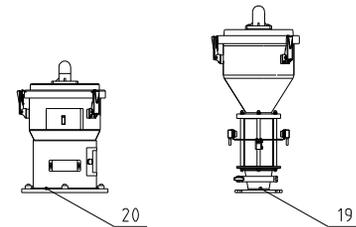
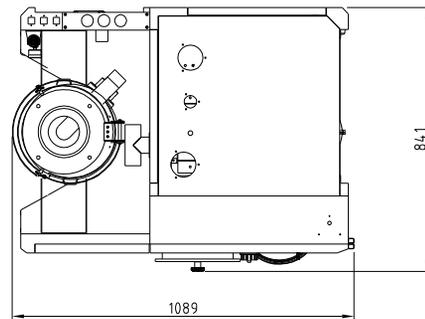
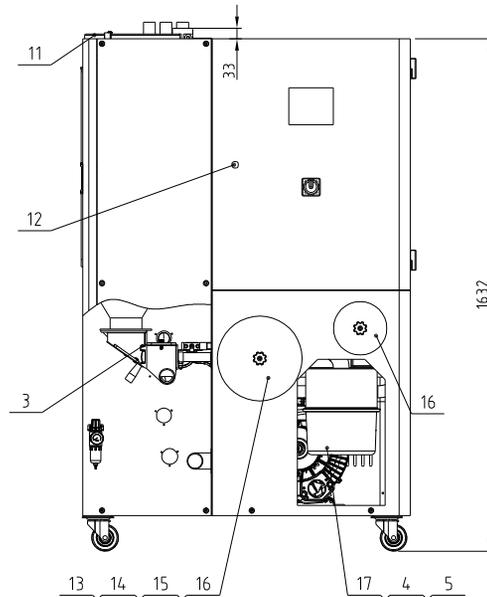
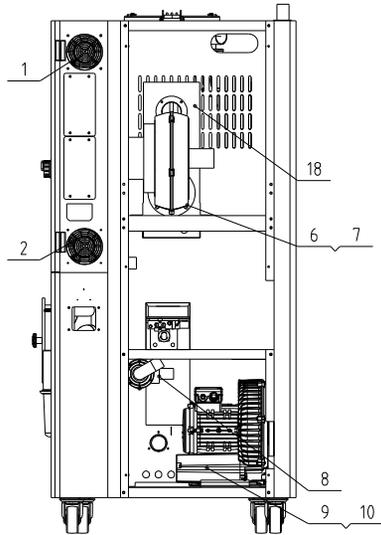


送料风机电功率 Covering blower power	干燥风机电功率 Dryng heater power	预热风机电功率 Preheat heater power	料仓容积容量 Heat insulate hopper capacity	机器版本号 Model version
1.5KW	0.12KW	3KW	40L	Ver.E

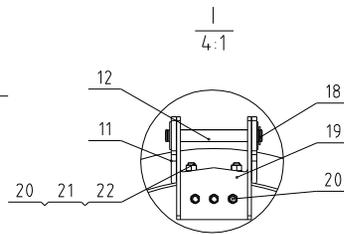
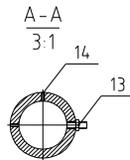
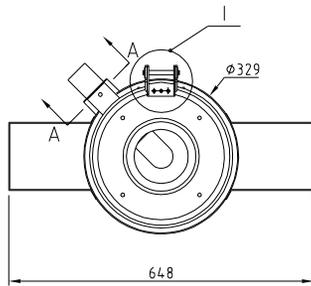
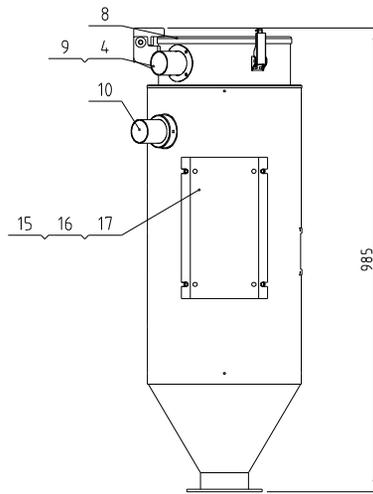
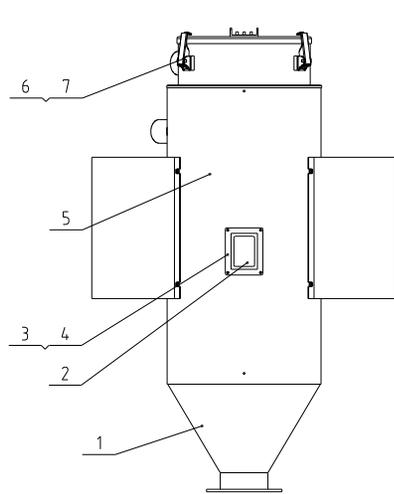


20	BH704.00300350	Euro single vacuum hopper SHR-3U(4PIN)	Assembly	1	
19	BY20000300550	Standard single photosensor hopper receiver SVH-3L(4PIN)	Assembly	1	
18	BH704.00300350	Pipe heater 3KW 3Φ400V	Assembly	1	
17	YR50127000000	Filter ADC1 ext. 126x inner 70x H254mm	Assembly	1	*
16	YW09675100000	Small box nut 5/16	Assembly	2	
15	YR4.0120000100	Filter tank cover SD-120H-ALL-06	PC	1	*
14	YR101204.00000	Fastener of filter tank SD-120H-ALL-04	Assembly	1	
13	YR50708000200	Filter SAL-700/800G silical gel fastener	Assembly	1	*
12	YW00816100000	Door lock (MS816-1 blk. with key)	Assembly	1	
11	SCD-40U/40H-B-ALL	Heat insulated hopper assembly	Assembly	1	Borrowed
10	BA20002000610	Screw thread 2HP-3HP-SHP-B-06	Assembly	2	
9	BM3004.2000250	Shini blower RB-L20 A	Assembly	1	
8	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	Borrowed
7	YR10251000000	Air exhaust pipe fastener SHD-25/100 rubber	Rubber	1	
6	BM4.0338000850	Blower 3"	Assembly	1	
5	YW09005800000	buckle SDP-058(SUS304)	Assembly	2	
4	YR10080000300	Fastener of filter tank SAL-800G-A-L9 rubber	Assembly	1	
3	SBU-20-38S-V-ALL	Shut-off suction box	Assembly	1	
2	YR4.01203000000	3-in-1 dust-proof plastic screen (GM126-301(2-2))	Plastic	1	
1	YM60121206400	Exhaust fan 12x12CM/2LV/50/60HZ with plastic net	Assembly	1	

\*Indicates the items that may be damaged.

Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

				制图	版号	D	标题	图号	比例	1:15	数量	
				设计	核准		欧化热风干燥送料组合	SDL-40U-ALL				材质
				校对			SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求			
标记	更改前	更改后	更改人	日期	审核	日期			物料号			

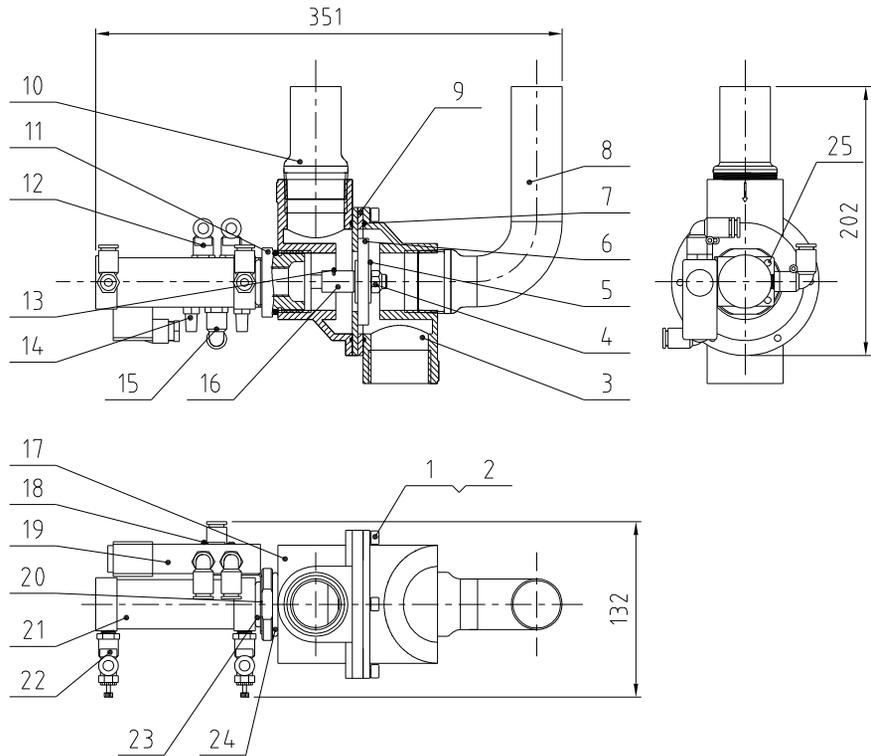


•示可能损坏的项目，建议备份  
 请下单采购零件之前，先确认说明书版本号，以确保零件物料与实物一致。

\*"Indicates the items that may be damaged.  
 It is recommended to back them up.  
 Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

22	YW66051200000	Flat washer A grade GB/T97.15-A2-70(SUS)		4	
21	YW60512201000	Inner hexagon cylinder screw GB/T701 M5x12-A2-70(SUS)		4	
20	YW64000500000	Non-metal insert hexagon nut GB/T889.1 M5		7	
19	SCD-40U/40H-B-09	Upper hinge	SPCC3.0	1	
18	YW66000500000	E-type washer E5		2	
17	YW66081900000	Flat washer A grade GB/T97.1 819x16x1.61-Longzine		8	
16	YW60082500100	Hexagon bolt GB/T5783 M8x25-12.9-Longzine		8	
15	SCD-40U/40H-B-03	Hopper fixed plate	SPCC3.0	2	
14	YW68061000000	Inner hexagon flat end set screw GB/T77 M6-10-Longzine		2	
13	YE905308004.00	Thermocouple SCD-230U/120H-ALL-08	Assembly	1	
12	BH10006003110	Hinge pin SAL-6U-31	SUS201	1	
11	SCD-120U/120H-A-08	Lower hinge	SPH4.0	1	Horvost
10	SCD-40U/40H-B-06	Lower air suction pipe assembly	SUS201	1	
9	SCD-40U/40H-B-05	Air exhaust pipe	SUS201	1	
8	BL08040400120	Hopper cover SCD-40U/40H-B-08	Weldment	1	
7	YW64040700100	Non-metal insert hexagon nut GB/T889.1 M4		4	
6	YW02003000400	Adjustable spring buckle SAL-6U-A-35		2	
5	SCD-40U/40H-B-02	Heat insulated plate	SUS430(15)	1	
4	YW62051000000	Large cross socket flat head screw JIS1111 M5x10-A2-70(SUS)		8	
3	SCD-40U/40H-B-07	Sight glass part One	SUS201(15)	1	
2	BR90204000010	Sight glass	PC	1	*
1	SCD-40U/40H-B-01	Storage tank	Assembly	1	

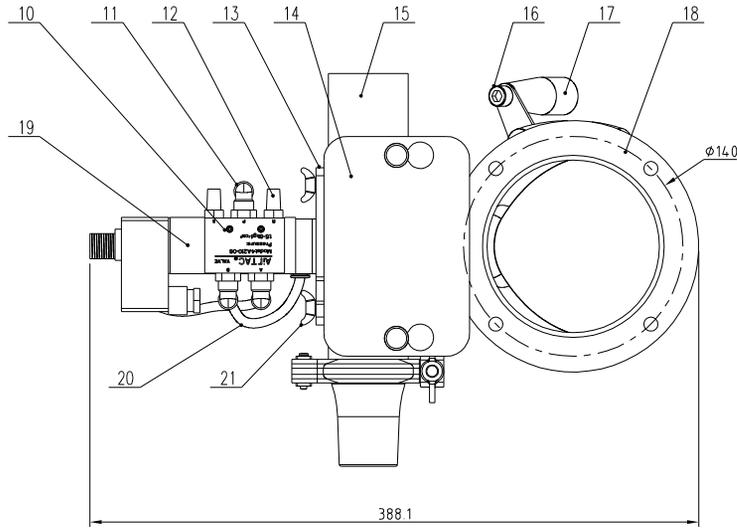
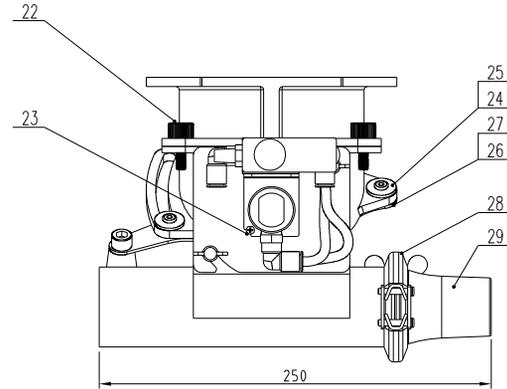
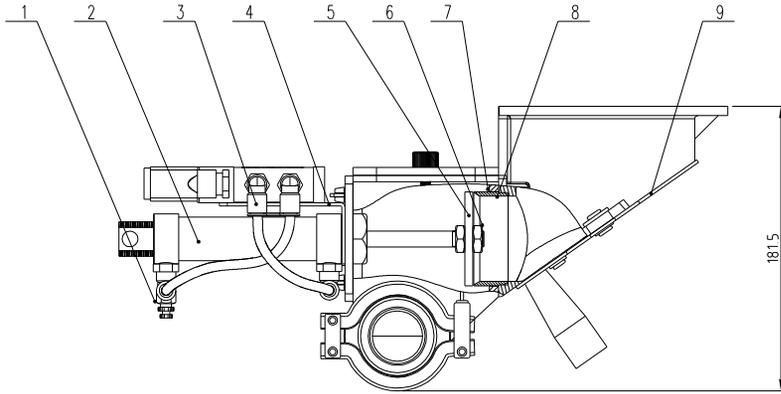
制图	版号	B	标题	SCD-40U/40H 保温材料组件	图号	SCD-40U/40H-B-ALL	比例	1:10	数量	1
设计	核准									
校对	审核									
标记	更改前	更改后	更改人	日期	审核	日期	表面要求		物料号	
							SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			



25	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hexagon flat-end set screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	Four way valve diaphragm 65x12x8mm cover plastics (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hexagon locknut M10(thickness 11mm)		1	
3	BH10090000510	Valve 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column head screw GB/T70.1 M6x20-12.9-Longzine		6	

序号	代号	名称	材料	数量	备注
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					制图	版号	SCD-230U/120H		比例	数量
					设计	核准	三通膜片阀			材质
					校对		SHINI 信易電熱機械股份有限公司		表面要求	
标记	更改前	更改后	更改人	日期	审核	日期	20170206	Shini Plastics Technologies, Inc.		物料号



**技术要求:**

- 1 截料口与膜片之间留0.5mm的间隙;
- 2 序号<24>和<27>需涂少量螺丝紧固剂,防止在使用过程中脱落。

**Tech Req:**

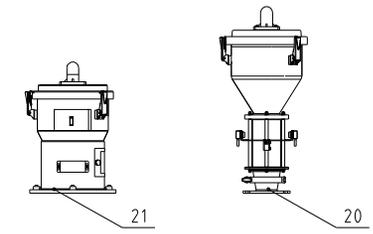
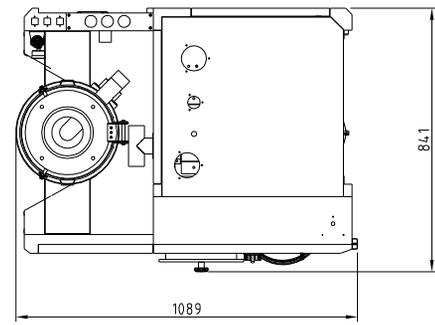
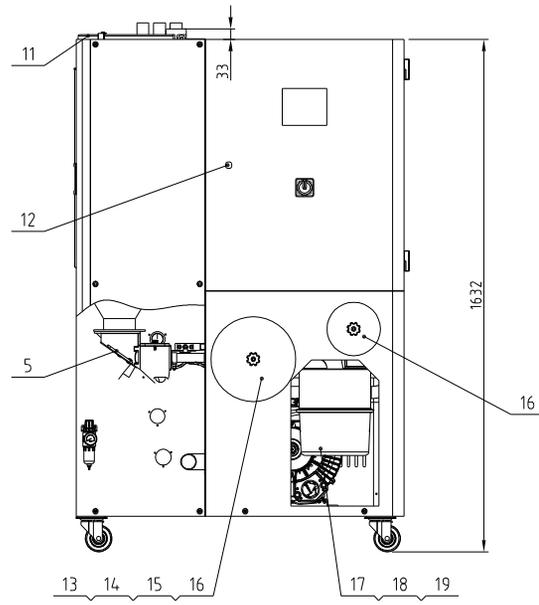
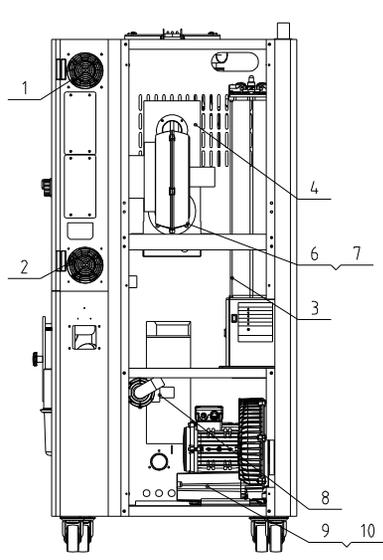
- 1 Leave 0.5mm clearance between the shut-off port and diaphragm.
- 2 Apply a small amount of screw tightening agent to the part <24> and <27> to prevent dropping during use.

29	SBU-20-38S-V-11	15" Suction part	ADC12	1	BW20152000120
28	YW07000200300	Stainless steel punching clamp 2"		1	
27	YW614.02600100	Inner hexagon big Flat head screw YJT 4026 M5x6		2	
26	YW6304.15000000	Flat washer A grade M5x13mm-Longzine		2	
25	YW660819000000	Flat washer 8x19x2.0 Longzine		2	
24	YW611013002000	Flat head chamfered hexagonal clamp nut G8/RND 1013.1M5x12		2	
23	YW630306000000	Cross recessed pan head screw GB/T-823 M3x6		1	
22	YW696161000000	Hand screw M6x16x16		2	
21	YW690615000000	Butterfly bolt GB/T 3098 M6x15		2	
20	YR606200001000	Transparent air pipe M6/200 M/roll	PU pipe	0.4	
19	YE324.21600100	Solenoid valve 4V210-06/AC24V AirTAC	Assembly	1	
18	SBU-20-38S-V-14	Collective barrel	ADC12	1	BW20203807010
17	YW060001000000	Blade rotating rod handle	Plastic	1	
16	YW610816000000	Inner hexagon cylindrical screw GB/T70.1 M8x16		1	
15	SBU-20-38S-V-07	Shut-off valve	ADC12	1	BW20203800220
14	SBU-20-38S-V-09	Sight glass	Acrylic plate	1	BR90203800410
13	SBU-20-38S-V-10	Cylinder fixed piece	SUS201	1	
12	YW800108000000	Copper muffler 1/8"	Copper	2	
11	YW800818001000	L type screw connector APL6-01 1/8"-9	Assembly	1	
10	YW6304.25000000	Cross recessed pan head screw GB/T-818 M4x25		2	
9	SBU-20-38S-V-08	Shut-off plate	SUS201	1	
8	BH321603800100	Shut-off port SBU-160-38S-V-A-09	SUS201	1	
7	YW610616000000	Inner hexagon cylinder head screw M6x16-A2-70(SUS)		4	
6	YW64.1012500000	Anti loosening nut M10 x 125 (fine thread)		1	
5	SBU-20-38S-V-13	Diaphragm	SUS201	1	
4	SBU-20-38S-V-12	Solenoid valve fixed block	SUS201	1	
3	YW800618002000	L type screw connector APL6-01 1/8"-06	Assembly	3	
2	YE312550000000	Cylinder MBL25x50-(A-PT) (Double-acting)	Assembly	1	
1	YW800618000000	Adjustable air pipe connector ASL6-1/8-06	Assembly	1	

序号 代号 名称 材质 数量 备注

标记	更改前	更改后	更改人	日期	制图	版号	标题	图号	比例	数量	备注
					设计	核准	标题 SBU-20-38S-V	图号 SBU-20-38S-V-ALL	比例	数量	
					校对		截料式吸料盒		材质		
					审核		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
					日期			物料号			

物料处理能力 Dumulator processing capacity	送料风机电功率 Conveying blower power	干燥风机电功率 Drying blower power	再生加热器功率 Regen. heater power	料斗容量 Heat insulated hopper capacity	物料版本 Model version
0.1m <sup>3</sup> /min	1.5KW	0.12KW	3KW	40L	Ver.E

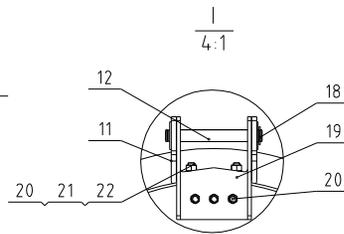
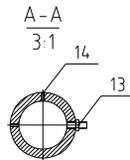
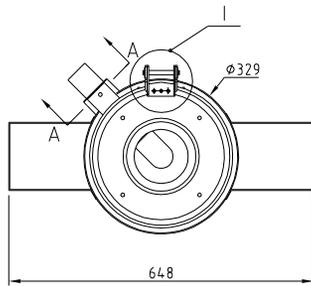
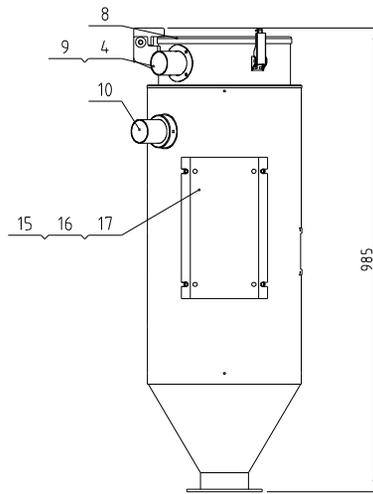
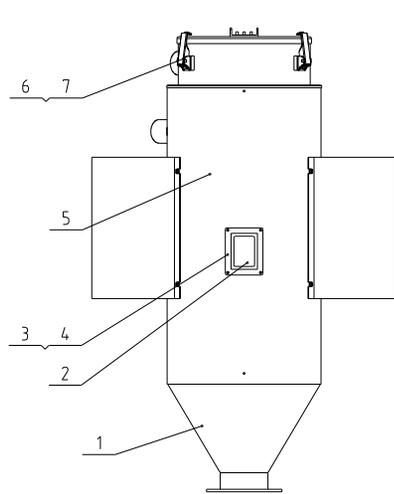


21	BH704.00300350	Euro single vacuum hopper SHR-3U(4PIN)	Assembly	1	
20	BY20000300550	Standard single photosensor hopper receiver SHR-3U(4PIN)	Assembly	1	
19	YW09005800000	buckle SDP-058(SUS304)	Assembly	2	
18	YR10080000300	Fastener of filter tank SAL-800G-A-4.9 rubber	Assembly	1	
17	YR50127000000	Filter ADC1 ext. 126x inner 70x H254mm	Assembly	1	*
16	YW09675100000	Small box nut 5/16	Assembly	2	
15	YR40120000100	Filter tank cover SD-120H-ALL-06	PC	1	*
14	YR10120400000	Fastener of filter tank SD-120H-ALL-04	Assembly	1	
13	YR50708000200	Filter SAL-700/800G silical gel fastener	Assembly	1	*
12	YW00816100000	Door lock (MS816-1 blk. with key)	Assembly	1	
11	SCD-40U/40H-B-ALL	Hopper Assembly	Assembly	1	
10	BA20002000610	Screw thread ZHP-3HP-SHP-B-06	Assembly	2	
9	BM30042000250	Shini blower RB-420 A	Assembly	1	
8	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
7	YR10251000000	Air exhaust pipe fastener SHD-25/100 rubber	Rubber	1	
6	BM40338000850	Blower 3"	Assembly	1	
5	SBU-20-38S-V-ALL	Shut-off suction box	Assembly	1	
4	BH704.00300350	Pipe heater SHD-40U(3KW)3Ø4.00V	Assembly	1	
3	BY90106600050	Heatless regen air dryer HAD-0106-06-1	Assembly	1	
2	YR40120300000	3-in-1 dust-proof plastic screen (SHM120-3012x12)	Plastic	1	
1	YM60121206400	Exhaust fan 12x12CM/24V/50/60HZ with plastic net	Assembly	1	

\*"Indicates the items that may be damaged.

Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

				制图	版号	E	标题	SDL-40U-HD	图号	SDL-40U-HD-ALL	比例	1:15	数量	1
				设计	核准		欧化蒸汽干燥送料组合				材质			
				校对	核准		SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		物料号			
标记	更改前	更改后	更改人	日期	审核	日期								



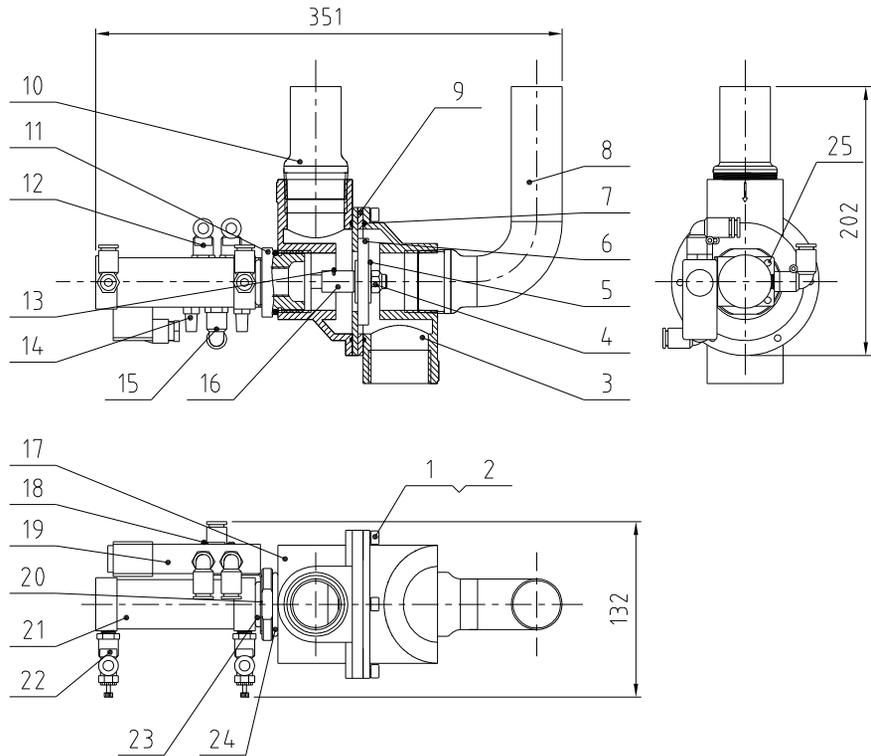
•示可能损坏的项目，建议备份  
 请下单采购零件之前，先确认说明书版本号，以确保零件物料与实物一致。

\*"Indicates the items that may be damaged.  
 It is recommended to back them up.  
 Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

22	YW66051200000	Flat washer A grade GB/T97.15-A2-70(SUS)		4	
21	YW60512201000	Inner hexagon cylinder screw GB/T701 M5x12-A2-70(SUS)		4	
20	YW64000500000	Non-metal insert hexagon nut GB/T889.1 M5		7	
19	SCD-40U/40H-B-09	Upper hinge	SPCC3.0	1	
18	YW66000500000	E-type washer E5		2	
17	YW66081900000	Flat washer A grade GB/T97.1 819x16x1.61-Longzine		8	
16	YW60082500100	Hexagon bolt GB/T5783 M8x25-12.9-Longzine		8	
15	SCD-40U/40H-B-03	Hopper fixed plate	SPCC3.0	2	
14	YW68061000000	Inner hexagon flat end set screw GB/T77 M6-10-Longzine		2	
13	YE905308004.00	Thermocouple SCD-230U/120H-ALL-08	Assembly	1	
12	BH10006003110	Hinge pin SAL-6U-31	SUS201	1	
11	SCD-120U/120H-A-08	Lower hinge	SPH4.0	1	Horvost
10	SCD-40U/40H-B-06	Lower air suction pipe assembly	SUS201	1	
9	SCD-40U/40H-B-05	Air exhaust pipe	SUS201	1	
8	BL08040400120	Hopper cover SCD-40U/40H-B-08	Weldment	1	
7	YW64040700100	Non-metal insert hexagon nut GB/T889.1 M4		4	
6	YW02003000400	Adjustable spring buckle SAL-6U-A-35		2	
5	SCD-40U/40H-B-02	Heat insulated plate	SUS430(15)	1	
4	YW62051000000	Large cross socket flat head screw JIS1111 M5x10-A2-70(SUS)		8	
3	SCD-40U/40H-B-07	Sight glass part One	SUS201(15)	1	
2	BR90204000010	Sight glass	PC	1	*
1	SCD-40U/40H-B-01	Storage tank	Assembly	1	

制图	版号	B	标题	SCD-40U/40H 保温材料组件	图号	SCD-40U/40H-B-ALL	比例	1:10	数量	1
设计	核准									
校对	审核									
标记	更改前	更改后	更改人	日期	审核	日期				
							表面要求			
							物料号			

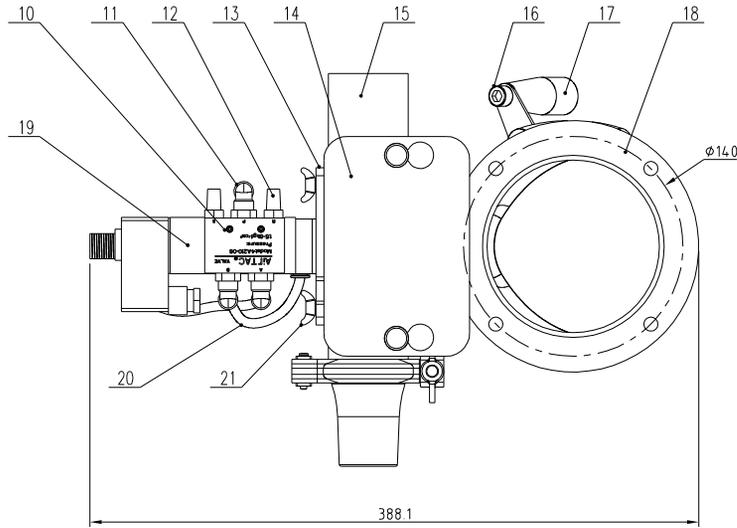
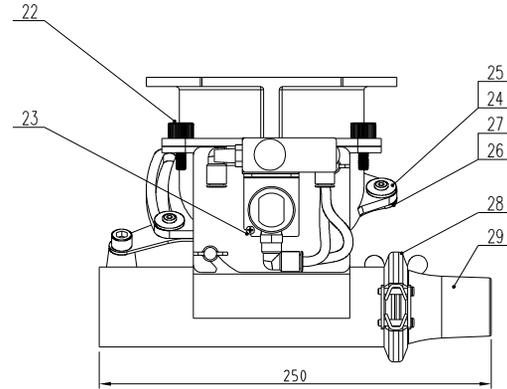
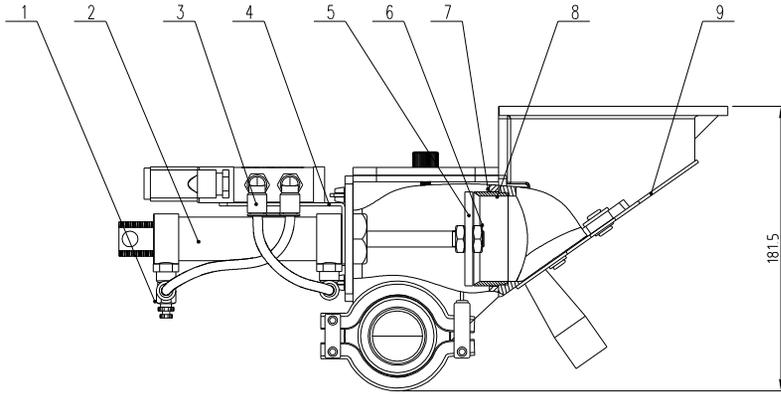
**SHINI** 信易电热机械股份有限公司  
 Shini Plastics Technologies, Inc.



25	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hexagon flat-end set screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	Four way valve diaphragm 65x12x8mm cover plastics (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hexagon locknut M10(thickness 11mm)		1	
3	BH10090000510	Valve 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column head screw GB/T70.1 M6x20-12.9-Longzine		6	

序号	代号	名称	材料	数量	备注
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					制图	版号	SCD-230U/120H		比例	数量
					设计	核准	三通膜片阀			材质
					校对		SHINI 信易電熱機械股份有限公司		表面要求	
标记	更改前	更改后	更改人	日期	审核	日期	20170206	Shini Plastics Technologies, Inc.	物料号	



**技术要求:**

- 1 截料口与膜片之间留0.5mm的间隙;
- 2 序号<24>和<27>需涂少量螺丝紧固剂,防止在使用过程中脱落。

**Tech Req:**

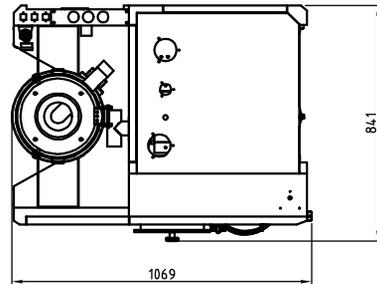
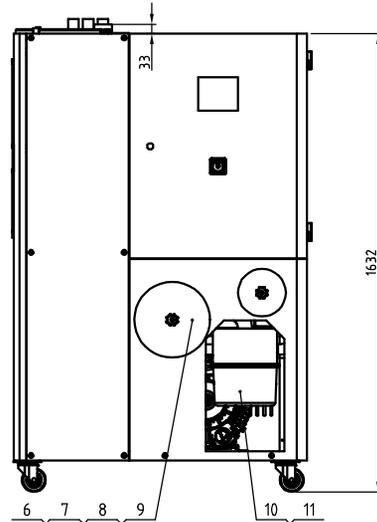
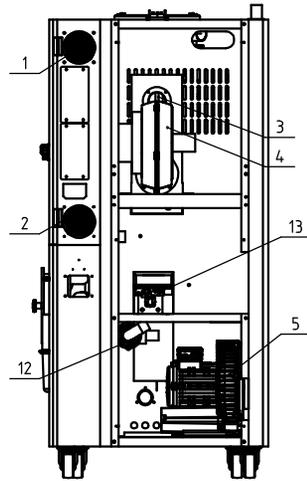
- 1 Leave 0.5mm clearance between the shut-off port and diaphragm.
- 2 Apply a small amount of screw tightening agent to the part <24> and <27> to prevent dropping during use.

29	SBU-20-38S-V-11	15" Suction part	ADC12	1	BW20152000120
28	YW07000200300	Stainless steel punching clamp 2"		1	
27	YW614.02600100	Inner hexagon big Flat head screw YJT 4026 M5x6		2	
26	YW6304.15000000	Flat washer A grade M5x13mm-Longzine		2	
25	YW660819000000	Flat washer 8x19x2.0 Longzine		2	
24	YW611013002000	Flat head chamfered hexagonal clamp nut G8/RND 1013.1M5x12		2	
23	YW630306000000	Cross recessed pan head screw GB/T-823 M3x6		1	
22	YW696161000000	Hand screw M6x16x16		2	
21	YW690615000000	Butterfly bolt GB/T 3098 M6x15		2	
20	YR606200001000	Transparent air pipe M6/200 M/roll	PU pipe	0.4	
19	YE324.21600100	Solenoid valve LV210-06/AC24V AirTAC	Assembly	1	
18	SBU-20-38S-V-14	Collective barrel	ADC12	1	BW20203807010
17	YW060001000000	Blade rotating rod handle	Plastic	1	
16	YW610816000000	Inner hexagon cylindrical screw GB/T70.1 M8x16		1	
15	SBU-20-38S-V-07	Shut-off valve	ADC12	1	BW20203800220
14	SBU-20-38S-V-09	Sight glass	Acrylic plate	1	BR90203800410
13	SBU-20-38S-V-10	Cylinder fixed piece	SUS201	1	
12	YW800108000000	Copper muffler 1/8"	Copper	2	
11	YW800818001000	L type screw connector APL6-01 1/8"-9	Assembly	1	
10	YW6304.25000000	Cross recessed pan head screw GB/T-818 M4x25		2	
9	SBU-20-38S-V-08	Shut-off plate	SUS201	1	
8	BH321603800100	Shut-off port SBU-160-38S-V-A-09	SUS201	1	
7	YW610616000000	Inner hexagon cylinder head screw M6x16-A2-70(SUS)		4	
6	YW64.1012500000	Anti loosening nut M10 x 125 (fine thread)		1	
5	SBU-20-38S-V-13	Diaphragm	SUS201	1	
4	SBU-20-38S-V-12	Solenoid valve fixed block	SUS201	1	
3	YW800618002000	L type screw connector APL6-01 1/8"-06	Assembly	3	
2	YE312550000000	Cylinder MBL25x50-(A-PT) (Double-acting)	Assembly	1	
1	YW800618000000	Adjustable air pipe connector ASL6-1/8-06	Assembly	1	

序号 代号 名称 材质 数量 备注

标记	更改前	更改后	更改人	日期	制图	版号	标题	图号	比例	数量	备注
					设计	核准	标题 SBU-20-38S-V	图号 SBU-20-38S-V-ALL	比例	数量	
					校对	核准	截料式吸料盒		材质		
					审核	日期	<b>SHINI</b> 信易电热机械股份有限公司		表面要求		
							Shini Plastics Technologies, Inc.		物料号		

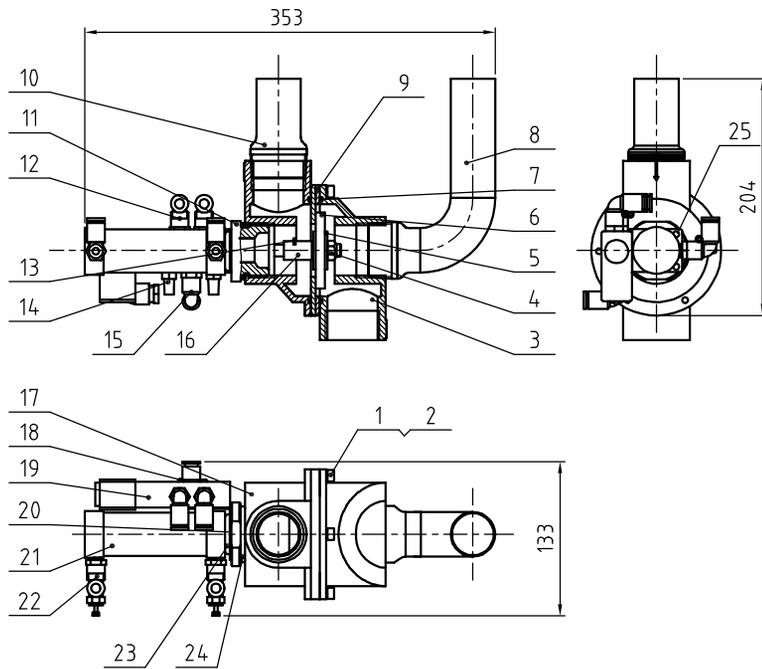
Conveying blower power	Drying blower power	Heater power	Insulated hopper capacity	Model Ver.
1.5KW	0.12KW	3.9KW	80L	Ver.D



13	SBU-20-385-V-A-ALL	Shut-off suction box	Assembly	1	
12	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
11	YR10080000300	Filter hopper fastener SAL-800G-A-49 rubber	Assembly	1	
10	YR50127000000	Filter ADC1 ext. 126-rinner 70xH254mm	Assembly	1	
9	YW09675100000	Small star nut 5/16	Assembly	2	
8	BR90120500010	Filter hopper cover SD-120H-ALL-05	PC	1	
7	YR10120400000	Filter fastener SD-120H-ALL-04	Assembly	1	
6	YR50708000200	Filter SAL-700/800G fastener silica gel	Assembly	1	
5	BM30042000005	Shini blower RB-420	Assembly	1	
4	BM40338000850	Blower 3"	Assembly	1	
3	BH70803900250	Pipe heater SHD-80U(3.9KW)3φ400V	Assembly	1	
2	YR40120300000	3-in-1 anti-dust plastic screen 6RMM-3M(DxH)	Assembly	1	
1	YM60121206400	Exhaust fan 12x12CM/24V/5A/16HZ plastic screen	Assembly	1	
No.	Material number	Name	Mat.	Num	Rem

					Dra.	Ver.	0	Title	SDL-80U	Drawing No.		Scale	1:15	Qty.	1
					Desi.	App.			Drying Loader	SDL-80U-ALL		 Surface Req			
Mark	Before Mod.	After Mod.	Mod. by	Date	Check	App.	Date	2016					Mat. No.		



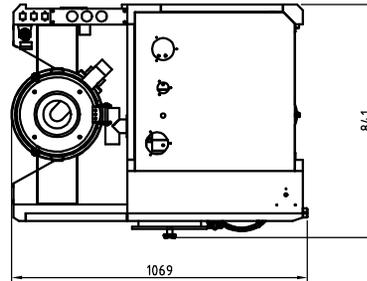
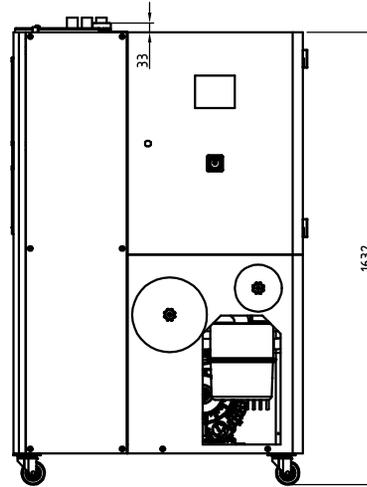
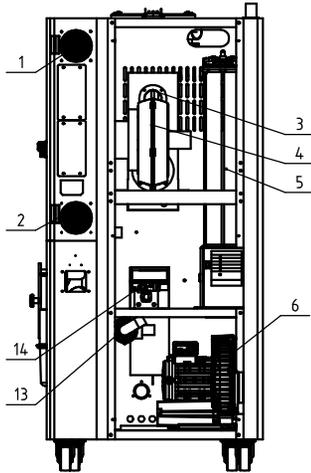


25	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 220V	Assembly	1	
18	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector ASL8-1/8	Assembly	1	
14	YW80010800000	Muffer BSL-01	Assembly	2	
13	YW68005500000	Inner hex. flat end lock screw GB/177 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector ASL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hex. lock nut M10 (Thickness: 11mm)		1	
3	BH10090000510	Valve body 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column lock screw GB/170.1M6x20-12.9-Longzine		6	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.	Ver.	Title	Drawing no.	Scale	1:5	Num.	1
					Desi.	App.	SCD-230U/120H	SCD-230U/120H-D-ALL		Mat.	Assembly	
					Check	by	Three-way Diaphragm Valve					
Mark	Before Mark	After Mod.	Modified by.	Date	App.	Date	20170206			信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		
									Surface req.			
									Mat No.			

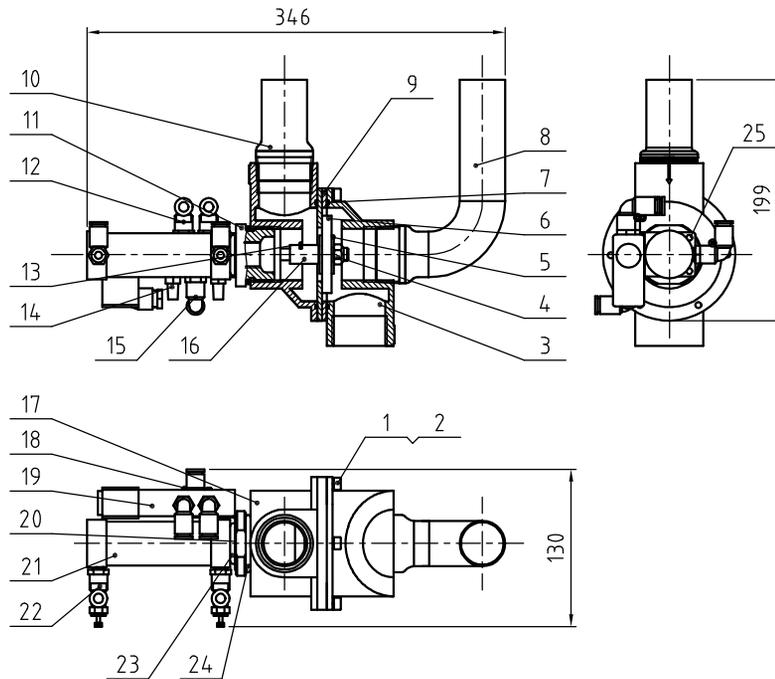


Conveying blower power	Drying blower power	Heater power	Insulated hopper capacity	Model Ver.
1.5KW	0.12KW	3.9KW	80L	Ver.D



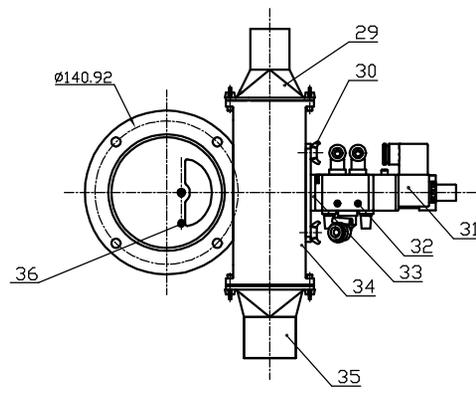
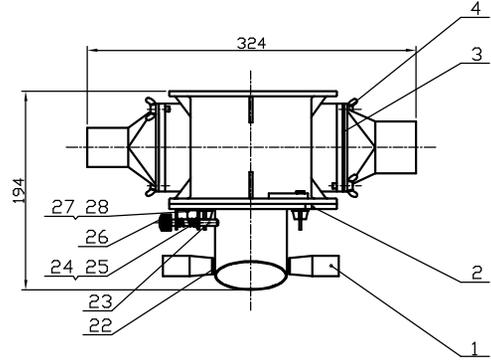
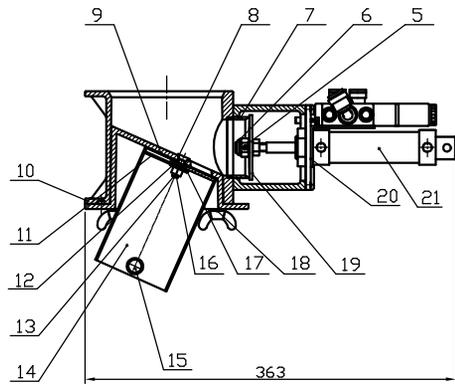
14	SBU-20-38S-V-A-ALL	Shut-off suction box	Assembly	1	
13	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
12	YR10080000300	Filter hopper fastener SAL-800G-A-49 rubber	Assembly	1	
11	YR50127000000	Filter ADC1 ext.126×inner 70×H254mm	Assembly	1	
10	YW09675100000	Small star nut 5/16	Assembly	2	
9	BR90120500010	Filter hopper cover SD-120H-ALL-05	PC	1	
8	YR10120400000	Filter fastener SD-120H-ALL-04	Assembly	1	
7	YR50708000200	Filter SAL-700/800G fastener silica gel	Assembly	1	
6	BM3004.2000050	Shini blower RB-420	Assembly	1	
5	BY90106600050	Heatless Dehumidifying Dryer HAD-0106-06-1	Assembly	1	
4	BM40338000850	Blower 3"	Assembly	1	
3	BH70803900250	Pipe heater SHD-80U(3.9KW)3#400V	Assembly	1	
2	YR40120300000	3-in-1 anti-dust plastic screen GPM04-300D*H	Plastics	1	
1	YM60121206400	Exhaust fan 12×12CM/24V/50/60HZ plastic screen	Assembly	1	
No.	Material number	Name	Mat.	Num	Rem

					Dra.	Ver.	0	Title	SDL-80U-HD	Drawing No.	SDL-80U-HD-ALL	Scale	1:15	Qty.	1
					Desi.	App.			Drying Loader					Mat.	
					Check	App.								Surface Req.	
Mark	Before Mod.	After Mod.	Mod. by	Date	App.	Date	2016	<b>信易電熱機械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>						Mat. No.	



25	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 220V	Assembly	1	
18	YW63042500000	Cross socket pan head screw GB/T-818 M4x5-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector ASL8-1/8	Assembly	1	
14	YW80010800000	Muffer BSL-01	Assembly	2	
13	YW68005500000	Inner hex. flat end lock screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector ASL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10110.5x30x2.5-Longzine		2	
4	YW64101100000	Hex. lock nut M10 (Thickness: 11mm)		1	
3	BH10090000510	Valve body 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column lock screw GB/T70.1 M6x20-12.9-Longzine		6	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.	Ver.	Title	Drawing no.	Scale	1:5	Num.	1
					Desi.	App.	SCD-230U/120H	SCD-230U/120H-D-ALL		Mat.	Assembly	
					Check	by	Three-way Diaphragm Valve					
Mark	Before Mark	After Mod.	Modified by.	Date	App.	Date	20170206	<b>信易電熱機械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>	Surface req.			
									Mat No.			

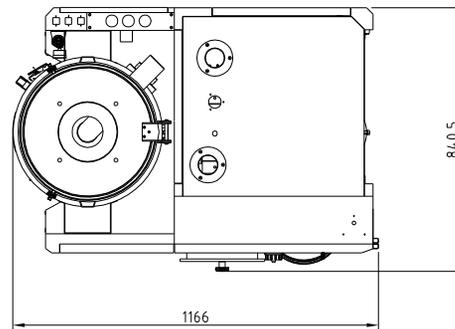
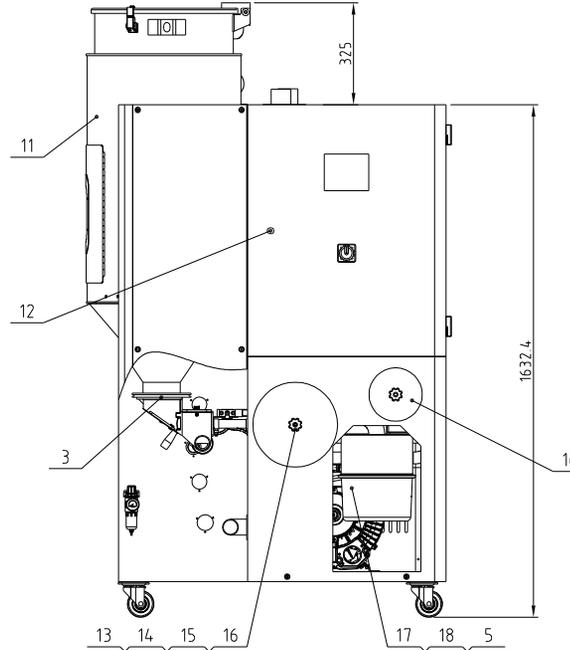
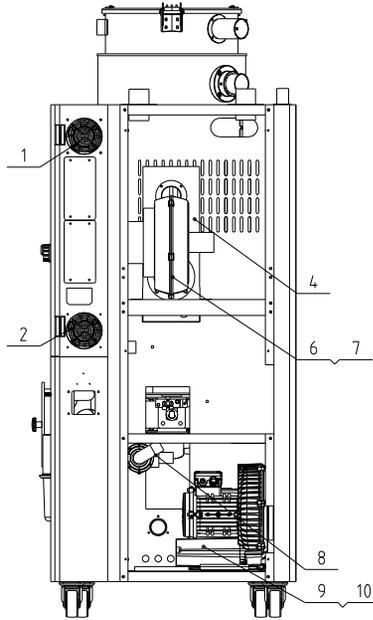


Tech. Req:  
It must reserve 0.5mm clearance between the discharge port body and the discharge port sleeve.

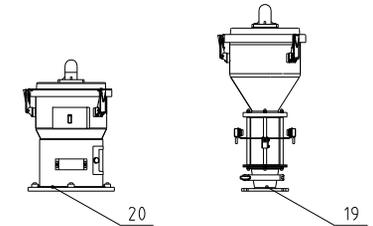
36	YW69042000200	Cross socket pan head screw GB/T 9074-M4x20-Longine		1	
35	SBU-160-50S-V-A-01	Suction port	YL112	1	borrow
34	SBU-160-38S-V-A-03	Shut-off body	YL112	1	borrow
33	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	borrow
32	YW63042500000	Cross socket pan head screw GB/T-#18 M4x25-Longine		2	
31	YE32421600000	Solenoid valve 4V210-06/AC220V AirTAC	Assembly	1	
30	YW69061500000	Butterfly belt GB/T 3098 M6x15		2	
29	SBU-160-38S-V-A-05	Suction port	YL112	1	borrow
28	YW62040500000	Large cross socket flat head screw M4x38.110 M4x5-Longine		2	
27	SBU-160-38S-V-A-13	Locating pin fixed base	SUS201	1	borrow
26	YW69461600000	Manual screw M4x6x16		1	
25	YW66000500000	E-washer E5		1	
24	SBU-160-38S-V-A-14	Spring	Carbon spring steel wire	1	borrow
23	SBU-20-38S-V-A-04	Pin	Q235	1	
22	YW66081900000	Flat washer 8x19x2.0 Longzine		2	
21	YE31255000000	Cylinder MAL25x50-CA-PT AirTAC	Assembly	1	
20	SBU-160-38S-V-A-11	Cylinder fixed piece	SUS201	1	
19	SBU-160-38S-V-A-19	Diaphragm valve $\phi 63 \times \phi 10 \times 3$	SUS201	1	borrow
18	YW69081500000	Butterfly bolt GB/T 3098 M8x15		2	
17	YW66061200000	Flat washer A grade GB/T971.1 6x12x1.6)-A2-70(SUS)		1	
16	YW64060401000	I-type full metal hex. lock nut GB/T16184 M6-A2-70(SUS)		1	
15	YW60081600100	Hex. bolt GB/T5783 M8x16-12.9- Longzine		2	
14	SBU-20-38S-V-A-03	Discharge port sleeve	SUS201	1	
13	YW61062500500	Inner hex. counter sink head screw GB/T773 M6x25-A2-70(SUS)		1	
12	YW66061800000	Large flat washer A GB/T96.1 6- Longzine		1	
11	SBU-20-38S-V-A-05	Hopper inner washer	SUS201	1	
10	SBU-20-38S-V-A-01	Collective body	YL112	1	
9	SBU-20-38S-V-A-06	Hopper bottom washer	SUS201	1	
8	YW66061300000	Large flat washer A GB/T96.1 6- Longzine		2	
7	SBU-160-38S-V-A-09	Shut-off port	SUS201	1	borrow
6	BH10160009710	Anti-loose nut M10x125(M6 lock hole)SBU-160-38S-V-A-01	Assembly	1	
5	YW68004500000	Inner hex. flat end lock screw GB/T77 M4x5- Longzine		1	
4	YW69051500000	Butterfly belt GB/T 3098 M5x15		4	
3	SBU-160-38S-V-A-07	Air refilling port block	SUS201	1	borrow
2	SBU-20-38S-V-A-02	Discharge port body	YL112	1	
1	YW06000100000	Cutter rotating rod (with rod ) handle	Rubber	2	
No.	Material number	Name	Mat.	Num	Rem

					Dra.		Ver.		Title	SBU-20-38S-V	Drawing no.	SBU-20-38S-V-A-ALL	Scale	1:4	No.	1
					Desi.		App.			Shut-off Suction Box					Mat.	Assembly
					Check		by									
Mark	Before Mod.	Affer Mod.	Mod. by	Date			Date						Surface req.			
													Mat No			





送粉风机电功率 Conveying blower power	干燥风机电功率 Drying blower power	再生风机电功率 Regen. heater power	料仓容量 Heat-insulated hopper capacity	机器版本号 Model version
1.5KW	0.12KW	3.9KW	120L	Ver.E



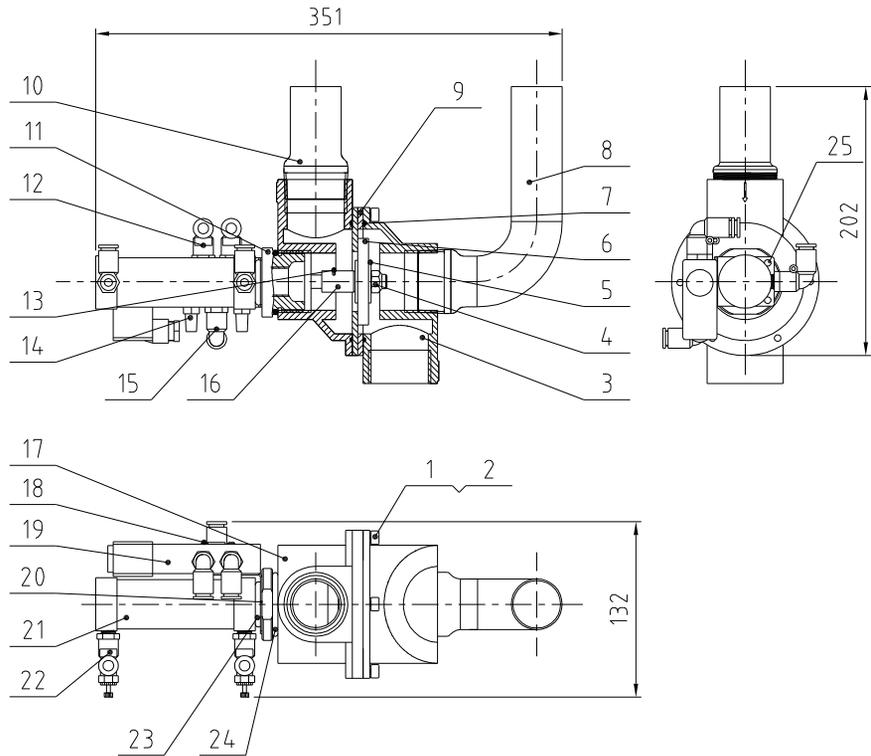
20	BY20006004150	Euro single vacuum hopper SHR-6U(LP/N)	Assembly	1	
19	BY20000602350	Standard single photosensor hopper receiver SVH-6L(LP/N)	Assembly	1	
18	YR10080000300	Fastener of filter tank SAL-800G-A-49 rubber	Assembly	1	
17	YR50127000000	Filter ADC1 ext. 126x inner 70x H254mm	Assembly	1	*
16	YW09675100000	Small box nut 5/16	Assembly	2	
15	YR40120000100	Filter tank cover SD-120H-ALL-06	PC	1	*
14	YR10120400000	Fastener of filter tank SD-120H-ALL-04	Assembly	1	
13	YR50708000200	Filter SAL-700/800G silica gel fastener	Assembly	1	*
12	YW00816100000	Door lock IMS816-1 blk. with key	Assembly	1	
11	SCD-120U/80H-A-ALL	Heat-insulated hopper assembly	Assembly	1	
10	BA20002000610	Screw thread 2HP-3HP-SHP-B-06	Assembly	2	
9	BM30042000250	Shini blower RB-L20 A	Assembly	1	
8	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
7	YR10251000000	Air exhaust pipe fastener SHD-25/100 rubber	Rubber	1	
6	BM40338000850	Blower 3"	Assembly	1	
5	YW09005800000	buckle SDP-058(SUS304)	Assembly	2	
4	BH70123900150L	Pipe heater SHD-120U/3.9KW/390.00V	Assembly	1	
3	SBU-20-38S-V-ALL	Shut-off suction box	Assembly	1	
2	YR40120300000	3-in-1 dust-proof plastic screen GRM120-30(12-12)	Plastic	1	
1	YM60121206400	Exhaust fan 12x12CM/24V/50/60HZ with plastic net	Assembly	1	

\*Indicates the items that may be damaged.

Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

制图	版号	D	标题	图号	比例	数量	1
设计	核准		SDL-120U 欧化热风干燥送料组合	SDL-120U-ALL	1:15		
校对	核准		SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	表面要求	/		
标记	更改前	更改后			更改人	日期	审核
				物料号	/		

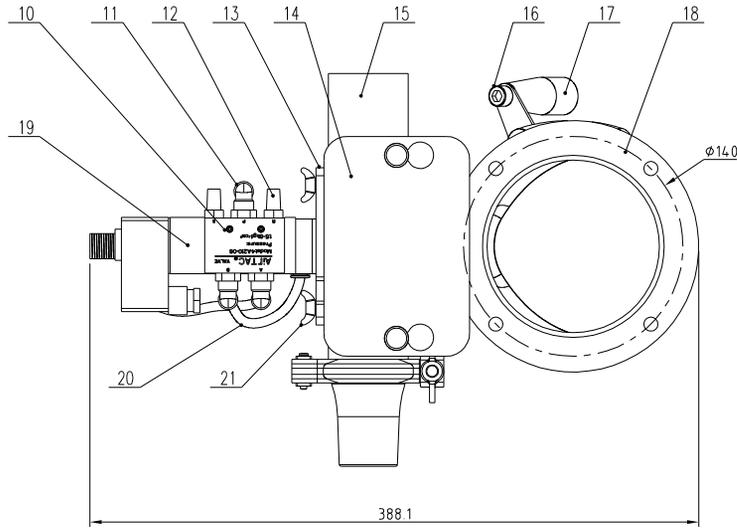
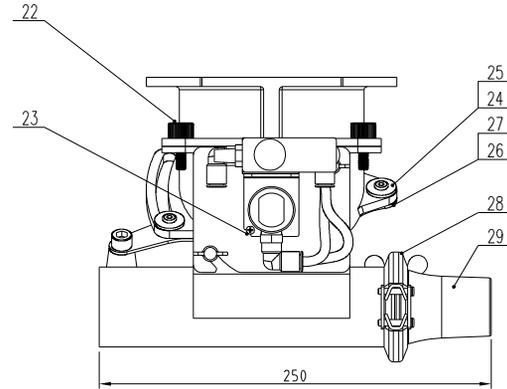
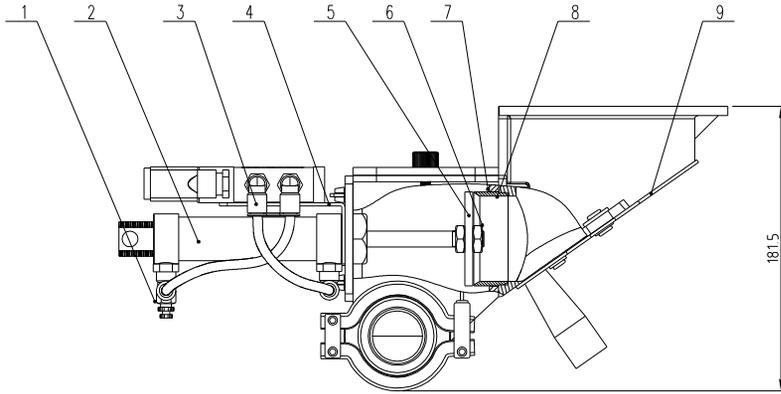




25	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hexagon flat-end set screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	Four way valve diaphragm 65x12x8mm cover plastics (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hexagon locknut M10(thickness 11mm)		1	
3	BH10090000510	Valve 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column head screw GB/T70.1 M6x20-12.9-Longzine		6	

序号	代号	名称	材料	数量	备注
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					制图	版号	SCD-230U/120H		比例	数量
					设计	核准	三通膜片阀			材质
					校对		SHINI 信易電熱機械股份有限公司		表面要求	
标记	更改前	更改后	更改人	日期	审核	日期	20170206	Shini Plastics Technologies, Inc.		物料号



**技术要求:**

- 1 截料口与膜片之间留0.5mm的间隙;
- 2 序号<24>和<27>需涂少量螺丝紧固剂,防止在使用过程中脱落。

**Tech Req:**

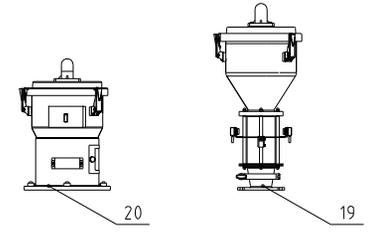
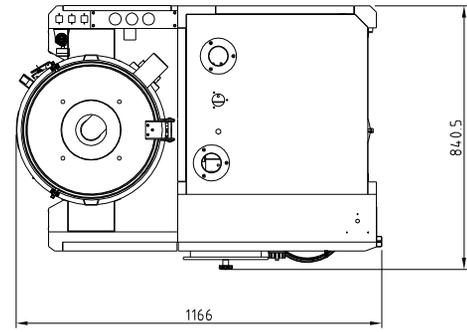
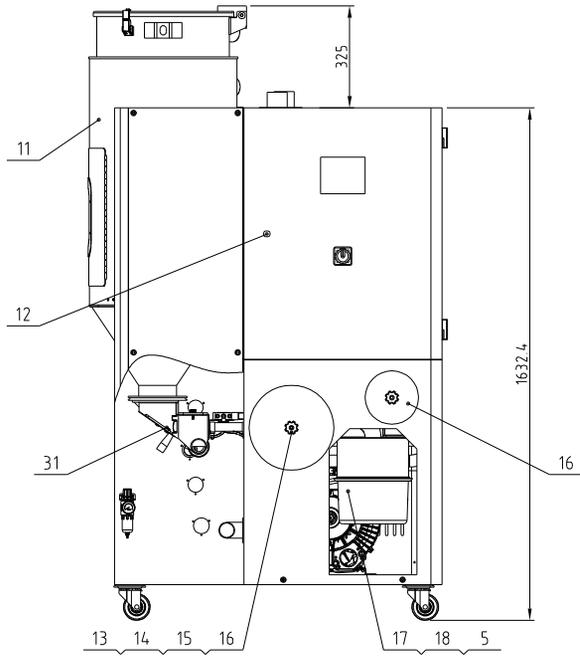
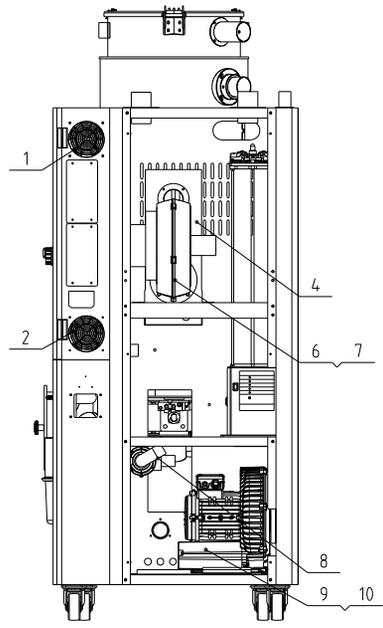
- 1 Leave 0.5mm clearance between the shut-off port and diaphragm.
- 2 Apply a small amount of screw tightening agent to the part <24> and <27> to prevent dropping during use.

29	SBU-20-38S-V-11	15" Suction part	ADC12	1	BW20152000120
28	YW07000200300	Stainless steel punching clamp 2"		1	
27	YW614.02600100	Inner hexagon big Flat head screw YJT 4026 M5x6		2	
26	YW6304.15000000	Flat washer A grade M5x13mm-Longzine		2	
25	YW660819000000	Flat washer 8x19x2.0 Longzine		2	
24	YW611013002000	Flat head chamfered hexagonal clamp nut G8/RND 1013.1M5x12		2	
23	YW630306000000	Cross recessed pan head screw GB/T-823 M3x6		1	
22	YW696161000000	Hand screw M6x16x16		2	
21	YW690615000000	Butterfly bolt GB/T 3098 M6x15		2	
20	YR606200001000	Transparent air pipe M6/200 M/roll	PU pipe	0.4	
19	YE324.21600100	Solenoid valve 4V210-06/AC24V AirTAC	Assembly	1	
18	SBU-20-38S-V-14	Collective barrel	ADC12	1	BW20203807010
17	YW060001000000	Blade rotating rod handle	Plastic	1	
16	YW610816000000	Inner hexagon cylindrical screw GB/T70.1 M8x16		1	
15	SBU-20-38S-V-07	Shut-off valve	ADC12	1	BW20203800220
14	SBU-20-38S-V-09	Sight glass	Acrylic plate	1	BR90203800410
13	SBU-20-38S-V-10	Cylinder fixed piece	SUS201	1	
12	YW800108000000	Copper muffler 1/8"	Copper	2	
11	YW800818001000	L type screw connector APL6-01 1/8"-9	Assembly	1	
10	YW6304.25000000	Cross recessed pan head screw GB/T-818 M4x25		2	
9	SBU-20-38S-V-08	Shut-off plate	SUS201	1	
8	BH321603800100	Shut-off port SBU-160-38S-V-A-09	SUS201	1	
7	YW610616000000	Inner hexagon cylinder head screw M6x16-A2-70(SUS)		4	
6	YW64.1012500000	Anti loosening nut M10 x 125 (fine thread)		1	
5	SBU-20-38S-V-13	Diaphragm	SUS201	1	
4	SBU-20-38S-V-12	Solenoid valve fixed block	SUS201	1	
3	YW800618002000	L type screw connector APL6-01 1/8"-06	Assembly	3	
2	YE312550000000	Cylinder MBL25x50-(A-PT) (Double-acting)	Assembly	1	
1	YW800618000000	Adjustable air pipe connector ASL6-1/8-06	Assembly	1	

序号 代号 名称 材质 数量 备注

标记	更改前	更改后	更改人	日期	制图	版号	标题	图号	比例	数量	备注
					设计	核准	标题 SBU-20-38S-V	图号 SBU-20-38S-V-ALL	比例	数量	
					校对	核准	截料式吸料盒		材质		
					审核	日期	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
									物料号		

处理量 Processing capacity	送料风机电功率 Conveying blower power	干燥风机电功率 Drying blower power	再生加热器功率 Regen. heater power	料仓容量 Hopper capacity	图纸版本 Model version
0.2m <sup>3</sup> /min	1.5KW	0.12KW	3KW	120L	Ver.E



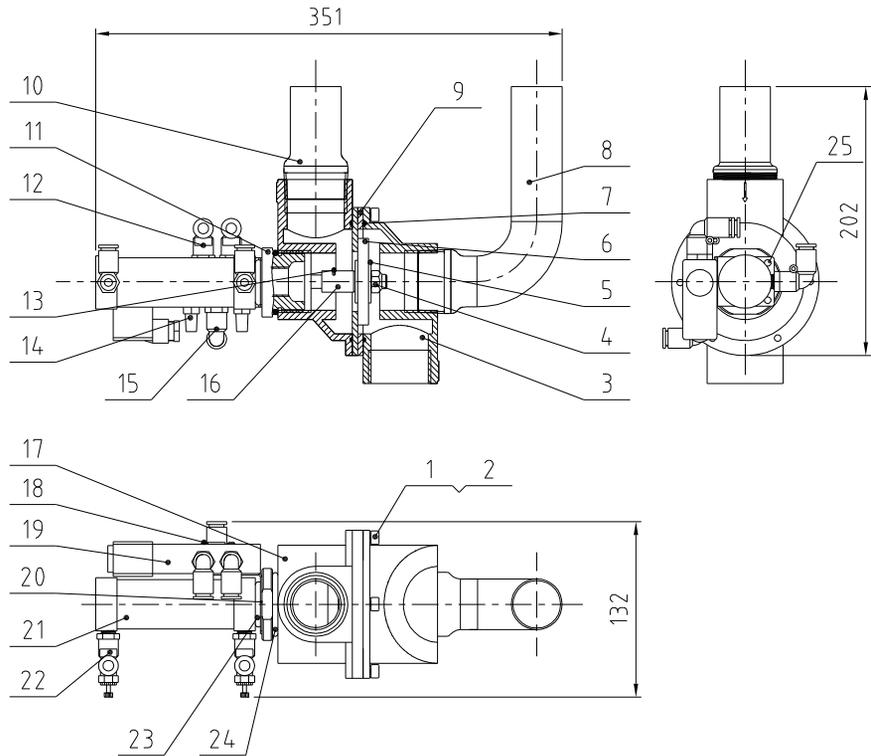
20	BY20006004150	Euro single vacuum hopper SHR-6U(LPIN)	Assembly	1	
19	BY20000602350	Standard single photosensor hopper receiver SVH-6(LPIN)	Assembly	1	
18	YR10080000300	Fastener of filter tank SAL-800G-A-49 rubber	Assembly	1	
17	YR50127000000	Filter ADC1 ext. 126x inner 70x H254mm	Assembly	1	*
16	YW09675100000	Small box nut 5/16	Assembly	2	
15	YR40120000100	Filter tank cover SD-120H-ALL-06	PC	1	*
14	YR10120400000	Fastener of filter tank SD-120H-ALL-04	Assembly	1	
13	YR50708000200	Filter SAL-700/800G silica gel fastener	Assembly	1	*
12	YW00816100000	Door lock (MS816-1 blk. with key)	Assembly	1	
11	SCD-120U/80H-A-ALL	Hopper assembly	Assembly	1	Borrowed
10	BA20002000610	Screw thread ZHP-3HP-SHP-B-06	Assembly	2	
9	BM30042000250	Shini blower RB-L20 A	Assembly	1	
8	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	Borrowed
7	YR10251000000	Air exhaust pipe fastener SHD-25/100 rubber	Rubber	1	
6	BM40338000850	Blower 3"	Assembly	1	
5	YW09005800000	buckle SDP-058(SUS304)		2	
4	BH70123900150L	Pipe heater SHD-120U(3.9KW)390.00V	Assembly	1	
3	SBU-20-38S-V-ALL	Shut-off suction box	Assembly	1	
2	YR40120300000	3-in-1 dust-proof plastic screen (GRM120-30(12-12))	Plastic	1	
1	YM60121206400	Exhaust fan 12x12CM/24V/50/60HZ with plastic net	Assembly	1	

\*"Indicates the items that may be damaged.

Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one

制图	版号	E	标题	SDL-120U-HD	图号	SDL-120U-HD-ALL	比例	1:15	数量	1
设计	核准		欧化热风干燥送料组合				材质	/		
校对	审核		SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	表面要求		/	物料号		/	
标记	更改前	更改后		更改人	日期	审核	日期	20230616		

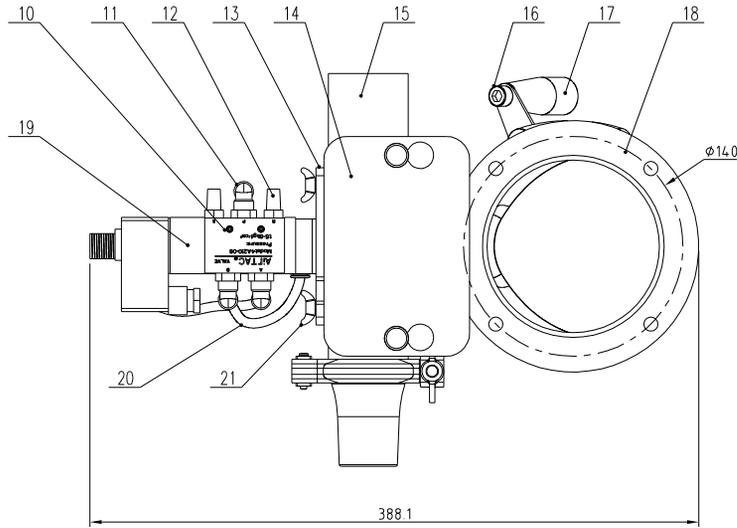
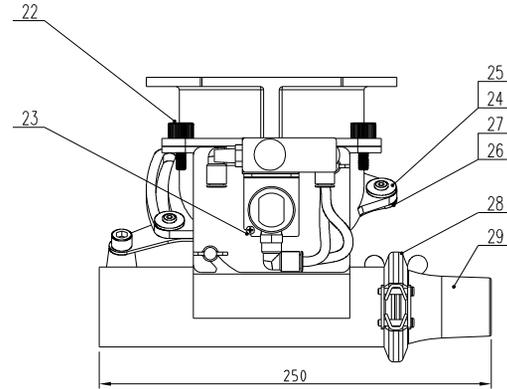
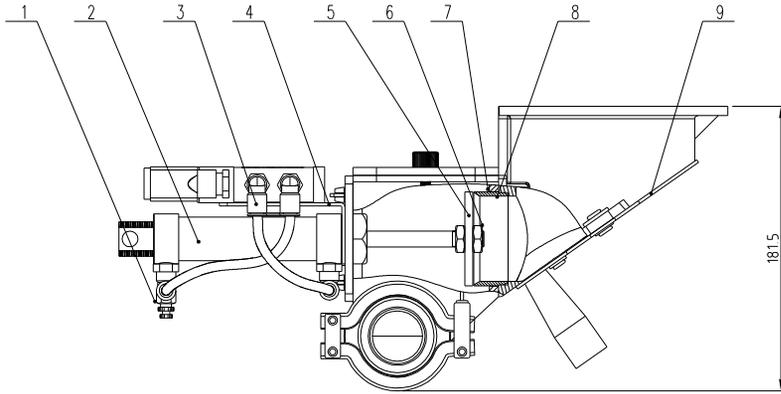




25	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hexagon flat-end set screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	Four way valve diaphragm 65x12x8mm cover plastics (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hexagon locknut M10(thickness 11mm)		1	
3	BH10090000510	Valve 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column head screw GB/T70.1 M6x20-12.9-Longzine		6	

序号	代号	名称	材料	数量	备注
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					制图	版号	SCD-230U/120H		比例	数量
					设计	核准	三通膜片阀			材质
					校对		SHINI 信易電熱機械股份有限公司		表面要求	
标记	更改前	更改后	更改人	日期	审核	日期	20170206	Shini Plastics Technologies, Inc.		物料号



**技术要求:**

- 1 截料口与膜片之间留0.5mm的间隙;
- 2 序号<24>和<27>需涂少量螺丝紧固剂,防止在使用过程中脱落。

**Tech Req:**

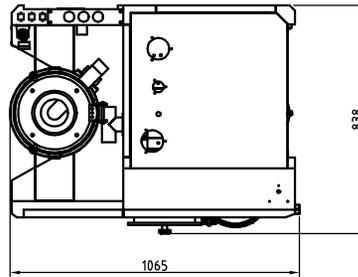
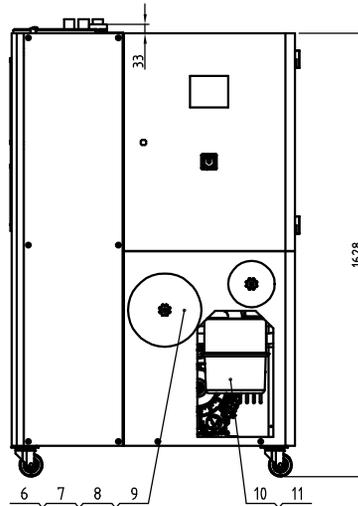
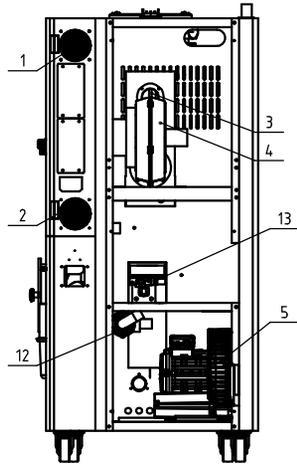
- 1 Leave 0.5mm clearance between the shut-off port and diaphragm.
- 2 Apply a small amount of screw tightening agent to the part <24> and <27> to prevent dropping during use.

29	SBU-20-38S-V-11	15" Suction part	ADC12	1	BW20152000120
28	YW07000200300	Stainless steel punching clamp 2"		1	
27	YW614.02600100	Inner hexagon big Flat head screw YJT 4026 M5x6		2	
26	YW6304.15000000	Flat washer A grade M5x13mm-Longzine		2	
25	YW660819000000	Flat washer 8x19x2.0 Longzine		2	
24	YW611013002000	Flat head chamfered hexagonal clamp nut G8/RND 1013.1M5x12		2	
23	YW630306000000	Cross recessed pan head screw GB/T-823 M3x6		1	
22	YW696161000000	Hand screw M6x16x16		2	
21	YW690615000000	Butterfly bolt GB/T 3098 M6x15		2	
20	YR606200001000	Transparent air pipe M6/200 M/roll	PU pipe	0.4	
19	YE324.21600100	Solenoid valve 4V210-06/AC24V AirTAC	Assembly	1	
18	SBU-20-38S-V-14	Collective barrel	ADC12	1	BW20203807010
17	YW060001000000	Blade rotating rod handle	Plastic	1	
16	YW610816000000	Inner hexagon cylindrical screw GB/T70.1 M8x16		1	
15	SBU-20-38S-V-07	Shut-off valve	ADC12	1	BW20203800220
14	SBU-20-38S-V-09	Sight glass	Acrylic plate	1	BR90203800410
13	SBU-20-38S-V-10	Cylinder fixed piece	SUS201	1	
12	YW800108000000	Copper muffler 1/8"	Copper	2	
11	YW800818001000	L type screw connector APL6-01 1/8"-9	Assembly	1	
10	YW6304.25000000	Cross recessed pan head screw GB/T-818 M4x25		2	
9	SBU-20-38S-V-08	Shut-off plate	SUS201	1	
8	BH321603800100	Shut-off port SBU-160-38S-V-A-09	SUS201	1	
7	YW610616000000	Inner hexagon cylinder head screw M6x16-A2-70(SUS)		4	
6	YW64.1012500000	Anti loosening nut M10 x 125 (fine thread)		1	
5	SBU-20-38S-V-13	Diaphragm	SUS201	1	
4	SBU-20-38S-V-12	Solenoid valve fixed block	SUS201	1	
3	YW800618002000	L type screw connector APL6-01 1/8"-06	Assembly	3	
2	YE312550000000	Cylinder MBL25x50-(A-PT) (Double-acting)	Assembly	1	
1	YW800618000000	Adjustable air pipe connector ASL6-1/8-06	Assembly	1	

序号 代号 名称 材质 数量 备注

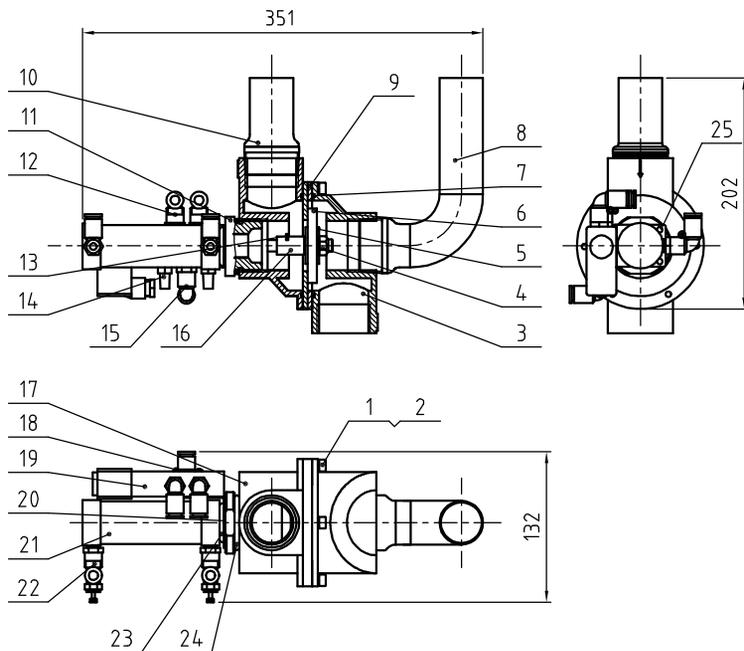
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					校对	核准	截料式吸料盒		材质		
					审核	日期	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
								物料号			

Conveying blower power	Drying blower power	Heater power	Insulated hopper capacity	Model Ver.
1.5KW	0.18KW	6KW	160L	Ver.D



13	SBU-20-385-V-A-ALL	Shut-off suction box	Assembly	1	
12	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
11	YR10080000300	Filter hopper fastener SAL-800G-A-69 rubber	Assembly	1	
10	YR50127000000	Filter ADC1 ext.126xinner 70xH254mm	Assembly	1	
9	YW09675100000	Small star nut 5/16	Assembly	2	
8	BR90120500010	Filter hopper cover SD-120H-ALL-05	PC	1	
7	YR10120400000	Filter fastener SD-120H-ALL-04	Assembly	1	
6	YR50708000200	Filter SAL-700/800G fastener silica gel	Assembly	1	
5	BM3004.2000050	Shini blower RB-420	Assembly	1	
4	BM40000450850	Blower 4"	Assembly	1	
3	BH70230600250	Pipe heater SHD-230U(6KW)34400V	Assembly	1	
2	YR40120300000	3-in-1 anti-dust plastic screen GRM12-30(2x12)	Assembly	1	
1	YM60121206400	Exhaust fan 12-12CM26V/50/60HZ plastic screen	Assembly	1	

Mark	Before Mod.	After Mod.	Mod. by	Date	Dra.	Ver.	0	Title	SDL-160U	Drawing No.	SDL-160U-ALL	Scale	1:5	Qty.	1
					Desi.				Drying Loader						
					Check										
					APP.										
										<b>SHINI</b> 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface Req.			
												Mat. No.			

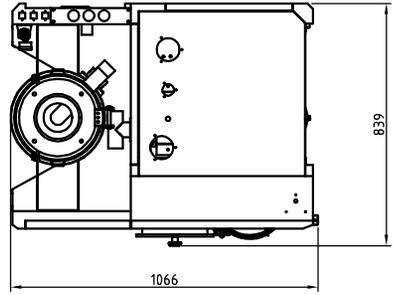
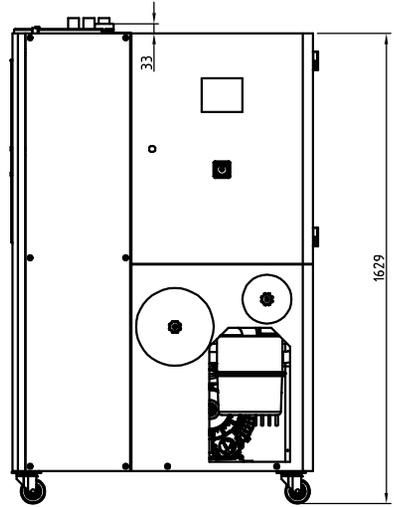
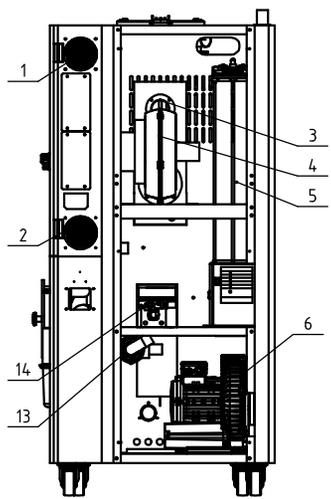


25	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 220V	Assembly	1	
18	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector ASL8-1/8	Assembly	1	
14	YW80010800000	Muffer BSL-01	Assembly	2	
13	YW68005500000	Inner hex. flat end lock screw GB/T771 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector ASL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL2290000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hex. lock nut M10 (Thickness: 11mm)		1	
3	BH10090000510	Valve body 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column lock screw GB/T161 M6x20-12.9-Longzine		6	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.		Ver.		Title	SCD-230U/120H	Drawing no.	SCD-230U/120H-D-ALL	Scale	1:5	Num.	1
					Desi.		App.			Three-way Diaphragm Valve					Mat.	Assembly
					Check		by						Surface req.			
Mark	Before Mark	After Mod.	Modified by.	Date	App.		Date	20170206		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Mat No.				



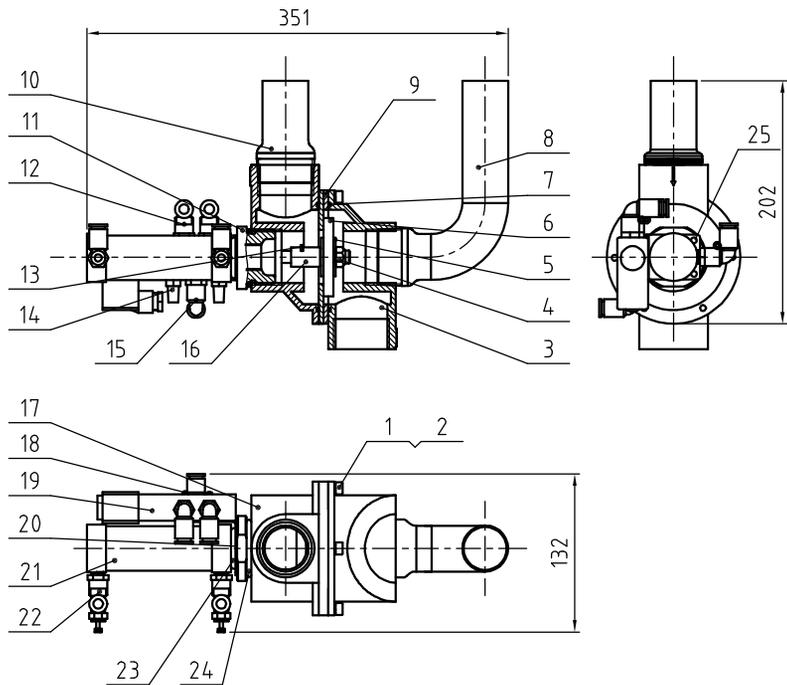
Conveying blower power	Drying blower power	Heater power	Insulated hopper capacity	Model Ver.
1.5KW	0.18KW	6KW	160L	Ver.D



14	SBU-20-38S-V-A-ALL	Shut-off suction box	Assembly	1	
13	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
12	YR10080000300	Filter hopper fastener SAL-800G-A-49 rubber	Assembly	1	
11	YR50127000000	Filter ADC1 ext.126*inner 70*H254mm	Assembly	1	
10	YW09675100000	Small star nut 5/16	Assembly	2	
9	BR90120500010	Filter hopper cover SD-120H-ALL-05	PC	1	
8	YR101204.00000	Filter fastener SD-120H-ALL-04	Assembly	1	
7	YR50708000200	Filter SAL-700/800G fastener silica gel	Assembly	1	
6	BM3004.2000050	Shini blower RB-420	Assembly	1	
5	BY90206600050	Heatless Dehumidifying Dryer HAD-0206-06-1	Assembly	1	
4	BM4.00004.50850	Blower 4"	Assembly	1	
3	BH70230600250	Pipe heater SHD-230U(6KW)3#400W	Assembly	1	
2	YR40120300000	3-in-1 anti-dust plastic screen 60M20-30(12*12)	Plastics	1	
1	YM601212064.00	Exhaust fan 12*12CM/24V/50/60HZ plastic screen	Assembly	1	
No.	Material number	Name	Mat.	Num	Rem

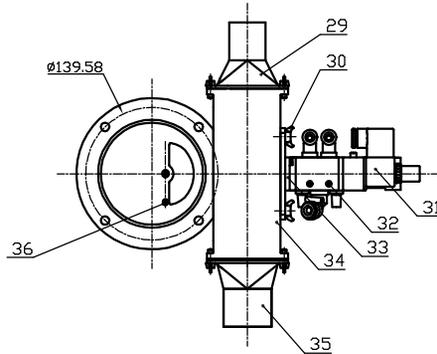
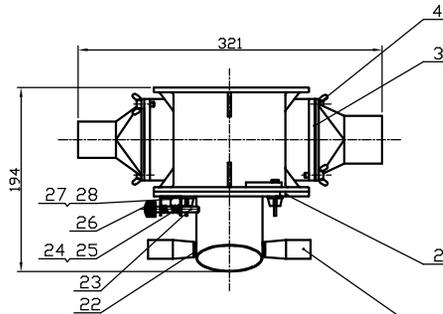
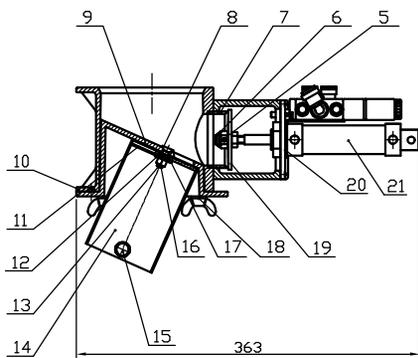
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					Desi.		
					Check	App. by	
Mark	Before Mod.	After Mod.	Mod. by	Date	App.	Date	2016

Title	SDL-160U	Drawing No.	SDL-160U-HD-ALL	Scale	1:15	Qty.	1
	Drying Loader					Mat.	
 <b>信易電熱機械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>				Surface Req.			
				Mat. No.			



25	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 220V	Assembly	1	
18	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector ASL8-1/8	Assembly	1	
14	YW80010800000	Muffer BSL-01	Assembly	2	
13	YW68005500000	Inner hex. flat end lock screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector ASL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10110.5x30x2.51-Longzine		2	
4	YW64101100000	Hex. lock nut M10 (Thickness: 11mm)		1	
3	BH10090000510	Valve body 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column lock screw GB/T170.1 M6x20-12.9-Longzine		6	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.	Ver.	Title	Drawing no.	Scale	1:5	Num.	1
					Desi.	App.	SCD-230U/120H	SCD-230U/120H-D-ALL			Mat.	Assembly
					Check	by	Three-way Diaphragm Valve		Surface req.			
Mark	Before Mark	After Mod.	Modified by.	Date	App.	Date	20170206		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			Mat No.

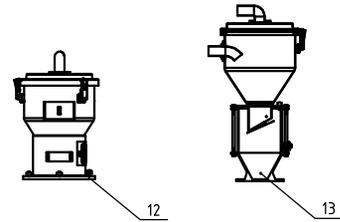
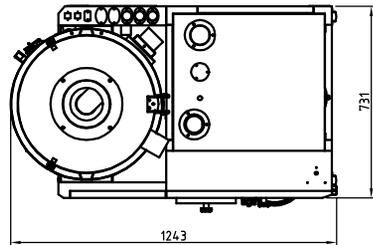
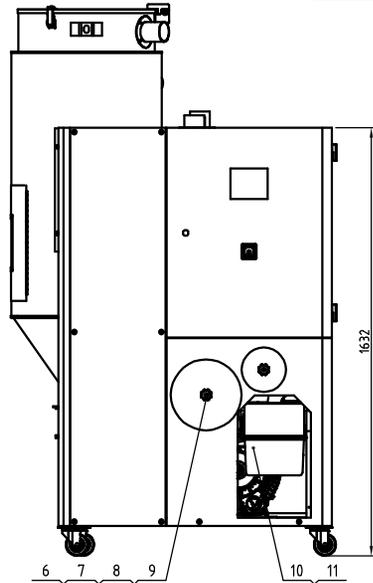
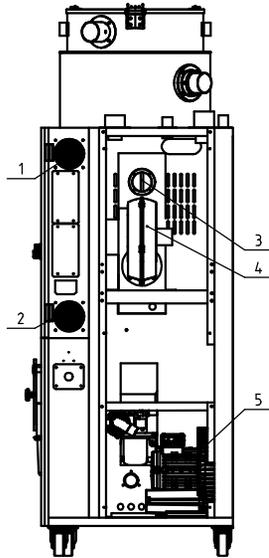


Tech. Req:  
1.If must reserve 0.5mm clearance between the discharge port body and the discharge port sleeve.

36	YW69042000200	Cross socket pan head screw GB/T 917L.4-M6x20-Longzine		1	
35	SBU-160-38S-V-A-01	Suction port	YL112	1	borrow
34	SBU-160-38S-V-A-03	Shut-off body	YL112	1	borrow
33	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	borrow
32	YW63042500000	Cross socket pan head screw GB/T-818 M6x25-Longzine		2	
31	YE32421600000	Solenoid valve 4V210-06/AC220V Air-TAC	Assembly	1	
30	YW69061500000	Butterfly bolt GB/T 3098 M6x15		2	
29	SBU-160-38S-V-A-05	Suction port	YL112	1	borrow
28	YW62040500000	Large cross socket flat head screw M4x1.6(11) M4.5-Longzine		2	
27	SBU-160-38S-V-A-13	Locating pin fixed base	SUS201	1	borrow
26	YW69461600000	Manual screw M4x6x16		1	
25	YW66000500000	E-washer E5		1	
24	SBU-160-38S-V-A-14	Spring	Carbon spring steel wire	1	borrow
23	SBU-20-38S-V-A-04	Pin	Q235	1	
22	YW66081900000	Flat washer 8x19x2.0 Longzine		2	
21	YE31255000000	Cylinder MAL25x50-CA-PT AirTAC	Assembly	1	
20	SBU-160-38S-V-A-11	Cylinder fixed piece	SUS201	1	
19	SBU-160-38S-V-A-19	Diaphragm valve $\phi 6.3 \times \phi 10 \times 3$	SUS201	1	borrow
18	YW69081500000	Butterfly bolt GB/T 3098 M8x15		2	
17	YW66061200000	Flat washer A grade GB/T197.1 6x4x12x1.6-A2-70(SUS)		1	
16	YW64060401000	Fl-type flat metal hex lock nut GB/T5984 M6-A2-70(SUS)		1	
15	YW60081600100	Hex. bolt GB/15783 M8x6-12.9-Longzine		2	
14	SBU-20-38S-V-A-03	Discharge port sleeve	SUS201	1	
13	YW61062500500	Inner hex. counter sink head screw GB/T173.3 M6x25-A2-70(SUS)		1	
12	YW66061800000	Large flat washer A GB/1796.1 6-Longzine		1	
11	SBU-20-38S-V-A-05	Hopper inner washer	SUS201	1	
10	SBU-20-38S-V-A-01	Collective body	YL112	1	
9	SBU-20-38S-V-A-06	Hopper bottom washer	SUS201	1	
8	YW66061300000	Large flat washer A GB/1796.1 6-Longzine		2	
7	SBU-160-38S-V-A-09	Shut-off port	SUS201	1	borrow
6	BH10160009710	Anti-leak nut MH-1550H lock hole(SBU-160-38S-V-A-21)	Assembly	1	
5	YW68004500000	Inner hex. flat end lock screw GB/1777 M4.5-Longzine		1	
4	YW69051500000	Butterfly bolt GB/T 3098 M5x15		4	
3	SBU-160-38S-V-A-07	Air refilling port block	SUS201	1	borrow
2	SBU-20-38S-V-A-02	Discharge port body	YL112	1	
1	YW06000100000	Cutter retaing rod (with rod) handle	Rubber	2	
No.	Material number	Name	Mat.	Num	Rem

					Dra.		Ver.		Title	SBU-20-38S-V	Drawing no.	SBU-20-38S-V-A-ALL	Scale	1:4	No.	1
					Desi.		App.		Shut-off Suction Box				Surface req.	Mat.	Assembly	
					Check		by									
Mark	Before Mod.	After Mod.	Mod. by	Date			Date		<b>SHINI</b> 怡昇電路機械股份有限公司 Shini Plastics Technology, Inc.				Mat No			

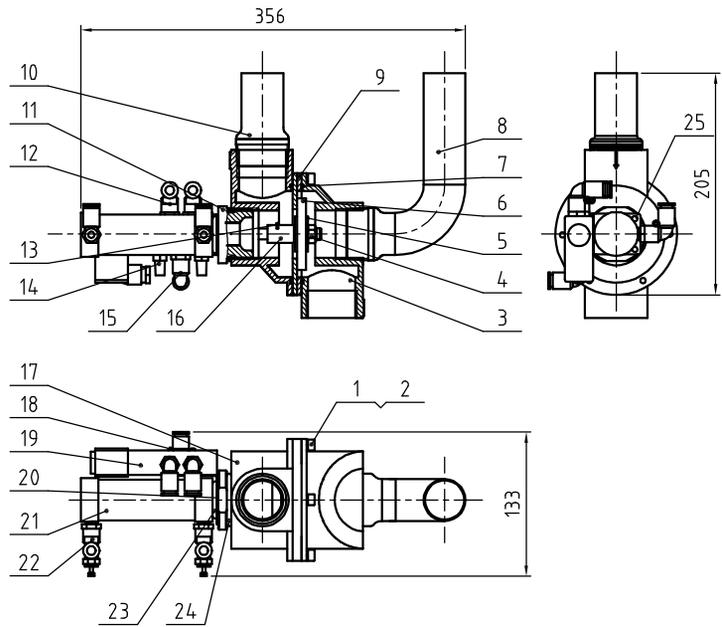
Conveying blower power	Drying blower power	Heating case power	Required flow	Inlet air pipe	Return air pipe	Drying hopper capacity	Model version
1.5KW	0.12KW	6KW	0.5m <sup>3</sup> /min	3inch	3inch	230L	Ver.D



13	BY2000124.0150	Standard single photosensor hopper receiver sm-02um	Assembly	1	
12	BY20012004.350	Euro vacuum hopper receiver SR-120(MPI)	Assembly	1	
11	YR10080000300	Filter barrel fastener SAL-800G-A-49 rubber	Assembly	1	
10	YR50127000000	Filter ADC1 ext. 126xinner 70x H 254mm	Assembly	1	
9	YW09675100000	Small nut 5/16	Assembly	2	
8	BR90120500010	Filter barrel cover SD-120H-ALL-05	PC	1	
7	YR101204.00000	Filter barrel fastener SD-120H-ALL-04	Assembly	1	
6	YR50708000200	Filter SAL-100/800G fastener rubber silica gel	Assembly	1	
5	BM3004.2000050	Shini blower RB-420	Assembly	1	
4	BM40004.50850	Blower 4"	Assembly	1	
3	BH70230600250	Pipe heater SHD-230U(6KW)3#4.00V	Assembly	1	
2	YR4.01203000000	3-in-1 anti-dust plastic screen GPM20-30(D-12)	Plastics	1	
1	YM601212064.00	Exhaust fan 12x120V/24VAC/50/60HZ with plastic screen	Assembly	1	

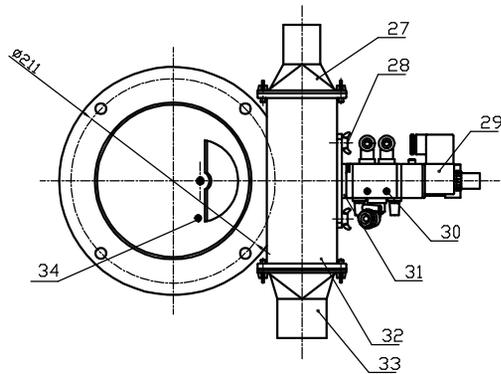
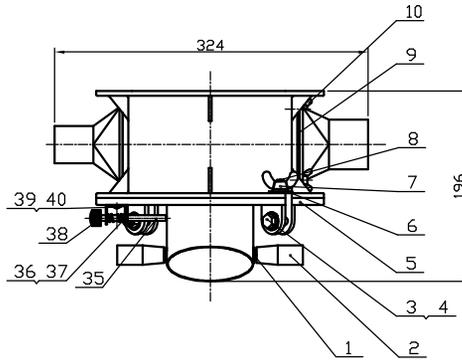
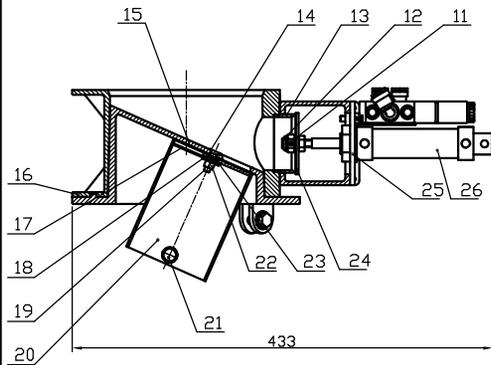
制图	版号	标题	图号	比例	1:15	数量	1
设计	核	SDI-230U	SDI-230U-ALL		表面要求	物料号	
校对	准	欧化热风干燥送料组合					
标记	更改前	更改后	更改人	日期	审核	日期	





25	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 220V	Assembly	1	
18	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector ASL8-1/8	Assembly	1	
14	YW80010800000	Muffer BSL-01	Assembly	2	
13	YW68005500000	Inner hex. flat end lock screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector ASL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hex. lock nut M10 (Thickness: 11mm)		1	
3	BH10090000510	Valve body 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column lock screw GB/T70.1 M6x20-12.9-Longzine		6	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.	Ver.	Title	Drawing no.	Scale	1:5	Num.	1
					Desi.	App.	SCD-230U/120H	SCD-230U/120H-D-ALL			Mat.	Assembly
					Check	by	Three-way Diaphragm Valve			Surface req.		
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date	20170206	<b>信易電熱機械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>	Mat No.			



Tech. Req:  
1.If must reserve 0.5mm clearance between the  
discharge port body and the discharge port sleeve.

40	YW62040500000	Large cross socket flat head screw JIS1111 M4x5-Longzine		2	
39	SBU-160-38S-V-A-13	Locating pin fixed base	SUS201	1	
38	YW69461600000	Manual screw M4x6x16		1	
37	YW66000500000	E-washer E5		1	
36	SBU-160-38S-V-A-14	Spring	65Mn	1	
35	SBU-160-38S-V-A-15	Pin	Q235	1	
34	YW69042000200	Cross socket pan head screw GB/T 9074.4-M4x20-Longzine		1	
33	SBU-160-50S-V-A-01	Suction port	YL112	1	borrow
32	SBU-160-38S-V-A-03	Shut-off body	YL112	1	
31	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	
30	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
29	YE32421600000	Solenoid valve LV210-06/AC220V AirTAC	Assembly	1	
28	YW69061500000	Butterfly ball GB/T 3098 M6x15		2	
27	SBU-160-38S-V-A-05	Suction port	YL112	1	
26	YE31255000000	ARTAC cylinder MAL-CA 25x50	Assembly	1	
25	SBU-160-38S-V-A-11	Cylinder fixed piece	SUS201	1	
24	SBU-160-38S-V-A-19	Diaphragm $\phi 63 \times \phi 10 \times 3$	SUS201	1	
23	YW66061200000	Flat washer A grade GB/T971.1 616.4x12x16)-A2-70(SUS)		1	
22	YW64060401000	1-type full metal hex. lock nut GB/T6184 M6-A2-70(SUS)		1	
21	YW60081600100	Hex. bolt GB/T5783 M8x16-4.8- Longzine		2	
20	SBU-160-38S-V-A-04	Discharge port sleeve	SUS201	1	
19	YW61062500500	Inner hex. counter sunk head screw GB/T70.3 M6x25-A2-70(SUS)		1	
18	YW66061800000	Large flat washer A GB/T96.1 6- Longzine		1	
17	SBU-160-38S-V-A-17	Hopper inner washer	SUS201	1	
16	SBU-160-38S-V-A-01	Collective body	YL112	1	
15	SBU-160-38S-V-A-18	Hopper bottom washer	SUS201	1	
14	YW66061300000	Large flat washer A GB/T96.1 6- Longzine		2	
13	SBU-160-38S-V-A-09	Shut-off port	SUS201	1	
12	BH10160009710	Anti-loose nut M10x1.25(M6 lock hole)SBU-160-38S-V-A-21	Assembly	1	
11	YW68004500000	Inner hex. flat end lock screw GB/T777 M4x5- Longzine		1	
10	YW69051500000	Butterfly ball GB/T 3098 M5x15		4	
9	SBU-160-38S-V-A-07	Air refilling port block	SUS201	1	
8	YW09051600100	Star rod 5/16(SBU-160-38S-V-22)		2	
7	YW69051600000	Butterfly cap 5/16"		2	
6	YW66081900000	Flat washer 8x19x2.0- Longzine		6	
5	SBU-160-38S-V-A-02	Discharge port	YL112	1	
4	YW64080600000	Hex. nut GB/T6170 M8- Longzine		2	
3	YW60083000100	Hex. bolt GB/T5783 M8x30-8.8-Longzine		2	
2	YW06000100000	Culter rotating rod (with rod 1 handle)	Plastics	2	
1	YW66081900000	Flat washer 8x19x2.0- Longzine		2	

Mark	Before Mod.	After Mod.	Mod. by	Date	App.	Date

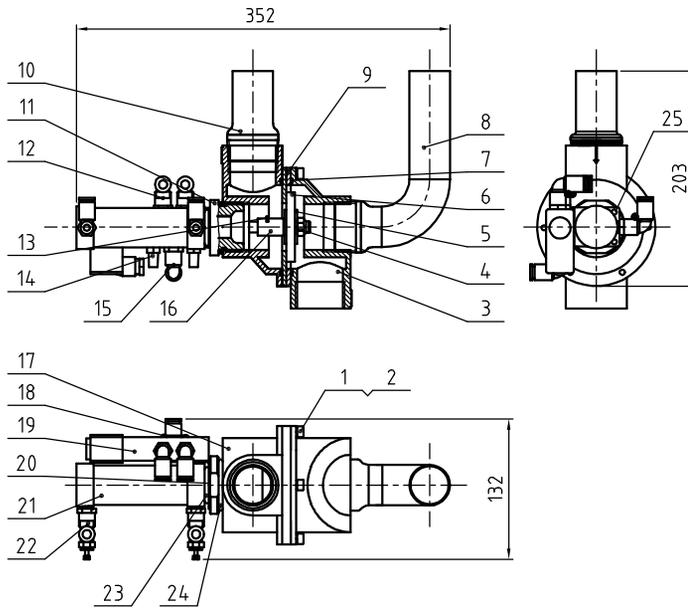
No.	Material number	Name	Mat.	Num	Rem

Title	Drawing no.	Scale	1:4	No.	1
SBU-160-38S-V	SBU-160-38S-V-A-ALL				
Shut-off Suction Box					

Surface req.	Mat. No.

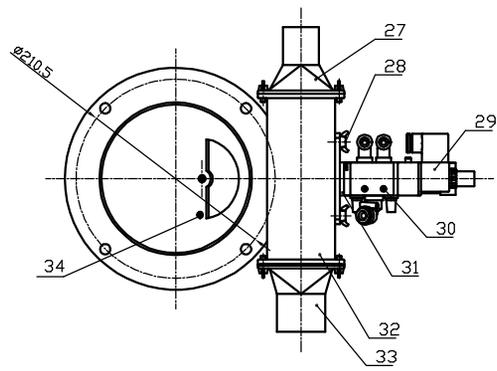
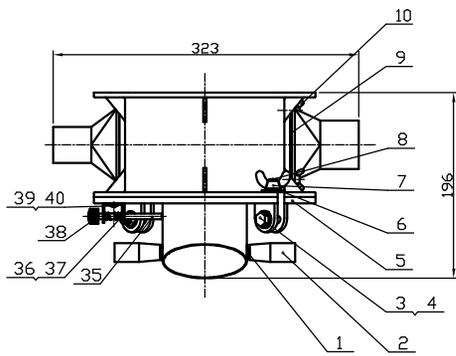
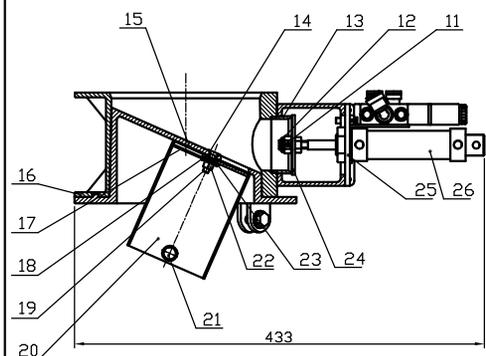
**SHINI** 信昌電機機械股份有限公司  
Shini Plastics Technologies, Inc.





No.	Material number	Name	Mat.	Num.	Rem.
25	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 4.8 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 220V	Assembly	1	
18	YW63042500000	Cross socket pan head screw GB/T-818 M4x5-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector ASL8-1/8	Assembly	1	
14	YW80010800000	Muffer BSL-01	Assembly	2	
13	YW68005500000	Inner hex. flat end lock screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector ASL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hex. lock nut M10 (Thickness: 11mm)		1	
3	BH10090000510	Valve body 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column lock screw GB/T701 M6x20-12.9-Longzine		6	

Mark	Before Mark	After Mod.	Modified by	Date	App.	Date	20170206	Draw.	Ver.	Title	Drawing no.	Scale	1:5	Num.	1	Mat.	Assembly
										SCD-230U/120H Three-way Diaphragm Valve	SCD-230U/120H-D-ALL						
										 <b>信易電熱機械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>		Surface req.					
												Mat No.					



Tech. Req.  
 1/1t must reserve 0.5mm clearance between the discharge port body and the discharge port sleeve.

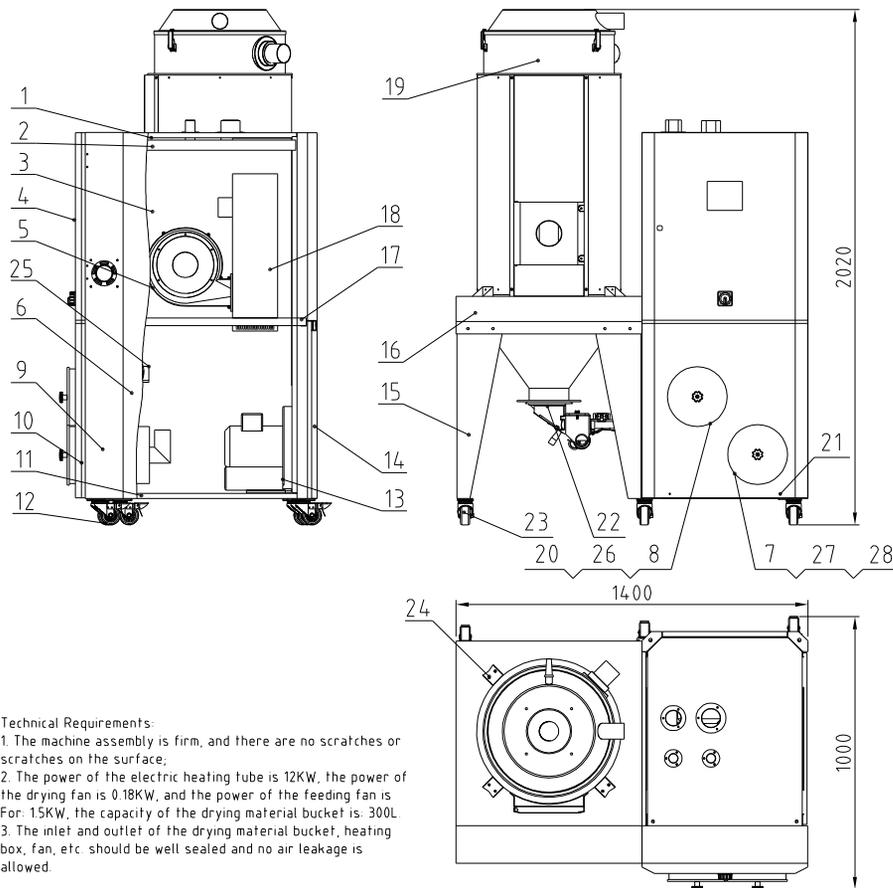
40	YW62040500000	Large cross socket flat head screw JIS1111 M4x5-Longzine		2	
39	SBU-160-385-V-A-13	Locating pin fixed base	SUS201	1	
38	YW69461600000	Manual screw M4x6x16		1	
37	YW66000500000	E-washer E5		1	
36	SBU-160-385-V-A-14	Spring	65Mn	1	
35	SBU-160-385-V-A-15	Pin	Q235	1	
34	YW69042000200	Cross socket pan head screw GB/T 9074.4-M4x20-Longzine		1	
33	SBU-160-505-V-A-01	Suction port	YL112	1	borrow
32	SBU-160-385-V-A-03	Shut-off body	YL112	1	
31	SBU-160-385-V-A-10	Solenoid valve fixed block	SPCC2.0	1	
30	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
29	YE32421600000	Solenoid valve 4V210-06/AC220V AirTAC	Assembly	1	
28	YW69061500000	Butterfly bolt GB/T 3098 M6x15		2	
27	SBU-160-385-V-A-05	Suction port	YL112	1	
26	YE31255000000	AIRTAC cylinder MAL-CA 25x50	Assembly	1	
25	SBU-160-385-V-A-11	Cylinder fixed piece	SUS201	1	
24	SBU-160-385-V-A-19	Diaphragm $\phi 63 \times \phi 10 \times 3$	SUS201	1	
23	YW66061200000	Flat washer A grade GB/T191.1 66x4x12x161-A2-70(SUS)		1	
22	YW64060401000	I-type flat metal hex. lock nut GB/T6184 M6-A2-70(SUS)		1	
21	YW60081600100	Hex. bolt GB/T5783 M6x16-A-8- Longzine		2	
20	SBU-160-385-V-A-04	Discharge port sleeve	SUS201	1	
19	YW610625000500	Inner hex counter sunk head screw GB/T1813 M6x25-A2-70(SUS)		1	
18	YW66061800000	Large flat washer A GB/T196.1 6- Longzine		1	
17	SBU-160-385-V-A-17	Hopper inner washer	SUS201	1	
16	SBU-160-385-V-A-01	Collective body	YL112	1	
15	SBU-160-385-V-A-18	Hopper bottom washer	SUS201	1	
14	YW660613000000	Large flat washer A GB/T196.1 6- Longzine		2	
13	SBU-160-385-V-A-09	Shut-off port	SUS201	1	
12	BH10160009710	Anti-loose nut M16-1.25RH lock baseSBU-160-385-V-A-21	Assembly	1	
11	YW68004500000	Inner hex. flat end lock screw GB/T771 M4x5- Longzine		1	
10	YW69051500000	Butterfly bolt GB/T 3098 M5x15		4	
9	SBU-160-385-V-A-07	Air refilling port block	SUS201	1	
8	YW09051600100	Star rod 5/16(SBU-160-385-V-22)		2	
7	YW69051600000	Butterfly cap 5/16"		2	
6	YW66081900000	Flat washer 8x19x2.0- Longzine		6	
5	SBU-160-385-V-A-02	Discharge port	YL112	1	
4	YW640806000000	Hex. nut GB/T6170 M8- Longzine		2	
3	YW60083000100	Hex. bolt GB/T5783 M8x30-8-8-Longzine		2	
2	YW06000100000	Cutter rotating rod (with rod J handle)	Plastics	2	
1	YW66081900000	Flat washer 8x19x2.0- Longzine		2	

Mark	Before Mod.	After Mod.	Mod. by	Date	Dra.	Ver.
					Desi.	App.
					Check	by
					App.	Date

No.	Material number	Name	Mat.	Num	Rem
Title		Drawing no.		Scale 1:4	
SBU-160-385-V		SBU-160-385-V-A-ALL		No. 1	
Shut-off Suction Box				Mat. Assembly	
		Surface req.			
		Mat No			



机型版本号 Ver.E

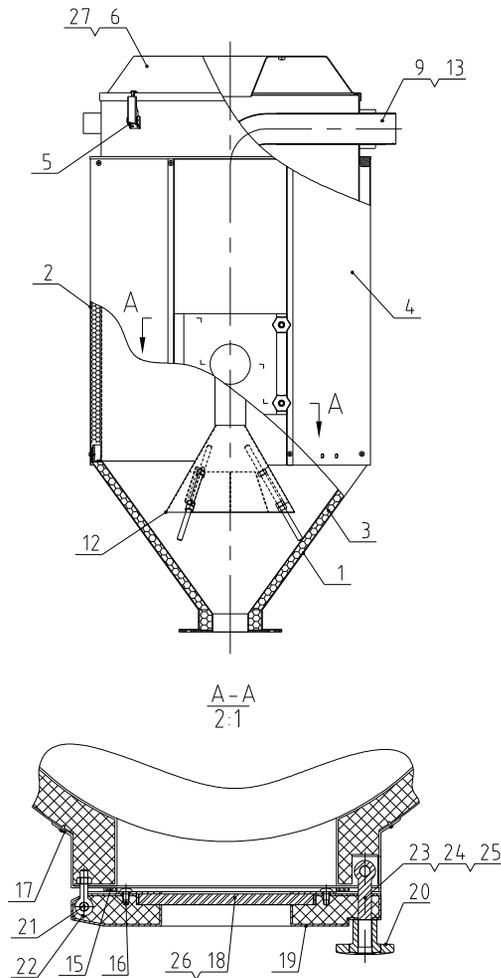
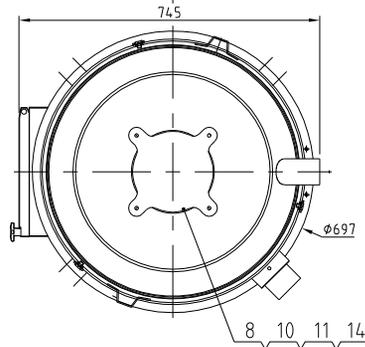
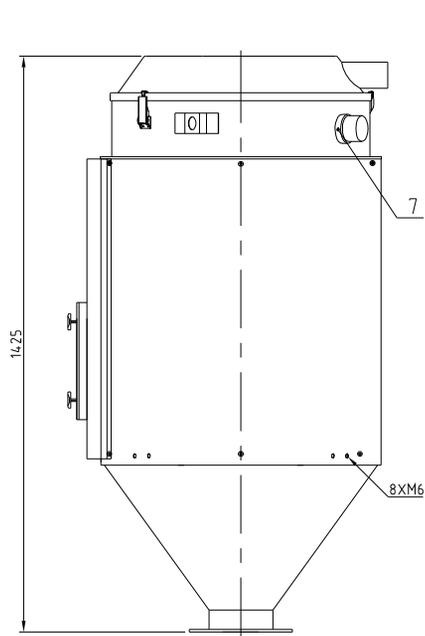


Technical Requirements:

1. The machine assembly is firm, and there are no scratches or scratches on the surface;
2. The power of the electric heating tube is 12KW, the power of the drying fan is 0.18KW, and the power of the feeding fan is For: 15KW, the capacity of the drying material bucket is: 300L
3. The inlet and outlet of the drying material bucket, heating box, fan, etc. should be well sealed and no air leakage is allowed.

27	YR50203000100	Filter SD-200/300 large	Assembly	1	
26	YR50708000100	Filter SAL-700/800G	Assembly	1	
25	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
24	SHD-300U-A-38	External fixing block	SPCC2.0	4	Borrowed
23	YW03000300200	Flexible castor	Assembly	3	
22	BY10203801550	Shut-off valve suction box	Assembly	1	
21	YW63064500000	Cross recessed pan head screw GB/T-818 M6x4.5		2	
20	YR40120000100	SD-120H-ALL-06 Filter cover	PC	2	
19	SDL-300U-B-ALL	Hopper assembly	Assembly	1	
18	BH70301200150	Pipe heater SHD-300U(12KW)3φ4.00V		1	
17	SDL-160/450U-A-08	Middle installation beam	SPCC3.0	2	Borrowed
16	SDL-160/450U-A-16	Floor stand cover plate	SPCC3.0	1	Borrowed
15	SDL-160/450U-A-09	Floor stand	SPCC3.0	1	Borrowed
14	SDL-160/450U-A-11	Rear plate	SPCC1.5	1	Borrowed
13	BM30042000250	Conveying blower (2HP)	Assembly	1	
12	YW03000300000	Brake castors	Assembly	3	
11	SDL-160/450U-A-01	Bottom plate	SPCC2.0	1	Borrowed
10	SDL-160/450U-A-13	Lower door plank	SPCC1.5	1	Borrowed
9	SDL-300U-A-03	Control box	SPCC2.0	1	Borrowed
8	SDL-300U-A-03/01	Suction filter hopper	SPCC1.5	1	Borrowed
7	SDL-300U-A-03/02	Circulating filter tank	SPCC1.5	1	Borrowed
6	SDL-160/450U-A-10	Right side plate	SPCC1.5	1	Borrowed
5	BM40538000850	Blower 5"	Assembly	1	
4	SDL-300U-A-02	Upper door plank	SPCC1.5	1	Borrowed
3	SDL-160/450U-A-22	Left side plate	SPCC1.5	1	Borrowed
2	SDL-160/450U-A-04	Side fixed beam	SPCC2.0	2	Borrowed
1	SDL-160/450U-A-14	Top plate	SPCC1.5	1	Borrowed
序号	代号	名称	材质	数量	备注

					制图	版本号	标题	SDL-300U	图号	SDL-300U-A-ALL	比例	1:25	数量	
					设计	核准	欧化热风干燥送料组合							
					校对		 <b>信易电热机械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>				表面要求			
标记	更改前	更改后	更改人	日期	审核	日期						物料号	CG06300300950	



Technical Requirements:

- 1 Reinforced glass needs to be glued inside the sight glass door component with silicone glue;
- 2 The capacity of the insulation bucket is 300L;
3. Drill 8 × M6 holes on the assembly site

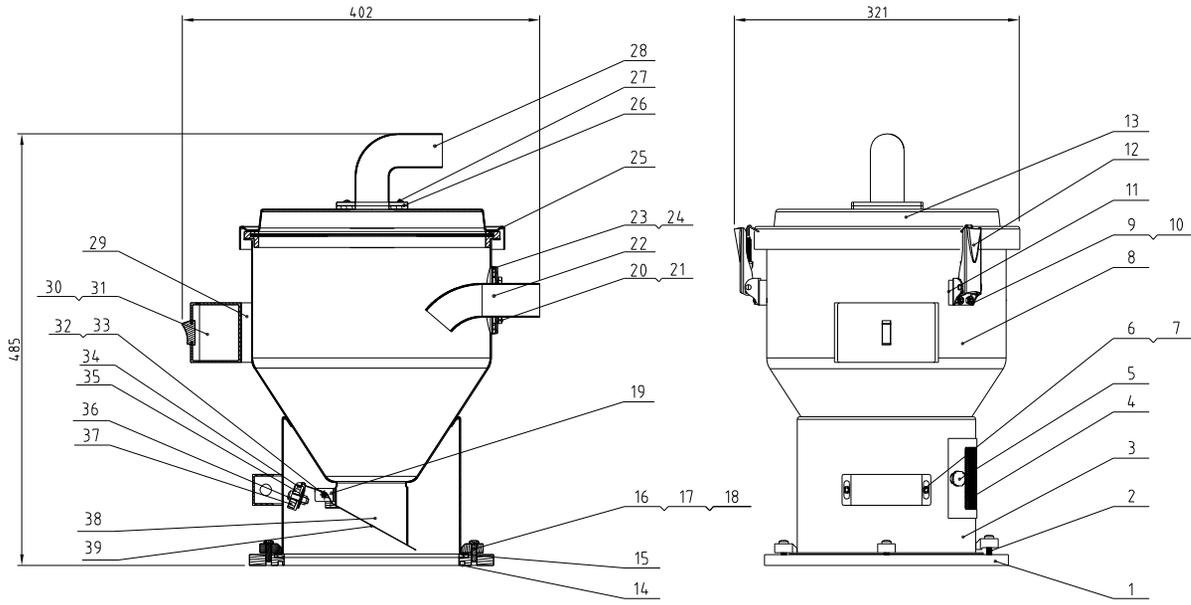
27	YR10010040000	Cover tightly with SHD-100		1	
26	SHD-300U-A-42	Material door retaining ring		1	
25	YW66000600000	Open end retaining ring G8/7886		2	
24	YW90481203800	Heng Xiao Chang 48 SHD-1288		2	
23	YW90012400200	Pin blossom lifting ring screw large size		2	
22	BL90630600190	Joint bolt M6x20 (SHD-600U-A-60)		2	
21	SHD-300U-A-41	Material door latch		1	
20	YW90001200300	SH-280 pin blossom expansion ring nuts		2	
19	SCD-300U/200H-C-05	Material Gate		1	
18	YW70406000000	Viewing Window (Φ 163 × 580)		1	
17	SCD-300U/200H-C-04	Exterior material door frame		1	
16	YW61051000200	Cross groove pan head screw		4	
15	YR10304030000	Tighten the material door SHD-300U/600		1	
14	YW66081600000	Flat washer A/397.1 (6.4 × 16 × 1.6)		4	
13	YW68081000000	Hexagonal flat end set screw G8/777		3	
12	SHD-450U-A-12	Lower air duct horn mouth		1	
11	YW60082500100	Hexagonal head bolt G8/783 M6x5		4	
10	YW65008000100	Standard spring washer G8/783		4	
9	SCD-300U/200H-C-06	Lower air duct		1	
8	BL02803700120	Inlet sealing plate SHD-90U-4-37		1	
7	BE90350000050	Thermocouple SD-500R/700R		1	
6	SHD-300U/450U-A-01	bucket lid	SUS201	1	
5	YW02003000400	Adjustable spring buckle		3	
4	SDD-300U/200H-C-01	material storage barrel		1	
3	SDD-300U/200H-C-02	Insulation board	SUS430	1	
2	YP60252000000	Epoxy glass fiber laminated board		1	
1	SDL-300U-B-01	External hopper	SPCC	1	
序号	代号	名称	材料	数量	备注

标记	更改前	更改后	更改人	日期	制图	版号	标题	图号	比例	数量	备注
					设计	核准	标题	图号			
					校对	核准	料桶组件	SDL-300U-B-ALL			
					审核	日期					

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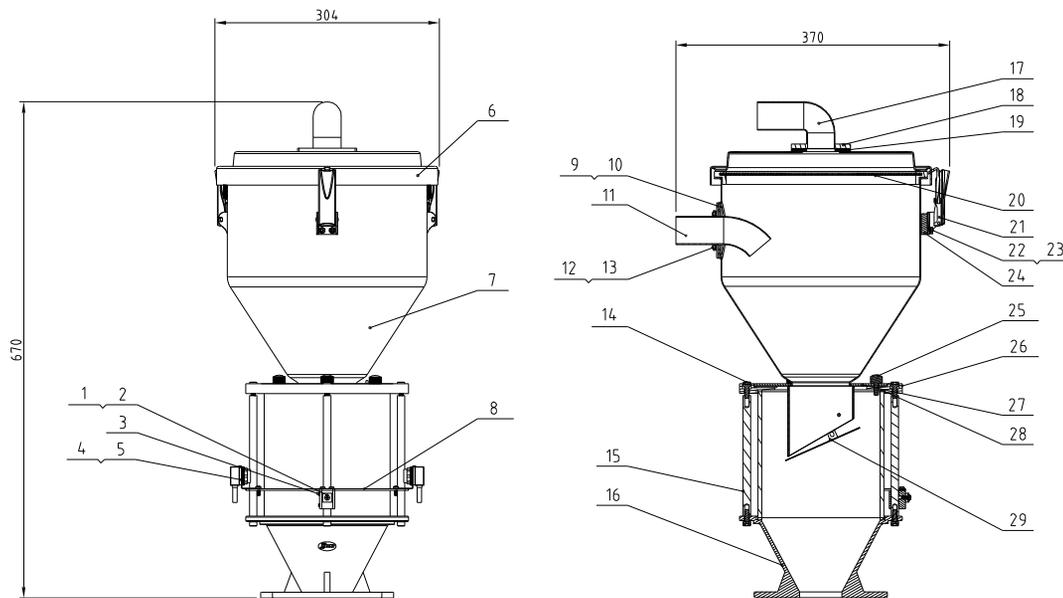
表面要求  
物料号



39	SAL-6U-A-06	Discharging plate	SUS201	1	BL2100060230 Borrowed
38	SAL-6U-21	Discharge port	SUS201	1	BL21001210220 Borrowed
37	SAL-6U-19	Magnetic sleeve	H58	1	BH12000600010 Borrowed
36	YW90257700000	Permanent piece $\phi 25 \times \phi 7 \times 7$	Permanent magnet	1	
35	YW63062000000	Cross recessed pan head screw $\phi 7.1-818 M6 \times 7.0$ -Longzine		1	
34	SAL-6U-07	Magnet lid	SUS201	1	BL21000600120 Borrowed
33	YW63034000000	Cross recessed pan head screw $\phi 7.1-818 M3 \times 6.0$ -Longzine		1	
32	YW64000300000	Lock nut M3		1	
31	YW63040600000	Cross recessed pan head screw $M4 \times 6/8/1818$ Longzine		2	
30	SHR-6U-A-05	Control box	ABS	1	YR40010000200 Borrowed
29	SHR-12U-S-A-10	Electric control box base	SUS201	1	Borrowed
28	SMH-6L-A-02	Suction duct	YL12	1	BW20001500010 Borrowed
27	YW62051500000	Large cross socket flat head screw $\phi 5.1111 M5 \times 16$ Longzine		4	
26	YR10000000200	Tighten the suction duct	Rubber	1	
25	SHR-12U-A-12	Plastic covered screen	Assembly	1	YR10121200300
24	SAL-6U-A-16	Pipe inlet fastener	Rubber	1	YR10000600300 Borrowed
23	SAL-6U-A-15	Inlet pipe fixed piece	SUS201	1	BL20036000320 Borrowed
22	SAL-6U-A-14	Inlet pipe	SUS201	1	BL32000600020 Borrowed
21	YW66040800000	Flat washer A grade GB/T197.1 $\phi 6.5 \times 9 \times 0.81$ -Longzine		4	
20	YW64040700100	Hexagonal nut M5 anti-loosening GB/T889 IM4		4	
19	SAL-6U-09	Discharging plate fixed base	SUS201	1	BL21000601120 Borrowed
18	YW66061300000	Flat washer A grade GB/T197.1 $\phi 6.5 \times 9 \times 0.81$ -Longzine		8	
17	YW65006000000	Standard spring washer GB/T193 $\phi 6$ -Longzine		8	
16	YW61062000300	Hexagon socket head screw $\phi 6.7/7.0 1 M6 \times 20-12.9$ -Longzine		6	
15		Base forced tight	EVA3.0	1	
14	YR20205500000	O-ring inner diameter $\phi 200 \times 5.5$	Rubber	1	
13	SHR-12U-A-07	Hopper cover	SUS201	1	BL21001200220
12	YW02003000400	Adjustable snap hook SAL-6U-A-35	Assembly	3	
11	YR40000600800	Snap hook block SAL-6U	ABS	3	
10	YW66040800000	Flat washer A grade GB/T197.1 $\phi 6.5 \times 9 \times 0.81$ -Longzine		10	
9	YW64040700100	Non-metal insert hexagon nut $\phi 6.7/889 M6$		10	
8	SHR-12U-A-06	Material storage tank	SUS304	1	
7	YW63061000000	Cross recessed pan head screw $\phi 7.1-818 M6 \times 10$ Longzine		2	
6	SAL-6U-03	Sensor shell	ABS	1	YR40000601100 Borrowed
5	SAL-6U-02	Sfar knob	Assembly	2	YR40061500000 Borrowed
4	SAL-6U-01	Vent window	ABS	1	YR40000601000 Borrowed
3	SAL-6U-A-32	Hopper fixed base	SUS304	1	BL21000601320 Borrowed
2	SAL-6U-13	Pressure block	YL112	4	YW20000600500 Borrowed
1	SAL-6U-A-29	Base	YL112	1	YW20000600000 Borrowed

					制图	版号	标题	SHR-12U	图号	SHR-12U-A-ALL	比例	1:5	数量	1
					设计	核准	装配图						材质	组件
					校对								表面要求	/
标记	更改前	更改后	更改人	日期	审核	日期							物料号	BY20012004350

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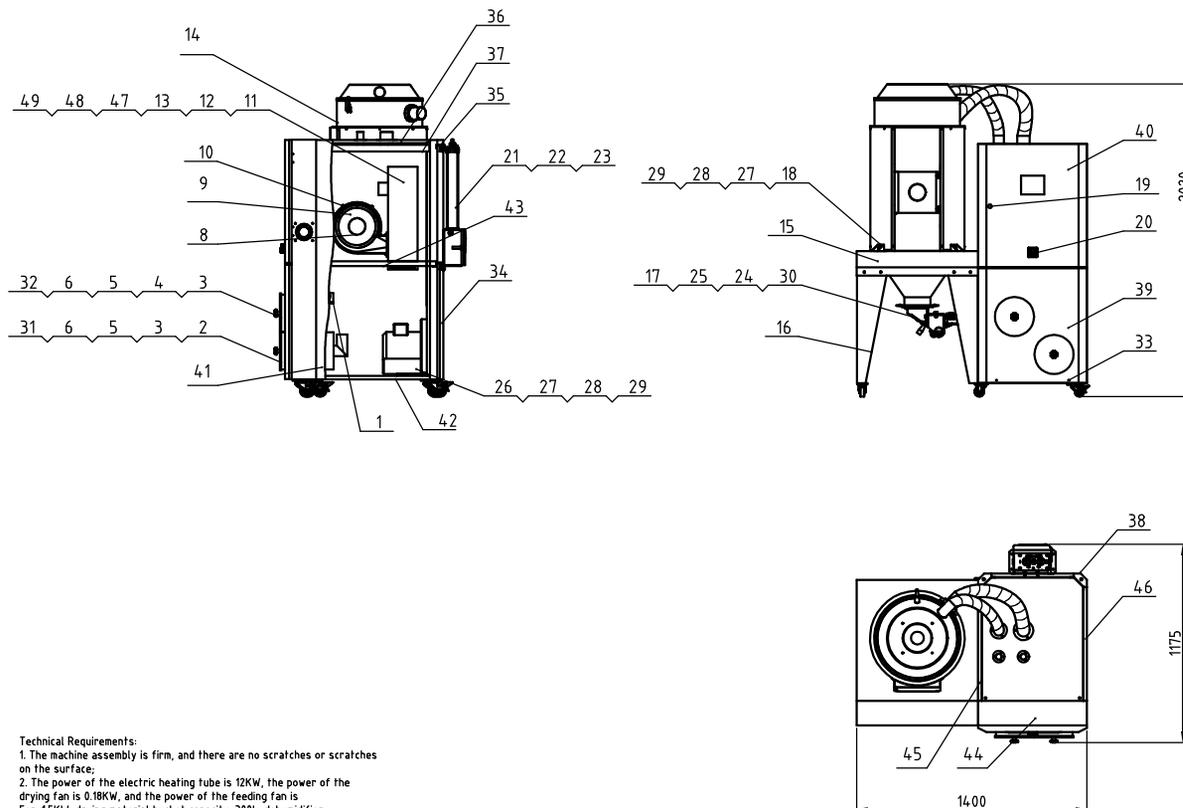
29	SVH-12L-A-08	Non-return piece	SUS201	1	
28	SVH-12L-A-02	Glass pipe $\phi 170 \times \phi 160 \times 170$	Glass	1	YW70171700000
27	SVH-12L-A-04-0	Glass pipe fastener	Silical gel	2	YR10001200100
26	SVH-12L-A-07	Glass pipe upper flange	YL112	1	BW22121000110
25	YW69621600000	Hand twisted screw M6x15		3	
24	SAL-6U	Snap hook block	ABS	3	YR40000600800 Borrowed
23	YW66040800000	Flat washer A grade GB/T19714 Longzine		12	
22	YW64040700100	Non-metal insert hexagon nut GB/T889.1M4		12	
21	SAL-6U-A-35	Spring buckle adjustable	Assembly	3	YW02003000400 Borrowed
20	SHR-12U-A-12	Plastic covered screen	Assembly	1	Borrowed YR10121200300
19	YR10000000200	Air suction pipe tighten	Rubber	1	
18	YW62051500000	Large cross socket flat head screw JIS1111 M5x16 Longzine		4	
17	SMH-6L-A-02	Air suction pipe	YL12	1	BW20001500010 Borrowed
16	SVH-12L-A-10	Glass pipe lower flange	YL112	1	BW32001200210
15	SVH-12L-A-06	Flange connecting rod	Q235A	4	BH10101600110
14	YW61061601200	Inner hex. column head screw GB/T170.1M6x16 Longzine		8	
13	YW66040800000	Flat washer A/T19714 Longzine		4	
12	YW64040700100	Non-metal insert hexagon nut GB/T889.1M4		4	
11	SAL-6U-A-14	Inlet pipe	SUS201	1	BL32000600020 Borrowed
10	SAL-6U-A-16	Pipe inlet fastener	Rubber	1	YR10000600300 Borrowed
9	SAL-6U-A-15	Inlet pipe fixed piece	SUS201	1	BL20036000320 Borrowed
8	SVH-12L-A-01	Photosensor fixed piece	SUS201	1	BL21001200120
7	SVH-12L-A-03	Storage tank	Assembly	1	
6	SHR-12U-A-07	Hopper cover	SUS304	1	BL21120700320 Borrowed
5	SVH-6L-ALL-10	Photosensor fixed base	YL12	1	BL90001000120 Borrowed
4	YE15143900000	Photosensor FOTER T18-3MM-PE	Assembly	1pair	
3	YW68004500000	Inner hex flat end lock screw GB/T177M4x5 Longzine		2	
2	SVH-6L-ALL-11	Photosensor pressing block	SUS201	1	YW31616200000 Borrowed
1	YW63041200100	Cross recessed pan head screw M4x12GB/T198 Longzine		4	

制图	版号	标题	图号	比例	1:6	数量	1
设计	核准	电眼料斗	SVH-12L-A-ALL	材质	组件		
校对	核准			表面要求	/		
标记	更改前	更改后	更改人	日期	审核	日期	物料号

**SHINI** 信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.

物料号: BY20001240150





Technical Requirements:

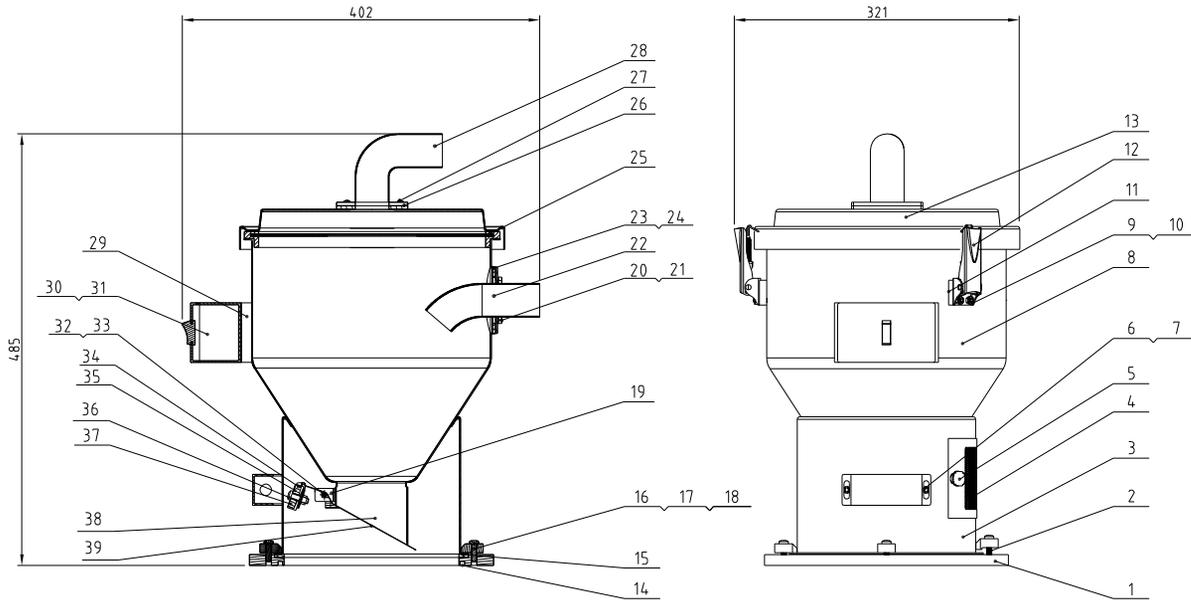
1. The machine assembly is firm, and there are no scratches or scratches on the surface;
2. The power of the electric heating tube is 12KW, the power of the drying fan is 0.18KW, and the power of the feeding fan is For: 15KW, drying material bucket capacity: 300L, dehumidifier processing capacity: 0.35m<sup>3</sup>/min;
3. The inlet and outlet of the drying material bucket, heating box, fan, etc. should be well sealed and no air leakage is allowed.

46	SDL-160/450U-A-10	Right side plate	SPCC1.5	1	
45	SDL-160/450U-A-22	Left side plate	SPCC1.5	1	
44	SDL-300U-A-03	Control box	SPCC2.0	1	
43	SDL-160/450U-A-08	Middle installation beam	SPCC3.0	2	
42	SDL-160/450U-A-01	Bottom plate	SPCC2.0	1	
41	SDL-160/450U-A-10	Right side plate	SPCC1.5	1	
40	SDL-300U-A-02	Upper door plank	SPCC1.5	1	
39	SDL-160/450U-A-13	Lower door plank	SPCC1.5	1	
38	SDL-160/450U-A-03	Rear pillar	SPCC2.0	2	
37	SDL-160/450U-A-04	Side fixed beam	SPCC2.0	1	
36	SDL-160/450U-A-14	Top plate	SPCC1.5	1	
35	SDL-450U-HD-A-01	Rear fixed beam	SPCC2.0	1	
34	SDL-300U-HD-A-01	Rear plate	SPCC1.5	1	
33	YW63064500000	Cross recessed pan head screw GB/T-818 M6x4.5		2	
32	SDL-300U-A-03/01	Suction filter hopper	SPCC1.5	1	
31	SDL-300U-A-03/02	Circulating filter tank	SPCC1.5	1	
30	BY10203801550	European shut-off suction box	Assembly	1	Borrowed
29	YW66081600000	Flat washer A grade GB/T97.18-Longzin		12	
28	YW65008000100	Standard spring washer GB/T93.8-Longzine		12	
27	YW61082501200	Hexagon socket head screw GB/T10.M8-25-12.9-Longzine		12	
26	BM30042000250	Suction blower 2HP	Assembly	1	
25	YW66081900000	Flat washer 8x19x2.0 Longzine		8	
24	YW60082000200	Hexagon screw bolt GB/T5783 M8-20-8.8-Longzine		4	
23	YW66061300000	Flat washer A grade GB/T97.16-Longzine		4	
22	YW64.000600300	Hexagonal nut GB/T6170 M6-Longzine		4	
21	BY90035600250	Heatless dehumidification regeneration dryer	Assembly	1	
20	YE10200300000	Main power switch	Assembly	1	
19	YW00816100000	Door lock (MS816-D)	Assembly	1	
18	SHD-160U-A-15	Fixed block	SPCC2.0	4	Borrowed
17	YW64.000800100	Hex. nut GB/T6170 M8-Longzine		4	
16	SDL-160/450U-A-09/18	Left and right floor stands	SPCC3.0	2	
15	SDL-160/450U-A-16	Floor stand cover plate	SPCC3.0	1	
14	SDL-300U-B-ALL	Hopper assembly	Assembly	1	
13	YW61082501200	Inner hexagon cylindrical screw GB/T10.M8-25-12.9		4	
12	YW66081900000	Flat washer 8x19x2.0 Longzine		4	
11	SDL-300/450U-A-02	Heating box outer box	Assembly	1	
10	BM40538000850	Blower 5"	Assembly	1	
9	BL90000550020	Hot air recovery flange 5"	SPCC1.5	1	
8	SDL-300U-HD-ALL-02	2.5" Blower flange interface	Assembly	1	Borrowed
7	YR50708000100	Filter(SAL-700/800G)	Assembly	1	
6	YW69051600000	Butterfly nut 5/16"	Q235A	2	
5	YW09051600000	Star nut 5/16"	Q235A	2	
4	YR10708000100	Fastener of filter tank(700/800G)	Rubber	2	
3	BR90120500010	Filter cover	PC	2	Borrowed
2	YR50203000100	Filter (SD-200/300)	Assembly	1	
1	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	Borrowed

49	SHD-230U-A-23	Heating case cover		1	
48	SDL-300-450U-A-03	Hot air pipe		1	
47	BH70301200150	Pipe heater SHD-300U(12KW)3φ400V		1	

制图	版号	标题	图号	比例	1:27	数量	
设计	核准	无热除湿热风干燥送料组合	SDL-300U-HD-ALL	材料			
校对	审核	SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求			
标记	更改前			更改后	更改人	日期	审核
物料号				CG07300300150			

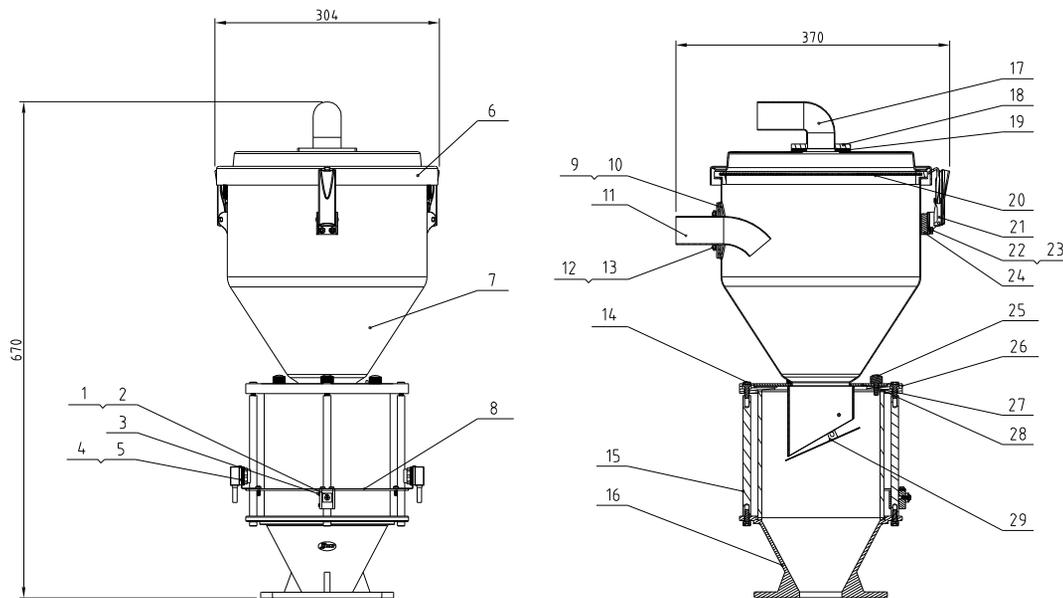




39	SAL-6U-A-06	Discharging plate	SUS201	1	BL2100060230 Borrowed
38	SAL-6U-21	Discharge port	SUS201	1	BL21001210220 Borrowed
37	SAL-6U-19	Magnetic sleeve	H58	1	BH12000600010 Borrowed
36	YW90257700000	Permanent piece $\phi 25 \times \phi 7 \times 7$	Permanent magnet	1	
35	YW63062000000	Cross recessed pan head screw $\phi 7.1-818 M6 \times 7.0$ -Longzine		1	
34	SAL-6U-07	Magnet lid	SUS201	1	BL21000600120 Borrowed
33	YW63034000000	Cross recessed pan head screw $\phi 7.1-818 M3 \times 6.0$ -Longzine		1	
32	YW64000300000	Lock nut M3		1	
31	YW63040600000	Cross recessed pan head screw $M4 \times 6/8/1818$ Longzine		2	
30	SHR-6U-A-05	Control box	ABS	1	YR40010000200 Borrowed
29	SHR-12U-S-A-10	Electric control box base	SUS201	1	Borrowed
28	SMH-6L-A-02	Suction duct	YL12	1	BW20001500010 Borrowed
27	YW62051500000	Large cross socket flat head screw $H5111 M5 \times 16$ Longzine		4	
26	YR10000002000	Tighten the suction duct	Rubber	1	
25	SHR-12U-A-12	Plastic covered screen	Assembly	1	YR10121200300
24	SAL-6U-A-16	Pipe inlet fastener	Rubber	1	YR10000600300 Borrowed
23	SAL-6U-A-15	Inlet pipe fixed piece	SUS201	1	BL20036000320 Borrowed
22	SAL-6U-A-14	Inlet pipe	SUS201	1	BL32000600020 Borrowed
21	YW66040800000	Flat washer A grade GB/T197.1 $6/6.5 \times 9 \times 0.81$ -Longzine		4	
20	YW64040700100	Hexagonal nut M5 anti-loosening GB/T889 IM4		4	
19	SAL-6U-09	Discharging plate fixed base	SUS201	1	BL21000601120 Borrowed
18	YW66061300000	Flat washer A grade GB/T197.1 $6/6.5 \times 9 \times 0.81$ -Longzine		8	
17	YW65006000000	Standard spring washer GB/T193 $6$ -Longzine		8	
16	YW61062000300	Hexagon socket head screw $\phi 6.3 \times 10 M6 \times 10$ -Longzine		6	
15		Base forced tight	EVA3.0	1	
14	YR20205500000	O-ring inner diameter $\phi 200 \times 5.5$	Rubber	1	
13	SHR-12U-A-07	Hopper cover	SUS201	1	BL21001200220
12	YW02003000400	Adjustable snap hook SAL-6U-A-35	Assembly	3	
11	YR40000600800	Snap hook block SAL-6U	ABS	3	
10	YW66040800000	Flat washer A grade GB/T197.1 $6/6.5 \times 9 \times 0.81$ -Longzine		10	
9	YW64040700100	Non-metal insert hexagon nut $\phi 6.3 \times 10 M6$		10	
8	SHR-12U-A-06	Material storage tank	SUS304	1	
7	YW63061000000	Cross recessed pan head screw $\phi 7.1-818 M6 \times 10$ Longzine		2	
6	SAL-6U-03	Sensor shell	ABS	1	YR40000601100 Borrowed
5	SAL-6U-02	Sfar knob	Assembly	2	YR40061500000 Borrowed
4	SAL-6U-01	Vent window	ABS	1	YR40000601000 Borrowed
3	SAL-6U-A-32	Hopper fixed base	SUS304	1	BL21000601320 Borrowed
2	SAL-6U-13	Pressure block	YL112	4	YW20000600500 Borrowed
1	SAL-6U-A-29	Base	YL112	1	YW20000600000 Borrowed

制图	版号	标题	SHR-12U	图号	SHR-12U-A-ALL	比例	1:5	数量	1
设计	核准	装配图						材质	组件
校对	审核							表面要求	/
标记	更改前	更改后	更改人	日期	审核	日期		物料号	BY20012004350

**SHINI** 信易电热机械股份有限公司  
Shini Plastics Technologies, Inc.



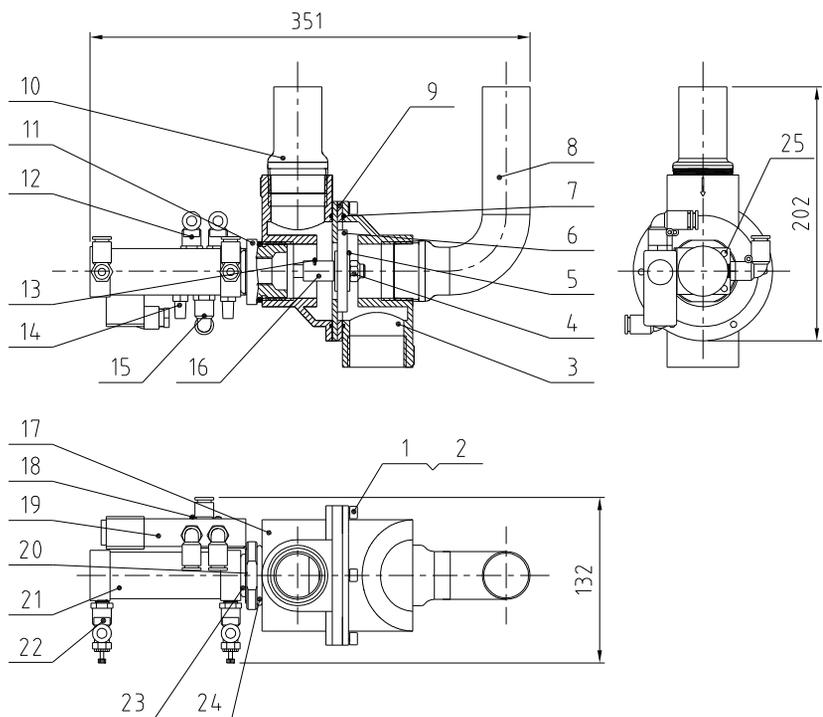
29	SVH-12L-A-08	Non-return piece	SUS201	1	
28	SVH-12L-A-02	Glass pipe $\phi 170 \times \phi 160 \times 170$	Glass	1	YW70171700000
27	SVH-12L-A-04-0	Glass pipe fastener	Silical gel	2	YR10001200100
26	SVH-12L-A-07	Glass pipe upper flange	YL112	1	BW22121000110
25	YW69621600000	Hand twisted screw M6x15		3	
24	SAL-6U	Snap hook block	ABS	3	YR40000600800 Borrowed
23	YW66040800000	Flat washer A grade GB/T9711.4 Longzine		12	
22	YW64040700100	Non-metal insert hexagon nut GB/T889.1M4		12	
21	SAL-6U-A-35	Spring buckle adjustable	Assembly	3	YW02003000400 Borrowed
20	SHR-12U-A-12	Plastic covered screen	Assembly	1	Borrowed YR10121200300
19	YR10000000200	Air suction pipe tighten	Rubber	1	
18	YW62051500000	Large cross socket flat head screw JIS1111 M5x16 Longzine		4	
17	SMH-6L-A-02	Air suction pipe	YL12	1	BW20001500010 Borrowed
16	SVH-12L-A-10	Glass pipe lower flange	YL112	1	BW32001200210
15	SVH-12L-A-06	Flange connecting rod	Q235A	4	BH10101600110
14	YW61061601200	Inner hex. column head screw GB/T 70.1M6x16 Longzine		8	
13	YW66040800000	Flat washer A/T9711.4 Longzine		4	
12	YW64040700100	Non-metal insert hexagon nut GB/T889.1M4		4	
11	SAL-6U-A-14	Inlet pipe	SUS201	1	BL32000600020 Borrowed
10	SAL-6U-A-16	Pipe inlet fastener	Rubber	1	YR10000600300 Borrowed
9	SAL-6U-A-15	Inlet pipe fixed piece	SUS201	1	BL20036000320 Borrowed
8	SVH-12L-A-01	Photosensor fixed piece	SUS201	1	BL21001200120
7	SVH-12L-A-03	Storage tank	Assembly	1	
6	SHR-12U-A-07	Hopper cover	SUS304	1	BL21120700320 Borrowed
5	SVH-6L-ALL-10	Photosensor fixed base	YL12	1	BL90001000120 Borrowed
4	YE15143900000	Photosensor FOTER T18-3MM-PE	Assembly	1pair	
3	YW68004500000	Inner hex flat end lock screw GB/T 77M4x5 Longzine		2	
2	SVH-6L-ALL-11	Photosensor pressing block	SUS201	1	YW31616200000 Borrowed
1	YW63041200100	Cross recessed pan head screw M4x12GB/T818 Longzine		4	

					制图	版号
					设计	核准
					校对	核准
标记	更改前	更改后	更改人	日期	审核	日期

标题	SVH-12L 电眼料斗	图号	SVH-12L-A-ALL	比例	1:6	数量	1
						材质	组件
				表面要求			/
				物料号			BY20001240150

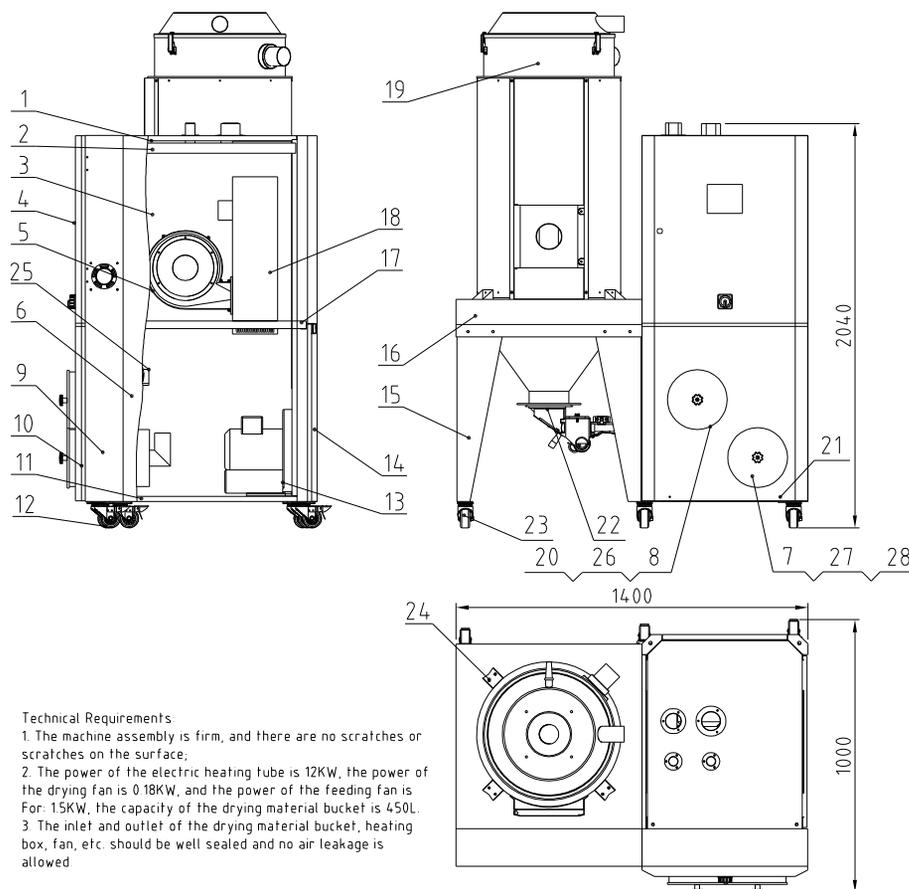






25	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25		2	
17	BR4.0230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hexagon flat-end set screw GB/T77 M5x5		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Suction duct 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	Middle flange of three-way valve	SPH4.0	1	
8	BL22900000120	Suction duct 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-ring $\phi 89 \times \phi 2.5$ (outer diameter)	Rubber	2	
6	BR10651200040	Four way valve diaphragm $65 \times 12 \times 8$ mm coated with adhesive (with mold)	Assembly	1	
5	YW66103200000	Large gasket A GB/T96 10 (10.5x30x2.5)		2	
4	YW64101100000	Hexagonal locking nut M10 (thickness 11mm)		1	
3	BH10090000510	Valve 1SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hexagon cylindrical screw GB/T70.1 M6x20		6	
序号	代号	名称	材料	数量	备注

					制图	版本号	SCD-230U/120H	SCD-230U/120H-D-ALL	比例	数量	
					设计	核准	三通膜片阀			材质	
					校对				表面要求		
标记	更改前	更改后	更改人	日期	审核	日期	20170206	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	物料号		

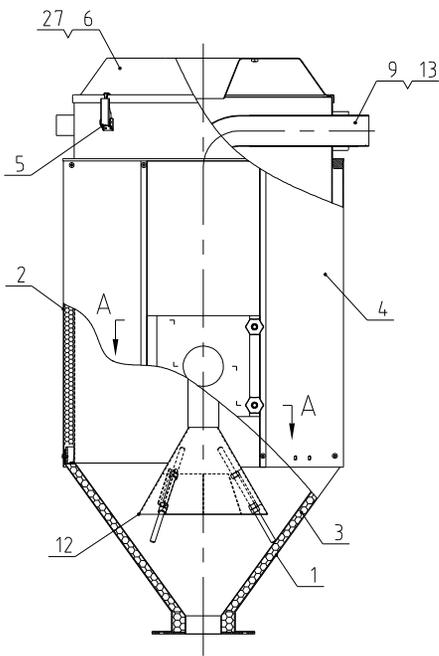
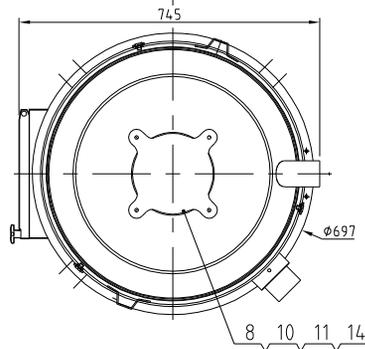
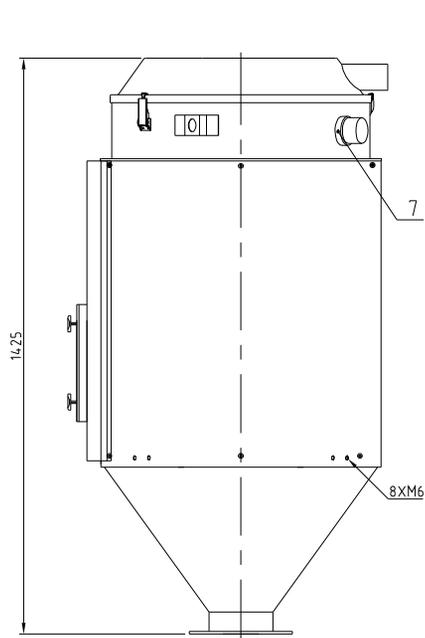


Technical Requirements:

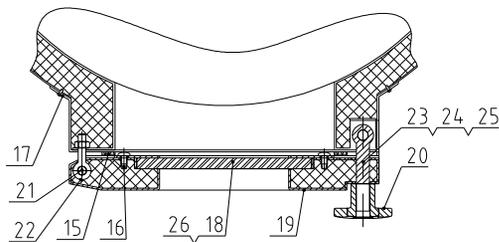
1. The machine assembly is firm, and there are no scratches or scratches on the surface;
2. The power of the electric heating tube is 12KW, the power of the drying fan is 0.18KW, and the power of the feeding fan is For: 1.5KW, the capacity of the drying material bucket is 450L.
3. The inlet and outlet of the drying material bucket, heating box, fan, etc. should be well sealed and no air leakage is allowed.

27	YR50203000100	Filter SD-200/300 large	Assembly	1	
26	YR50708000100	Filter SAL-700/800G	Assembly	1	
25	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
24	SHD-300U-A-38	External fixing block	SPCC2.0	4	
23	YW03000300200	Flexible castor	Assembly	3	
22	BY10203801550	Shut-off valve suction box	Assembly	1	
21	YW63064500000	Cross recessed pan head screw GB/T-818 M6x4.5		2	
20	YR40120000100	SD-120H-ALL-06 Filter cover	PC	2	
19	SDL-450U-B-ALL	Hopper assembly	Assembly	1	
18	BH70301200150	Pipe heater SHD-300U(12KW)3Φ400V		1	
17	SDL-160/450U-A-08	Middle installation beam	SPCC3.0	2	
16	SDL-160/450U-A-16	Floor stand cover plate	SPCC3.0	1	
15	SDL-160/450U-A-09	Floor stand	SPCC3.0	1	
14	SDL-160/450U-A-11	Rear plate	SPCC1.5	1	
13	BM3004.2000250	Conveying blower (2HP)	Assembly	1	
12	YW03000300000	Brake castors	Assembly	3	
11	SDL-160/450U-A-01	Bottom plate	SPCC2.0	1	
10	SDL-160/450U-A-13	Lower door plank	SPCC1.5	1	
9	SDL-300U-A-03	Control box	SPCC2.0	1	
8	SDL-300U-A-03/01	Suction filter hopper	SPCC1.5	1	
7	SDL-300U-A-03/02	Circulating filter tank	SPCC1.5	1	
6	SDL-160/450U-A-10	Right side plate	SPCC1.5	1	
5	BM40538000850	Blower 5"	Assembly	1	
4	SDL-300U-A-02	Upper door plank	SPCC1.5	1	
3	SDL-160/450U-A-22	Left side plate	SPCC1.5	1	
2	SDL-160/450U-A-04	Side fixed beam	SPCC2.0	2	
1	SDL-160/450U-A-14	Top plate	SPCC1.5	1	
序号	代号	名称	材质	数量	备注

					制图	版本号	标题	图号	比例	1:25	数量	
					设计	核准	欧化热风干燥送料组合	SDL-450U-A-ALL			材质	
					校对		<b>SHINI</b> 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	表面要求				
标记	更改前	更改后	更改人	日期	审核	日期		物料号	CG07450300250			



A-A  
2:1

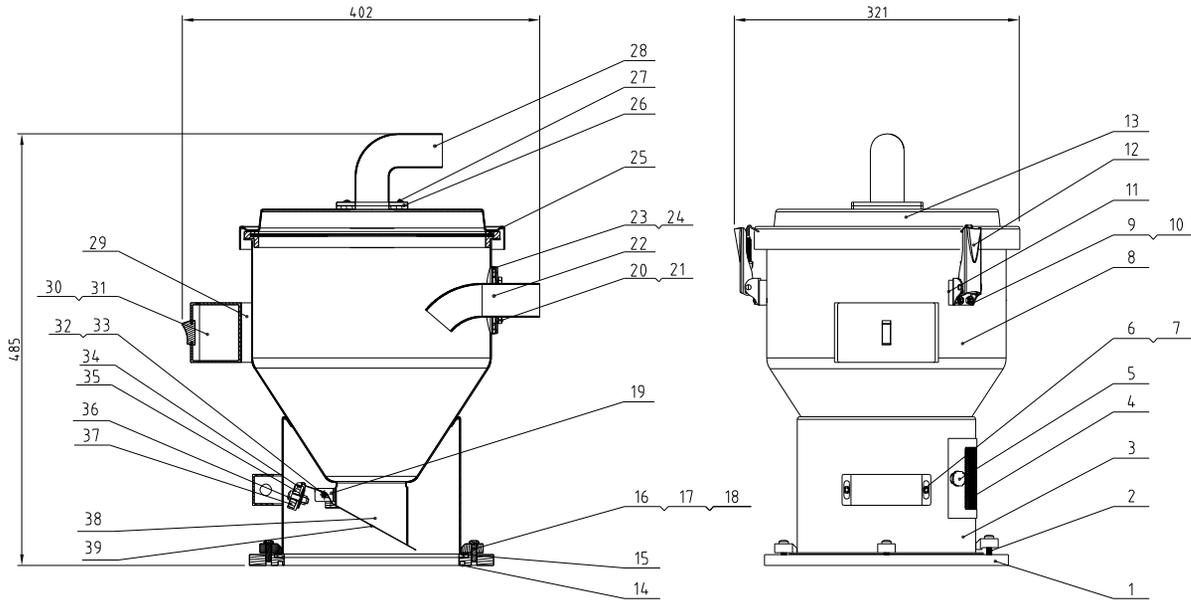


Technical Requirements:

- 1 Reinforced glass needs to be glued inside the sight glass door component with silicone glue;
- 2 The capacity of the insulation bucket is 300L;
3. Drill 8 × M6 holes on the assembly site

27	YR10010040000	Cover tightly with SDD-100		1	
26	SHD-300U-A-42	Material door retaining ring		1	
25	YW66000600000	Open end retaining ring G8/7886		2	
24	YW90481203800	Heng Xiao Chang 48 SDD-1288		2	
23	YW90012400200	Pin blossom lifting ring screw large size		2	
22	BL90630600190	Joint bolt M6x20 (SDD-600U-A-60)		2	
21	SHD-300U-A-41	Material door latch		1	
20	YW90001200300	SD-280 pin blossom expansion ring nuts		2	
19	SCD-300U/200H-C-05	Material Gate		1	
18	YW70406000000	Viewing Window (Φ 163 × 580)		1	
17	SCD-300U/200H-C-04	Exterior material door frame		1	
16	YW61051000200	Cross groove pan head screw		4	
15	YR10304030000	Tighten the material door SDD-300U/600		1	
14	YW66081600000	Flat washer A/397.1 (6.4 × 16 × 1.6)		4	
13	YW68081000000	Hexagonal flat end set screw G8/777		3	
12	SHD-450U-A-12	Lower air duct horn mouth		1	
11	YW60082500100	Hexagonal head bolt G8/783 M6x5		4	
10	YW65008000100	Standard spring washer G8/783		4	
9	SCD-300U/200H-C-06	Lower air duct		1	
8	BL02803700120	Inlet sealing plate SDD-90U+37		1	
7	BE90350000050	Thermocouple SD-500R/700R		1	
6	SHD-300U/450U-A-01	bucket lid	SUS201	1	
5	YW02003000400	Adjustable spring buckle		3	
4	SDD-300U/200H-C-01	material storage barrel		1	
3	SDD-300U/200H-C-02	Insulation board	SUS430	1	
2	YP60252000000	Epoxy glass fiber laminated board		1	
1	SDL-300U-B-01	External hopper	SPCC	1	
序号	代号	名称	材料	数量	备注

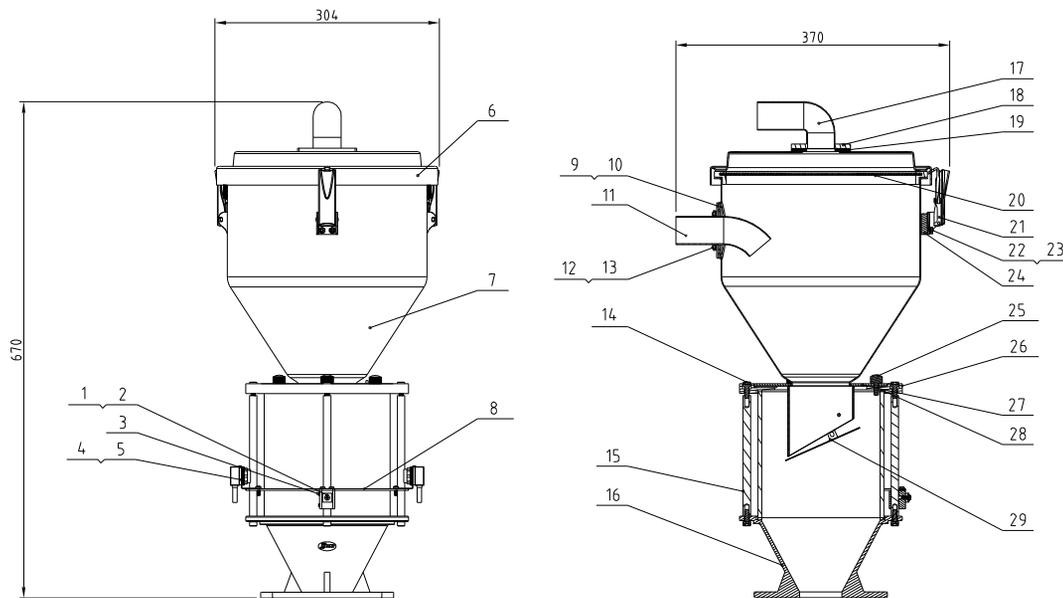
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					设计	核准	SDL-300U	SDL-300U-B-ALL			
					校对	核准	料桶组件				材质
					审核	日期					
标记	更改前	更改后	更改人	日期	审核	日期	SHINI 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		物料号



39	SAL-6U-A-06	Discharging plate	SUS201	1	BL2100060230 Borrowed
38	SAL-6U-21	Discharge port	SUS201	1	BL21001210220 Borrowed
37	SAL-6U-19	Magnetic sleeve	H58	1	BH12000600010 Borrowed
36	YW90257700000	Permanent piece $\Phi 25 \times \Phi 7 \times 7$	Permanent magnet	1	
35	YW63062000000	Cross recessed pan head screw $\Phi 7.1-818 M6 \times 7.0$ -Longzine		1	
34	SAL-6U-07	Magnet lid	SUS201	1	BL21000600120 Borrowed
33	YW63034000000	Cross recessed pan head screw $\Phi 7.1-818 M3 \times 6.0$ -Longzine		1	
32	YW64000300000	Lock nut M3		1	
31	YW63040600000	Cross recessed pan head screw $M4 \times 6/8/1818$ Longzine		2	
30	SHR-6U-A-05	Control box	ABS	1	YR40010000200 Borrowed
29	SHR-12U-S-A-10	Electric control box base	SUS201	1	Borrowed
28	SMH-6L-A-02	Suction duct	YL12	1	BW20001500010 Borrowed
27	YW62051500000	Large cross socket flat head screw $\Phi 5.1111 M5 \times 16$ Longzine		4	
26	YR10000002000	Tighten the suction duct	Rubber	1	
25	SHR-12U-A-12	Plastic covered screen	Assembly	1	YR10121200300
24	SAL-6U-A-16	Pipe inlet fastener	Rubber	1	YR10000600300 Borrowed
23	SAL-6U-A-15	Inlet pipe fixed piece	SUS201	1	BL20036000320 Borrowed
22	SAL-6U-A-14	Inlet pipe	SUS201	1	BL32000600020 Borrowed
21	YW66040800000	Flat washer A grade GB/T197.1 $6/6.5 \times 9 \times 0.81$ -Longzine		4	
20	YW64040700100	Hexagonal nut M5 anti-loosening GB/T889 IM4		4	
19	SAL-6U-09	Discharging plate fixed base	SUS201	1	BL21000601120 Borrowed
18	YW66061300000	Flat washer A grade GB/T197.1 $6 \times 6$ -Longzine		8	
17	YW65006000000	Standard spring washer GB/T193 $6$ -Longzine		8	
16	YW61062000300	Hexagon socket head screw $\Phi 6.7/7.0 1 M6 \times 20-12.9$ -Longzine		6	
15		Base forced tight	EVA3.0	1	
14	YR20205500000	O-ring inner diameter $\Phi 200 \times 5.5$	Rubber	1	
13	SHR-12U-A-07	Hopper cover	SUS201	1	BL21001200220
12	YW02003000400	Adjustable snap hook SAL-6U-A-35	Assembly	3	
11	YR40000600800	Snap hook block SAL-6U	ABS	3	
10	YW66040800000	Flat washer A grade GB/T197.1 $6/6.5 \times 9 \times 0.81$ -Longzine		10	
9	YW64040700100	Non-metal insert hexagon nut $\Phi 6.7/889 IM6$		10	
8	SHR-12U-A-06	Material storage tank	SUS304	1	
7	YW63061000000	Cross recessed pan head screw $\Phi 7.1-818 M6 \times 10$ Longzine		2	
6	SAL-6U-03	Sensor shell	ABS	1	YR40000601100 Borrowed
5	SAL-6U-02	Sfar knob	Assembly	2	YR40061500000 Borrowed
4	SAL-6U-01	Vent window	ABS	1	YR40000601000 Borrowed
3	SAL-6U-A-32	Hopper fixed base	SUS304	1	BL21000601320 Borrowed
2	SAL-6U-13	Pressure block	YL112	4	YW20000600500 Borrowed
1	SAL-6U-A-29	Base	YL112	1	YW20000600000 Borrowed

					制图	版号	标题	SHR-12U	图号	SHR-12U-A-ALL	比例	1:5	数量	1
					设计	核准	装配图						材质	组件
					校对								表面要求	/
标记	更改前	更改后	更改人	日期	审核	日期							物料号	BY20012004350

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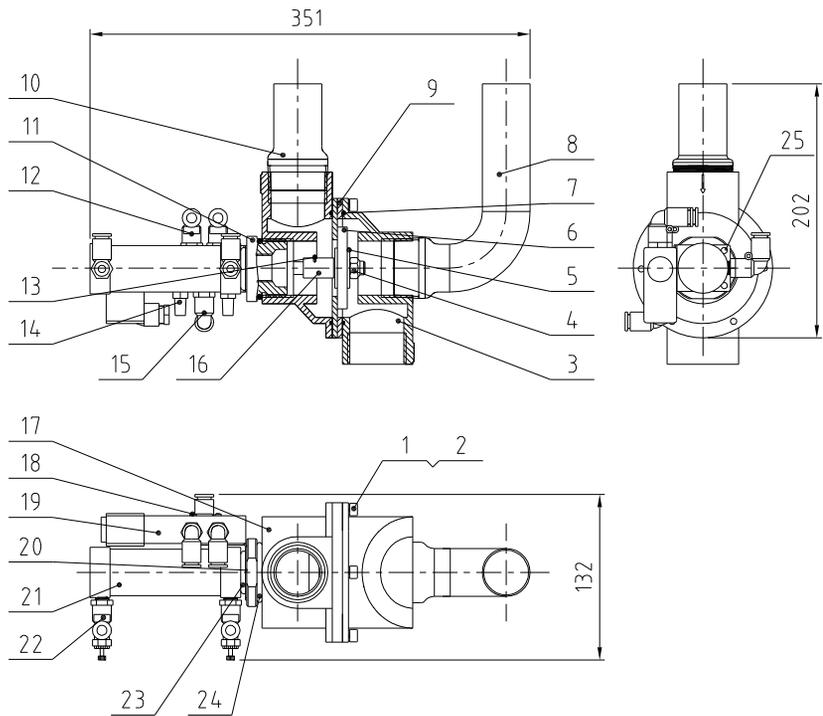
29	SVH-12L-A-08	Non-return piece	SUS201	1	
28	SVH-12L-A-02	Glass pipe $\phi 170 \times \phi 160 \times 170$	Glass	1	YW70171700000
27	SVH-12L-A-04-0	Glass pipe fastener	Silical gel	2	YR10001200100
26	SVH-12L-A-07	Glass pipe upper flange	YL112	1	BW22121000110
25	YW69621600000	Hand twisted screw M6x15		3	
24	SAL-6U	Snap hook block	ABS	3	YR40000600800 Borrowed
23	YW66040800000	Flat washer A grade GB/T19714 Longzine		12	
22	YW64040700100	Non-metal insert hexagon nut GB/T899.1M4		12	
21	SAL-6U-A-35	Spring buckle adjustable	Assembly	3	YW02003000400 Borrowed
20	SHR-12U-A-12	Plastic covered screen	Assembly	1	Borrowed YR10121200300
19	YR10000000200	Air suction pipe tighten	Rubber	1	
18	YW62051500000	Large cross socket flat head screw JIS1111 M5x16 Longzine		4	
17	SMH-6L-A-02	Air suction pipe	YL12	1	BW20001500010 Borrowed
16	SVH-12L-A-10	Glass pipe lower flange	YL112	1	BW32001200210
15	SVH-12L-A-06	Flange connecting rod	Q235A	4	BH10101600110
14	YW61061601200	Inner hex. column head screw GB/T170 IM6x16 Longzine		8	
13	YW66040800000	Flat washer A/T19714 Longzine		4	
12	YW64040700100	Non-metal insert hexagon nut GB/T899.1M4		4	
11	SAL-6U-A-14	Inlet pipe	SUS201	1	BL32000600020 Borrowed
10	SAL-6U-A-16	Pipe inlet fastener	Rubber	1	YR10000600300 Borrowed
9	SAL-6U-A-15	Inlet pipe fixed piece	SUS201	1	BL20036000320 Borrowed
8	SVH-12L-A-01	Photosensor fixed piece	SUS201	1	BL21001200120
7	SVH-12L-A-03	Storage tank	Assembly	1	
6	SHR-12U-A-07	Hopper cover	SUS304	1	BL21120700320 Borrowed
5	SVH-6L-ALL-10	Photosensor fixed base	YL12	1	BL90001000120 Borrowed
4	YE15143900000	Photosensor FOTER T18-3MM-PE	Assembly	1pair	
3	YW68004500000	Inner hex flat end lock screw GB/T177M4x5 Longzine		2	
2	SVH-6L-ALL-11	Photosensor pressing block	SUS201	1	YW31616200000 Borrowed
1	YW63041200100	Cross recessed pan head screw M4x12GB/T198 Longzine		4	

制图	版号	标题	图号	比例	数量
设计	核准	SVH-12L 电眼料斗	SVH-12L-A-ALL	1:6	1
校对	核准				
标记	更改前	更改后	更改人	日期	审核

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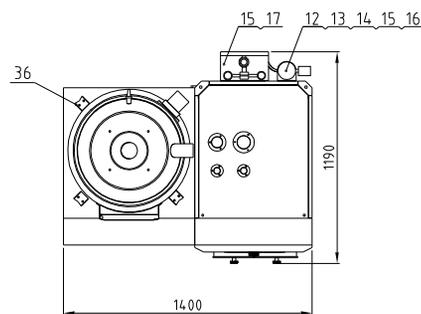
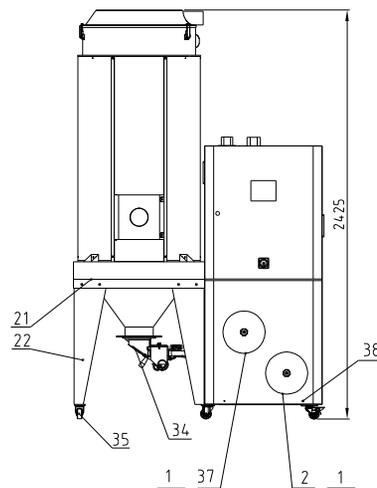
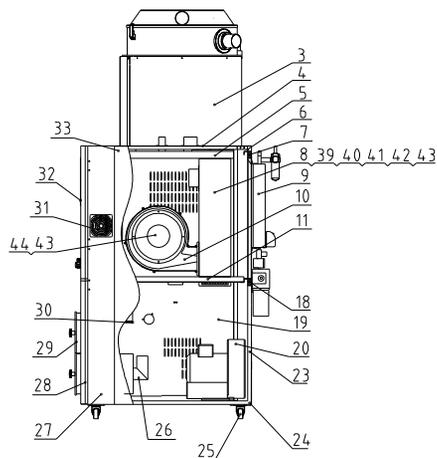
表面要求 /  
物料号 BY20001240150





25	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25		2	
17	BR4.0230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hexagon flat-end set screw GB/T77 M5x5		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Suction duct 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	Middle flange of three-way valve	SPH4.0	1	
8	BL22900000120	Suction duct 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-ring $\phi 89 \times \phi 2.5$ (outer diameter)	Rubber	2	
6	BR10651200040	Four way valve diaphragm $65 \times 12 \times 8$ mm coated with adhesive (with mold)	Assembly	1	
5	YW66103200000	Large gasket A GB/T96 10 (10.5x30x2.5)		2	
4	YW64101100000	Hexagonal locking nut M10 (thickness 11mm)		1	
3	BH10090000510	Valve 1SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hexagon cylindrical screw GB/T70.1 M6x20		6	
序号	代号	名称	材料	数量	备注

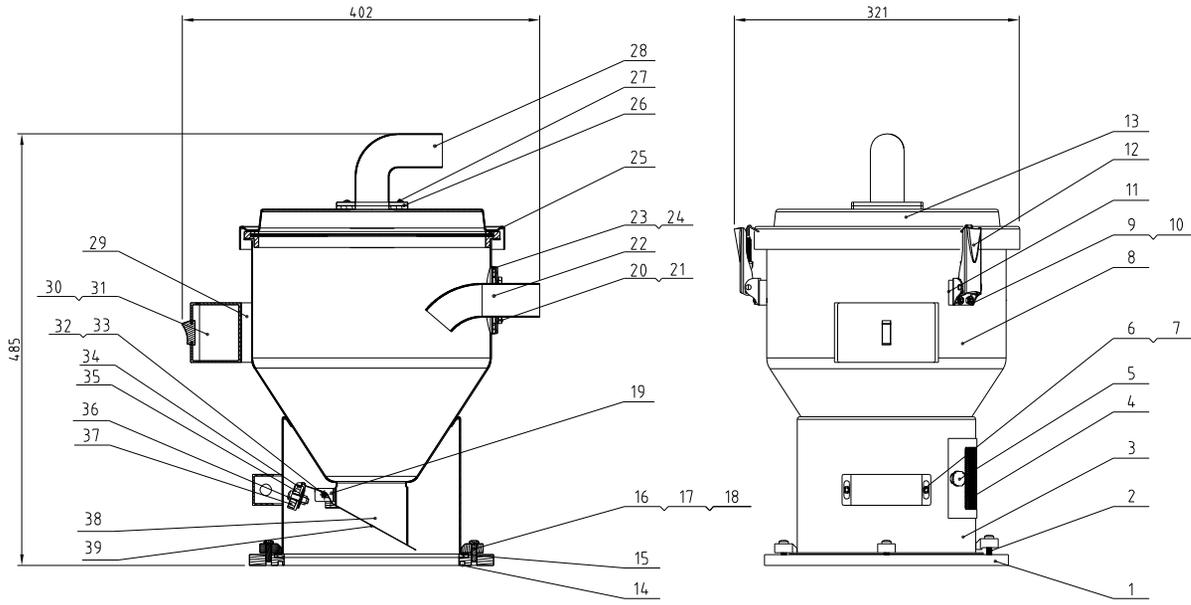
					制图	版本号	SCD-230U/120H	SCD-230U/120H-D-ALL	比例	数量	
					设计	核准	三通膜片阀			材质	
					校对				表面要求		
标记	更改前	更改后	更改人	日期	审核	日期	20170206	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	物料号		



44	BL9000550020	Hot air recovery flange 5-inch SEHD-200-A-18 (version 0)	SUS201	1	
43	SDL-300U-HD-ALL-02	7.5-inch fan flange interface -1/4" P	SUS201	1	
42	SHD-160U-A-27	Heating box outlet flange	SUS201	1	
41	BH70301200150	Pipe heater SHD-300U12KW3P-600V	Assembly	1	
40	SHD-230U-A-23	Heating case cover	SPCC15	1	
39	SDL-300/450U-A-03	Hot air pipe	Assembly	1	
38	YW63064500000	Gross recessed pan head screw GB/T-818 M6x5		2	
37	YR50708000100	Filter SAL-700/800G	Assembly	1	
36	SHD-300U-A-38	External fixing block	SPCC2.0	4	Borrowed
35	YW03000300200	Flexible castor	Assembly	3	
34	BY10203801550	Shut-off suction box	Assembly	1	
33	SDL-160/450U-A-10	Right side plate	SPCC15	1	
32	SDL-300U-A-02	Upper door plank	SPCC15	1	
31	YM60121206400	Exhaust fan assembly	Assembly	1	
30	SCD-230U/120H-D-ALL	3-way diaphragm valve	Assembly	1	
29	SDL-300U-A-03/01	Suction filter hopper	SPCC15	1	
28	SDL-160/450U-A-13	Lower door plank	SPCC15	1	
27	SDL-300U-A-03	Control box	SPCC2.0	1	
26	SDL-300U-A-03/02	Circulating filter tank	SPCC15	1	
25	YW03000300000	Brake castors	Assembly	3	
24	SDL-160/450U-A-01	Bottom plate	SPCC2.0	1	
23	SDL-450U-HD-A-04	Rear plate	SPCC15	1	
22	SDL-160/450U-A-09/18	Left&right Floor stand	SPCC3.0	2	
21	SDL-160/450U-A-16	Floor stand cover plate	SPCC3.0	1	
20	BM30042000050	Suction blower RB-L20	Assembly	1	
19	SDL-160/450U-A-22	Left side plate	SPCC15	1	
18	SDL-450U-HD-A-02	Rear middle beam	SPCC2.0	1	
17	YR60001000000	PU trachea φ 10 black 100m/roll		3M	
16	YR60121000000	PU trachea φ 12 × 8 blue		0.5	
15	YW80121200000	Threaded straight connector APC2-04 1/2-φ12		2	
14	BH12030800310	Copper connector 3/8" PT-1/2" PT(S-92)		1	
13	YE32213100000	Solenoid valve 3/8 oil type (Kailing) 220VAC		1	
12	YW80381200000	L-shaped connector APL12-03 3/4-φ12		1	
11	SDL-160/450U-A-08	Middle installation beam	SPCC3.0	2	
10	BM40538000850	blower 5"	Assembly	1	
9	YE90112100000	Heatless dehumidification regeneration dryer	Assembly	1	
8	SDL-300/450U-A-02	Heating box outer box	Assembly	1	
7	SDL-450U-HD-A-01	Rear fixed beam	SPCC2.0	1	
6	SDL-160/450U-A-03	Rear pillar	SPCC2.0	2	
5	SDL-160/450U-A-04	Side fixed beam	SPCC2.0	2	
4	SDL-160/450U-A-14	Top plate	SPCC15	1	
3	SDL-450U-B-ALL	Hopper assembly	Assembly	1	
2	YR50203000100	Filter SD-200/300 large	Assembly	1	
1	BR90120500010	SD-120H-ALL-05-0 Filter cover	PC	2	

制图	版号	标题	图号	比例	1:25	数量	
设计	核准	无热除湿热风干燥送料组合	SDL-450U-HD-A-ALL	材料			
校对	审核	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求			
标记	日期			物料号	CG07450300350		

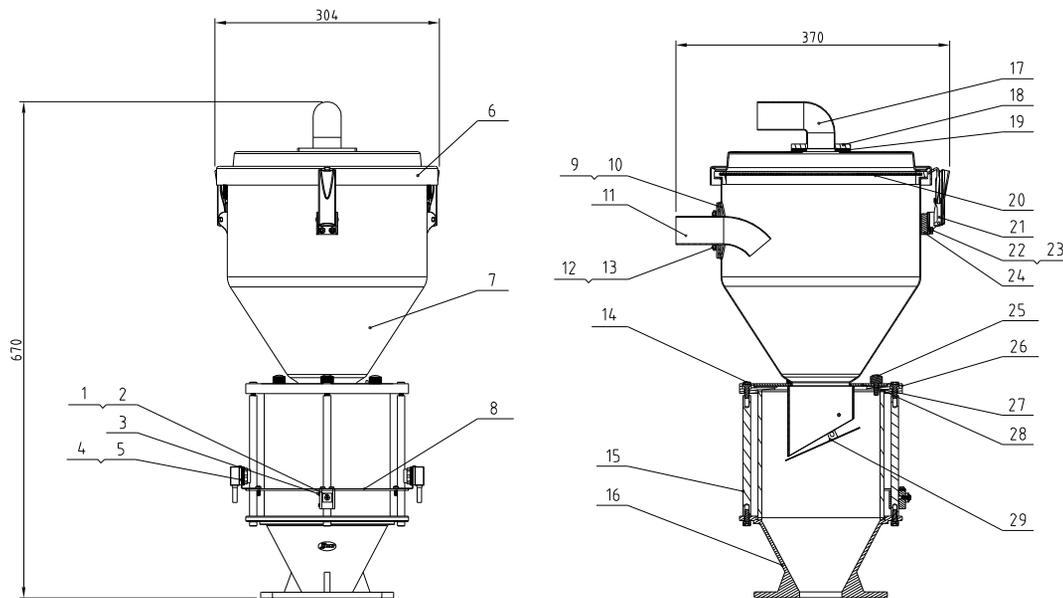




39	SAL-6U-A-06	Discharging plate	SUS201	1	BL2100060230 Borrowed
38	SAL-6U-21	Discharge port	SUS201	1	BL21001210220 Borrowed
37	SAL-6U-19	Magnetic sleeve	H58	1	BH12000600010 Borrowed
36	YW90257700000	Permanent piece $\phi 25 \times \phi 7 \times 7$	Permanent magnet	1	
35	YW63062000000	Cross recessed pan head screw $\phi 7.1-818 M6 \times 7.0$ -Longzine		1	
34	SAL-6U-07	Magnet lid	SUS201	1	BL21000600120 Borrowed
33	YW63034000000	Cross recessed pan head screw $\phi 7.1-818 M3 \times 6.0$ -Longzine		1	
32	YW64000300000	Lock nut M3		1	
31	YW63040600000	Cross recessed pan head screw $M4 \times 6/8/1818$ Longzine		2	
30	SHR-6U-A-05	Control box	ABS	1	YR40010000200 Borrowed
29	SHR-12U-S-A-10	Electric control box base	SUS201	1	Borrowed
28	SMH-6L-A-02	Suction duct	YL12	1	BW20001500010 Borrowed
27	YW62051500000	Large cross socket flat head screw $H5111 M5 \times 16$ Longzine		4	
26	YR10000002000	Tighten the suction duct	Rubber	1	
25	SHR-12U-A-12	Plastic covered screen	Assembly	1	YR10121200300
24	SAL-6U-A-16	Pipe inlet fastener	Rubber	1	YR10000600300 Borrowed
23	SAL-6U-A-15	Inlet pipe fixed piece	SUS201	1	BL20036000320 Borrowed
22	SAL-6U-A-14	Inlet pipe	SUS201	1	BL32000600020 Borrowed
21	YW66040800000	Flat washer A grade GB/T197.1 $6/6.5 \times 9 \times 0.81$ -Longzine		4	
20	YW64040700100	Hexagonal nut M5 anti-loosening GB/T889 IM4		4	
19	SAL-6U-09	Discharging plate fixed base	SUS201	1	BL21000601120 Borrowed
18	YW66061300000	Flat washer A grade GB/T197.1 $6 \times 16 \times 1.6$ -Longzine		8	
17	YW65006000000	Standard spring washer GB/T193 $6$ -Longzine		8	
16	YW61062000300	Hexagon socket head screw $\phi 6.3 \times 16 \times 1.6 M6 \times 20-12.9$ -Longzine		6	
15		Base forced tight	EVA3.0	1	
14	YR20205500000	O-ring inner diameter $\phi 200 \times 5.5$	Rubber	1	
13	SHR-12U-A-07	Hopper cover	SUS201	1	BL21001200220
12	YW02003000400	Adjustable snap hook SAL-6U-A-35	Assembly	3	
11	YR40000600800	Snap hook block SAL-6U	ABS	3	
10	YW66040800000	Flat washer A grade GB/T197.1 $6/6.5 \times 9 \times 0.81$ -Longzine		10	
9	YW64040700100	Non-metal insert hexagon nut $\phi 6.3 \times 18 M6$		10	
8	SHR-12U-A-06	Material storage tank	SUS304	1	
7	YW63061000000	Cross recessed pan head screw $\phi 7.1-818 M6 \times 10$ Longzine		2	
6	SAL-6U-03	Sensor shell	ABS	1	YR40000601100 Borrowed
5	SAL-6U-02	Sfar knob	Assembly	2	YR40061500000 Borrowed
4	SAL-6U-01	Vent window	ABS	1	YR40000601000 Borrowed
3	SAL-6U-A-32	Hopper fixed base	SUS304	1	BL21000601320 Borrowed
2	SAL-6U-13	Pressure block	YL112	4	YW20000600500 Borrowed
1	SAL-6U-A-29	Base	YL112	1	YW20000600000 Borrowed

					制图	版号	标题	SHR-12U	图号	SHR-12U-A-ALL	比例	1:5	数量	1
					设计	核准	装配图						材质	组件
					校对								表面要求	/
标记	更改前	更改后	更改人	日期	审核	日期					物料号		BY20012004350	

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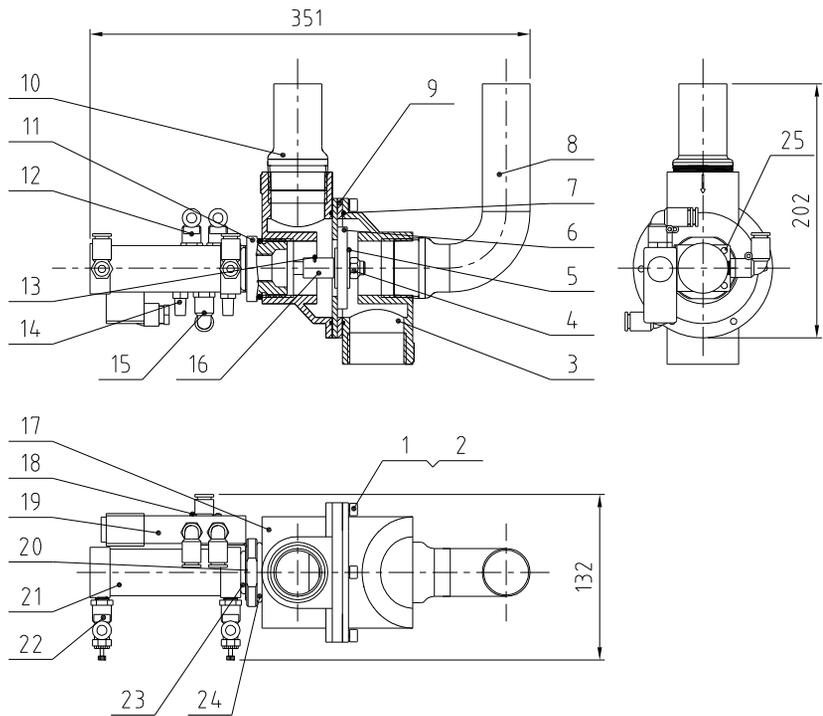
29	SVH-12L-A-08	Non-return piece	SUS201	1	
28	SVH-12L-A-02	Glass pipe $\phi 170 \times \phi 160 \times 170$	Glass	1	YW70171700000
27	SVH-12L-A-04-0	Glass pipe fastener	Silical gel	2	YR10001200100
26	SVH-12L-A-07	Glass pipe upper flange	YL112	1	BW22121000110
25	YW69621600000	Hand twisted screw M6x15		3	
24	SAL-6U	Snap hook block	ABS	3	YR40000600800 Borrowed
23	YW66040800000	Flat washer A grade GB/T9711.4 Longzine		12	
22	YW64040700100	Non-metal insert hexagon nut GB/T899.1M4		12	
21	SAL-6U-A-35	Spring buckle adjustable	Assembly	3	YW02003000400 Borrowed
20	SHR-12U-A-12	Plastic covered screen	Assembly	1	Borrowed YR10121200300
19	YR10000000200	Air suction pipe tighten	Rubber	1	
18	YW62051500000	Large cross socket flat head screw JIS1111 M5x16 Longzine		4	
17	SMH-6L-A-02	Air suction pipe	YL12	1	BW20001500010 Borrowed
16	SVH-12L-A-10	Glass pipe lower flange	YL112	1	BW32001200210
15	SVH-12L-A-06	Flange connecting rod	Q235A	4	BH10101600110
14	YW61061601200	Inner hex. column head screw GB/T 70 IM6x16 Longzine		8	
13	YW66040800000	Flat washer A/T9711.4 Longzine		4	
12	YW64040700100	Non-metal insert hexagon nut GB/T899.1M4		4	
11	SAL-6U-A-14	Inlet pipe	SUS201	1	BL32000600020 Borrowed
10	SAL-6U-A-16	Pipe inlet fastener	Rubber	1	YR10000600300 Borrowed
9	SAL-6U-A-15	Inlet pipe fixed piece	SUS201	1	BL20036000320 Borrowed
8	SVH-12L-A-01	Photosensor fixed piece	SUS201	1	BL21001200120
7	SVH-12L-A-03	Storage tank	Assembly	1	
6	SHR-12U-A-07	Hopper cover	SUS304	1	BL21120700320 Borrowed
5	SVH-6L-ALL-10	Photosensor fixed base	YL12	1	BL90001000120 Borrowed
4	YE15143900000	Photosensor FOTER T18-3MM-PE	Assembly	1pair	
3	YW68004500000	Inner hex flat end lock screw GB/T 77Mx5 Longzine		2	
2	SVH-6L-ALL-11	Photosensor pressing block	SUS201	1	YW31616200000 Borrowed
1	YW63041200100	Cross recessed pan head screw M4x12GB/T818 Longzine		4	

制图	版号	标题	图号	比例	数量
设计	核准	SVH-12L	SVH-12L-A-ALL	1:6	1
校对	核准	电眼料斗			
标记	更改前	更改后	更改人	日期	日期

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表面要求 /  
物料号 BY20001240150

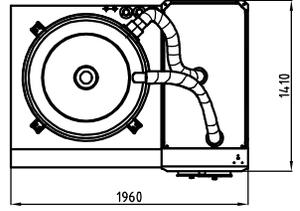
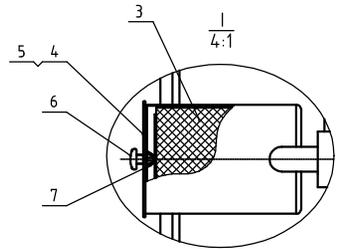
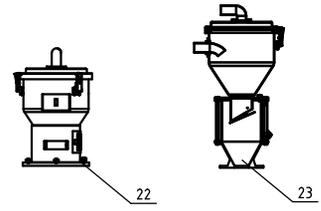
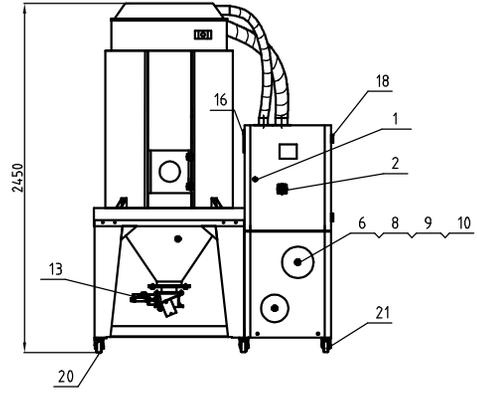
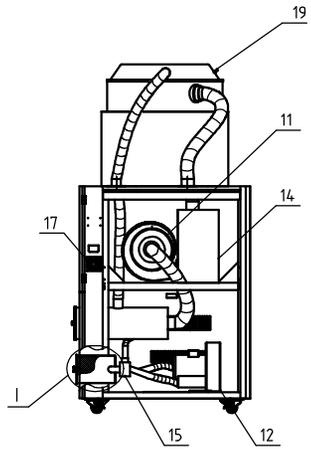




25	YW63040600000	Cross recessed pan head screw GB/T-818 M4x6		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 AC24V	Assembly	1	
18	YW63042500000	Cross recessed pan head screw GB/T-818 M4x25		2	
17	BR4.0230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector APL8-1/8	Assembly	1	
14	YW80010800000	Silencer BSL-01	Assembly	2	
13	YW68005500000	Inner hexagon flat-end set screw GB/T77 M5x5		1	
12	YW80061800200	Air pipe connector APL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Suction duct 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	Middle flange of three-way valve	SPH4.0	1	
8	BL22900000120	Suction duct 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-ring $\phi 89 \times \phi 2.5$ (outer diameter)	Rubber	2	
6	BR10651200040	Four way valve diaphragm $65 \times 12 \times 8$ mm coated with adhesive (with mold)	Assembly	1	
5	YW66103200000	Large gasket A GB/T96 10 (10.5x30x2.5)		2	
4	YW64101100000	Hexagonal locking nut M10 (thickness 11mm)		1	
3	BH10090000510	Valve 1SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hexagon cylindrical screw GB/T70.1 M6x20		6	
序号	代号	名称	材料	数量	备注

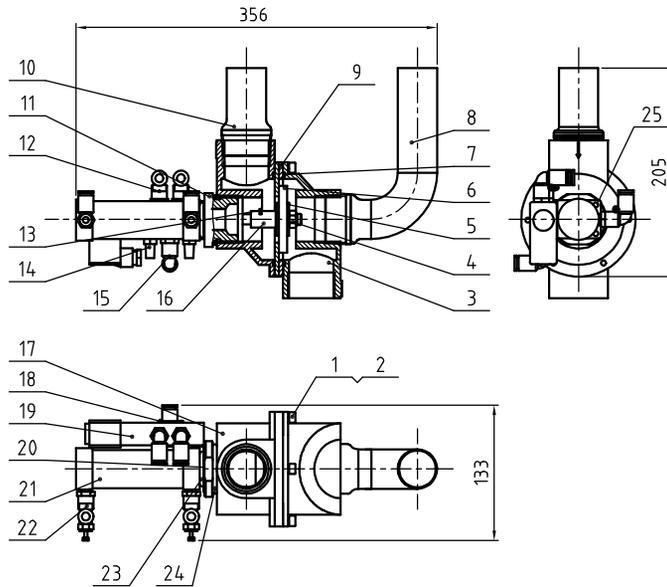
					制图	版本号	SCD-230U/120H	SCD-230U/120H-D-ALL	比例	数量	
					设计	核准	三通膜片阀			材质	
					校对				表面要求		
标记	更改前	更改后	更改人	日期	审核	日期	20170206	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	物料号		

Conveying blower power	Drying blower power	Heating case power	Required flow	Inlet air pipe	Return air pipe	Drying hopper capacity	Model version
1.5KW	0.55KW	18KW	0.8m <sup>3</sup> /min	4inch	3inch	600L	Ver.E



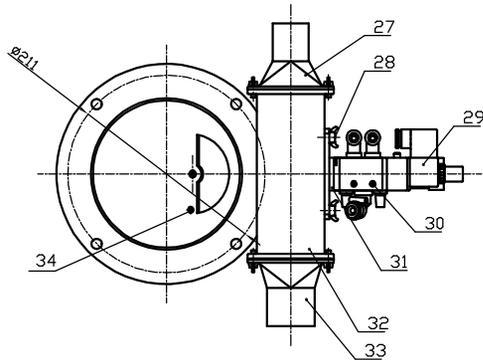
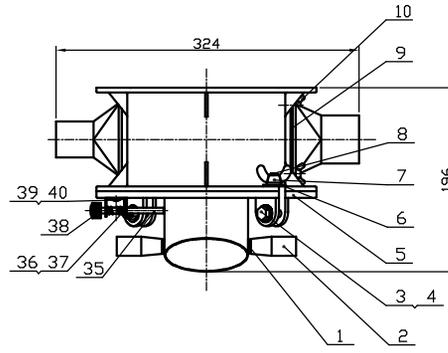
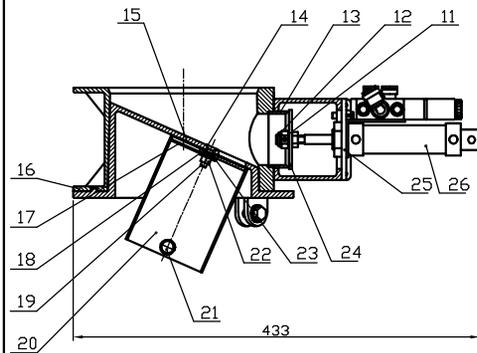
23	BY2000124.0150	Standard single photo-sensor hopper receiver SWH-D2LUPM	Assembly	1	
22	BY20012004.350	Euro vacuum hopper receiver SFR-D2LUPM	Assembly	1	
21	YW030004.00200	Black movable castor 4"		1	
20	YW030004.00000	Black brake castor 4"		1	
19	YE32421600100	Solenoid valve 4V210-06/AC24V		1	
18	YW06203100200	Large door hinge CL 203-1(right)		1	
17	YR40120300000	3-in-1 anti-dust plastic screen		1	
16	YM60121206400	Exhaust fan 12x12CM/24VAC		1	
15	SCD-230U120H-D-ALL	Three-way diaphragm valve		1	
14	BH706018000250	Pipe heater 18KW		1	
13	SBU-160-38S-V-A-ALL	Euro shut-off suction box		1	
12	BM30042000050	Conveying blower 2HP		1	
11	BM30055000150	Blower 550W		1	
10	BR90406000010	Filter hopper cover		1	
9	YR10026000000	Filter hopper fastener (ø260)		1	
8	YR50241400100	Filter (ADC3)		1	
7	YW69051600000	Butterfly nut 5/16"		2	
6	YW09675100000	Small start nut 5/16"		2	
5	YR10708000100	Filter hopper fastener (700/800G)		1	
4	BR90120500010	Filter hopper cover		1	
3	YR50181100000	Filter (ADC2)		1	
2	YE41104000000	Door interlock switch		1	
1	YW00816100000	Door lock (MS816-D)		1	
序号	代号	名称	材质	数量	备注

制图	版号	标题	图号	比例	1:34	数量	1
设计	核准	欧化热风干燥送料组合	SDL-600U-ALL	表面要求			
校对	审核	伯昂电热机械股份有限公司 Shini Electric Technology, Inc.		物料号			
标记	日期						
更改前	更改后	更改人	日期				



25	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 4.8 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 220V	Assembly	1	
18	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector ASL8-1/8	Assembly	1	
14	YW80010800000	Muffer BSL-01	Assembly	2	
13	YW68005500000	Inner hex. flat end lock screw GB/T771 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector ASL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hex. lock nut M10 (thickness: 1mm)		1	
3	BH10090000510	Valve body 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column lock screw GB/T781 M6x20-12.9-Longzine		6	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.		Ver.		Title	SCD-230U/120H	Drawing no.	1:5	Num.	1
					Desi.		App.		Three-way Diaphragm Valve		SCD-230U/120H-D-ALL		Mat.	Assembly
					Check		by		<b>SHINI</b> 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.			
Mark	Before Mark	After Mod.	Modified by.	Date	App.	Date	20170206	Mat No.						



Tech. Req:  
1H must reserve 0.5mm clearance between the discharge port body and the discharge port sleeve.

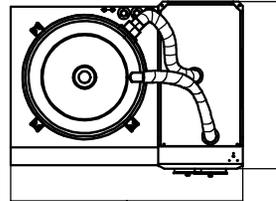
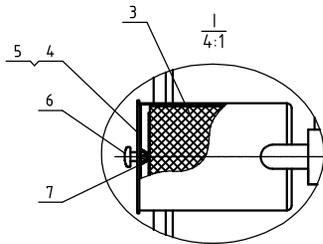
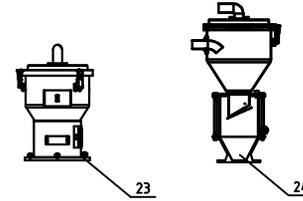
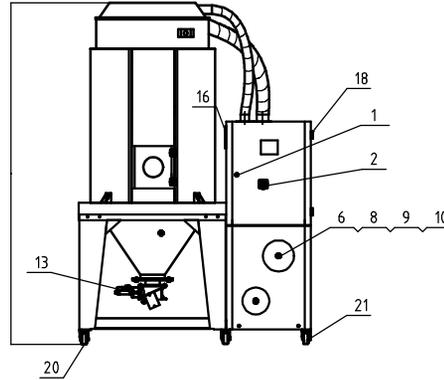
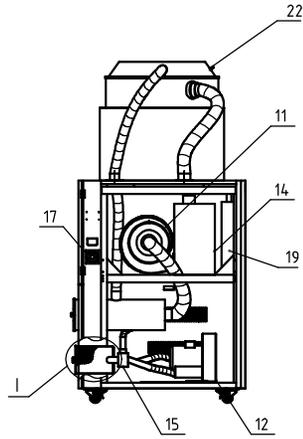
40	YW62040500000	Large cross socket flat head screw JIS1111 M4x5-Longzine		2	
39	SBU-160-38S-V-A-13	Locating pin fixed base	SUS201	1	
38	YW69461600000	Manual screw M4x6x16		1	
37	YW66000500000	E-washer E5		1	
36	SBU-160-38S-V-A-14	Spring	65Mn	1	
35	SBU-160-38S-V-A-15	Pin	Q235	1	
34	YW69042000200	Cross socket pan head screw GB/T 9074.4-M4x20-Longzine		1	
33	SBU-160-50S-V-A-01	Suction port	YL112	1	borrow
32	SBU-160-38S-V-A-03	Shut-off body	YL112	1	
31	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	
30	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
29	YE32421600000	Solenoid valve 4V210-06/AC220V Air TAC	Assembly	1	
28	YW69061500000	Butterfly belt GB/T 3098 M6x15		2	
27	SBU-160-38S-V-A-05	Suction port	YL112	1	
26	YE31255000000	AIRTAC cylinder MAL-CA 25x50	Assembly	1	
25	SBU-160-38S-V-A-11	Cylinder fixed piece	SUS201	1	
24	SBU-160-38S-V-A-19	Diaphragm $\phi 63 \times \phi 10 \times 3$	SUS201	1	
23	YW66061200000	Flat washer A grade GB/T991.1 616.4x12x1.61-A2-70(SUS)		1	
22	YW64060401000	S-type full metal hex. lock nut GB/T6184 M6-A2-70(SUS)		1	
21	YW60081600100	Hex. bolt GB/T5783 M6x6-4.8-Longzine		2	
20	SBU-160-38S-V-A-04	Discharge port sleeve	SUS201	1	
19	YW61062500500	Inner hex. counter sunk head screw GB/T703 M6x25-A2-70(SUS)		1	
18	YW66061800000	Large flat washer A GB/T96.1 6-Longzine		1	
17	SBU-160-38S-V-A-17	Hopper inner washer	SUS201	1	
16	SBU-160-38S-V-A-01	Collective body	YL112	1	
15	SBU-160-38S-V-A-18	Hopper bottom washer	SUS201	1	
14	YW66061300000	Large flat washer A GB/T96.1 6-Longzine		2	
13	SBU-160-38S-V-A-09	Shut-off port	SUS201	1	
12	BH10160009710	Anti-loose nut M16x1.25PM lock hole SBU-160-38S-V-A-21	Assembly	1	
11	YW68004500000	Inner hex. flat end lock screw GB/T77 M4x5-Longzine		1	
10	YW69051500000	Butterfly belt GB/T 3098 M5x15		4	
9	SBU-160-38S-V-A-07	Air refilling port block	SUS201	1	
8	YW09051600100	Sf air rod 5/16(SBU-160-38S-V-22)		2	
7	YW69051600000	Butterfly cap 5/16"		2	
6	YW66081900000	Flat washer 8x19x2.0-Longzine		6	
5	SBU-160-38S-V-A-02	Discharge port	YL112	1	
4	YW64080600000	Hex. nut GB/T6170 M8-Longzine		2	
3	YW60083000100	Hex. bolt GB/T5783 M8x30-8.8-Longzine		2	
2	YW06000100000	Culter rotating rod (with rod) handle	Plastics	2	
1	YW66081900000	Flat washer 8x19x2.0-Longzine		2	
No.	Material number	Name	Mat.	Num	Rem

Mark	Before Mod.	After Mod.	Mod. by	Date	Dra.	Ver.
					Desi.	
					Check	App. by
					App.	Date

Title		Drawing no.		Scale	No.	1
Shut-off Suction Box		SBU-160-38S-V-A-ALL			Mat.	Assembly
					Surface req.	
				Mat No.		

**SHINI** 信昌電機機械股份有限公司  
Shinl Plastics Technologies, Inc.

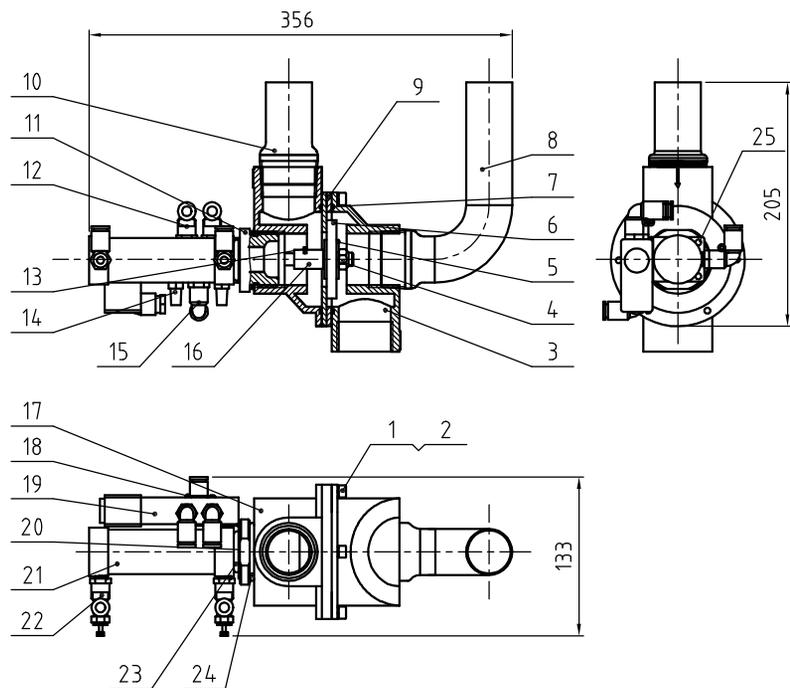
Conveying blower power:	Drying blower power:	Heating case power:	Required flow:	Inlet air pipe:	Return air pipe:	Drying hopper capacity:	Model version:
1.5KW	0.55KW	18KW	0.8m <sup>3</sup> /min	4inch	3inch	600L	Ver E



24	BY20001240150	Standard single plethometer hopper receiver SHI-SLAPM	1	
23	BY20012004350	Euro vacuum hopper receiver SHI-SLAPM	1	
21	YW80000400300	Copper silencer BSL-04	1	
21	YW03000400200	4" Mack movable caster	1	
20	YW03000400000	4" Mack brake caster	1	
19	YE90112100000	Heatless dehumidification regenerative dryer	1	
18	YW06203100200	Door hinge CL 203-0(right)	1	
17	YR40120300000	3-in-1 anti-dust plastic screen	1	
16	YM60121206400	Exhaust fan 12-DCM/24VAC	1	
15	SCD-230U/120H-D-ALL	Three way diaphragm valve	1	
14	BH70601800250	Pipe heater (10KW)	1	
13	SBU-160-38S-V-A-ALL	Euro shut-off suction box	1	
12	BM30042000050	Conveying blower 2HP	1	
11	BM30055000150	Blower S50W	1	
10	BR90406000010	Filter hopper cover	1	
9	YR10026000000	Filter hopper fastener Ø26D	1	
8	YR50241400100	Filter ADCD	1	
7	YW69051600000	Butterfly nut 1/2"	2	
6	YW09675100000	Small nut 5/16"	2	
5	YR10708000100	Filter hopper fastener (700/800G)	1	
4	BR90120500010	Filter hopper cover	1	
3	YR50181100000	Filter ADCD	1	
2	YE41104000000	Door lock switch	1	
1	YW00816100000	Door lock Ø5816-D	1	

序号	代号	名称	材质	数量	备注
		制图			
		设计			
		校对			
		审核			
标记	更改前	更改后	更改人	日期	日期

标题	SDI-600U-HD	图号	SDI-600U-HD-ALL	比例	1:34	数量	1
	无热除湿干燥送料组合			表面要求		材质	
<b>SHINI</b> 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.				物料号			

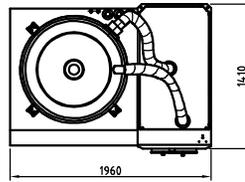
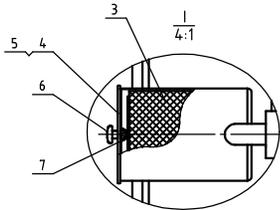
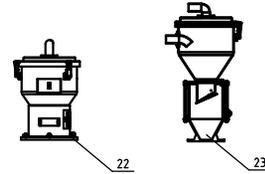
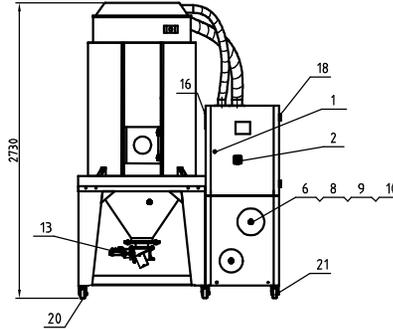
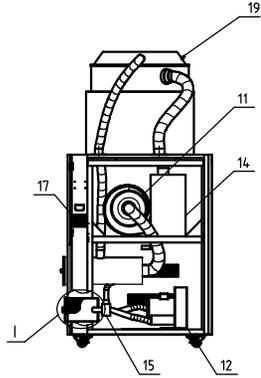


25	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 48 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 220V	Assembly	1	
18	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector ASL8-1/8	Assembly	1	
14	YW80010800000	Muffer BSL-01	Assembly	2	
13	YW68005500000	Inner hex. flat end lock screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector ASL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hex. lock nut M10 (Thickness: 11mm)		1	
3	BH10090000510	Valve body 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column lock screw GB/T70.1 M6x20-12.9-Longzine		6	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.	Ver.	Title	Drawing no.	Scale	1:5	Num.	1
					Desi.	App.	Three-way Diaphragm Valve	SCD-230U/120H-D-ALL			Mat	Assembly
					Check	by				Surface req.		
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date	20170206	<b>信易電熱機械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>	Mat No.			



Conveying blower power	Drying blower power	Heating case power	Required flow	Inlet air pipe	Return air pipe	Drying hopper capacity	Model version
1.5KW	0.55KW	18KW	0.9m <sup>3</sup> /min	4inch	3inch	750L	Ver.E

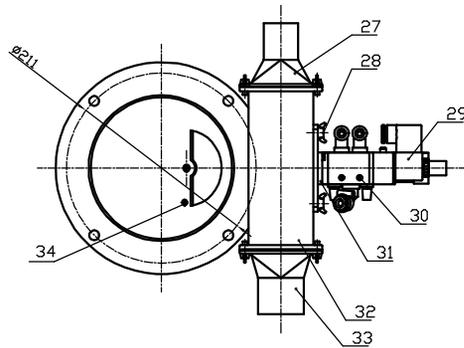
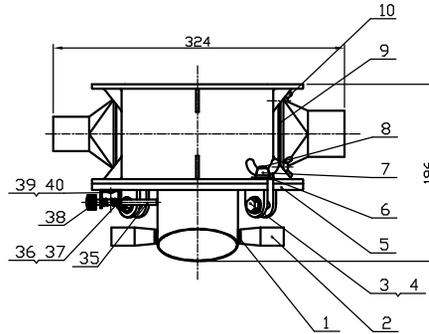
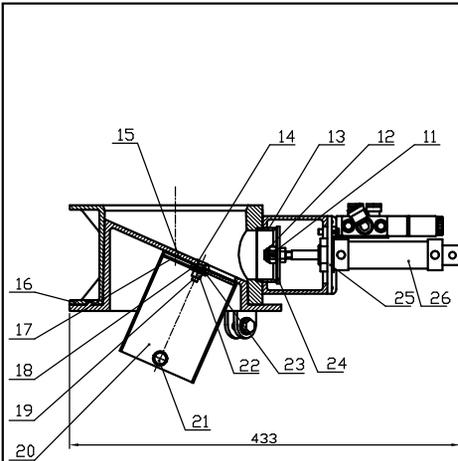


23	BY2000124.0150	Standard single phosporer hopper receiver SH-18LAPN	Assembly	1	
22	BY20012004.350	Euro vacuum hopper receiver SH-10LAPN	Assembly	1	
21	YW030004.00200	Black movable castor 4"		1	
20	YW030004.00000	Black brake castor 4"		1	
19	YE32421600100	Solenoid valve 4V210-06/AC24V		1	
18	YW06203100200	large door hinge (L 203-flight)		1	
17	YR40120300000	3-in-1 anti-dust plastic screen		1	
16	YM601212064.00	Exhaust fan 12VDC24VAC		1	
15	SCD-230U120H-D-ALL	Three-way diaphragm valve		1	
14	BH70601800250	Pipe heater (18KW)		1	
13	SBU-160-38S-V-A-ALL	Euro shut-off suction box		1	
12	BM30042000050	Shini blower RB-420		1	
11	BM30055000150	Blower S50W		1	
10	BR90406000010	Filter hopper cover		1	
9	YR10026000000	Filter hopper fastener Ø26D		1	
8	YR50241400100	Filter (ADC3)		1	
7	YW69051600000	Butterfly nut 5/16"		2	
6	YW09675100000	Small start nut 5/16"		2	
5	YR10708000100	Filter hopper fastener Ø10/Ø8Ø9		1	
4	BR90120500010	Filter hopper cover		1	
3	YR50181100000	Filter (ADC2)		1	
2	YE41104000000	Door interlock switch		1	
1	YW00816100000	Door lock Ø58Ø6-Ø		1	

序号	代号	名称	材质	数量	备注
	SDI-750U	图号	比例 1:34	数量	
	硫化热风干燥送料组合	SDI-750U-ALL	材质		
		表面要求			
		物料号			

制图	版号	标题	物料号
设计	核准	比例	数量
校对	日期	表面要求	
审核	日期	物料号	

**SHINI** 伯辰机械股份有限公司  
SHINI Machinery Co., Ltd.



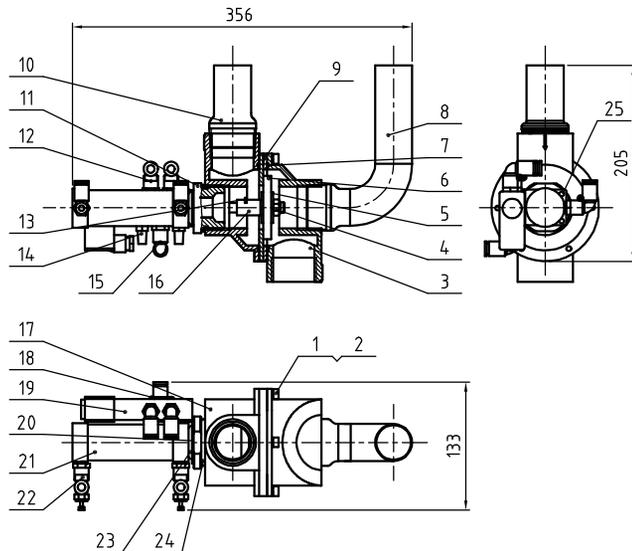
Tech. Req:  
1.It must reserve 0.5mm clearance between the discharge port body and the discharge port sleeve.

40	YW62040500000	Large cross socket flat head screw J51111 M4x5-Longzine		2	
39	SBU-160-38S-V-A-13	Locating pin fixed base	SUS201	1	
38	YW69461600000	Manual screw M4x6x16		1	
37	YW66000500000	E-washer E5		1	
36	SBU-160-38S-V-A-14	Spring	65Mn	1	
35	SBU-160-38S-V-A-15	Pin	Q235	1	
34	YW69042000200	Cross socket pan head screw GB/T 9074.1-M4x20-Longzine		1	
33	SBU-160-50S-V-A-01	Suction port	YL112	1	borrow
32	SBU-160-38S-V-A-03	Shut-off body	YL112	1	
31	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	
30	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
29	YE32421600000	Solenoid valve LV210-16/AC220V AIRTAC	Assembly	1	
28	YW69061500000	Butterfly bolt GB/T 3098 M6x15		2	
27	SBU-160-38S-V-A-05	Suction port	YL112	1	
26	Y31255000000	AIRTAC cylinder MAL-CA 25x50	Assembly	1	
25	SBU-160-38S-V-A-11	Cylinder fixed piece	SUS201	1	
24	SBU-160-38S-V-A-19	Diaphragm Ø63xØ10x3	SUS201	1	
23	YW66061200000	Flat washer A grade GB/T971.1 6x4x12x1.6-A2-70(SUS)		1	
22	YW664060401000	Hex. flat metal hex lock nut GB/T5184 M6-A2-70(SUS)		1	
21	YW60081600100	Hex. bolt GB/T5183 M6x15-4.8- Longzine		2	
20	SBU-160-38S-V-A-04	Discharge port sleeve	SUS201	1	
19	YW61062500500	Inner hex. conical sunk head screw GB/T703 M6x25-A2-70(SUS)		1	
18	YW66061800000	Large flat washer A GB/T96.1 6- Longzine		1	
17	SBU-160-38S-V-A-17	Hopper inner washer	SUS201	1	
16	SBU-160-38S-V-A-01	Collective body	YL112	1	
15	SBU-160-38S-V-A-18	Hopper beltom washer	SUS201	1	
14	YW66061300000	Large flat washer A GB/T96.1 6- Longzine		2	
13	SBU-160-38S-V-A-09	Shut-off port	SUS201	1	
12	BH10160009710	Anti-loose nut M10x1250Hs lock nutGBU-160-38S-V-A-21	Assembly	1	
11	YW68004500000	Inner hex. flat end lock screw GB/T77 M4x5- Longzine		1	
10	YW69051500000	Butterfly ball GB/T 3098 M5x15		4	
9	SBU-160-38S-V-A-07	Air refilling port block	SUS201	1	
8	YW09051600100	Star rod 5/16(SBU-160-38S-V-22)		2	
7	YW69051600000	Butterfly cap 5/16"		2	
6	YW66081900000	Flat washer 8x19x2.0- Longzine		6	
5	SBU-160-38S-V-A-02	Discharge port	YL112	1	
4	YW64080600000	Hex. nut GB/T6170 M8- Longzine		2	
3	YW60083000100	Hex. bolt GB/T5183 M8x30-8.8-Longzine		2	
2	YW06000100000	Cutter retaining rod (with rod handle)	Plastics	2	
1	YW66081900000	Flat washer 8x19x2.0- Longzine		2	
No.	Material number	Name	Mat.	Num	Rem

Mark	Before Mod.	After Mod.	Mod. by	Date	Dra.	Ver.	App.	Date

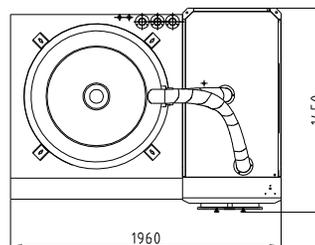
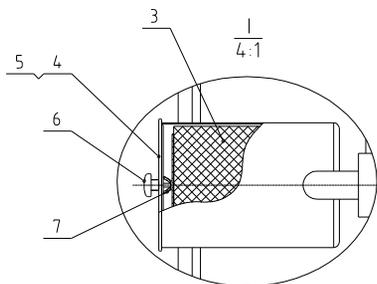
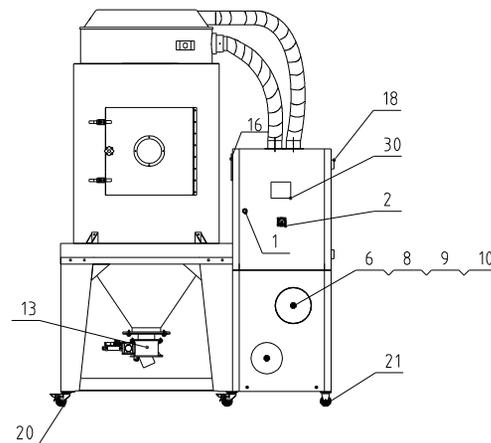
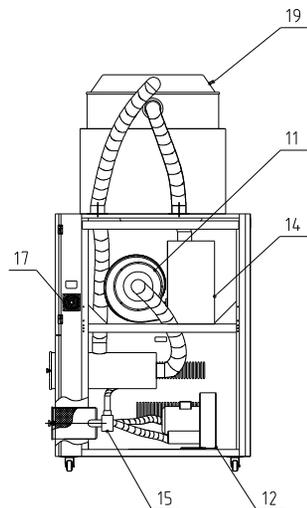
Title	SBU-160-38S-V	Drawing no.	SBU-160-38S-V-A-ALL	Scale	1:4	No.	1
	Shut-off Suction Box					Mat.	Assembly
				Surface req.		Mat No.	





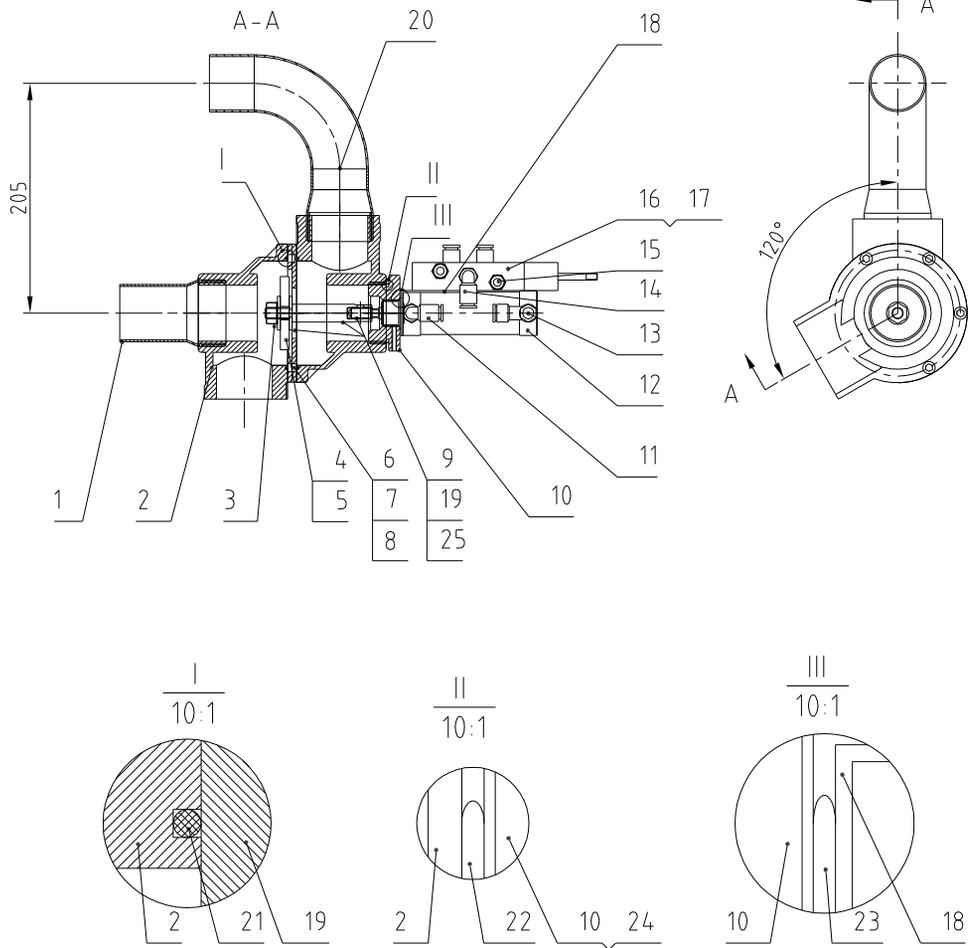
25	YW63040600000	Cross socket pan head screw GB/T-818 M4x6-Longzine		2	
24	YR20044800000	O-type seal ring $\phi 4.8 \times \phi 4$	Rubber	1	
23	YR20305000000	O-type seal ring $\phi 30 \times \phi 5$	Rubber	1	
22	YW80061800000	Adjustable air pipe connector ASL6-1/8	Assembly	2	
21	YE31125010000	Cylinder MBL25x50-U(AIRTAC)		1	
20	SAL-910G-A-07	Solenoid valve fixed piece	SPCC1.2	1	
19	YE32421600100	Solenoid valve 4V210-06 220V	Assembly	1	
18	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
17	BR40230700010	Upper cover SCD-230U/120H-D-07	YL112	1	
16	BH10906000110	Height increased iron rod SAL-910G-A-06	Q235A	1	
15	YW80081800100	Air pipe connector ASL8-1/8	Assembly	1	
14	YW80010800000	Muffer BSL-01	Assembly	2	
13	YW68005500000	Inner hex. flat end lock screw GB/T77 M5x5-Longzine		1	
12	YW80061800200	Air pipe connector ASL6-1/8	Assembly	2	
11	BH13900700010	3-way valve connector SAL-910G-A-05	6061	1	
10	BL22900000320	Air suction pipe 2 SAL-910G-A-04	SUS201	2	
9	SCD-230U/120H-D-06	3-way valve middle flange	SPH4.0	1	
8	BL22900000120	Air suction pipe 1 SAL-910G-A-03	SUS201	1	
7	YR20258900000	O-type seal ring $\phi 89 \times \phi 2.5$ (ext. dia.)	Rubber	2	
6	BR10651200040	4-way valve diaphragm 65x12x8mm (has mould)	Assembly	1	
5	YW66103200000	Large washer A grade GB/T96 10(10.5x30x2.5)-Longzine		2	
4	YW64101100000	Hex. lock nut M10 (Thickness: 1mm)		1	
3	BH10090000510	Valve body 1 SAL-910G-A-01	YL112	1	
2	YW65006000000	Standard spring washer GB/T93 6-A2-70(SUS)		6	
1	YW61062000300	Inner hex. column lock screw GB/T91.11M4x20-12.9-Longzine		6	
No.	Material number	Name	Mat.	Num.	Rem.

					Draw.		Ver.		Title	SCD-230U/120H	Drawing no.	Scale	1:5	Num	1
					Desi.		App.			Three-way Diaphragm Valve	SCD-230U/120H-D-ALL			Mat.	Assembly
					Check		by					Surface req.			
Mark	Before Mark	After Mod.	Modified by	Date	App.		Date	20170206		信易電熱機械股份有限公司	Shini Plastics Technologies, Inc.	Mat No.			



21	YW03000400200	4" black movable castor	3		
20	YW03000400000	4" black movable castor	3		
19	YW80000400300	Copper silencer BSL-04	1		
18	YW06203100200	Large door hinge (L 203-11L)	2		
17	YR40120300000	3-in-1 anti-dust plastic screen	1		
16	YM60121206400	Exhaust fan 12*12CM/24VAC	1		
15	SCD-900U/700H-C-ALL	3-way diaphragm valve	1		
14	BH70601800250	Pipe heater (18KW)	1		
13	SBU-160-50S-V-A-ALL	Shut-off suction box	1		
12	BM30053500050	Conveying blower 550W	1		
11	BM30055000150	Conveying blower 550W	1		
10	BR90406000010	Filter barrel cover SD-400H-A-00	1		
9	YR10026000000	Filter barrel fastener (ø260)	1		
8	YR50241400100	Filter (ADC3)	1		
7	YW69051600000	Butterfly nut 5/16"	2		
6	YW09675100000	Smart nut 5/16"	2		
5	YR10708000100	Filter barrel fastener (700/800G)	1		
4	BR90120500010	Filter barrel cover SD-120H-ALL-05	1		
3	YR50181100000	Filter (ADC2)	1		
2	YE41104000000	Interlock switch	1		
1	YW00816100000	Door lock (MS816-1)	1		
No.	Material number	Name	Mat.	Num	Rem

					Dra.	Ver.	Title	Drawing No.	Scale	1:34	Qty.	1
					Desi.	App. by	Drying Loader	SDL-900U-ALL		Mat.		
					Check	App. by			Surface Req.			
Mark	Before Mod.	After Mod.	Mod. by	Date	App.	Date	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Mat. No.	BP33090000600		

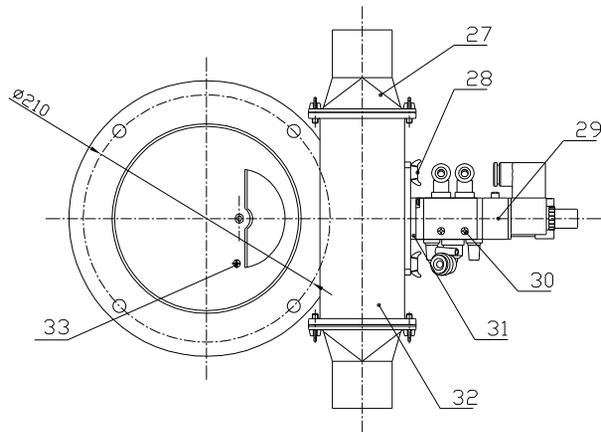
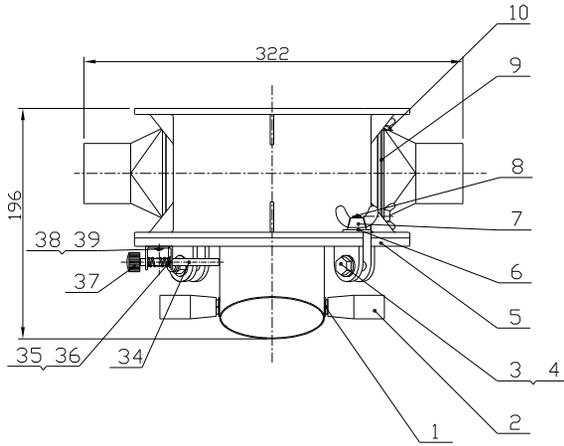
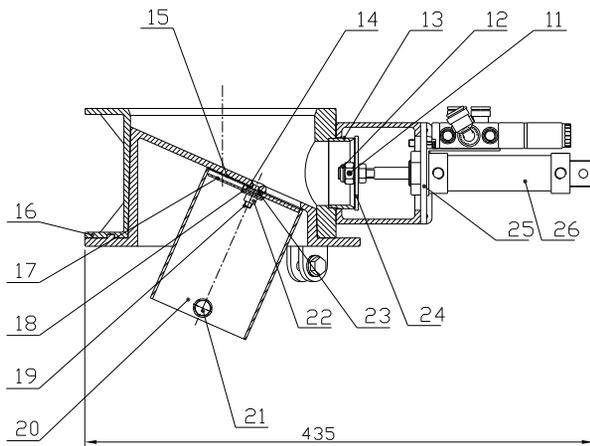


Tech. Req:  
 1. The parts must be cleaned before assembly, without burr, flash, rust, dust, etc;  
 2. Parts shall not be damaged or scratched during assembly.

25	YW68005500000	Inner hex. flat end lock screw GB/T77 M5x5-Longzine		1	
24	YW68041000000	Inner hex. flat end lock screw GB/T77 M4x10-Longzine		1	
23	YR20305000000	O-type seal ring 5xφ30	YI16363	1	
22	YR20044800000	O-type seal ring 4x48	YI16363	1	
21	YR20259800000	O-type seal ring 2.5x98	YI16363	2	
20	SCD-900U/700H-C-05	2" elbow	Welding	1	
19	SCD-900U/700H-C-07	3-way valve middle flange	SPH4.0	1	
18	BL20050000020	Solenoid valve fixed piece	SPCC1.5	1	
17	YW69042000200	Cross socket pan head screw GB/T 9074.4-M4x20-Longzine		2	
16	YE32051800300	Solenoid valve MFH-5-1/8-B	Assembly	1	
15	YW80010800000	Copper silencer BSL-01	62	2	
14	YW80081800100	Air pipe quick connector APL8-1/8	Assembly	1	
13	YW80061800000	Single-way throttle valve ASL6-1/8B	Assembly	1	
12	YE31125010000	Cylinder MBL25x50-U(AIRTAC)	Assembly	1	
11	YW80061800200	Air pipe quick connector APL6-1/8	Assembly	3	
10	SCD-900U/700H-C-03	3-way valve connector	6061	1	
9	SCD-900U/700H-C-02	Height increased iron rod	SUS304	1	
8	YW64000600300	Hex. nut GB/T6170 M6		2	
7	YW61063000200	Inner hex. column head screw GB/T701M6x30		2	
6	YW61062000300	Inner hex. column head screw GB/T701M6x20		4	
5	YW66102500000	Flat washer 10x25x1.5		2	
4	BR10651200040	4-way diaphragm valve	Assembly	1	
3	YW64101100000	Non-metal insert hex. nut GB889.1 M10- Longzine		1	
2	SCD-900U/700H-C-06	Lower cover	YL112	2	
1	SCD-900U/700H-C-01	2" suction motor flange	Welding	1	
No.	Material number	Name	Mat.	Num.	Rem.

Draw.	Ver.	0	Title	SCD-900U/700H	Drawing no.	SCD-900U/700H-C-ALL	Scale	1:6	Num.	1
Desi.	App.			Three-way Diaphragm Valve				Mat.		
Check	by						Surface req			
Mark	Before Mark	After Mod.	Modified by	Date	App.	Date	20090224	Mat No.		





Note: Suitable for SHD-160U and above models.

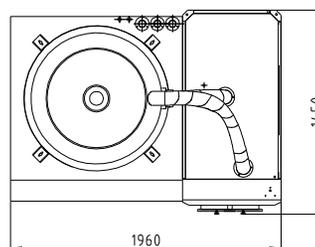
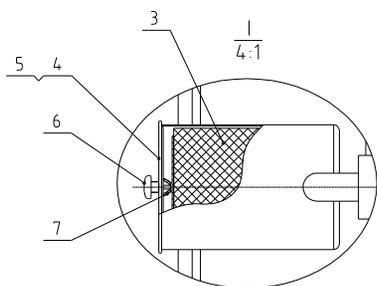
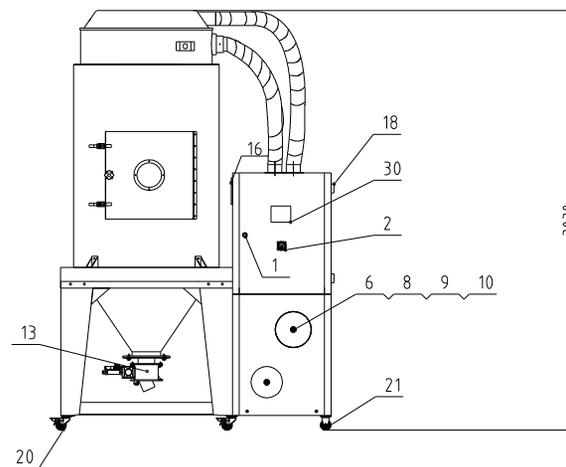
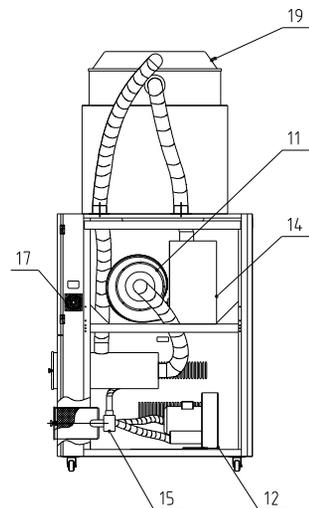
Tech. Req:  
1. It must reserve 0.5mm clearance between the discharge port body and the discharge port sleeve.

39	YW62040500000	Large cross socket flat head screw JIS1111 M4x5-Longzine		2	
38	SBU-160-38S-V-A-13	Locating pin fixed base	SUS201	1	
37	YW69461600000	Manual screw M4x6x16		2	
36	YW66000500000	E-washer E5		1	
35	SBU-160-38S-V-A-14	Spring	65Mn	1	
34	SBU-160-38S-V-A-15	Pin	Q235	1	borrow
33	YW690420002006	Cross socket pan head screw GB/T 9074.4-M4x20-Longzine		1	
32	SBU-160-38S-V-A-03	Shut-off body	YL112	1	borrow
31	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	borrow
30	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
29	YE32421600000	Solenoid valve 4V210-06/AC220V AirTAC	Assembly	1	
28	YW69061500000	Butterfly bolt GB/T 3098 M6x15		2	
27	SBU-160-50S-V-A-01	Suction port	YL112	2	
26	YE31255000000	AIRTAC cylinder MAL-CA 25x50	Assembly	1	
25	SBU-160-38S-V-A-11	Cylinder fixed piece	SUS201	1	borrow
24	SBU-160-38S-V-A-19	Diaphragm $\phi 6.3 \times \phi 10 \times 3$	SUS201	1	borrow
23	YW66061200000	Flat washer A grade GB/T9711 616.4x12x1.61-A2-70(SUS)		1	
22	YW64060401000	1-type full metal hex lock nut GB/T6184 M6-A2-70(SUS)		1	
21	YW600816000100	Hex. bolt GB/T5781 M8x16-4.8-Longzine		2	
20	SBU-160-38S-V-A-04	Discharge port sleeve	SUS201	1	borrow
19	YW610625000500	Inner hex. counter sunk head screw GB/T1703 M6x25-A2-70(SUS)		1	
18	YW660618000000	Large flat washer A GB/T96.1 6-Longzine		1	
17	SBU-160-38S-V-A-17	Hopper inner washer	SUS201	1	borrow
16	SBU-160-38S-V-A-01	Collective body	YL112	1	borrow
15	SBU-160-38S-V-A-18	Hopper bottom washer	SUS201	1	borrow
14	YW660613000000	Large flat washer A GB/T96.1 6-Longzine		2	
13	SBU-160-38S-V-A-09	Shut-off port	SUS201	1	borrow
12	BH10160009710	Anti-loose nut M10x1.25(M4 tech hole)SBU-160-38S-V-A-21	Assembly	1	
11	YW68004500000	Inner hex. flat end lock screw GB/T77 M4x5-Longzine		1	
10	YW690515000000	Butterfly bolt GB/T 3098 M5x15		4	
9	SBU-160-38S-V-A-07	Air refilling port block	SUS201	1	borrow
8	YW090516000100	Star rod 5/16(SBU-160-38S-V-22)		2	
7	YW690516000000	Butterfly cap 5/16"		2	
6	YW660819000000	Flat washer 8x19x2.0-Longzine		6	
5	SBU-160-38S-V-A-02	Discharge port	YL112	1	borrow
4	YW640806000000	Hex nut GB/T6170 M8-Longzine		2	
3	YW600830000100	Hex. bolt GB/T5783 M8x30-8.8-Longzine		2	
2	YW060001000000	Cutter rotating rod (with rod) handle	Plastics	2	
1	YW660819000000	Flat washer 8x19x2.0-Longzine		2	

No.	Material number	Name	Mat.	Num	Rem
		Title SBU-160-50S-V	Scale 1:4	No. 1	
		Drawing no. SBU-160-50S-V-A-ALL	Mat. Assembly		
		Surface req.			
		Mat No			

Mark	Before Mod.	After Mod.	Mod. by	Date	App	Date

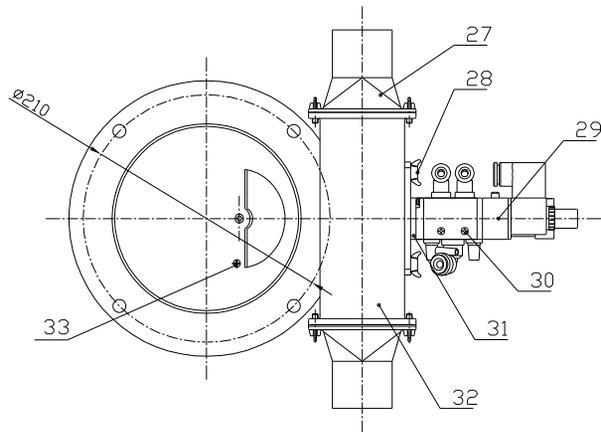
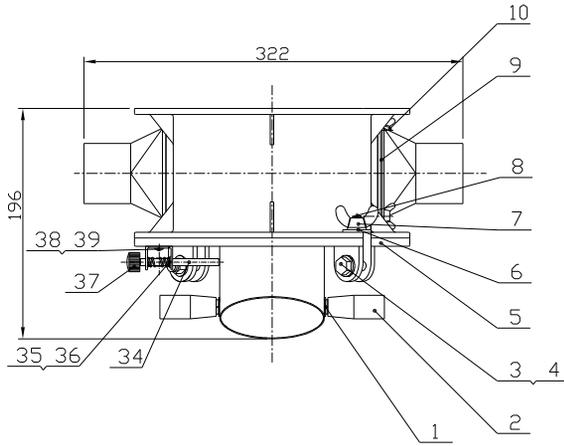
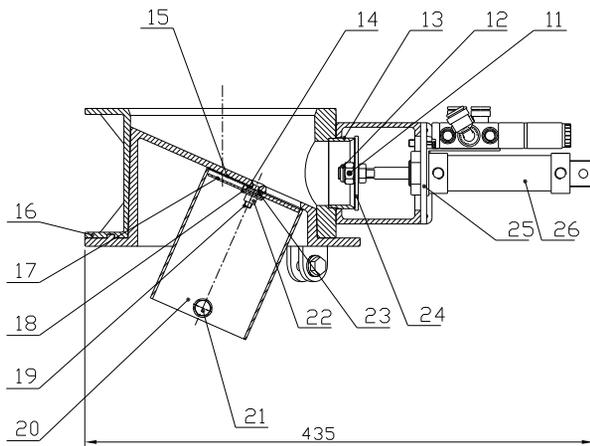




22	YE32421600100	Solenoid valve 4V210-06/AC24V		1	
21	YW03000400200	4" black movable castor		3	
20	YW03000400000	4" black movable castor		3	
19	YW80000400300	Copper silencer BSL-04		1	
18	YW06203100200	Large door hinge (L 203-11L)		2	
17	YR40120300000	3-in-1 anti-dust plastic screen		1	
16	YM60121206400	Exhaust fan 12*12(Mr/24VAC)		1	
15	SCD-900U/700H-C-ALL	3-way diaphragm valve		1	
14	BH70122400050	Pipe heater (24KW)		1	
13	SBU-160-50S-V-A-ALL	Shut-off suction box		1	
12	BM30053500050	Conveying blower RB-550		1	
11	BM30113230050	Conveying blower 1.1KW		1	
10	BR90406000010	Filter barrel cover SD-400H-A-60		1	
9	YR10026000000	Filter barrel fastener (ø260)		1	
8	YR50241400100	Filter (ADC3)		1	
7	YW69051600000	Butterfly nut 5/16"		2	
6	YW09675100000	Smart nut 5/16"		2	
5	YR10708000100	Filter barrel fastener (100/800G)		1	
4	BR90120500010	Filter barrel cover SD-120H-ALL-05		1	
3	YR50181100000	Filter (ADC2)		1	
2	YE41104000000	Interlock switch		1	
1	YW00816100000	Door lock (MS816-1)		1	
No.	Material number	Name	Mat.	Num.	Rem.

					Dra.	Ver.	Title	SDL-1200U	Drawing No.	Scale	1:34	Qty.	1
					Desi.	App. by	Drying Loader		SDL-1200U-ALL				
					Check	App. by				Surface Req.			
Mark	Before Mod.	After Mod.	Mod. by	Date	App.	Date	<b>信易電熱機械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>			Mat. No.	BP33120000800		





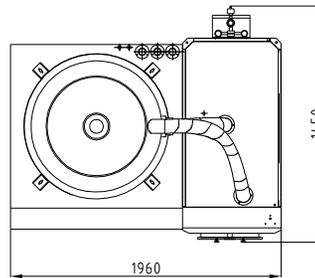
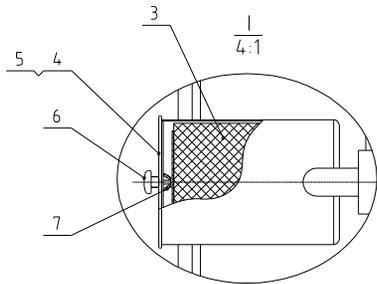
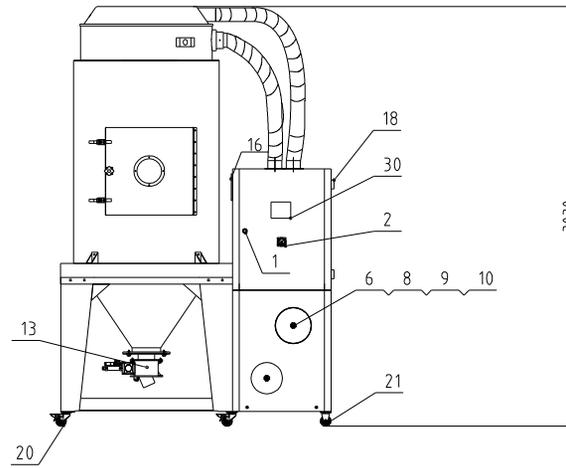
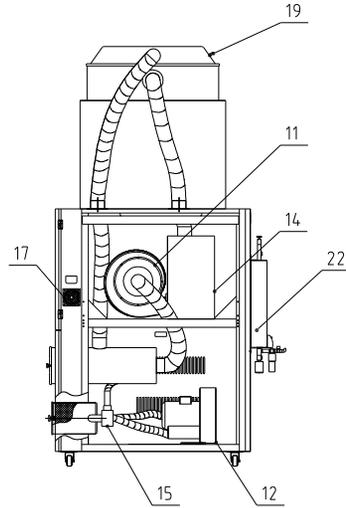
Note: Suitable for SHD-160U and above models.

Tech. Req:  
1.1t must reserve 0.5mm clearance between the discharge port body and the discharge port sleeve.

39	YW62040500000	Large cross socket flat head screw JIS1111 M4x5-Longzine		2	
38	SBU-160-38S-V-A-13	Locating pin fixed base	SUS201	1	
37	YW69461600000	Manual screw M4x6x16		2	
36	YW66000500000	E-washer E5		1	
35	SBU-160-38S-V-A-14	Spring	65Mn	1	
34	SBU-160-38S-V-A-15	Pin	Q235	1	borrow
33	YW690420002006	Cross socket pan head screw GB/T 9074.4-M4x20-Longzine		1	
32	SBU-160-38S-V-A-03	Shut-off body	YL112	1	borrow
31	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	borrow
30	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
29	YE32421600000	Solenoid valve 4V210-06/AC220V AirTAC	Assembly	1	
28	YW69061500000	Butterfly bolt GB/T 3098 M6x15		2	
27	SBU-160-50S-V-A-01	Suction port	YL112	2	
26	YE31255000000	AIRTAC cylinder MAL-CA 25x50	Assembly	1	
25	SBU-160-38S-V-A-11	Cylinder fixed piece	SUS201	1	borrow
24	SBU-160-38S-V-A-19	Diaphragm $\phi 63 \times \phi 10 \times 3$	SUS201	1	borrow
23	YW66061200000	Flat washer A grade GB/T9711 616.4x12x161-A2-70(SUS)		1	
22	YW64060401000	1-type full metal hex lock nut GB/T6184 M6-A2-70(SUS)		1	
21	YW600816000100	Hex. bolt GB/T5781 M8x16-4.8-Longzine		2	
20	SBU-160-38S-V-A-04	Discharge port sleeve	SUS201	1	borrow
19	YW610625000500	Inner hex. counter sunk head screw GB/T1703 M6x25-A2-70(SUS)		1	
18	YW660618000000	Large flat washer A GB/T96.1 6-Longzine		1	
17	SBU-160-38S-V-A-17	Hopper inner washer	SUS201	1	borrow
16	SBU-160-38S-V-A-01	Collective body	YL112	1	borrow
15	SBU-160-38S-V-A-18	Hopper bottom washer	SUS201	1	borrow
14	YW660613000000	Large flat washer A GB/T96.1 6-Longzine		2	
13	SBU-160-38S-V-A-09	Shut-off port	SUS201	1	borrow
12	BH10160009710	Anti-loose nut M10x1.25(M4 tech hole)SBU-160-38S-V-A-21	Assembly	1	
11	YW68004500000	Inner hex. flat end lock screw GB/T77 M4x5-Longzine		1	
10	YW690515000000	Butterfly bolt GB/T 3098 M5x15		4	
9	SBU-160-38S-V-A-07	Air refilling port block	SUS201	1	borrow
8	YW090516000100	Star rod 5/16(SBU-160-38S-V-22)		2	
7	YW690516000000	Butterfly cap 5/16"		2	
6	YW660819000000	Flat washer 8x19x2.0-Longzine		6	
5	SBU-160-38S-V-A-02	Discharge port	YL112	1	borrow
4	YW640806000000	Hex nut GB/T6170 M8-Longzine		2	
3	YW600830000100	Hex. bolt GB/T5783 M8x30-8.8-Longzine		2	
2	YW060001000000	Cutter rotating rod (with rod) handle	Plastics	2	
1	YW660819000000	Flat washer 8x19x2.0-Longzine		2	

No.	Material number	Name	Mat.	Num	Rem
		Title SBU-160-50S-V	Drawing no. SBU-160-50S-V-A-ALL	Scale 1:4	No. 1
		Shut-off Suction Box		Mat.	Assembly
		<b>SHINI</b> 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.	
				Mat No	

Mark	Before Mod.	After Mod.	Mod. by	Date	App.	Date
					Dra	Ver.
					Desi.	App by
					Check	

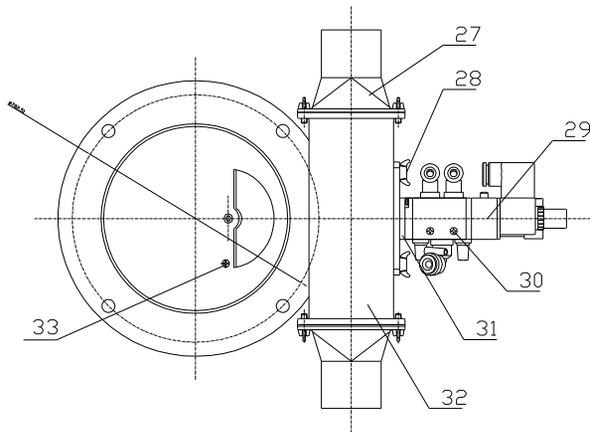
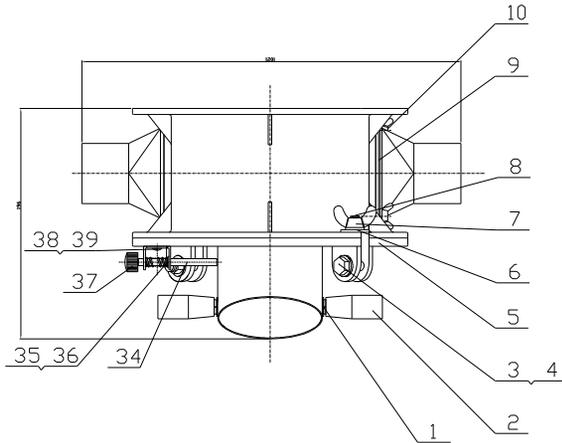
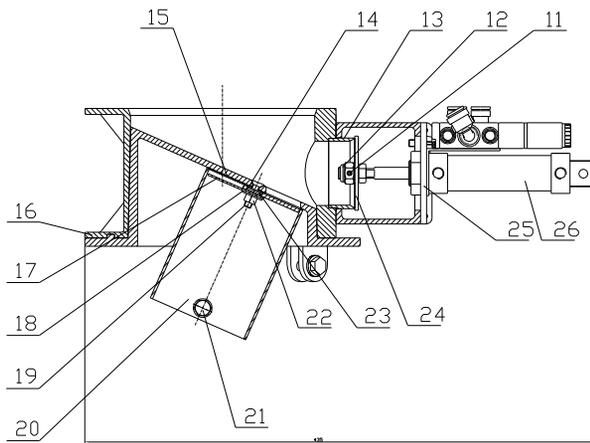


22	YE90112100000	Heatless regen. dryer		1	
21	YW030004.00200	4' black movable castor		3	
20	YW030004.00000	4' black movable castor		3	
19	YW800004.00300	Copper silencer BSL-04		1	
18	YW06203100200	Large door hinge CL 203-1(L)		2	
17	YR4.01203000000	3-in-1 anti-dust plastic screen		1	
16	YM601212064.00	Exhaust fan 12*12(M/24VAC)		1	
15	SCD-900U/700H-C-ALL	3-way diaphragm valve		1	
14	BH701224.00050	Pipe heater (24KW)		1	
13	SBU-160-50S-V-A-ALL	Shut-off suction box		1	
12	BM30053500050	Conveying blower RB-550		1	
11	BM30113230050	Conveying blower 1.1KW		1	
10	BR904.06000010	Filter barrel cover SD-60H-A-60		1	
9	YR100260000000	Filter barrel fastener (ø260)		1	
8	YR5024.14.00100	Filter (ADC3)		1	
7	YW690516000000	Butterfly nut 5/16"		2	
6	YW096751000000	Smart nut 5/16"		2	
5	YR107080000100	Filter barrel fastener (100/800G)		1	
4	BR901205000010	Filter barrel cover SD-120H-ALL-05		1	
3	YR501811000000	Filter (ADC2)		1	
2	YE4.1104.0000000	Interlock switch		1	
1	YW008161000000	Door lock (MS816-1)		1	
No.	Material number	Name	Mat	Num	Rem

Mark	Before Mod.	After Mod.	Mod. by	Date	App	Date

Title	SDL-1200U-HD	Drawing No.	SDL-1200U-HD-ALL	Scale	1:34	Qty	1
Drying Loader						Mat	
<b>信易電熱機械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>				Surface Req		Mat No	





Note: Suitable for SHD-160U and above models.

Tech. Req:  
1It must reserve 0.5mm clearance between the discharge port body and the discharge port sleeve.

39	YW62040500000	Large cross socket flat head screw JIS1111 M4x5-Longzine		2	
38	SBU-160-38S-V-A-13	Locating pin fixed base	SUS201	1	
37	YW69461600000	Manual screw M4x6x16		2	
36	YW66000500000	E-washer E5		1	
35	SBU-160-38S-V-A-14	Spring	65Mn	1	
34	SBU-160-38S-V-A-15	Pin	Q235	1	borrow
33	YW690420002006	Cross socket pan head screw GB/T 9074.4-M4x20-Longzine		1	
32	SBU-160-38S-V-A-03	Shut-off body	YL112	1	borrow
31	SBU-160-38S-V-A-10	Solenoid valve fixed block	SPCC2.0	1	borrow
30	YW63042500000	Cross socket pan head screw GB/T-818 M4x25-Longzine		2	
29	YE32421600000	Solenoid valve 4V210-06/AC220V AirTAC	Assembly	1	
28	YW69061500000	Butterfly bolt GB/T 3098 M6x15		2	
27	SBU-160-50S-V-A-01	Suction port	YL112	2	
26	YE31255000000	AIRTAC cylinder MAL-CA 25x50	Assembly	1	
25	SBU-160-38S-V-A-11	Cylinder fixed piece	SUS201	1	borrow
24	SBU-160-38S-V-A-19	Diaphragm $\phi 6.3 \times \phi 10 \times 3$	SUS201	1	borrow
23	YW66061200000	Flat washer A grade GB/T9711 616.4x12x1.61-A2-70(SUS)		1	
22	YW64060401000	1-type full metal hex lock nut GB/T6184 M6-A2-70(SUS)		1	
21	YW60081600100	Hex. bolt GB/T5781 M8x16-4.8-Longzine		2	
20	SBU-160-38S-V-A-04	Discharge port sleeve	SUS201	1	borrow
19	YW61062500500	Inner hex. counter sunk head screw GB/T1703 M6x25-A2-70(SUS)		1	
18	YW66061800000	Large flat washer A GB/T96.1 6-Longzine		1	
17	SBU-160-38S-V-A-17	Hopper inner washer	SUS201	1	borrow
16	SBU-160-38S-V-A-01	Collective body	YL112	1	borrow
15	SBU-160-38S-V-A-18	Hopper bottom washer	SUS201	1	borrow
14	YW66061300000	Large flat washer A GB/T96.1 6-Longzine		2	
13	SBU-160-38S-V-A-09	Shut-off port	SUS201	1	borrow
12	BH10160009710	Anti-loose nut M10x1.25(M4 tech hole)SBU-160-38S-V-A-21	Assembly	1	
11	YW68004500000	Inner hex. flat end lock screw GB/T77 M4x5-Longzine		1	
10	YW69051500000	Butterfly bolt GB/T 3098 M5x15		4	
9	SBU-160-38S-V-A-07	Air refilling port block	SUS201	1	borrow
8	YW09051600100	Star rod 5/16(SBU-160-38S-V-22)		2	
7	YW69051600000	Butterfly cap 5/16"		2	
6	YW66081900000	Flat washer 8x19x2.0-Longzine		6	
5	SBU-160-38S-V-A-02	Discharge port	YL112	1	borrow
4	YW64080600000	Hex. nut GB/T6170 M8-Longzine		2	
3	YW60083000100	Hex. bolt GB/T5783 M8x30-8.8-Longzine		2	
2	YW06000100000	Cutter rotating rod (with rod) handle	Plastics	2	
1	YW66081900000	Flat washer 8x19x2.0-Longzine		2	

No.	Material number	Name	Mat.	Num	Rem
		Title SBU-160-50S-V	Drawing no. SBU-160-50S-V-A-ALL	Scale 1:4	No. 1
		Shut-off Suction Box		Mat.	Assembly
		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		Surface req.	
				Mat No	

Mark	Before Mod.	After Mod.	Mod. by	Date	App.	Date