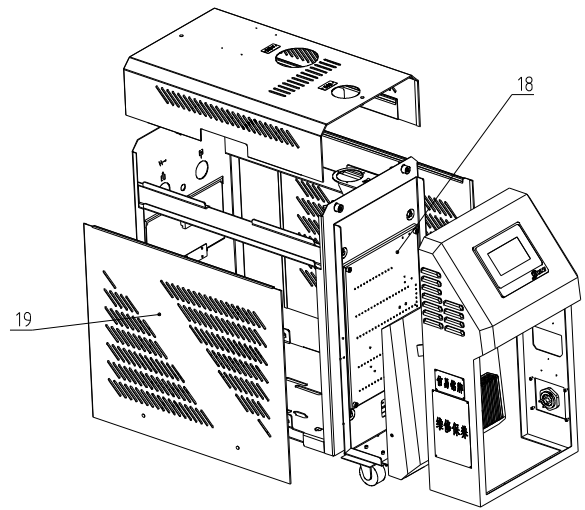
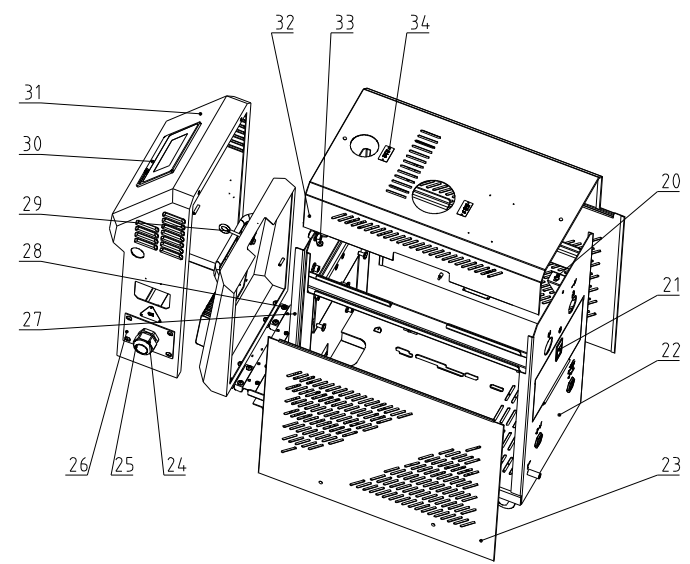
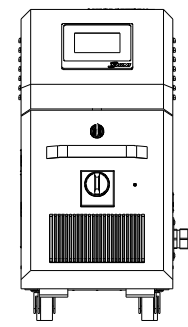
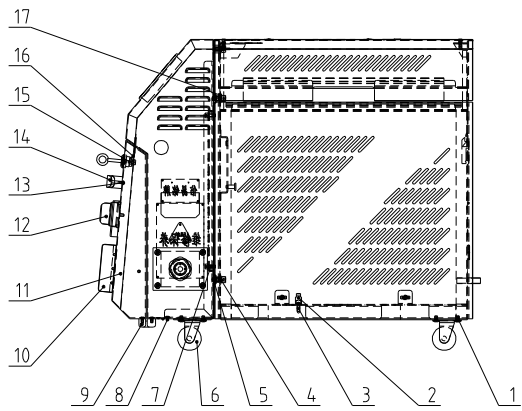
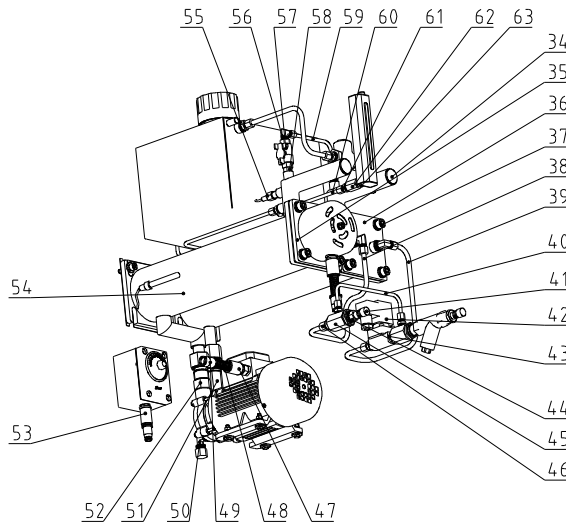
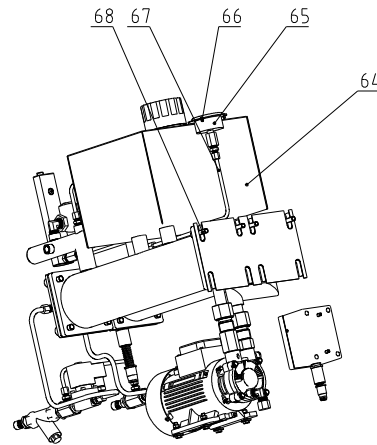
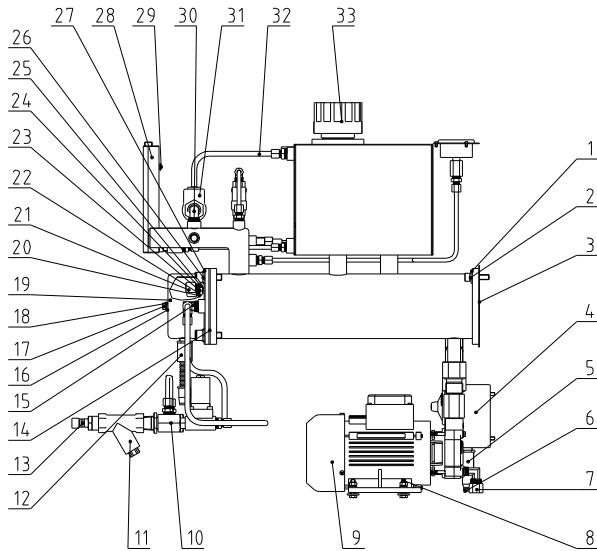




34	YW69020500000	Rivet 2 * 5	2024	19	GB/T 827
33	YW69081500000	Butterfly bolt M8x15	Q235A	2	GB/T 3098
32	STM-607-A-06	cover plate		1	Welding parts Borrowed
31	STM-607-A-05	Electric control panel		1	Welding parts Borrowed
30		Bangpu touch screen		1	
29	YW00040600200	Long range door lock key	SUS201	1	CF-406-DH
28	YW62051000100	Cross groove large flat head screw M10	Q235A	12	JIS1111
27	STM-607-A-08	Rear panel of electrical control box		1	Welding parts Borrowed
26	SG-S-01	Wire fixture fixing plate	SPCC2.0	1	
25	BE51250400450	Cable line		1	10-40mm standard cable
24	YE67002900000	cable gland	PVC	1	
23	STM-607-A-02	Left side panel		1	Welding parts Borrowed
22	STM-607-A-13	rack		1	Welding parts Borrowed
21	YR40523040000	Plastic telescopic buckle	PVC	1	52*30 has mould
20	YW01051000000	Pin spring	65Mn	6	for new model of STM
19	STM-607-A-01	Right side panel		1	Welding parts Borrowed
18	STM-607-A-10	Electric control base plate	electrolysis plank	1	Borrowed
17	YW66081900000	Flat washer 8	Q235A	6	8x19x2.0
16	YW00040600000	Door lock long stopper	SUS201	1	MF-406-DH
15	YW00000000100	Long gear door lock	PVC	1	
14	YW20660900100	Aluminum door handle	2024	1	6609 (yaxuan)
13	YW63040600000	Cross groove pan head screw M16	Q235A	2	GB/T-823
12	YE10021160000	Main Power Switch	PVC	1	TP-2-1/1A/570/144 mm
11	STM-607-A-04	door plank		1	Welding parts Borrowed
10	YW90120700000	Aluminum Radiator	6061	1	
9	YW06219100000	Large hinges	2024	2	Shengjitu CL219-1
8	YW67040600600	Cross groove pan head self tapping drilling screw H=4	Q235A	5	GB6560
7	YW61061601200	Hexagonal socket head screw M16	12 9	4	GB/T770.1
6	YW03000200000	Caster wheels	Rubber	4	1 "without brake STM
5	YW61082001200	Hexagonal socket head screw M120	12 9	4	GB/T770.1
4	YW65008000100	Standard spring washer 8	65Mn	6	GB/T793
3	YW67481900000	Cross groove pan head self drilling self tapping screw	Q235A	1	GB/T15856
2	YR40018500000	Fixed seat	PVC	1	WQSA18.58
1	YW62061000000	Cross groove large flat head screw M10	Q235A	16	JIS1111
序号	代号	名称	材料	数量	备注

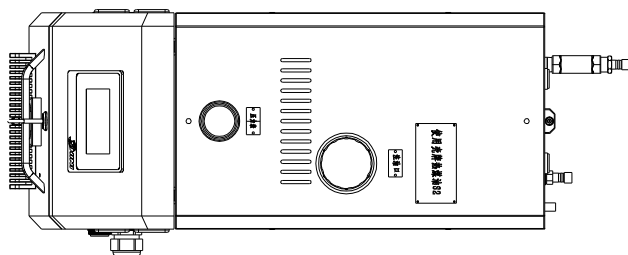
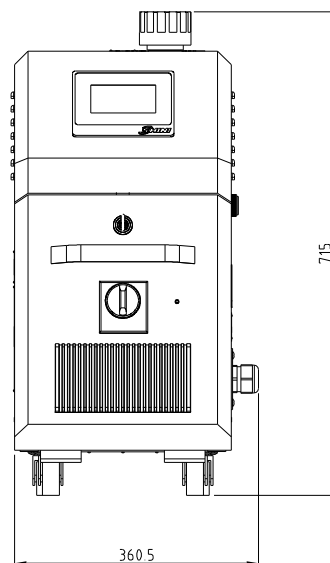
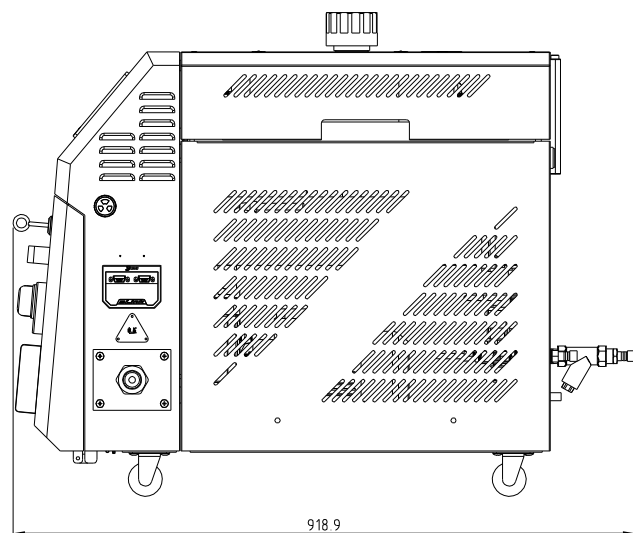
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					设计	核准	外壳钣金					材质
○					校对							
标记	更改前	更改后	更改人	日期	审核	日期					表面要求	
											物料号	

 信易电热机械股份有限公司
Shini Plastics Technologies, Inc.

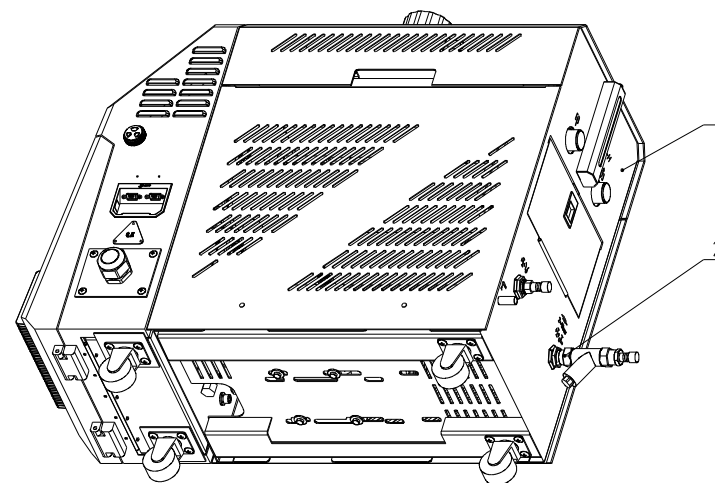


46	YW05083800000	Sleeve connector		4	8MMX3/8"PT (H59)	
45	S-84	Copper tee Bu Shan 3/8 inch		1	helped with internal copper nut	
44	S-85	Copper plug-in core	H58	1	3/4" PT x Diameter 1	
43	S-07	Copper cannot	H58	1	3/8"PTX3/8"PT	
42	YE32382400000	Electromagnetic valve 24V		1	3/8"PT (kailing)	
41	YR30010200000	Copper pipe blockage	rubber	2	1/2"PT	
40	STM-607-B-08	Water bypass pipeline	SUS304	1		
39	STM-607-B-11	Cooling pipe inlet pipe	SUS304	1		
38	STM-607-B-12	Cooling pipe outlet pipe	SUS304	1		
37	YW61103000100	Hexagonal socket head screw M10x30	12.9	8	GB/T70.1	
36	STM-607-B-04	Cooling pipe components		1	Welding parts borrowed	
35	STM-607-B-03	Electric heating tube component		1	Welding parts borrowed	
34	YR40251500100	Plastic plug without nut	PVC	2	SM25x1.5 (Black)	
33	YW90002300000	oiled-paper umbrella		1	Assembly	
32	STM-607-B-13	Reverse suction tube	SUS304	1		
31	YW59308000600	Swing check valve 3/8 inch	Cu	1	KITZ	
30	YW04030800100	Ni can't	H62	1	E2 3/8"PT(L)	
29	YW62051000100	Cross groove large flat head screw M10	Q235A	3	JIS1111	
28	S-60-ALL	Liquid level mirror component		1	Assembly	
27	YW66102000100	Flat washer A grade 10	Q235A	8	GB/T19111(11x20x2)	
26	YW65010000000	Standard spring washer 10	65Mn	8	GB/T193	
25	YR30000400100	Rubber plug 4-point single hole red	PVC	6		
24	YW64000400500	Hexagonal nut M4	A2-70	12	GB/T6170	
23	YW65050000000	Standard spring washer 5	65Mn	6	GB/T193	
22	YW66051300000	Flat washer A-grade 5	Q235A	16	GB/T19115(5x10x1)	
21	YP51031640000	Ceramic safety helmet 3/16	陶瓷	2	Ceramic safety helmet 3/16	
20	YW66523400000	Copper Gasket	Q235A	2	SHD-100KG(5.2x34)	
19	S-190	Electric heating tube cover	SPCC10	1		
18	YW65006000100	Standard spring washer 6	65Mn	5	GB/T193	
17	YW64000600300	Hexagonal nut M6	Q235A	5	GB/T6170	
16	YW66061300000	Flat washer A-grade 6	Q235A	5		
15	YW05083800100	Sleeve connector		2	8MMX3/8"PT (H59)	
14	YR20121200000	flexible graphite gasket	ISO-68	2	120x120x2.0	
13	S-73	Copper plug-in core	H62	1	M13x1/2"PT	
12	YE67165800000	Quick hose couplings	PVC	1	WQG1-M16B/AD15	
11	YW57010200000	Y-shaped filter water valve	H62	1	1/2 inch PT 3/4-35 mod	
10	S-142	Fourth set of copper joints		1		
9	TP-55	TP-55 pump		1	0.55KW 220V/50Hz 3.0Bar (4.5Bar)	
8	YW60062500000	Hexagonal head bolt M6x25	4.8	4	GB/T5781	
7	S-171	Teflon plug	H58	1	3/8"PT plug	
6	YE66001300000	flexible conduit	PA66	1	PT-216x0.13.0B 1.5m	
5	YE67109000000	Quick hose couplings	PVC	1	WQG1-P09B	
4	BH90115000050	High temperature tester		1	EGO	
3	STM-607-B-09	heating tubes insulation heat insulation cotton	aluminum-silicate	1		
2	YW65008000100	Standard spring washer 8	65Mn	4	GB/T193	
1	YW66081900000	Flat washer 8	Q235A	8	8x19x2.0	

制图	版号	标题	STM-607	图号	STM-607-B-ALL	比例	数量
设计	核准	内部结构				表面要求	材质
校对	核准	SHINI	信易电热机械股份有限公司	Shini Plastics Technologies, Inc.		物料号	
标记	更改前	更改后	更改人	日期	审核	日期	

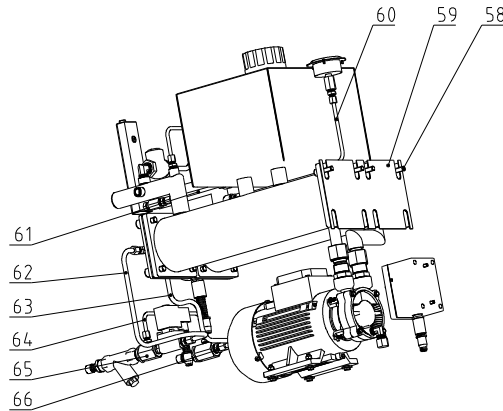
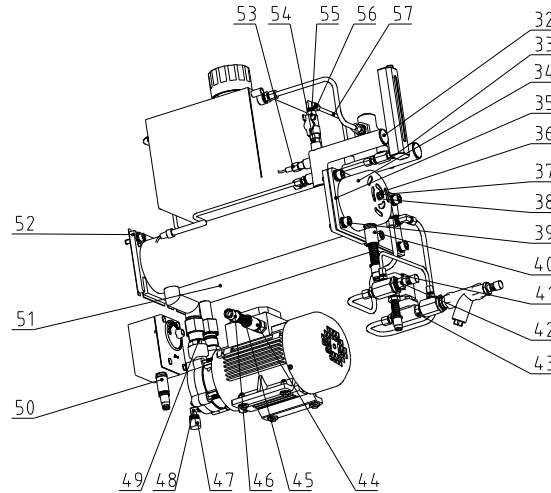
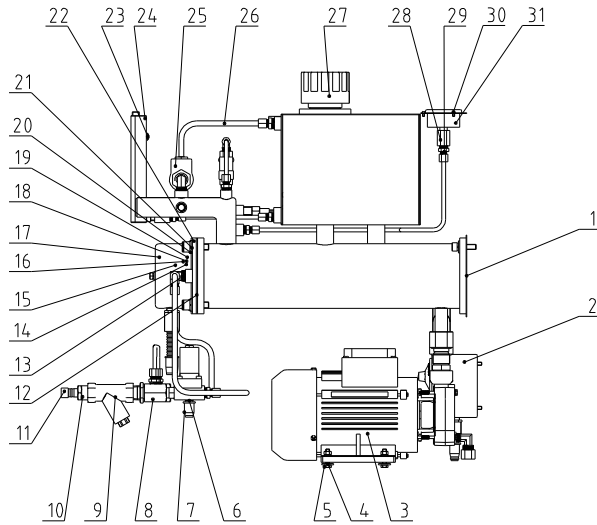


Max. pump Pressure(bar)	Max. pump Flow(L./min)	Pump Power(kw)	Heater Power(kw)	Max. Temp	Weight(kg)	Ver
5.0	4.2	0.75	9	200℃	71	H
Inlet /Outlet Size (CE PT inner thread)(inch)		Cooling Method	Main/Sub Oil Tank (L)		Heating Tank Number	
3/4" / 3/4"		Indirect Cooling	6/8/9		1	



2	STM-910-B-ALL	internal structure		1	
1	STM-607-A-ALL	Shell sheet metal		1	Borrowed
序号	代号	名称	材料	数量	备注
	STM-910	图号	比例	数量	
	油式模温机	STM-910-ALL		材质	
 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			表面要求		
			物料号		

					制图		版号	
					设计		核准	
					校对			
标记	更改前	更改后	更改人	日期	审核		日期	



47	S-171	Teflon plug	H58	1	3/8"H plug
46	YE67015800100	Hose stopper	PVC	2	WQEA015.8B
45	YE66015800000	flexible conduit	PA66	2	YF-P16A015.8B 1.5
44	YE67111000000	WPCP	PVC	1	WQG1-P11B
43	S-07	Copper joint	H58	1	3/8"PTX3/8"PT
42	S-85	Copper plug-in core	H58	1	3/8"PT • Diameter 1
41	YE32382400000	solenoid valve		1	3/8"PTX3/8"PT
40	YE67165800000	Quick connector of hose	PVC	1	WQG1-M16B/AD15.8
39	YW61103000100	Hexagonal socket head screw M10x20	12.9	8	GB/T70.1
38	YW66061300000	Flat washer A-grade 6	Q235A	5	
37	YW65006000100	Standard spring washer 6	65Mn	5	GB/T93
36	YW64000600300	Hexagonal nut M6	Q235A	5	GB/T6170
35	STM-910-B-08	Electric heating tube component		1	Welding parts
34	YW64000400500	Hexagonal nut M4	A2-70	12	GB/T6170
33	S-82	Level mirror nut	H62	1	1/4"H
32	YR40251500100	Plastic plug without nut	PVC	2	SN25 • 1.5 (black)
31	YW85001000100	pressure gauge		1	0~1.0MPa range
30	YW63030600000	Cross groove pan head screw M3x6	Q235A	3	GB/T-823
29	YW50061400000	Sleeve connector		7	6MMX1/4"PT
28	S-199	H-to-PT connector	H58	2	1/4"PT to 1/4"PT
27	YW90002300000	oiled-paper umbrella		1	Assembly
26	STM-607-B-13	Reverse suction tube	SUS304	1	Borrowed
25	YW59308000600	Swing check valve 3/8 inch	Cu	1	KITZ
24	S-60-ALL	Liquid level mirror component		1	Assembly
23	YW62051000100	Cross groove large flat head screw M10x10	Q235A	3	JIS1111
22	STM-607-B-04	Cooling pipe components		1	Welding parts
21	YW66102000100	Flat washer A grade 10	Q235A	8	GB/T91.1 (11x20x2)
20	YW65010000000	Standard spring washer 10	65Mn	8	GB/T93
19	YR30000400100	rubber plug 4-point single hole red	PVC	6	
18	YW66051300000	Flat washer A-grade 5	Q235A	16	GB/T91.1 (5x10x1)
17	S-190	Electric heating tube cover	SPCC10	1	
16	YW65050000000	Standard spring washer 5	65Mn	6	GB/T93
15	YP51031640000	Ceramic safety helmet 3/16	Ceramic	6	Safe Ceramic Hat 3/16
14	YW66523400000	Copper Gasket	Q235A	2	SHD-100KG (5.2~34)
13	YW05083800100	Sleeve connector		2	QW12/10 PT L-type (Q235)
12	YR20121200000	flexible graphite gasket	ISO-68	2	120x120x2.0
11	YR30010200000	Copper pipe blockage	rubber	2	1/2"PT
10	S-73	Copper plug-in core	H62	1	M13x1/2"PT
9	YW57010200000	Y-shaped filter water valve	H62	1	1/2 inch PT 3/8 inch
8	S-84	Copper three-way connector 3/8 inch		1	helpful with mineral water
7	YE67001340000	Hose stopper	PVC	2	WQEA013.0B
6	YE66001300000	flexible conduit	PA66	2	YF-P16A013.0B 1.5
5	YW60062500000	Hexagonal head bolt M12x25	4.8	4	GB/T15781
4	YW66081900000	Flat washer 8	Q235A	8	8x19x2.0
3	BM20007500550	TP-75 pump	Q235A	1	
2	BH90115000050	High temperature tester		1	EGO
1	STM-607-B-09	heating bucket insulation heat insulation cotton	aluminum silicate	1	

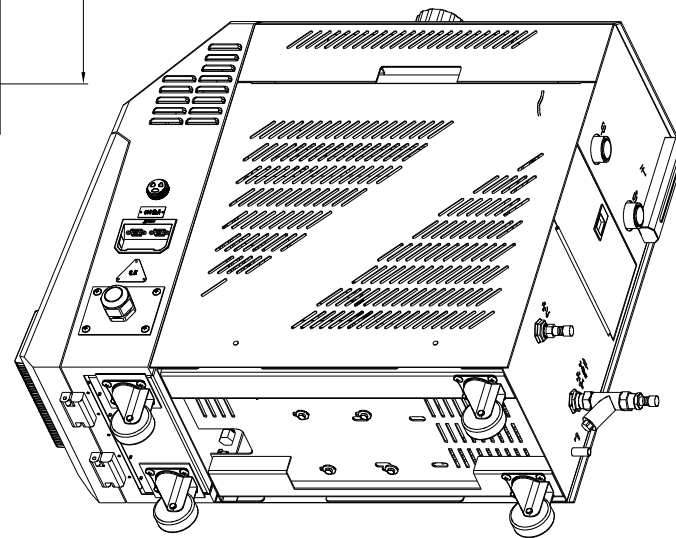
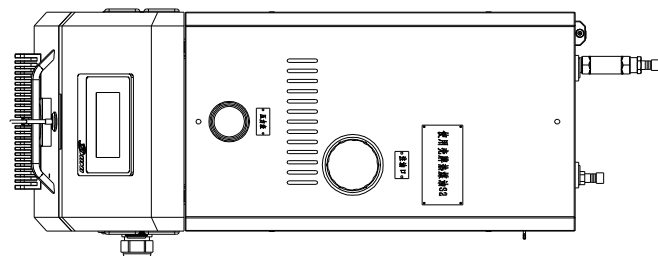
66	YW05083800000	Sleeve connector		4	8MMX3/8"PT
65	S-142	Fourth set of copper joints		1	
64	STM-607-B-08	Water bypass pipeline	SUS304	1	Borrowed
63	STM-607-B-12	Cooling pipe outlet pipe	SUS304	1	Borrowed
62	STM-607-B-11	Cooling pipe inlet pipe	SUS304	1	Borrowed
61	STM-607-B-07	Liquid level mirror tube	SUS304	1	Borrowed
60	STM-607-B-05	Pressure gauge pipeline	SUS304	1	Borrowed
59	YW65008000100	Standard spring washer 8	65Mn	4	GB/T93
58	YW61083000000	Hexagonal socket head screw M10x20	12.9	4	GB/T70.1
57	STM-607-B-06	Oil bypass pipeline	SUS304	1	Borrowed
56	YW05061400100	Sleeve connector		1	QW12/10 PT L-type
55	YW50220000000	Butterfly shaped ball valve	SUS304	1	1/4"PTx3/8"PT
54	S-08	Connector	H58	1	1/4"PTx1/4"PT
53	BE90341500050	thermocouple	SUS304	1	1.5M
52	STM-910-B-02	Heating bucket		1	Welding parts
51	STM-607-B-01	Cooling bucket and fuel tank		1	Welding parts
50	YE67109000000	Quick connector of hose	PVC	1	WQG1-P09B
49	S-04	Copper joint	H58	2	3/4"PTx3/4"PT
48	YW04030800400	Copper fluoride dragon joint	H58	1	1/4"PTx3/8"H

标题	STM-910	图号	STM-910-B-ALL	比例	1:15	数量		备注	
内部结构									
表面要求									
物料号									



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Shini Plastics Technologies, Inc.

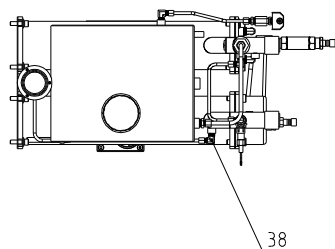
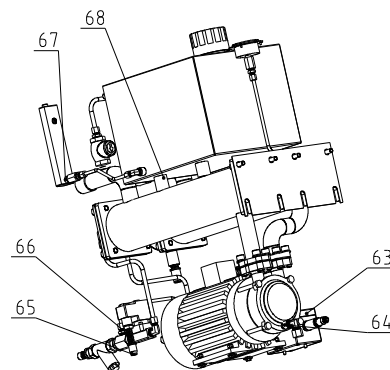
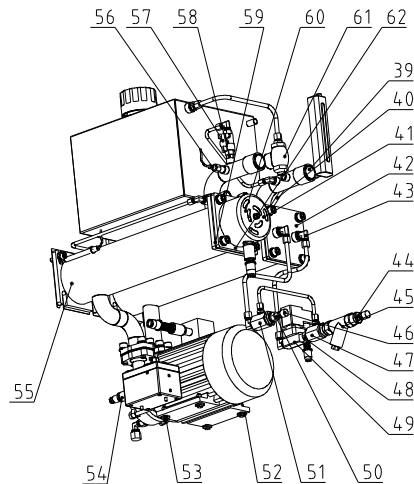
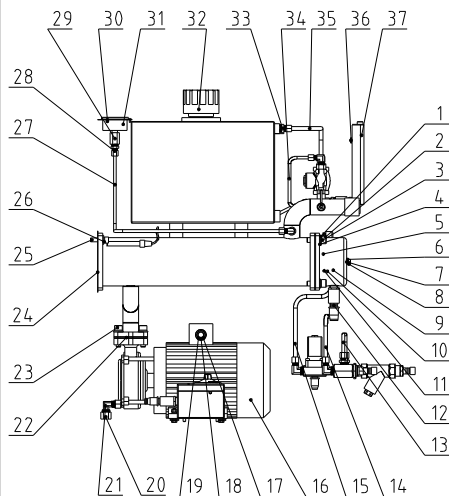
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20250402							
标记	更改前	更改后	更改人	日期	审核	日期	



Max. pump Pressure(bar)	Max. pump Flow(L/min)	Pump Power(kw)	Heater Power(kw)	Max. Temp	Weight(kg)	Ver
6.2	74	1.5	12	200°C	90	G
	Inlet /Outlet Size (CPT inner thread)(inch)	Cooling Method	Main/Sub Oil Tank (L)		Heating Tank Number	
	1/1	Indirect Cooling	6.8/13.6		1	

2	STM-1220-B-ALL	Internal structure		1	
1	STM-1220-A-ALL	Shell sheet metal		1	
序号	代 号	名 称	材 料	数 量	备 注
STM-1220	图号 STM-1220-ALL		比例	数量	
油式模温机				材质	
 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求			
		物料号			

					制图		版号	
					设计		核 准	
					校对			
标记	更改前	更改后	更改人	日期	审核		日期	

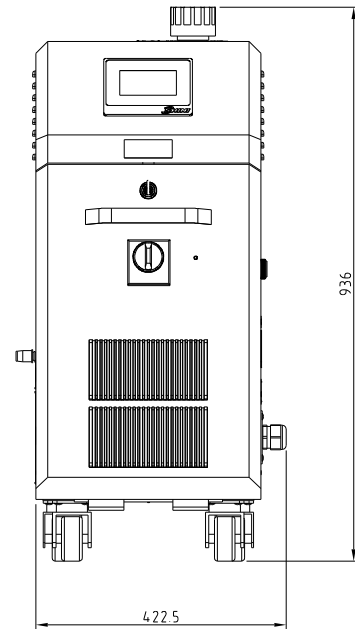
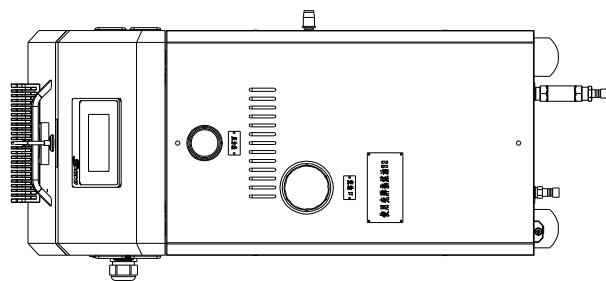
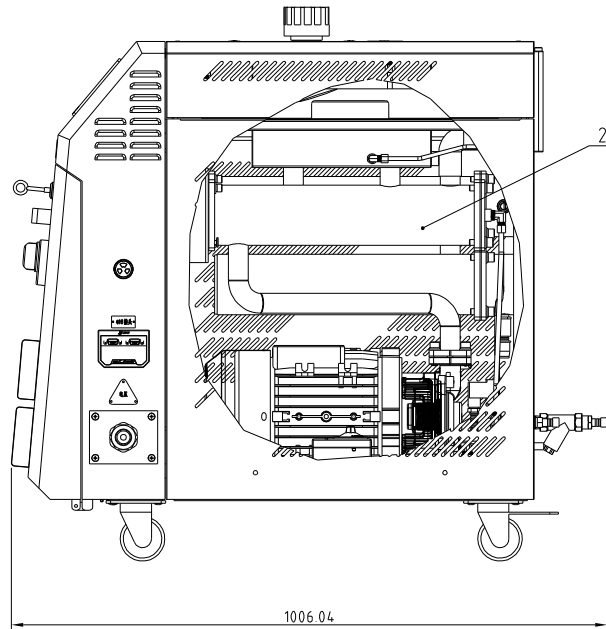


68	STM-1220-B-01	Cooling bucket and fuel tank		1	Welding parts	19	YE67111000000	Quick hose couplings	PVC	1	WQG1-P11B
67	S-82	Level mirror nut	H62	1	1/4" H	18	YE66015800000	flexible conduit	PA66	2	TP-PA66DS 1.3
66	YE66001300000	flexible conduit	PA66	2	TP-PA66DS 1.3	17	YE67015800100	Hose stopper	PVC	2	WQEAD15 88
65	YE67001340000	Hose stopper	PVC	2	WQEAD13.08	16	TP-150	pumping	Q235A	1	TP-150 Anbo
64	STM-907HT-B-17	Oil drain extension screw	H58	1	Borrowed	15	STM-1220-B-05	Cooling pipe inlet pipe	SUS304	1	
63	BH90115000050	ECO over temperature protector		1	ECO 50-300 degrees	14	STM-1220-B-09	Cooling pipe outlet pipe	SUS304	1	
62	STM-1215HT-B-03	Electric heating tube component		1	Welding parts	13	STM-1220-B-06	Cooling water bypass pipe	SUS304	1	
61	YW59308000600	Swing check valve 3/8 inch	Cu	1	KITZ	12	YE67165800000	Quick hose couplings	PVC	1	WQG1-M16B/AD15
60	YW64000400500	Hexagonal nut M4	A2-70	12	GB/T6170	11	YW66051300000	Flat washer A-grade 5	Q235A	16	GB/T97.1 15 5x10x1
59	YR20121200000	flexible graphite gasket	ISO-68	2	120x120x2.0	10	YW65050000000	Standard spring washer 5	65Mn	6	GB/T93
58	S-08	Connector	H58	1	1/4" PT x 1/4" PT	9	YP5103164.0000	Ceramic safety helmet 3/16	ceramics	6	Safety Ceramic Hat 3/16
57	YW50220000000	Butterfly shaped ball valve	SUS304	1	1/4" heat-resistant 304	8	YW64000600300	Hexagonal nut M6	Q235A	5	GB/T6170
56	BE90341500050	thermocouple	SUS304	1	15M	7	YW66061300000	Flat washer A-grade 6	Q235A	5	
55	STM-1220-B-02	Heating bucket		1	Welding parts	6	YW65006000100	Standard spring washer 6	65Mn	5	GB/T93
54	YE67109000000	Quick hose couplings	PVC	1	WQG1-P09B	5	YR300004.00100	hollow plug 4-point single hole rod	PVC	1	
53	YW60062500000	Hexagonal head bolt M6x25	4.8	4	GB/T5781	4	YW66102000100	Flat washer A grade 10	Q235A	8	GB/T97.1 11x20x20
52	YW66081900000	Flat washer 8	Q235A	8	8x19x2.0	3	YW665234.00000	Copper Gasket	Q235A	2	SHD-100KG(S 2x34)
51	S-B4	Copper tee Bu Shen 3/8 inch		1	helped with manual operation	2	YW61103000100	Hexagonal socket head screw M10x30	12.9	8	GB/T770.1
50	S-85	Copper plug-in core	H58	1	3/8" PT x Diameter 1	1	YW65010000000	Standard spring washer 10	65Mn	8	GB/T93
49	YE32213100000	solenoid valve		1	3/8" (Quilling) 220VAC						

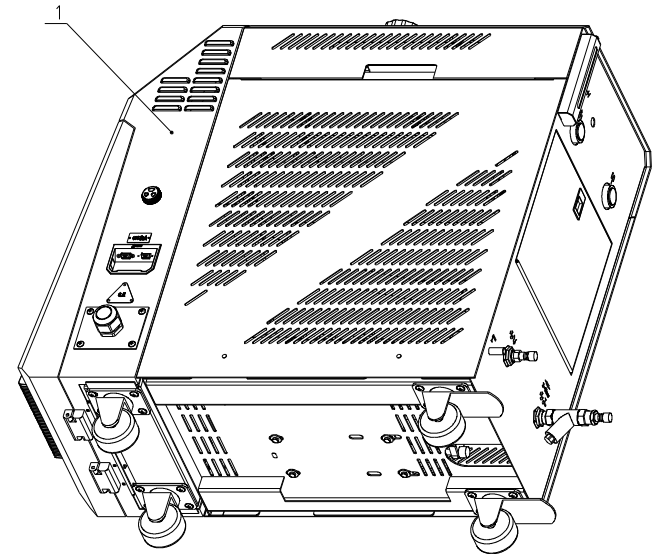
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				设计	核准	内部结构				材质		
				校对	核准					表面要求		
标记	更改前	更改后	更改人	日期	审核	日期					物料号	



信易电热机械股份有限公司
Shini Plastics Technologies, Inc.

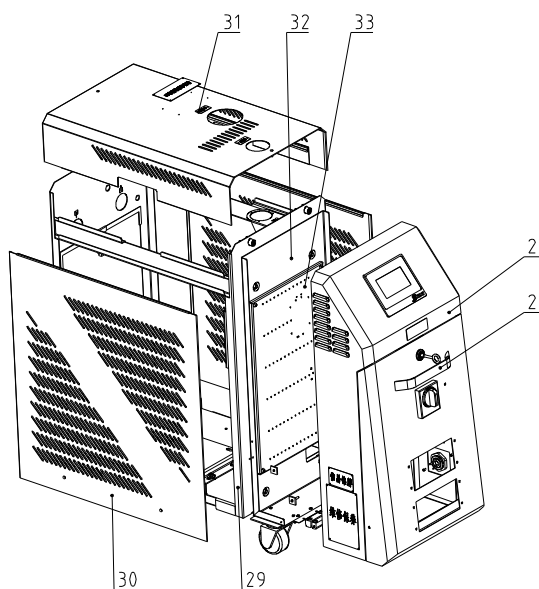
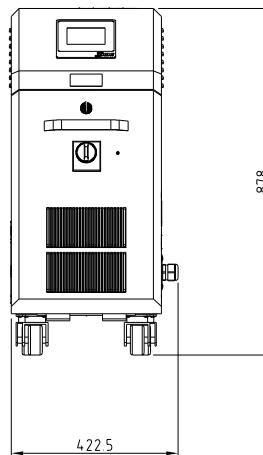


Max. pump Pressure(bar)	Max. pump Flow(L/min)	Pump Power(kw)	Heater Power(kw)	Max. Temp.	Weight(kg)	Ver.
8.0	90	2.8	24	200℃	145	F
Inlet /Outlet Size (E PT inner thread/inch)		Cooling Method	Main/Sub Oil Tank<L>		Heating Tank Number	
1/1		Indirect Cooling	11/13		2	



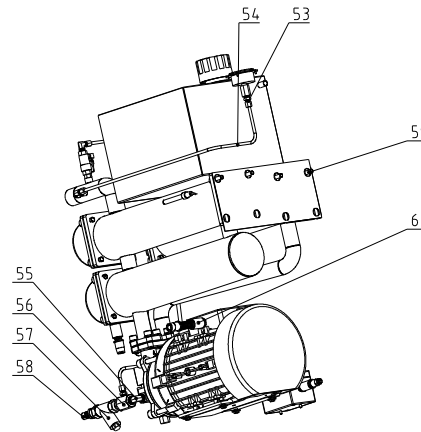
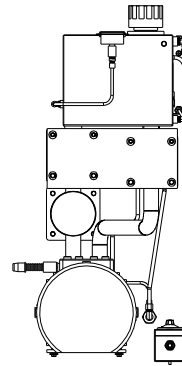
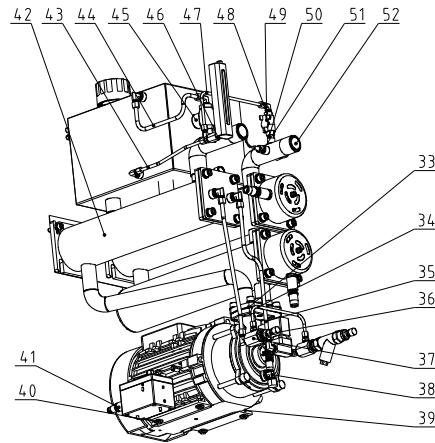
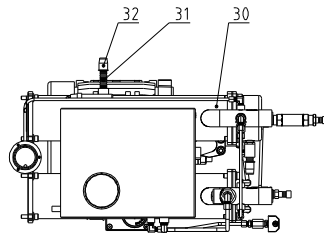
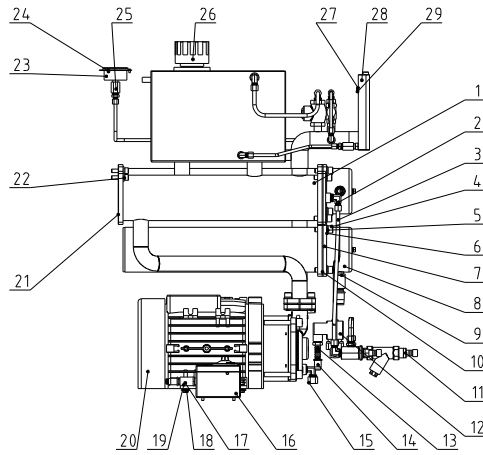
2	STM-2440-B-ALL	internal structure		1	
1	STM-2440-A-ALL	Shell sheet metal		1	
序号	代号	名称	材料	数量	备注

					制图		版号		标题	STM-2440	图号	STM-2440-ALL	比例	数量
					设计		核准		油式模温机					材质
					校对						信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求	
标记	更改前	更改后	更改人	日期	审核	日期							物料号	



42	YP3118600600	Aluminum plate label	2024	1	to be fixed on the handle
41	STM-24-40-A-08	cover plate		1	Welding parts
40	YW90120700000	Aluminum Radiator	6061	2	
39		Bangpu touch screen		1	
38	YE90048501200	RS485 communication interface board		1	
37	YR40048500000	Shell RS485		1	
36	STM-24-40-A-06	Left side panel		1	Welding parts
35	YR40523040000	Plastic telescopic buckle	PVC	1	52*30 has mould
34	YW01051000000	Pin spring	65Mn	6	for new model of STM
33	STM-24-40-A-04	Electric control base plate	SECC15	1	
32	STM-24-40-A-02	Rear panel of electrical control box		1	Welding parts
31	YW69020500000	Hivet Zx5	2024	21	GB/T 827
30	STM-24-40-A-07	Right side panel		1	Welding parts
29	STM-24-40-A-01	rack		1	Welding parts
28	YW20660900100	Aluminum door handle	2024	1	6609(Yaxuan)
27	STM-24-40-A-03	Electric control panel		1	Welding parts
26	YW69081500000	Butterfly bolt MBx15	Q235A	2	GB/T 3098
25	YW66081900000	Flat washer 8	Q235A	14	8x19x2.0
24	YW00040600000	Door lock long stopper	SUS201	1	MF-406-DH
23	YW00000000100	Long gear door lock	PVC	1	
22	YW00040600200	Long range door lock key	SUS201	1	CF-406-DH
21	YW63040600000	Cross groove pan head screw M6x6	Q235A	2	GB/T-823
20	YE10021160000	Main Power Switch	PVC	1	TD-2-1/2A/575A/16A
19	STM-24-40-A-05	door plank		1	Welding parts
18	YW61061600100	Internal hexagon flat round head screw M6x6	Q235A	4	GB/T70.2
17	YE67002900000	cable gland	PVC	1	
16	BE51250400450	Cable line		1	to be fixed on the handle
15	SG-S-01	Wire fixture fixing plate	SPCC2.0	1	
14	YW06219100000	Large hinges	2024	2	Shengjia QJ219-1
13	YW62051000100	Cross groove large flat head screw M6x10	Q235A	12	JIS1111
12	YW67040600060	Cross groove pan head self tapping drilling screw 8*6	Q235A	5	GB6560
11	YW62061000000	Cross groove large flat head screw M6x10	Q235A	16	JIS1111
10	YW03000300200	3 "non brake casters	Q235A	2	
9	YW65008000100	Standard spring washer 8	65Mn	6	GB/T93
8	YW61082001200	Hexagonal socket head screw M6x20	12.9	4	GB/T70.1
7	YW67481900000	Cross groove pan head self drilling self tapping screw	Q235A	1	GB/T15856
6	YR40018500000	Fixed seat	PVC	1	WQ5AD18.5B
5	YW60061500100	Hexagonal head bolt M6x16	12.9	4	GB/T5783
4	STM-24-40-A-10	Pump fixed plate	SPCC2.5	1	
3	YW64000600300	Hexagonal nut M6	Q235A	4	GB/T6170
2	YW65006000100	Standard spring washer 6	65Mn	4	GB/T93
1	YW03000300000	3 "with brake casters	Q235A	2	
序号	代 号	名 称	材 料	数 量	备 注

					制图	版号	标题	图号	比例	数量
					设计	核准	STM-2440 外壳钣金	STM-2440-A-ALL		材质
					校对		 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	表面要求		
标记	更改前	更改后	更改人	日期	审核	日期		物料号		

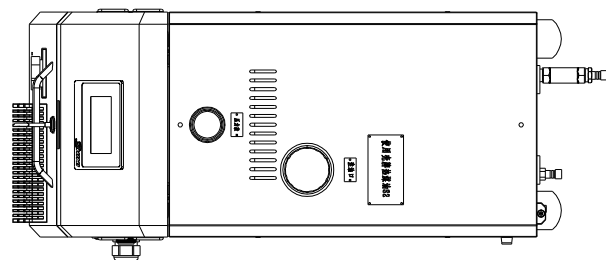
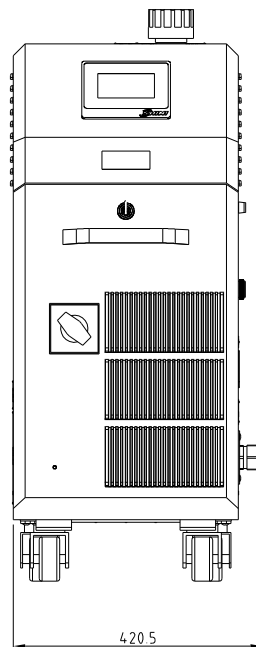
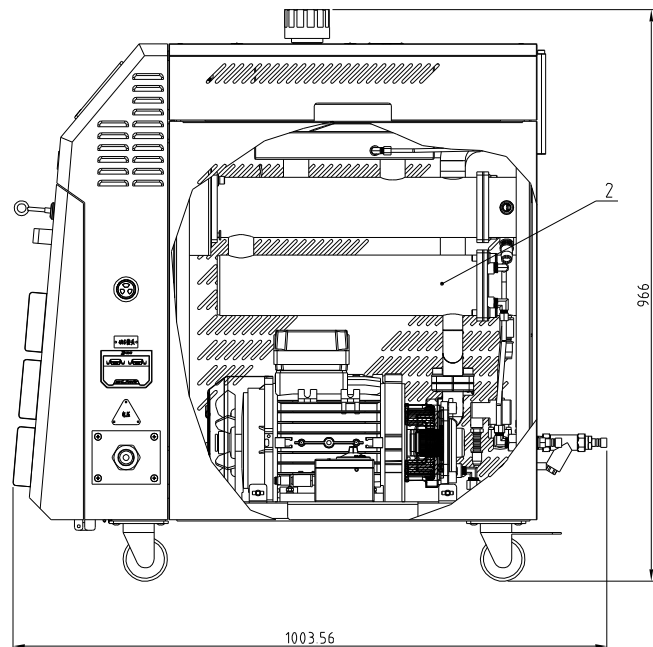


48	YW050614.00100	Sleeve connector		4	GM11/4"PT L-type
47	STM-2440-B-08	Oil bypass pipe	SUS304	1	
46	S-82	Level mirror nut	H62	1	1/4"H
45	YW59308000600	Swing check valve 3/8 inch	Cu	1	KITZ
44	STM-2440-B-15	Reverse suction tube	SUS304	1	
43	STM-2440-B-03	Liquid level mirror tube	SUS304	1	
42	STM-2440-B-01	Cooling bucket		1	Welding parts
41	YE67109000000	Quick connector of hose	PVC	1	WQG1-P09B
40	YW66081900000	Flat washer 8	Q235A	8	8x19x2.0
39	YW65006000100	Standard spring washer 6	65Mn	6	GB/T93
38	YW04030800400	Copper fluoride dragon joint	H58	1	1/4"PTx3/8"H
37	S-84	Copper 3-way connector 3/8 inch		1	1/4"PTx3/8"H
36	S-85	Copper plug-in core	H58	1	3/8"PTx3/8"H
35	STM-2440-B-05	Cooling bucket, cooling pipe, inlet pipe	SUS304	1	
34	STM-2440-B-06	Oil tank cooling pipe outlet pipe	SUS304	1	
33	YR10150000000	flange gasket	ISO-68	2	TP-19x1-10 (has mold)
32	YE67015800100	Hose stopper	PVC	3	WQEAD15.8B
31	YE66015800000	flexible conduit	PA66	3	TP-24x1015.8B L.34
30	STM-2440-B-02	Heating bucket		1	welding parts
29	YW62051000100	Cross groove large flat head screw M10	Q235A	3	JIS1111
28	S-60-ALL	Liquid level mirror component		1	Assembly
27	YW66051300000	Flat washer A-grade 5	Q235A	1	GB/T9711.5 5x10x1
26	YW90002300000	oiled-paper umbrella		1	Assembly
25	BH12060701710	H-to-PT connector	H58	2	1/2"PTx1/2"PT
24	YW63030600000	Cross groove pan head screw M6	Q235A	3	GB/T-823
23	YW85001000100	pressure gauge		1	0~1.0MPa Range
22	YW65008000100	Standard spring washer 8	65Mn	4	GB/T93
21	STM-2440-B-10	Heating bucket, heating pipe, inlet pipe	aluminum silicate	1	
20	TP-280	pumping	Q235A	1	2.8kw Anbo
19	YW66061300000	Flat washer A-grade 6	Q235A	6	
18	YW60062500000	Hexagonal head bolt Mx25	4.8	4	GB/T5781
17	YW64000600300	Hexagonal nut M6	Q235A	6	GB/T6170
16	BH90115000050	High temperature tester		1	EGO
15	S-171	Teflon plug	H58	1	3/8"H plug
14	YE67001340000	Hose stopper	PVC	2	WQEAD13.0B
13	YE66001300000	flexible conduit	PA66	2	TP-24x1013.0B L.34
12	YE32382400000	Electromagnetic valve 24V		1	3/8"PT (kailing)
11	S-73	Copper plug-in core	H62	1	M13x1/2"PT
10	YR20121200000	flexible graphite gasket	ISO-68	3	120x120x2.0
9	YE67165800000	Quick connector of hose	PVC	2	WQG1-M16B/AD15.8
8	S-190	Electric heating tube cover	SPCC10	2	
7	STM-2440-B-07	Assembled electric heating tube components		2	Assembly
6	YW66102000100	Flat washer A grade 10	Q235A	20	GB/T9711.1 10x20x2
5	YW65010000000	Standard spring washer 10	65Mn	20	GB/T93
4	YW61103000100	Hexagonal socket head screw M16x30	12.9	21	GB/T770.1
3	STM-2440-B-09	Cooling bucket, cooling pipe, outlet pipe	SUS304	1	
2	YW05083800100	Sleeve connector		6	GM11/4"PT L-type (B5)
1	STM-607-B-04	Cooling pipe components		1	Welding parts (increased)

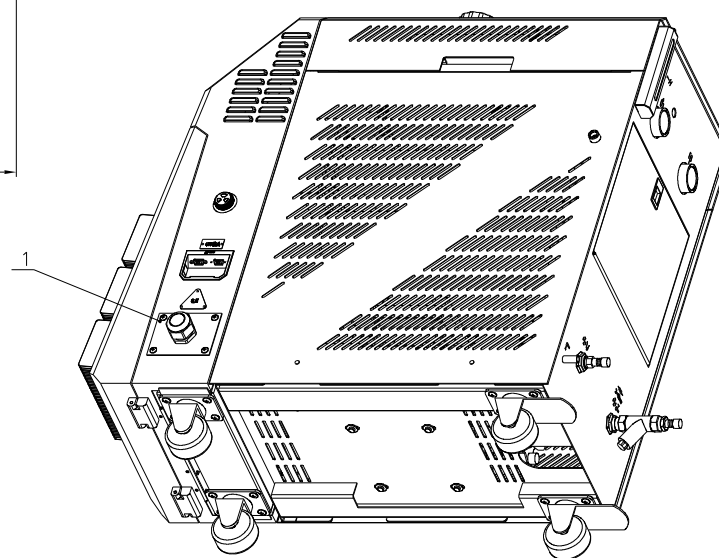
制图	版号	标题	图号	比例	数量	备注
设计	核准	内部结构	STM-2440-B-ALL		材质	
校对				表面要求		
标记	更改前	更改后	更改人	日期	审核	日期
				物料号		



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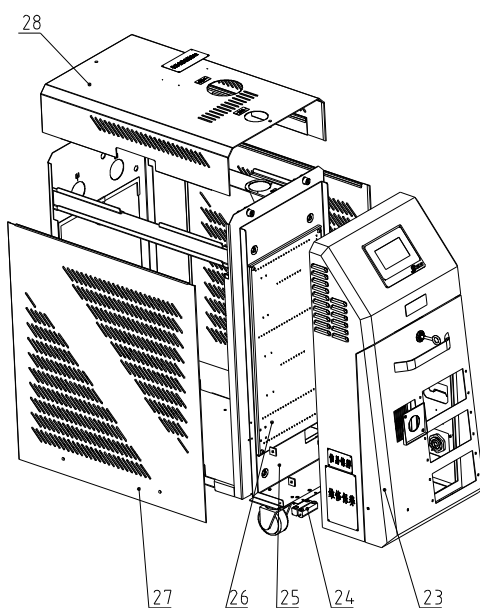
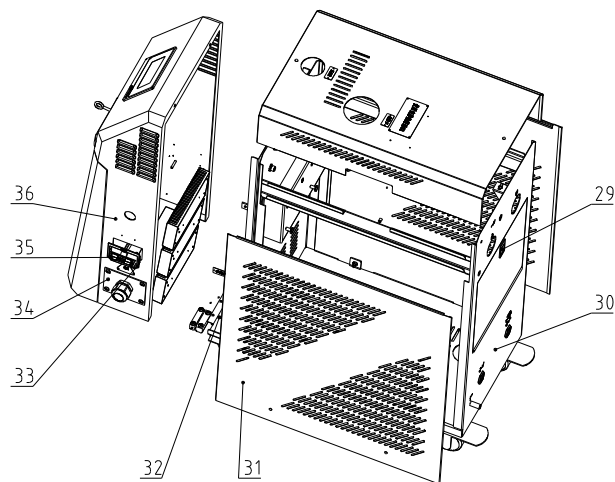
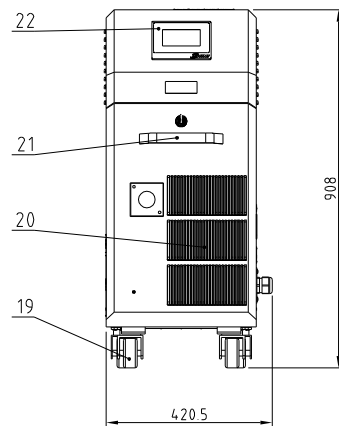
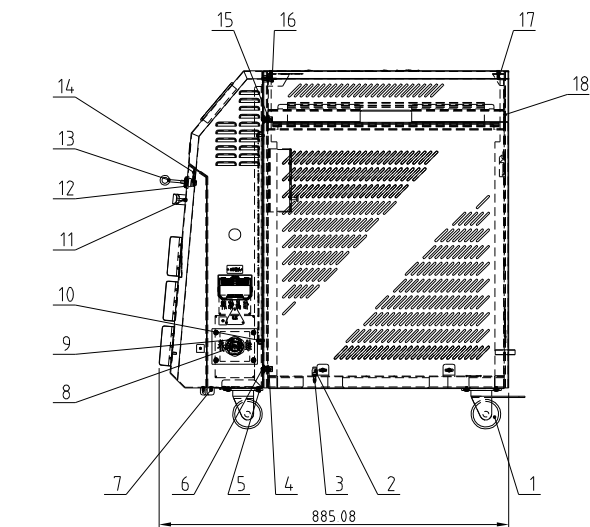


Max. pump Pressure(bar)	Max. pump Flow(L/min)	Pump Power(kw)	Heater Power(kw)	Max. Temp.	Weight(kg)	Ver.
8.0	100	4	36	200℃	155	F
Inlet /Outlet Size (EPT inner thread)(inch)		Cooling Method	Main/Sub Oil Tank(L)		Heating Tank Number	
1 1/2 / 1 1/2		Indirect Cooling	14 / 11.7		3	



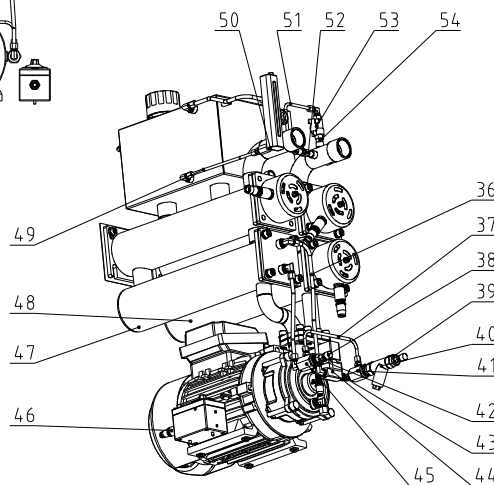
2	STM-3650-B-ALL	internal structure		1	
1	STM-3650-A-ALL	Shell sheet metal		1	
序号	代号	名称	材料	数量	备注

					制图		版号	标题	STM-3650	图号		比例	数量
					设计		核准	油式模温机		STM-3650-ALL			材质
					校对					信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求	
标记	更改前	更改后	更改人	日期	审核	日期						物料号	

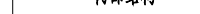


36	STM-3650-A-03	Electric control panel		1	Welding parts
35	YE90048501200	RS485 communication interface board		1	
34	SG-S-01	Wire fixture fixing plate	SPCC2.0	1	
33	YR40048500000	Shell RS485		1	
32	YW670406000600	Cross groove pin head self tapping drilling screw M4x6	Q235A	5	GB6560
31	STM-3650-A-06	Left side panel		1	Welding parts
30	STM-3650-A-01	rack		1	Welding parts
29	YR40523040000	Plastic telescopic buckle	PVC	1	52*30 has mould
28	STM-3650-A-08	cover plate		1	Welding parts
27	STM-3650-A-07	Right side panel		1	Welding parts
26	STM-3650-A-04	Electric control base plate	SECC15	1	
25	STM-3650-A-02	Rear panel of electrical control box		1	Welding parts
24	YW06219100000	Large hinges	2024	2	Shengjiu QJ219-1
23	STM-3650-A-05	door plank		1	Welding parts
22		Bangpu touch screen		1	
21	YW20660900100	Aluminum door handle	2024	1	6609 (yaxuan)
20	YW90120700000	Aluminum Radiator	6061	3	
19	YW03000300200	3 "non brake casters	Q235A	2	
18	YW69020500000	Rivet 2x5	2024	21	GB/T 827
17	YW01051000000	Pin spring	65Mn	6	for mold of mold injection machine
16	YW69081500000	Butterfly bolt M8x15	Q235A	2	GB/T 3098
15	YW66081900000	Flat washer 8	Q235A	6	8x19x2.0
14	YW00040600000	Door lock long stopper	SUS201	1	MF-406-DH
13	YW00040600200	Long range door lock key	SUS201	1	CF-406-DH
12	YW00000000100	Long gear door lock	PVC	1	
11	YW63040600000	Cross groove pin head screw M4x6	Q235A	2	GB/T-823
10	YW61061600100	Internal hexagon flat round head screw M4x6	Q235A	4	GB/T770.2
9	YE67002900000	cabie gland	PVC	1	
8	BE51250400450	Cable line		1	15-14 1/2 inch metal shielded cable
7	YW62051000100	Cross groove large flat head screw M10	Q235A	12	JIS1111
6	YW61082001200	Hexagonal socket head screw M12x20	12.9	4	GB/T770.1
5	YW62061000000	Cross groove large flat head screw M10	Q235A	16	JIS1111
4	YW65008000100	Standard spring washer 8	65Mn	6	GB/T93
3	YW67481900000	Cross groove pin head self tapping drilling screw	Q235A	1	GB/T15856
2	YR40018500000	Fixed seat	PVC	1	WQ5AD18.58
1	YW03000300000	3 "with brake casters	Q235A	2	
序号	代号	名称	材料	数量	备注

					制图	版号	标题	图号	比例	数量
					设计	核准	STM-3650	STM-3650-A-ALL		
					校对		外壳钣金			材质
标记	更改前	更改后	更改人	日期	审核	日期	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			
							表面要求			
							物料号			



61	STM-3650-B-04	manometer tube	SUS304	1		12	YW05083800100	Sleeve connector		6		
60	YE67015800100	Hose stopper	PVC	4	WG6AD15.8B	11	S-190	Electric heating tube cover	SPCC10	3		GB/T 171.1 type B5
59	YE66015800000	flexible conduit	PA66	4	W-PAGAD15.8B 1.3M	10	YW66102000100	Flat washer A grade 10	Q235A	20	GB/T9711.11k20k2	
58	YE67110000000	Quick hose couplings	PVC	1	WQ.G1-P11B	9	YW61025000000	Hexagonal socket head screw M10x25	12.9	24	12.9-Longzine	
57	YR10150000000	flange gasket	ISO-68	2	TP-150-1-18 (with seal)	8	YW65010000000	Standard spring washer 10	65Mn	20	GB/T93	
56	BM20423000050	pumping		1	GP-400	7	STM-607-B-04	Cooling pipe components		1	Welding parts	Assembly
55	YW61083000000	Hexagonal socket head screw M10x30		12.9	4	GB/T770.1	6	STM-3650-B-07	Assembled electric heating tube components		3	Assembly
54	S-08	Connector	H58	1	1/4"PTx1/4"PT	5	YW66061300000	Flat washer A-grade 6	Q235A	7		
53	YSW05200000000	Butterfly shaped ball valve	SUS304	1	1/4" Isoprene sealant of 20 types	4	YW64006000300	Hexagonal nut M6	Q235A	7	GB/T6170	
52	BE90341500050	thermocouple	SUS304	1	1.5M	3	YW65006000100	Standard spring washer 6	65Mn	7	GB/T93	
51	STM-3650-B-08	Oil bypass pipe	SUS304	1		2	YW62051000100	Cross groove large flat head screw M10	Q235A	6	JIS1111	
50	S-82	Level mirror nut	H62	1	1/4" H	1	YW66051300000	Flat washer A-grade 5	Q235A	1	GB/T9715.5x10x10	
49	STM-3650-B-03	Liquid level mirror tube	SUS304	1								

				制图	版号	标题	STM-3650	图号		比例	数量
				设计	核准	内部结构	STM-3650-B-ALL				材质
				校对		 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.					表面要求
标记	更改前	更改后	更改人	日期	审核				日期		