

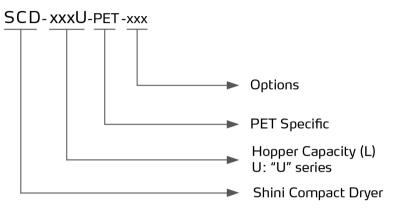
# PET special "All-in-One" Compact Dryer



Refer carefully to the manual before operation.

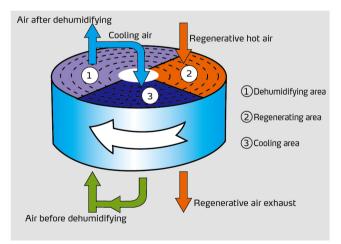


Coding Principle



#### Features

- Combine the function of dehumidifying, drying and two-stage conveying into a single unit, Specially designed for PET.
- Adopt molecular sieve structure honeycomb rotor, which provides low dew-point dry air. The honeycomb
  rotor structure is superior to double-barrel dehumidifier that will contaminate raw material due to damaged
  molecular sieve.
- Feeding system is equipped with shut-off valve to ensure no dry materials remain in the material line and avoid dry material from regaining moisture.
- Insulation drying hopper adopts down blowpipe design and collocates with cyclone air exhaust to avoid heat lost and improve drying efficiency.
- Equipped with a high-temperature heating box to effectively and quickly remove moisture
- Equipped with weekly timer, machine can automatically operate.





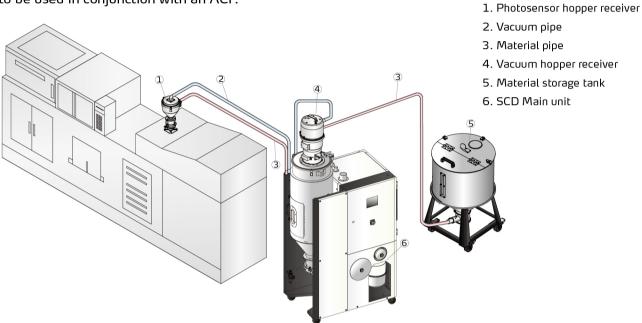
Honeycomb Rotor Working Principle

Touch Control Panel

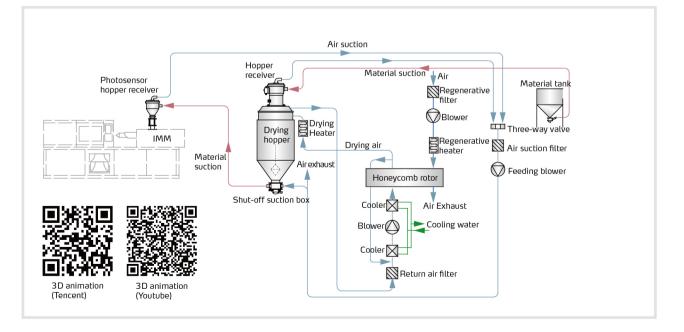


#### Application

SCD "All-in-One" portable compact dryers are mainly used for drying, dehumidifying, and conveying hygroscopic plastics. Simple appearance structure facilitates the on-demand movement of the machine. Rich optionals and accessories meet diverse specific needs. If the dry material has a lot of dust, it needs to be used in conjunction with an ACF.



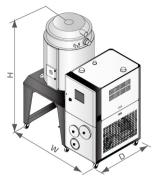
For Servicing One Machine: Two-stage Conveying System (Standard)



# Working Principle

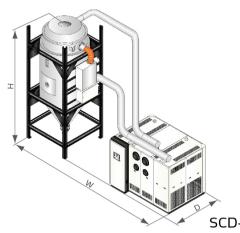


## **Outline Drawings**



SCD-2500U and above

### **Specifications**



SCD-3000U and above

Model SCD-PET	600U	750U	900U	1200U	1500U	2000U	2500U	3000U	3500U	4000U	5000U	6000U	7000U	8000U
Effective Capacity (L)	600	750	900	1200	1500	2000	2500	3000	3500	4000	5000	6000	7000	8000
Max. Temp.(°C)	195	195	195	195	195	195	195	195	195	195	195	195	195	195
Drying Heater (kW)	24	24	24	32	32	58	58	72	80	80	80	128	128	168
Drying Blower (kW)	1.5	1.5	2.2	2.2	3.7	5.5	5.5	11	11	11	11	15	15	18.5
Regenerative Heater (kW)	7.2	7.2	10	10	10	10	10	15	15	15	15	30	30	30
Regenerative Blower (kw)	0.85	0.85	1.6	1.6	1.6	1.6	1.6	2.2	2.2	2.2	2.2	5.5	5.5	7.5
Conveying Blower (kw)	2.2	2.2	2.2	2.2	3	3	4	4	4.3	4.3	7.5	7.5	11	11
Dia. of Material Pipe(inch)	1.5	1.5	1.5	1.5	2	2	2	2	2	2	2	2	2.5	2.5
Actual Capacity (kg)	400	600	800	1000	1200	1600	2000	2400	2800	3200	4000	4800	5600	6400
Cooling water (L/min)	50	50	80	80	80	120	120	180	240	240	240	360	360	480
Inlet/outlet pipe threads(PT)(inch)	0.75	0.75	1	1	1	1.5	1.5	1.5	2	2	2	2	1.5	2
SVH-L(L)	12	12	24	24	1	/	1	1	/	/	1	/	/	1
SHR-U(L)	12	12	24	24	24*2	24*2	36*2	36*2	48*2	48*2	96*2	96*2	120*2	120*2
SICH(L)	1	1	1	1	24	24	36	36	48	48	96	96	120	120
H(mm)	2380	2380	2700	3070	3350	4000	4000	4400	4800	500	5235	5450	5840	6425
W(mm)	1745	1745	2140	2140	2410	2410	2550	3400	3400	3500	3600	3800	4000	4000
D(mm)	1255	1255	1380	1380	1380	1450	1450	2650	2650	2650	2650	2650	2800	2800
Weight(kg)	500	700	900	1100	1440	1550	1660	2000	2200	2400	2600	3000	3330	3620

Notes: 1) Above maximum processing, capacity is obtained based on non-crystalline

We reserve the right to change specifications without prior notice.

PET material (amorphous PET) of 0.85 kg/L in bulk density and 3~5mm in diameter under the temperature of 195°C;

2) Power: 3Φ, 230/400/460/575VAC, 50/60Hz.

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