    |    |    |    |



|    |                     |                                                           |          |   |   |
|----|---------------------|-----------------------------------------------------------|----------|---|---|
| 21 | BH70400300350       | Euro single vacuum hopper SHR-3U(4PIN)                    | Assembly | 1 |   |
| 20 | BY20000300550       | Standard single photosensor hopper receiver 300x300x100mm | Assembly | 1 |   |
| 19 | YW090058000000      | buckle SDP-058(SUS304)                                    | Assembly | 2 |   |
| 18 | YR100800000300      | Fastener of filter tank SAL-800G-A-49 rubber.             | Assembly | 1 |   |
| 17 | YR501270000000      | Filter ADC1 ext. 126x inner 70x H254mm                    | Assembly | 1 | * |
| 16 | YW096751000000      | Small box nut S/16                                        | Assembly | 2 |   |
| 15 | YR401200001000      | Filter tank cover SD-120H-ALL-06                          | PC       | 1 | * |
| 14 | YR101204000000      | Fastener of filter tank SD-120H-ALL-04                    | Assembly | 1 |   |
| 13 | YR507080002000      | Filter SAL-700/800G silica gel fastener                   | Assembly | 1 | * |
| 12 | YW008161000000      | Door lock (MS816-1 blk. with key)                         | Assembly | 1 |   |
| 11 | SCD-40U/40H-B-ALL   | Hopper Assembly                                           | Assembly | 1 |   |
| 10 | BA200020000610      | Screw thread ZHP-3HP-SHP-B-06                             | Assembly | 2 |   |
| 9  | BM30042000250       | Shini blower RB-420 A                                     | Assembly | 1 |   |
| 8  | SCD-230U/120H-D-ALL | 3-way diaphragm valve                                     | Assembly | 1 |   |
| 7  | YR102510000000      | Air exhaust pipe fastener SHD-25/100 rubber.              | Rubber   | 1 |   |
| 6  | BM403380000850      | Blower 3"                                                 | Assembly | 1 |   |
| 5  | SBU-20-38S-V-ALL    | Shut-off suction box                                      | Assembly | 1 |   |
| 4  | BH70400300350       | Pipe heater SHD-40U(3KW)3Ø4.00V                           | Assembly | 1 |   |
| 3  | BY901066000050      | Heatless regen. air dryer HAD-0106-06-1                   | Assembly | 1 |   |
| 2  | YR401203000000      | 3-in-1 dust-proof plastic screen GRM720-30(12x12)         | Plastic  | 1 |   |
| 1  | YM60121206400       | Exhaust fan 12x12CM/24V/50/60HZ with plastic net          | Assembly | 1 |   |

| 序号 | 代号 | 名称 | 材料 | 数量 | 备注 |
|----|----|----|----|----|----|
|----|----|----|----|----|----|

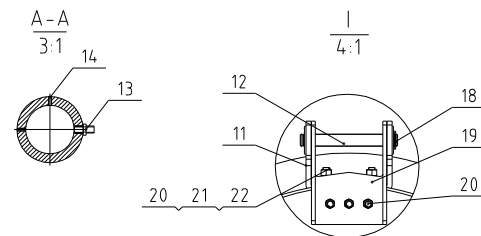
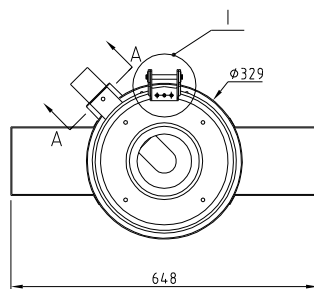
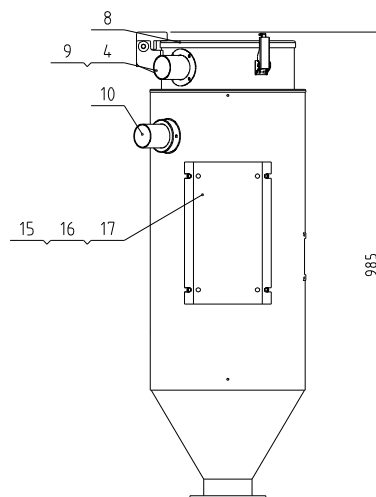
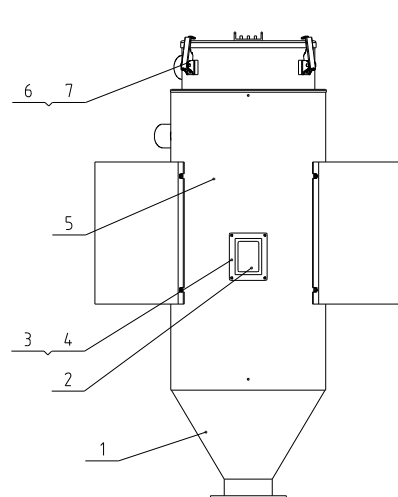
\*"Indicates the items that may be damaged.

Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

|    |     |     |     |    |    |    |    |            |    |                |     |      |      |   |
|----|-----|-----|-----|----|----|----|----|------------|----|----------------|-----|------|------|---|
|    |     |     |     | 制图 | 版号 | E  | 标题 | SDI-40U-HD | 图号 | SDI-40U-HD-ALL | 比例  | 1:15 | 数量   | 1 |
|    |     |     |     | 设计 | 核准 |    |    | 氧化热风干燥送料组合 |    |                |     |      | 材质   |   |
|    |     |     |     | 校对 |    |    |    |            |    |                |     |      | 表面要求 |   |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 |    |            |    |                | 物料号 |      |      |   |



信易电热机械股份有限公司  
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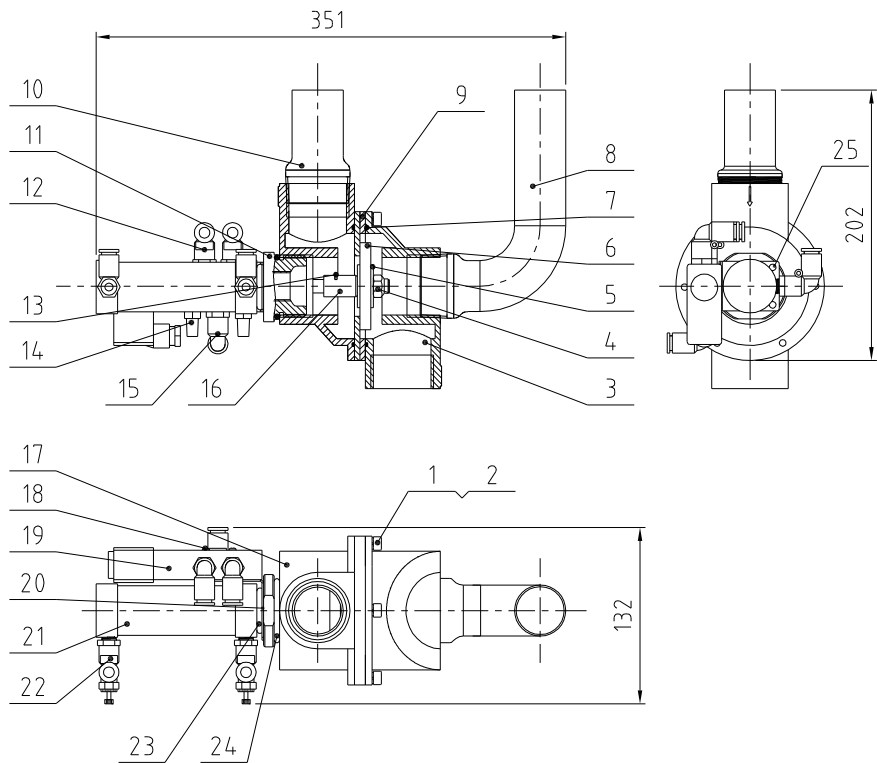


•示可能损坏的项目，建议备份  
 请下单采购零配件之前，先确认说明书版本号，以确保零配件物料与实物一致。

"\*"Indicates the items that may be damaged;  
 It is recommended to back them up.  
 Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

|    |                    |                                                             |             |    |          |
|----|--------------------|-------------------------------------------------------------|-------------|----|----------|
| 22 | YW66051200000      | Flat washer A grade GB/T19715-A2-70(SUS)                    |             | 4  |          |
| 21 | YW60512201000      | Inner hexagon cylinder screw GB/T7701 M5x12-A2-70(SUS)      |             | 4  |          |
| 20 | YW64000500000      | Non-metal insert hexagon nut GB/T889.1 M5                   |             | 7  |          |
| 19 | SCD-40U/40H-B-09   | Upper hinge                                                 | SPCC3.0     | 1  |          |
| 18 | YW66000500000      | E-type washer E5                                            |             | 2  |          |
| 17 | YW66081900000      | Flat washer A grade GB/T1971819x16x1.6J-Longzine            |             | 8  |          |
| 16 | YW60082500100      | Hexagon bolt GB/T5783 M8x25-12.9-Longzine                   |             | 8  |          |
| 15 | SCD-40U/40H-B-03   | Hopper fixed plate                                          | SPCC3.0     | 2  |          |
| 14 | YW68061000000      | Inner hexagon flat end set screw GB/T77 M5x10-Longzine      |             | 2  |          |
| 13 | YE90530800400      | Thermocouple SCD-230U/120H-ALL-08                           | Assembly    | 1  |          |
| 12 | BH10006003110      | Hinge pin SAL-6U-31                                         | SUS201      | 1  |          |
| 11 | SCD-120U/120H-A-08 | Lower hinge                                                 | SPH4.0      | 1  | Relevant |
| 10 | SCD-40U/40H-B-06   | Lower air suction pipe assembly                             | SUS201      | 1  |          |
| 9  | SCD-40U/40H-B-05   | Air exhaust pipe                                            | SUS201      | 1  |          |
| 8  | BL08040400120      | Hopper cover SCD-40U/40H-B-08                               | Weldment    | 1  |          |
| 7  | YW64040700100      | Non-metal insert hexagon nut GB/T889.1 M4                   |             | 4  |          |
| 6  | YW02003000400      | Adjustable spring buckle SAL-6U-A-35                        |             | 2  |          |
| 5  | SCD-40U/40H-B-02   | Heat insulated plate                                        | SUS430(0.5) | 1  |          |
| 4  | YW62051000000      | Large cross socket flat head screw JIS1111 M5x10-A2-70(SUS) |             | 8  |          |
| 3  | SCD-40U/40H-B-07   | Sight glass part One                                        | SUS201(15)  | 1  |          |
| 2  | BR90204000010      | Sight glass                                                 | PC          | 1  | *        |
| 1  | SCD-40U/40H-B-01   | Storage tank                                                | Assembly    | 1  |          |
| 序号 | 代号                 | 名称                                                          | 材质          | 数量 | 备注       |

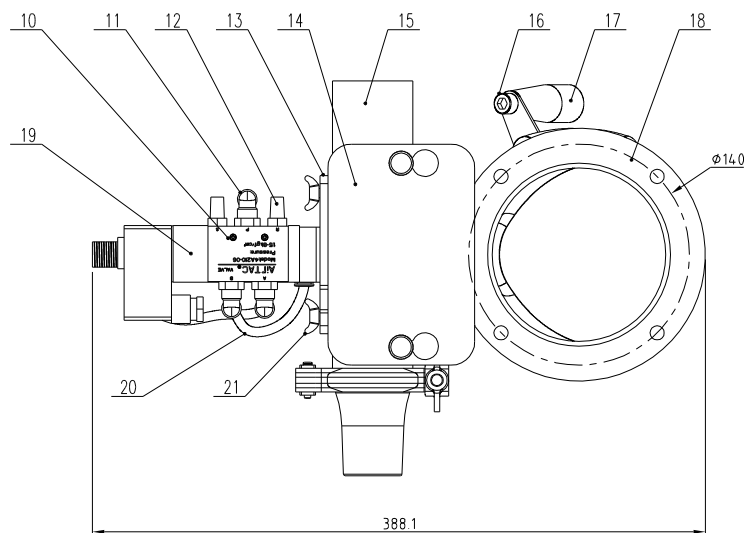
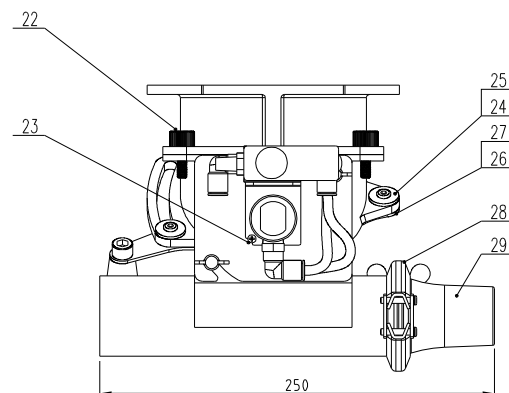
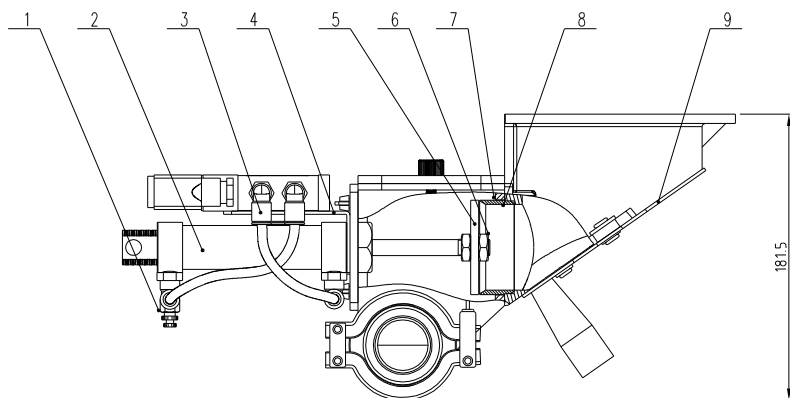
|                                   |              |      |                   |    |      |     |   |
|-----------------------------------|--------------|------|-------------------|----|------|-----|---|
| 标题                                | SCD-40U/40H  | 图号   | SCD-40U/40H-B-ALL | 比例 | 1:10 | 数量  | 1 |
| 保温料桶组件                            |              |      |                   |    |      | 材质  |   |
| SHINI                             | 信易电热机械股份有限公司 | 表面要求 |                   |    |      | 物料号 |   |
| Shini Plastics Technologies, Inc. |              |      |                   |    |      |     |   |
| 制图                                |              | 版号   | B                 | 设计 |      | 核准  |   |
| 校对                                |              | 核准   |                   | 审核 |      | 日期  |   |
| 标记                                | 更改前          | 更改后  | 更改人               | 日期 | 审核   | 日期  |   |



|    |                    |                                                               |          |   |  |
|----|--------------------|---------------------------------------------------------------|----------|---|--|
| 25 | YW63040600000      | Cross recessed pan head screw GB/T-818 M4x6-Longzine          |          | 2 |  |
| 24 | YR20044800000      | O-type seal ring $\phi 48 \times \phi 4$                      | Rubber   | 1 |  |
| 23 | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                      | Rubber   | 1 |  |
| 22 | YW80061800000      | Adjustable air pipe connector ASL6-1/8                        | Assembly | 2 |  |
| 21 | YE31125010000      | Cylinder MBL25x50-U(AIRTAC)                                   |          | 1 |  |
| 20 | SAL-910G-A-07      | Solenoid valve fixed piece                                    | SPCC1.2  | 1 |  |
| 19 | YE32421600100      | Solenoid valve 4V210-06 AC24V                                 | Assembly | 1 |  |
| 18 | YW63042500000      | Cross recessed pan head screw GB/T-818 M4x25-Longzine         |          | 2 |  |
| 17 | BR40230700010      | Upper cover SCD-230U/120H-D-07                                | YL112    | 1 |  |
| 16 | BH10906000110      | Height increased iron rod SAL-910G-A-06                       | Q235A    | 1 |  |
| 15 | YW80081800100      | Air pipe connector APL8-1/8                                   | Assembly | 1 |  |
| 14 | YW80010800000      | Silencer BSL-01                                               | Assembly | 2 |  |
| 13 | YW68005500000      | Inner hexagon flat-end set screw GB/T77 M5x5-Longzine         |          | 1 |  |
| 12 | YW80061800200      | Air pipe connector APL6-1/8                                   | Assembly | 2 |  |
| 11 | BH13900700010      | 3-way valve connector SAL-910G-A-05                           | 6061     | 1 |  |
| 10 | BL22900000320      | Air suction pipe 2 SAL-910G-A-04                              | SUS201   | 2 |  |
| 9  | SCD-230U/120H-D-06 | 3-way valve middle flange                                     | SPH4.0   | 1 |  |
| 8  | BL22900000120      | Air suction pipe 1 SAL-910G-A-03                              | SUS201   | 1 |  |
| 7  | YR20258900000      | O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)        | Rubber   | 2 |  |
| 6  | BR10651200040      | Four way valve diaphragm 65x12x8mm cover plastics (has mould) | Assembly | 1 |  |
| 5  | YW66103200000      | Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine          |          | 2 |  |
| 4  | YW64101100000      | Hexagon locknut M10(thickness 11mm)                           |          | 1 |  |
| 3  | BH10090000510      | Valve 1 SAL-910G-A-01                                         | YL112    | 1 |  |
| 2  | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)                    |          | 6 |  |
| 1  | YW61062000300      | Inner hex. column head screw GB/T70.1 M6x20-12.9-Longzine     |          | 6 |  |

| 序号 | 代 号 | 名 称 | 材 料 | 数量 | 备注 |
|----|-----|-----|-----|----|----|
|----|-----|-----|-----|----|----|

|    |     |     |     |    |    |  |     |          |                                                   |                     |      |  |    |  |
|----|-----|-----|-----|----|----|--|-----|----------|---------------------------------------------------|---------------------|------|--|----|--|
|    |     |     |     |    | 制图 |  | 版号  |          | SCD-230U/120H                                     |                     | 比例   |  | 数量 |  |
|    |     |     |     |    | 设计 |  | 核 准 |          | 三通膜片阀                                             | SCD-230U/120H-D-ALL |      |  | 材质 |  |
|    |     |     |     |    | 校对 |  |     |          |                                                   |                     |      |  |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期  | 20170206 | 信易電熱機械股份有限公司<br>Shini Plastics Technologies, Inc. |                     | 表面要求 |  |    |  |
|    |     |     |     |    |    |  |     |          |                                                   |                     | 物料号  |  |    |  |



**技术要求:**

1. 裁料口与膜片之间留0.5mm的间隙;
2. 序号<24>和<27>需涂少量螺丝紧固剂, 防止在使用过程中脱落。

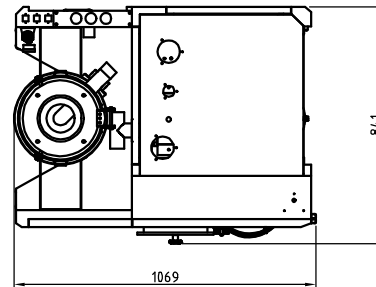
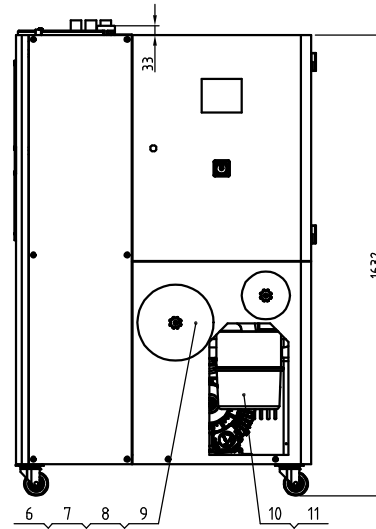
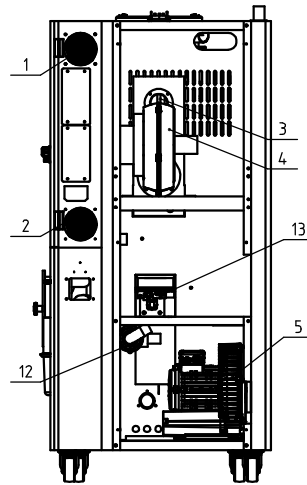
Tech. Req.:

1. Leave 0.5mm clearance between the shut-off port and diaphragm.
2. Apply a small amount of screw tightening agent to the part <24> and <27> to prevent dropping during use.

|    |                 |                                                          |               |     |               |
|----|-----------------|----------------------------------------------------------|---------------|-----|---------------|
| 29 | SBU-20-38S-V-11 | 15" Suction port                                         | ADC12         | 1   | BW20152000120 |
| 28 | YW07000200300   | Stainless steel punching clamp 12"                       |               |     |               |
| 27 | YW61402600100   | Inner hexagon big flat head screw YJT-4026 M5x6          |               | 2   |               |
| 26 | YW63041500000   | Flat washer A grade M6x13mm-L ongsize                    |               | 2   |               |
| 25 | YW66081900000   | Flat washer 8x19x2.0 Longsize                            |               | 2   |               |
| 24 | YW61101300200   | Flat head chamfered hexagonal clamp nut GB/HQ 1032 M5x12 |               | 1   |               |
| 23 | YW63030600000   | Cross recessed pan head screw GB/T-823 M3x6              |               | 2   |               |
| 22 | YW69616100000   | Hand screw M6x16-16                                      |               | 1   |               |
| 21 | YW690615000000  | Butterfly belt GB/T 3098 M6x15                           |               | 2   |               |
| 20 | YR06020000100   | Transparent air pipe M61200 M/roll                       | PU pipe       | 0.4 |               |
| 19 | YE32421600100   | Solenoid valve 4V210-06/AC24V AirTAC                     | Assembly      | 1   |               |
| 18 | SBU-20-38S-V-14 | Collective barrel                                        | ADC12         | 1   | BW20203807010 |
| 17 | YW06000100000   | Blade rotating rod handle                                | Plastic       | 1   |               |
| 16 | YW61081600000   | Inner hexagon cylindrical screw GB/T701 M8x16            |               | 1   |               |
| 15 | SBU-20-38S-V-07 | Shut-off valve                                           | ADC12         | 1   | BW20203800220 |
| 14 | SBU-20-38S-V-09 | Sight glass                                              | Acrylic plate | 1   | BR90203800410 |
| 13 | SBU-20-38S-V-10 | Cylinder fixed piece                                     | SUS201        | 1   |               |
| 12 | YW80010800000   | Copper muffler 1/8"                                      | Copper        | 2   |               |
| 11 | YW80081800100   | L type screw connector API-8-01 1/8-08                   | Assembly      | 1   |               |
| 10 | YW63042500000   | Cross recessed pan head screw GB/T-818 M4x25             |               | 2   |               |
| 9  | SBU-20-38S-V-08 | Shut-off plate                                           | SUS201        | 1   |               |
| 8  | BH32160380010   | Shut-off port SBU-160-38S-V-A-09                         | SUS201        | 1   |               |
| 7  | YW61061600000   | Inner hexagon cylinder head screw M6x16-A2-70(SUS)       |               | 4   |               |
| 6  | YW64101250000   | Anti loosening nut M10 x 125 (fine thread)               |               | 1   |               |
| 5  | SBU-20-38S-V-13 | Diaphragm                                                | SUS201        | 1   |               |
| 4  | SBU-20-38S-V-12 | Solenoid valve fixed block                               | SUS201        | 1   |               |
| 3  | YW80061800200   | L type screw connector AP16-01 1/8-06                    | Assembly      | 3   |               |
| 2  | YE31255000000   | Cylinder MBL25-50-CA-P1 (Double-acting)                  | Assembly      | 1   |               |
| 1  | YW80061800000   | Adjustable air pipe connector AS16-1/8-06                | Assembly      | 1   |               |
| 序号 | 代 号             | 名 称                                                      | 材 质           | 数 量 | 备 注           |

|    |  |     |  |     |  |     |  |                                                                                                                                         |  |                  |  |                                                                                       |  |    |  |
|----|--|-----|--|-----|--|-----|--|-----------------------------------------------------------------------------------------------------------------------------------------|--|------------------|--|---------------------------------------------------------------------------------------|--|----|--|
|    |  |     |  | 制图  |  | 版号  |  | 标题                                                                                                                                      |  | 图号               |  | 比例                                                                                    |  | 数量 |  |
|    |  |     |  | 设计  |  | 核   |  | SBU-20-38S-V                                                                                                                            |  | SBU-20-38S-V-ALL |  |                                                                                       |  |    |  |
|    |  |     |  | 校对  |  | 准   |  | 截料式喂料盒                                                                                                                                  |  |                  |  |  |  | 材质 |  |
|    |  |     |  |     |  |     |  |  信易電熱機械股份有限公司<br>Shini Plastics Technologies, Inc. |  |                  |  | 表面要求                                                                                  |  |    |  |
| 标记 |  | 更改前 |  | 更改后 |  | 更改人 |  |                                                                                                                                         |  | 日期               |  | 审核                                                                                    |  | 日期 |  |

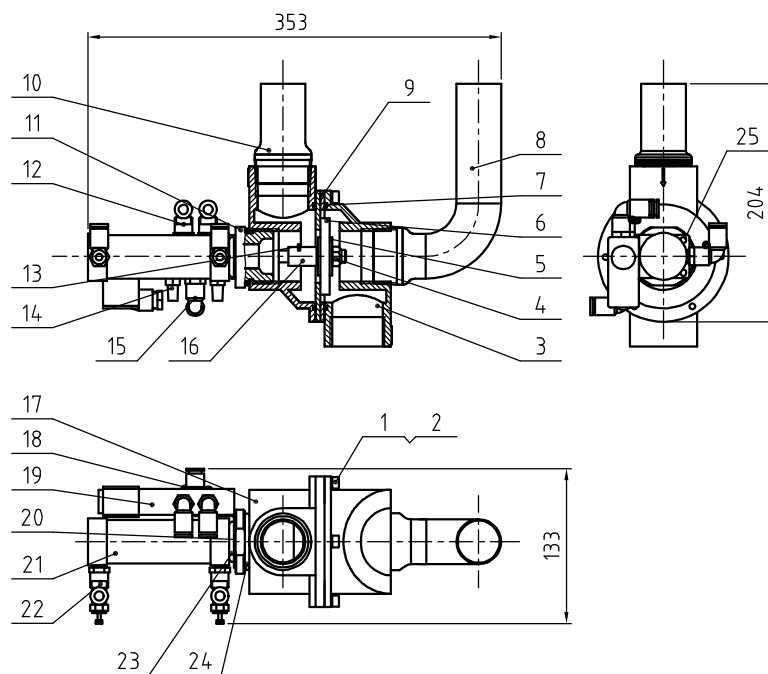
| Conveying blower power | Drying blower power | Heater power | Insulated hopper capacity | Model Ver. |
|------------------------|---------------------|--------------|---------------------------|------------|
| 1.5KW                  | 0.12KW              | 3.9KW        | 80L                       | Ver.D      |



|     |                     |                                                 |          |     |     |
|-----|---------------------|-------------------------------------------------|----------|-----|-----|
| 13  | SBU-20-385-V-A-ALL  | Shut-off suction box                            | Assembly | 1   |     |
| 12  | SCD-230U/120H-D-ALL | 3-way diaphragm valve                           | Assembly | 1   |     |
| 11  | YR10080000300       | Filter hopper fastener SAL-800G-A-49 rubber     | Assembly | 1   |     |
| 10  | YR50127000000       | Filter ADC1 ext. 126xinner 70xH254mm            | Assembly | 1   |     |
| 9   | YW09675100000       | Small star nut 5/16                             | Assembly | 2   |     |
| 8   | BR90120500010       | Filter hopper cover SD-120H-ALL-05              | PC       | 1   |     |
| 7   | YR10120400000       | Filter fastener SD-120H-ALL-04                  | Assembly | 1   |     |
| 6   | YR50708000200       | Filter SAL-700/800G fastener silica gel         | Assembly | 1   |     |
| 5   | BM30042000050       | Shini blower RB-420                             | Assembly | 1   |     |
| 4   | BM40338000850       | Blower 3"                                       | Assembly | 1   |     |
| 3   | BH70803900250       | Pipe heater SHD-80U(3.9KW)3ø400V                | Assembly | 1   |     |
| 2   | YR40120300000       | 3-in-1 anti-dust plastic screen 600D20-300Dx10  | Assembly | 1   |     |
| 1   | YM60121206400       | Exhaust fan 12x12CM/24V/5A/160HZ plastic screen | Assembly | 1   |     |
| No. | Material number     | Name                                            | Mat.     | Num | Rem |

|      |             |            |         |      |       |  |      |      |       |               |             |       |      |              |   |
|------|-------------|------------|---------|------|-------|--|------|------|-------|---------------|-------------|-------|------|--------------|---|
|      |             |            |         |      | Dra.  |  | Ver. | 0    | Title | SDL-80U       | Drawing No. | Scale | 1:15 | Qty.         | 1 |
|      |             |            |         |      | Desi. |  | App. |      |       | Drying Loader | SDL-80U-ALL |       |      | Mat.         |   |
|      |             |            |         |      | Check |  | by   |      |       |               |             |       |      | Surface Req. |   |
| Mark | Before Mod. | After Mod. | Mod. by | Date | App.  |  | Date | 2016 |       |               |             |       |      | Mat. No.     |   |

**SHINI** 信昌電熱機械股份有限公司  
Shini Plastics Technologies, Inc.

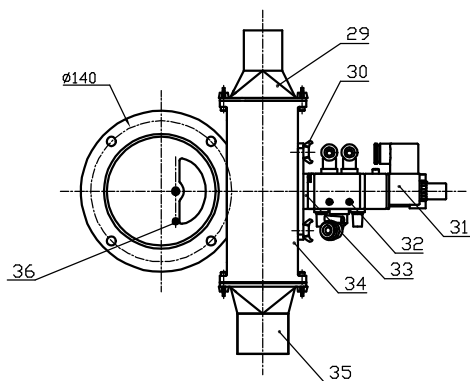


| 25  | YW63040600000      | Cross socket pan head screw GB/T-818 M4x6-Longzine       |          | 2    |      |
|-----|--------------------|----------------------------------------------------------|----------|------|------|
| 24  | YR20044800000      | O-type seal ring $\phi 48 \times \phi 4$                 | Rubber   | 1    |      |
| 23  | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                 | Rubber   | 1    |      |
| 22  | YW80061800000      | Adjustable air pipe connector ASL6-1/8                   | Assembly | 2    |      |
| 21  | YE31125010000      | Cylinder MBL25x50-U(AIRTAC)                              |          | 1    |      |
| 20  | SAL-910G-A-07      | Solenoid valve fixed piece                               | SPCC1.2  | 1    |      |
| 19  | YE32421600100      | Solenoid valve 4V210-06 220V                             | Assembly | 1    |      |
| 18  | YW63042500000      | Cross socket pan head screw GB/T-818 M4x25-Longzine      |          | 2    |      |
| 17  | BR40230700010      | Upper cover SCD-230U/120H-D-07                           | YL112    | 1    |      |
| 16  | BH10906000110      | Height increased iron rod SAL-910G-A-06                  | Q235A    | 1    |      |
| 15  | YW80081800100      | Air pipe connector ASL8-1/8                              | Assembly | 1    |      |
| 14  | YW80010800000      | Muffer BSL-01                                            | Assembly | 2    |      |
| 13  | YW68005500000      | Inner hex. flat end lock screw GB/T77 M5x5-Longzine      |          | 1    |      |
| 12  | YW80061800200      | Air pipe connector ASL6-1/8                              | Assembly | 2    |      |
| 11  | BH13900700010      | 3-way valve connector SAL-910G-A-05                      | 6061     | 1    |      |
| 10  | BL22900000320      | Air suction pipe 2 SAL-910G-A-04                         | SUS201   | 2    |      |
| 9   | SCD-230U/120H-D-06 | 3-way valve middle flange                                | SPH4.0   | 1    |      |
| 8   | BL22900000120      | Air suction pipe 1 SAL-910G-A-03                         | SUS201   | 1    |      |
| 7   | YR20258900000      | O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)   | Rubber   | 2    |      |
| 6   | BR10651200040      | 4-way valve diaphragm 65x12x8mm (has mould)              | Assembly | 1    |      |
| 5   | YW66103200000      | Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine     |          | 2    |      |
| 4   | YW64101100000      | Hex. lock nut M10 (Thickness: 11mm)                      |          | 1    |      |
| 3   | BH10090000510      | Valve body 1 SAL-910G-A-01                               | YL112    | 1    |      |
| 2   | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)               |          | 6    |      |
| 1   | YW61062000300      | Inner hex. column lock screw GB/T70.1M6x20-12.9-Longzine |          | 6    |      |
| No. | Material number    | Name                                                     | Mat.     | Num. | Rem. |

|      |             |            |              |      |       |      |          |                           |               |                     |              |     |      |          |
|------|-------------|------------|--------------|------|-------|------|----------|---------------------------|---------------|---------------------|--------------|-----|------|----------|
|      |             |            |              |      | Draw. | Ver. |          | Title                     | SCD-230U/120H | Drawing no.         | Scale        | 1:5 | Num. | 1        |
|      |             |            |              |      | Desi. | App. |          | Three-way Diaphragm Valve |               | SCD-230U/120H-D-ALL |              |     | Mat. | Assembly |
|      |             |            |              |      | Check | by   |          |                           |               |                     |              |     |      |          |
| Mark | Before Mark | After Mod. | Modified by. | Date | App.  | Date | 20170206 |                           |               |                     | Surface req. |     |      |          |
|      |             |            |              |      |       |      |          |                           |               |                     | Mat No.      |     |      |          |

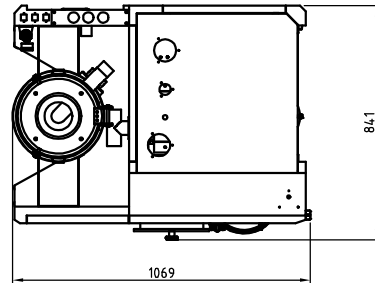
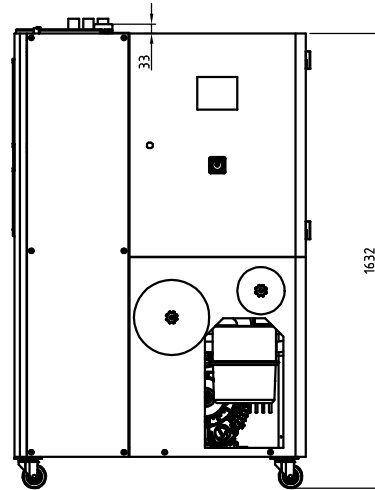
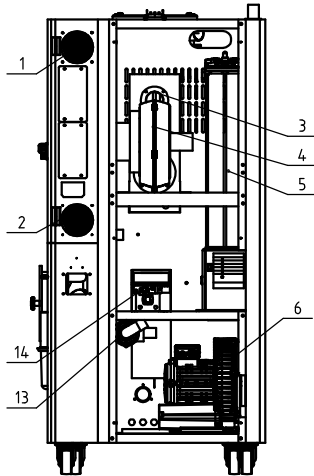


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|      |             |            |         |      |       |         |                                                                                                                                         |                                |                                                                                       |               |
|------|-------------|------------|---------|------|-------|---------|-----------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|---------------------------------------------------------------------------------------|---------------|
|      |             |            |         |      | Dra.  | Ver.    | Title SBU-20-38S-V                                                                                                                      | Drawing no. SBU-20-38S-V-A-ALL | Scale 1:4                                                                             | No. 1         |
|      |             |            |         |      | Desi. |         | Shut-off Suction Box                                                                                                                    |                                |  | Mat. Assembly |
|      |             |            |         |      | Check | App. by |  信易電熱機械股份有限公司<br>Shini Plastics Technologies, Inc. |                                | Surface req.                                                                          |               |
| Mark | Before Mod. | After Mod. | Mod. by | Date |       | Date    |                                                                                                                                         |                                | Mat No                                                                                |               |

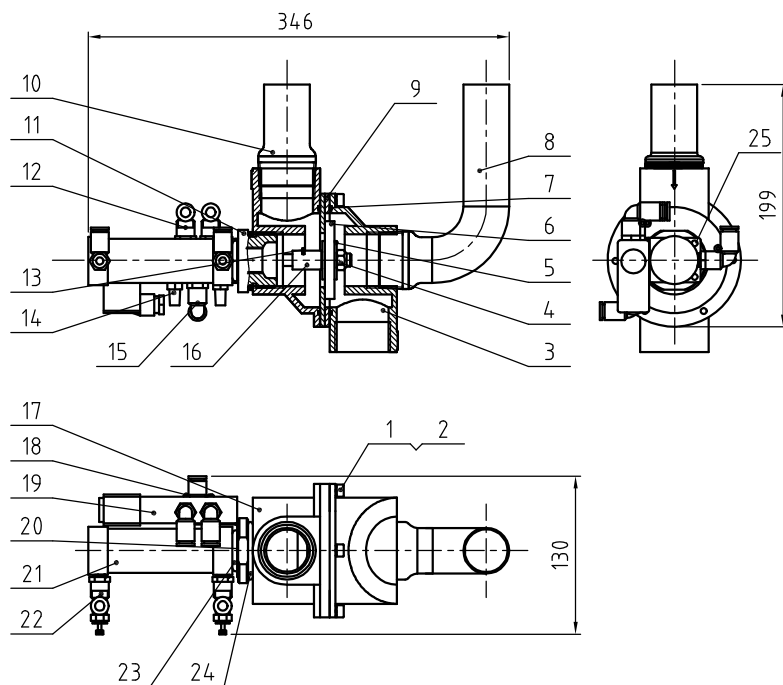
| Conveying blower power | Drying blower power | Heater power | Insulated hopper capacity | Model Ver. |
|------------------------|---------------------|--------------|---------------------------|------------|
| 1.5KW                  | 0.12KW              | 3.9KW        | 80L                       | Ver.D      |



|     |                     |                                                |          |     |     |
|-----|---------------------|------------------------------------------------|----------|-----|-----|
| 14  | SBU-20-38S-V-A-ALL  | Shut-off suction box                           | Assembly | 1   |     |
| 13  | SCD-230U/120H-D-ALL | 3-way diaphragm valve                          | Assembly | 1   |     |
| 12  | YR10080000300       | Filter hopper fastener SAL-800G-A-49 rubber    | Assembly | 1   |     |
| 11  | YR50127000000       | Filter ADC1 ext.126×inner 70×H254mm            | Assembly | 1   |     |
| 10  | YW09675100000       | Small star nut 5/16                            | Assembly | 2   |     |
| 9   | BR90120500010       | Filter hopper cover SD-120H-ALL-05             | PC       | 1   |     |
| 8   | YR10120400000       | Filter fastener SD-120H-ALL-04                 | Assembly | 1   |     |
| 7   | YR50708000200       | Filter SAL-700/800G fastener silica gel        | Assembly | 1   |     |
| 6   | BM30042000050       | Shini blower RB-420                            | Assembly | 1   |     |
| 5   | BY90106600050       | Heatless Dehumidifying Dryer HAD-0106-06-1     | Assembly | 1   |     |
| 4   | BM403380000850      | Blower 3"                                      | Assembly | 1   |     |
| 3   | BH70803900250       | Pipe heater SHD-80U(3.9KW)(3#400V              | Assembly | 1   |     |
| 2   | YR40120300000       | 3-in-1 anti-dust plastic screen GPM03-30(12V)  | Plastics | 1   |     |
| 1   | YM60121206400       | Exhaust fan 12×12CM/24V/50/60HZ plastic screen | Assembly | 1   |     |
| No. | Material number     | Name                                           | Mat.     | Num | Rem |

|      |             |            |         |      |       |  |      |      |       |               |             |                |              |      |      |   |
|------|-------------|------------|---------|------|-------|--|------|------|-------|---------------|-------------|----------------|--------------|------|------|---|
|      |             |            |         |      | Dra.  |  | Ver. | 0    | Title | SDL-80U-HD    | Drawing No. | SDL-80U-HD-ALL | Scale        | 1:15 | Qty. | 1 |
|      |             |            |         |      | Desi. |  | App. |      |       | Drying Loader |             |                |              |      | Mat. |   |
|      |             |            |         |      | Check |  |      |      |       |               |             |                |              |      |      |   |
| Mark | Before Mod. | After Mod. | Mod. by | Date | App.  |  | Date | 2016 |       |               |             |                | Surface Req. |      |      |   |

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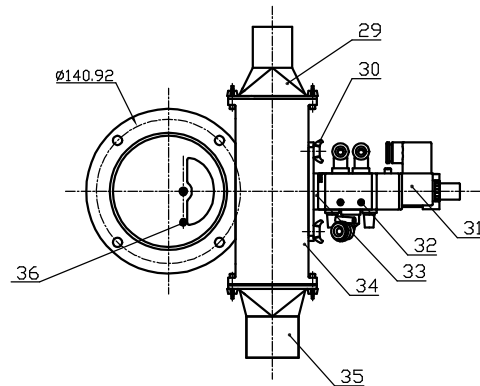
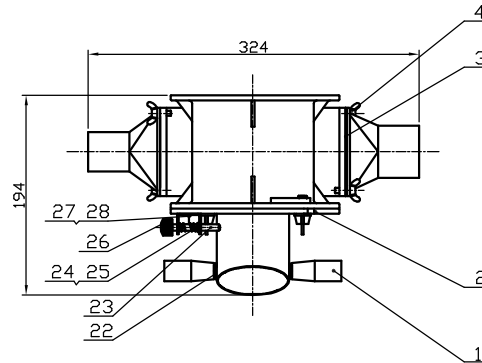
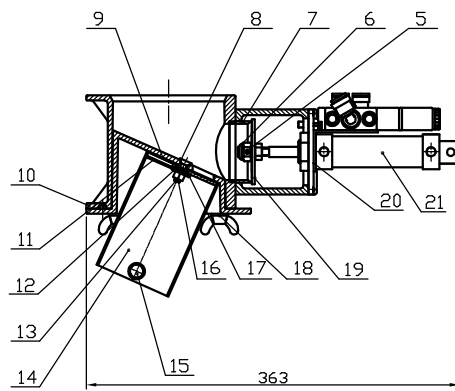


|     |                    |                                                           |          |      |      |
|-----|--------------------|-----------------------------------------------------------|----------|------|------|
| 25  | YW63040600000      | Cross socket pan head screw GB/T-818 M4x6-Longzine        |          | 2    |      |
| 24  | YR20044800000      | O-type seal ring $\phi 48 \times \phi 4$                  | Rubber   | 1    |      |
| 23  | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                  | Rubber   | 1    |      |
| 22  | YW80061800000      | Adjustable air pipe connector ASL6-1/8                    | Assembly | 2    |      |
| 21  | YE31125010000      | Cylinder MBL25x50-U(AIRTAC)                               |          | 1    |      |
| 20  | SAL-910G-A-07      | Solenoid valve fixed piece                                | SPCC1.2  | 1    |      |
| 19  | YE32421600100      | Solenoid valve 4V210-06 220V                              | Assembly | 1    |      |
| 18  | YW63042500000      | Cross socket pan head screw GB/T-818 M4x25-Longzine       |          | 2    |      |
| 17  | BR40230700010      | Upper cover SCD-230U/120H-D-07                            | YL112    | 1    |      |
| 16  | BH10906000110      | Height increased iron rod SAL-910G-A-06                   | Q235A    | 1    |      |
| 15  | YW80081800100      | Air pipe connector ASL8-1/8                               | Assembly | 1    |      |
| 14  | YW80010800000      | Muffer BSL-01                                             | Assembly | 2    |      |
| 13  | YW68005500000      | Inner hex. flat end lock screw GB/T77 M5x5-Longzine       |          | 1    |      |
| 12  | YW80061800200      | Air pipe connector ASL6-1/8                               | Assembly | 2    |      |
| 11  | BH13900700010      | 3-way valve connector SAL-910G-A-05                       | 6061     | 1    |      |
| 10  | BL22900000320      | Air suction pipe 2 SAL-910G-A-04                          | SUS201   | 2    |      |
| 9   | SCD-230U/120H-D-06 | 3-way valve middle flange                                 | SPH4.0   | 1    |      |
| 8   | BL22900000120      | Air suction pipe 1 SAL-910G-A-03                          | SUS201   | 1    |      |
| 7   | YR20258900000      | O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)    | Rubber   | 2    |      |
| 6   | BR10651200040      | 4-way valve diaphragm 65x12x8mm (has mould)               | Assembly | 1    |      |
| 5   | YW66103200000      | Large washer A grade GB/T96 1010 5x30x2.5)-Longzine       |          | 2    |      |
| 4   | YW64101100000      | Hex. lock nut M10 (Thickness: 11mm)                       |          | 1    |      |
| 3   | BH10090000510      | Valve body 1 SAL-910G-A-01                                | YL112    | 1    |      |
| 2   | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)                |          | 6    |      |
| 1   | YW61062000300      | Inner hex. column lock screw GB/T70.1 M6x20-12.9-Longzine |          | 6    |      |
| No. | Material number    | Name                                                      | Mat.     | Num. | Rem. |

|      |             |            |              |      |       |  |      |          |       |                           |             |                     |              |     |      |          |
|------|-------------|------------|--------------|------|-------|--|------|----------|-------|---------------------------|-------------|---------------------|--------------|-----|------|----------|
|      |             |            |              |      | Draw. |  | Ver. |          | Title | SCD-230U/120H             | Drawing no. | SCD-230U/120H-D-ALL | Scale        | 1:5 | Num. | 1        |
|      |             |            |              |      | Desi. |  | App. |          |       | Three-way Diaphragm Valve |             |                     |              |     | Mat. | Assembly |
|      |             |            |              |      | Check |  | by   |          |       |                           |             |                     |              |     |      |          |
| Mark | Before Mark | After Mod. | Modified by. | Date | App.  |  | Date | 20170206 |       |                           |             |                     | Surface req. |     |      |          |
|      |             |            |              |      |       |  |      |          |       |                           |             |                     | Mat No.      |     |      |          |



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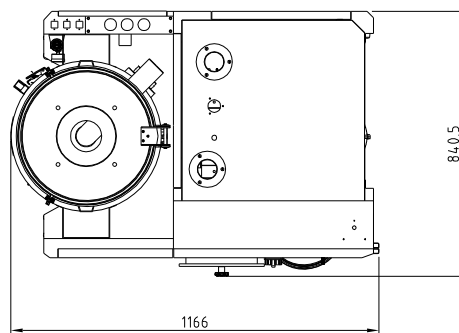
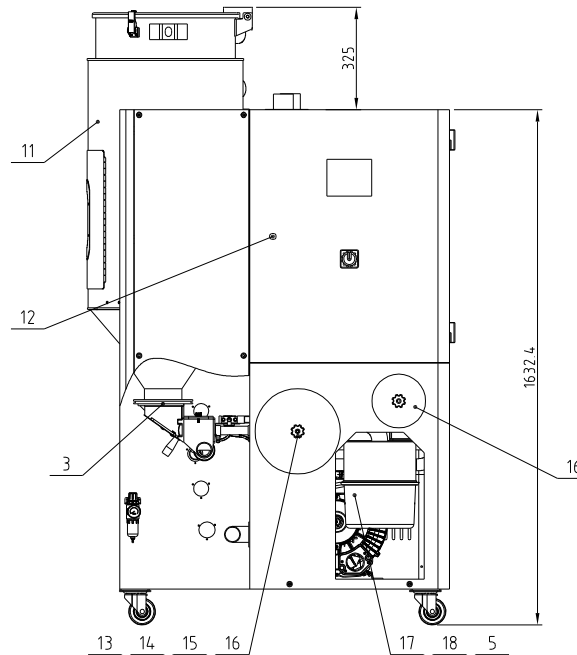
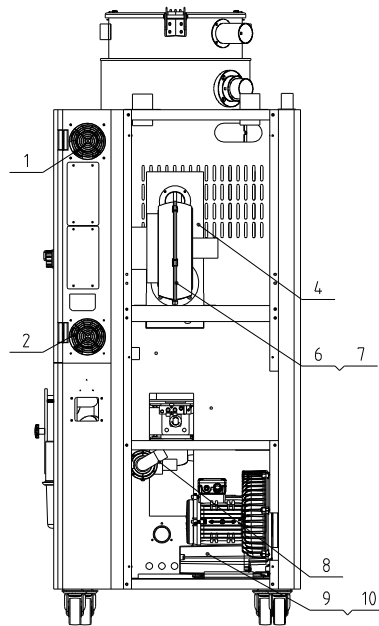


Tech. Req:  
1.It must reserve 0.5mm clearance between the  
discharge port body and the discharge port sleeve.

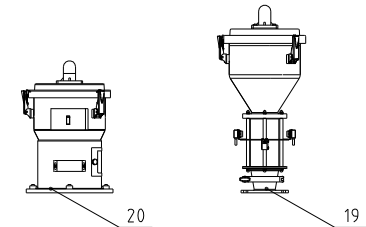
| 36  | YW69042000200      | Cross socket pan head screw GB/T 9071.4-M6x20-Longline       |                          | 1   |        |
|-----|--------------------|--------------------------------------------------------------|--------------------------|-----|--------|
| 35  | SBU-160-50S-V-A-01 | Suction port                                                 | YL112                    | 1   | borrow |
| 34  | SBU-160-38S-V-A-03 | Shut-off body                                                | YL112                    | 1   | borrow |
| 33  | SBU-160-38S-V-A-10 | Solenoid valve fixed block                                   | SPCC2.0                  | 1   | borrow |
| 32  | YW63042500000      | Cross socket pan head screw GB/T-#18 M6x25-Longline          |                          | 2   |        |
| 31  | YE32421600000      | Solenoid valve 4V210-06/AC220V AirTAC                        | Assembly                 | 1   |        |
| 30  | YW69061500000      | Butterfly bolt GB/T 3098 M6x15                               |                          | 2   |        |
| 29  | SBU-160-38S-V-A-05 | Suction port                                                 | YL112                    | 1   | borrow |
| 28  | YW62040500000      | Large cross socket flat head screw M6x38/110 M6x5-Longline   |                          | 2   |        |
| 27  | SBU-160-38S-V-A-13 | Locating pin fixed base                                      | SUS201                   | 1   | borrow |
| 26  | YW69461600000      | Manual screw M4×6×16                                         |                          | 1   |        |
| 25  | YW66000500000      | E-washer E5                                                  |                          | 1   |        |
| 24  | SBU-160-38S-V-A-14 | Spring                                                       | Carbon spring steel wire | 1   | borrow |
| 23  | SBU-20-38S-V-A-04  | Pin                                                          | Q235                     | 1   |        |
| 22  | YW66081900000      | Flat washer 8x19x2.0 Longzine                                |                          | 2   |        |
| 21  | YE31255000000      | Cylinder MAL25×50-CA-PT AirTAC                               | Assembly                 | 1   |        |
| 20  | SBU-160-38S-V-A-11 | Cylinder fixed piece                                         | SUS201                   | 1   |        |
| 19  | SBU-160-38S-V-A-19 | Diaphragm valve Ø63×Ø10×3                                    | SUS201                   | 1   | borrow |
| 18  | YW69081500000      | Butterfly bolt GB/T 3098 M8x15                               |                          | 2   |        |
| 17  | YW66061200000      | Flat washer A grade GB/T97.1 416.4x12x1.6-A3-70(SUS)         |                          | 1   |        |
| 16  | YW64060401000      | I-type full metal hex. lock nut GB/T6184 M6-A2-70(SUS)       |                          | 1   |        |
| 15  | YW60081600100      | Hex. bolt GB/T5783 M8x16-12.9- Longzine                      |                          | 2   |        |
| 14  | SBU-20-38S-V-A-03  | Discharge port sleeve                                        | SUS201                   | 1   |        |
| 13  | YW610625000500     | Inner hex. counter sink head screw GB/T77.3 M6x25-A2-70(SUS) |                          | 1   |        |
| 12  | YW66061800000      | Large flat washer A GB/T96.1 6- Longzine                     |                          | 1   |        |
| 11  | SBU-20-38S-V-A-05  | Hopper inner washer                                          | SUS201                   | 1   |        |
| 10  | SBU-20-38S-V-A-01  | Collective body                                              | YL112                    | 1   |        |
| 9   | SBU-20-38S-V-A-06  | Hopper bottom washer                                         | SUS201                   | 1   |        |
| 8   | YW66061300000      | Large flat washer A GB/T96.1 6- Longzine                     |                          | 2   |        |
| 7   | SBU-160-38S-V-A-09 | Shut-off port                                                | SUS201                   | 1   | borrow |
| 6   | BH10160009710      | Anti-loose nut M10x125M6 lock hole(SBU-160-38S-V-A-01)       | Assembly                 | 1   |        |
| 5   | YW68004500000      | Inner hex. flat and lock screw GB/T777 M4x5- Longzine        |                          | 1   |        |
| 4   | YW69051500000      | Butterfly bolt GB/T 3098 M5x15                               |                          | 4   |        |
| 3   | SBU-160-38S-V-A-07 | Air refilling port block                                     | SUS201                   | 1   | borrow |
| 2   | SBU-20-38S-V-A-02  | Discharge port body                                          | YL112                    | 1   |        |
| 1   | YW06000100000      | Cutter rotating rod (with rod) handle                        | Rubber                   | 2   |        |
| No. | Material number    | Name                                                         | Mat.                     | Num | Rem    |

|      |             |            |         |      |       |  |      |  |       |                      |             |                    |              |     |      |          |
|------|-------------|------------|---------|------|-------|--|------|--|-------|----------------------|-------------|--------------------|--------------|-----|------|----------|
|      |             |            |         |      | Dra.  |  | Ver. |  | Title | SBU-20-38S-V         | Drawing no. | SBU-20-38S-V-A-ALL | Scale        | 1:4 | No.  | 1        |
|      |             |            |         |      | Desi. |  | App. |  |       | Shut-off Suction Box |             |                    |              |     | Mat. | Assembly |
|      |             |            |         |      | Check |  | by   |  |       |                      |             |                    |              |     |      |          |
| Mark | Before Mod. | After Mod. | Mod. by | Date |       |  | Date |  |       |                      |             |                    | Surface req. |     |      |          |
|      |             |            |         |      |       |  |      |  |       |                      |             |                    | Mat No       |     |      |          |

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| 送风功率<br>Conveying blower power | 干燥功率<br>Drying blower power | 再生加热器<br>Regen. heater power | 料斗容量<br>Hopper capacity | 模型版本<br>Model version |
|--------------------------------|-----------------------------|------------------------------|-------------------------|-----------------------|
| 1.5KW                          | 0.12KW                      | 3.9KW                        | 120L                    | Ver.E                 |



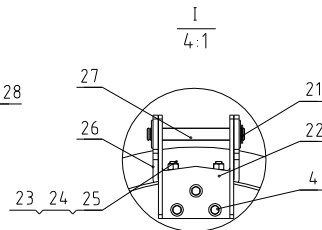
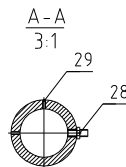
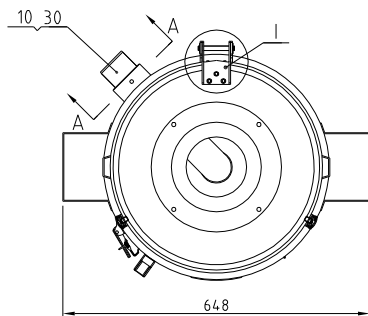
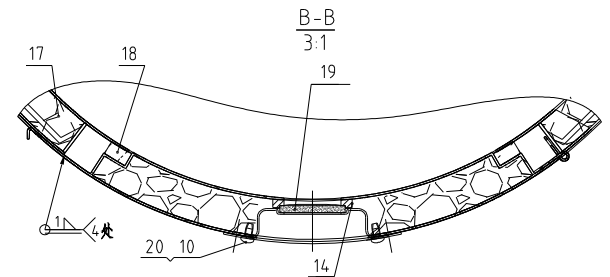
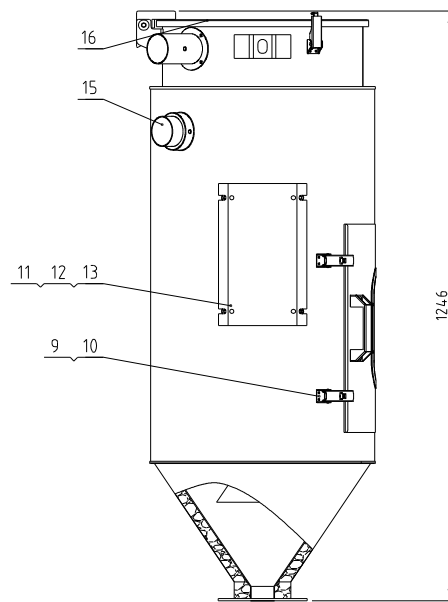
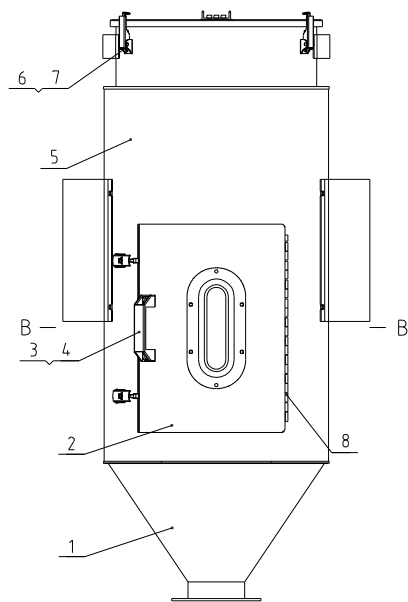
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|----|---------------------|----------------------------------------------------------|----------|---|---|
| 20 | BY20006004150       | Euro single vacuum hopper SHR-6U(LPIN)                   | Assembly | 1 |   |
| 19 | BY20000602350       | Standard single photosensor hopper receiver SVH-6U(LPIN) | Assembly | 1 |   |
| 18 | YR10080000300       | Fastener of filter tank SAL-800G-A-49 rubber             | Assembly | 1 |   |
| 17 | YR50127000000       | Filter ADC1 ext 126x inner 70x H254mm                    | Assembly | 1 | * |
| 16 | YW09675100000       | Small box nut 5/16                                       | Assembly | 2 |   |
| 15 | YR40120000100       | Filter tank cover SD-120H-ALL-06                         | PC       | 1 | * |
| 14 | YR10120400000       | Fastener of filter tank SD-120H-ALL-04                   | Assembly | 1 |   |
| 13 | YR50708000200       | Filter SAL-700/800G silical gel fastener                 | Assembly | 1 | * |
| 12 | YW00816100000       | Door lock (MSB16-1 blk with key)                         | Assembly | 1 |   |
| 11 | SCD-120U/80H-A-ALL  | Heat insulated hopper assembly                           | Assembly | 1 |   |
| 10 | BA20002000610       | Screw thread 2HP-3HP-SHP-B-06                            | Assembly | 2 |   |
| 9  | BM30042000250       | Shini blower RB-420 A                                    | Assembly | 1 |   |
| 8  | SCD-230U/120H-D-ALL | 3-way diaphragm valve                                    | Assembly | 1 |   |
| 7  | YR10251000000       | Air exhaust pipe fastener SHD-25/100 rubber              | Rubber   | 1 |   |
| 6  | BM40338000850       | Blower 3"                                                | Assembly | 1 |   |
| 5  | YW09005800000       | buckle SDP-058(SUS304)                                   | Assembly | 2 |   |
| 4  | BH70123900150L      | Pipe heater SHD-120U(3.9KW)304.00V                       | Assembly | 1 |   |
| 3  | SBU-20-38S-V-ALL    | Shut-off suction box                                     | Assembly | 1 |   |
| 2  | YR40120300000       | 3-in-1 dust-proof plastic screen GRM120-30(12x12)        | Plastic  | 1 |   |
| 1  | YM60121206400       | Exhaust fan 12x12CH/24V/50/60HZ with plastic net         | Assembly | 1 |   |

| 序号 | 代号 | 名称 | 材料 | 数量 | 备注 |
|----|----|----|----|----|----|
|----|----|----|----|----|----|

\*"Indicates the items that may be damaged;

Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

|    |     |     |     |    |    |  |    |   |                                   |              |     |              |    |      |      |   |
|----|-----|-----|-----|----|----|--|----|---|-----------------------------------|--------------|-----|--------------|----|------|------|---|
|    |     |     |     |    | 制图 |  | 版号 | D | 标题                                | SDL-120U     | 图号  | SDL-120U-ALL | 比例 | 1:15 | 数量   | 1 |
|    |     |     |     |    | 设计 |  | 核准 |   | 吹化热风干燥送料组合                        |              |     |              |    |      | 材质   | / |
|    |     |     |     |    | 校对 |  |    |   |                                   |              |     |              |    |      | 表面要求 | / |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |   | <b>SHINI</b>                      | 信易电热机械股份有限公司 | 物料号 |              |    |      |      | / |
|    |     |     |     |    |    |  |    |   | Shini Plastics Technologies, Inc. |              |     |              |    |      |      |   |



•不可可能损坏的项目，建议备份  
 请下单采购零件之前，先确认说明书版本号，以确保零件物料与实物一致。

"\*"Indicates the items that may be damaged.  
 It is recommended to back them up.  
 Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

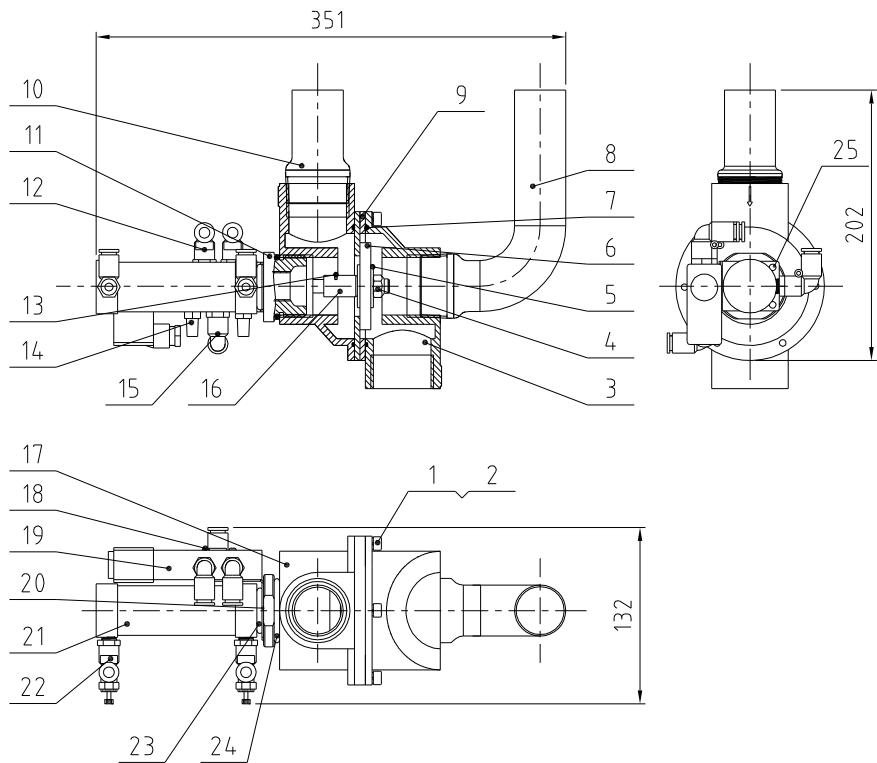
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|----|-----|-----|-----|----|----|--|----|---|
|    |     |     |     |    | 制图 |  | 版号 | C |
|    |     |     |     |    | 设计 |  | 核准 |   |
|    |     |     |     |    | 校对 |  | 核准 |   |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |   |

|    |                    |                                                             |                   |    |        |
|----|--------------------|-------------------------------------------------------------|-------------------|----|--------|
| 30 | SCD-120U/80H-A-06  | Air exhaust pipe                                            | SUS201            | 1  |        |
| 29 | YW68006600000      | Inner hexagon flat end set screw GB/T177 M6x6-Longzine      |                   | 2  |        |
| 28 | BE90300000050      | Thermocouple SD-150H/400H(3MM)Y11                           | Assembly          | 1  |        |
| 27 | BH10006003110      | Hinge pine SAL-6U-31                                        | SUS201            | 1  |        |
| 26 | BL02012000720      | Lower hinge MHD-120U-A-11                                   | SUS201            | 1  |        |
| 25 | YW66051200000      | Flat washer A grade GB/T97.1 5-A2-70(SUS)                   |                   | 4  |        |
| 24 | YW60512201000      | Inner hexagon cylinder screw GB/T1701 M5x12-A2-70(SUS)      |                   | 4  |        |
| 23 | YW64000500000      | Non-metal insert hexagon nut GB/T889.1 M5                   |                   | 4  |        |
| 22 | SCD-120U/80H-A-07  | Upper hinge                                                 | SUS201(3.0)       | 1  |        |
| 21 | YW66000500000      | E-type washer E5                                            |                   | 2  |        |
| 20 | BL02012001020      | Sight-glass MHD-120U-A-07                                   | SUS304            | 1  |        |
| 19 | YW70008000000      | Sight-glass MHD-80U-A-10                                    | Tempering glass   | 1  | *      |
| 18 | YR10012000900      | Cleaning door fastener MHD-120U-A-12                        | Red silical gel   | 1  |        |
| 17 | YP60252000000      | Epoxy glass laminate wood                                   | Assembly          | 1  |        |
| 16 | SCD-120U/80H-A-09  | Hopper cover                                                | SUS304            | 1  |        |
| 15 | SCD-120U/80H-A-04  | Lower air suction pipe assembly                             | SUS201            | 1  |        |
| 14 | YR10008001300      | Sight-glass fastener MHD-80U-A-12                           | White silical gel | 1  |        |
| 13 | YW66081900000      | Flat washer A grade GB/T97.1 8/9x16x16-Longzine             |                   | 8  |        |
| 12 | YW60082500100      | Hexagon bolt GB/T5783 M8x25-12.9-Longzine                   |                   | 8  |        |
| 11 | SCD-160U/120H-A-03 | Hopper fixed plate                                          | SPCC3.0           | 2  | Barrow |
| 10 | YW62051000000      | Large cross socket flat head screw JIS1111 M5x10-A2-70(SUS) |                   | 12 |        |
| 9  | YW09005800000      | Buckle SDP-058                                              | SUS304            | 2  |        |
| 8  | YW62041000000      | Large cross socket flat head screw JIS1111 M4x10-Longzine   |                   | 4  |        |
| 7  | YW64040700100      | Non-metal insert hexagon nut GB/T889.1 M4                   |                   | 4  |        |
| 6  | YW02003000400      | Adjustable spring buckle                                    |                   | 2  |        |
| 5  | SCD-120U/80H-A-02  | Heat insulated plate                                        | SUS430(0.5)       | 1  |        |
| 4  | YW61061200000      | Inner hex column head screw GB/T1701 M6x12-12.9-Longzine    |                   | 5  |        |
| 3  | BW20012000040      | Aluminum square handle 120L(M6)                             |                   | 1  |        |
| 2  | SCD-120U/80H-A-03  | External cleaning door                                      | Assembly          | 1  |        |
| 1  | SCD-120U/80H-A-01  | Storage tank                                                | Assembly          | 1  |        |

|    |              |    |                    |      |      |
|----|--------------|----|--------------------|------|------|
| 序号 | 代号           | 名称 | 材质                 | 数量   | 备注   |
| 标题 | SCD-120U/80H | 图号 | SCD-120U/80H-A-ALL | 比例   | 1:10 |
|    | 保温料桶组件       |    |                    | 数量   | 1    |
|    |              |    |                    | 材质   |      |
|    |              |    |                    | 表面要求 |      |
|    |              |    |                    | 物料号  |      |



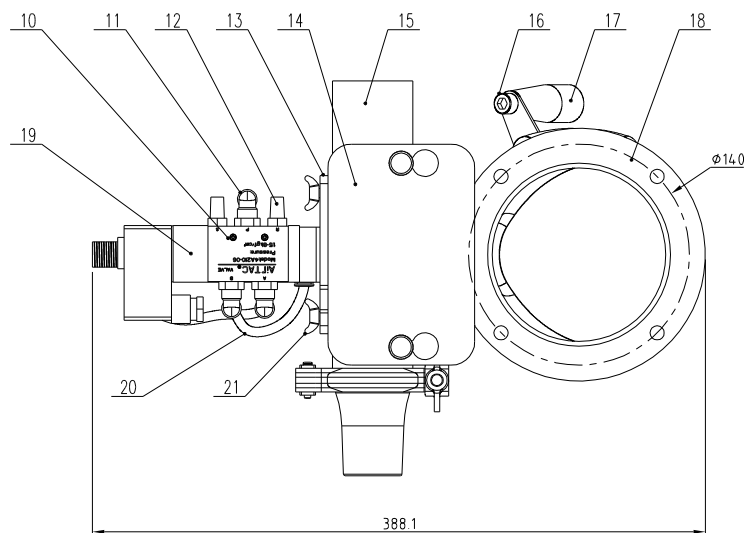
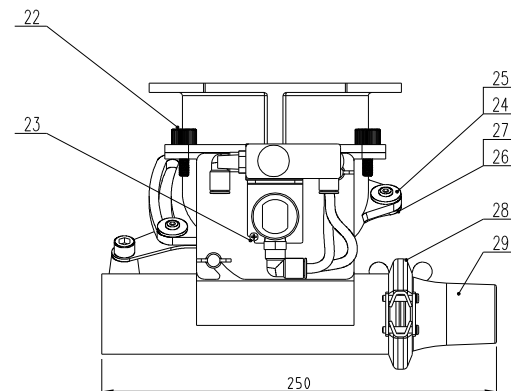
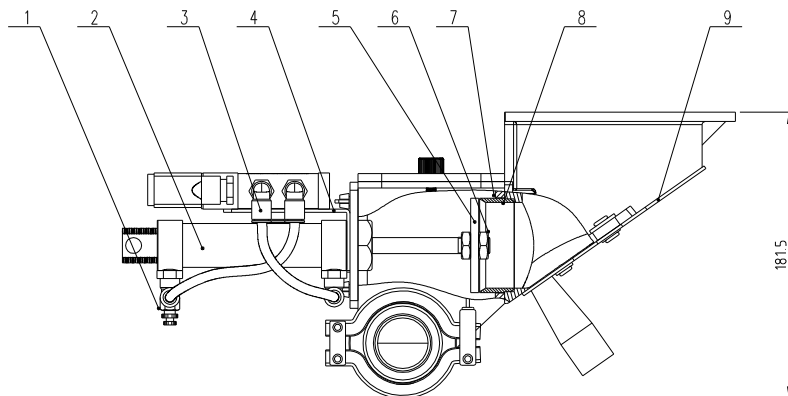
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 Shini Plastics Technologies, Inc.



|    |                    |                                                               |          |   |  |
|----|--------------------|---------------------------------------------------------------|----------|---|--|
| 25 | YW63040600000      | Cross recessed pan head screw GB/T-818 M4x6-Longzine          |          | 2 |  |
| 24 | YR20044800000      | O-type seal ring $\phi 48 \times \phi 4$                      | Rubber   | 1 |  |
| 23 | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                      | Rubber   | 1 |  |
| 22 | YW80061800000      | Adjustable air pipe connector ASL6-1/8                        | Assembly | 2 |  |
| 21 | YE31125010000      | Cylinder MBL25x50-U(AIRTAC)                                   |          | 1 |  |
| 20 | SAL-910G-A-07      | Solenoid valve fixed piece                                    | SPCC1.2  | 1 |  |
| 19 | YE32421600100      | Solenoid valve 4V210-06 AC24V                                 | Assembly | 1 |  |
| 18 | YW63042500000      | Cross recessed pan head screw GB/T-818 M4x25-Longzine         |          | 2 |  |
| 17 | BR40230700010      | Upper cover SCD-230U/120H-D-07                                | YL112    | 1 |  |
| 16 | BH10906000110      | Height increased iron rod SAL-910G-A-06                       | Q235A    | 1 |  |
| 15 | YW80081800100      | Air pipe connector APL8-1/8                                   | Assembly | 1 |  |
| 14 | YW80010800000      | Silencer BSL-01                                               | Assembly | 2 |  |
| 13 | YW68005500000      | Inner hexagon flat-end set screw GB/T77 M5x5-Longzine         |          | 1 |  |
| 12 | YW80061800200      | Air pipe connector APL6-1/8                                   | Assembly | 2 |  |
| 11 | BH13900700010      | 3-way valve connector SAL-910G-A-05                           | 6061     | 1 |  |
| 10 | BL22900000320      | Air suction pipe 2 SAL-910G-A-04                              | SUS201   | 2 |  |
| 9  | SCD-230U/120H-D-06 | 3-way valve middle flange                                     | SPH4.0   | 1 |  |
| 8  | BL22900000120      | Air suction pipe 1 SAL-910G-A-03                              | SUS201   | 1 |  |
| 7  | YR20258900000      | O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)        | Rubber   | 2 |  |
| 6  | BR10651200040      | Four way valve diaphragm 65x12x8mm cover plastics (has mould) | Assembly | 1 |  |
| 5  | YW66103200000      | Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine          |          | 2 |  |
| 4  | YW64101100000      | Hexagon locknut M10(thickness 11mm)                           |          | 1 |  |
| 3  | BH10090000510      | Valve 1 SAL-910G-A-01                                         | YL112    | 1 |  |
| 2  | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)                    |          | 6 |  |
| 1  | YW61062000300      | Inner hex. column head screw GB/T70.1 M6x20-12.9-Longzine     |          | 6 |  |

| 序号 | 代 号 | 名 称 | 材 料 | 数量 | 备注 |
|----|-----|-----|-----|----|----|
|----|-----|-----|-----|----|----|

|    |     |     |     |    |    |  |     |          |               |                                                   |      |  |    |  |
|----|-----|-----|-----|----|----|--|-----|----------|---------------|---------------------------------------------------|------|--|----|--|
|    |     |     |     |    | 制图 |  | 版号  |          | SCD-230U/120H |                                                   | 比例   |  | 数量 |  |
|    |     |     |     |    | 设计 |  | 核 准 |          | 三通膜片阀         | SCD-230U/120H-D-ALL                               |      |  | 材质 |  |
|    |     |     |     |    | 校对 |  |     |          |               |                                                   | 表面要求 |  |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期  | 20170206 |               | 信易電熱機械股份有限公司<br>Shini Plastics Technologies, Inc. | 物料号  |  |    |  |



## 技术要求:

1. 截料口与膜片之间留0.5mm的间隙;  
2. 序号<24>和<27>需涂少量螺丝紧固剂, 防止在使用过程中脱落。

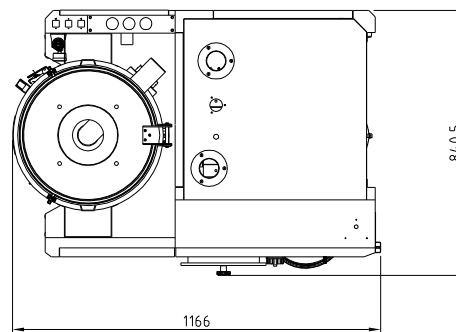
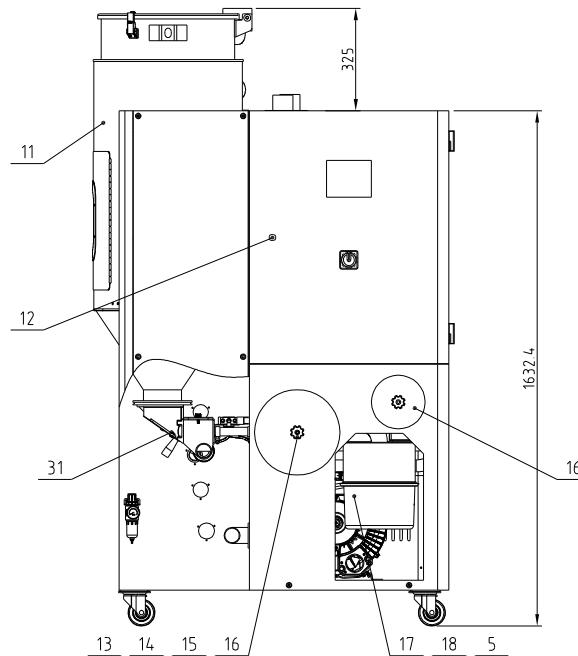
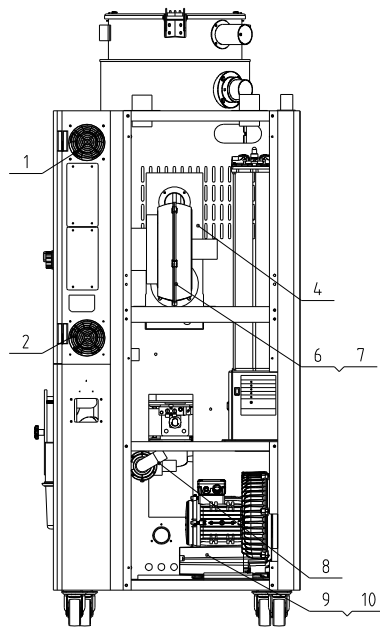
## Tech. Req:

1. Leave 0.5mm clearance between the shut-off port and diaphragm.  
2. Apply a small amount of screw tightening agent to the part <24> and <27> to prevent dropping during use.

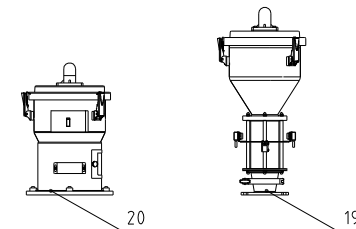
|    |                 |                                                            |               |     |               |
|----|-----------------|------------------------------------------------------------|---------------|-----|---------------|
| 29 | SBU-20-38S-V-11 | 15" Suction port                                           | ADC12         | 1   | BW20152000120 |
| 28 | YW07000200300   | Stainless steel punching clamp 2"                          |               | 1   |               |
| 27 | YW61402600100   | Inner hexagon big Flat head screw YJT L026 M5x6            |               | 2   |               |
| 26 | YW63041500000   | Flat washer A grade M6x13mm-Longzine                       |               | 2   |               |
| 25 | YW66081900000   | Flat washer 8x19x2.0 Longzine                              |               | 2   |               |
| 24 | YW61101300200   | Flat head chamfered hexagonal clamp nut GB/RND 103.1 M5x12 |               | 2   |               |
| 23 | YW63030600000   | Cross recessed pan head screw GB/T-823 M3x6                |               | 1   |               |
| 22 | YW69616100000   | Hand screw M6x16x16                                        |               | 2   |               |
| 21 | YW690615000000  | Butterfly bolt GB/T 3098 M6x15                             |               | 2   |               |
| 20 | YR60620000100   | Transparent air pipe M6(200 M/roll)                        | PU pipe       | 0.4 |               |
| 19 | YE32421600100   | Solenoid valve 4V210-06/AC24V AirTAC                       | Assembly      | 1   |               |
| 18 | SBU-20-38S-V-14 | Collective barrel                                          | ADC12         | 1   | BW20203807010 |
| 17 | YW06000100000   | Blade rotating rod handle                                  | Plastic       | 1   |               |
| 16 | YW61081600000   | Inner hexagon cylindrical screw GB/T10 L M8x16             |               | 1   |               |
| 15 | SBU-20-38S-V-07 | Shut-off valve                                             | ADC12         | 1   | BW20203800220 |
| 14 | SBU-20-38S-V-09 | Sight glass                                                | Acrylic plate | 1   | BW90203800410 |
| 13 | SBU-20-38S-V-10 | Cylinder fixed piece                                       | SUS201        | 1   |               |
| 12 | YW80010800000   | Copper muffler 1/8"                                        | Copper        | 2   |               |
| 11 | YW80081800100   | L type screw connector API6-01 1/8"-79                     | Assembly      | 1   |               |
| 10 | YW63042500000   | Cross recessed pan head screw GB/T-818 M4x25               |               | 2   |               |
| 9  | SBU-20-38S-V-08 | Shut-off plate                                             | SUS201        | 1   |               |
| 8  | BH32160380010   | Shut-off port SBU-160-38S-V-A-09                           | SUS201        | 1   |               |
| 7  | YW61061600000   | Inner hexagon cylinder head screw M6x6-A2-70(SUS)          |               | 4   |               |
| 6  | YW64101250000   | Anti loosening nut M10 x 125 (fine thread)                 |               | 1   |               |
| 5  | SBU-20-38S-V-13 | Diaphragm                                                  | SUS201        | 1   |               |
| 4  | SBU-20-38S-V-12 | Solenoid valve fixed block                                 | SUS201        | 1   |               |
| 3  | YW80061800200   | L type screw connector API6-01 1/8"-06                     | Assembly      | 3   |               |
| 2  | YE31255000000   | Cylinder MBL25x50-(A-PT (Double-acting)                    | Assembly      | 1   |               |
| 1  | YW80061800000   | Adjustable air pipe connector ASL6-1/8"-06                 | Assembly      | 1   |               |

| 序号                                                      | 代号 | 名称                  | 材质  | 数量 | 备注 |
|---------------------------------------------------------|----|---------------------|-----|----|----|
| 标题 SBU-20-38S-V                                         |    | 图号 SBU-20-38S-V-ALL | 比例  | 数量 |    |
| 截料式吸料盒                                                  |    |                     |     | 材质 |    |
| SHINI 信易电热机械股份有限公司<br>Shini Plastics Technologies, Inc. |    | 表面要求                | 物料号 |    |    |

|    |     |     |     |    |    |  |    |  |
|----|-----|-----|-----|----|----|--|----|--|
|    |     |     |     |    | 制图 |  | 版号 |  |
|    |     |     |     |    | 设计 |  | 核准 |  |
|    |     |     |     |    | 校对 |  |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |  |



| 处理量<br>Processing capacity | 输送风量<br>Conveying blower power | 干燥风量<br>Drying blower power | 再生风量<br>Regen. heater power | 料仓容量<br>Hopper capacity | 版本<br>Model version |
|----------------------------|--------------------------------|-----------------------------|-----------------------------|-------------------------|---------------------|
| 0.2m³/min                  | 1.5KW                          | 0.12KW                      | 3KW                         | 120L                    | Ver.E               |



|    |                     |                                                         |          |   |          |
|----|---------------------|---------------------------------------------------------|----------|---|----------|
| 20 | BY20006004150       | Euro single vacuum hopper SHR-6U(LPIN)                  | Assembly | 1 |          |
| 19 | BY20000602350       | Standard single photosensor hopper receiver SVH-6(LPIN) | Assembly | 1 |          |
| 18 | YR10080000300       | Fastener of Filter tank SAL-800G-A-4.9 rubber           | Assembly | 1 |          |
| 17 | YR50127000000       | Filter ADC1 ext. 126x inner 70x H254mm                  | Assembly | 1 | *        |
| 16 | YW09675100000       | Small box nut 5/16                                      | Assembly | 2 |          |
| 15 | YR40120000100       | Filter tank cover SD-120H-ALL-06                        | PC       | 1 | *        |
| 14 | YR10120400000       | Fastener of filter tank SD-120H-ALL-04                  | Assembly | 1 |          |
| 13 | YR50708000200       | Filter SAL-700/800G silical gel fastener                | Assembly | 1 | *        |
| 12 | YW00816100000       | Door lock (MSB16-1 blk. with key)                       | Assembly | 1 |          |
| 11 | SCD-120U/80H-A-ALL  | Hopper assembly                                         | Assembly | 1 | Borrowed |
| 10 | BA20002000610       | Screw thread 2HP-3HP-SHP-B-06                           | Assembly | 2 |          |
| 9  | BM30042000250       | Shini blower RB-L20 A                                   | Assembly | 1 |          |
| 8  | SCD-230U/120H-D-ALL | 3-way diaphragm valve                                   | Assembly | 1 | Borrowed |
| 7  | YR10251000000       | Air exhaust pipe fastener SHD-25/100 rubber             | Rubber   | 1 |          |
| 6  | BM40338000850       | Blower 3"                                               | Assembly | 1 |          |
| 5  | YW09005800000       | buckle SDP-058(SUS304)                                  |          | 2 |          |
| 4  | BH70123900150L      | Pipe heater SHD-120U(3.9KW)380V                         | Assembly | 1 |          |
| 3  | SBU-20-38S-V-ALL    | Shut-off suction box                                    | Assembly | 1 |          |
| 2  | YR40120300000       | 3-in-1 dust-proof plastic screen GRM120-30(12x12)       | Plastic  | 1 |          |
| 1  | YM60121206400       | Exhaust fan 12x12CM/24V/50/60HZ with plastic net        | Assembly | 1 |          |

| 序号 | 代号 | 名称              | 材料   | 数量   | 备注 |
|----|----|-----------------|------|------|----|
| 标题 |    | SDL-120U-HD     | 图号   |      |    |
| 图号 |    | SDL-120U-HD-ALL | 比例   | 1:15 | 数量 |
| 图号 |    | SDL-120U-HD-ALL | 材质   | /    |    |
| 图号 |    | SDL-120U-HD-ALL | 表面要求 | /    |    |
| 图号 |    | SDL-120U-HD-ALL | 物料号  | /    |    |

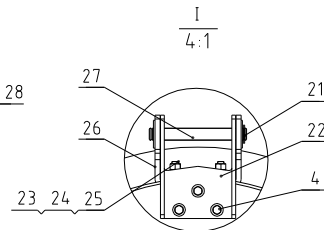
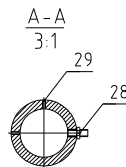
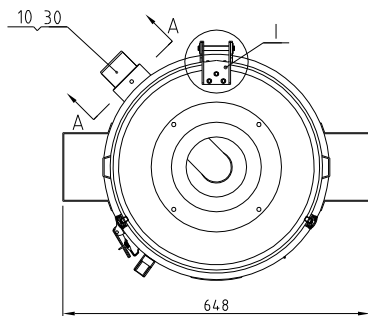
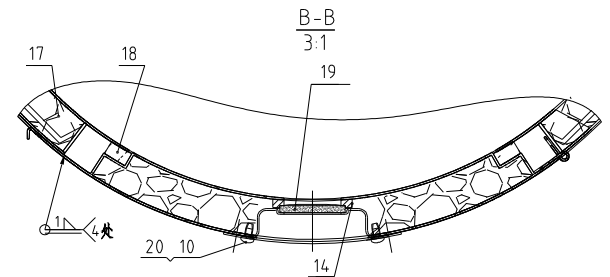
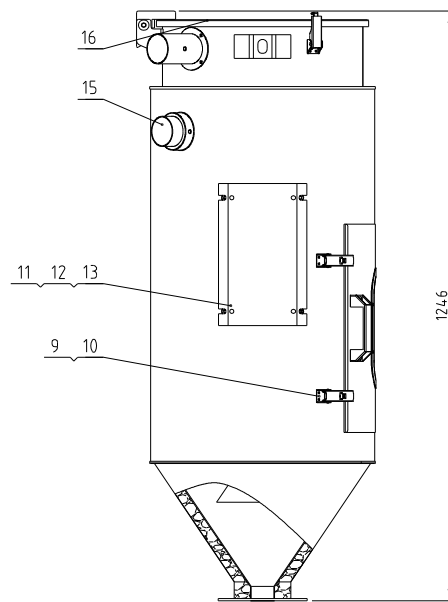
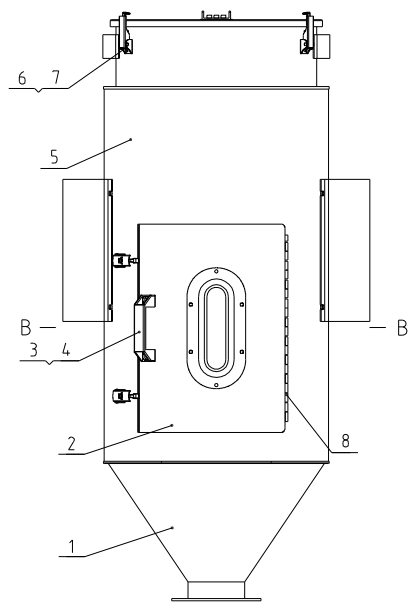
\* Indicates the items that may be damaged.

Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

|    |     |     |     |    |    |    |          |
|----|-----|-----|-----|----|----|----|----------|
|    |     |     |     | 制图 |    | 版号 | E        |
|    |     |     |     | 设计 |    | 核准 |          |
|    |     |     |     | 校对 |    | 日期 | 20230616 |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 | 20230616 |



信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.



•示可能损坏的项目，建议备份  
 请下单采购零配件之前，先确认说明书版本号，以确保零配件物料与实物一致。

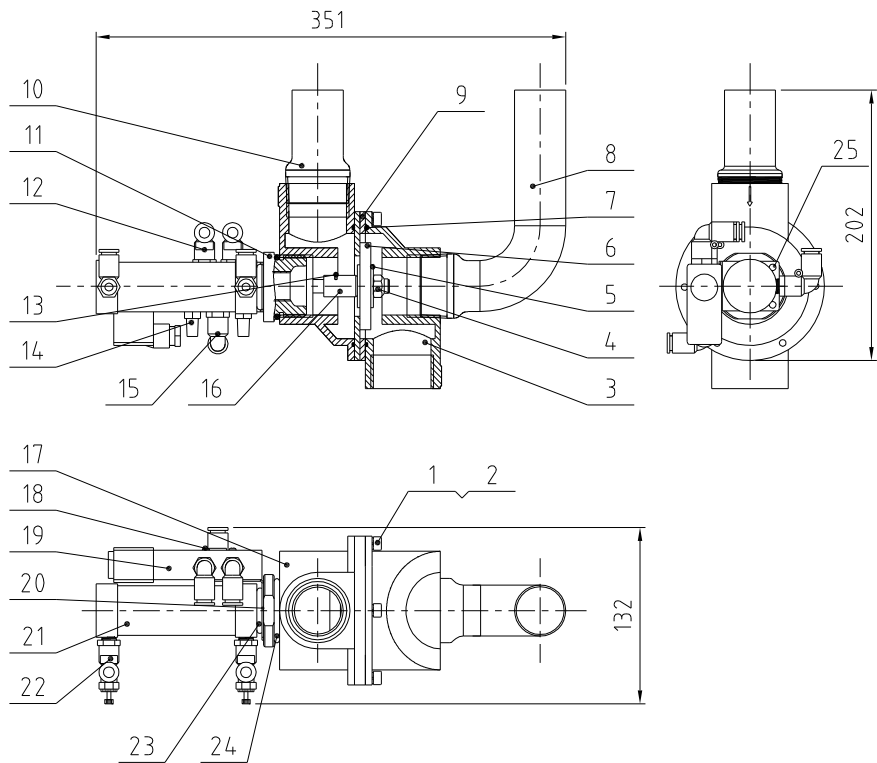
"\*"Indicates the items that may be damaged.  
 It is recommended to back them up.  
 Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one

|    |     |     |     |    |    |  |    |   |
|----|-----|-----|-----|----|----|--|----|---|
|    |     |     |     |    | 制图 |  | 版号 | C |
|    |     |     |     |    | 设计 |  | 核准 |   |
|    |     |     |     |    | 校对 |  | 核准 |   |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |   |

|    |                    |                                                             |                   |    |        |
|----|--------------------|-------------------------------------------------------------|-------------------|----|--------|
| 30 | SCD-120U/80H-A-06  | Air exhaust pipe                                            | SUS201            | 1  |        |
| 29 | YW68006600000      | Inner hexagon flat end set screw GB/T177 M6x6-Longzine      |                   | 2  |        |
| 28 | BE90300000050      | Thermocouple SD-150H/400H(3MM)Y11                           | Assembly          | 1  |        |
| 27 | BH10006003110      | Hinge pine SAL-6U-31                                        | SUS201            | 1  |        |
| 26 | BL02012000720      | Lower hinge MHD-120U-A-11                                   | SUS201            | 1  |        |
| 25 | YW66051200000      | Flat washer A grade GB/T97.1 5-A2-70(SUS)                   |                   | 4  |        |
| 24 | YW60512201000      | Inner hexagon cylinder screw GB/T1701 M5x12-A2-70(SUS)      |                   | 4  |        |
| 23 | YW64000500000      | Non-metal insert hexagon nut GB/T889.1 M5                   |                   | 4  |        |
| 22 | SCD-120U/80H-A-07  | Upper hinge                                                 | SUS201(3.0)       | 1  |        |
| 21 | YW66000500000      | E-type washer E5                                            |                   | 2  |        |
| 20 | BL02012001020      | Sight-glass MHD-120U-A-07                                   | SUS304            | 1  |        |
| 19 | YW70008000000      | Sight-glass MHD-80U-A-10                                    | Tempering glass   | 1  | *      |
| 18 | YR10012000900      | Cleaning door fastener MHD-120U-A-12                        | Red silical gel   | 1  |        |
| 17 | YP60252000000      | Epoxy glass laminate wood                                   | Assembly          | 1  |        |
| 16 | SCD-120U/80H-A-09  | Hopper cover                                                | SUS304            | 1  |        |
| 15 | SCD-120U/80H-A-04  | Lower air suction pipe assembly                             | SUS201            | 1  |        |
| 14 | YR10008001300      | Sight-glass fastener MHD-80U-A-12                           | White silical gel | 1  |        |
| 13 | YW66081900000      | Flat washer A grade GB/T97.1 8(9)x6x16)-Longzine            |                   | 8  |        |
| 12 | YW60082500100      | Hexagon bolt GB/T5783 M8x25-12.9-Longzine                   |                   | 8  |        |
| 11 | SCD-160U/120H-A-03 | Hopper fixed plate                                          | SPCC3.0           | 2  | Barrow |
| 10 | YW62051000000      | Large cross socket flat head screw JIS1111 M5x10-A2-70(SUS) |                   | 12 |        |
| 9  | YW09005800000      | Buckle SDP-058                                              | SUS304            | 2  |        |
| 8  | YW62041000000      | Large cross socket flat head screw JIS1111 M4x10-Longzine   |                   | 4  |        |
| 7  | YW64040700100      | Non-metal insert hexagon nut GB/T889.1 M4                   |                   | 4  |        |
| 6  | YW02003000400      | Adjustable spring buckle                                    |                   | 2  |        |
| 5  | SCD-120U/80H-A-02  | Heat insulated plate                                        | SUS430(0.5)       | 1  |        |
| 4  | YW61061200000      | Inner hex column head screw GB/T1701 M6x12-12.9-Longzine    |                   | 5  |        |
| 3  | BW20012000040      | Aluminum square handle 120L(M6)                             |                   | 1  |        |
| 2  | SCD-120U/80H-A-03  | External cleaning door                                      | Assembly          | 1  |        |
| 1  | SCD-120U/80H-A-01  | Storage tank                                                | Assembly          | 1  |        |

|    |              |    |                    |      |      |
|----|--------------|----|--------------------|------|------|
| 序号 | 代号           | 名称 | 材质                 | 数量   | 备注   |
| 标题 | SCD-120U/80H | 图号 | SCD-120U/80H-A-ALL | 比例   | 1:10 |
|    | 保温料桶组件       |    |                    | 数量   | 1    |
|    |              |    |                    | 材质   |      |
|    |              |    |                    | 表面要求 |      |
|    |              |    |                    | 物料号  |      |

**SHINI** 信易电热机械股份有限公司  
 Shini Plastics Technologies, Inc.

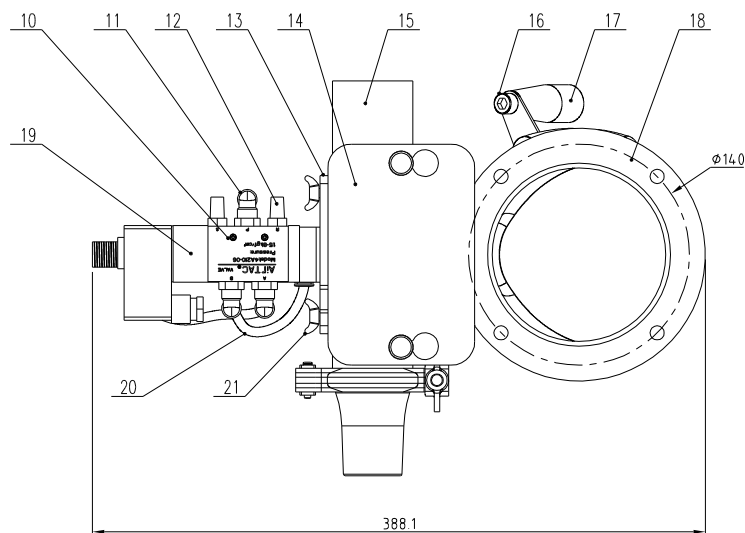
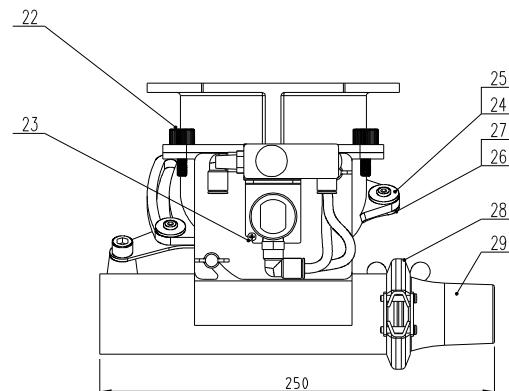
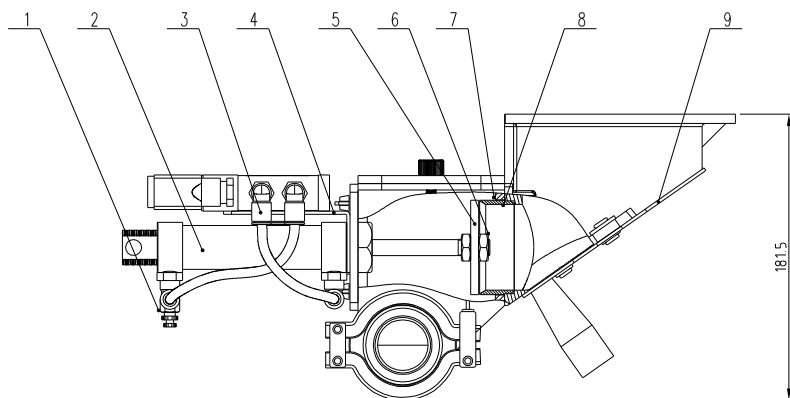


|    |                    |                                                               |          |   |  |
|----|--------------------|---------------------------------------------------------------|----------|---|--|
| 25 | YW63040600000      | Cross recessed pan head screw GB/T-818 M4x6-Longzine          |          | 2 |  |
| 24 | YR20044800000      | O-type seal ring $\phi 48 \times \phi 4$                      | Rubber   | 1 |  |
| 23 | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                      | Rubber   | 1 |  |
| 22 | YW80061800000      | Adjustable air pipe connector ASL6-1/8                        | Assembly | 2 |  |
| 21 | YE31125010000      | Cylinder MBL25x50-U(AIRTAC)                                   |          | 1 |  |
| 20 | SAL-910G-A-07      | Solenoid valve fixed piece                                    | SPCC1.2  | 1 |  |
| 19 | YE32421600100      | Solenoid valve 4V210-06 AC24V                                 | Assembly | 1 |  |
| 18 | YW63042500000      | Cross recessed pan head screw GB/T-818 M4x25-Longzine         |          | 2 |  |
| 17 | BR40230700010      | Upper cover SCD-230U/120H-D-07                                | YL112    | 1 |  |
| 16 | BH10906000110      | Height increased iron rod SAL-910G-A-06                       | Q235A    | 1 |  |
| 15 | YW80081800100      | Air pipe connector APL8-1/8                                   | Assembly | 1 |  |
| 14 | YW80010800000      | Silencer BSL-01                                               | Assembly | 2 |  |
| 13 | YW68005500000      | Inner hexagon flat-end set screw GB/T77 M5x5-Longzine         |          | 1 |  |
| 12 | YW80061800200      | Air pipe connector APL6-1/8                                   | Assembly | 2 |  |
| 11 | BH13900700010      | 3-way valve connector SAL-910G-A-05                           | 6061     | 1 |  |
| 10 | BL22900000320      | Air suction pipe 2 SAL-910G-A-04                              | SUS201   | 2 |  |
| 9  | SCD-230U/120H-D-06 | 3-way valve middle flange                                     | SPH4.0   | 1 |  |
| 8  | BL22900000120      | Air suction pipe 1 SAL-910G-A-03                              | SUS201   | 1 |  |
| 7  | YR20258900000      | O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)        | Rubber   | 2 |  |
| 6  | BR10651200040      | Four way valve diaphragm 65x12x8mm cover plastics (has mould) | Assembly | 1 |  |
| 5  | YW66103200000      | Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine          |          | 2 |  |
| 4  | YW64101100000      | Hexagon locknut M10(thickness 11mm)                           |          | 1 |  |
| 3  | BH10090000510      | Valve 1 SAL-910G-A-01                                         | YL112    | 1 |  |
| 2  | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)                    |          | 6 |  |
| 1  | YW61062000300      | Inner hex. column head screw GB/T70.1 M6x20-12.9-Longzine     |          | 6 |  |

| 序号 | 代 号 | 名 称 | 材 料 | 数量 | 备注 |
|----|-----|-----|-----|----|----|
|----|-----|-----|-----|----|----|

|    |     |     |     |    |    |  |     |          |               |                                                   |      |  |    |  |
|----|-----|-----|-----|----|----|--|-----|----------|---------------|---------------------------------------------------|------|--|----|--|
|    |     |     |     |    | 制图 |  | 版号  |          | SCD-230U/120H |                                                   | 比例   |  | 数量 |  |
|    |     |     |     |    | 设计 |  | 核 准 |          | 三通膜片阀         | SCD-230U/120H-D-ALL                               |      |  | 材质 |  |
|    |     |     |     |    | 校对 |  |     |          |               |                                                   |      |  |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期  | 20170206 |               | 信易電熱機械股份有限公司<br>Shini Plastics Technologies, Inc. | 表面要求 |  |    |  |
|    |     |     |     |    |    |  |     |          |               |                                                   | 物料号  |  |    |  |

机型版本号: Ver D



## 技术要求:

1. 截料口与膜片之间留0.5mm的间隙;  
2. 序号<24>和<27>需涂少量螺丝紧固剂, 防止在使用过程中脱落。

## Tech. Req:

1. Leave 0.5mm clearance between the shut-off port and diaphragm.  
2. Apply a small amount of screw tightening agent to the part <24> and <27> to prevent dropping during use.

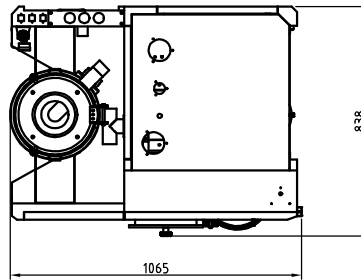
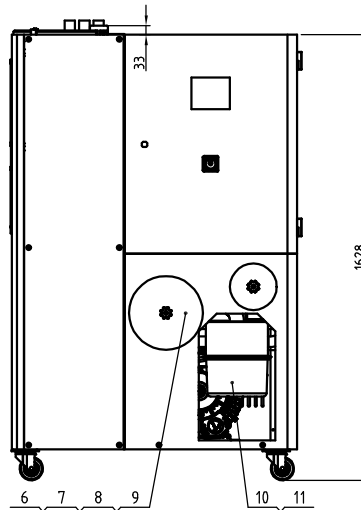
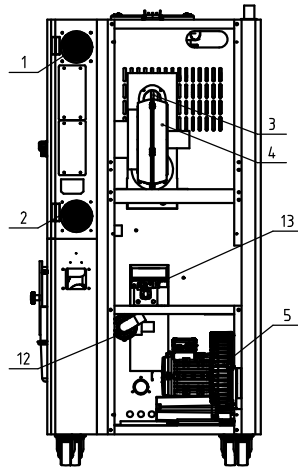
|    |                 |                                                            |               |     |               |
|----|-----------------|------------------------------------------------------------|---------------|-----|---------------|
| 29 | SBU-20-38S-V-11 | 15" Suction port                                           | ADC12         | 1   | BW20152000120 |
| 28 | YW07000200300   | Stainless steel punching clamp 2"                          |               | 1   |               |
| 27 | YW61402600100   | Inner hexagon big Flat head screw YJT L026 M5x6            |               | 2   |               |
| 26 | YW63041500000   | Flat washer A grade M6x13mm-Longzine                       |               | 2   |               |
| 25 | YW66081900000   | Flat washer 8x19x2.0 Longzine                              |               | 2   |               |
| 24 | YW61101300200   | Flat head chamfered hexagonal clamp nut GB/RND 103.1 M5x12 |               | 2   |               |
| 23 | YW63030600000   | Cross recessed pan head screw GB/T-823 M3x6                |               | 1   |               |
| 22 | YW69616100000   | Hand screw M6x16x16                                        |               | 2   |               |
| 21 | YW690615000000  | Butterfly bolt GB/T 3098 M6x15                             |               | 2   |               |
| 20 | YR60620000100   | Transparent air pipe M6(200 M/roll)                        | PU pipe       | 0.4 |               |
| 19 | YE32421600100   | Solenoid valve 4V210-06/AC24V AirTAC                       | Assembly      | 1   |               |
| 18 | SBU-20-38S-V-14 | Collective barrel                                          | ADC12         | 1   | BW20203807010 |
| 17 | YW06000100000   | Blade rotating rod handle                                  | Plastic       | 1   |               |
| 16 | YW61081600000   | Inner hexagon cylindrical screw GB/T10 L M8x16             |               | 1   |               |
| 15 | SBU-20-38S-V-07 | Shut-off valve                                             | ADC12         | 1   | BW20203800220 |
| 14 | SBU-20-38S-V-09 | Sight glass                                                | Acrylic plate | 1   | BW90203800410 |
| 13 | SBU-20-38S-V-10 | Cylinder fixed piece                                       | SUS201        | 1   |               |
| 12 | YW80010800000   | Copper muffler 1/8"                                        | Copper        | 2   |               |
| 11 | YW80081800100   | L type screw connector API6-01 1/8"-79                     | Assembly      | 1   |               |
| 10 | YW63042500000   | Cross recessed pan head screw GB/T-818 M4x25               |               | 2   |               |
| 9  | SBU-20-38S-V-08 | Shut-off plate                                             | SUS201        | 1   |               |
| 8  | BH32160380010   | Shut-off port SBU-160-38S-V-A-09                           | SUS201        | 1   |               |
| 7  | YW61061600000   | Inner hexagon cylinder head screw M6x6-A2-70(SUS)          |               | 4   |               |
| 6  | YW64101250000   | Anti loosening nut M10 x 125 (fine thread)                 |               | 1   |               |
| 5  | SBU-20-38S-V-13 | Diaphragm                                                  | SUS201        | 1   |               |
| 4  | SBU-20-38S-V-12 | Solenoid valve fixed block                                 | SUS201        | 1   |               |
| 3  | YW80061800200   | L type screw connector API6-01 1/8"-06                     | Assembly      | 3   |               |
| 2  | YE31255000000   | Cylinder MBL25x50-(A-PT (Double-acting)                    | Assembly      | 1   |               |
| 1  | YW80061800000   | Adjustable air pipe connector ASL6-1/8"-06                 | Assembly      | 1   |               |

| 序号 | 代号 | 名称              | 材质                  | 数量   | 备注 |
|----|----|-----------------|---------------------|------|----|
|    |    | 标题 SBU-20-38S-V | 图号 SBU-20-38S-V-ALL | 比例   | 数量 |
|    |    | 截料式吸料盒          |                     | 表面要求 | 材质 |
|    |    | 物料号             |                     |      |    |

|    |     |     |     |    |    |  |    |  |
|----|-----|-----|-----|----|----|--|----|--|
|    |     |     |     |    | 制图 |  | 版号 |  |
|    |     |     |     |    | 设计 |  | 核准 |  |
|    |     |     |     |    | 校对 |  |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |  |

信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.

| Conveying blower power | Drying blower power | Heater power | Insulated hopper capacity | Model Ver. |
|------------------------|---------------------|--------------|---------------------------|------------|
| 1.5KW                  | 0.18KW              | 6KW          | 160L                      | Ver.D      |

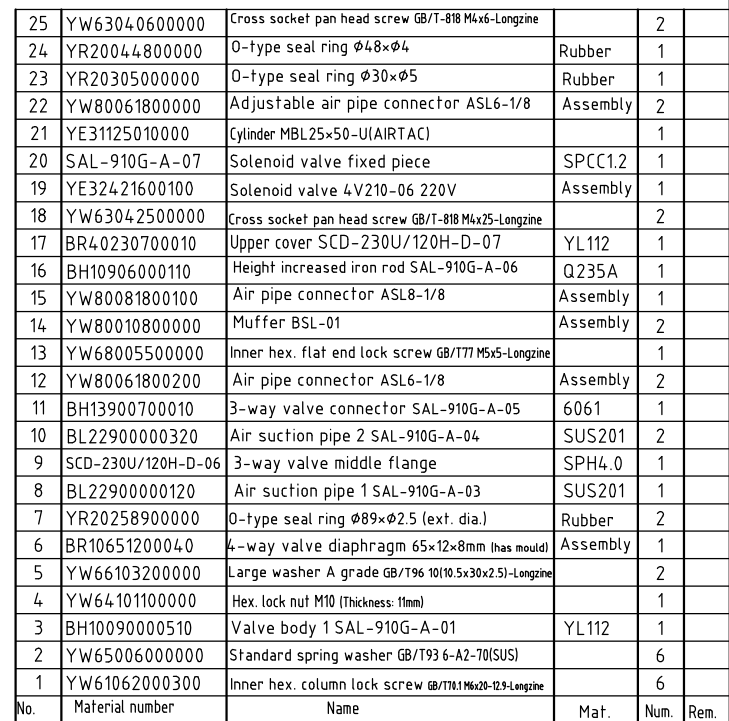


|    |                     |                                                 |          |   |  |
|----|---------------------|-------------------------------------------------|----------|---|--|
| 13 | SBU-20-385-V-A-ALL  | Shut-off suction box                            | Assembly | 1 |  |
| 12 | SCD-230U/120H-D-ALL | 3-way diaphragm valve                           | Assembly | 1 |  |
| 11 | YR10080000300       | Filter hopper fastener SAL-800G-A-49 rubber     | Assembly | 1 |  |
| 10 | YR50127000000       | Filter ADC1 ext.126xinner 70xH254mm             | Assembly | 1 |  |
| 9  | YW09675100000       | Small star nut 5/16                             | Assembly | 2 |  |
| 8  | BR90120500010       | Filter hopper cover SD-120H-ALL-05              | PC       | 1 |  |
| 7  | YR10120400000       | Filter fastener SD-120H-ALL-04                  | Assembly | 1 |  |
| 6  | YR50708000200       | Filter SAL-700/800G fastener silica gel         | Assembly | 1 |  |
| 5  | BM30042000050       | Shini blower RB-420                             | Assembly | 1 |  |
| 4  | BM40000450850       | Blower 4"                                       | Assembly | 1 |  |
| 3  | BH70230600250       | Pipe heater SHD-230U(6KW)304.00V                | Assembly | 1 |  |
| 2  | YR40120300000       | 3-in-1 anti-dust plastic screen GRM28-30(12x12) | Assembly | 1 |  |
| 1  | YM60121206400       | Exhaust fan 12x12CM24V/50/60HZ plastic screen   | Assembly | 1 |  |

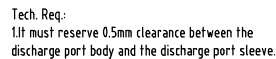
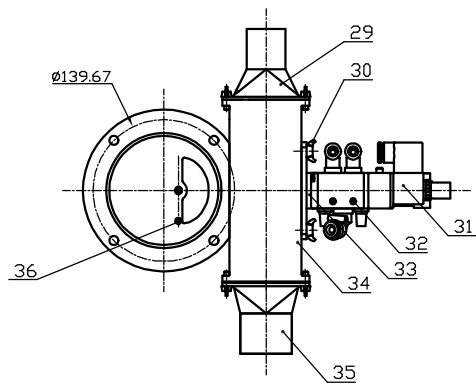
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|------|-------------|------------|---------|------|-------|---------|---|-------|---------------|-------------|--------------|-------|-----|------|---|
| Mark | Before Mod. | After Mod. | Mod. by | Date | Dra.  | Ver.    | 0 | Title | SDL-160U      | Drawing No. | SDL-160U-ALL | Scale | 1:5 | Qty. | 1 |
|      |             |            |         |      | Desi. |         |   |       | Drying Loader |             |              |       |     |      |   |
|      |             |            |         |      | Check | App. by |   |       |               |             |              |       |     |      |   |
|      |             |            |         |      | App.  | Date    |   |       |               |             |              |       |     |      |   |
|      |             |            |         |      |       |         |   |       |               |             |              |       |     |      |   |

**SHINI** 信易電熱機械股份有限公司  
Shini Plastics Technologies, Inc.

Surface Req.  
Mat. No.



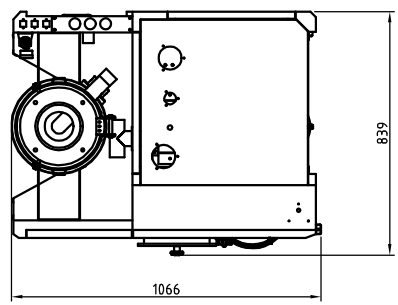
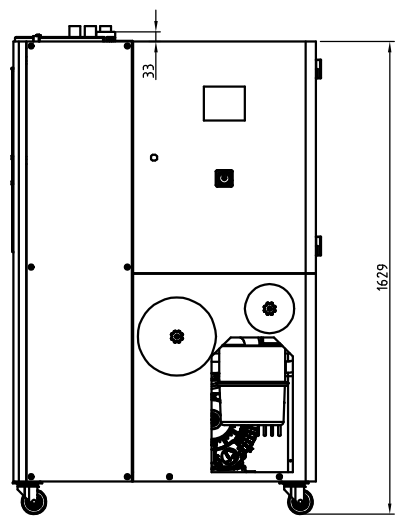
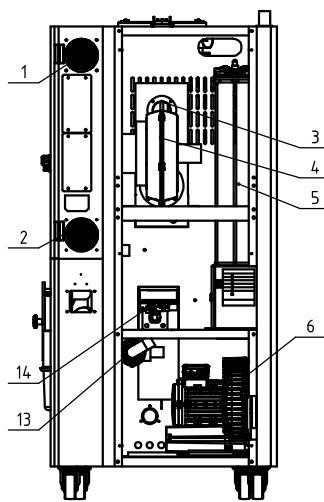
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|------|-------------|------------|--------------|------|-------|--|------|----------|-----------------------------------------------------------------------------------------------------------------------------------------|---------------|---------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|------|----------|
|      |             |            |              |      | Draw. |  | Ver. |          | Title                                                                                                                                   | SCD-230U/120H | Drawing no.         | Scale                                                                                 | 1:5                                                                                   | Num. | 1        |
|      |             |            |              |      | Desi. |  | App. |          | Three-way Diaphragm Valve                                                                                                               |               | SCD-230U/120H-D-ALL |  |  | Mat. | Assembly |
|      |             |            |              |      | Check |  | by   |          |  信易電熱機械股份有限公司<br>Shini Plastics Technologies, Inc. |               |                     | Surface req.                                                                          |                                                                                       |      |          |
| Mark | Before Mark | After Mod. | Modified by. | Date | App.  |  | Date | 20170206 |                                                                                                                                         |               |                     | Mat No.                                                                               |                                                                                       |      |          |



| 36  | YW69042000200      | Cross socket pan head screw GB/T 9174-A-Mx20-Longine           |                          | 1   |       |
|-----|--------------------|----------------------------------------------------------------|--------------------------|-----|-------|
| 35  | SBU-160-50S-V-A-01 | Suction port                                                   | YL112                    | 1   | borro |
| 34  | SBU-160-38S-V-A-03 | Shut-off body                                                  | YL112                    | 1   | borro |
| 33  | SBU-160-38S-V-A-10 | Solenoid valve fixed block                                     | SPCC2.0                  | 1   | borro |
| 32  | YW63042500000      | Cross socket pan head screw GB/T-418 Mx25-Longine              |                          | 2   |       |
| 31  | YE32421600000      | Solenoid valve LV210-06/AC220V AirTAC                          | Assembly                 | 1   |       |
| 29  | YW69061500000      | Butterfly ball GB/T 3098 M6x15                                 |                          | 2   |       |
| 28  | SBU-160-38S-V-A-05 | Suction port                                                   | YL112                    | 1   | borro |
| 27  | YW62045000000      | Large cross socket flat head screw Mx4.5M11 Mx45-Longine       |                          | 2   |       |
| 27  | SBU-160-38S-V-A-13 | Locating pin fixed base                                        | SUS201                   | 1   | borro |
| 26  | YW69461600000      | Manual screw M4×6×16                                           |                          | 1   |       |
| 25  | YW66000500000      | E-washer E5                                                    |                          | 1   |       |
| 24  | SBU-160-38S-V-A-14 | Spring                                                         | Carbon spring steel wire | 1   | borro |
| 23  | SBU-20-38S-V-A-04  | Pin                                                            | Q235                     | 1   |       |
| 22  | YW66081900000      | Flat washer 8x19x2.0 Longzine                                  |                          | 2   |       |
| 21  | YE31255000000      | Cylinder MAL25×50-CA-PT AirTAC                                 | Assembly                 | 1   |       |
| 20  | SBU-160-38S-V-A-11 | Cylinder fixed piece                                           | SUS201                   | 1   |       |
| 19  | SBU-160-38S-V-A-19 | Diaphragm valve Φ63×Φ10×3                                      | SUS201                   | 1   | borro |
| 18  | YW69081500000      | Butterfly ball GB/T 3098 M8x15                                 |                          | 1   |       |
| 17  | YW66061200000      | Flat washer A grade GB/T9174 A6×12x1.6(A2-70HSUS)              |                          | 1   |       |
| 16  | YW64060401000      | 1/2inch flat metal has lock nut GB/T9184 M6-A2-70HSUS)         |                          | 1   |       |
| 15  | YW60081600100      | Hex. bolt GB/15783 M6x16-12.9- Longzine                        |                          | 2   |       |
| 14  | SBU-20-38S-V-A-03  | Discharge port sleeve                                          | SUS201                   | 1   |       |
| 13  | YW61062500500      | Inner hex. counter with head screw GB/T7783 M5x25-A2-70HSUS)   |                          | 1   |       |
| 12  | YW66061800000      | Large flat washer A GB/T96.1 6- Longzine                       |                          | 1   |       |
| 11  | SBU-20-38S-V-A-05  | Opposer inner washer                                           | SUS201                   | 1   |       |
| 10  | SBU-20-38S-V-A-01  | Collective body                                                | YL112                    | 1   |       |
| 9   | SBU-20-38S-V-A-06  | Opposer bottom washer                                          | SUS201                   | 1   |       |
| 8   | YW66061300000      | Large flat washer A GB/T96.1 6- Longzine                       |                          | 2   |       |
| 7   | SBU-160-38S-V-A-09 | Shut-off port                                                  | SUS201                   | 1   | borro |
| 6   | BH10160009710      | Anti-leakage nut PM3x16x16x16 inch lock nut SBU-160-38S-V-A-21 | Assembly                 | 1   |       |
| 5   | YW68004500000      | Inner hex. flat and lock screw GB/T777 M4×5- Longzine          |                          | 1   |       |
| 4   | YW69051500000      | Butterfly ball GB/T 3098 M5x15                                 |                          | 4   |       |
| 3   | SBU-160-38S-V-A-07 | Air refilling port block                                       | SUS201                   | 1   | borro |
| 2   | SBU-20-38S-V-A-02  | Discharge port body                                            | YL112                    | 1   |       |
| 1   | YW60600100000      | Cutter rotating ring (with red) handle                         | Rubber                   | 2   |       |
| No. | Material number    | Name                                                           | Mat.                     | Num | Rem   |

|      |             |            |         |      |       |        |                                                                                                                                          |                    |                                                                                       |      |          |   |
|------|-------------|------------|---------|------|-------|--------|------------------------------------------------------------------------------------------------------------------------------------------|--------------------|---------------------------------------------------------------------------------------|------|----------|---|
|      |             |            |         |      | Dra.  | Ver.   | Title                                                                                                                                    | Drawing no.        | Scale                                                                                 | 1:4  | No.      | 1 |
|      |             |            |         |      | Desi. |        | Shut-off Suction Box                                                                                                                     | SBU-20-38S-V-A-ALL |  | Mat. | Assembly |   |
|      |             |            |         |      | Check |        |  信易電熱機械股份有限公司<br>SHINYI PLASTICS TECHNOLOGIES, INC. |                    | Surface req.                                                                          |      |          |   |
| Mark | Before Mod. | After Mod. | Mod. by | Date | Date  | Mat No |                                                                                                                                          |                    |                                                                                       |      |          |   |

| Conveying blower power | Drying blower power | Heater power | Insulated hopper capacity | Model Ver. |
|------------------------|---------------------|--------------|---------------------------|------------|
| 1.5KW                  | 0.18KW              | 6KW          | 160L                      | Ver.D      |

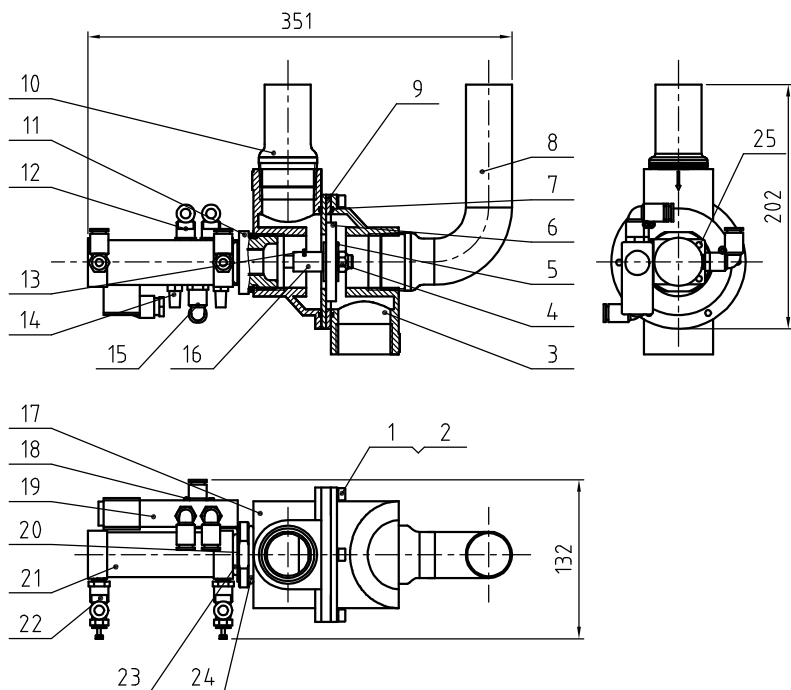


|     |                     |                                                |          |     |     |
|-----|---------------------|------------------------------------------------|----------|-----|-----|
| 14  | SBU-20-38S-V-A-ALL  | Shut-off suction box                           | Assembly | 1   |     |
| 13  | SCD-230U/120H-D-ALL | 3-way diaphragm valve                          | Assembly | 1   |     |
| 12  | YR10080000300       | Filter hopper fastener SAL-800G-A-4.9 rubber   | Assembly | 1   |     |
| 11  | YR50127000000       | Filter ADC1 ext.126×inner 70×H254mm            | Assembly | 1   |     |
| 10  | YW09675100000       | Small star nut 5/16                            | Assembly | 2   |     |
| 9   | BR90120500010       | Filter hopper cover SD-120H-ALL-05             | PC       | 1   |     |
| 8   | YR10120400000       | Filter fastener SD-120H-ALL-04                 | Assembly | 1   |     |
| 7   | YR50708000200       | Filter SAL-700/800G fastener silica gel        | Assembly | 1   |     |
| 6   | BM30042000050       | Shini blower RB-420                            | Assembly | 1   |     |
| 5   | BY90206600050       | Heatless Dehumidifying Dryer HAD-0206-06-1     | Assembly | 1   |     |
| 4   | BM40000450850       | Blower 4"                                      | Assembly | 1   |     |
| 3   | BH70230600250       | Pipe heater SHD-230U(6KW)3#4.00V               | Assembly | 1   |     |
| 2   | YR40120300000       | 3-in-1 anti-dust plastic screen GPM120-3012×12 | Plastics | 1   |     |
| 1   | YM60121206400       | Exhaust fan 12×12CM/24V/50/60HZ plastic screen | Assembly | 1   |     |
| No. | Material number     | Name                                           | Mat.     | Num | Rem |

|      |             |            |         |      |       |  |      |      |       |               |                 |       |      |      |   |
|------|-------------|------------|---------|------|-------|--|------|------|-------|---------------|-----------------|-------|------|------|---|
|      |             |            |         |      | Dra.  |  | Ver. | 0    | Title | SDL-160U      | Drawing No.     | Scale | 1:15 | Qty. | 1 |
|      |             |            |         |      | Desi. |  |      |      |       | Drying Loader | SDL-160U-HD-ALL |       |      | Mat. |   |
|      |             |            |         |      | Check |  | App. |      |       |               |                 |       |      |      |   |
|      |             |            |         |      | App.  |  | Date | 2016 |       |               |                 |       |      |      |   |
| Mark | Before Mod. | After Mod. | Mod. by | Date | App.  |  | Date |      |       |               |                 |       |      |      |   |

**SHINI** 信易電熱機械股份有限公司  
Shini Plastics Technologies, Inc.

Surface Req.  
Mat. No.

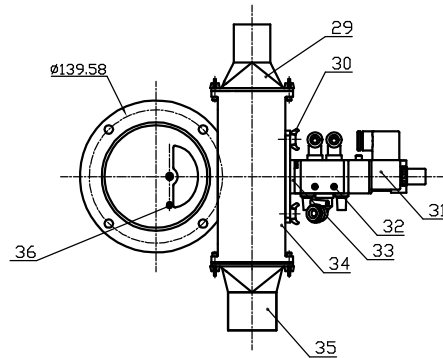
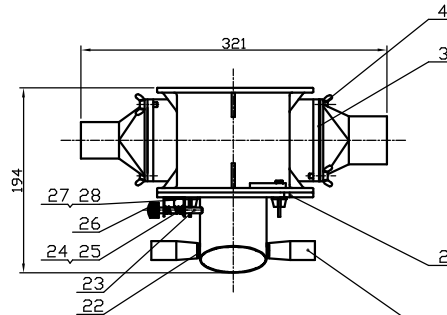
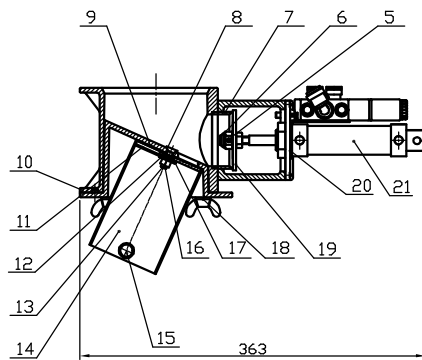


|     |                    |                                                           |          |      |      |
|-----|--------------------|-----------------------------------------------------------|----------|------|------|
| 25  | YW63040600000      | Cross socket pan head screw GB/T-818 M4x6-Longzine        |          | 2    |      |
| 24  | YR20044800000      | O-type seal ring $\phi 48 \times \phi 4$                  | Rubber   | 1    |      |
| 23  | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                  | Rubber   | 1    |      |
| 22  | YW80061800000      | Adjustable air pipe connector ASL6-1/8                    | Assembly | 2    |      |
| 21  | YE31125010000      | Cylinder MBL25x50-U(AIRTAC)                               |          | 1    |      |
| 20  | SAL-910G-A-07      | Solenoid valve fixed piece                                | SPCC1.2  | 1    |      |
| 19  | YE32421600100      | Solenoid valve 4V210-06 220V                              | Assembly | 1    |      |
| 18  | YW63042500000      | Cross socket pan head screw GB/T-818 M4x25-Longzine       |          | 2    |      |
| 17  | BR40230700010      | Upper cover SCD-230U/120H-D-07                            | YL112    | 1    |      |
| 16  | BH10906000110      | Height increased iron rod SAL-910G-A-06                   | Q235A    | 1    |      |
| 15  | YW80081800100      | Air pipe connector ASL8-1/8                               | Assembly | 1    |      |
| 14  | YW80010800000      | Muffer BSL-01                                             | Assembly | 2    |      |
| 13  | YW68005500000      | Inner hex. flat end lock screw GB/T77 M5x5-Longzine       |          | 1    |      |
| 12  | YW80061800200      | Air pipe connector ASL6-1/8                               | Assembly | 2    |      |
| 11  | BH13900700010      | 3-way valve connector SAL-910G-A-05                       | 6061     | 1    |      |
| 10  | BL22900000320      | Air suction pipe 2 SAL-910G-A-04                          | SUS201   | 2    |      |
| 9   | SCD-230U/120H-D-06 | 3-way valve middle flange                                 | SPH4.0   | 1    |      |
| 8   | BL22900000120      | Air suction pipe 1 SAL-910G-A-03                          | SUS201   | 1    |      |
| 7   | YR20258900000      | O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)    | Rubber   | 2    |      |
| 6   | BR10651200040      | 4-way valve diaphragm 65x12x8mm (has mould)               | Assembly | 1    |      |
| 5   | YW66103200000      | Large washer A grade GB/T96 10/10.5x30x2.51-Longzine      |          | 2    |      |
| 4   | YW64101100000      | Hex. lock nut M10 (Thickness: 11mm)                       |          | 1    |      |
| 3   | BH10090000510      | Valve body 1 SAL-910G-A-01                                | YL112    | 1    |      |
| 2   | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)                |          | 6    |      |
| 1   | YW61062000300      | Inner hex. column lock screw GB/T70.1 M6x20-12.9-Longzine |          | 6    |      |
| No. | Material number    | Name                                                      | Mat.     | Num. | Rem. |

|      |             |            |              |      |       |  |      |          |       |                           |                     |              |     |      |          |
|------|-------------|------------|--------------|------|-------|--|------|----------|-------|---------------------------|---------------------|--------------|-----|------|----------|
|      |             |            |              |      | Draw. |  | Ver. |          | Title | SCD-230U/120H             | Drawing no.         | Scale        | 1:5 | Num. | 1        |
|      |             |            |              |      | Desi. |  | App. |          |       | Three-way Diaphragm Valve | SCD-230U/120H-D-ALL |              |     | Mat. | Assembly |
|      |             |            |              |      | Check |  | by   |          |       |                           |                     |              |     |      |          |
| Mark | Before Mark | After Mod. | Modified by. | Date | App.  |  | Date | 20170206 |       |                           |                     | Surface req. |     |      |          |
|      |             |            |              |      |       |  |      |          |       |                           |                     | Mat No.      |     |      |          |



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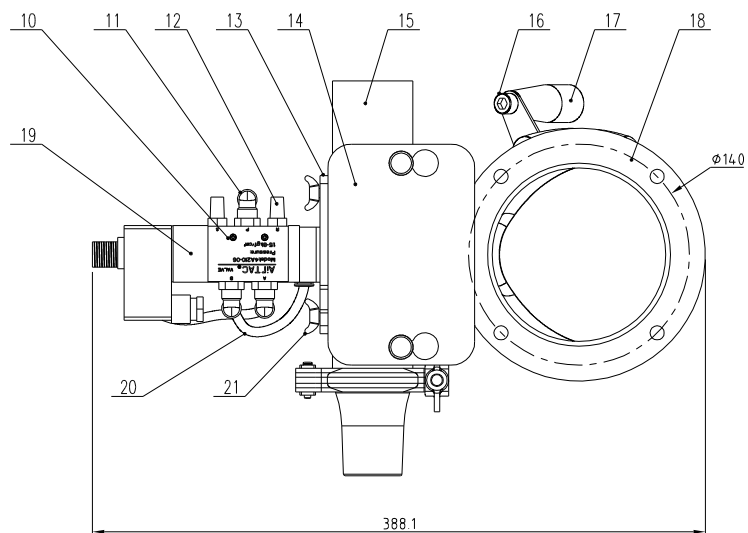
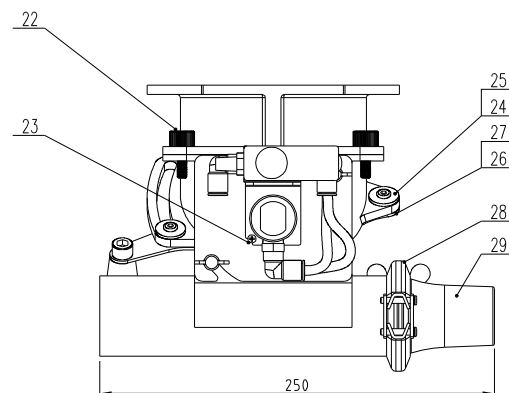
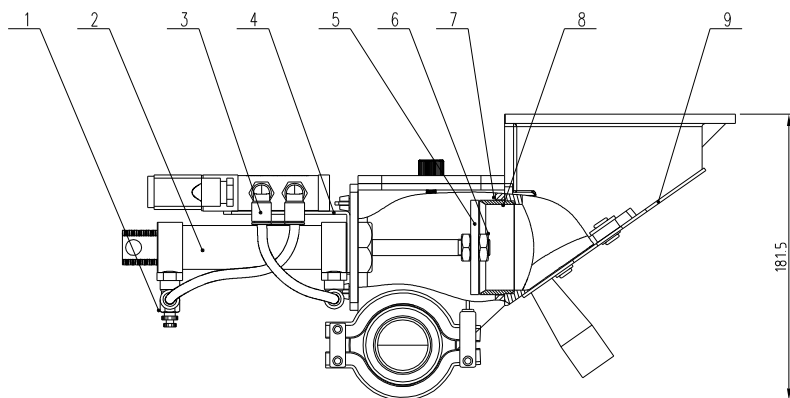
Tech. Req:  
1/1 must reserve 0.5mm clearance between the  
discharge port body and the discharge port sleeve.

|     |                    |                                                             |                          |     |        |
|-----|--------------------|-------------------------------------------------------------|--------------------------|-----|--------|
| 36  | YW69042000200      | Cross socket pan head screw GB/T 917L-L-M6x20-Longzine      |                          | 1   |        |
| 35  | SBU-160-38S-V-A-01 | Suction port                                                | YL112                    | 1   | borrow |
| 34  | SBU-160-38S-V-A-03 | Shut-off body                                               | YL112                    | 1   | borrow |
| 33  | SBU-160-38S-V-A-10 | Solenoid valve fixed block                                  | SPCC2.0                  | 1   | borrow |
| 32  | YW63042500000      | Cross socket pan head screw GB/T-818 M4x25-Longzine         |                          | 2   |        |
| 31  | YE32421600000      | Solenoid valve 4V210-06/AC220V Air-TAC                      | Assembly                 | 1   |        |
| 30  | YW69061500000      | Butterfly bolt GB/T 3098 M6x15                              |                          | 2   |        |
| 29  | SBU-160-38S-V-A-05 | Suction port                                                | YL112                    | 1   | borrow |
| 28  | YW62040500000      | Large cross socket flat head screw M4x10TTTT M4x5-Longzine  |                          | 2   |        |
| 27  | SBU-160-38S-V-A-13 | Locating pin fixed base                                     | SUS201                   | 1   | borrow |
| 26  | YW69461600000      | Manual screw M4x6x16                                        |                          | 1   |        |
| 25  | YW66000500000      | E-washer E5                                                 |                          | 1   |        |
| 24  | SBU-160-38S-V-A-14 | Spring                                                      | Carbon spring steel wire | 1   | borrow |
| 23  | SBU-20-38S-V-A-04  | Pin                                                         | Q235                     | 1   |        |
| 22  | YW66081900000      | Flat washer 8x19x2.0 Longzine                               |                          | 2   |        |
| 21  | YE31255000000      | Cylinder MAL25x50-CA-PT AirTAC                              | Assembly                 | 1   |        |
| 20  | SBU-160-38S-V-A-11 | Cylinder fixed piece                                        | SUS201                   | 1   |        |
| 19  | SBU-160-38S-V-A-19 | Diaphragm valve Ø63xØ10x3                                   | SUS201                   | 1   | borrow |
| 18  | YW69081500000      | Butterfly bolt GB/T 3098 M8x15                              |                          | 2   |        |
| 17  | YW66061200000      | Flat washer A grade GB/T191.1 616 4x12x1.61-A2-70SUS        |                          | 1   |        |
| 16  | YW64060401000      | 3-type full metal hex lock nut GB/T6170 M6-A2-70SUS         |                          | 1   |        |
| 15  | YW600816000100     | Hex. bolt GB/T5783 M6x16-12.9- Longzine                     |                          | 2   |        |
| 14  | SBU-20-38S-V-A-03  | Discharge port sleeve                                       | SUS201                   | 1   |        |
| 13  | YW61062500500      | Inner hex. counter sunk head screw GB/T193.3 M6x25-A2-70SUS |                          | 1   |        |
| 12  | YW66061800000      | Large flat washer A GB/T96.1 6- Longzine                    |                          | 1   |        |
| 11  | SBU-20-38S-V-A-05  | Hopper inner washer                                         | SUS201                   | 1   |        |
| 10  | SBU-20-38S-V-A-01  | Collective body                                             | YL112                    | 1   |        |
| 9   | SBU-20-38S-V-A-06  | Hopper bottom washer                                        | SUS201                   | 1   |        |
| 8   | YW66061300000      | Large flat washer A GB/T96.1 6- Longzine                    |                          | 2   |        |
| 7   | SBU-160-38S-V-A-09 | Shut-off port                                               | SUS201                   | 1   | borrow |
| 6   | BH10160009710      | Anti-leakage nut M10x1.25MM lock nut(SBU-160-38S-V-A-21)    | Assembly                 | 1   |        |
| 5   | YW68004500000      | Inner hex. flat and lock screw GB/T777 M4x5- Longzine       |                          | 1   |        |
| 4   | YW69051500000      | Butterfly bolt GB/T 3098 M5x15                              |                          | 4   |        |
| 3   | SBU-160-38S-V-A-07 | Air refilling port block                                    | SUS201                   | 1   | borrow |
| 2   | SBU-20-38S-V-A-02  | Discharge port body                                         | YL112                    | 1   |        |
| 1   | YW60001000000      | Cutter retaring rod (with rod 1 handle)                     | Rubber                   | 2   |        |
| No. | Material number    | Name                                                        | Mat.                     | Num | Rem    |

|      |             |            |         |      |       |  |      |  |                      |                    |           |              |          |
|------|-------------|------------|---------|------|-------|--|------|--|----------------------|--------------------|-----------|--------------|----------|
|      |             |            |         |      | Dra.  |  | Ver. |  | Title SBU-20-38S-V   | Drawing no.        | Scale 1:4 | No.          | 1        |
|      |             |            |         |      | Desi. |  | App. |  | Shut-off Suction Box | SBU-20-38S-V-A-ALL |           | Mat.         | Assembly |
|      |             |            |         |      | Check |  |      |  |                      |                    |           | Surface req. |          |
| Mark | Before Mod. | After Mod. | Mod. by | Date |       |  | Date |  |                      |                    | Mat No    |              |          |

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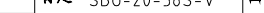


## Technical Requirements

A clearance of 0.5 mm shall be maintained between the cut-off opening and the diaphragm.

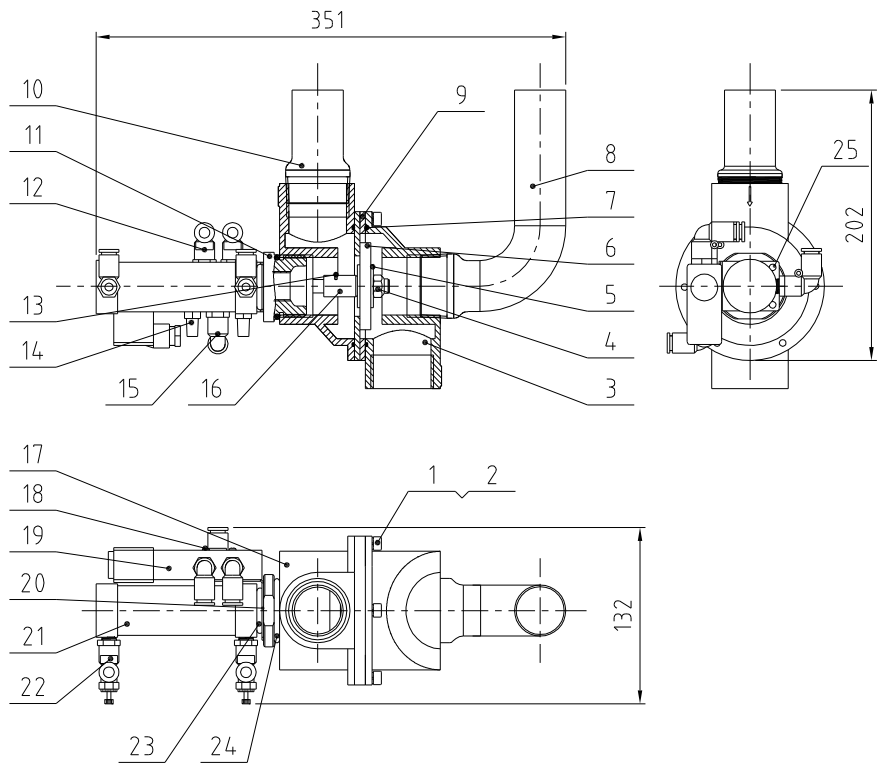
Apply a small amount of screw locking adhesive to Item <24> and Item <27> to prevent them from loosening during operation.

|    |                 |                                                 |               |     |               |
|----|-----------------|-------------------------------------------------|---------------|-----|---------------|
| 29 | SBU-20-38S-V-11 | 1.5" Suction Opening                            | ADC12         | 1   | BW20152000120 |
| 28 | YW07000200300   | Stainless Steel Press Clamp 2 inch              |               | 1   |               |
| 27 | YW61402600100   | Wings Socket large Flat Head Screw 1/4" 485 B&B |               | 2   |               |
| 26 | YW63041500000   | Flat Washer Grade A M6*13*1mm                   |               | 2   |               |
| 25 | YW66081900000   | Flat Washer 8x19x2.0                            |               | 2   |               |
| 24 | YW61101300200   | Flat Head Stainless Wings Clap for 1/4" 485 B&B |               | 2   |               |
| 23 | YW63030600000   | Cross Hexagonal Flat Head Screw 1/4" 485 B&B    |               | 1   |               |
| 22 | YW69616100000   | Thumb Screw M6*16*16                            |               | 2   |               |
| 21 | YW69061500000   | Wing Bolt GB/T3098 M6x15                        |               | 2   |               |
| 20 | YR60620000100   | Transparent Air Tube 1/8" (200m/roll)           | PU pipe       | 0.4 |               |
| 19 | YE32421600100   | Solenoid Valve 4/2-1/8" (N.C.)                  | Assembly      | 1   |               |
| 18 | SBU-20-38S-V-14 | Collecting Body                                 | ADC12         | 1   | BW20203807010 |
| 17 | YW06000100000   | Knife Handle                                    | Plastic       | 1   |               |
| 16 | YW61081600000   | Wings Socket Head Cap Screw 1/4" 485 B&B        |               | 1   |               |
| 15 | SBU-20-38S-V-07 | Cut-off Body                                    | ADC12         | 1   | BW20203800220 |
| 14 | SBU-20-38S-V-09 | Sight Window                                    | Acrylic plate | 1   | BW20203800410 |
| 13 | SBU-20-38S-V-10 | Cylinder Fixing Plate                           | SUS201        | 1   |               |
| 12 | YW80010800000   | Copper Silencer 1/8"                            | Copper        | 2   |               |
| 11 | YW80081800100   | L-Type Threaded Fitting 1/8"-1/8"               | Assembly      | 1   |               |
| 10 | YW63042500000   | Cross Hexagonal Flat Head Screw 1/4" 485 B&B    |               | 2   |               |
| 9  | SBU-20-38S-V-08 | Shut-off Plate                                  | SUS201        | 1   |               |
| 8  | BH32160380010   | Cut-off Opening SBU-160-38S-14-09               | SUS201        | 1   |               |
| 7  | YW61061600000   | Wings Socket Head Cap Screw M6*16*16 (S&S)      |               | 4   |               |
| 6  | YW64101250000   | Self-Locking Nut M6*1.25 (Fine Thread)          |               | 1   |               |
| 5  | SBU-20-38S-V-13 | Diaphragm                                       | SUS201        | 1   |               |
| 4  | SBU-20-38S-V-12 | Solenoid Valve Fixing Block                     | SUS201        | 1   |               |
| 3  | YW80061800200   | L-Type Threaded Fitting 1/8"-1/8"               | Assembly      | 3   |               |
| 2  | YE31255000000   | Cylinder 1/8" 485 B&B (Double Acting)           | Assembly      | 1   |               |
| 1  | YW80061800000   | Adjustable Push-In Fitting 1/8"-1/8"            | Assembly      | 1   |               |
| 序号 | 代号              | 名称                                              | 材质            | 数量  | 备注            |

|    |     |     |     |    |    |    |                                                                                                                                         |              |      |                  |                                                                                       |    |
|----|-----|-----|-----|----|----|----|-----------------------------------------------------------------------------------------------------------------------------------------|--------------|------|------------------|---------------------------------------------------------------------------------------|----|
|    |     |     |     |    | 制图 | 版号 | 标题                                                                                                                                      | SBU-20-38S-V | 图号   | SBU-20-38S-V-ALL | 比例                                                                                    | 数量 |
|    |     |     |     |    | 设计 | 核准 | 藏料式吸料盒                                                                                                                                  |              |      |                  |  | 材质 |
|    |     |     |     |    | 校对 |    |  信易電熱機械股份有限公司<br>Shini Plastics Technologies, Inc. |              | 表面要求 |                  | 物料号                                                                                   |    |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 |                                                                                                                                         |              |      |                  |                                                                                       |    |

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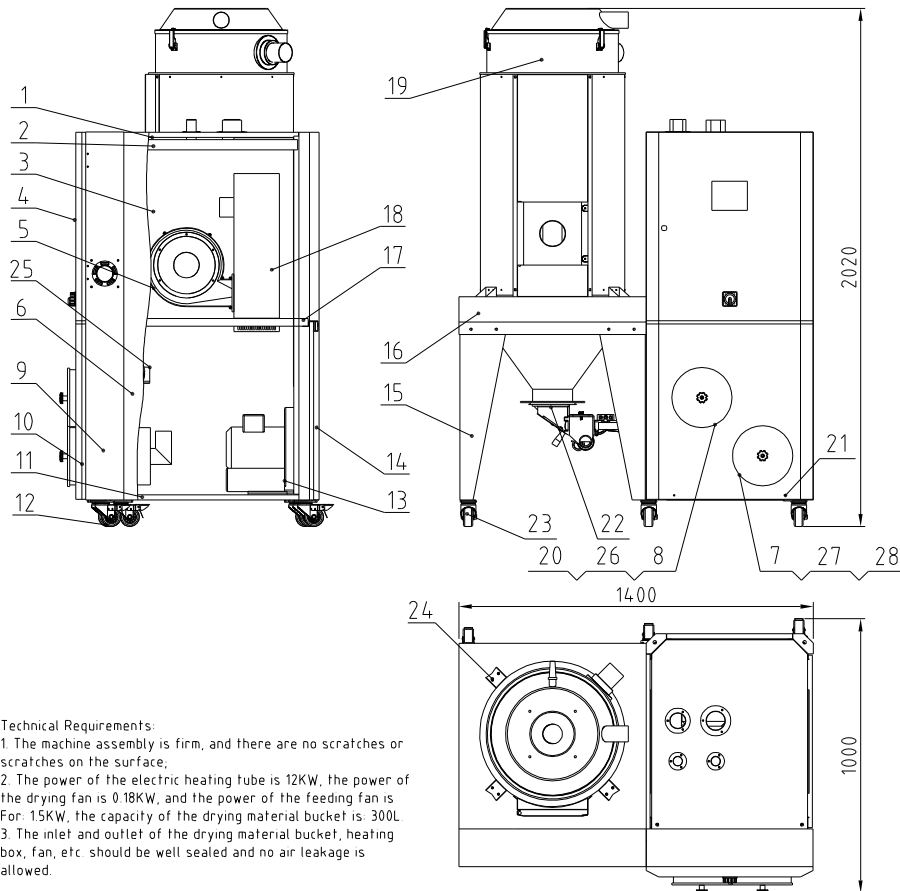
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Shini Plastics Technologies, Inc.



|    |                    |                                                             |          |   |  |
|----|--------------------|-------------------------------------------------------------|----------|---|--|
| 25 | YW63040600000      | Cross recessed pan head screw GB/T-818 M4x6                 |          | 2 |  |
| 24 | YR20044800000      | O type ring $\phi 48 \times \phi 4$                         | Rubber   | 1 |  |
| 23 | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                    | Rubber   | 1 |  |
| 22 | YW80061800000      | Adjustable air pipe connector ASL6-1/8                      | Assembly | 2 |  |
| 21 | YE31125010000      | Cylinder MBL25×50-U(AIRTAC)                                 |          | 1 |  |
| 20 | SAL-910G-A-07      | Solenoid valve fixed piece                                  | SPCC1.2  | 1 |  |
| 19 | YE32421600100      | Solenoid valve 4V210-06 AC24V                               | Assembly | 1 |  |
| 18 | YW63042500000      | Cross recessed pan head screw GB/T-818 M4x25                |          | 2 |  |
| 17 | BR40230700010      | Upper cover SCD-230U/120H-D-07                              | YL112    | 1 |  |
| 16 | BH10906000110      | Height increased iron rod SAL-910G-A-06                     | Q235A    | 1 |  |
| 15 | YW80081800100      | Air pipe connector APL8-1/8                                 | Assembly | 1 |  |
| 14 | YW80010800000      | Silencer BSL-01                                             | Assembly | 2 |  |
| 13 | YW68005500000      | Inner hexagon flat-end set screw GB/T77 M5x5                |          | 1 |  |
| 12 | YW80061800200      | Air pipe connector APL6-1/8                                 | Assembly | 2 |  |
| 11 | BH13900700010      | 3-way valve connector SAL-910G-A-05                         | 6061     | 1 |  |
| 10 | BL22900000320      | Air suction pipe 2 SAL-910G-A-04                            | SUS201   | 2 |  |
| 9  | SCD-230U/120H-D-06 | 3-way valve middle flange                                   | SPH4.0   | 1 |  |
| 8  | BL22900000120      | Air suction pipe 1 SAL-910G-A-03                            | SUS201   | 1 |  |
| 7  | YR20258900000      | O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)      | Rubber   | 2 |  |
| 6  | BR10651200040      | Four way valve diaphragm 65×12×8mm film covered (has mould) | Assembly | 1 |  |
| 5  | YW66103200000      | Large Flat Washer Grade A GB/T96 10(10.5×30×2.5)            |          | 2 |  |
| 4  | YW64101100000      | Hexagon Lock Nut M10 (Thickness 11mm)                       |          | 1 |  |
| 3  | BH10090000510      | Valve 1 SAL-910G-A-01                                       | YL112    | 1 |  |
| 2  | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)                  |          | 6 |  |
| 1  | YW61062000300      | Hexagon socket Head cap screw GB/T70.1 M6×20-12.9           |          | 6 |  |

| 序号 | 代号 | 名称 | 材料 | 数量 | 备注 |
|----|----|----|----|----|----|
|----|----|----|----|----|----|

|    |     |     |     |    |    |  |    |          |               |                                                   |      |  |    |  |
|----|-----|-----|-----|----|----|--|----|----------|---------------|---------------------------------------------------|------|--|----|--|
|    |     |     |     |    | 制图 |  | 版号 |          | SCD-230U/120H |                                                   | 比例   |  | 数量 |  |
|    |     |     |     |    | 设计 |  | 核准 |          | 三通膜片阀         | SCD-230U/120H-D-ALL                               |      |  | 材质 |  |
|    |     |     |     |    | 校对 |  |    |          |               |                                                   | 表面要求 |  |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 | 20170206 |               | 信易電熱機械股份有限公司<br>Shini Plastics Technologies, Inc. | 物料号  |  |    |  |

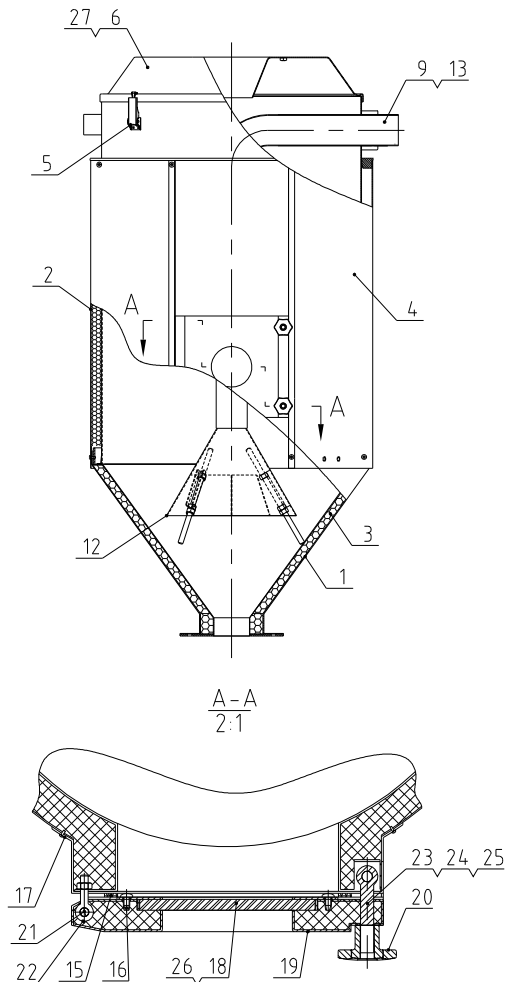
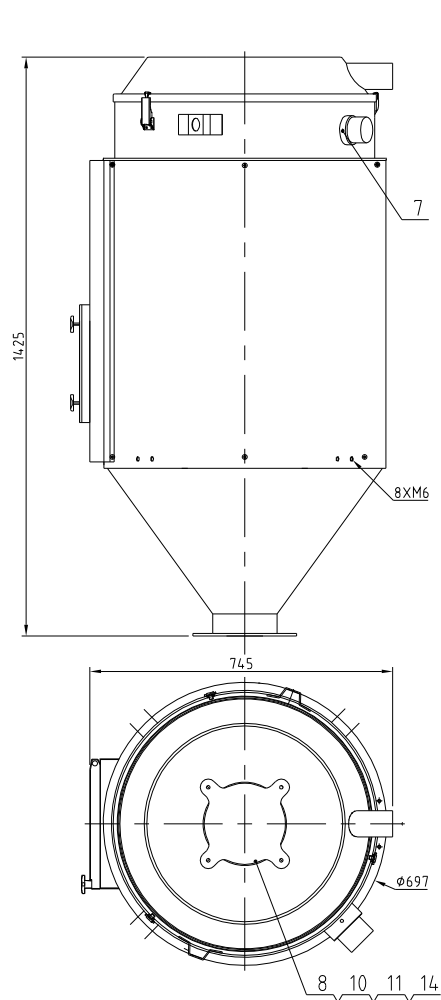


| 27 | YR50203000100       | Filter SD-200/300 large                      | Assembly | 1  |          |
|----|---------------------|----------------------------------------------|----------|----|----------|
| 26 | YR50708000100       | Filter SAL-700/800G                          | Assembly | 1  |          |
| 25 | SCD-230U/120H-D-ALL | 3-way diaphragm valve                        | Assembly | 1  |          |
| 24 | SHD-300U-A-38       | External fixing block                        | SPCC2.0  | 4  | Borrowed |
| 23 | YW03000300200       | Flexible castor                              | Assembly | 3  |          |
| 22 | BY10203801550       | Shut-off valve suction box                   | Assembly | 1  |          |
| 21 | YW63064500000       | Cross recessed pan head screw GB/T-818 M6x45 |          | 2  |          |
| 20 | YR40120000100       | SD-120H-ALL-06 Filter cover                  | PC       | 2  |          |
| 19 | SDL-300U-B-ALL      | Hopper assembly                              | Assembly | 1  |          |
| 18 | BH70301200150       | Pipe heater SHD-300U(12KW)3P4.00V            |          | 1  |          |
| 17 | SDL-160/450U-A-08   | Middle installation beam                     | SPCC3.0  | 2  | Borrowed |
| 16 | SDL-160/450U-A-16   | Floor stand cover plate                      | SPCC3.0  | 1  | Borrowed |
| 15 | SDL-160/450U-A-09   | Floor stand                                  | SPCC3.0  | 1  | Borrowed |
| 14 | SDL-160/450U-A-11   | Rear plate                                   | SPCC1.5  | 1  | Borrowed |
| 13 | BM30042000250       | Conveying blower (2HP)                       | Assembly | 1  |          |
| 12 | YW03000300000       | Brake castors                                | Assembly | 3  |          |
| 11 | SDL-160/450U-A-01   | Bottom plate                                 | SPCC2.0  | 1  | Borrowed |
| 10 | SDL-160/450U-A-13   | Lower door plank                             | SPCC1.5  | 1  | Borrowed |
| 9  | SDL-300U-A-03       | Control box                                  | SPCC2.0  | 1  | Borrowed |
| 8  | SDL-300U-A-03/01    | Suction filter hopper                        | SPCC1.5  | 1  | Borrowed |
| 7  | SDL-300U-A-03/02    | Circulating filter tank                      | SPCC1.5  | 1  | Borrowed |
| 6  | SDL-160/450U-A-10   | Right side plate                             | SPCC1.5  | 1  | Borrowed |
| 5  | BM40538000850       | Blower 5"                                    | Assembly | 1  |          |
| 4  | SDL-300U-A-02       | Upper door plank                             | SPCC1.5  | 1  | Borrowed |
| 3  | SDL-160/450U-A-22   | Left side plate                              | SPCC1.5  | 1  | Borrowed |
| 2  | SDL-160/450U-A-04   | Side fixed beam                              | SPCC2.0  | 2  | Borrowed |
| 1  | SDL-160/450U-A-14   | Top plate                                    | SPCC1.5  | 1  | Borrowed |
| 序号 | 代号                  | 名称                                           | 材质       | 数量 | 备注       |

|    |     |     |     |    |    |    |            |         |    |               |      |      |               |  |
|----|-----|-----|-----|----|----|----|------------|---------|----|---------------|------|------|---------------|--|
|    |     |     |     |    | 制图 | 版号 | 标题         | SD-300U | 图号 | SD-300U-A-ALL | 比例   | 1:25 | 数量            |  |
|    |     |     |     |    | 设计 | 核准 | 欧化热风干燥送料组合 |         |    |               |      |      | 材质            |  |
|    |     |     |     |    | 校对 |    |            |         |    |               | 表面要求 |      |               |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 |            |         |    |               | 物料号  |      | CG06300300950 |  |



信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.



|    |                    |                                         |        |     |     |
|----|--------------------|-----------------------------------------|--------|-----|-----|
| 27 | YR10010040000      | Cover tightly with SHD-100              |        | 1   |     |
| 26 | SHD-300U-A-42      | Material door retaining ring            |        | 1   |     |
| 25 | YW66000600000      | Open end retaining ring Q2/7086         |        | 2   |     |
| 24 | YW90481203800      | Heng Xiao Chang 48 SHD-1238             |        | 2   |     |
| 23 | YW90012400200      | Pin bloss lifting ring screw large size |        | 2   |     |
| 22 | BL90630600190      | Joint bolt M6x20 (SHD-600U-4-62)        |        | 2   |     |
| 21 | SHD-300U-A-41      | Material door latch                     |        | 1   |     |
| 20 | YW90001200300      | SH-120 pin bloss suspension ring nut    |        | 2   |     |
| 19 | SCD-300U/200H-C-05 | Material Gate                           |        | 1   |     |
| 18 | YW70406000000      | Viewing Window (Φ 163 × 594)            |        | 1   |     |
| 17 | SCD-300U/200H-C-04 | Exterior material door frame            |        | 1   |     |
| 16 | YW61051000200      | Cross groove pan head screw             |        | 4   |     |
| 15 | YR10304030000      | Tighten the material door SH-300U/450   |        | 1   |     |
| 14 | YW66081600000      | Flat washer A/797.1 (6.4 × 16 × 1.6)    |        | 4   |     |
| 13 | YW68081000000      | Hexagonal flat end set screw Q2/777     |        | 3   |     |
| 12 | SHD-450U-A-12      | Lower air duct horn mouth               |        | 1   |     |
| 11 | YW60082500100      | Hexagonal head bolt Q2/75783 M6x25      |        | 4   |     |
| 10 | YW65008000100      | Standard spring washer Q2/793           |        | 4   |     |
| 9  | SCD-300U/200H-C-06 | Lower air duct                          |        | 1   |     |
| 8  | BL02803700120      | Inlet sealing plate SHD-400U-4-37       |        | 1   |     |
| 7  | BE90350000050      | Thermocouple SD-500H/700H               |        | 1   |     |
| 6  | SHD-300U/450U-A-01 | bucket lid                              | SUS201 | 1   |     |
| 5  | YW02003000400      | Adjustable spring buckle                |        | 3   |     |
| 4  | SDD-300U/200H-C-01 | material storage barrel                 |        | 1   |     |
| 3  | SDD-300U/200H-C-02 | Insulation board                        | SUS430 | 1   |     |
| 2  | YP60252000000      | Epoxy glass fiber laminated board       |        | 1   |     |
| 1  | SDL-300U-B-01      | External hopper                         | SPCC   | 1   |     |
| 序号 | 代 号                | 名 称                                     | 材 料    | 数 量 | 备 注 |

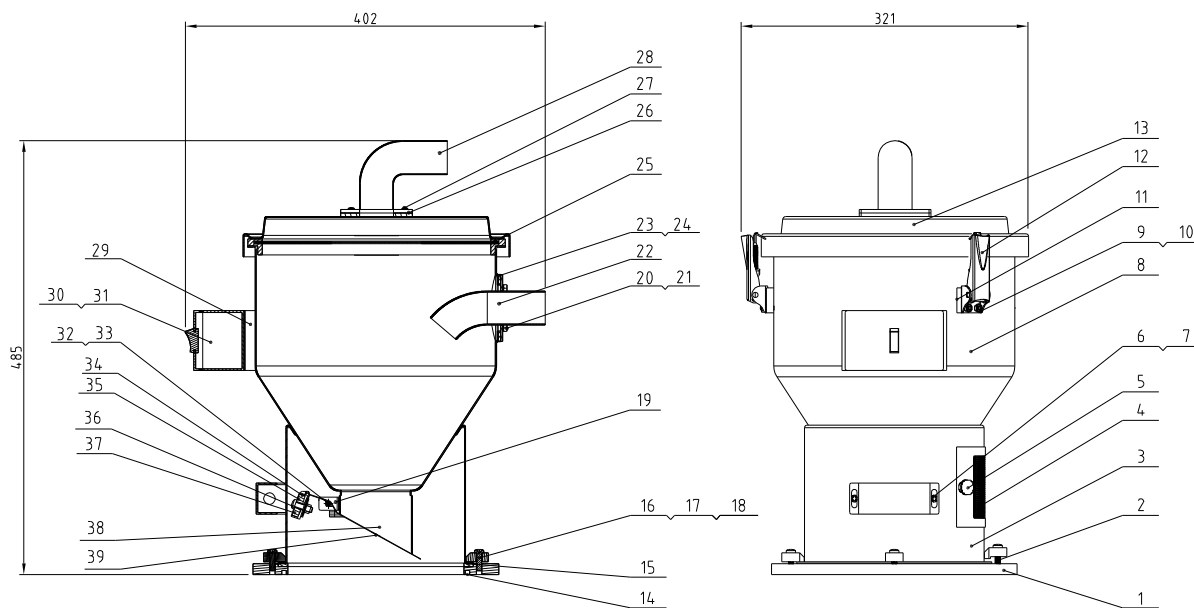
#### Technical Requirements:

1. Reinforced glass needs to be glued inside the sight glass door component with silicone glue;
2. The capacity of the insulation bucket is 300L;
3. Drill 8 × M6 holes on the assembly site

|    |     |     |     |    |    |  |    |  |
|----|-----|-----|-----|----|----|--|----|--|
|    |     |     |     |    | 制图 |  | 版号 |  |
|    |     |     |     |    | 设计 |  | 核  |  |
|    |     |     |     |    | 校对 |  | 准  |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |  |

|    |          |    |                |    |  |      |  |
|----|----------|----|----------------|----|--|------|--|
| 标题 | SDL-300U | 图号 | SDL-300U-B-ALL | 比例 |  | 数量   |  |
|    | 料桶组件     |    |                |    |  | 材质   |  |
|    |          |    |                |    |  | 表面要求 |  |
|    |          |    |                |    |  | 物料号  |  |

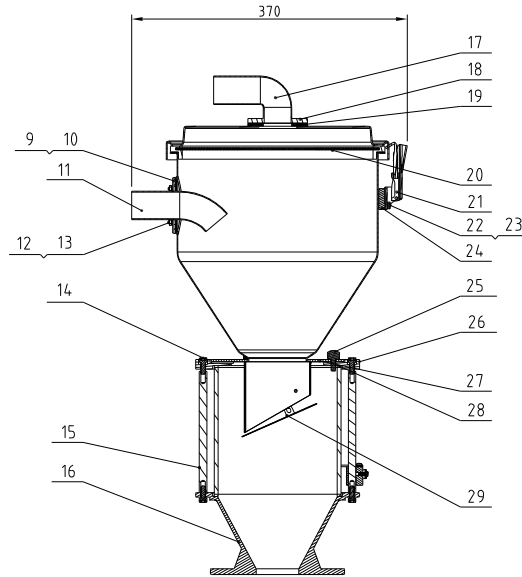
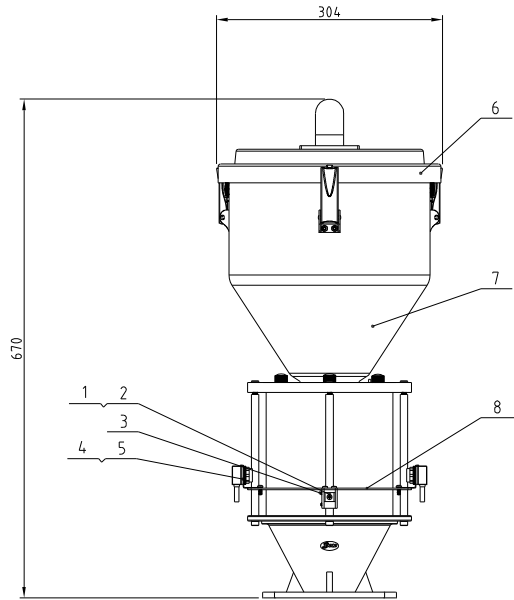
**SHINI** 信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.



|    |                 |                                                                                    |                  |    |                         |
|----|-----------------|------------------------------------------------------------------------------------|------------------|----|-------------------------|
| 39 | SAL-6U-A-06     | Discharging plate                                                                  | SUS201           | 1  | BL21000602320 Borrowed  |
| 38 | SAL-6U-21       | Discharge port                                                                     | SUS201           | 1  | BL21001210220 Borrowed  |
| 37 | SAL-6U-19       | Magnetic sleeve                                                                    | H58              | 1  | BH12000600010 Borrowed  |
| 36 | YW90257700000   | Permanent piece $\Phi 25 \times \Phi 7$                                            | Permanent magnet | 1  |                         |
| 35 | YW63062000000   | Cross recessed pan head screw $\Phi 8 \times 1.818 \text{ M}6 \times 20$ -Longzine |                  | 1  |                         |
| 34 | SAL-6U-07       | Magnet lid                                                                         | SUS201           | 1  | BL21000600120 Borrowed  |
| 33 | YW63034.0000000 | Cross recessed pan head screw $\Phi 8 \times 1.818 \text{ M}3 \times 6$ -Longzine  |                  | 1  |                         |
| 32 | YW640003000000  | Lock nut M3                                                                        |                  | 1  |                         |
| 31 | YW630406000000  | Cross recessed pan head screw $\text{M}4 \times 6 \text{ GB/T}818$ Longzine        |                  | 2  |                         |
| 30 | SHR-6U-A-05     | Control box                                                                        | ABS              | 1  | YR40010000200 Borrowed  |
| 29 | SHR-12U-S-A-10  | Electric control box base                                                          | SUS201           | 1  | Borrowed                |
| 28 | SMH-6L-A-02     | Suction duct                                                                       | YL12             | 1  | 8W20001500010 Borrowed  |
| 27 | YW620515000000  | Large cross socket flat head screw $\text{JIS}1111 \text{ M}5 \times 16$ Longzine  |                  | 4  |                         |
| 26 | YR10000000200   | Tighten the suction duct                                                           | Rubber           | 1  |                         |
| 25 | SHR-12U-A-12    | Plastic covered screen                                                             | Assembly         | 1  | YR10121200300           |
| 24 | SAL-6U-A-16     | Pipe inlet fastener                                                                | Rubber           | 1  | YR10000600300 Borrowed  |
| 23 | SAL-6U-A-15     | Inlet pipe fixed piece                                                             | SUS201           | 1  | BL20036000320 Borrowed  |
| 22 | SAL-6U-A-14     | Inlet pipe                                                                         | SUS201           | 1  | BL32000600020 Borrowed  |
| 21 | YW660408000000  | Flat washer A grade GB/T197.1 $6 \times 6 \times 9 \times 0.81$ -Longzine          |                  | 4  |                         |
| 20 | YW64040700100   | Hexagonal nut M5 anti-loosening GB/T889 M4                                         |                  | 4  |                         |
| 19 | SAL-6U-09       | Discharging plate fixed base                                                       | SUS201           | 1  | BL21000600120 Borrowed  |
| 18 | YW660613000000  | Flat washer A grade GB/T197.1 $6 \times 6 \times 9 \times 0.81$ -Longzine          |                  | 8  |                         |
| 17 | YW650060000000  | Standard spring washer GB/T193 $6 \times$ -Longzine                                |                  | 8  |                         |
| 16 | YW61062000300   | Hexagon socket head screw $\text{GB/T}778 \text{ M}6 \times 20$ -12.9-Longzine     |                  | 6  |                         |
| 15 |                 | Base forced tight                                                                  | EVA30            | 1  |                         |
| 14 | YR202055000000  | O-ring inner diameter $\Phi 200 \times 5.5$                                        | Rubber           | 1  |                         |
| 13 | SHR-12U-A-07    | Hopper cover                                                                       | SUS201           | 1  | BL21001200220           |
| 12 | YW02003000400   | Adjustable snap hook SAL-6U-A-35                                                   | Assembly         | 3  |                         |
| 11 | YR400006000800  | Snap hook block SAL-6U                                                             | ABS              | 3  |                         |
| 10 | YW660408000000  | Flat washer A grade GB/T197.1 $6 \times 6 \times 9 \times 0.81$ -Longzine          |                  | 10 |                         |
| 9  | YW64040700100   | Non-metal insert hexagon nut $\text{GB/T}1889 \text{ M}6$                          |                  | 10 |                         |
| 8  | SHR-12U-A-06    | Material storage tank                                                              | SUS304           | 1  |                         |
| 7  | YW630610000000  | Cross recessed pan head screw $\text{GB/T}1.818 \text{ M}6 \times 10$ Longzine     |                  | 2  |                         |
| 6  | SAL-6U-03       | Sensor shell                                                                       | ABS              | 1  | YR40000601100 Borrowed  |
| 5  | SAL-6U-02       | Star knob                                                                          | Assembly         | 2  | YR40061500000 Borrowed  |
| 4  | SAL-6U-01       | Vent window                                                                        | ABS              | 1  | YR400006010000 Borrowed |
| 3  | SAL-6U-A-32     | Hopper fixed base                                                                  | SUS304           | 1  | BL27000601320 Borrowed  |
| 2  | SAL-6U-13       | Pressure block                                                                     | YL112            | 4  | YW20000600500 Borrowed  |
| 1  | SAL-6U-A-29     | Base                                                                               | YL112            | 1  | YW200006000000 Borrowed |

| 序号  | 代号      | 名称 | 材质            | 数量   | 备注            |
|-----|---------|----|---------------|------|---------------|
| 标题  | SHR-12U | 图号 | SHR-12U-A-ALL | 比例   | 15            |
| 装配图 |         |    |               | 数量   | 1             |
|     |         |    |               | 材质   | 组件            |
|     |         |    |               | 表面要求 | /             |
|     |         |    |               | 物料号  | BY20012004350 |

|    |     |     |         |    |               |    |    |      |               |
|----|-----|-----|---------|----|---------------|----|----|------|---------------|
| 制图 | 版号  | 标题  | SHR-12U | 图号 | SHR-12U-A-ALL | 比例 | 15 | 数量   | 1             |
| 设计 | 核准  | 装配图 |         |    |               |    |    | 材质   | 组件            |
| 校对 | 核准  |     |         |    |               |    |    | 表面要求 | /             |
| 标记 | 更改前 | 更改后 | 更改人     | 日期 | 审核            | 日期 |    | 物料号  | BY20012004350 |

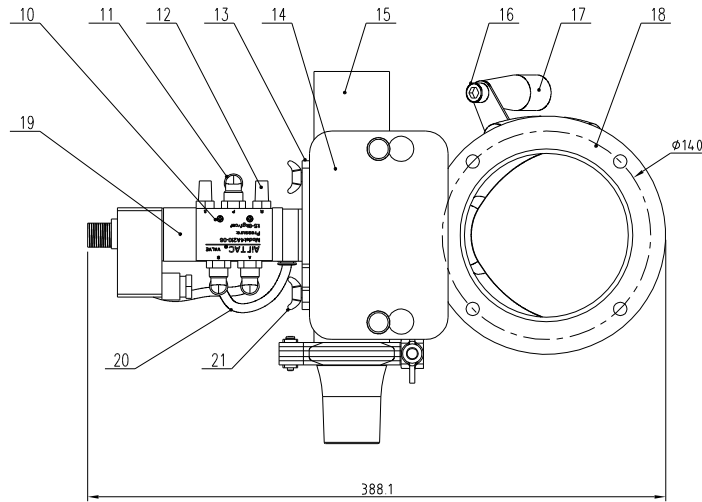
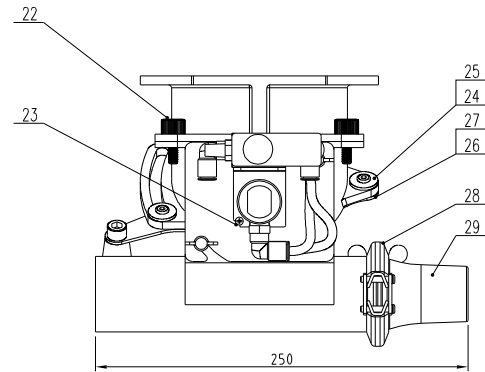
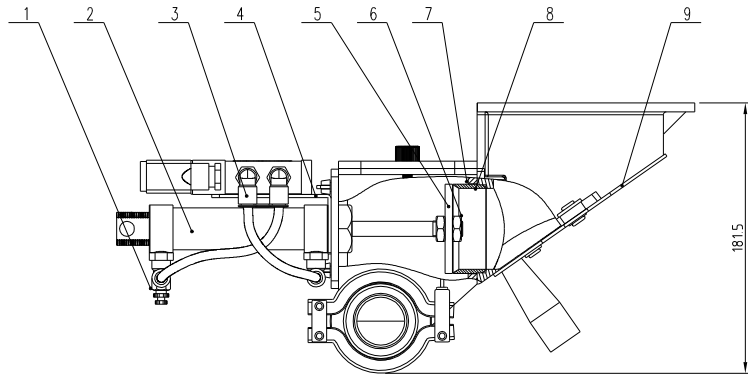


|    |                |                                                           |             |        |                        |
|----|----------------|-----------------------------------------------------------|-------------|--------|------------------------|
| 29 | SVH-12L-A-08   | Non-return piece                                          | SUS201      | 1      |                        |
| 28 | SVH-12L-A-A-02 | Glass pipe $\phi 170 \times \phi 160 \times 170$          | Glass       | 1      | YW70171700000          |
| 27 | SVH-12L-A-04-0 | Glass pipe fastener                                       | Silical gel | 2      | YR10001200100          |
| 26 | SVH-12L-A-07   | Glass pipe upper flange                                   | YL112       | 1      | BW22121000110          |
| 25 | YW69621600000  | Hand twisted screw M6×15                                  |             | 3      |                        |
| 24 | SAL-6U         | Snap hook block                                           | ABS         | 3      | YR40000600800 Borrowed |
| 23 | YW66040800000  | Flat washer A grade GB/T9714 Longzine                     |             | 12     |                        |
| 22 | YW64040700100  | Non-metal insert hexagon nut GB/T889.1M6                  |             | 12     |                        |
| 21 | SAL-6U-A-35    | Spring buckle adjustable                                  | Assembly    | 3      | YW02003000400 Borrowed |
| 20 | SHR-12U-A-12   | Plastic covered screen                                    | Assembly    | 1      | Borrowed YR10121200300 |
| 19 | YR10000000200  | Air suction pipe tighten                                  | Rubber      | 1      |                        |
| 18 | YW62051500000  | Large cross socket flat head screw JIS1111 M5×16 Longzine |             | 4      |                        |
| 17 | SMH-6L-A-02    | Air suction pipe                                          | YL12        | 1      | BW20001500010 Borrowed |
| 16 | SVH-12L-A-10   | Glass pipe lower flange                                   | YL112       | 1      | BW32001200210          |
| 15 | SVH-12L-A-06   | Flange connecting rod                                     | Q235A       | 4      | BH10101600110          |
| 14 | YW61061601200  | Inner hex column head screw GB/T 70.1M6×16 Longzine       |             | 8      |                        |
| 13 | YW66040800000  | Flat washer A/T9714 Longzine                              |             | 4      |                        |
| 12 | YW64040700100  | Non-metal insert hexagon nut GB/T889.1M6                  |             | 4      |                        |
| 11 | SAL-6U-A-14    | Inlet pipe                                                | SUS201      | 1      | BL32000600020 Borrowed |
| 10 | SAL-6U-A-16    | Pipe inlet fastener                                       | Rubber      | 1      | YR10000600300 Borrowed |
| 9  | SAL-6U-A-15    | Inlet pipe fixed piece                                    | SUS201      | 1      | BL20036000320 Borrowed |
| 8  | SVH-12L-A-01   | Photosensor fixed piece                                   | SUS201      | 1      | BL21001200120          |
| 7  | SVH-12L-A-03   | Storage tank                                              | Assembly    | 1      |                        |
| 6  | SHR-12U-A-07   | Hopper cover                                              | SUS304      | 1      | BL21120700320 Borrowed |
| 5  | SVH-6L-ALL-10  | Photosensor fixed base                                    | YL12        | 1      | BL90001000120 Borrowed |
| 4  | YE15143900000  | Photosensor FOTEX T18-3MNL-PE                             | Assembly    | 1 pair |                        |
| 3  | YW68004500000  | Inner hex flat end lock screw GB/T 77M×5 Longzine         |             | 2      |                        |
| 2  | SVH-6L-ALL-11  | Photosensor pressing block                                | SUS201      | 1      | YW31616200000 Borrowed |
| 1  | YW63041200100  | Cross recessed pan head screw M6×12GB/T1918 Longzine      |             | 4      |                        |
| 序号 | 代 号            | 名 称                                                       | 材 质         | 数 量    | 备 注                    |

|    |     |     |     |    |    |    |    |
|----|-----|-----|-----|----|----|----|----|
|    |     |     |     |    | 制图 | 版号 |    |
|    |     |     |     |    | 设计 | 核准 |    |
|    |     |     |     |    | 校对 |    |    |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |    | 日期 |

|                                                         |         |    |               |      |               |    |    |
|---------------------------------------------------------|---------|----|---------------|------|---------------|----|----|
| 标题                                                      | SVH-12L | 图号 | SVH-12L-A-ALL | 比例   | 1:6           | 数量 | 1  |
|                                                         | 电眼料斗    |    |               |      |               | 材质 | 组件 |
| SHINI 信易电热机械股份有限公司<br>Shini Plastics Technologies, Inc. |         |    |               | 表面要求 | /             |    |    |
|                                                         |         |    |               | 物料号  | BY20001240150 |    |    |

机型版本号: Ver D



Technical Requirements:

1. Leave a gap of 0.5mm between the cutting port and the membrane.
2. For numbers<24>and<27>, a small amount of screw tightening agent should be applied to prevent them from falling off during use

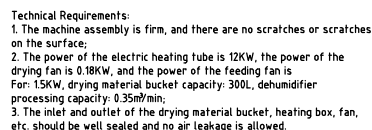
|        |                 |                                        |               |     |               |
|--------|-----------------|----------------------------------------|---------------|-----|---------------|
| 29     | SBU-20-38S-V-11 | 1.5-inch suction port                  | ADC12         | 1   | BW20152000120 |
| 28     | YW07000200300   | Stainless steel stamping clamp         |               | 1   |               |
| 27     | YW61402600100   | Internal hexagon flat head screw       |               | 2   |               |
| 26     | YW63041500000   | Flat washer A-grade                    |               | 2   |               |
| 25     | YW66081900000   | Flat washer 8x19x2.0                   |               | 2   |               |
| 24     | YW61101300200   | Flat head inertial hexagonal clamp nut |               | 2   |               |
| 23     | YW63030600000   | Cross groove pan head screw            |               | 1   |               |
| 22     | YW69616100000   | Hand twisted screw                     |               | 2   |               |
| 21     | YW69061500000   | Butterfly bolt GB/T                    |               | 2   |               |
| 20     | YR60620000100   | Transparent trachea M6                 | PU tube       | 0.4 |               |
| 19     | YE32421600100   | Electromagnetic valve                  | Assembly      | 1   |               |
| 18     | SBU-20-38S-V-14 | Aggregate body                         | ADC12         | 1   | BW20203807010 |
| 17     | YW060600100000  | Tool rotation lever handle             | plastic       | 1   |               |
| 16     | YW61081600000   | Hexagonal socket head screw            |               | 1   |               |
| 15     | SBU-20-38S-V-07 | Cutting body                           | ADC12         | 1   | BW20203800220 |
| 14     | SBU-20-38S-V-09 | Viewing window                         | acrylic sheet | 1   | BH90203800410 |
| 13     | SBU-20-38S-V-10 | Cylinder fixing plate                  | SUS201        | 1   |               |
| 12     | YW80010800000   | Copper muffler 1/8 inch                | copper        | 2   |               |
| 11     | YW80081800100   | L-shaped threaded joint                | Assembly      | 1   |               |
| 10     | YW63042500000   | Cross groove pan head screw            |               | 2   |               |
| 9      | SBU-20-38S-V-08 | Material board                         | SUS201        | 1   |               |
| 8      | BH32160380010   | Cutting port                           | SUS201        | 1   |               |
| 7      | YW61061600000   | Hexagonal socket head screw            |               | 4   |               |
| 6      | YW64101250000   | Anti loosening nut                     |               | 1   |               |
| 5      | SBU-20-38S-V-13 | diaphragm                              | SUS201        | 1   |               |
| 4      | SBU-20-38S-V-12 | Electromagnetic valve fixing block     | SUS201        | 1   |               |
| 3      | YW80061800200   | L-type threaded joint APL6             | Assembly      | 3   |               |
| 2      | YE31255000000   | Cylinder MBL25 * 50-CA-PT              | Assembly      | 1   |               |
| 1      | YW80061800000   | Adjustable tracheal connector          | Assembly      | 1   |               |
| 序号 代 号 |                 | 名 称                                    | 材 质           | 数 量 | 备 注           |

|    |     |     |     |    |    |    |  |
|----|-----|-----|-----|----|----|----|--|
|    |     |     |     |    | 制图 | 版号 |  |
|    |     |     |     |    | 设计 | 核  |  |
|    |     |     |     |    | 校对 | 准  |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 |  |

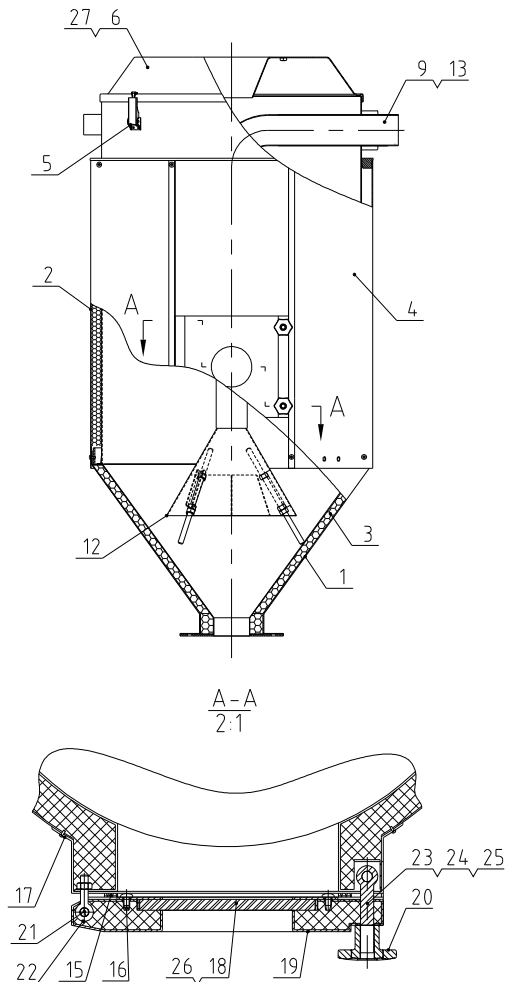
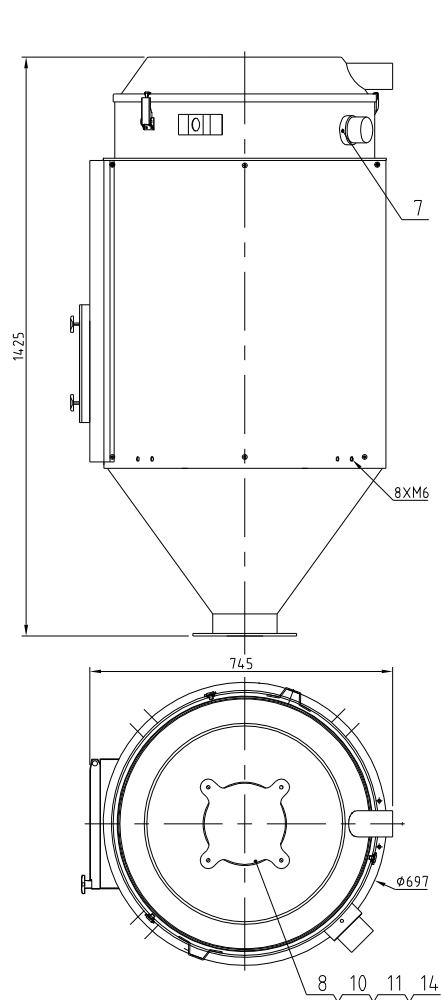
|    |              |    |                  |    |  |      |  |
|----|--------------|----|------------------|----|--|------|--|
| 标题 | SBU-20-38S-V | 图号 | SBU-20-38S-V-ALL | 比例 |  | 数量   |  |
|    | 截料式吸料盒       |    |                  |    |  | 材质   |  |
|    |              |    |                  |    |  | 表面要求 |  |
|    |              |    |                  |    |  | 物料号  |  |



信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.



|     |                   |                                  |    |   |    |     |                                                                                                                                         |                       |          |               |          |      |     |
|-----|-------------------|----------------------------------|----|---|----|-----|-----------------------------------------------------------------------------------------------------------------------------------------|-----------------------|----------|---------------|----------|------|-----|
| 4.9 | SHD-230U-A-23     | Heating case cover               |    | 1 |    | 2   | YR50203000100                                                                                                                           | Filter (SD-200/300)   | Assembly | 1             |          |      |     |
| 4.8 | SDL-300-450U-A-03 | Hot air pipe                     |    | 1 |    | 1   | SCD-230U/120H-D-ALL                                                                                                                     | 3-way diaphragm valve | Assembly | 1             | Borrowed |      |     |
| 4.7 | BH70301200150     | Pipe heater SHD-300U(12KW)3φ400V |    | 1 |    |     | 序号                                                                                                                                      | 代号                    | 名 称      | 材 质           | 数 量      | 备 注  |     |
|     |                   |                                  | 制图 |   | 版号 |     | 标题                                                                                                                                      | SDL-300U-HD           | 图号       |               | 比例       | 1:27 | 数 量 |
|     |                   |                                  | 设计 |   | 核  |     | 无热除湿热风干燥送料组合                                                                                                                            |                       |          |               |          |      | 材 质 |
|     |                   |                                  | 校对 |   | 准  |     |  信易电热机械股份有限公司<br>Shini Electric Technologies, Inc. |                       |          | 表面要求          |          |      |     |
| 更改后 | 更改人               | 日期                               | 审核 |   | 日期 | 物料号 |                                                                                                                                         |                       |          | CG07300300150 |          |      |     |



#### Technical Requirements:

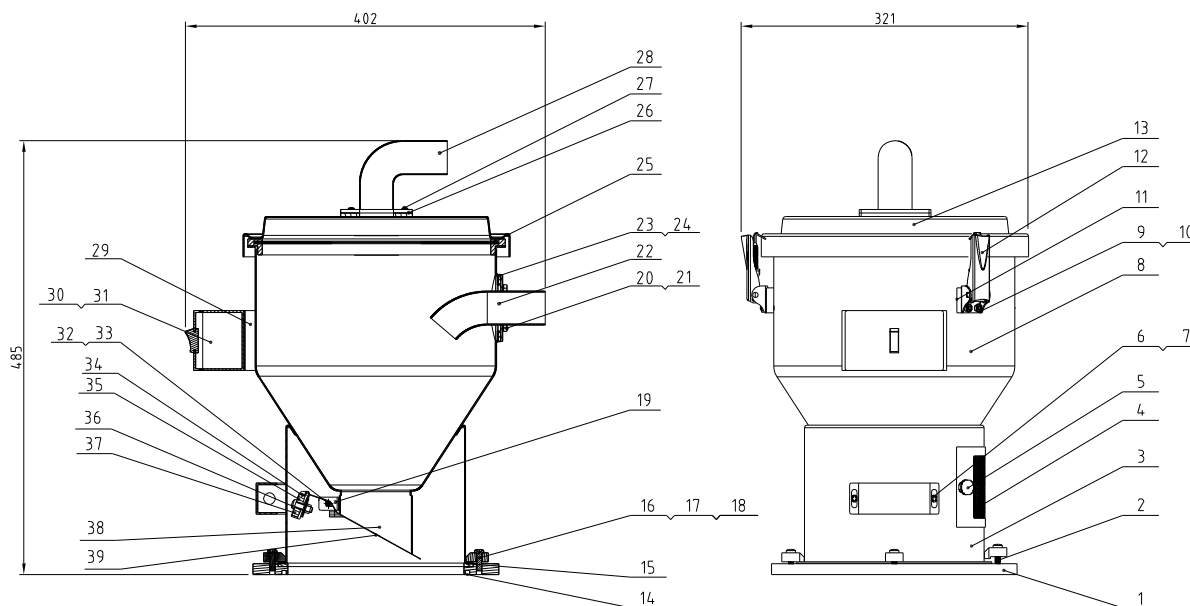
1. Reinforced glass needs to be glued inside the sight glass door component with silicone glue;
2. The capacity of the insulation bucket is 300L;
3. Drill 8 × M6 holes on the assembly site

|    |                    |                                          |        |     |     |
|----|--------------------|------------------------------------------|--------|-----|-----|
| 27 | YR10010040000      | Cover tightly with SHD-100               |        | 1   |     |
| 26 | SHD-300U-A-42      | Material door retaining ring             |        | 1   |     |
| 25 | YW66000600000      | Open end retaining ring Q2/7086          |        | 2   |     |
| 24 | YW90481203800      | Heng Xiao Chang 48 SHD-1238              |        | 2   |     |
| 23 | YW90012400200      | Pin blossm lifting ring screw large size |        | 2   |     |
| 22 | BL90630600190      | Joint bolt M6x20 (SHD-600U-I-62)         |        | 2   |     |
| 21 | SHD-300U-A-41      | Material door latch                      |        | 1   |     |
| 20 | YW90001200300      | SH-120 pin blossm suspension ring nut    |        | 2   |     |
| 19 | SCD-300U/200H-C-05 | Material Gate                            |        | 1   |     |
| 18 | YW70406000000      | Viewing Window (Φ 163 × 594)             |        | 1   |     |
| 17 | SCD-300U/200H-C-04 | Exterior material door frame             |        | 1   |     |
| 16 | YW61051000200      | Cross groove pan head screw              |        | 4   |     |
| 15 | YR10304030000      | Tighten the material door SH-300U/450    |        | 1   |     |
| 14 | YW66081600000      | Flat washer A/797.1 (6.4 × 16 × 1.6)     |        | 4   |     |
| 13 | YW68081000000      | Hexagonal flat end set screw Q2/777      |        | 3   |     |
| 12 | SHD-450U-A-12      | Lower air duct horn mouth                |        | 1   |     |
| 11 | YW60082500100      | Hexagonal head bolt Q2/5783 M6x5         |        | 4   |     |
| 10 | YW65008000100      | Standard spring washer Q2/793            |        | 4   |     |
| 9  | SCD-300U/200H-C-06 | Lower air duct                           |        | 1   |     |
| 8  | BL02803700120      | Inlet sealing plate SHD-400-I-37         |        | 1   |     |
| 7  | BE90350000050      | Thermocouple SD-500H/700H                |        | 1   |     |
| 6  | SHD-300U/450U-A-01 | bucket lid                               | SUS201 | 1   |     |
| 5  | YW02003000400      | Adjustable spring buckle                 |        | 3   |     |
| 4  | SDD-300U/200H-C-01 | material storage barrel                  |        | 1   |     |
| 3  | SDD-300U/200H-C-02 | Insulation board                         | SUS430 | 1   |     |
| 2  | YP60252000000      | Epoxy glass fiber laminated board        |        | 1   |     |
| 1  | SDL-300U-B-01      | External hopper                          | SPCC   | 1   |     |
| 序号 | 代 号                | 名 称                                      | 材 料    | 数 量 | 备 注 |

|    |     |     |     |    |    |  |    |  |
|----|-----|-----|-----|----|----|--|----|--|
|    |     |     |     |    | 制图 |  | 版号 |  |
|    |     |     |     |    | 设计 |  | 核  |  |
|    |     |     |     |    | 校对 |  | 准  |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |  |

|    |          |    |                |    |  |      |  |
|----|----------|----|----------------|----|--|------|--|
| 标题 | SDL-300U | 图号 | SDL-300U-B-ALL | 比例 |  | 数量   |  |
|    | 料桶组件     |    |                |    |  | 材质   |  |
|    |          |    |                |    |  | 表面要求 |  |
|    |          |    |                |    |  | 物料号  |  |

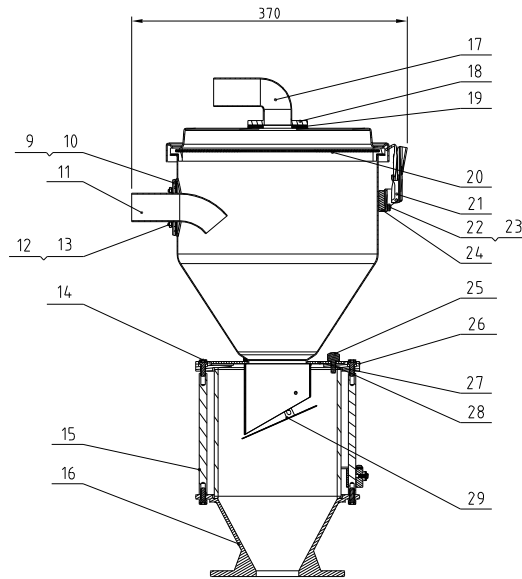
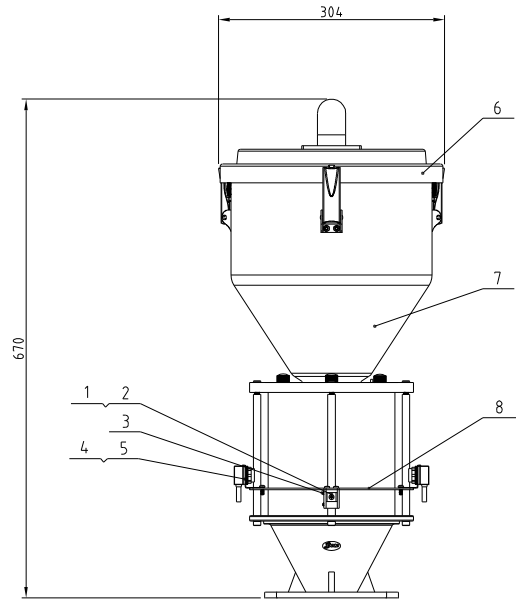
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|    |                 |                                                                                    |                  |    |                         |
|----|-----------------|------------------------------------------------------------------------------------|------------------|----|-------------------------|
| 39 | SAL-6U-A-06     | Discharging plate                                                                  | SUS201           | 1  | BL21000602320 Borrowed  |
| 38 | SAL-6U-21       | Discharge port                                                                     | SUS201           | 1  | BL21001210220 Borrowed  |
| 37 | SAL-6U-19       | Magnetic sleeve                                                                    | H58              | 1  | BH12000600010 Borrowed  |
| 36 | YW90257700000   | Permanent piece $\Phi 25 \times \Phi 7$                                            | Permanent magnet | 1  |                         |
| 35 | YW63062000000   | Cross recessed pan head screw $\Phi 8 \times 1.818 \text{ M}6 \times 20$ -Longzine |                  | 1  |                         |
| 34 | SAL-6U-07       | Magnet lid                                                                         | SUS201           | 1  | BL21000600120 Borrowed  |
| 33 | YW63034.0000000 | Cross recessed pan head screw $\Phi 8 \times 1.818 \text{ M}3 \times 6$ -Longzine  |                  | 1  |                         |
| 32 | YW640003000000  | Lock nut M3                                                                        |                  | 1  |                         |
| 31 | YW6304.06000000 | Cross recessed pan head screw $\text{M}4 \times 6 \text{ GB/T}818$ Longzine        |                  | 2  |                         |
| 30 | SHR-6U-A-05     | Control box                                                                        | ABS              | 1  | YR40010000200 Borrowed  |
| 29 | SHR-12U-S-A-10  | Electric control box base                                                          | SUS201           | 1  | Borrowed                |
| 28 | SMH-6L-A-02     | Suction duct                                                                       | YL12             | 1  | 8W20001500010 Borrowed  |
| 27 | YW620515000000  | Large cross socket flat head screw $\text{JIS}1111 \text{ M}5 \times 16$ Longzine  |                  | 4  |                         |
| 26 | YR10000000200   | Tighten the suction duct                                                           | Rubber           | 1  |                         |
| 25 | SHR-12U-A-12    | Plastic covered screen                                                             | Assembly         | 1  | YR10121200300           |
| 24 | SAL-6U-A-16     | Pipe inlet fastener                                                                | Rubber           | 1  | YR10000600300 Borrowed  |
| 23 | SAL-6U-A-15     | Inlet pipe fixed piece                                                             | SUS201           | 1  | BL20036000320 Borrowed  |
| 22 | SAL-6U-A-14     | Inlet pipe                                                                         | SUS201           | 1  | BL32000600020 Borrowed  |
| 21 | YW6604.08000000 | Flat washer A grade GB/T197.1 $6 \times 6 \times 9 \times 0.81$ -Longzine          |                  | 4  |                         |
| 20 | YW64.04.0700100 | Hexagonal nut M5 anti-loosening GB/T889 M4                                         |                  | 4  |                         |
| 19 | SAL-6U-09       | Discharging plate fixed base                                                       | SUS201           | 1  | BL21000600120 Borrowed  |
| 18 | YW660613000000  | Flat washer A grade GB/T197.1 $6 \times 6 \times 9 \times 0.81$ -Longzine          |                  | 8  |                         |
| 17 | YW650060000000  | Standard spring washer GB/T193 $6 \times$ -Longzine                                |                  | 8  |                         |
| 16 | YW610620003000  | Hexagon socket head screw $\text{GB/T}778 \text{ M}6 \times 20$ -12.9-Longzine     |                  | 6  |                         |
| 15 |                 | Base forced tight                                                                  | EVA3.0           | 1  |                         |
| 14 | YR202055000000  | O-ring inner diameter $\Phi 200 \times 5.5$                                        | Rubber           | 1  |                         |
| 13 | SHR-12U-A-07    | Hopper cover                                                                       | SUS201           | 1  | BL21001200220           |
| 12 | YW020030004.00  | Adjustable snap hook SAL-6U-A-35                                                   | Assembly         | 3  |                         |
| 11 | YR400006000800  | Snap hook block SAL-6U                                                             | ABS              | 3  |                         |
| 10 | YW6604.08000000 | Flat washer A grade GB/T197.1 $6 \times 6 \times 9 \times 0.81$ -Longzine          |                  | 10 |                         |
| 9  | YW64.04.0700100 | Non-metal insert hexagon nut $\text{GB/T}1889 \text{ M}6$                          |                  | 10 |                         |
| 8  | SHR-12U-A-06    | Material storage tank                                                              | SUS304           | 1  |                         |
| 7  | YW630610000000  | Cross recessed pan head screw $\text{GB/T}1.818 \text{ M}6 \times 10$ Longzine     |                  | 2  |                         |
| 6  | SAL-6U-03       | Sensor shell                                                                       | ABS              | 1  | YR40000601100 Borrowed  |
| 5  | SAL-6U-02       | Star knob                                                                          | Assembly         | 2  | YR40061500000 Borrowed  |
| 4  | SAL-6U-01       | Vent window                                                                        | ABS              | 1  | YR400006010000 Borrowed |
| 3  | SAL-6U-A-32     | Hopper fixed base                                                                  | SUS304           | 1  | BL27000601320 Borrowed  |
| 2  | SAL-6U-13       | Pressure block                                                                     | YL112            | 4  | YW20000600500 Borrowed  |
| 1  | SAL-6U-A-29     | Base                                                                               | YL112            | 1  | YW200006000000 Borrowed |

| 序号  | 代号      | 名称 | 材质            | 数量   | 备注            |
|-----|---------|----|---------------|------|---------------|
| 标题  | SHR-12U | 图号 | SHR-12U-A-ALL | 比例   | 15            |
| 装配图 |         |    |               | 数量   | 1             |
|     |         |    |               | 材质   | 组件            |
|     |         |    |               | 表面要求 | /             |
|     |         |    |               | 物料号  | BY20012004350 |

|    |     |     |     |    |    |    |
|----|-----|-----|-----|----|----|----|
| 制图 | 版号  | 设计  | 核准  | 校对 | 审核 | 日期 |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 日期 | 日期 |

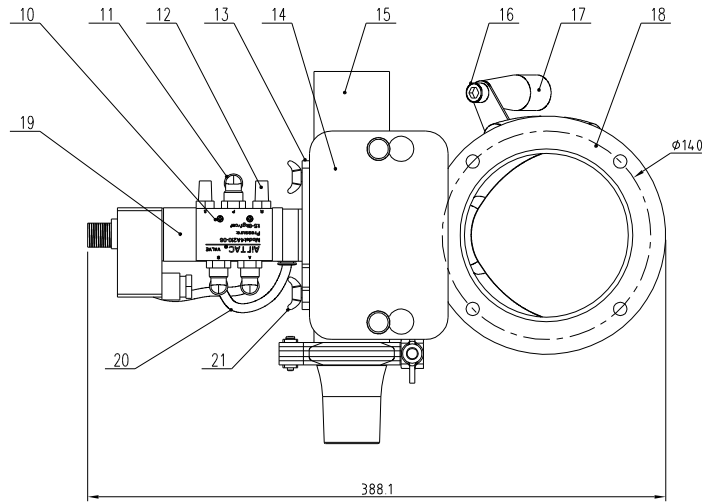
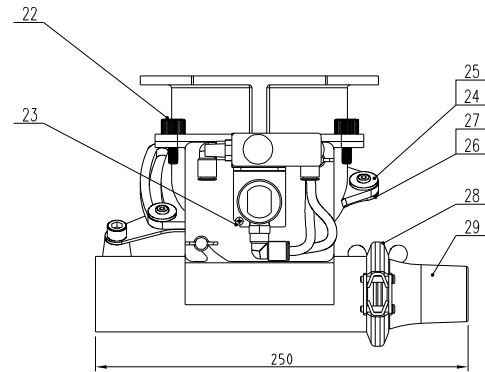
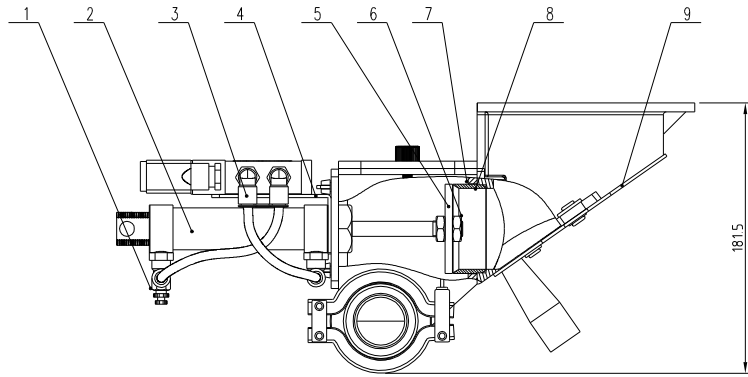


|    |                |                                                           |             |        |                        |
|----|----------------|-----------------------------------------------------------|-------------|--------|------------------------|
| 29 | SVH-12L-A-08   | Non-return piece                                          | SUS201      | 1      |                        |
| 28 | SVH-12L-A-A-02 | Glass pipe $\phi 170 \times \phi 160 \times 170$          | Glass       | 1      | YW70171700000          |
| 27 | SVH-12L-A-04-0 | Glass pipe fastener                                       | Silical gel | 2      | YR10001200100          |
| 26 | SVH-12L-A-07   | Glass pipe upper flange                                   | YL112       | 1      | BW22121000110          |
| 25 | YW69621600000  | Hand twisted screw M6×15                                  |             | 3      |                        |
| 24 | SAL-6U         | Snap hook block                                           | ABS         | 3      | YR40000600800 Borrowed |
| 23 | YW66040800000  | Flat washer A grade GB/T9714 Longzine                     |             | 12     |                        |
| 22 | YW64040700100  | Non-metal insert hexagon nut GB/T889.1M6                  |             | 12     |                        |
| 21 | SAL-6U-A-35    | Spring buckle adjustable                                  | Assembly    | 3      | YW02003000400 Borrowed |
| 20 | SHR-12U-A-12   | Plastic covered screen                                    | Assembly    | 1      | Borrowed YR10121200300 |
| 19 | YR10000000200  | Air suction pipe tighten                                  | Rubber      | 1      |                        |
| 18 | YW62051500000  | Large cross socket flat head screw JIS1111 M5×16 Longzine |             | 4      |                        |
| 17 | SMH-6L-A-02    | Air suction pipe                                          | YL12        | 1      | BW20001500010 Borrowed |
| 16 | SVH-12L-A-10   | Glass pipe lower flange                                   | YL112       | 1      | BW32001200210          |
| 15 | SVH-12L-A-06   | Flange connecting rod                                     | Q235A       | 4      | BH10101600110          |
| 14 | YW61061601200  | Inner hex column head screw GB/T 70.1M6×16 Longzine       |             | 8      |                        |
| 13 | YW66040800000  | Flat washer A/T9714 Longzine                              |             | 4      |                        |
| 12 | YW64040700100  | Non-metal insert hexagon nut GB/T889.1M6                  |             | 4      |                        |
| 11 | SAL-6U-A-14    | Inlet pipe                                                | SUS201      | 1      | BL32000600020 Borrowed |
| 10 | SAL-6U-A-16    | Pipe inlet fastener                                       | Rubber      | 1      | YR10000600300 Borrowed |
| 9  | SAL-6U-A-15    | Inlet pipe fixed piece                                    | SUS201      | 1      | BL20036000320 Borrowed |
| 8  | SVH-12L-A-01   | Photosensor fixed piece                                   | SUS201      | 1      | BL21001200120          |
| 7  | SVH-12L-A-03   | Storage tank                                              | Assembly    | 1      |                        |
| 6  | SHR-12U-A-07   | Hopper cover                                              | SUS304      | 1      | BL21120700320 Borrowed |
| 5  | SVH-6L-ALL-10  | Photosensor fixed base                                    | YL12        | 1      | BL90001000120 Borrowed |
| 4  | YE15143900000  | Photosensor FOTER T18-3MNL-PE                             | Assembly    | 1 pair |                        |
| 3  | YW68004500000  | Inner hex flat end lock screw GB/T 77M×5 Longzine         |             | 2      |                        |
| 2  | SVH-6L-ALL-11  | Photosensor pressing block                                | SUS201      | 1      | YW31616200000 Borrowed |
| 1  | YW63041200100  | Cross recessed pan head screw M6×12GB/T1918 Longzine      |             | 4      |                        |
| 序号 | 代 号            | 名 称                                                       | 材 质         | 数 量    | 备 注                    |

|    |     |     |     |    |    |    |    |
|----|-----|-----|-----|----|----|----|----|
|    |     |     |     |    | 制图 | 版号 |    |
|    |     |     |     |    | 设计 | 核准 |    |
|    |     |     |     |    | 校对 |    |    |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |    | 日期 |

|                                                         |         |    |               |      |               |    |    |
|---------------------------------------------------------|---------|----|---------------|------|---------------|----|----|
| 标题                                                      | SVH-12L | 图号 | SVH-12L-A-ALL | 比例   | 1:6           | 数量 | 1  |
|                                                         | 电眼料斗    |    |               |      |               | 材质 | 组件 |
| SHINI 信易电热机械股份有限公司<br>Shini Plastics Technologies, Inc. |         |    |               | 表面要求 | /             |    |    |
|                                                         |         |    |               | 物料号  | BY20001240150 |    |    |

机型版本号: Ver D



Technical Requirements:

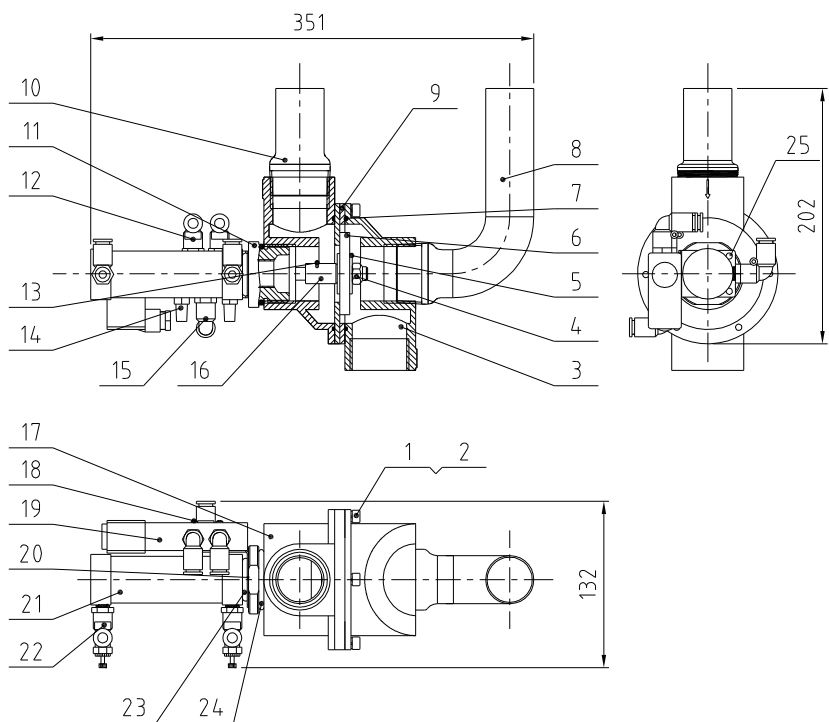
1. Leave a gap of 0.5mm between the cutting port and the membrane.
2. For numbers<24>and<27>, a small amount of screw tightening agent should be applied to prevent them from falling off during use

|        |                 |                                        |               |     |               |
|--------|-----------------|----------------------------------------|---------------|-----|---------------|
| 29     | SBU-20-38S-V-11 | 1.5-inch suction port                  | ADC12         | 1   | BW20152000120 |
| 28     | YW07000200300   | Stainless steel stamping clamp         |               | 1   |               |
| 27     | YW61402600100   | Internal hexagon flat head screw       |               | 2   |               |
| 26     | YW63041500000   | Flat washer A-grade                    |               | 2   |               |
| 25     | YW66081900000   | Flat washer 8x19x2.0                   |               | 2   |               |
| 24     | YW61101300200   | Flat head inertial hexagonal clamp nut |               | 2   |               |
| 23     | YW63030600000   | Cross groove pan head screw            |               | 1   |               |
| 22     | YW69616100000   | Hand twisted screw                     |               | 2   |               |
| 21     | YW69061500000   | Butterfly bolt GB/T                    |               | 2   |               |
| 20     | YR60620000100   | Transparent trachea M6                 | PU tube       | 0.4 |               |
| 19     | YE32421600100   | Electromagnetic valve                  | Assembly      | 1   |               |
| 18     | SBU-20-38S-V-14 | Aggregate body                         | ADC12         | 1   | BW20203807010 |
| 17     | YW060600100000  | Tool rotation lever handle             | plastic       | 1   |               |
| 16     | YW61081600000   | Hexagonal socket head screw            |               | 1   |               |
| 15     | SBU-20-38S-V-07 | Cutting body                           | ADC12         | 1   | BW20203800220 |
| 14     | SBU-20-38S-V-09 | Viewing window                         | acrylic sheet | 1   | BH90203800410 |
| 13     | SBU-20-38S-V-10 | Cylinder fixing plate                  | SUS201        | 1   |               |
| 12     | YW80010800000   | Copper muffler 1/8 inch                | copper        | 2   |               |
| 11     | YW80081800100   | L-shaped threaded joint                | Assembly      | 1   |               |
| 10     | YW63042500000   | Cross groove pan head screw            |               | 2   |               |
| 9      | SBU-20-38S-V-08 | Material board                         | SUS201        | 1   |               |
| 8      | BH32160380010   | Cutting port                           | SUS201        | 1   |               |
| 7      | YW61061600000   | Hexagonal socket head screw            |               | 4   |               |
| 6      | YW64101250000   | Anti loosening nut                     |               | 1   |               |
| 5      | SBU-20-38S-V-13 | diaphragm                              | SUS201        | 1   |               |
| 4      | SBU-20-38S-V-12 | Electromagnetic valve fixing block     | SUS201        | 1   |               |
| 3      | YW80061800200   | L-type threaded joint APL6             | Assembly      | 3   |               |
| 2      | YE31255000000   | Cylinder MBL25 * 50-CA-PT              | Assembly      | 1   |               |
| 1      | YW80061800000   | Adjustable tracheal connector          | Assembly      | 1   |               |
| 序号 代 号 |                 | 名 称                                    | 材 质           | 数 量 | 备 注           |

|    |     |     |     |    |    |    |  |
|----|-----|-----|-----|----|----|----|--|
|    |     |     |     |    | 制图 | 版号 |  |
|    |     |     |     |    | 设计 | 核  |  |
|    |     |     |     |    | 校对 | 准  |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 |  |

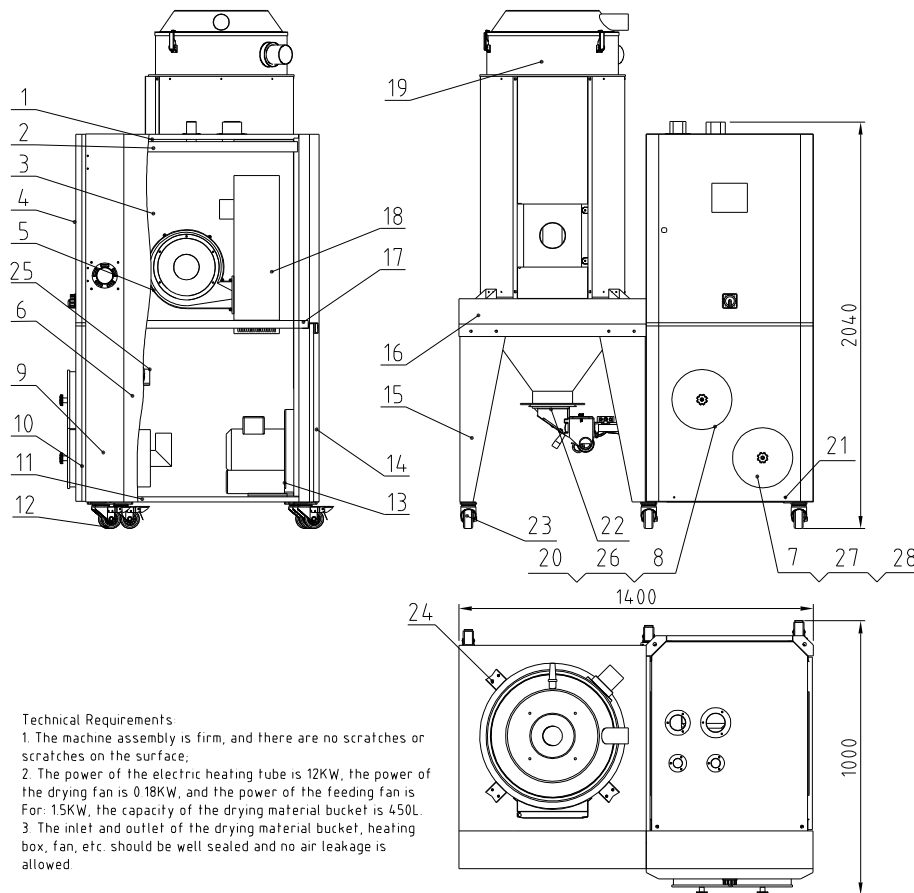
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|----|--------------|----|------------------|----|--|------|--|
| 标题 | SBU-20-38S-V | 图号 | SBU-20-38S-V-ALL | 比例 |  | 数量   |  |
|    | 截料式吸料盒       |    |                  |    |  | 材质   |  |
|    |              |    |                  |    |  | 表面要求 |  |
|    |              |    |                  |    |  | 物料号  |  |

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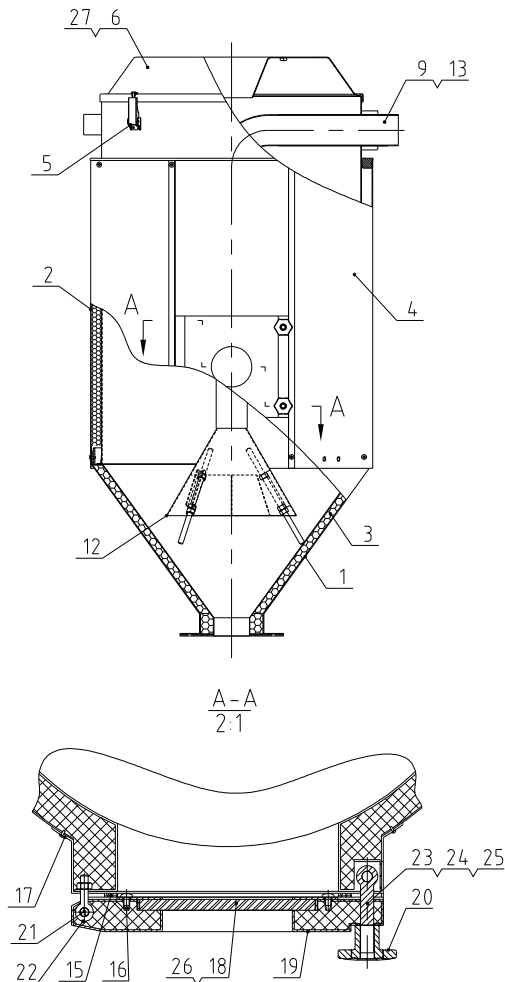
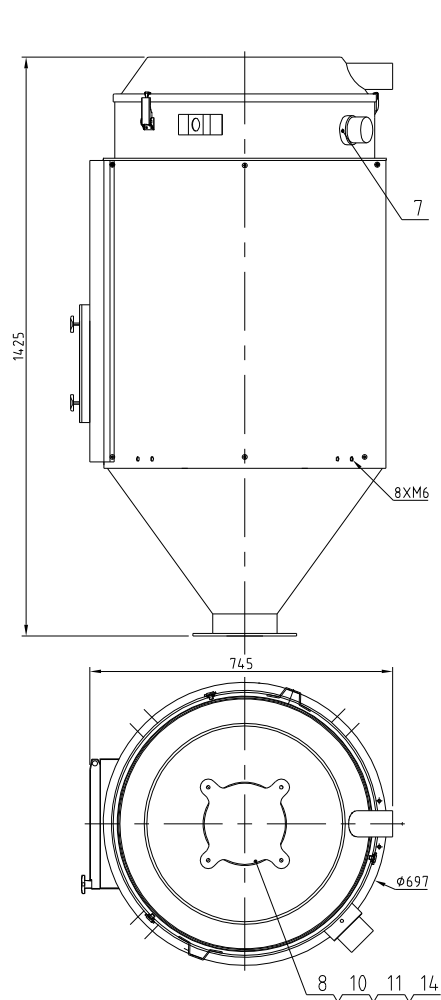
|    |                    |                                                                                      |          |    |    |
|----|--------------------|--------------------------------------------------------------------------------------|----------|----|----|
| 25 | YW63040600000      | Cross recessed pan head screw GB/T-818 M4x6                                          |          | 2  |    |
| 24 | YR20044800000      | O-type seal ring $\phi 48 \times \phi 4$                                             | Rubber   | 1  |    |
| 23 | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                                             | Rubber   | 1  |    |
| 22 | YW80061800000      | Adjustable air pipe connector ASL6-1/8                                               | Assembly | 2  |    |
| 21 | YE31125010000      | Cylinder MBL25x50-U(AIRTAC)                                                          |          | 1  |    |
| 20 | SAL-910G-A-07      | Solenoid valve fixed piece                                                           | SPCC1.2  | 1  |    |
| 19 | YE32421600100      | Solenoid valve 4V210-06 AC24V                                                        | Assembly | 1  |    |
| 18 | YW63042500000      | Cross recessed pan head screw GB/T-818 M4x25                                         |          | 2  |    |
| 17 | BR40230700010      | Upper cover SCD-230U/120H-D-07                                                       | YL112    | 1  |    |
| 16 | BH10906000110      | Height increased iron rod SAL-910G-A-06                                              | Q235A    | 1  |    |
| 15 | YW80081800100      | Air pipe connector APL8-1/8                                                          | Assembly | 1  |    |
| 14 | YW80010800000      | Silencer BSL-01                                                                      | Assembly | 2  |    |
| 13 | YW68005500000      | Inner hexagon flat-end set screw GB/T77 M5x5                                         |          | 1  |    |
| 12 | YW80061800200      | Air pipe connector APL6-1/8                                                          | Assembly | 2  |    |
| 11 | BH13900700010      | 3-way valve connector SAL-910G-A-05                                                  | 6061     | 1  |    |
| 10 | BL22900000320      | Suction duct 2 SAL-910G-A-04                                                         | SUS201   | 2  |    |
| 9  | SCD-230U/120H-D-06 | Middle flange of three-way valve                                                     | SPH4.0   | 1  |    |
| 8  | BL22900000120      | Suction duct 1 SAL-910G-A-03                                                         | SUS201   | 1  |    |
| 7  | YR20258900000      | O-ring $\phi 89 \times \phi 2.5$ (outer diameter)                                    | Rubber   | 2  |    |
| 6  | BR10651200040      | Four way valve diaphragm $65 \times 12 \times 8$ mm coated with adhesive (with mold) | Assembly | 1  |    |
| 5  | YW66103200000      | Large gasket A GB/T96 10 (10.5x30x2.5)                                               |          | 2  |    |
| 4  | YW64101100000      | Hexagonal locking nut M10 (thickness 11mm)                                           |          | 1  |    |
| 3  | BH10090000510      | Valve 1SAL-910G-A-01                                                                 | YL112    | 1  |    |
| 2  | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)                                           |          | 6  |    |
| 1  | YW61062000300      | Inner hexagon cylindrical screw GB/T70.1 M6x20                                       |          | 6  |    |
| 序号 | 代号                 | 名称                                                                                   | 材料       | 数量 | 备注 |

|    |     |     |     |    |    |    |               |                                                   |      |    |  |
|----|-----|-----|-----|----|----|----|---------------|---------------------------------------------------|------|----|--|
|    |     |     |     |    | 制图 | 版号 | SCD-230U/120H | SCD-230U/120H-D-ALL                               | 比例   | 数量 |  |
|    |     |     |     |    | 设计 | 核准 | 三通膜片阀         |                                                   |      | 材质 |  |
|    |     |     |     |    | 校对 |    |               |                                                   | 表面要求 |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 | 20170206      | 信易电热机械股份有限公司<br>Shini Plastics Technologies, Inc. | 物料号  |    |  |



| 27 | YR50203000100       | Filter SD-200/300 large                      | Assembly | 1   |     |
|----|---------------------|----------------------------------------------|----------|-----|-----|
| 26 | YR50708000100       | Filter SAL-700/800G                          | Assembly | 1   |     |
| 25 | SCD-230U/120H-D-ALL | 3-way diaphragm valve                        | Assembly | 1   |     |
| 24 | SHD-300U-A-38       | External fixing block                        | SPCC2.0  | 4   |     |
| 23 | YW03000300200       | Flexible castor                              | Assembly | 3   |     |
| 22 | BY10203801550       | Shut-off valve suction box                   | Assembly | 1   |     |
| 21 | YW63064500000       | Cross recessed pan head screw GB/T-818 M6x45 |          | 2   |     |
| 20 | YR40120000100       | SD-120H-ALL-06 Filter cover                  | PC       | 2   |     |
| 19 | SDL-450U-B-ALL      | Hopper assembly                              | Assembly | 1   |     |
| 18 | BH70301200150       | Pipe heater SHD-300U(12KW)3Φ400V             |          | 1   |     |
| 17 | SDL-160/450U-A-08   | Middle installation beam                     | SPCC3.0  | 2   |     |
| 16 | SDL-160/450U-A-16   | Floor stand cover plate                      | SPCC3.0  | 1   |     |
| 15 | SDL-160/450U-A-09   | Floor stand                                  | SPCC3.0  | 1   |     |
| 14 | SDL-160/450U-A-11   | Rear plate                                   | SPCC1.5  | 1   |     |
| 13 | BM30042000250       | Conveying blower (2HP)                       | Assembly | 1   |     |
| 12 | YW03000300000       | Brake castors                                | Assembly | 3   |     |
| 11 | SDL-160/450U-A-01   | Bottom plate                                 | SPCC2.0  | 1   |     |
| 10 | SDL-160/450U-A-13   | Lower door plank                             | SPCC1.5  | 1   |     |
| 9  | SDL-300U-A-03       | Control box                                  | SPCC2.0  | 1   |     |
| 8  | SDL-300U-A-03/01    | Suction filter hopper                        | SPCC1.5  | 1   |     |
| 7  | SDL-300U-A-03/02    | Circulating filter tank                      | SPCC1.5  | 1   |     |
| 6  | SDL-160/450U-A-10   | Right side plate                             | SPCC1.5  | 1   |     |
| 5  | BM40538000850       | Blower 5"                                    | Assembly | 1   |     |
| 4  | SDL-300U-A-02       | Upper door plank                             | SPCC1.5  | 1   |     |
| 3  | SDL-160/450U-A-22   | Left side plate                              | SPCC1.5  | 1   |     |
| 2  | SDL-160/450U-A-04   | Side fixed beam                              | SPCC2.0  | 2   |     |
| 1  | SDL-160/450U-A-14   | Top plate                                    | SPCC1.5  | 1   |     |
| 序号 | 代 号                 | 名 称                                          | 材 质      | 数 量 | 备 注 |

|    |     |     |     |    |    |     |                                                   |          |    |                |      |               |    |  |
|----|-----|-----|-----|----|----|-----|---------------------------------------------------|----------|----|----------------|------|---------------|----|--|
|    |     |     |     |    | 制图 | 版号  | 标题                                                | SDL-450U | 图号 | SDL-450U-A-ALL | 比例   | 1:25          | 数量 |  |
|    |     |     |     |    | 设计 | 核 准 | 欧化热风干燥送料组合                                        |          |    |                |      |               | 材质 |  |
|    |     |     |     |    | 校对 |     | 信易電熱機械股份有限公司<br>Shini Plastics Technologies, Inc. |          |    |                |      |               |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期  |                                                   |          |    |                |      |               |    |  |
|    |     |     |     |    |    |     |                                                   |          |    |                | 表面要求 |               |    |  |
|    |     |     |     |    |    |     |                                                   |          |    |                | 物料号  | CG07450300250 |    |  |



|    |                    |                                          |        |    |    |
|----|--------------------|------------------------------------------|--------|----|----|
| 27 | YR10010040000      | Cover tightly with SHD-100               |        | 1  |    |
| 26 | SHD-300U-A-42      | Material door retaining ring             |        | 1  |    |
| 25 | YW66000600000      | Open end retaining ring Q2/7086          |        | 2  |    |
| 24 | YW90481203800      | Heng Xiao Chang 48 SHD-1238              |        | 2  |    |
| 23 | YW90012400200      | Pin blossa lifting ring screw large size |        | 2  |    |
| 22 | BL90630600190      | Joint bolt M6x20 (SHD-600U-I-62)         |        | 2  |    |
| 21 | SHD-300U-A-41      | Material door latch                      |        | 1  |    |
| 20 | YW90001200300      | SH-120 pin blossa suspension ring nut    |        | 2  |    |
| 19 | SCD-300U/200H-C-05 | Material Gate                            |        | 1  |    |
| 18 | YW70406000000      | Viewing Window (Φ 163 × 594)             |        | 1  |    |
| 17 | SCD-300U/200H-C-04 | Exterior material door frame             |        | 1  |    |
| 16 | YW61051000200      | Cross groove pan head screw              |        | 4  |    |
| 15 | YR10304030000      | Tighten the material door SH-300U/450    |        | 1  |    |
| 14 | YW66081600000      | Flat washer A/797.1 (6.4 × 16 × 1.6)     |        | 4  |    |
| 13 | YW68081000000      | Hexagonal flat end set screw Q2/777      |        | 3  |    |
| 12 | SHD-450U-A-12      | Lower air duct horn mouth                |        | 1  |    |
| 11 | YW60082500100      | Hexagonal head bolt Q2/75783 M6x25       |        | 4  |    |
| 10 | YW65008000100      | Standard spring washer Q2/793            |        | 4  |    |
| 9  | SCD-300U/200H-C-06 | Lower air duct                           |        | 1  |    |
| 8  | BL02803700120      | Inlet sealing plate SHD-400-I-37         |        | 1  |    |
| 7  | BE90350000050      | Thermocouple SD-500H/700H                |        | 1  |    |
| 6  | SHD-300U/450U-A-01 | bucket lid                               | SUS201 | 1  |    |
| 5  | YW02003000400      | Adjustable spring buckle                 |        | 3  |    |
| 4  | SDD-300U/200H-C-01 | material storage barrel                  |        | 1  |    |
| 3  | SDD-300U/200H-C-02 | Insulation board                         | SUS430 | 1  |    |
| 2  | YP60252000000      | Epoxy glass fiber laminated board        |        | 1  |    |
| 1  | SDL-300U-B-01      | External hopper                          | SPCC   | 1  |    |
| 序号 | 代号                 | 名称                                       | 材料     | 数量 | 备注 |

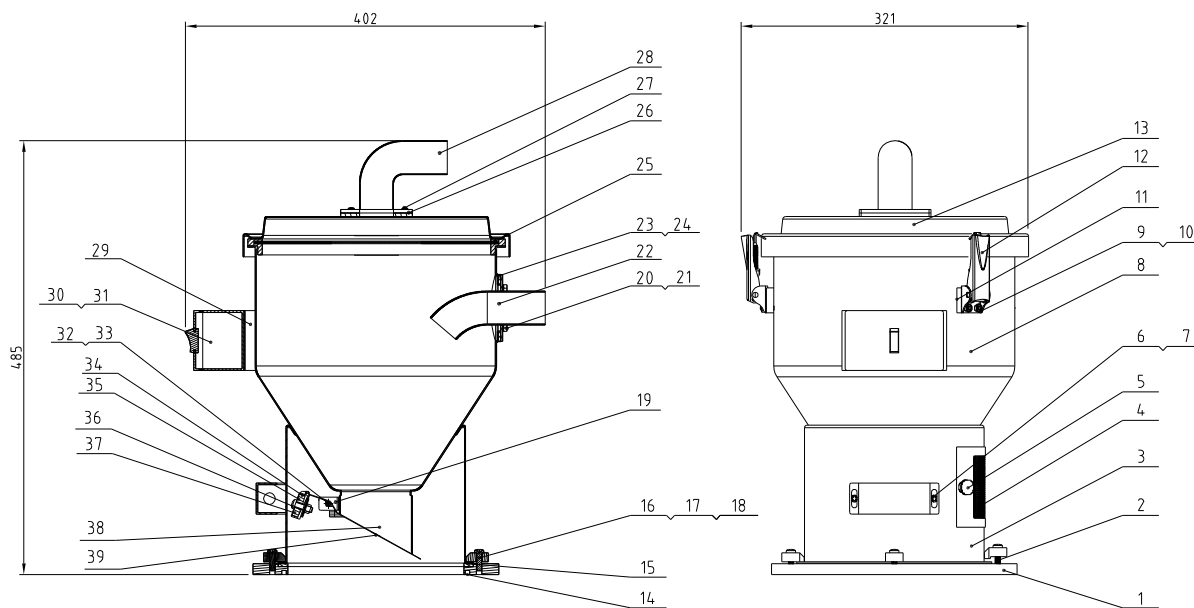
#### Technical Requirements:

1. Reinforced glass needs to be glued inside the sight glass door component with silicone glue;
2. The capacity of the insulation bucket is 300L;
3. Drill 8 × M6 holes on the assembly site

|    |     |     |     |    |    |  |    |  |
|----|-----|-----|-----|----|----|--|----|--|
|    |     |     |     |    | 制图 |  | 版号 |  |
|    |     |     |     |    | 设计 |  | 核准 |  |
|    |     |     |     |    | 校对 |  |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |  |

|    |          |    |                |    |  |      |  |
|----|----------|----|----------------|----|--|------|--|
| 标题 | SDL-300U | 图号 | SDL-300U-B-ALL | 比例 |  | 数量   |  |
|    | 料桶组件     |    |                |    |  | 材质   |  |
|    |          |    |                |    |  | 表面要求 |  |
|    |          |    |                |    |  | 物料号  |  |

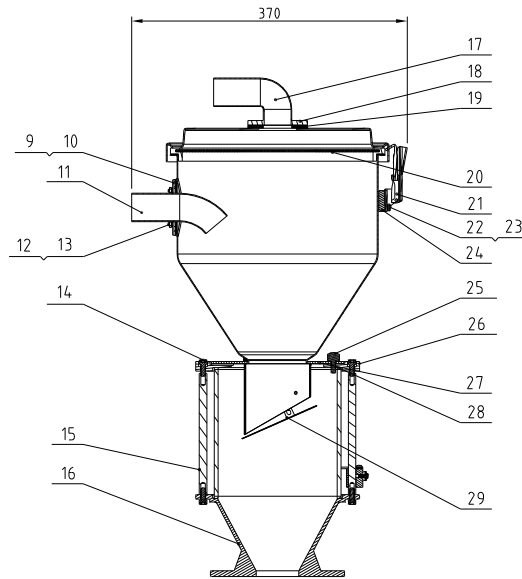
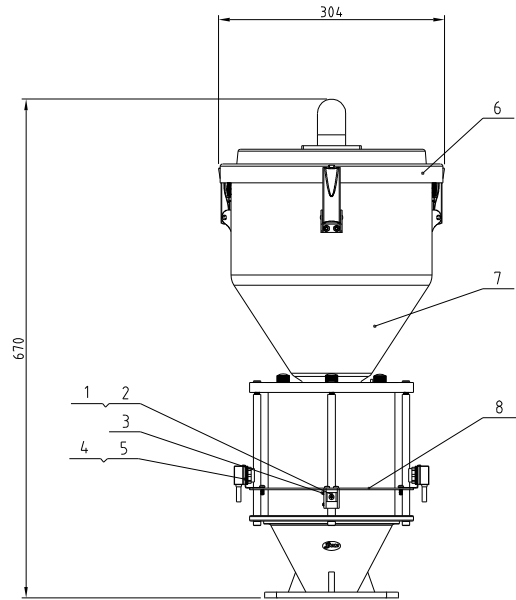
**SHINI** 信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.



|    |                 |                                                                                    |                  |    |                         |
|----|-----------------|------------------------------------------------------------------------------------|------------------|----|-------------------------|
| 39 | SAL-6U-A-06     | Discharging plate                                                                  | SUS201           | 1  | BL21000602320 Borrowed  |
| 38 | SAL-6U-21       | Discharge port                                                                     | SUS201           | 1  | BL21001210220 Borrowed  |
| 37 | SAL-6U-19       | Magnetic sleeve                                                                    | H58              | 1  | BH12000600010 Borrowed  |
| 36 | YW90257700000   | Permanent piece $\Phi 25 \times \Phi 7$                                            | Permanent magnet | 1  |                         |
| 35 | YW63062000000   | Cross recessed pan head screw $\Phi 8 \times 1.818 \text{ M}6 \times 20$ -Longzine |                  | 1  |                         |
| 34 | SAL-6U-07       | Magnet lid                                                                         | SUS201           | 1  | BL21000600120 Borrowed  |
| 33 | YW63034.0000000 | Cross recessed pan head screw $\Phi 8 \times 1.818 \text{ M}3 \times 6$ -Longzine  |                  | 1  |                         |
| 32 | YW640003000000  | Lock nut M3                                                                        |                  | 1  |                         |
| 31 | YW630406000000  | Cross recessed pan head screw $\text{M}4 \times 6 \text{ GB/T}818$ Longzine        |                  | 2  |                         |
| 30 | SHR-6U-A-05     | Control box                                                                        | ABS              | 1  | YR40010000200 Borrowed  |
| 29 | SHR-12U-S-A-10  | Electric control box base                                                          | SUS201           | 1  | Borrowed                |
| 28 | SMH-6L-A-02     | Suction duct                                                                       | YL12             | 1  | 8W20001500010 Borrowed  |
| 27 | YW620515000000  | Large cross socket flat head screw $\text{JIS}1111 \text{ M}5 \times 16$ Longzine  |                  | 4  |                         |
| 26 | YR10000000200   | Tighten the suction duct                                                           | Rubber           | 1  |                         |
| 25 | SHR-12U-A-12    | Plastic covered screen                                                             | Assembly         | 1  | YR10121200300           |
| 24 | SAL-6U-A-16     | Pipe inlet fastener                                                                | Rubber           | 1  | YR10000600300 Borrowed  |
| 23 | SAL-6U-A-15     | Inlet pipe fixed piece                                                             | SUS201           | 1  | BL20036000320 Borrowed  |
| 22 | SAL-6U-A-14     | Inlet pipe                                                                         | SUS201           | 1  | BL32000600020 Borrowed  |
| 21 | YW660408000000  | Flat washer A grade GB/T197.1 $6 \times 6 \times 9 \times 0.81$ -Longzine          |                  | 4  |                         |
| 20 | YW64040700100   | Hexagonal nut M5 anti-loosening GB/T889 M4                                         |                  | 4  |                         |
| 19 | SAL-6U-09       | Discharging plate fixed base                                                       | SUS201           | 1  | BL21000600120 Borrowed  |
| 18 | YW660613000000  | Flat washer A grade GB/T197.1 $6 \times 6 \times 9 \times 0.81$ -Longzine          |                  | 8  |                         |
| 17 | YW650060000000  | Standard spring washer GB/T193 $6 \times$ -Longzine                                |                  | 8  |                         |
| 16 | YW61062000300   | Hexagon socket head screw $\text{GB/T}7781 \text{ M}6 \times 20$ -12.9-Longzine    |                  | 6  |                         |
| 15 |                 | Base forced tight                                                                  | EVA30            | 1  |                         |
| 14 | YR202055000000  | O-ring inner diameter $\Phi 200 \times 5.5$                                        | Rubber           | 1  |                         |
| 13 | SHR-12U-A-07    | Hopper cover                                                                       | SUS201           | 1  | BL21001200220           |
| 12 | YW02003000400   | Adjustable snap hook SAL-6U-A-35                                                   | Assembly         | 3  |                         |
| 11 | YR400006000800  | Snap hook block SAL-6U                                                             | ABS              | 3  |                         |
| 10 | YW660408000000  | Flat washer A grade GB/T197.1 $6 \times 6 \times 9 \times 0.81$ -Longzine          |                  | 10 |                         |
| 9  | YW64040700100   | Non-metal insert hexagon nut $\text{GB/T}1889 \text{ M}6$                          |                  | 10 |                         |
| 8  | SHR-12U-A-06    | Material storage tank                                                              | SUS304           | 1  |                         |
| 7  | YW630610000000  | Cross recessed pan head screw $\text{GB/T}1.818 \text{ M}6 \times 10$ Longzine     |                  | 2  |                         |
| 6  | SAL-6U-03       | Sensor shell                                                                       | ABS              | 1  | YR40000601100 Borrowed  |
| 5  | SAL-6U-02       | Star knob                                                                          | Assembly         | 2  | YR40061500000 Borrowed  |
| 4  | SAL-6U-01       | Vent window                                                                        | ABS              | 1  | YR400006010000 Borrowed |
| 3  | SAL-6U-A-32     | Hopper fixed base                                                                  | SUS304           | 1  | BL27000601320 Borrowed  |
| 2  | SAL-6U-13       | Pressure block                                                                     | YL112            | 4  | YW20000600500 Borrowed  |
| 1  | SAL-6U-A-29     | Base                                                                               | YL112            | 1  | YW200006000000 Borrowed |

| 序号  | 代号      | 名称 | 材质            | 数量   | 备注            |
|-----|---------|----|---------------|------|---------------|
| 标题  | SHR-12U | 图号 | SHR-12U-A-ALL | 比例   | 15            |
| 装配图 |         |    |               | 数量   | 1             |
|     |         |    |               | 材质   | 组件            |
|     |         |    |               | 表面要求 | /             |
|     |         |    |               | 物料号  | BY20012004350 |

|    |     |     |         |    |               |
|----|-----|-----|---------|----|---------------|
| 制图 | 版号  | 标题  | SHR-12U | 图号 | SHR-12U-A-ALL |
| 设计 | 核准  | 装配图 |         |    |               |
| 校对 |     |     |         |    |               |
| 审核 |     |     |         |    |               |
| 标记 | 更改前 | 更改后 | 更改人     | 日期 | 日期            |

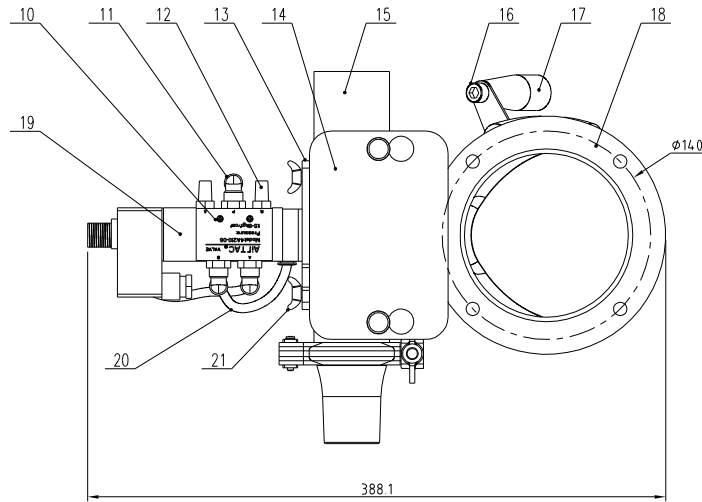
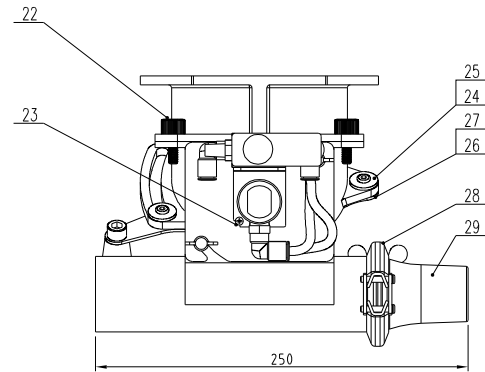
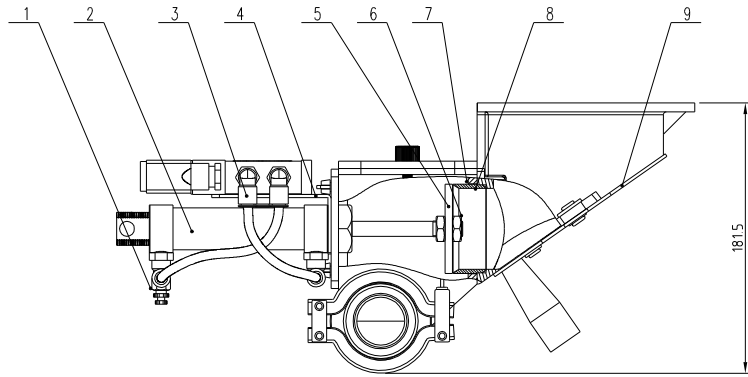


|    |                |                                                           |             |        |                        |
|----|----------------|-----------------------------------------------------------|-------------|--------|------------------------|
| 29 | SVH-12L-A-08   | Non-return piece                                          | SUS201      | 1      |                        |
| 28 | SVH-12L-A-A-02 | Glass pipe $\phi 170 \times \phi 160 \times 170$          | Glass       | 1      | YW70171700000          |
| 27 | SVH-12L-A-04-0 | Glass pipe fastener                                       | Silical gel | 2      | YR10001200100          |
| 26 | SVH-12L-A-07   | Glass pipe upper flange                                   | YL112       | 1      | BW22121000110          |
| 25 | YW69621600000  | Hand twisted screw M6×15                                  |             | 3      |                        |
| 24 | SAL-6U         | Snap hook block                                           | ABS         | 3      | YR40000600800 Borrowed |
| 23 | YW66040800000  | Flat washer A grade GB/T9714 Longzine                     |             | 12     |                        |
| 22 | YW64040700100  | Non-metal insert hexagon nut GB/T889.1M6                  |             | 12     |                        |
| 21 | SAL-6U-A-35    | Spring buckle adjustable                                  | Assembly    | 3      | YW02003000400 Borrowed |
| 20 | SHR-12U-A-12   | Plastic covered screen                                    | Assembly    | 1      | Borrowed YR10121200300 |
| 19 | YR10000000200  | Air suction pipe tighten                                  | Rubber      | 1      |                        |
| 18 | YW62051500000  | Large cross socket flat head screw JIS1111 M5×16 Longzine |             | 4      |                        |
| 17 | SMH-6L-A-02    | Air suction pipe                                          | YL12        | 1      | BW20001500010 Borrowed |
| 16 | SVH-12L-A-10   | Glass pipe lower flange                                   | YL112       | 1      | BW32001200210          |
| 15 | SVH-12L-A-06   | Flange connecting rod                                     | Q235A       | 4      | BH10101600110          |
| 14 | YW61061601200  | Inner hex column head screw GB/T 70.1M6×16 Longzine       |             | 8      |                        |
| 13 | YW66040800000  | Flat washer A/T9714 Longzine                              |             | 4      |                        |
| 12 | YW64040700100  | Non-metal insert hexagon nut GB/T889.1M6                  |             | 4      |                        |
| 11 | SAL-6U-A-14    | Inlet pipe                                                | SUS201      | 1      | BL32000600020 Borrowed |
| 10 | SAL-6U-A-16    | Pipe inlet fastener                                       | Rubber      | 1      | YR10000600300 Borrowed |
| 9  | SAL-6U-A-15    | Inlet pipe fixed piece                                    | SUS201      | 1      | BL20036000320 Borrowed |
| 8  | SVH-12L-A-01   | Photosensor fixed piece                                   | SUS201      | 1      | BL21001200120          |
| 7  | SVH-12L-A-03   | Storage tank                                              | Assembly    | 1      |                        |
| 6  | SHR-12U-A-07   | Hopper cover                                              | SUS304      | 1      | BL21120700320 Borrowed |
| 5  | SVH-6L-ALL-10  | Photosensor fixed base                                    | YL12        | 1      | BL90001000120 Borrowed |
| 4  | YE15143900000  | Photosensor FOTER T18-3MNL-PE                             | Assembly    | 1 pair |                        |
| 3  | YW68004500000  | Inner hex flat end lock screw GB/T 77M×5 Longzine         |             | 2      |                        |
| 2  | SVH-6L-ALL-11  | Photosensor pressing block                                | SUS201      | 1      | YW31616200000 Borrowed |
| 1  | YW63041200100  | Cross recessed pan head screw M6×12GB/T1918 Longzine      |             | 4      |                        |
| 序号 | 代号             | 名称                                                        | 材质          | 数量     | 备注                     |

|    |     |     |     |    |    |    |    |
|----|-----|-----|-----|----|----|----|----|
|    |     |     |     |    | 制图 | 版号 |    |
|    |     |     |     |    | 设计 | 核准 |    |
|    |     |     |     |    | 校对 |    |    |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |    | 日期 |

|                                                         |         |    |               |      |               |    |    |
|---------------------------------------------------------|---------|----|---------------|------|---------------|----|----|
| 标题                                                      | SVH-12L | 图号 | SVH-12L-A-ALL | 比例   | 1:6           | 数量 | 1  |
|                                                         | 电眼料斗    |    |               |      |               | 材质 | 组件 |
| SHINI 信易电热机械股份有限公司<br>Shini Plastics Technologies, Inc. |         |    |               | 表面要求 | /             |    |    |
|                                                         |         |    |               | 物料号  | BY20001240150 |    |    |

机型版本号: Ver D



Technical Requirements:

1. Leave a gap of 0.5mm between the cutting port and the membrane.
2. For numbers<24>and<27>, a small amount of screw tightening agent should be applied to prevent them from falling off during use

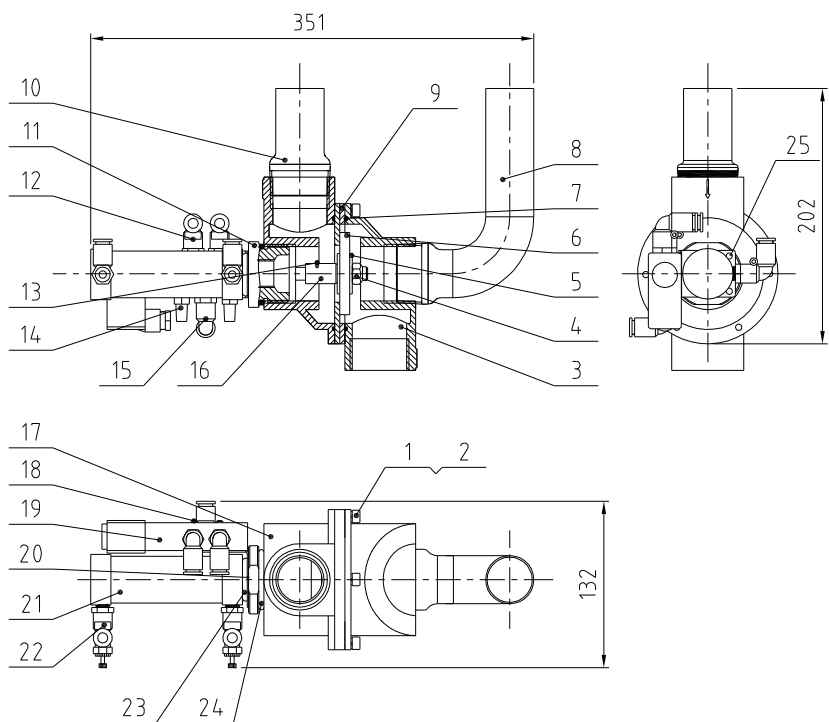
|        |                 |                                        |               |     |               |
|--------|-----------------|----------------------------------------|---------------|-----|---------------|
| 29     | SBU-20-38S-V-11 | 1.5-inch suction port                  | ADC12         | 1   | BW20152000120 |
| 28     | YW07000200300   | Stainless steel stamping clamp         |               | 1   |               |
| 27     | YW61402600100   | Internal hexagon flat head screw       |               | 2   |               |
| 26     | YW63041500000   | Flat washer A-grade                    |               | 2   |               |
| 25     | YW66081900000   | Flat washer 8x19x2.0                   |               | 2   |               |
| 24     | YW61101300200   | Flat head inertial hexagonal clamp nut |               | 2   |               |
| 23     | YW63030600000   | Cross groove pan head screw            |               | 1   |               |
| 22     | YW69616100000   | Hand twisted screw                     |               | 2   |               |
| 21     | YW69061500000   | Butterfly bolt GB/T                    |               | 2   |               |
| 20     | YR60620000100   | Transparent trachea M6                 | PU tube       | 0.4 |               |
| 19     | YE32421600100   | Electromagnetic valve                  | Assembly      | 1   |               |
| 18     | SBU-20-38S-V-14 | Aggregate body                         | ADC12         | 1   | BW20203807010 |
| 17     | YW060600100000  | Tool rotation lever handle             | plastic       | 1   |               |
| 16     | YW61081600000   | Hexagonal socket head screw            |               | 1   |               |
| 15     | SBU-20-38S-V-07 | Cutting body                           | ADC12         | 1   | BW20203800220 |
| 14     | SBU-20-38S-V-09 | Viewing window                         | acrylic sheet | 1   | BH90203800410 |
| 13     | SBU-20-38S-V-10 | Cylinder fixing plate                  | SUS201        | 1   |               |
| 12     | YW80010800000   | Copper muffler 1/8 inch                | copper        | 2   |               |
| 11     | YW80081800100   | L-shaped threaded joint                | Assembly      | 1   |               |
| 10     | YW63042500000   | Cross groove pan head screw            |               | 2   |               |
| 9      | SBU-20-38S-V-08 | Material board                         | SUS201        | 1   |               |
| 8      | BH32160380010   | Cutting port                           | SUS201        | 1   |               |
| 7      | YW61061600000   | Hexagonal socket head screw            |               | 4   |               |
| 6      | YW64101250000   | Anti loosening nut                     |               | 1   |               |
| 5      | SBU-20-38S-V-13 | diaphragm                              | SUS201        | 1   |               |
| 4      | SBU-20-38S-V-12 | Electromagnetic valve fixing block     | SUS201        | 1   |               |
| 3      | YW80061800200   | L-type threaded joint APL6             | Assembly      | 3   |               |
| 2      | YE31255000000   | Cylinder M6L25 * 50-CA-PT              | Assembly      | 1   |               |
| 1      | YW80061800000   | Adjustable tracheal connector          | Assembly      | 1   |               |
| 序号 代 号 |                 | 名 称                                    | 材 质           | 数 量 | 备 注           |

|    |     |     |     |    |    |    |  |
|----|-----|-----|-----|----|----|----|--|
|    |     |     |     |    | 制图 | 版号 |  |
|    |     |     |     |    | 设计 | 核  |  |
|    |     |     |     |    | 校对 | 准  |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 |  |

|    |              |    |                  |    |  |      |  |
|----|--------------|----|------------------|----|--|------|--|
| 标题 | SBU-20-38S-V | 图号 | SBU-20-38S-V-ALL | 比例 |  | 数量   |  |
|    | 截料式吸料盒       |    |                  |    |  | 材质   |  |
|    |              |    |                  |    |  | 表面要求 |  |
|    |              |    |                  |    |  | 物料号  |  |

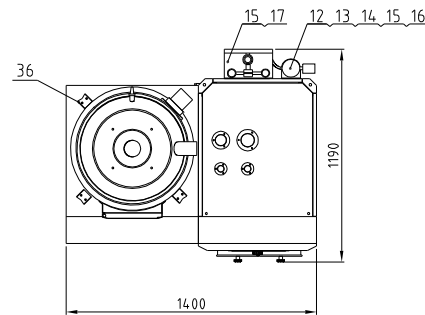
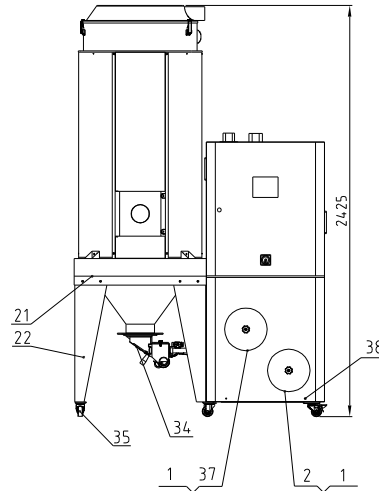
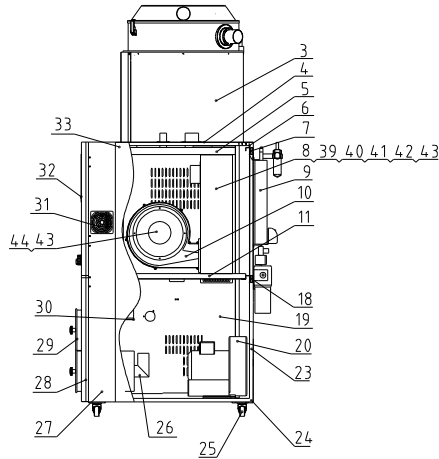


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|    |                    |                                                                                      |          |    |    |
|----|--------------------|--------------------------------------------------------------------------------------|----------|----|----|
| 25 | YW63040600000      | Cross recessed pan head screw GB/T-818 M4x6                                          |          | 2  |    |
| 24 | YR20044800000      | O-type seal ring $\phi 48 \times \phi 4$                                             | Rubber   | 1  |    |
| 23 | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                                             | Rubber   | 1  |    |
| 22 | YW80061800000      | Adjustable air pipe connector ASL6-1/8                                               | Assembly | 2  |    |
| 21 | YE31125010000      | Cylinder MBL25x50-U(AIRTAC)                                                          |          | 1  |    |
| 20 | SAL-910G-A-07      | Solenoid valve fixed piece                                                           | SPCC1.2  | 1  |    |
| 19 | YE32421600100      | Solenoid valve 4V210-06 AC24V                                                        | Assembly | 1  |    |
| 18 | YW63042500000      | Cross recessed pan head screw GB/T-818 M4x25                                         |          | 2  |    |
| 17 | BR40230700010      | Upper cover SCD-230U/120H-D-07                                                       | YL112    | 1  |    |
| 16 | BH10906000110      | Height increased iron rod SAL-910G-A-06                                              | Q235A    | 1  |    |
| 15 | YW80081800100      | Air pipe connector APL8-1/8                                                          | Assembly | 1  |    |
| 14 | YW80010800000      | Silencer BSL-01                                                                      | Assembly | 2  |    |
| 13 | YW68005500000      | Inner hexagon flat-end set screw GB/T77 M5x5                                         |          | 1  |    |
| 12 | YW80061800200      | Air pipe connector APL6-1/8                                                          | Assembly | 2  |    |
| 11 | BH13900700010      | 3-way valve connector SAL-910G-A-05                                                  | 6061     | 1  |    |
| 10 | BL22900000320      | Suction duct 2 SAL-910G-A-04                                                         | SUS201   | 2  |    |
| 9  | SCD-230U/120H-D-06 | Middle flange of three-way valve                                                     | SPH4.0   | 1  |    |
| 8  | BL22900000120      | Suction duct 1 SAL-910G-A-03                                                         | SUS201   | 1  |    |
| 7  | YR20258900000      | O-ring $\phi 89 \times \phi 2.5$ (outer diameter)                                    | Rubber   | 2  |    |
| 6  | BR10651200040      | Four way valve diaphragm $65 \times 12 \times 8$ mm coated with adhesive (with mold) | Assembly | 1  |    |
| 5  | YW66103200000      | Large gasket A GB/T96 10 (10.5x30x2.5)                                               |          | 2  |    |
| 4  | YW64101100000      | Hexagonal locking nut M10 (thickness 11mm)                                           |          | 1  |    |
| 3  | BH10090000510      | Valve 1SAL-910G-A-01                                                                 | YL112    | 1  |    |
| 2  | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)                                           |          | 6  |    |
| 1  | YW61062000300      | Inner hexagon cylindrical screw GB/T70.1 M6x20                                       |          | 6  |    |
| 序号 | 代号                 | 名称                                                                                   | 材料       | 数量 | 备注 |

|    |     |     |     |    |    |    |               |                                                   |      |    |  |
|----|-----|-----|-----|----|----|----|---------------|---------------------------------------------------|------|----|--|
|    |     |     |     |    | 制图 | 版号 | SCD-230U/120H | SCD-230U/120H-D-ALL                               | 比例   | 数量 |  |
|    |     |     |     |    | 设计 | 核准 | 三通膜片阀         |                                                   |      | 材质 |  |
|    |     |     |     |    | 校对 |    |               |                                                   | 表面要求 |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 | 20170206      | 信易电热机械股份有限公司<br>Shini Plastics Technologies, Inc. | 物料号  |    |  |

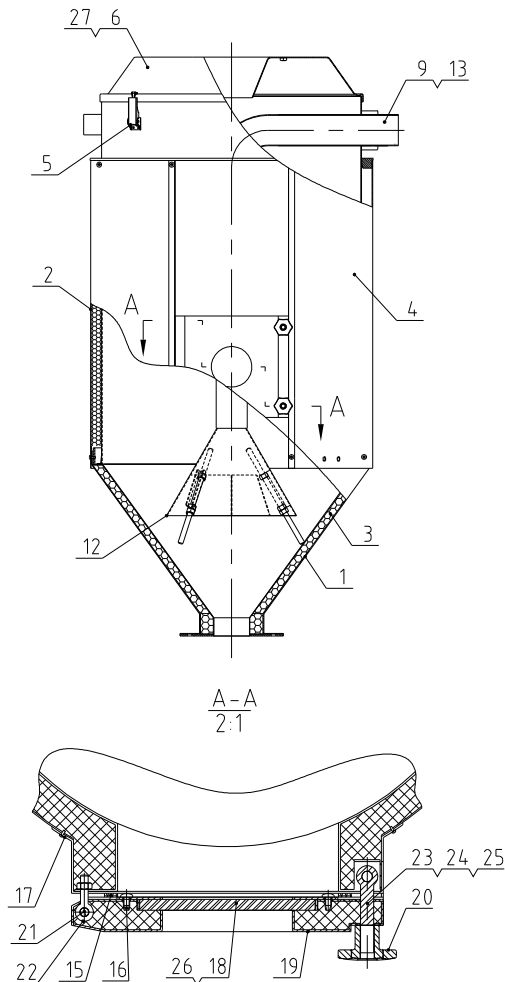
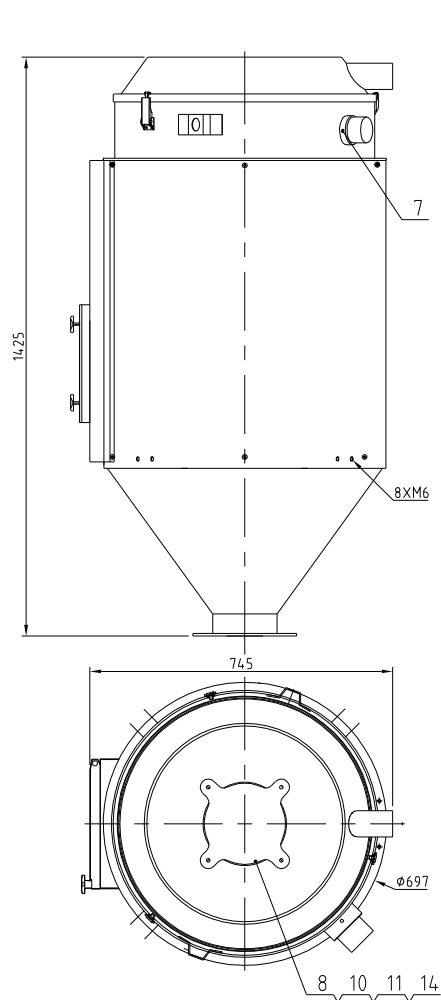


|    |                      |                                                             |          |     |          |
|----|----------------------|-------------------------------------------------------------|----------|-----|----------|
| 44 | BL90000550020        | Hot air recovery flange 5-inch<br>SEHD-200-A-18 (version 0) | SUS201   | 1   |          |
| 43 | SDL-300U-HD-ALL-02   | 2.5-inch fan flange interface -1/4" -P                      | SUS201   | 1   |          |
| 42 | SHD-160U-A-27        | Heating box outlet flange                                   | SUS201   | 1   |          |
| 41 | BH70301200150        | Pipe heater<br>SHD-300U12KW3Φ400V                           | Assembly | 1   |          |
| 40 | SHD-230U-A-23        | Heating case cover                                          | SPCC15   | 1   |          |
| 39 | SDL-300/450U-A-03    | Hot air pipe                                                | Assembly | 1   |          |
| 38 | YW63064500000        | Cross recessed pan head screw<br>GB/T-818 M6x5              |          | 2   |          |
| 37 | YR50708000100        | Filter SAL-700/800G                                         | Assembly | 1   |          |
| 36 | SHD-300U-A-38        | External fixing block                                       | SPCC2.0  | 4   | Borrowed |
| 35 | YW03000300200        | Flexible castor                                             | Assembly | 3   |          |
| 34 | BY10203801550        | Shut-off suction box                                        | Assembly | 1   |          |
| 33 | SDL-160/450U-A-10    | Right side plate                                            | SPCC15   | 1   |          |
| 32 | SDL-300U-A-02        | Upper door plank                                            | SPCC15   | 1   |          |
| 31 | YM60121206400        | Exhaust fan assembly                                        | Assembly | 1   |          |
| 30 | SCD-230U/120H-D-ALL  | 3-way diaphragm valve                                       | Assembly | 1   |          |
| 29 | SDL-300U-A-03/01     | Suction filter hopper                                       | SPCC15   | 1   |          |
| 28 | SDL-160/450U-A-13    | Lower door plank                                            | SPCC15   | 1   |          |
| 27 | SDL-300U-A-03        | Control box                                                 | SPCC2.0  | 1   |          |
| 26 | SDL-300U-A-03/02     | Circulating filter tank                                     | SPCC15   | 1   |          |
| 25 | YW03000300000        | Brake castors                                               | Assembly | 3   |          |
| 24 | SDL-160/450U-A-01    | Bottom plate                                                | SPCC2.0  | 1   |          |
| 23 | SDL-450U-HD-A-04     | Rear plate                                                  | SPCC15   | 1   |          |
| 22 | SDL-160/450U-A-09/18 | Left&right Floor stand                                      | SPCC3.0  | 2   |          |
| 21 | SDL-160/450U-A-16    | Floor stand cover plate                                     | SPCC3.0  | 1   |          |
| 20 | BM30042000050        | Suction blower RB-420                                       | Assembly | 1   |          |
| 19 | SDL-160/450U-A-22    | Left side plate                                             | SPCC15   | 1   |          |
| 18 | SDL-450U-HD-A-02     | Rear middle beam                                            | SPCC2.0  | 1   |          |
| 17 | YR60001000000        | PU trachea φ 10 black 100m/roll                             |          | 3M  |          |
| 16 | YR60121000000        | PU trachea φ 12 × 8 blue                                    |          | 0.5 |          |
| 15 | YW80121200000        | Threaded straight connector APC-04 1/2-ø12                  |          | 2   |          |
| 14 | BH12030800310        | Copper connector 3/8" PT×1/2" PT(S-92)                      |          | 1   |          |
| 13 | YE32213100000        | Solenoid valve 3/8 oil type (Kailing) 220VAC                |          | 1   |          |
| 12 | YW80381200000        | L-shaped connector APL12-03 3/4-ø12                         |          | 1   |          |
| 11 | SDL-160/450U-A-08    | Middle installation beam                                    | SPCC3.0  | 2   |          |
| 10 | BM40538000850        | blower 5"                                                   | Assembly | 1   |          |
| 9  | YE90112100000        | Heatless dehumidification<br>regeneration dryer             | Assembly | 1   |          |
| 8  | SDL-300/450U-A-02    | Heating box outer box                                       | Assembly | 1   |          |
| 7  | SDL-450U-HD-A-01     | Rear fixed beam                                             | SPCC2.0  | 1   |          |
| 6  | SDL-160/450U-A-03    | Rear pillar                                                 | SPCC2.0  | 2   |          |
| 5  | SDL-160/450U-A-04    | Side fixed beam                                             | SPCC2.0  | 2   |          |
| 4  | SDL-160/450U-A-14    | Top plate                                                   | SPCC15   | 1   |          |
| 3  | SDL-450U-B-ALL       | Hopper assembly                                             | Assembly | 1   |          |
| 2  | YR50203000100        | Filter SD-200/300 large                                     | Assembly | 1   |          |
| 1  | BR90120500010        | SD-120H-ALL-05-0 Filter cover                               | PC       | 2   |          |

| 序号 | 代 号 | 名 称          | 材 质 | 数 量              | 备 注               |
|----|-----|--------------|-----|------------------|-------------------|
|    | 标题  | SD-450U-HD   | 图号  | SD-450U-HD-A-ALL | 比例 1:25 数量        |
|    |     | 无热除湿热风干燥送料组合 |     |                  | 材质                |
|    |     |              |     |                  | 表面要求              |
|    |     |              |     |                  | 物料号 CG07450300350 |

|    |     |     |     |    |    |     |  |
|----|-----|-----|-----|----|----|-----|--|
|    |     |     |     |    | 制图 | 版号  |  |
|    |     |     |     |    | 设计 | 核 准 |  |
|    |     |     |     |    | 校对 |     |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期  |  |

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#### Technical Requirements:

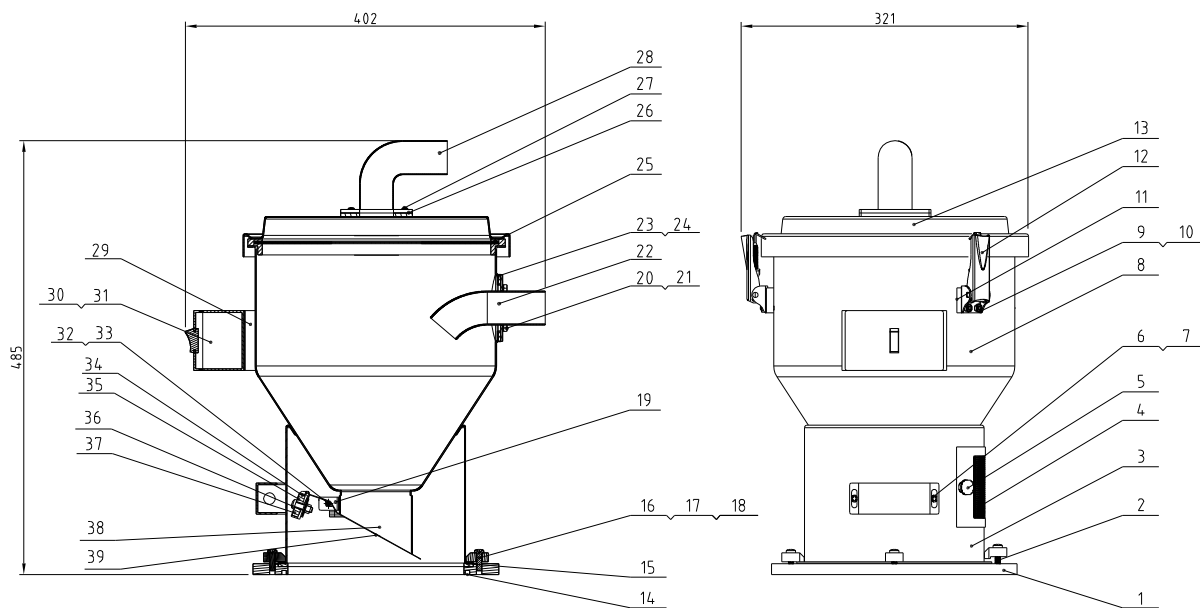
1. Reinforced glass needs to be glued inside the sight glass door component with silicone glue;
2. The capacity of the insulation bucket is 300L;
3. Drill 8 × M6 holes on the assembly site

|    |                    |                                          |        |     |     |
|----|--------------------|------------------------------------------|--------|-----|-----|
| 27 | YR10010040000      | Cover tightly with SHD-100               |        | 1   |     |
| 26 | SHD-300U-A-42      | Material door retaining ring             |        | 1   |     |
| 25 | YW66000600000      | Open end retaining ring Q2/7086          |        | 2   |     |
| 24 | YW90481203800      | Heng Xiao Chang 48 SHD-1238              |        | 2   |     |
| 23 | YW90012400200      | Pin blossm lifting ring screw large size |        | 2   |     |
| 22 | BL90630600190      | Joint bolt M6x20 (SHD-600U-I-62)         |        | 2   |     |
| 21 | SHD-300U-A-41      | Material door latch                      |        | 1   |     |
| 20 | YW90001200300      | SH-120 pin blossm suspension ring nut    |        | 2   |     |
| 19 | SCD-300U/200H-C-05 | Material Gate                            |        | 1   |     |
| 18 | YW70406000000      | Viewing Window (Φ 163 × 594)             |        | 1   |     |
| 17 | SCD-300U/200H-C-04 | Exterior material door frame             |        | 1   |     |
| 16 | YW61051000200      | Cross groove pan head screw              |        | 4   |     |
| 15 | YR10304030000      | Tighten the material door SH-300U/450U   |        | 1   |     |
| 14 | YW66081600000      | Flat washer A/797.1 (6.4 × 16 × 1.6)     |        | 4   |     |
| 13 | YW68081000000      | Hexagonal flat end set screw Q2/777      |        | 3   |     |
| 12 | SHD-450U-A-12      | Lower air duct horn mouth                |        | 1   |     |
| 11 | YW60082500100      | Hexagonal head bolt Q2/5783 M6x5         |        | 4   |     |
| 10 | YW65008000100      | Standard spring washer Q2/793            |        | 4   |     |
| 9  | SCD-300U/200H-C-06 | Lower air duct                           |        | 1   |     |
| 8  | BL02803700120      | Inlet sealing plate SHD-400U-I-37        |        | 1   |     |
| 7  | BE90350000050      | Thermocouple SD-500H/700H                |        | 1   |     |
| 6  | SHD-300U/450U-A-01 | bucket lid                               | SUS201 | 1   |     |
| 5  | YW02003000400      | Adjustable spring buckle                 |        | 3   |     |
| 4  | SDD-300U/200H-C-01 | material storage barrel                  |        | 1   |     |
| 3  | SDD-300U/200H-C-02 | Insulation board                         | SUS430 | 1   |     |
| 2  | YP60252000000      | Epoxy glass fiber laminated board        |        | 1   |     |
| 1  | SDL-300U-B-01      | External hopper                          | SPCC   | 1   |     |
| 序号 | 代 号                | 名 称                                      | 材 料    | 数 量 | 备 注 |

|    |     |     |     |    |    |  |    |  |
|----|-----|-----|-----|----|----|--|----|--|
|    |     |     |     |    | 制图 |  | 版号 |  |
|    |     |     |     |    | 设计 |  | 核  |  |
|    |     |     |     |    | 校对 |  | 准  |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |  |

|    |          |    |                |    |  |      |  |
|----|----------|----|----------------|----|--|------|--|
| 标题 | SDL-300U | 图号 | SDL-300U-B-ALL | 比例 |  | 数量   |  |
|    | 料桶组件     |    |                |    |  | 材质   |  |
|    |          |    |                |    |  | 表面要求 |  |
|    |          |    |                |    |  | 物料号  |  |

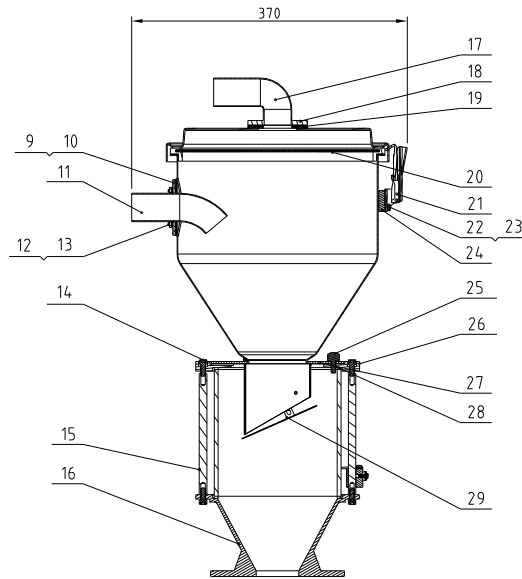
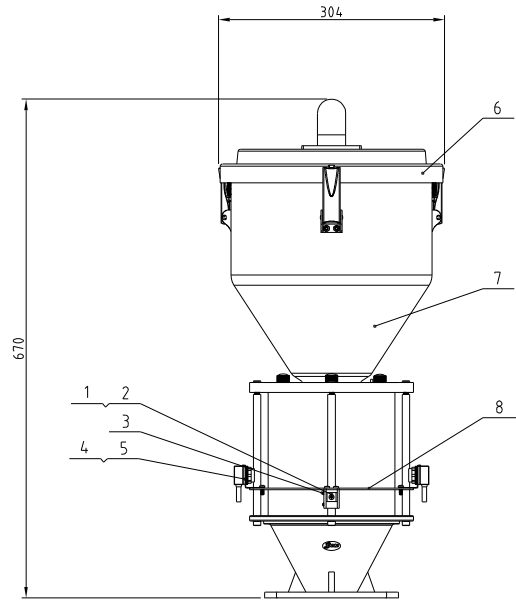
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|    |                 |                                                                                     |                  |    |                         |
|----|-----------------|-------------------------------------------------------------------------------------|------------------|----|-------------------------|
| 39 | SAL-6U-A-06     | Discharging plate                                                                   | SUS201           | 1  | BL21000602320 Borrowed  |
| 38 | SAL-6U-21       | Discharge port                                                                      | SUS201           | 1  | BL21001210220 Borrowed  |
| 37 | SAL-6U-19       | Magnetic sleeve                                                                     | H58              | 1  | BH12000600010 Borrowed  |
| 36 | YW90257700000   | Permanent piece $\Phi 25 \times \Phi 7$                                             | Permanent magnet | 1  |                         |
| 35 | YW63062000000   | Cross recessed pan head screw $\Phi 8 \times 1.818 \text{ M}6 \times 20$ -Longzine  |                  | 1  |                         |
| 34 | SAL-6U-07       | Magnet lid                                                                          | SUS201           | 1  | BL21000600120 Borrowed  |
| 33 | YW63034.0000000 | Cross recessed pan head screw $\Phi 8 \times 1.818 \text{ M}3 \times 6.0$ -Longzine |                  | 1  |                         |
| 32 | YW640003000000  | Lock nut M3                                                                         |                  | 1  |                         |
| 31 | YW6304.06000000 | Cross recessed pan head screw $\text{M}4 \times 6 \text{ GB/T}818$ Longzine         |                  | 2  |                         |
| 30 | SHR-6U-A-05     | Control box                                                                         | ABS              | 1  | YR40010000200 Borrowed  |
| 29 | SHR-12U-S-A-10  | Electric control box base                                                           | SUS201           | 1  | Borrowed                |
| 28 | SMH-6L-A-02     | Suction duct                                                                        | YL12             | 1  | 8W20001500010 Borrowed  |
| 27 | YW620515000000  | Large cross socket flat head screw $\text{JIS}1111 \text{ M}5 \times 16$ Longzine   |                  | 4  |                         |
| 26 | YR10000000200   | Tighten the suction duct                                                            | Rubber           | 1  |                         |
| 25 | SHR-12U-A-12    | Plastic covered screen                                                              | Assembly         | 1  | YR10121200300           |
| 24 | SAL-6U-A-16     | Pipe inlet fastener                                                                 | Rubber           | 1  | YR10000600300 Borrowed  |
| 23 | SAL-6U-A-15     | Inlet pipe fixed piece                                                              | SUS201           | 1  | BL20036000320 Borrowed  |
| 22 | SAL-6U-A-14     | Inlet pipe                                                                          | SUS201           | 1  | BL32000600020 Borrowed  |
| 21 | YW6604.08000000 | Flat washer A grade GB/T197.1 $6 \times 6 \times 9 \times 0.81$ -Longzine           |                  | 4  |                         |
| 20 | YW64.04.0700100 | Hexagonal nut M5 anti-loosening GB/T889 M4                                          |                  | 4  |                         |
| 19 | SAL-6U-09       | Discharging plate fixed base                                                        | SUS201           | 1  | BL21000600120 Borrowed  |
| 18 | YW660613000000  | Flat washer A grade GB/T197.1 $6 \times 6 \times 9 \times 0.81$ -Longzine           |                  | 8  |                         |
| 17 | YW650060000000  | Standard spring washer GB/T193 $6 \times$ -Longzine                                 |                  | 8  |                         |
| 16 | YW610620003000  | Hexagon socket head screw $\text{GB/T}7781 \text{ M}6 \times 20-12.9$ -Longzine     |                  | 6  |                         |
| 15 |                 | Base forced tight                                                                   | EVA3.0           | 1  |                         |
| 14 | YR202055000000  | O-ring inner diameter $\Phi 200 \times 5.5$                                         | Rubber           | 1  |                         |
| 13 | SHR-12U-A-07    | Hopper cover                                                                        | SUS201           | 1  | BL21001200220           |
| 12 | YW020030004.00  | Adjustable snap hook SAL-6U-A-35                                                    | Assembly         | 3  |                         |
| 11 | YR400006000800  | Snap hook block SAL-6U                                                              | ABS              | 3  |                         |
| 10 | YW6604.08000000 | Flat washer A grade GB/T197.1 $6 \times 6 \times 9 \times 0.81$ -Longzine           |                  | 10 |                         |
| 9  | YW64.04.0700100 | Non-metal insert hexagon nut $\text{GB/T}1889 \text{ M}6$                           |                  | 10 |                         |
| 8  | SHR-12U-A-06    | Material storage tank                                                               | SUS304           | 1  |                         |
| 7  | YW630610000000  | Cross recessed pan head screw $\text{GB/T}1-818 \text{ M}6 \times 10$ Longzine      |                  | 2  |                         |
| 6  | SAL-6U-03       | Sensor shell                                                                        | ABS              | 1  | YR40000601100 Borrowed  |
| 5  | SAL-6U-02       | Star knob                                                                           | Assembly         | 2  | YR40061500000 Borrowed  |
| 4  | SAL-6U-01       | Vent window                                                                         | ABS              | 1  | YR400006010000 Borrowed |
| 3  | SAL-6U-A-32     | Hopper fixed base                                                                   | SUS304           | 1  | BL27000601320 Borrowed  |
| 2  | SAL-6U-13       | Pressure block                                                                      | YL112            | 4  | YW20000600500 Borrowed  |
| 1  | SAL-6U-A-29     | Base                                                                                | YL112            | 1  | YW200006000000 Borrowed |

| 序号  | 代号      | 名称 | 材质            | 数量   | 备注            |
|-----|---------|----|---------------|------|---------------|
| 标题  | SHR-12U | 图号 | SHR-12U-A-ALL | 比例   | 15            |
| 装配图 |         |    |               | 数量   | 1             |
|     |         |    |               | 材质   | 组件            |
|     |         |    |               | 表面要求 | /             |
|     |         |    |               | 物料号  | BY20012004350 |

|    |     |     |     |    |    |  |    |  |
|----|-----|-----|-----|----|----|--|----|--|
|    |     |     |     |    | 制图 |  | 版号 |  |
|    |     |     |     |    | 设计 |  | 核准 |  |
|    |     |     |     |    | 校对 |  |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |  |



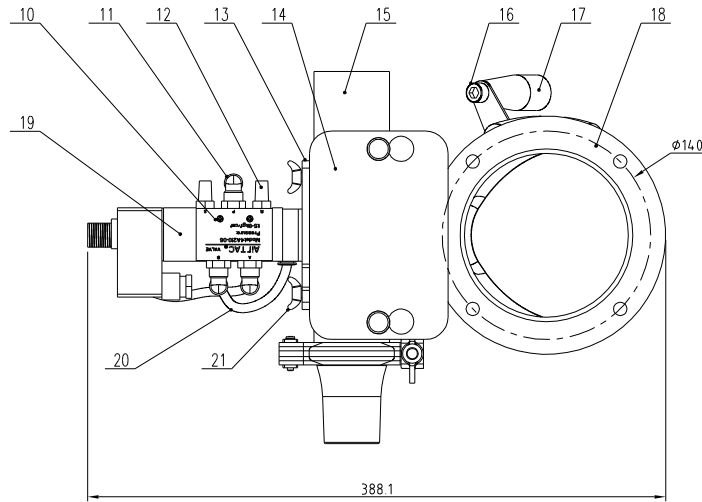
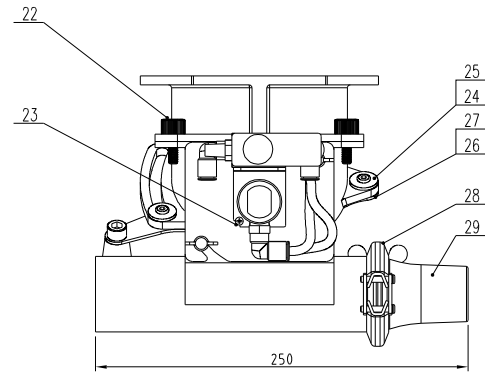
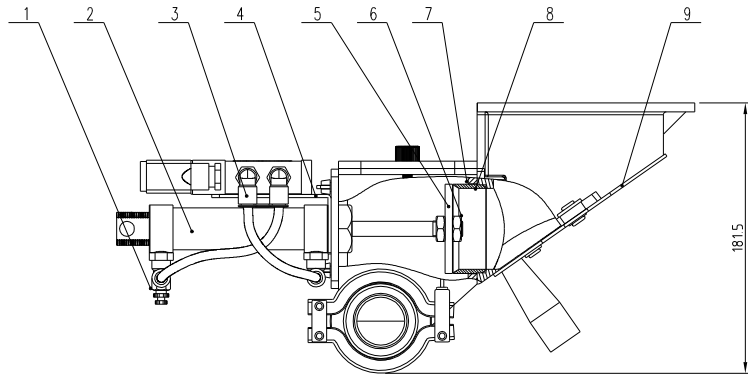
|    |                |                                                           |             |    |                        |
|----|----------------|-----------------------------------------------------------|-------------|----|------------------------|
| 29 | SVH-12L-A-08   | Non-return piece                                          | SUS201      | 1  |                        |
| 28 | SVH-12L-A-02   | Glass pipe $\phi 170 \times \phi 160 \times 170$          | Glass       | 1  | YW70171700000          |
| 27 | SVH-12L-A-04-0 | Glass pipe fastener                                       | Silical gel | 2  | YR10001200100          |
| 26 | SVH-12L-A-07   | Glass pipe upper flange                                   | YL112       | 1  | BW22121000110          |
| 25 | YW69621600000  | Hand twisted screw M6x15                                  |             | 3  |                        |
| 24 | SAL-6U         | Snap hook block                                           | ABS         | 3  | YR40000600800 Borrowed |
| 23 | YW66040800000  | Flat washer A grade GB/T9714 Longzine                     |             | 12 |                        |
| 22 | YW64040700100  | Non-metal insert hexagon nut GB/T889.1M6                  |             | 12 |                        |
| 21 | SAL-6U-A-35    | Spring buckle adjustable                                  | Assembly    | 3  | YW02003000400 Borrowed |
| 20 | SHR-12U-A-12   | Plastic covered screen                                    | Assembly    | 1  | Borrowed YR10121200300 |
| 19 | YR10000000200  | Air suction pipe tighten                                  | Rubber      | 1  |                        |
| 18 | YW62051500000  | Large cross socket flat head screw JIS1111 M5x16 Longzine |             | 4  |                        |
| 17 | SMH-6L-A-02    | Air suction pipe                                          | YL12        | 1  | BW20001500010 Borrowed |
| 16 | SVH-12L-A-10   | Glass pipe lower flange                                   | YL112       | 1  | BW32001200210          |
| 15 | SVH-12L-A-06   | Flange connecting rod                                     | Q235A       | 4  | BH10101600110          |
| 14 | YW61061601200  | Inner hex column head screw GB/T 70.1M6x16 Longzine       |             | 8  |                        |
| 13 | YW66040800000  | Flat washer A/T9714 Longzine                              |             | 4  |                        |
| 12 | YW64040700100  | Non-metal insert hexagon nut GB/T889.1M6                  |             | 4  |                        |
| 11 | SAL-6U-A-14    | Inlet pipe                                                | SUS201      | 1  | BL32000600020 Borrowed |
| 10 | SAL-6U-A-16    | Pipe inlet fastener                                       | Rubber      | 1  | YR10000600300 Borrowed |
| 9  | SAL-6U-A-15    | Inlet pipe fixed piece                                    | SUS201      | 1  | BL20036000320 Borrowed |
| 8  | SVH-12L-A-01   | Photosensor fixed piece                                   | SUS201      | 1  | BL21001200120          |
| 7  | SVH-12L-A-03   | Storage tank                                              | Assembly    | 1  |                        |
| 6  | SHR-12U-A-07   | Hopper cover                                              | SUS304      | 1  | BL21120700320 Borrowed |
| 5  | SVH-6L-ALL-10  | Photosensor fixed base                                    | YL12        | 1  | BL90001000120 Borrowed |
| 4  | YE15143900000  | Photosensor FOTER T18-3MNL-PE                             | Assembly    | 1  |                        |
| 3  | YW68004500000  | Inner hex flat end lock screw GB/T 77M6x5 Longzine        |             | 2  |                        |
| 2  | SVH-6L-ALL-11  | Photosensor pressing block                                | SUS201      | 1  | YW31616200000 Borrowed |
| 1  | YW63041200100  | Cross recessed pan head screw M6x12GB/T1918 Longzine      |             | 4  |                        |

| 序号 | 代号      | 名称   | 材质            | 数量    | 备注            |
|----|---------|------|---------------|-------|---------------|
| 29 | SVH-12L | 电眼料斗 | SVH-12L-A-ALL | 比例 16 | 数量 1          |
| 28 |         |      |               | 材质 组件 |               |
| 27 |         |      |               | 表面要求  | /             |
| 26 |         |      |               | 物料号   | BY20001240150 |

|    |     |     |     |    |    |  |    |  |
|----|-----|-----|-----|----|----|--|----|--|
|    |     |     |     |    | 制图 |  | 版号 |  |
|    |     |     |     |    | 设计 |  | 核准 |  |
|    |     |     |     |    | 校对 |  |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |  |

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Shini Plastics Technologies, Inc.

机型版本号: Ver D



Technical Requirements:

1. Leave a gap of 0.5mm between the cutting port and the membrane,
2. For numbers<24>and<27>, a small amount of screw tightening agent should be applied to prevent them from falling off during use

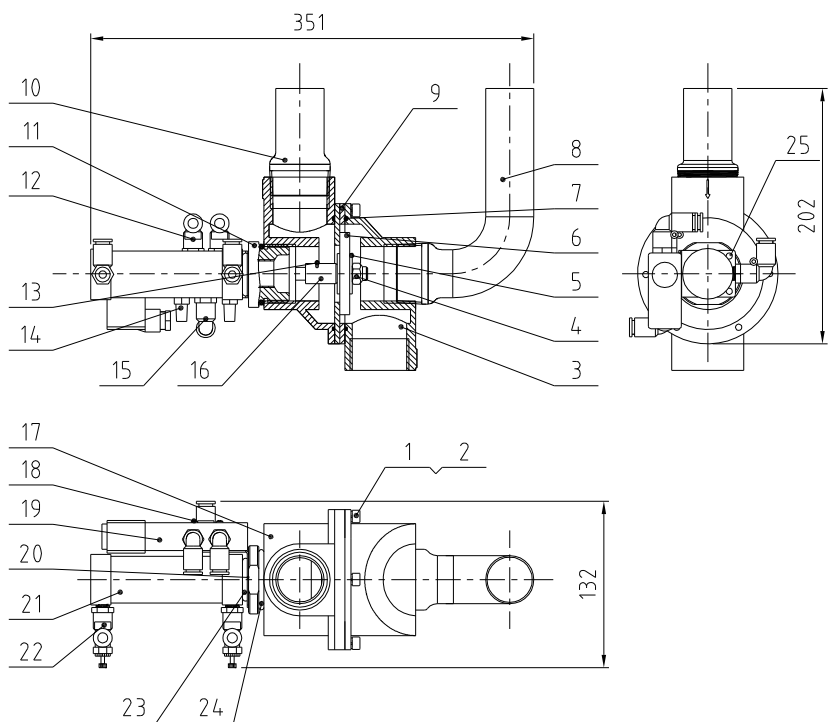
|        |                 |                                        |               |     |               |
|--------|-----------------|----------------------------------------|---------------|-----|---------------|
| 29     | SBU-20-38S-V-11 | 1.5-inch suction port                  | ADC12         | 1   | BW20152000120 |
| 28     | YW07000200300   | Stainless steel stamping clamp         |               | 1   |               |
| 27     | YW61402600100   | Internal hexagon flat head screw       |               | 2   |               |
| 26     | YW63041500000   | Flat washer A-grade                    |               | 2   |               |
| 25     | YW66081900000   | Flat washer 8x19x2.0                   |               | 2   |               |
| 24     | YW61101300200   | Flat head inertial hexagonal clamp nut |               | 2   |               |
| 23     | YW63030600000   | Cross groove pan head screw            |               | 1   |               |
| 22     | YW69616100000   | Hand twisted screw                     |               | 2   |               |
| 21     | YW69061500000   | Butterfly bolt GB/T                    |               | 2   |               |
| 20     | YR60620000100   | Transparent trachea M6                 | PU tube       | 0.4 |               |
| 19     | YE32421600100   | Electromagnetic valve                  | Assembly      | 1   |               |
| 18     | SBU-20-38S-V-14 | Aggregate body                         | ADC12         | 1   | BW20203807010 |
| 17     | YW060600100000  | Tool rotation lever handle             | plastic       | 1   |               |
| 16     | YW61081600000   | Hexagonal socket head screw            |               | 1   |               |
| 15     | SBU-20-38S-V-07 | Cutting body                           | ADC12         | 1   | BW20203800220 |
| 14     | SBU-20-38S-V-09 | Viewing window                         | acrylic sheet | 1   | BH90203800410 |
| 13     | SBU-20-38S-V-10 | Cylinder fixing plate                  | SUS201        | 1   |               |
| 12     | YW80010800000   | Copper muffler 1/8 inch                | copper        | 2   |               |
| 11     | YW80081800100   | L-shaped threaded joint                | Assembly      | 1   |               |
| 10     | YW63042500000   | Cross groove pan head screw            |               | 2   |               |
| 9      | SBU-20-38S-V-08 | Material board                         | SUS201        | 1   |               |
| 8      | BH32160380010   | Cutting port                           | SUS201        | 1   |               |
| 7      | YW61061600000   | Hexagonal socket head screw            |               | 4   |               |
| 6      | YW64101250000   | Anti loosening nut                     |               | 1   |               |
| 5      | SBU-20-38S-V-13 | diaphragm                              | SUS201        | 1   |               |
| 4      | SBU-20-38S-V-12 | Electromagnetic valve fixing block     | SUS201        | 1   |               |
| 3      | YW80061800200   | L-type threaded joint APL6             | Assembly      | 3   |               |
| 2      | YE31255000000   | Cylinder MBL25 * 50-CA-PT              | Assembly      | 1   |               |
| 1      | YW80061800000   | Adjustable tracheal connector          | Assembly      | 1   |               |
| 序号 代 号 |                 | 名 称                                    | 材 质           | 数 量 | 备 注           |

|    |     |     |     |    |    |    |  |
|----|-----|-----|-----|----|----|----|--|
|    |     |     |     |    | 制图 | 版号 |  |
|    |     |     |     |    | 设计 | 核  |  |
|    |     |     |     |    | 校对 | 准  |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 |  |

|    |              |    |                  |    |  |      |  |
|----|--------------|----|------------------|----|--|------|--|
| 标题 | SBU-20-38S-V | 图号 | SBU-20-38S-V-ALL | 比例 |  | 数量   |  |
|    | 截料式吸料盒       |    |                  |    |  | 材质   |  |
|    |              |    |                  |    |  | 表面要求 |  |
|    |              |    |                  |    |  | 物料号  |  |

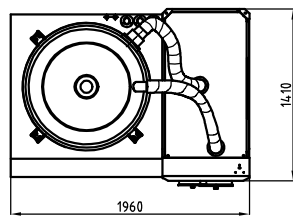
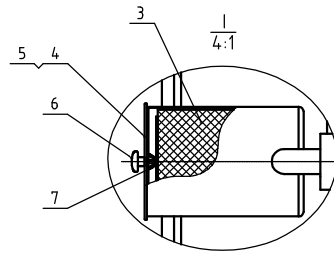
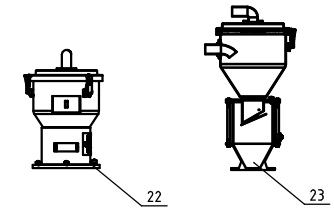
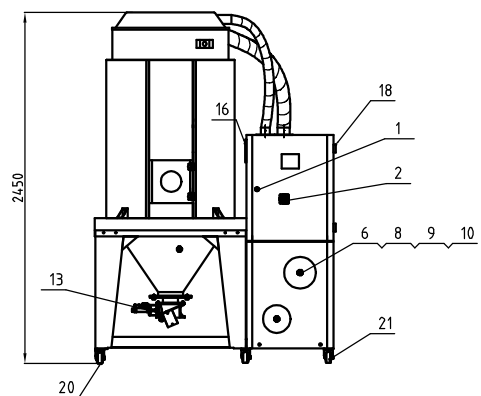
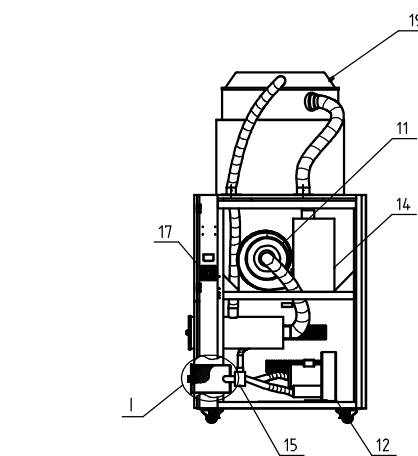


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|    |                    |                                                                                      |          |    |    |
|----|--------------------|--------------------------------------------------------------------------------------|----------|----|----|
| 25 | YW63040600000      | Cross recessed pan head screw GB/T-818 M4x6                                          |          | 2  |    |
| 24 | YR20044800000      | O-type seal ring $\phi 48 \times \phi 4$                                             | Rubber   | 1  |    |
| 23 | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                                             | Rubber   | 1  |    |
| 22 | YW80061800000      | Adjustable air pipe connector ASL6-1/8                                               | Assembly | 2  |    |
| 21 | YE31125010000      | Cylinder MBL25x50-U(AIRTAC)                                                          |          | 1  |    |
| 20 | SAL-910G-A-07      | Solenoid valve fixed piece                                                           | SPCC1.2  | 1  |    |
| 19 | YE32421600100      | Solenoid valve 4V210-06 AC24V                                                        | Assembly | 1  |    |
| 18 | YW63042500000      | Cross recessed pan head screw GB/T-818 M4x25                                         |          | 2  |    |
| 17 | BR40230700010      | Upper cover SCD-230U/120H-D-07                                                       | YL112    | 1  |    |
| 16 | BH10906000110      | Height increased iron rod SAL-910G-A-06                                              | Q235A    | 1  |    |
| 15 | YW80081800100      | Air pipe connector APL8-1/8                                                          | Assembly | 1  |    |
| 14 | YW80010800000      | Silencer BSL-01                                                                      | Assembly | 2  |    |
| 13 | YW68005500000      | Inner hexagon flat-end set screw GB/T77 M5x5                                         |          | 1  |    |
| 12 | YW80061800200      | Air pipe connector APL6-1/8                                                          | Assembly | 2  |    |
| 11 | BH13900700010      | 3-way valve connector SAL-910G-A-05                                                  | 6061     | 1  |    |
| 10 | BL22900000320      | Suction duct 2 SAL-910G-A-04                                                         | SUS201   | 2  |    |
| 9  | SCD-230U/120H-D-06 | Middle flange of three-way valve                                                     | SPH4.0   | 1  |    |
| 8  | BL22900000120      | Suction duct 1 SAL-910G-A-03                                                         | SUS201   | 1  |    |
| 7  | YR20258900000      | O-ring $\phi 89 \times \phi 2.5$ (outer diameter)                                    | Rubber   | 2  |    |
| 6  | BR10651200040      | Four way valve diaphragm $65 \times 12 \times 8$ mm coated with adhesive (with mold) | Assembly | 1  |    |
| 5  | YW66103200000      | Large gasket A GB/T96 10 (10.5x30x2.5)                                               |          | 2  |    |
| 4  | YW64101100000      | Hexagonal locking nut M10 (thickness 11mm)                                           |          | 1  |    |
| 3  | BH10090000510      | Valve 1SAL-910G-A-01                                                                 | YL112    | 1  |    |
| 2  | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)                                           |          | 6  |    |
| 1  | YW61062000300      | Inner hexagon cylindrical screw GB/T70.1 M6x20                                       |          | 6  |    |
| 序号 | 代号                 | 名称                                                                                   | 材料       | 数量 | 备注 |

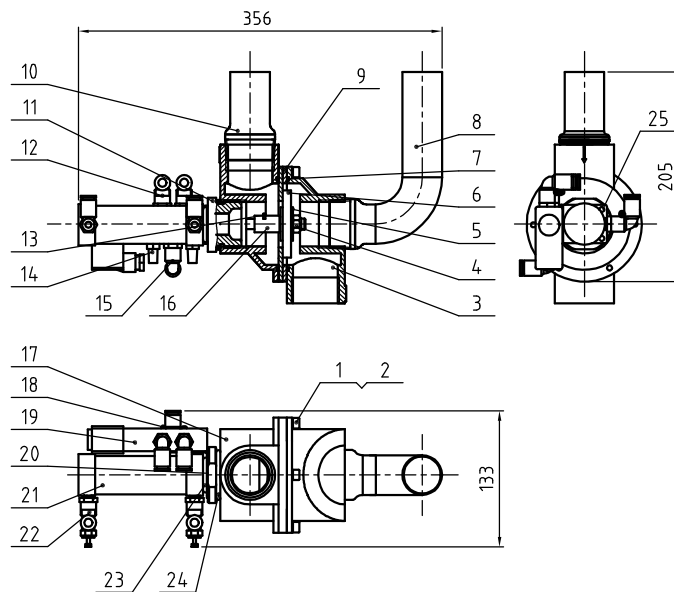
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|----|-----|-----|-----|----|----|----|---------------|---------------------------------------------------|------|----|--|
|    |     |     |     |    | 制图 | 版号 | SCD-230U/120H | SCD-230U/120H-D-ALL                               | 比例   | 数量 |  |
|    |     |     |     |    | 设计 | 核准 | 三通膜片阀         |                                                   |      | 材质 |  |
|    |     |     |     |    | 校对 |    |               |                                                   | 表面要求 |    |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 | 20170206      | 信易电热机械股份有限公司<br>Shini Plastics Technologies, Inc. | 物料号  |    |  |



|                                    |                                  |                            |                            |                         |                          |                                |                        |
|------------------------------------|----------------------------------|----------------------------|----------------------------|-------------------------|--------------------------|--------------------------------|------------------------|
| Conveying<br>blower power<br>1.5KW | Drying blower<br>power<br>0.55KW | Heating case power<br>18KW | Required flow<br>0.8m³/min | Inlet air pipe<br>4inch | Return air pipe<br>3inch | Drying hopper capacity<br>600L | Model version<br>Ver.E |
|------------------------------------|----------------------------------|----------------------------|----------------------------|-------------------------|--------------------------|--------------------------------|------------------------|

|    |                     |                                                         |          |     |     |
|----|---------------------|---------------------------------------------------------|----------|-----|-----|
| 23 | BY20001240150       | Standard single photosensor hopper receiver SWH-12(L)PM | Assembly | 1   |     |
| 22 | BY20012004350       | Euro vacuum hopper receiver SHR-12(L)PM                 | Assembly | 1   |     |
| 21 | YW03000400200       | Black movable castor 4"                                 |          | 1   |     |
| 20 | YW03000400000       | Black brake castor 4"                                   |          | 1   |     |
| 19 | YE32421600100       | Solenoid valve 4V210-06/AC24V                           |          | 1   |     |
| 18 | YW06203100200       | large door hinge CL 203-1(right)                        |          | 1   |     |
| 17 | YR40120300000       | 3-in-1 anti-dust plastic screen                         |          | 1   |     |
| 16 | YM60121206400       | Exhaust fan 12x12CM/24VAC                               |          | 1   |     |
| 15 | SCD-230U120H-D-ALL  | Three-way diaphragm valve                               |          | 1   |     |
| 14 | BH706018000250      | Pipe heater (18KW)                                      |          | 1   |     |
| 13 | SBU-160-38S-V-A-ALL | Euro shut-off suction box                               |          | 1   |     |
| 12 | BM30042000050       | Conveying blower ZHP                                    |          | 1   |     |
| 11 | BM30055000150       | Blower 550W                                             |          | 1   |     |
| 10 | BR90406000010       | Filter hopper cover                                     |          | 1   |     |
| 9  | YR10026000000       | Filter hopper fastener (ø260)                           |          | 1   |     |
| 8  | YR50241400100       | Filter (ADC3)                                           |          | 1   |     |
| 7  | YW69051600000       | Butterfly nut 5/16"                                     |          | 2   |     |
| 6  | YW09675100000       | Small start nut 5/16"                                   |          | 2   |     |
| 5  | YR10708000100       | Filter hopper fastener (700/800G)                       |          | 1   |     |
| 4  | BR90120500010       | Filter hopper cover                                     |          | 1   |     |
| 3  | YR50181100000       | Filter (ADC2)                                           |          | 1   |     |
| 2  | YE41104000000       | Door interlock switch                                   |          | 1   |     |
| 1  | YW00816100000       | Door lock (MS816-B)                                     |          | 1   |     |
| 序号 | 代 号                 | 名 称                                                     | 材 质      | 数 量 | 备 注 |

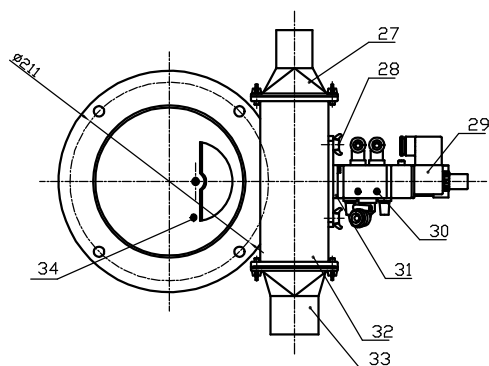
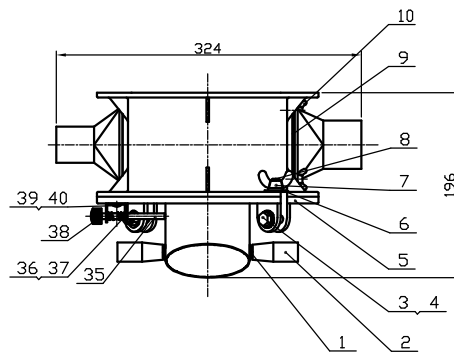
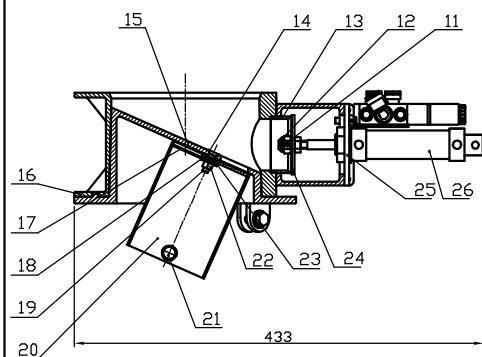
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|----|-----|-----|-----|----|----|----|------------|------------------------------------------------|------|------|----|---|
|    |     |     |     |    | 制图 | 版号 | 标题         | 图号                                             | 比例   | 1:34 | 数量 | 1 |
|    |     |     |     |    | 设计 | 核  | SDL-600U   | SDL-600U-ALL                                   |      |      |    |   |
|    |     |     |     |    | 校对 | 准  | 欧化热风干燥送料组合 |                                                |      |      |    |   |
|    |     |     |     |    | 审核 | 日期 | SHINI      | 信易智能机械股份有限公司<br>Shini Plastic Technology, Inc. | 表面要求 |      |    |   |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 | 物料号        |                                                |      |      |    |   |



|     |                    |                                                          |          |      |      |
|-----|--------------------|----------------------------------------------------------|----------|------|------|
| 25  | YW63040600000      | Cross socket pan head screw GB/T-818 M4x6-Longzine       |          | 2    |      |
| 24  | YR20044800000      | O-type seal ring $\phi 48 \times \phi 4$                 | Rubber   | 1    |      |
| 23  | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                 | Rubber   | 1    |      |
| 22  | YW80061800000      | Adjustable air pipe connector ASL6-1/8                   | Assembly | 2    |      |
| 21  | YE31125010000      | Cylinder MBL25x50-U(AIRTAC)                              |          | 1    |      |
| 20  | SAL-910G-A-07      | Solenoid valve fixed piece                               | SPCC1.2  | 1    |      |
| 19  | YE32421600100      | Solenoid valve 4V210-06 220V                             | Assembly | 1    |      |
| 18  | YW63042500000      | Cross socket pan head screw GB/T-818 M4x25-Longzine      |          | 2    |      |
| 17  | BR40230700010      | Upper cover SCD-230U/120H-D-07                           | YL112    | 1    |      |
| 16  | BH10906000110      | Height increased iron rod SAL-910G-A-06                  | Q235A    | 1    |      |
| 15  | YW80081800100      | Air pipe connector ASL8-1/8                              | Assembly | 1    |      |
| 14  | YW80010800000      | Muffer BSL-01                                            | Assembly | 2    |      |
| 13  | YW68005500000      | Inner hex. flat end lock screw GB/T77 M5x5-Longzine      |          | 1    |      |
| 12  | YW80061800200      | Air pipe connector ASL6-1/8                              | Assembly | 2    |      |
| 11  | BH13900700010      | 3-way valve connector SAL-910G-A-05                      | 6061     | 1    |      |
| 10  | BL22900000320      | Air suction pipe 2 SAL-910G-A-04                         | SUS201   | 2    |      |
| 9   | SCD-230U/120H-D-06 | 3-way valve middle flange                                | SPH4.0   | 1    |      |
| 8   | BL22900000120      | Air suction pipe 1 SAL-910G-A-03                         | SUS201   | 1    |      |
| 7   | YR20258900000      | O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)   | Rubber   | 2    |      |
| 6   | BR10651200040      | 4-way valve diaphragm 65x12x8mm (has mould)              | Assembly | 1    |      |
| 5   | YW66103200000      | Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine     |          | 2    |      |
| 4   | YW64101100000      | Hex. lock nut M10 (Thickness: 1mm)                       |          | 1    |      |
| 3   | BH10090000510      | Valve body 1 SAL-910G-A-01                               | YL112    | 1    |      |
| 2   | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)               |          | 6    |      |
| 1   | YW61062000300      | Inner hex. column lock screw GB/T761 M6x20-12.9-Longzine |          | 6    |      |
| No. | Material number    | Name                                                     | Mat.     | Num. | Rem. |

|      |             |            |              |      |       |  |      |          |       |                           |                     |         |     |              |          |
|------|-------------|------------|--------------|------|-------|--|------|----------|-------|---------------------------|---------------------|---------|-----|--------------|----------|
|      |             |            |              |      | Draw. |  | Ver. |          | Title | SCD-230U/120H             | Drawing no.         | Scale   | 1:5 | Num.         | 1        |
|      |             |            |              |      | Desi. |  | App. |          |       | Three-way Diaphragm Valve | SCD-230U/120H-D-ALL |         |     | Mat.         | Assembly |
|      |             |            |              |      | Check |  | by   |          |       |                           |                     |         |     | Surface req. |          |
| Mark | Before Mark | After Mod. | Modified by. | Date | App.  |  | Date | 20170206 |       |                           |                     | Mat No. |     |              |          |

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Tech. Req:  
1/1t must reserve 0.5mm clearance between the  
discharge port body and the discharge port sleeve.

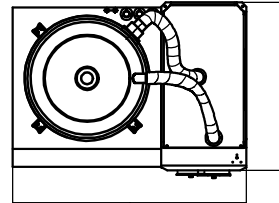
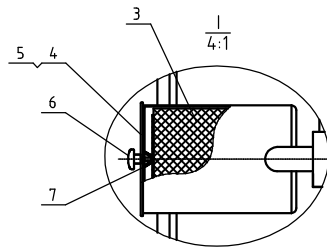
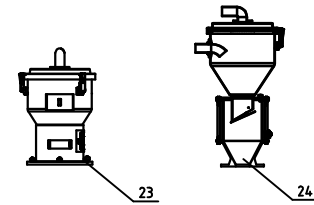
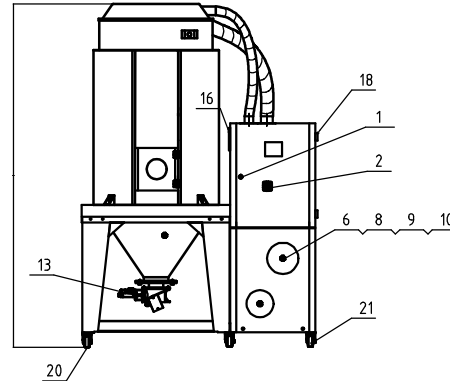
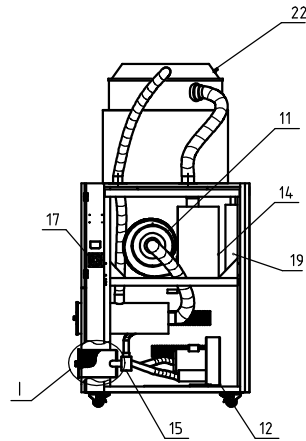
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|--|--|--|--|--|-------|------|--|
|  |  |  |  |  | Dra.  | Ver. |  |
|  |  |  |  |  | Desi. | App. |  |
|  |  |  |  |  | Check | by   |  |
|  |  |  |  |  | App.  | Date |  |

|     |                    |                                                           |          |   |        |
|-----|--------------------|-----------------------------------------------------------|----------|---|--------|
| 4.0 | YW62040500000      | Large cross socket flat head screw J51111 M4x5-Longzine   |          | 2 |        |
| 3.9 | SBU-160-38S-V-A-13 | Locating pin fixed base                                   | SUS201   | 1 |        |
| 3.8 | YW69461600000      | Manual screw M4x6x16                                      |          | 1 |        |
| 3.7 | YW66000500000      | E-washer E5                                               |          | 1 |        |
| 3.6 | SBU-160-38S-V-A-14 | Spring                                                    | 65Mn     | 1 |        |
| 3.5 | SBU-160-38S-V-A-15 | Pin                                                       | Q235     | 1 |        |
| 3.4 | YW69042000200      | Cross socket pan head screw GB/T 9074.4-M4x20-Longzine    |          | 1 |        |
| 3.3 | SBU-160-50S-V-A-01 | Suction port                                              | YL112    | 1 | borrow |
| 3.2 | SBU-160-38S-V-A-03 | Shut-off body                                             | YL112    | 1 |        |
| 3.1 | SBU-160-38S-V-A-10 | Solenoid valve fixed block                                | SPCC2.0  | 1 |        |
| 3.0 | YW63042500000      | Cross socket pan head screw GB/T-818 M4x25-Longzine       |          | 2 |        |
| 2.9 | YE32421600000      | Solenoid valve 4V210-D6/AC220V AirTAC                     | Assembly | 1 |        |
| 2.8 | YW69061500000      | Butterfly belt GB/T 3098 M6x15                            |          | 2 |        |
| 2.7 | SBU-160-38S-V-A-05 | Suction port                                              | YL112    | 1 |        |
| 2.6 | YE31255000000      | AIRTAC cylinder MAL-CA 25x50                              | Assembly | 1 |        |
| 2.5 | SBU-160-38S-V-A-11 | Cylinder fixed piece                                      | SUS201   | 1 |        |
| 2.4 | SBU-160-38S-V-A-19 | Diaphragm Ø63xØ10x3                                       | SUS201   | 1 |        |
| 2.3 | YW66061200000      | Flat washer A grade GB/T971.1 616.4x12x1.61-A2-70(SUS)    |          | 1 |        |
| 2.2 | YW64060401000      | 1/8" Full metal hex. lock nut GB/T6184 M6-A2-70(SUS)      |          | 1 |        |
| 2.1 | YW60081600100      | Hex. bolt GB/T5783 M6x16-L-Longzine                       |          | 2 |        |
| 2.0 | SBU-160-38S-V-A-04 | Discharge port sleeve                                     | SUS201   | 1 |        |
| 1.9 | YW61062500500      | Inner hex. outer sunk head screw GB/T703 M6x25-A2-70(SUS) |          | 1 |        |
| 1.8 | YW66061800000      | Large flat washer A GB/T96.1 6- Longzine                  |          | 1 |        |
| 1.7 | SBU-160-38S-V-A-17 | Hopper inner washer                                       | SUS201   | 1 |        |
| 1.6 | SBU-160-38S-V-A-01 | Collective body                                           | YL112    | 1 |        |
| 1.5 | SBU-160-38S-V-A-18 | Hopper bottom washer                                      | SUS201   | 1 |        |
| 1.4 | YW66061300000      | Large flat washer A GB/T96.1 6- Longzine                  |          | 2 |        |
| 1.3 | SBU-160-38S-V-A-09 | Shut-off port                                             | SUS201   | 1 |        |
| 1.2 | BH10160009770      | Anti-loose nut M10x1250M4 lock hole SBU-160-38S-V-A-21    | Assembly | 1 |        |
| 1.1 | YW68004500000      | Inner hex. flat end lock screw GB/T77 M4x5- Longzine      |          | 1 |        |
| 1.0 | YW69051500000      | Butterfly belt GB/T 3098 M5x15                            |          | 4 |        |
| 9   | SBU-160-38S-V-A-07 | Air refilling port block                                  | SUS201   | 1 |        |
| 8   | YW09051600100      | Star rod 5/16(SBU-160-38S-V-22)                           |          | 2 |        |
| 7   | YW69051600000      | Butterfly cap 5/16"                                       |          | 2 |        |
| 6   | YW66081900000      | Flat washer 8x19x2.0- Longzine                            |          | 6 |        |
| 5   | SBU-160-38S-V-A-02 | Discharge port                                            | YL112    | 1 |        |
| 4   | YW64080600000      | Hex. nut GB/T6170 M8- Longzine                            |          | 2 |        |
| 3   | YW60083000100      | Hex. bolt GB/T5783 M8x30-8.8-Longzine                     |          | 2 |        |
| 2   | YW06000100000      | Cutter rotating rod (with rod) handle                     | Plastics | 2 |        |
| 1   | YW66081900000      | Flat washer 8x19x2.0- Longzine                            |          | 2 |        |

|     |                      |                     |       |              |          |
|-----|----------------------|---------------------|-------|--------------|----------|
| No. | Material number      | Name                | Mat.  | Num          | Rem      |
|     | Title                | Drawing no.         | Scale | No.          | 1        |
|     | SBU-160-38S-V        | SBU-160-38S-V-A-ALL | 1:4   |              |          |
|     | Shut-off Suction Box |                     |       | Mat.         | Assembly |
|     |                      |                     |       | Surface req. |          |
|     |                      |                     |       | Mat No.      |          |

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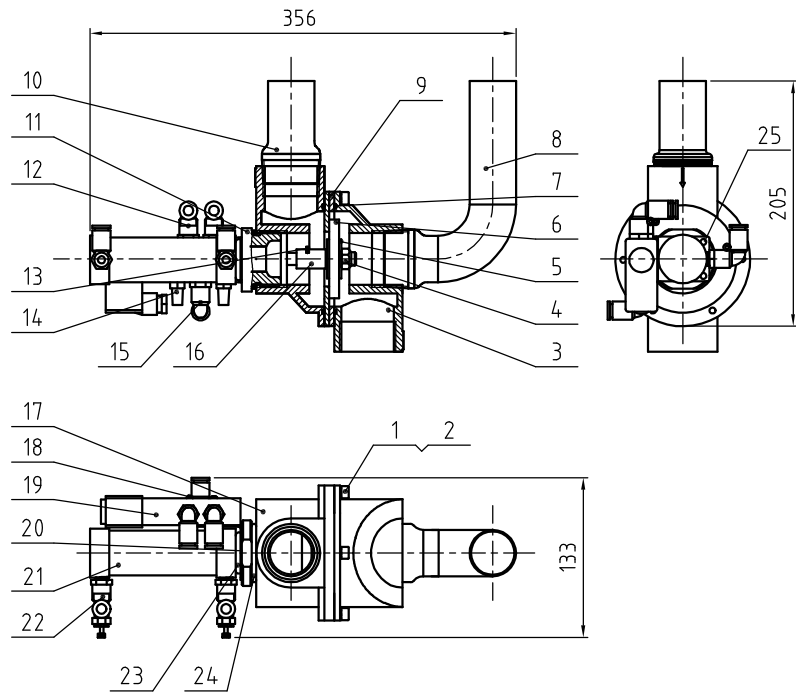
|                         |                      |                     |                |                 |                  |                         |                |
|-------------------------|----------------------|---------------------|----------------|-----------------|------------------|-------------------------|----------------|
| Conveying blower power: | Drying blower power: | Heating case power: | Required flow: | Inlet air pipe: | Return air pipe: | Drying hopper capacity: | Model version: |
| 1.5KW                   | 0.55KW               | 18KW                | 0.8m³/min      | 4inch           | 3inch            | 600L                    | Ver.E          |



|    |                     |                                                       |     |     |     |
|----|---------------------|-------------------------------------------------------|-----|-----|-----|
| 24 | BY20001240150       | Standard single phenomenon hopper receiver 500-1240PM | 1   |     |     |
| 23 | BY20012004350       | Euro vacuum hopper receiver 500-1204PM                | 1   |     |     |
| 22 | YW80000400300       | Copper silencer 8SL-84                                | 1   |     |     |
| 21 | YW03000400200       | 4" black movable castor                               | 1   |     |     |
| 20 | YW03000400000       | 4" black brake castor                                 | 1   |     |     |
| 19 | YE90112100000       | Heatless dehumidification regenerative dryer          | 1   |     |     |
| 18 | YW06203100200       | Door hinge CL 203-5(right)                            | 1   |     |     |
| 17 | YR40120300000       | 3-in-1 anti-dust plastic screen                       | 1   |     |     |
| 16 | YM60121206400       | Exhaust fan 12x120N/24VAC                             | 1   |     |     |
| 15 | SCD-230U/120H-D-ALL | Three way diaphragm valve                             | 1   |     |     |
| 14 | BH70601800250       | Pipe heater (10KW)                                    | 1   |     |     |
| 13 | SBU-160-38S-V-A-ALL | Euro shut-off suction box                             | 1   |     |     |
| 12 | BM30042000050       | Conveying blower 2HP                                  | 1   |     |     |
| 11 | BM30055000150       | Blower 550W                                           | 1   |     |     |
| 10 | BR90406000010       | Filter hopper cover                                   | 1   |     |     |
| 9  | YR10026000000       | Filter hopper fastener Ø26D                           | 1   |     |     |
| 8  | YR50241400100       | Filter ØADC3                                          | 1   |     |     |
| 7  | YW69051600000       | Butterfly nut 3/8"                                    | 2   |     |     |
| 6  | YW09675100000       | Small nut 5/16"                                       | 2   |     |     |
| 5  | YR10708000100       | Filter hopper fastener Ø700/800G                      | 1   |     |     |
| 4  | BR90120500010       | Filter hopper cover                                   | 1   |     |     |
| 3  | YR50181100000       | Filter ØADC2                                          | 1   |     |     |
| 2  | YE41104000000       | Door lock switch                                      | 1   |     |     |
| 1  | YW00816100000       | Door lock Ø5816-3                                     | 1   |     |     |
| 序号 | 代 号                 | 名 称                                                   | 材 质 | 数 量 | 备 注 |

|    |     |            |                 |      |      |    |   |
|----|-----|------------|-----------------|------|------|----|---|
| 制图 | 版号  | 标题         | 图号              | 比例   | 1:34 | 数量 | 1 |
| 设计 | 核准  | 无热除湿干燥送料组合 | SDL-600U-HD-ALL | 表面要求 | 材质   |    |   |
| 校对 | 核准  |            |                 | 物料号  |      |    |   |
| 标记 | 更改前 | 更改后        | 更改人             | 日期   | 审核   | 日期 |   |

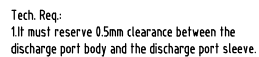
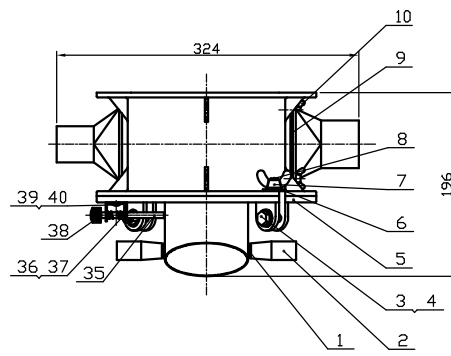
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|     |                    |                                                           |          |      |      |
|-----|--------------------|-----------------------------------------------------------|----------|------|------|
| 25  | YW63040600000      | Cross socket pan head screw GB/T-818 M4x6-Longzine        |          | 2    |      |
| 24  | YR20044800000      | O-type seal ring $\phi 48 \times \phi 4$                  | Rubber   | 1    |      |
| 23  | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                  | Rubber   | 1    |      |
| 22  | YW80061800000      | Adjustable air pipe connector ASL6-1/8                    | Assembly | 2    |      |
| 21  | YE31125010000      | Cylinder MBL25x50-U(AIRTAC)                               |          | 1    |      |
| 20  | SAL-910G-A-07      | Solenoid valve fixed piece                                | SPCC1.2  | 1    |      |
| 19  | YE32421600100      | Solenoid valve 4V210-06 220V                              | Assembly | 1    |      |
| 18  | YW63042500000      | Cross socket pan head screw GB/T-818 M4x25-Longzine       |          | 2    |      |
| 17  | BR40230700010      | Upper cover SCD-230U/120H-D-07                            | YL112    | 1    |      |
| 16  | BH10906000110      | Height increased iron rod SAL-910G-A-06                   | Q235A    | 1    |      |
| 15  | YW80081800100      | Air pipe connector ASL8-1/8                               | Assembly | 1    |      |
| 14  | YW80010800000      | Muffer BSL-01                                             | Assembly | 2    |      |
| 13  | YW68005500000      | Inner hex. flat end lock screw GB/T77 M5x5-Longzine       |          | 1    |      |
| 12  | YW80061800200      | Air pipe connector ASL6-1/8                               | Assembly | 2    |      |
| 11  | BH13900700010      | 3-way valve connector SAL-910G-A-05                       | 6061     | 1    |      |
| 10  | BL22900000320      | Air suction pipe 2 SAL-910G-A-04                          | SUS201   | 2    |      |
| 9   | SCD-230U/120H-D-06 | 3-way valve middle flange                                 | SPH4.0   | 1    |      |
| 8   | BL22900000120      | Air suction pipe 1 SAL-910G-A-03                          | SUS201   | 1    |      |
| 7   | YR20258900000      | O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)    | Rubber   | 2    |      |
| 6   | BR10651200040      | 4-way valve diaphragm 65x12x8mm (has mould)               | Assembly | 1    |      |
| 5   | YW66103200000      | Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine      |          | 2    |      |
| 4   | YW64101100000      | Hex. lock nut M10 (Thickness: 11mm)                       |          | 1    |      |
| 3   | BH10090000510      | Valve body 1 SAL-910G-A-01                                | YL112    | 1    |      |
| 2   | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)                |          | 6    |      |
| 1   | YW61062000300      | Inner hex. column lock screw GB/T70.1 M6x20-12.9-Longzine |          | 6    |      |
| No. | Material number    | Name                                                      | Mat.     | Num. | Rem. |

|      |             |            |             |      |       |  |      |          |       |                           |                     |              |     |      |          |
|------|-------------|------------|-------------|------|-------|--|------|----------|-------|---------------------------|---------------------|--------------|-----|------|----------|
|      |             |            |             |      | Draw. |  | Ver. |          | Title | SCD-230U/120H             | Drawing no.         | Scale        | 1:5 | Num. | 1        |
|      |             |            |             |      | Desi. |  | App. |          |       | Three-way Diaphragm Valve | SCD-230U/120H-D-ALL |              |     | Mat. | Assembly |
|      |             |            |             |      | Check |  | by   |          |       |                           |                     |              |     |      |          |
| Mark | Before Mark | After Mod. | Modified by | Date | App.  |  | Date | 20170206 |       |                           |                     | Surface req. |     |      |          |
|      |             |            |             |      |       |  |      |          |       |                           |                     | Mat No.      |     |      |          |

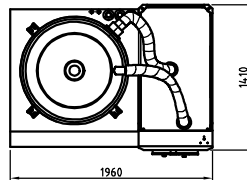
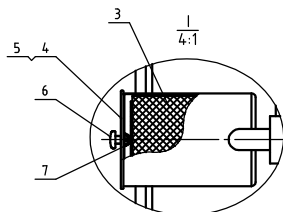
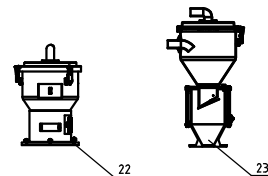
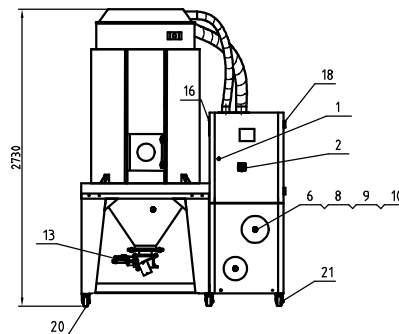
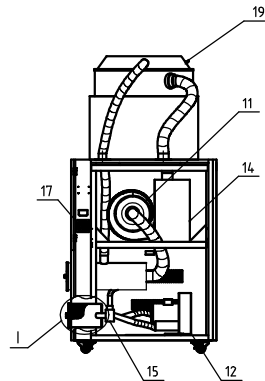
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|      |             |            |         |      |       |  |      |  |
|------|-------------|------------|---------|------|-------|--|------|--|
|      |             |            |         |      | Dra.  |  | Ver. |  |
|      |             |            |         |      | Desi. |  | App. |  |
|      |             |            |         |      | Check |  | by   |  |
| Mark | Before Mod. | After Mod. | Mod. by | Date | App.  |  | Date |  |

|                                                                                                                                         |                      |                     |              |     |      |        |
|-----------------------------------------------------------------------------------------------------------------------------------------|----------------------|---------------------|--------------|-----|------|--------|
| Title                                                                                                                                   | SBU-160-38S-V        | Drawing no.         | Scale        | 1:4 | No.  | 1      |
|                                                                                                                                         | Shut-off Suction Box | SBU-160-38S-V-A-ALL |              |     | Mat. | Assem. |
|  信昌電機熱機股份有限公司<br>Shini Plastics Technologies, Inc. |                      |                     | Surface req. |     |      |        |
|                                                                                                                                         |                      |                     | Mat No       |     |      |        |

| Conveying<br>blower power | Drying blower<br>power | Heating case power | Required flow | Inlet air pipe | Return air pipe | Drying hopper capacity | Model version |
|---------------------------|------------------------|--------------------|---------------|----------------|-----------------|------------------------|---------------|
| 1.5KW                     | 0.55KW                 | 18KW               | 0.9m³/min     | 4inch          | 3inch           | 750L                   | Ver.E         |

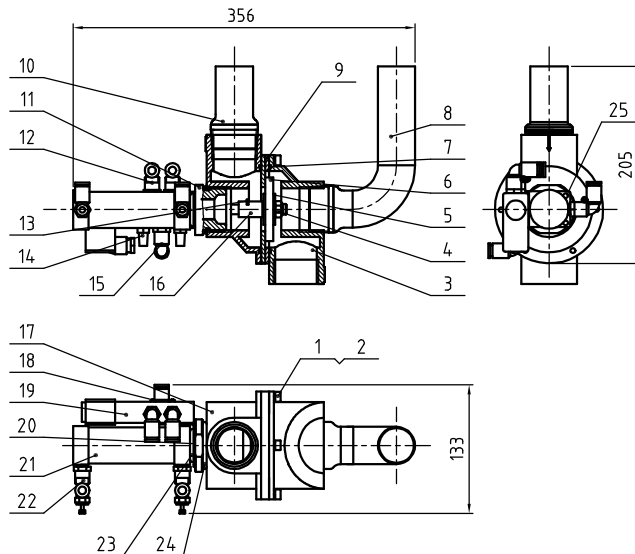


|    |                     |                                                          |          |   |  |
|----|---------------------|----------------------------------------------------------|----------|---|--|
| 23 | BY20001240150       | Standard single photoresistor hopper receiver 12H-12L/PM | Assembly | 1 |  |
| 22 | BY20012004350       | Euro vacuum hopper receiver SH-12L/PM                    | Assembly | 1 |  |
| 21 | YW03000400200       | Black movable castor 4"                                  |          | 1 |  |
| 20 | YW03000400000       | Black brake castor 4"                                    |          | 1 |  |
| 19 | YE32421600100       | Solenoid valve 4V220-06/AC24V                            |          | 1 |  |
| 18 | YW06203100200       | large door hinge CL 203-11right                          |          | 1 |  |
| 17 | YR40120300000       | 3-in-1 anti-dust plastic screen                          |          | 1 |  |
| 16 | YM60121206400       | Gohmet fan 12VDC/24VAC                                   |          | 1 |  |
| 15 | SCD-230U120H-D-ALL  | Three-way diaphragm valve                                |          | 1 |  |
| 14 | BH70601800250       | Pipe heater (18KW)                                       |          | 1 |  |
| 13 | SBU-160-38S-V-A-ALL | Euro shut-off suction box                                |          | 1 |  |
| 12 | BM30042000050       | Shini blower RB-420                                      |          | 1 |  |
| 11 | BM30055000150       | Blower 550W                                              |          | 1 |  |
| 10 | BR90406000010       | Filter hopper cover                                      |          | 1 |  |
| 9  | YR10026000000       | Filter hopper fastener φ26d                              |          | 1 |  |
| 8  | YR50241400100       | Filter (ADC3)                                            |          | 1 |  |
| 7  | YW69051600000       | Butterfly nut 5/16"                                      |          | 2 |  |
| 6  | YW09675100000       | Small start nut 5/16"                                    |          | 2 |  |
| 5  | YR10708000100       | Filter hopper fastener φ180/886d                         |          | 1 |  |
| 4  | BR90120500010       | Filter hopper cover                                      |          | 1 |  |
| 3  | YR50181100000       | Filter (ADC2)                                            |          | 1 |  |
| 2  | YE41104000000       | Door interlock switch                                    |          | 1 |  |
| 1  | YW00816100000       | Door lock φ15816-1                                       |          | 1 |  |

| 序号 | 代号         | 名称           | 材质      | 数量 | 备注 |
|----|------------|--------------|---------|----|----|
| 1  | SDL-750U   | 图号           | 比例 1:34 | 数量 |    |
| 2  | 欧化热风干燥送料组合 | SDL-750U-ALL | 材质      |    |    |
| 3  | SHINI      | 信昌机械股份有限公司   | 表面要求    |    |    |
| 4  | SHINI      | 物料号          |         |    |    |

| 制图 | 版号  | 设计  | 核准  | 校对 | 审核 | 日期 |
|----|-----|-----|-----|----|----|----|
|    |     |     |     |    |    |    |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | 日期 |





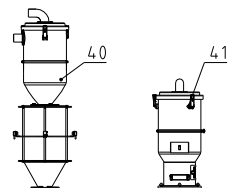
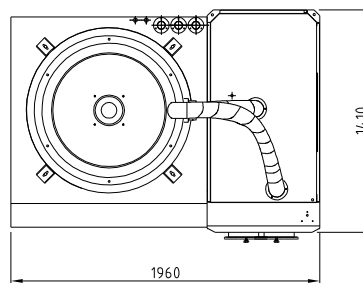
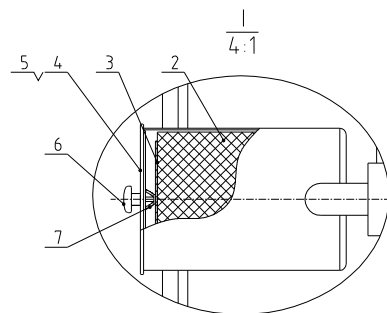
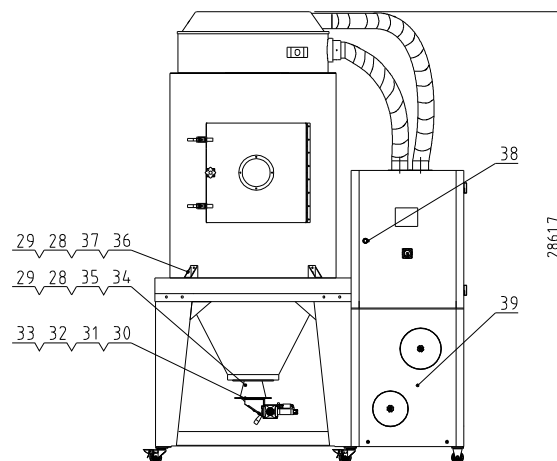
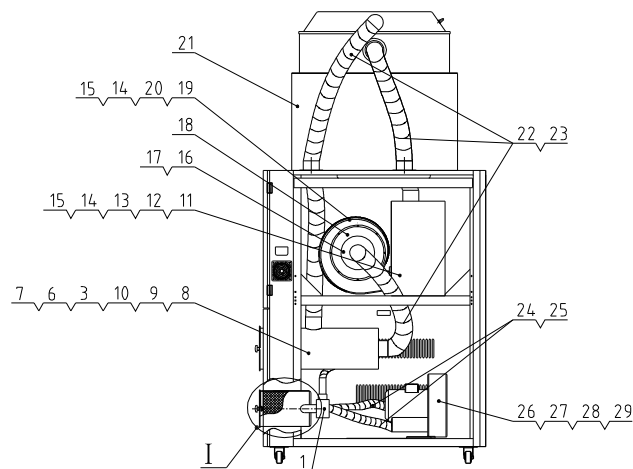
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|-----|--------------------|-----------------------------------------------------------|----------|------|------|
| 25  | YW63040600000      | Cross socket pan head screw GB/T-818 M4x6-Longzine        |          | 2    |      |
| 24  | YR20044800000      | O-type seal ring $\phi 48 \times \phi 4$                  | Rubber   | 1    |      |
| 23  | YR20305000000      | O-type seal ring $\phi 30 \times \phi 5$                  | Rubber   | 1    |      |
| 22  | YW80061800000      | Adjustable air pipe connector ASL6-1/8                    | Assembly | 2    |      |
| 21  | YE31125010000      | Cylinder MBL25x50-U(AIRTAC)                               |          | 1    |      |
| 20  | SAL-910G-A-07      | Solenoid valve fixed piece                                | SPCC1.2  | 1    |      |
| 19  | YE32421600100      | Solenoid valve 4V210-06 220V                              | Assembly | 1    |      |
| 18  | YW63042500000      | Cross socket pan head screw GB/T-818 M4x25-Longzine       |          | 2    |      |
| 17  | BR40230700010      | Upper cover SCD-230U/120H-D-07                            | YL112    | 1    |      |
| 16  | BH10906000110      | Height increased iron rod SAL-910G-A-06                   | Q235A    | 1    |      |
| 15  | YW80081800100      | Air pipe connector ASL8-1/8                               | Assembly | 1    |      |
| 14  | YW80010800000      | Muffer BSL-01                                             | Assembly | 2    |      |
| 13  | YW68005500000      | Inner hex. flat end lock screw GB/T771 M5x5-Longzine      |          | 1    |      |
| 12  | YW80061800200      | Air pipe connector ASL6-1/8                               | Assembly | 2    |      |
| 11  | BH13900700010      | 3-way valve connector SAL-910G-A-05                       | 6061     | 1    |      |
| 10  | BL22900000320      | Air suction pipe 2 SAL-910G-A-04                          | SUS201   | 2    |      |
| 9   | SCD-230U/120H-D-06 | 3-way valve middle flange                                 | SPH4.0   | 1    |      |
| 8   | BL22900000120      | Air suction pipe 1 SAL-910G-A-03                          | SUS201   | 1    |      |
| 7   | YR20258900000      | O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)    | Rubber   | 2    |      |
| 6   | BR10651200040      | 4-way valve diaphragm 65x12x8mm (has mould)               | Assembly | 1    |      |
| 5   | YW66103200000      | Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine      |          | 2    |      |
| 4   | YW64101100000      | Hex. lock nut M10 (Thickness: 1mm)                        |          | 1    |      |
| 3   | BH10090000510      | Valve body 1 SAL-910G-A-01                                | YL112    | 1    |      |
| 2   | YW65006000000      | Standard spring washer GB/T93 6-A2-70(SUS)                |          | 6    |      |
| 1   | YW61062000300      | Inner hex. column lock screw GB/T70.1 M6x20-12.9-Longzine |          | 6    |      |
| No. | Material number    | Name                                                      | Mat.     | Num. | Rem. |

|      |             |            |             |      |       |      |          |       |                           |                     |       |     |              |          |
|------|-------------|------------|-------------|------|-------|------|----------|-------|---------------------------|---------------------|-------|-----|--------------|----------|
|      |             |            |             |      | Draw. | Ver. |          | Title | SCD-230U/120H             | Drawing no.         | Scale | 1:5 | Num.         | 1        |
|      |             |            |             |      | Desi. | App. |          |       | Three-way Diaphragm Valve | SCD-230U/120H-D-ALL |       |     | Mat.         | Assembly |
|      |             |            |             |      | Check | by   |          |       |                           |                     |       |     | Surface req. |          |
| Mark | Before Mark | After Mod. | Modified by | Date | App.  | Date | 20170206 |       |                           |                     |       |     | Mat No.      |          |



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|                      |                     |                   |                 |       |
|----------------------|---------------------|-------------------|-----------------|-------|
| Feeding blower power | Drying blower power | Heater pipe power | Hopper capacity | Ver.  |
| 3.75kW               | 0.55kW              | 18kW              | 900L            | Ver G |



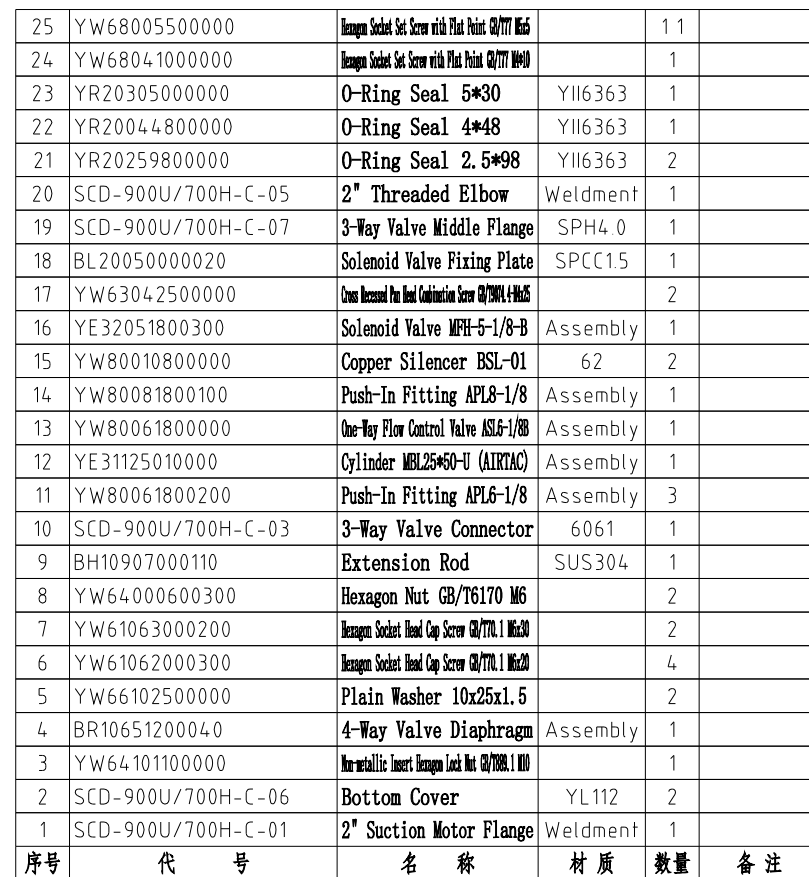
|    |                     |                                              |                |     |  |
|----|---------------------|----------------------------------------------|----------------|-----|--|
| 41 | BY20024.004450      | Feeding Blower 3.75kW (1000mm)               |                | 1   |  |
| 40 | BY20024.001050      | Drying Blower 0.55kW (1000mm)                |                | 1   |  |
| 39 | SDL-1200U-A-ALL     | Machine Frame                                | Assembly       | 1   |  |
| 38 | YW00816100000       | Door Lock (MS816-1)                          | Assembly       | 1   |  |
| 37 | YW60103000200       | Hexagon Head Bolt G/75/83 M16x2-1.9          |                | 16  |  |
| 36 | SCD-900U/700H-D-03  | Outer Fixing Block                           | SPH8 0         | 4   |  |
| 35 | YW64001000100       | Hexagon Nut G/75/83 M10                      |                | 4   |  |
| 34 | SHD-900U-A-72       | Adapter Flange                               | Weldment       | 1   |  |
| 33 | YW64000800100       | Hexagonal Insert Hexagon Lock Nut G/70/81.10 |                | 4.4 |  |
| 32 | YW66081900000       | Plain Washer Grade A G/79/7.1 8              |                | 4   |  |
| 31 | YW66082500100       | Hexagon Head Bolt G/75/83 M16x2-1.9          |                | 4   |  |
| 30 | BY10205008450       | Set of Top Section Inlet Pipe (1000mm)       | Assembly       | 1   |  |
| 29 | YW66103200000       | Large Washer Grade A G/79/6 10               |                | 24  |  |
| 28 | YW65010000000       | Standard Spring Washer G/79/8 10             |                | 24  |  |
| 27 | YW61102500000       | Hexagon Head Bolt G/75/83 M16x2-1.9          |                | 4   |  |
| 26 | BM30053500050       | Feeding Blower RB-550                        | Assembly       | 1   |  |
| 25 | YW02005700000       | Steel Wire Hose Clamp 57                     |                | 4   |  |
| 24 | YR60250000000       | Steel Wire Reinforced Hose 2"                |                | 2   |  |
| 23 | YW02004500000       | Stainless Steel Hose Clamp 4.5"              |                | 10  |  |
| 22 | YW72043600000       | Heat-Resistant Air Hose 4"                   |                | 3   |  |
| 21 | SDL-900U-B-ALL      | Insulated Hopper Assembly                    | Assembly       | 1   |  |
| 20 | YW61083000000       | Hexagon Head Bolt G/75/83 M16x2-1.9          |                | 4   |  |
| 19 | BM30055000150       | Blower 550W                                  | Assembly       | 1   |  |
| 18 | HAR-900U-A-03       | Blower Inlet Pipe Flange                     | SUS201         | 1   |  |
| 17 | HAR-300U-A-08       | Make-up Air Filter Flange                    | SPCC15         | 1   |  |
| 16 | BH13084.000010      | Air Inlet Section Pipe (1000mm)              | 6061           | 1   |  |
| 15 | YW66081900000       | Plain Washer Grade A G/79/7.1 8              |                | 8   |  |
| 14 | YW65008000100       | Standard Spring Washer G/79/8 8              |                | 8   |  |
| 13 | YW64000800100       | Hexagonal Insert Hexagon Lock Nut G/70/81.10 |                | 4   |  |
| 12 | YW61082501200       | Hexagon Head Bolt G/75/83 M16x2-1.9          |                | 4   |  |
| 11 | BH70601800250       | Heating Pipe SD-900U-1800 302/304/409        | Assembly       | 1   |  |
| 10 | BR904.06000010      | Filter Tank Cover SD-400H-A-60               | PC             | 1   |  |
| 9  | YR10026000000       | Filter Tank Fastener (ø280)                  | Silical gel    | 1   |  |
| 8  | YR50241400100       | Filter (ADC3)                                | Assembly       | 1   |  |
| 7  | YW69051600000       | Wing Nut 5/16"                               | Q235A          | 2   |  |
| 6  | YW09675100000       | Knurled Nut 5/16"                            | Aluminum alloy | 2   |  |
| 5  | YR10708000100       | Filter Tank Fastener (700/800G)              | Rubber         | 1   |  |
| 4  | BR90120500010       | Filter Tank Cover SD-1200-HU-45              | PC             | 1   |  |
| 3  | SD-400H-A-49        | Filter Cover                                 | SECC2.0        | 2   |  |
| 2  | YR50181100000       | Filter (ADC2)                                | Assembly       | 1   |  |
| 1  | SCD-900U/700H-C-ALL | Diaphragm Valve 2"                           | Assembly       | 1   |  |

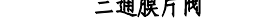
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|----|---------|-------------|---------|----|----|
|    | SD-900U | 图号          | 比例 1:30 | 数量 | 1  |
|    | 装配图     | SD-900U-ALL | 材质      | /  |    |
|    |         | 表面要求        |         | /  |    |
|    |         | 物料号         |         | /  |    |

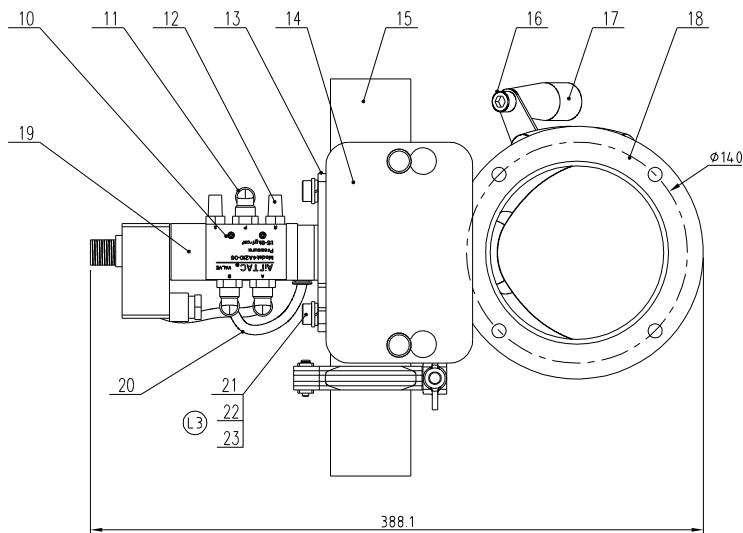
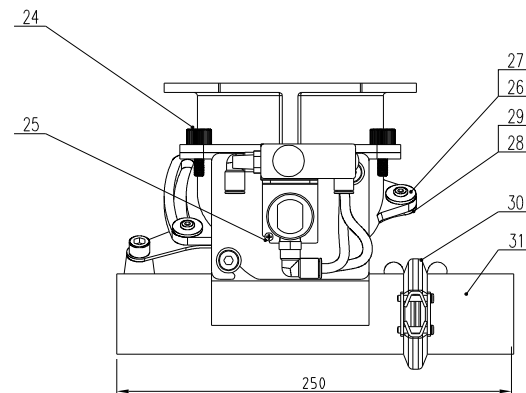
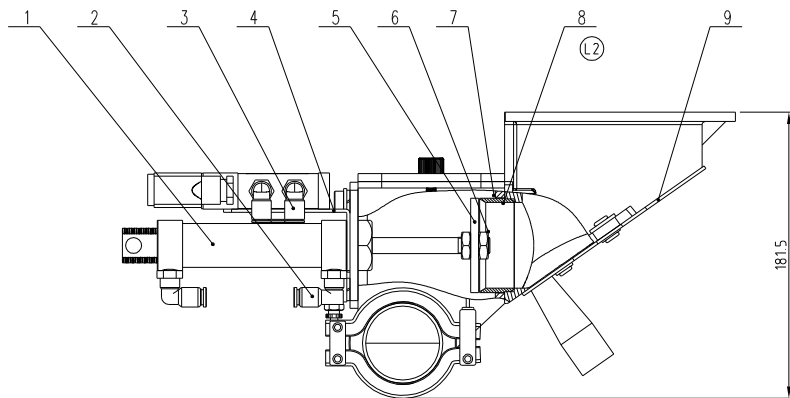
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| 制图 | 版号  | 标题  | SD-900U     |
| 设计 | 核准  | 图号  | SD-900U-ALL |
| 校对 |     | 比例  | 1:30        |
| 审核 |     | 数量  | 1           |
| 标记 | 更改前 | 更改后 | 更改人         |
|    | 日期  | 日期  | 日期          |



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|    |     |     |     |    |    |  |        |                              |                           |                                                                                                                                         |                                                                                       |    |   |
|----|-----|-----|-----|----|----|--|--------|------------------------------|---------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|----|---|
|    |     |     |     |    | 制图 |  | 版本号    | 标题<br>SCD-900U/700H<br>三通膜片阀 | 图号<br>SCD-900U/700H-C-ALL | 比例                                                                                                                                      | 1:6                                                                                   | 数量 | 1 |
|    |     |     |     |    | 设计 |  | 核<br>准 |                              |                           |                                                    |  | 材质 | / |
|    |     |     |     |    | 校对 |  |        |                              |                           |  信易電熱機械股份有限公司<br>Shini Plastics Technologies, Inc. | 表面要求                                                                                  | /  |   |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期     | 物料号 /                        |                           |                                                                                                                                         |                                                                                       |    |   |



|    |                 |                                    |        |   |
|----|-----------------|------------------------------------|--------|---|
| 31 | SBU-20-50S-V-01 | 2" Suction Opening                 | SUS201 | 1 |
| 30 | YW07000200300   | Stainless Steel Press Clamp 2 inch |        | 1 |

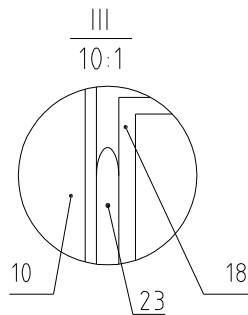
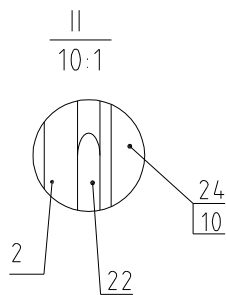
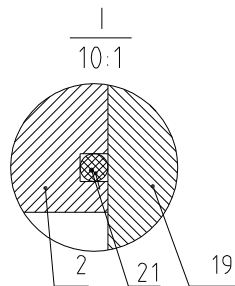
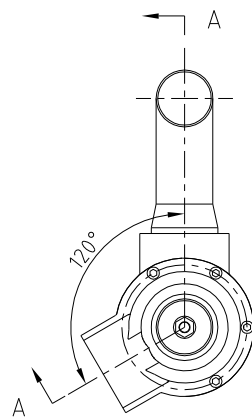
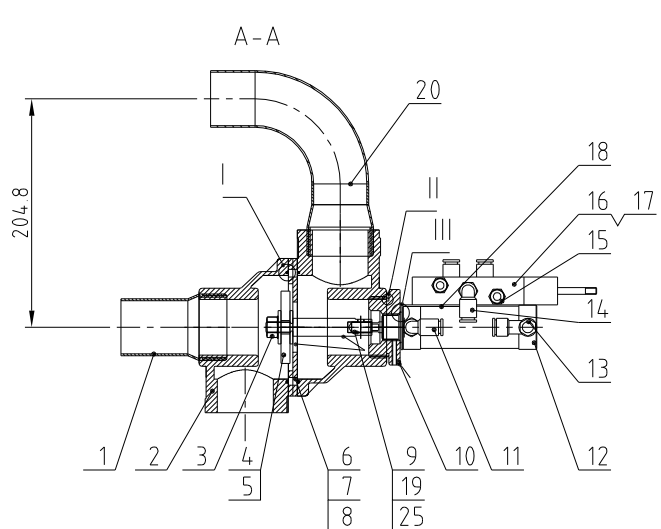
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|----|-----------------|-----------------------------------------------------|---------------|------------|
| 29 | YW61402600100   | Hexagon Socket Large Flat Head Screw TX 485 Head    |               | 2          |
| 28 | YW66061300000   | Plain Washer Grade A GB/T97.1 6                     |               | 2          |
| 27 | YW66061800000   | Large Washer Grade A GB/T96.1 6                     |               | 2          |
| 26 | YW61101300200   | Flat Head Hexagonal Range Clamp No. 10700 M3.1 Head |               | 2          |
| 25 | YW63030600000   | Cross Hexagonal Flat Head Screw GB/T45 Head         |               | 1          |
| 24 | YW69616100000   | Thumb Screw M6*16*16                                |               | 2          |
| 23 | YW65006000100   | Standard Spring Washer 6                            |               | 2          |
| 22 | YW66061300000   | Plain Washer Grade A 6                              |               | 2          |
| 21 | YW61062501200   | Hexagon Socket Head Cap Screw M6*5                  |               | 2          |
| 20 | YR60620000100   | Transparent Air Tube 16 (200m/roll)                 | PU pipe       | 0.4        |
| 19 | YE32421600100   | Solenoid Valve 4/2-10/16/20 (10/16/20)              | Assembly      | 1          |
| 18 | SBU-20-38S-V-14 | Collecting Body                                     | ADC12         | 1 Borrowed |
| 17 | YW06000100000   | Knife Handle                                        | Plastic       | 1          |
| 16 | YW61082001200   | Hexagon Socket Head Cap Screw GB/T77.1 M6*5         |               | 1          |
| 15 | SBU-20-38S-V-07 | Cut-off Body                                        | ADC12         | 1 Borrowed |
| 14 | SBU-20-38S-V-09 | Sight Window                                        | Acrylic plate | 1 Borrowed |
| 13 | SBU-20-38S-V-10 | Cylinder Fixing Plate                               | SUS201        | 1 Borrowed |
| 12 | YW80010800000   | Copper Silencer 1/8"                                | Copper        | 2          |
| 11 | YW80081800100   | L-Type Threaded Fitting 1/8"-11 1/8-96              | Assembly      | 1          |
| 10 | YW63042500000   | Cross Hexagonal Flat Head Screw GB/T45 Head         |               | 2          |
| 9  | SBU-20-38S-V-08 | Shut-off Plate                                      | SUS201        | 1 Borrowed |
| 8  | SBU-20-38S-V-15 | Cut-off Opening                                     | SUS201        | 1 Borrowed |
| 7  | YW61061600000   | Hexagon Socket Head Cap Screw M6*5-16 (305)         |               | 4          |
| 6  | YW64101250000   | Self-Locking Nut M10*1.25 (Fine Thread)             |               | 1          |
| 5  | SBU-20-38S-V-13 | Diaphragm                                           | SUS201        | 1 Borrowed |
| 4  | SBU-20-38S-V-12 | Solenoid Valve Firing Block                         | SUS201        | 1 Borrowed |
| 3  | YW80061800200   | L-Type Threaded Fitting 1/8"-11 1/8-96              | Assembly      | 3          |
| 2  | YW80061800000   | Adjustable Push-In Fitting 1/8"-1/8-96              | Assembly      | 1          |
| 1  | YE31255000000   | Cylinder M12*40-12-17 (Double Acting)               | Assembly      | 1          |

|    |     |     |     |    |    |  |    |  |        |              |    |                  |     |     |      |    |
|----|-----|-----|-----|----|----|--|----|--|--------|--------------|----|------------------|-----|-----|------|----|
|    |     |     |     |    | 制图 |  | 版号 |  | 标题     | SBU-20-50S-V | 图号 | SBU-20-50S-V-ALL | 比例  | 1:3 | 数量   | 1  |
|    |     |     |     |    | 设计 |  | 核准 |  | 材料式吸料盒 |              |    |                  |     |     | 材质   | 组件 |
|    |     |     |     |    | 校对 |  |    |  |        |              |    |                  |     |     | 表面要求 | /  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |  |        |              |    |                  | 物料号 |     |      | /  |



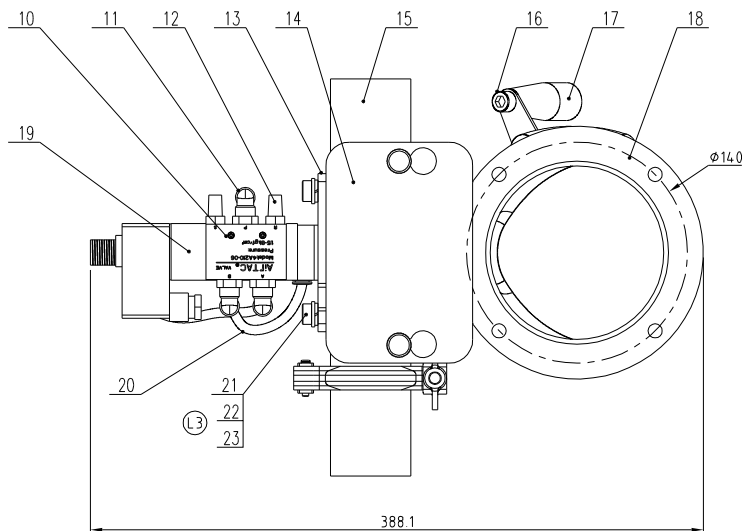
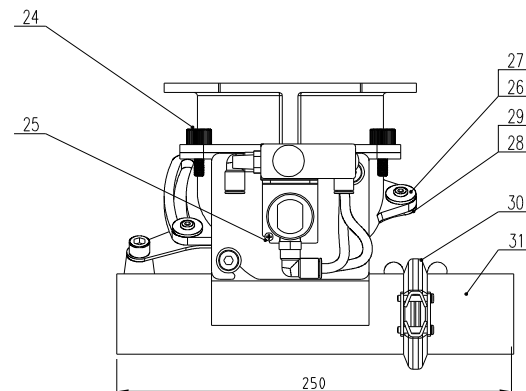
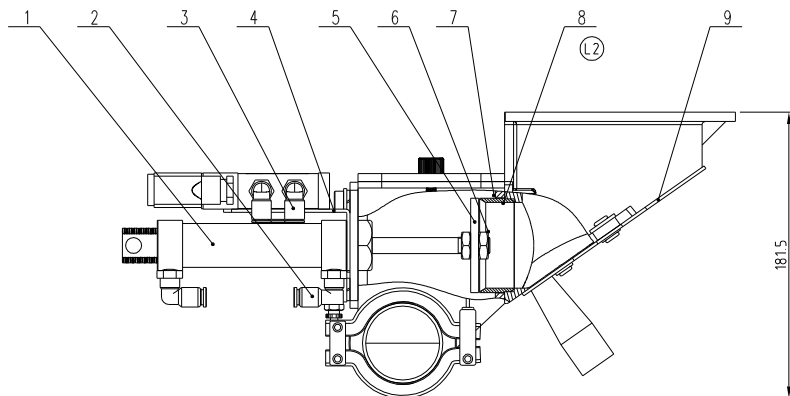
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|    |                    |                                                       |          |     |     |  |
|----|--------------------|-------------------------------------------------------|----------|-----|-----|--|
| 25 | YW68005500000      | Hexagon Socket Set Screw with Flat Point Q/777 M6x5   |          | 1   | 1   |  |
| 24 | YW68041000000      | Hexagon Socket Set Screw with Flat Point Q/777 M4x10  |          | 1   |     |  |
| 23 | YR20305000000      | O-Ring Seal 5*30                                      | YII6363  | 1   |     |  |
| 22 | YR20044800000      | O-Ring Seal 4*48                                      | YII6363  | 1   |     |  |
| 21 | YR20259800000      | O-Ring Seal 2.5*98                                    | YII6363  | 2   |     |  |
| 20 | SCD-900U/700H-C-05 | 2" Threaded Elbow                                     | Weldment | 1   |     |  |
| 19 | SCD-900U/700H-C-07 | 3-Way Valve Middle Flange                             | SPH4 0   | 1   |     |  |
| 18 | BL20050000020      | Solenoid Valve Fixing Plate                           | SPCC15   | 1   |     |  |
| 17 | YW63042500000      | Cross Hatched Pin Head Combination Screw Q/790PL+M4x5 |          | 2   |     |  |
| 16 | YE32051800300      | Solenoid Valve MPH-5-1/8-B                            | Assembly | 1   |     |  |
| 15 | YW80010800000      | Copper Silencer BSL-01                                | 62       | 2   |     |  |
| 14 | YW80081800100      | Push-In Fitting APL8-1/8                              | Assembly | 1   |     |  |
| 13 | YW80061800000      | One-Way Flow Control Valve ASL6-1/8B                  | Assembly | 1   |     |  |
| 12 | YE31125010000      | Cylinder MBL25*50-U (AIRTAC)                          | Assembly | 1   |     |  |
| 11 | YW80061800200      | Push-In Fitting APL6-1/8                              | Assembly | 3   |     |  |
| 10 | SCD-900U/700H-C-03 | 3-Way Valve Connector                                 | 6061     | 1   |     |  |
| 9  | BH10907000110      | Extension Rod                                         | SUS304   | 1   |     |  |
| 8  | YW64000600300      | Hexagon Nut GB/T6170 M6                               |          | 2   |     |  |
| 7  | YW61063000200      | Hexagon Socket Head Cap Screw Q/770.1 M6x30           |          | 2   |     |  |
| 6  | YW61062000300      | Hexagon Socket Head Cap Screw Q/770.1 M6x20           |          | 4   |     |  |
| 5  | YW66102500000      | Plain Washer 10x25x1.5                                |          | 2   |     |  |
| 4  | BR10651200040      | 4-Way Valve Diaphragm                                 | Assembly | 1   |     |  |
| 3  | YW64101100000      | Non-metallic Insert Hexagon Lock Nut Q/790B.1 M10     |          | 1   |     |  |
| 2  | SCD-900U/700H-C-06 | Bottom Cover                                          | YL112    | 2   |     |  |
| 1  | SCD-900U/700H-C-01 | 2" Suction Motor Flange                               | Weldment | 1   |     |  |
| 序号 | 代 号                | 名 称                                                   | 材 质      | 数 量 | 备 注 |  |

|    |     |     |     |    |    |  |     |  |                                                   |               |    |                     |      |     |    |   |
|----|-----|-----|-----|----|----|--|-----|--|---------------------------------------------------|---------------|----|---------------------|------|-----|----|---|
|    |     |     |     |    | 制图 |  | 版号  |  | 标题                                                | SCD-900U/700H | 图号 | SCD-900U/700H-C-ALL | 比例   | 1:6 | 数量 | 1 |
|    |     |     |     |    | 设计 |  | 核 准 |  | 三通膜片阀                                             |               |    |                     |      |     | 材质 | / |
|    |     |     |     |    | 校对 |  |     |  | 信易電熱機械股份有限公司<br>Shini Plastics Technologies, Inc. |               |    |                     |      |     |    |   |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期  |  |                                                   |               |    |                     |      |     |    |   |
|    |     |     |     |    |    |  |     |  |                                                   |               |    |                     | 表面要求 |     | /  |   |
|    |     |     |     |    |    |  |     |  |                                                   |               |    |                     | 物料号  |     | /  |   |



|    |                 |                                    |        |   |
|----|-----------------|------------------------------------|--------|---|
| 31 | SBU-20-50S-V-01 | 2" Suction Opening                 | SUS201 | 1 |
| 30 | YW07000200300   | Stainless Steel Press Clamp 2 inch |        | 1 |

|    |                 |                                                     |               |            |
|----|-----------------|-----------------------------------------------------|---------------|------------|
| 29 | YW61402600100   | Hexagon Socket Large Flat Head Screw TX 485 Head    |               | 2          |
| 28 | YW66061300000   | Plain Washer Grade A GB/T97.1 6                     |               | 2          |
| 27 | YW66061800000   | Large Washer Grade A GB/T96.1 6                     |               | 2          |
| 26 | YW61101300200   | Flat Head Hexagonal Range Clamp No. 10700 M3.1 Head |               | 2          |
| 25 | YW63030600000   | Cross Hexagonal Flat Head Screw GB/T45 Head         |               | 1          |
| 24 | YW69616100000   | Thumb Screw M6*16*16                                |               | 2          |
| 23 | YW65006000100   | Standard Spring Washer 6                            |               | 2          |
| 22 | YW66061300000   | Plain Washer Grade A 6                              |               | 2          |
| 21 | YW61062501200   | Hexagon Socket Head Cap Screw M6*5                  |               | 2          |
| 20 | YR60620000100   | Transparent Air Tube 16 (200m/roll)                 | PU pipe       | 0.4        |
| 19 | YE32421600100   | Solenoid Valve 4/2-10/42-10 (100VAC)                | Assembly      | 1          |
| 18 | SBU-20-38S-V-14 | Collecting Body                                     | ADC12         | 1 Borrowed |
| 17 | YW06000100000   | Knife Handle                                        | Plastic       | 1          |
| 16 | YW61082001200   | Hexagon Socket Head Cap Screw GB/T7.1 M6*5          |               | 1          |
| 15 | SBU-20-38S-V-07 | Cut-off Body                                        | ADC12         | 1 Borrowed |
| 14 | SBU-20-38S-V-09 | Sight Window                                        | Acrylic plate | 1 Borrowed |
| 13 | SBU-20-38S-V-10 | Cylinder Fixing Plate                               | SUS201        | 1 Borrowed |
| 12 | YW80010800000   | Copper Silencer 1/8"                                | Copper        | 2          |
| 11 | YW80081800100   | L-Type Threaded Fitting 1/8"-11 1/8-96              | Assembly      | 1          |
| 10 | YW63042500000   | Cross Hexagonal Flat Head Screw GB/T45 Head         |               | 2          |
| 9  | SBU-20-38S-V-08 | Shut-off Plate                                      | SUS201        | 1 Borrowed |
| 8  | SBU-20-38S-V-15 | Cut-off Opening                                     | SUS201        | 1 Borrowed |
| 7  | YW61061600000   | Hexagon Socket Head Cap Screw M6*5-16 (305)         |               | 4          |
| 6  | YW64101250000   | Self-Locking Nut M10*1.25 (Fine Thread)             |               | 1          |
| 5  | SBU-20-38S-V-13 | Diaphragm                                           | SUS201        | 1 Borrowed |
| 4  | SBU-20-38S-V-12 | Solenoid Valve Firing Block                         | SUS201        | 1 Borrowed |
| 3  | YW80061800200   | L-Type Threaded Fitting 1/8"-11 1/8-96              | Assembly      | 3          |
| 2  | YW80061800000   | Adjustable Push-In Fitting 45° 1/8-96               | Assembly      | 1          |
| 1  | YE31255000000   | Cylinder M12*40-12-17 (Double Acting)               | Assembly      | 1          |

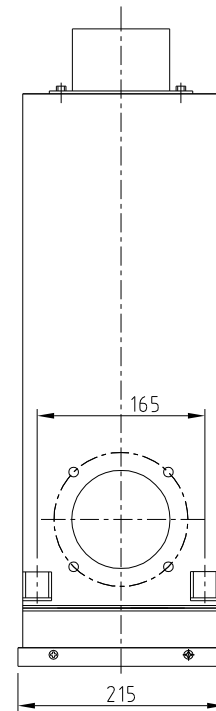
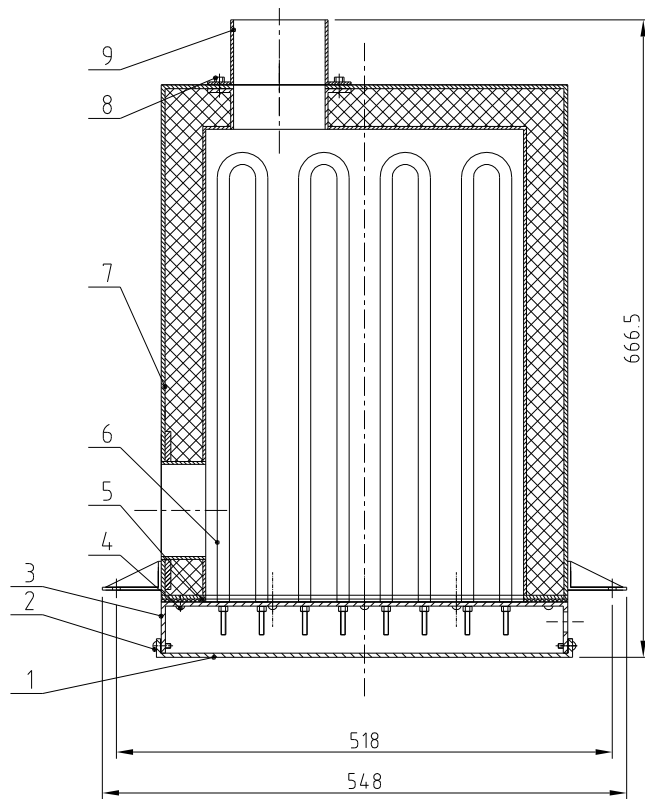
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|----|-----|-----|-----|----|----|--|----|--|--------|--------------|----|------------------|-----|-----|------|----|
|    |     |     |     |    | 制图 |  | 版号 |  | 标题     | SBU-20-50S-V | 图号 | SBU-20-50S-V-ALL | 比例  | 1:3 | 数量   | 1  |
|    |     |     |     |    | 设计 |  | 核准 |  | 材料式吸料盒 |              |    |                  |     |     | 材质   | 组件 |
|    |     |     |     |    | 校对 |  |    |  |        |              |    |                  |     |     | 表面要求 | /  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |  |        |              |    |                  | 物料号 |     |      | /  |



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|    |                     |                                          |                    |     |  |
|----|---------------------|------------------------------------------|--------------------|-----|--|
| 46 | YE30200020000       | Filter Regulator AFR-2000                | Assembly           | 1   |  |
| 45 | YW00816100000       | Door Lock (MS816-1)                      | Assembly           | 1   |  |
| 44 | SDL-1200U-HD-A-ALL  | Machine Frame                            | Assembly           | 1   |  |
| 43 | BW71214.000010      | Insulated Heat-Resistant Air Hose        | Assembly           | 1   |  |
| 42 | YW61103500000       | Hexagon Socket Head Cap Screw M10x6      |                    | 16  |  |
| 41 | SCD-900U/700H-D-03  | Outer Fixing Block                       | SPH 8              | 4   |  |
| 40 | SHD-900U-A-72       | Adapter Flange                           | Weldment           | 1   |  |
| 39 | YW64080600000       | Hexagon Nut GB/T6170 M8                  |                    | 8   |  |
| 38 | YW66081900000       | Plain Washer 8                           |                    | 20  |  |
| 37 | YW65008000100       | Standard Spring Washer GB/T93 8          |                    | 12  |  |
| 36 | BY10205008450       | Steel Ball Valve Body DN 150 PN 16       | Assembly           | 1   |  |
| 35 | BY90120800150       | Isolation Valve for High Pressure Steam  |                    | 1   |  |
| 34 | YR10002000000       | Motor Section Inlet Gasket 2SP           |                    | 2   |  |
| 33 | BA20002000610       | Threaded Connection 2SP-2SP-206          |                    | 2   |  |
| 32 | YW64001000100       | Hexagon Nut GB/T6170 M10                 |                    | 8   |  |
| 31 | YW66102500000       | Plain Washer 10                          |                    | 28  |  |
| 30 | YW65010000000       | Standard Spring Washer 10                |                    | 20  |  |
| 29 | YW60103000200       | Hexagon Head Bolt M10x30                 |                    | 4   |  |
| 28 | BM30055000050       | Feeding Blower RB-550                    | Assembly           | 1   |  |
| 27 | YW02002500000       | Stainless Steel Hose Clamp 2"            | SUS201             | 4   |  |
| 26 | YW7204.3600000      | Heat-Resistant Air Hose 2"               |                    | 0.5 |  |
| 25 | YR60500700100       | Steel Wire Coated PUR Hose               |                    | 0.6 |  |
| 24 | YW02005700000       | Steel Wire Hose Clamp 8"                 | SUS201             | 4   |  |
| 23 | YR60250000000       | Steel Wire Reinforced Hose 2"            |                    | 2   |  |
| 22 | YW02004500000       | Stainless Steel Hose Clamp 4.5"          | SUS201             | 10  |  |
| 21 | YW7204.3600000      | Heat-Resistant Air Hose 4"               |                    | 3   |  |
| 20 | SDL-1200U-C-ALL     | Insulated Hopper Assembly                | Assembly           | 1   |  |
| 19 | YW60082500100       | Hexagon Head Bolt M8x25                  |                    | 12  |  |
| 18 | BM30110002250       | Blower 1.1KW                             | Assembly           | 1   |  |
| 17 | YW8014.1200300      | Threaded Straight Fitting M22x1.5/4-42   |                    | 2   |  |
| 16 | SDL-600U-HD-02      | Blower Inlet Flange                      |                    | 1   |  |
| 15 | YW66061300000       | Plain Washer 6                           |                    | 14  |  |
| 14 | YW65006000100       | Standard Spring Washer 6                 |                    | 10  |  |
| 13 | YW64000600300       | Hexagon Nut GB/T6170 M6                  |                    | 4   |  |
| 12 | YW61061601200       | Hexagon Socket Head Cap Screw M16        |                    | 10  |  |
| 11 | SDL-1200U-B-ALL     | Heating Box                              | Assembly           | 1   |  |
| 10 | YR6.0120000100      | Filter Tank Cover DN 150 PN 16           | PC                 | 1   |  |
| 9  | YR10026000000       | Filter Tank Gasket (2050)                | Silica gel         | 1   |  |
| 8  | YR65024.10.00000    | Filter Tank Gasket Silica (DN 150 PN 16) | Assembly           | 1   |  |
| 7  | YW69051600000       | Wing Nut 5/16"                           | Q235A              | 2   |  |
| 6  | YW09675100000       | Knurled Nut 5/16"                        | Zinc alloy         | 2   |  |
| 5  | YR10080000300       | Filter Tank Gasket (DN 150 PN 16)        | Write Before Order | 1   |  |
| 4  | BR904.06000010      | Filter Tank Cover (DN 150 PN 16)         | SPCC15             | 1   |  |
| 3  | SD-400H-A-49        | Filter Cover                             | SECC2.0            | 2   |  |
| 2  | YR50181000000       | Filter Tank Gasket (DN 150 PN 16)        | Assembly           | 1   |  |
| 1  | SCD-900U/700H-C-ALL | 3-Way Diaphragm Valve 2"                 | Assembly           | 1   |  |

|    |     |     |     |    |    |  |        |  |
|----|-----|-----|-----|----|----|--|--------|--|
|    |     |     |     |    | 制图 |  | 版号     |  |
|    |     |     |     |    | 设计 |  | 核<br>准 |  |
|    |     |     |     |    | 校对 |  |        |  |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期     |  |



| 9  | SDL-1200U-B-02     | Air Outlet Flange                      |     | 1   |    |
|----|--------------------|----------------------------------------|-----|-----|----|
| 8  | YW61061000100      | Hexagon Socket Head Cap Screw M6X10    |     | 4   |    |
| 7  | SDL-1200U-B-01     | Heating Box Body                       |     | 1 1 |    |
| 6  | BH701224-00050     | Heating Pipe SCD-1200U-240W/3Φ230/400V |     | 1   |    |
| 5  | SDL-1200U-B-03     | Heating Box Sealing Gasket             |     | 1 1 |    |
| 4  | YW61061600000      | Cross Recessed Pan Head Screw M6X16    |     | 12  |    |
| 3  | SDL-1200U-B-04     | Heating Pipe Mounting Plate            |     | 1   |    |
| 2  | YW62051500000      | Cross Recessed Pan Head Screw M5X15    |     | 4   |    |
| 1  | SCD-900U/700H-B-03 | Heating Box Cover                      |     | 1   |    |
| 序号 | 代 号                | 名 称                                    | 材 料 | 数量  | 备注 |

|    |     |     |     |    |    |  |    |  |                                                   |           |                 |    |     |    |   |
|----|-----|-----|-----|----|----|--|----|--|---------------------------------------------------|-----------|-----------------|----|-----|----|---|
|    |     |     |     |    | 制图 |  | 版号 |  | 标题                                                | SDL-1200U | 图号              | 比例 | 1:1 | 数量 | 1 |
|    |     |     |     |    | 设计 |  | 核  |  | 加热箱组件                                             |           | SDL-1200U-B-ALL |    |     | 材质 |   |
|    |     |     |     |    | 校对 |  | 准  |  | 信易電熱機械股份有限公司<br>Shini Plastics Technologies, Inc. |           | 表面要求            | /  |     |    |   |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 |  | 日期 |  |                                                   |           | 物料号             | /  |     |    |   |