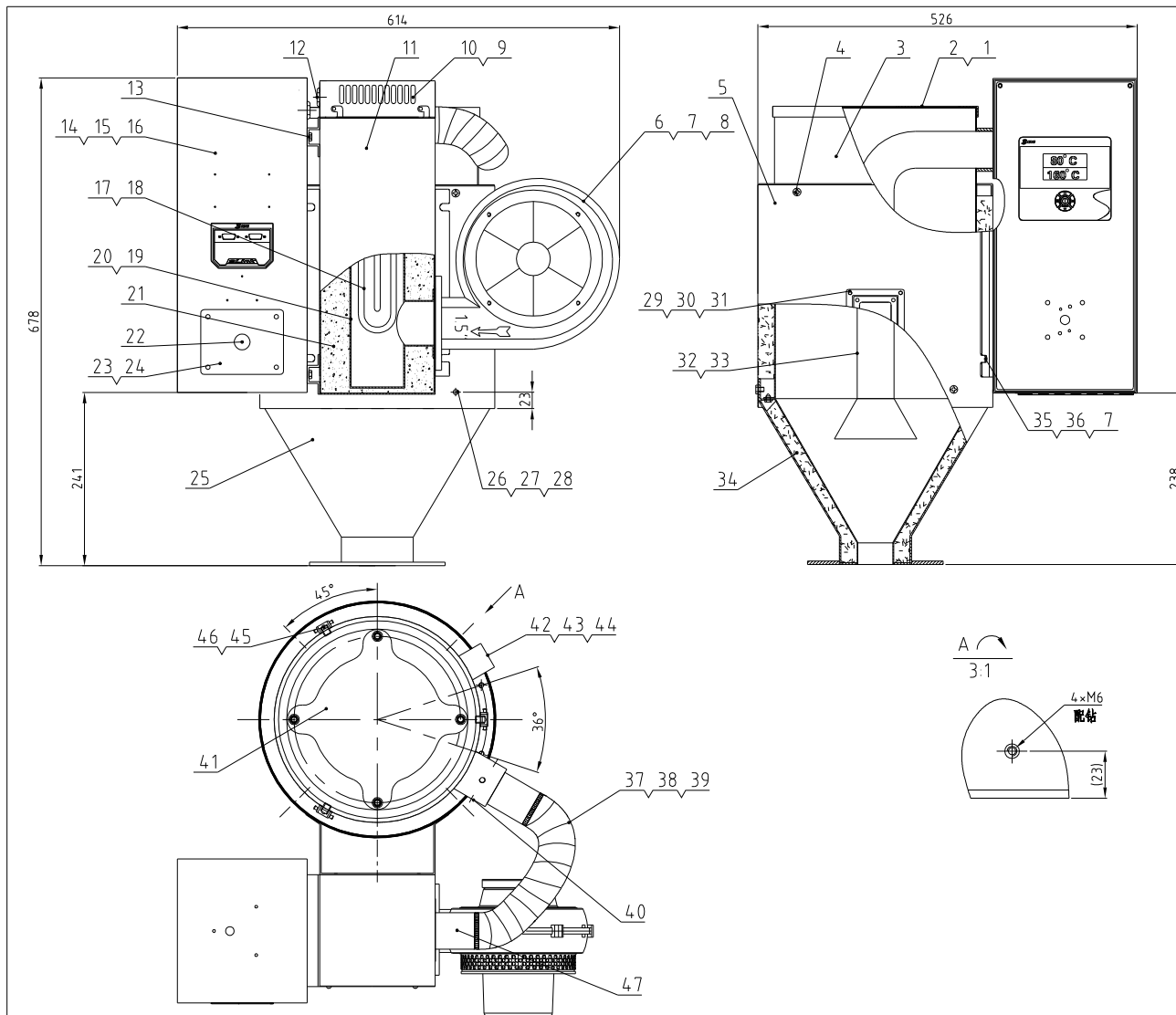




× means possible broken parts
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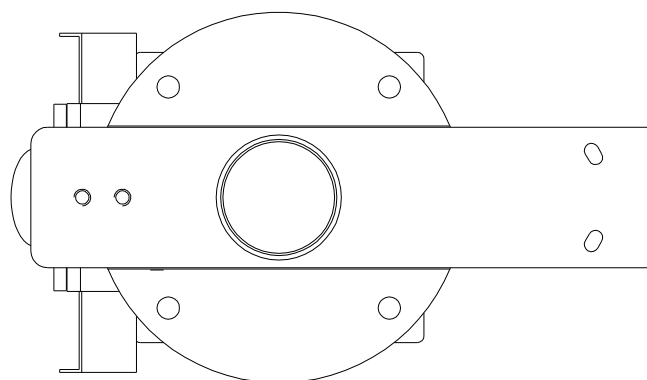
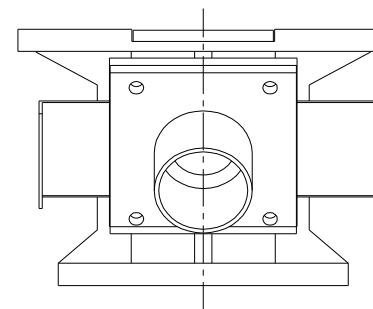
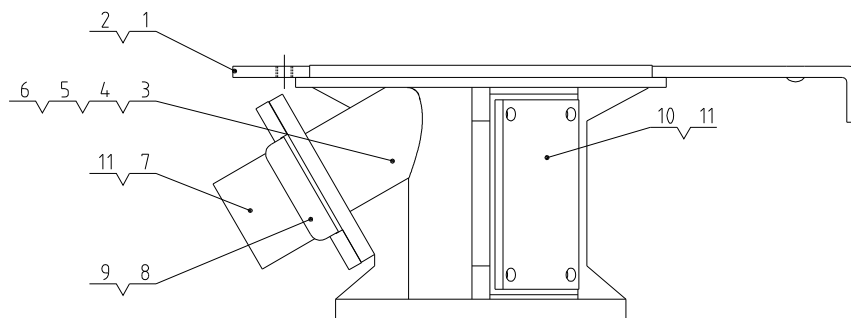
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					设计		核准	
					校对			
标记	更改前	更改后	更改人	日期	审核		日期	20081201

		Blower power 0.1KW	Inlet pipe diameter 2inch	Outlet pipe diameter 1.5inch	Heater power 2.2KW	Hopper capacity 20L	Ver. F
47	SHD-20U-A-42	Heating Box Air Outlet Flange				1	
46	YW69050100000	Open Type Flat Head Blind Head Bolt Q195 Q195				6	
45	YW02003000400	Adjustable Spring Buckle SML-40-A-35				3	
44	YR10061200000	Inlet Pipe Fastener SML-60-A-16			SUS430	1	
43	YW64040700100	Hex-Headed Insert Hanger Lock Nut Q17 180.1				4	
42	SHD-20U-A-20	Exhaust Air Pipe			Assembly	1	
41	SHD-20U-A-12	Inlet Sealing Plate			Assembly	1	
40	YE90055501300	Thermocouple 5X55LX40X1.1M			Assembly	1	
39	YW02002500000	Stainless Steel Hose Clamp 1.5 Inch (40-48MM)				2	
38	YW72023600000	2 Inch Rubber-Layer Heat Resistant Air Pipe				0.112	
37	BW72203700010	Insulated Heat Resistant Air Pipe SMD-200-A-3				1	
36	YW66081900000	Flat Washer 8X19X2.0				4	
35	YW65008000100	Standard Spring Washer GR/T 93 8			EGO assembly	12	
34	YP60252000000	Open Type Cold Headed Hexagon Nut (One End Flat) Hex				0.05	
33	YW68081000000	Hanger Buckle Flat Head Set Screw GR/T 17 180.1M				2	
32	SHD-20U-A-11	Lower Blowing Air Pipe				1	
31	SHD-20U-A-13	Sight Door Component No.1			SUS201	1	
30	BR90204000010	Sight Door Glass SMD-20U-A-34			Acrylic	1	
29	YW67481900000	One Headed Flat Hex-Headed Hanger Lock Nut Q17 180.1 180.1				4	
28	YW65061800000	Large Grade A Washer GR/T 96.1 6				4	
27	YW65006000100	Standard Spring Washer GR/T 93 6				4	
26	YW61062000300	Hanger Buckle Flat Cap Screw GR/T 18.1 180.1 180.1				4	
25	SHD-20U-A-16	External Hopper			SUS201	1	
24	YW67050800000	One Headed Flat Hex-Headed Hanger Lock Nut Q17 180.1 180.1				6	
23	BL03000040120	Cable Clamp Fixing Plate PCLLS 50-5-40			SPCC2.0	1	
22	YE67201500100	Hex-Headed Flat Head Bolt 12.9-80X1.5				1	
21	YP62820140000	Flanged Flat Hex Head X 200 Length X 10 Thick				0.017	
20	YW62051500000	One Headed Large Flat Head Screw JIS 100 180.1				2	
19	SHD-20U-A-45	Hot Air Pipe			EGO assembly	1	
18	BR10140100110	Heating Box Fastener Φ140X110				1	
17	BH70202200050	Pipe heater SHD-20U			EGO assembly	1	
16	SHD-20U-A-33	Control Box Bottom Plate			SBCC1.5	1	
15	SHD-20U-A-32	Control Box Door			SPCC1.2	1	
14	SHD-20U-A-31	Control Box Body			SPCC1.2	1	
13	YW64000600300	Hexagon Nut GR/T 6170 M6				4	
12	YR30000000100	Large SMD Rubber Plug SMD-20U-A-39			Rubber	4	
11	SHD-20U-A-08	External Heating Box			SPCC1.5	1	
10	YW62051000100	One Headed Large Flat Head Screw JIS 100 180.1				8	
9	SHD-20U-A-05	Heating Box Cover			SPCC1.5	1	
8	YW66081600000	Grade A Flat Washer GR/T 96.1 6 (4X16X1.6)				8	
7	YW60082500100	Hexagon Head Bolt GR/T 5703 180X25-12.9				12	
6	YM40151204100	Aluminum Coating Pan 1.5 Inch (120)			EGO assembly	1	
5	SHD-20U-A-04	Insulation Board			SUS430	1	
4	YW69050400000	Open Type Flat Headed Blind Rivet				20	
3	SHD-20U-A-06	Storage tank			SUS201	1	
2	YR10002500100	Cover Fastener SHD-25				1	
1	SHD-20U-A-15	Hopper Cover			SUS304	1	

序号	代号	名称	材质	数量	备注
		SHD-20U			
		欧化料斗干燥机			
		SHD-20U-A-ALL			
		比例 1:6	数量 1		
		表面要求	材质 /		
		物料号	/		



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 Shini Plastics Technologies, Inc.



11	YW67041200600	Cross Recessed Pan Head Self-Locking Tapping Screw GB 6501 M4X12	8		
10	YR90854800000	Four-hole Sight Window 85×48×5mm	1	*	
9	YW69616100000	Thumb Screw M6×16×16	1		
8	YW09125000000	Small Material Shutoff Plate HB-12/S0, Thickness 1.4mm	1		
7	BA10500300110	Material Discharge Port SHB-50-ALL-70 Version 0	1		
6	YW66082200100	Large C-Class Washer GB/T 968 (8.4×24×2)	4		
5	YW65008000100	Standard Spring Washer GB/T 93 8	4		
4	YW60083500000	Hexagon Head Bolt GB/T 5781 M8×35-4.8	4		
3	BA20125001510	Standard Base HB-12-A-01	1		
2	YW61061001800	Hexagon Socket Head Cap Screw GB/T 70.1 M6×10-12-70 (S05)	1		
1	YW07001200000	Large Material Shutoff Plate HB-12-A-02	1		
序号	代 号	名 称	材 质	数 量	备 注

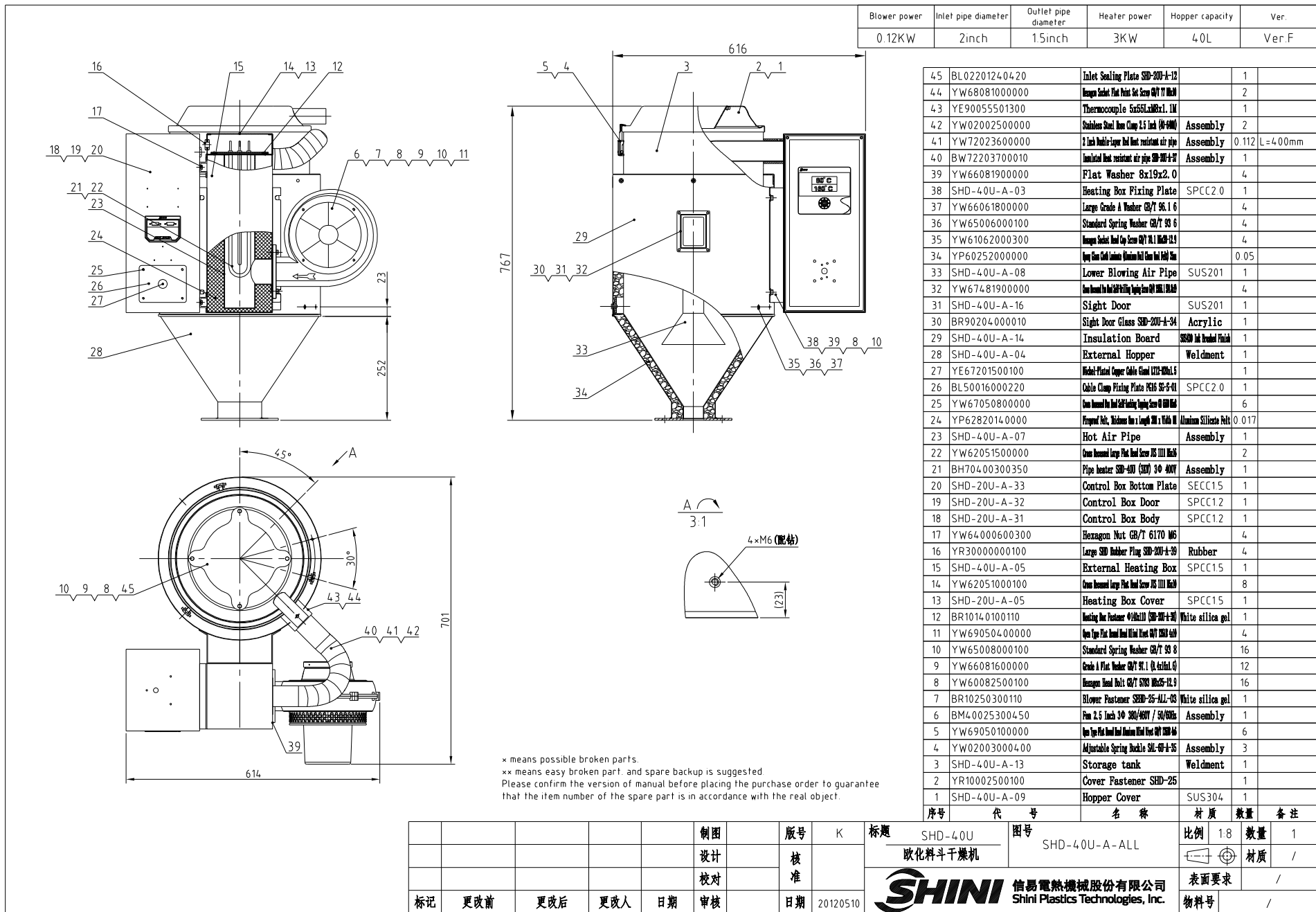
"x"Indicates the items that may be damaged; "x x" indicates the items that are more likely to be damaged
It is recommended to back them up.

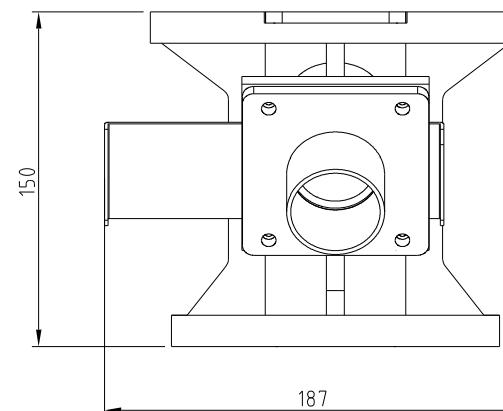
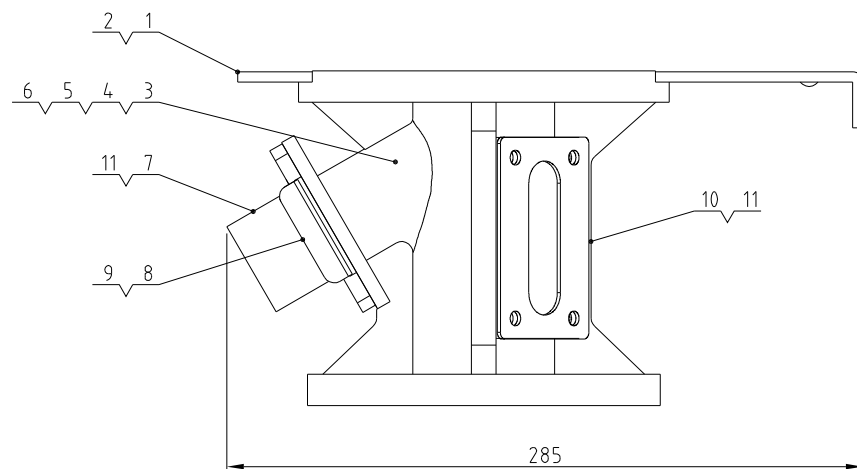
Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one

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标记	更改前	更改后	更改人	日期	审核		日期	20260312				表面要求			
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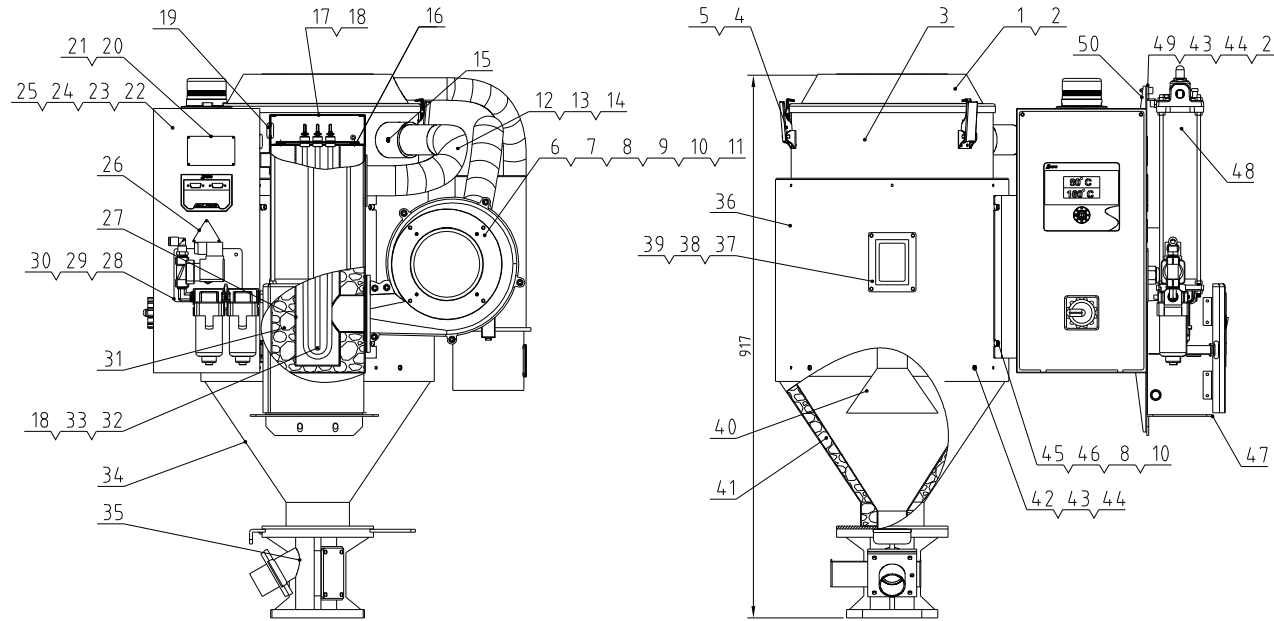
“×”Indicates the items that may be damaged; “× ×” indicates the items that are more likely to be damaged. It is recommended to back them up.

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11	YW62051500000	Cross Recessed Large Flat Head Screw JIS 1111 M5X16	8		
10	YR90854800000	Four-hole Sight Window 85X48X5mm	1	*	
9	YW69616100000	Thumb Screw M6×16×16	1		
8	YW09125000000	Small Material Shutoff Plate HB-250, Thickness 1.4mm	1		
7	BA10500300110	Material Discharge Port SHB-50-ALL-7B Version 0	1		
6	YW66082200100	C-Class Large Washer GB/T 968 (8.4X24X2)	4		
5	YW65008000100	Standard Spring Washer GB/T 93 8	4		
4	YW60083500000	Hexagon Head Bolt GB/T 5781 M6X35-4.8	4		
3	BA20500100110	Standard Base HB-50-A-01 (Version 0)	1		
2	YW61061001800	Hexagon Socket Head Cap Screw GB 70.1 M6X10	1		
1	YW09255000000	Large Material Shutoff Plate HB-50-A-02	1		
序号	代 号	名 称	材 质	数 量	备 注

					制图		版号	0	标题	HB-50	图号	比例	1:3	数量	1
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标记	更改前	更改后	更改人	日期	审核		日期	20240725		信易電熱機械股份有限公司	Shini Plastics Technologies, Inc.	物料号	BY10005030350		

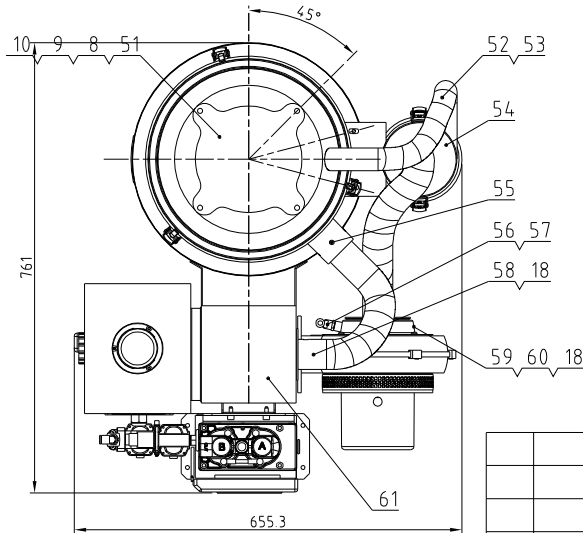
Blower power	Inlet pipe diameter	Outlet pipe diameter	Heater power	Hopper capacity	Ver.
0.12KW	2inch	1.5inch	3KW	40L	Ver.G



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61	SHD-40U-HD-03	External Heating Box		1
60	BH10002001460	1 inch hot air blower long heater ball hot lead, hand		1
59	SHD-40U-HD-05	Blower Air Inlet Flange		1
58	SHD-20U-A-42	Heating Box Air Outlet Flange	SUS201	1
57	YR60000600400	PIV Air Tube 46X44 Black, 300x/roll		1
56	YW80061400200	L-type Threaded Fitting 1/4-1/4 1/4-06		1
55	YW68081000000	Hexagon Socket Head Bolt Set Screw GB/T 917 M6X8		2
54	HAR-40U-B-ALL	Return Air Filter		1
53	YW02000200000	Stainless Steel Hose Clamp 2 inch (2-1/2MM)		2
52	YW72153600000	1.5 inch flexible pipe hot heat resistant air pipe	0.25	
51	BL02201240420	Inlet Sealing Plate SHD-20U-A-12	SPCC30	1
50	SHD-40U-HD-01	Dryer Fixing Plate		2
49	SHD-40U-HD-07	Heatless HMD Adapter Plate II	SPCC30	1
48	BY90010600250	Heatless Regenerative Air Dryer HMD		1
47	SHD-40U-HD-06	Heatless HMD Adapter Plate I	SPCC20	1
46	YW66081900000	Flat Washer 8X19X2.0		4
45	SHD-40U-A-03	Heating Box Fixing Plate		1

44	YW66061800000	Grade A Large Washer GB/T96.1 6		31
43	YW65006000100	Standard Spring Washer GB/T 93 6		23
42	YW61062000300	Hexagon Socket Head Cap Screw GB/T 6170.1 M6X8-12.9		19
41	YP60252000000	Open Type Flat Head Hot Machine Head Hot GB/T 917 M6X8		0.05
40	SHD-40U-A-08	Lower Blowing Air Pipe	SUS201	1
39	YW67481900000	One Head to Hot Hot Blowing Inlet Pipe GB/T 917 M6X8		4
38	SHD-40U-A-16	Sight Door	SUS201	1
37	BR90204.000010	Sight Door Glass SHD-20U-A-34		1
36	SHD-40U-A-14	Insulation Board	SUS430	1
35	BY10005030350	Standard Base Assembly 100-50 (Ver. B)		1
34	SHD-40U-A-04	External Hopper		1
33	YW62051500000	One Headed Large Flat Head Screw JIS111 M5X8		2
32	BH704.00300350	Pipe bracket SHD-40U (SUS) 3/4 400V		1
31	YP6282014.0000	Pyromat Plate, One Head X 200 Length X 20 Width		0.017
30	YW67050800000	One Head to Hot Hot Blowing Inlet Pipe GB/T 917 M6X8		6
29	YE67201500100	Model-plated Copper Cable Gland 1122-400X1.5		1
28	BL50016000220	Cable Clamp Fixing Plate P316 32-5-01		1
27	SHD-40U-A-07	Hot Air Pipe		1
26	YP31051650000	1/2 inch 400V Plate Press (Machine Label 61X400)		1
25	YW64000600300	Hexagon Nut GB/T 6170 M6	SECC15	12
24	SHD-20U-A-33	Control Box Base Plate	SECC15	1
23	SHD-20U-A-32	Control Box Door	SPCC15	1
22	SHD-40U-HD-02	Control Box Body		1
21	YW69020500000	Rivet GB/T 827 2X5		7
20	YP30804.900700	Aluminum Hexagonal Bolt, One Headed M6X8		1
19	YR30000000100	Large SHD Rubber Plug SHD-20U-A-30		4
18	YW62051000100	One Headed Large Flat Head Screw JIS111 M5X8	SPCC15	12
17	SHD-20U-A-05	Heating Box Cover	SPCC15	1
16	BR1014.0100110	Heating Box Fastener 4140X110		1
15	YE90055501300	Thermocouple 5X55LX105X1.1M		1
14	YW02002500000	Stainless Steel Hose Clamp 2.5 inch (25-40MM)		4
13	YW72023600000	2 inch flexible pipe hot heat resistant air pipe	0.362	
12	BW72203700010	Insulated Heat resistant air pipe SHD-20U-A-21		1
11	YW690504.00000	Open Type Flat Head Hot Machine Head Hot GB/T 917 M6X8		4
10	YW65008000100	Standard Spring Washer GB/T 93 8		16
9	YW66081600000	Grade A Flat Washer GB/T 91.1 8.4X16X1.6		12
8	YW60082500100	Hexagon Head Bolt GB/T 917 M6X8-12.9		16
7	BR10250300110	Blower Fastener SHD-25-41J-03		1
6	BM4.0025300850	2.5 inch Plug, One 300/400 / 50/60mm		1
5	YW69050100000	Open Type Flat Head Hot Machine Head Hot GB/T 917 M6X8		6
4	YW020030004.00	Adjustable Spring Insulator 50-50+50 (Ver. C)		3
3	SHD-40U-A-13	Storage tank		1
2	YR10002500100	Cover Fastener SHD-25-41J-06		1
1	SHD-40U-A-09	Hopper Cover	SUS304	1

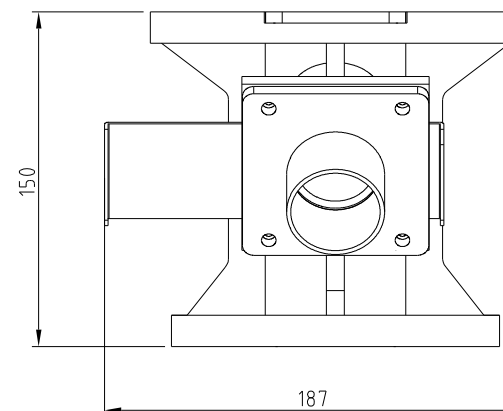
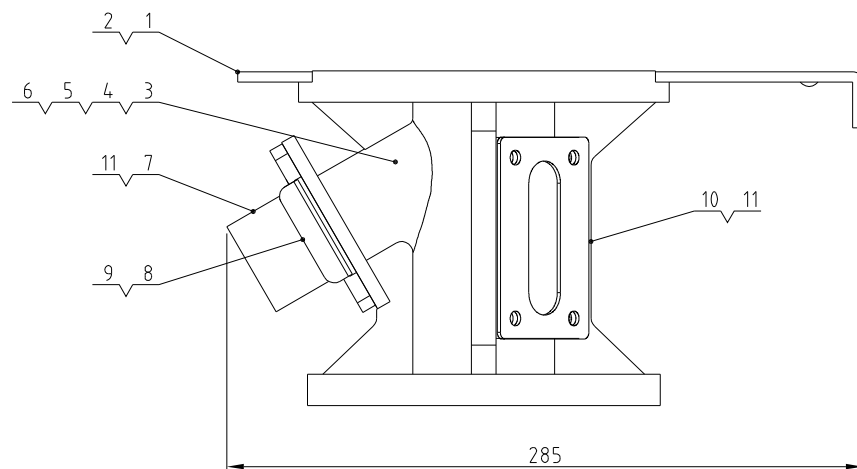


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					设计	核准	
					校对		
标记	更改前	更改后	更改人	日期	审核	日期	20170307

序号	代号	名称	材质	数量	备注
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		图号 SHD-40U-HD-ALL			
		比例 1:8	数量 1		
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		物料号			



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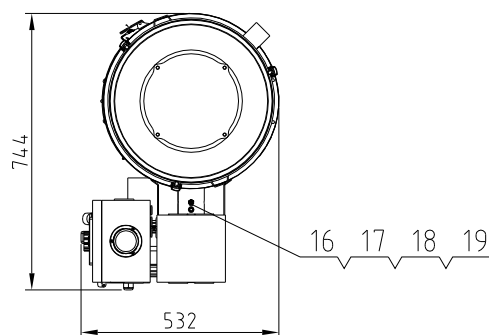
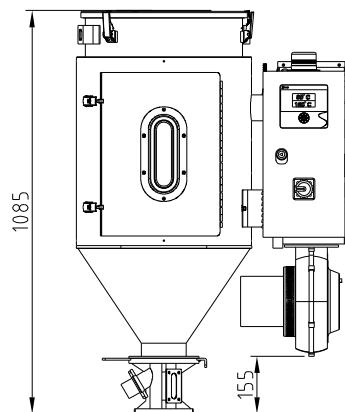
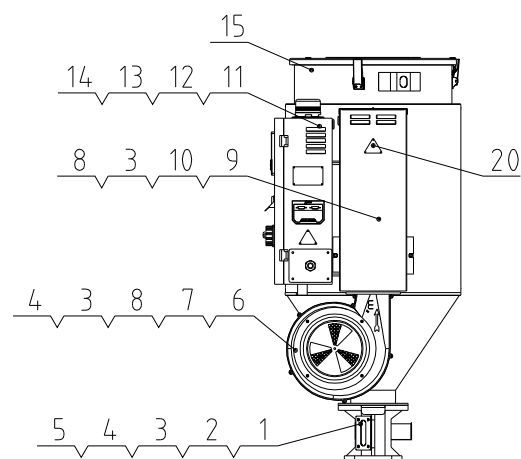


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11	YW62051500000	Cross Recessed Large Flat Head Screw JIS 1111 M5X16	8		
10	YR90854800000	Four-hole Sight Window 85X48X5mm	1	*	
9	YW69616100000	Thumb Screw M6×16×16	1		
8	YW09125000000	Small Material Shutoff Plate HB-250, Thickness 1.4mm	1		
7	BA10500300110	Material Discharge Port SHB-50-ALL-7B Version 0	1		
6	YW66082200100	C-Class Large Washer GB/T 968 (8.4X24X2)	4		
5	YW65008000100	Standard Spring Washer GB/T 93 8	4		
4	YW60083500000	Hexagon Head Bolt GB/T 5781 M6X35-4.8	4		
3	BA20500100110	Standard Base HB-50-A-01 (Version 0)	1		
2	YW61061001800	Hexagon Socket Head Cap Screw GB 70.1 M6X10	1		
1	YW09255000000	Large Material Shutoff Plate HB-50-A-02	1		
序号	代 号	名 称	材 质	数量	备 注

					制图		版号	0	标题	HB-50	图号	比例	1:3	数量	1
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标记	更改前	更改后	更改人	日期	审核		日期	2024.07.25		信易電熱機械股份有限公司	Shini Plastics Technologies, Inc.	物料号	BY10005030350		

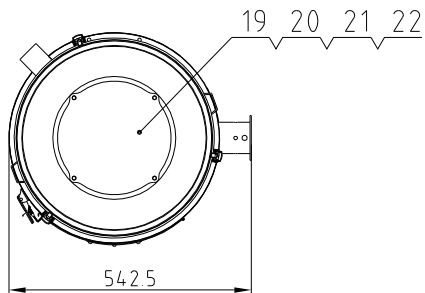
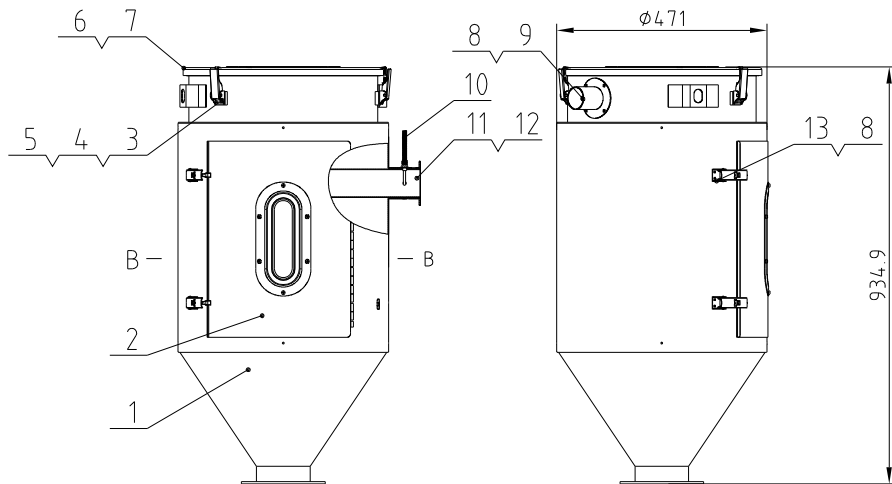


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Heater power	Hopper capacity	Ver.
3KW	80L	Ver.F
Blower power	Inlet pipe diameter	Outlet pipe diameter
0.12KW	2.5inch	2inch

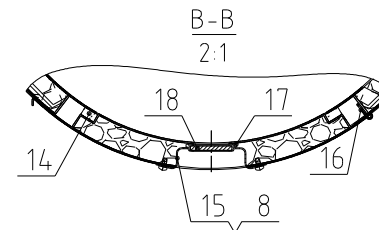
20	YP31434000000	Sticker - High Surface Temperature Warning		2	
19	YR10008001200	Heating Box Air Outlet Pastener SD-80U/80U-B-06	White silica gel	1	
18	YW66051000000	Grade A Flat Washer GB/T 97.1 5		4	
17	YW61051200100	Hexagon Socket Head Cap Screw GB/T 70.1 M5X12-12.9		4	
16	BW72800200200	Insulated Heat Resistant Air Pipe SD-80U-25-4U-01		1	
15	SHD-80U-B-ALL	Insulated Material Tank Assembly		1	
14	YW66061300000	Grade A Flat Washer GB/T 97.1 6		4	
13	YW65006000100	Standard Spring Washer GB/T 93 6		4	
12	YW60061500100	Hexagon Head Bolt GB/T 5783 M6X16-12.9		4	
11	SHD-120U-B-ALL	Control Box Assembly		1	
10	YW66081900000	Flat Washer 8X19X2.0		2	
9	SHD-120U-C-ALL	Heating Box Assembly		1	
8	YW60082500100	Hexagon Head Bolt GB/T 5783 M8X25-12.9		6	
7	BR10150100110	Heating Box Silicone Pastener 150X25 (SD-80U-10)	White silica gel	1	
6	BM40030000150	TB-3F / 3-inch Fan 3Φ 380/480V/50/60Hz		1	
5	YW64080600000	Hexagon Nut GB/T 6170 M8		4	
4	YW66081600000	Grade A Flat Washer GB/T 97.1 (8.4X16X1.6)		8	
3	YW65008000100	Standard Spring Washer GB/T 93 8		10	
2	YW60083500000	Hexagon Head Bolt GB/T 5781 M8X35-4.8		4	
1	BY10005030350	Standard Base Assembly BB-50 (Ver.B), Silver		1	
序号	代 号	名 称	材 质	数 量	备 注

					制图		版号	0	标题	SHD-80U	图号	SHD-80U-ALL	比例	1:18	数量	1
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标记	更改前	更改后	更改人	日期	审核		日期	20260109		信易電熱機械股份有限公司	Shini Plastics Technologies, Inc.	物料号				/



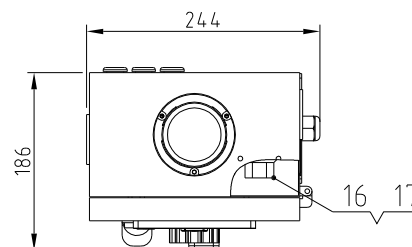
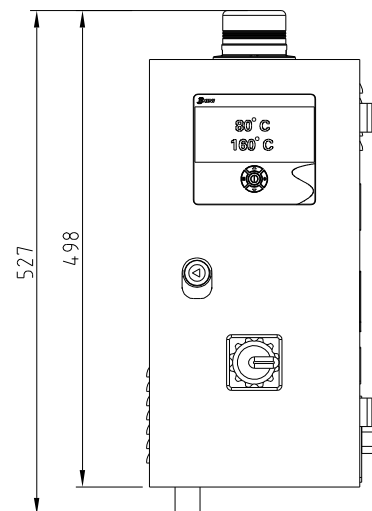
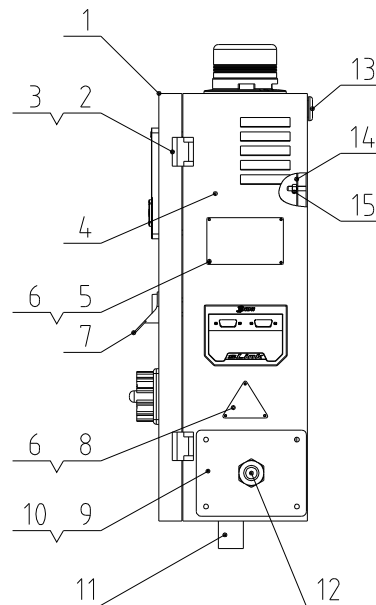
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22	YW66081600000	Grade A Flat Washer GB/T 97.1 (8.4X16X1.6)		4	
21	YW65008000100	Standard Spring Washer GB/T 93 8		4	
20	YW60083000200	Hexagon Head Bolt GB/T 5783 M8X30-8.8		4	
19	BL02900600120	Inlet Sealing Plate SHD-900U-A-69	SUS430	1	
18	YW70008000000	Sight Window Glass MHD-80U-A-10	Reinforced glass	1	*
17	YR10008001300	Sight Window Fastener MHD-80U-A-12	White silica gel	1	
16	YW62041000000	Cross Recessed Large Flat Head Screw JIS1111 M8X10		7	
15	BL02080002020	Sight Window MHD-80U-A-07	SUS304	1	
14	YR10800800900	Cleaning Door Fastener MHD-80U-A-08 (Ver.2)	Red silica gel	1	
13	YW09060200100	Adjustable Angle Lock (Surface Mount with Safety Lock) MHD-80U		2	
12	SHD-80U-B-02	Lower Blow Pipe	SUS201	1	
11	YW68081000000	Hexagon Socket Flat Point Set Screw GB/T 77 M8X10		3	
10	YE90054001300	Thermocouple 5X40LXMBX1.5M		1	
9	SHD-80U-B-05	Exhaust Pipe	SUS201	1	
8	YW62051000000	Cross Recessed Large Flat Head Screw JIS1111 M8X10-4.7H(S)		12	
7	YR10005000100	Cover Fastener SEHD-50-ALL-08	White silica gel	1	
6	SHD-120U-D-03	Hopper Cover		1	
5	YW64040700100	Non-metallic Insert Hex Lock Nut GB/T 889.1		6	
4	YR40000600800	Spring Buckle Plastic Spacer SAL-6U		3	
3	YW02003000400	Adjustable Spring Buckle SAL-6U-A-35		3	
2	SHD-80U-B-04	Outer Cleaning Door		1	
1	SHD-80U-B-01	Insulated Tank		1	
序号	代 号	名 称	材 质	数 量	备 注

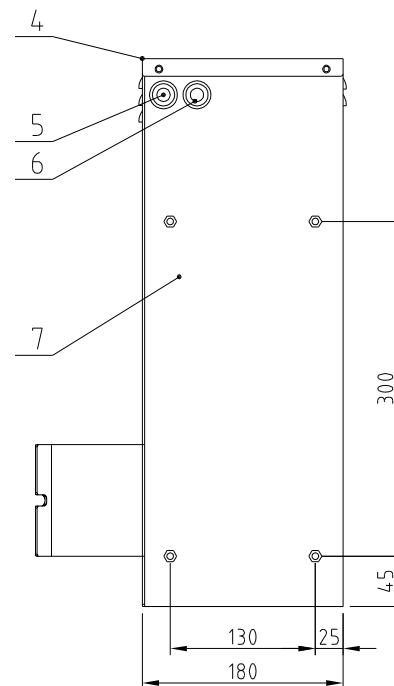
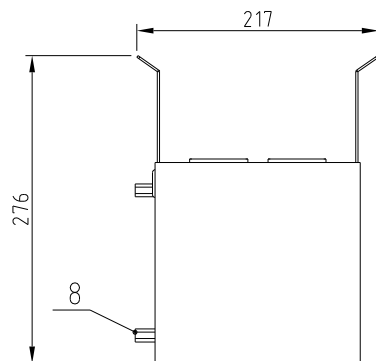
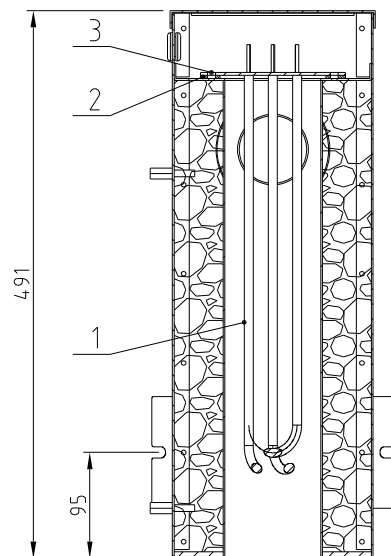
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					校对		准						表面要求			/
标记	更改前	更改后	更改人	日期	审核		日期	20260109		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		物料号			/	



"x" indicates the items that may be damaged; "x x" indicates the items that are more likely to be damaged. It is recommended to back them up. Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

17	BH90115300450	EGO Assembly (115-320°C)		1	
16	SHD-40U-EC-B-04	EGO Fixing Plate	SPCC1.2	1	
15	YW64050300000	Hexagon Nut GB/T 6170 M5		4	
14	SHD-120U-B-03	Control Box Bottom Plate	SECC1.5	1	
13	YR30000000100	Large SHD Rubber Plug SHD-200-A-39		3	
12	YE67201500100	Nickel-Plated Copper Cable Connector 1/2"-16/18.5		1	
11	YE67013500700	Quick Hose Connector WQC1-P13.5B/AD18.5		1	
10	YW67050800000	Cross Recessed Pin Head Self-Locking Tapping Screw GB508 M5/4		4	
9	BL50135000020	Cable Clamp Fixing Plate PBL2.5 SC-6-01 (M&M Available)		1	
8	YP31051650000	Delta 3-Phase 400V Power (Aluminum Label 51X45mm)		1	
7	YW00816100000	Door Lock (MS816-1, Black, with Key)		1	
6	YW69020500000	Rivet GB/T 827 2X5		7	
5	YP30804900700	Small Aluminum Nameplate, Group General 80X45mm		1	
4	SHD-120U-B-01	Control Box Body	SPCC1.2	1	
3	YW62041000000	Cross Recessed Large Flat Head Screw JIS1111 M12X10		10	
2	YW06219200100	Right Hinge CL219-2, Black		2	
1	SHD-120U-B-02	Control Box Door	SPCC1.2	1	
序号	代 号	名 称	材 质	数 量	备 注

					制图		版号	0	标题	SHD-120U	图号	SHD-120U-B-ALL	比例	1:7	数量	1
					设计		核		控制箱组件						材质	/
					校对		准						表面要求		/	
标记	更改前	更改后	更改人	日期	审核		日期	20250611		信易電熱機械股份有限公司	Shini Plastics Technologies, Inc.	物料号		/		



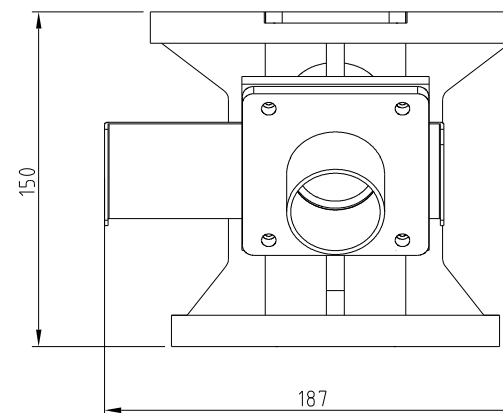
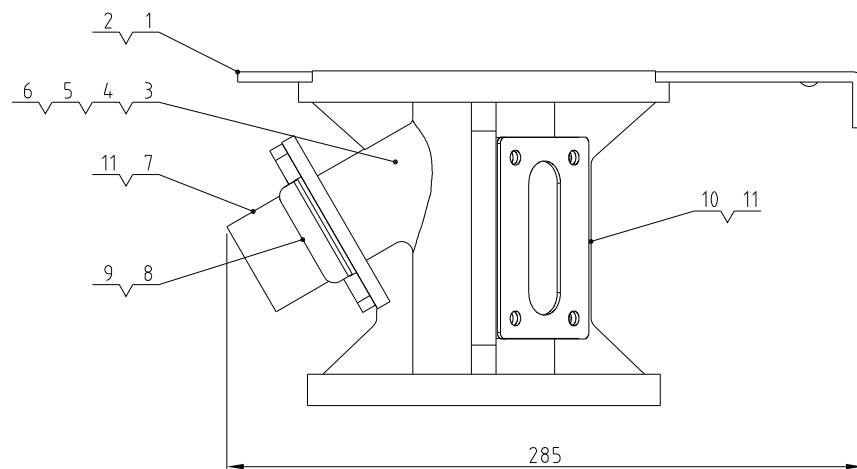
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8	YW60620100000	Stainless Steel Hexagon Stud Bolt M6x20-10 (SUS304)	SUS304	4	
7	SHD-120U-C-01	Heating Box		1	
6	YR30000000200	Small SHD Rubber Plug SHD-20U-A-40	Rubber	1	
5	YR30000000100	Large SHD Rubber Plug SHD-20U-A-39	Rubber	1	
4	SHD-120U-C-02	Heating Box Cover	SPCC15	1	
3	YW62051000100	Cross Recessed Large Flat Head Screw JIS1111 M6x10		8	
2	BR10250300110	Blower Fastener SEHD-25-ALL-03	White silica gel	1	
1	BH70250302150	Pipe heater SEHD-25-B-03-C 3KW/3Φ400V		1	
序号	代 号	名 称	材 质	数 量	备 注

					制图		版号	0	标题	SHD-120U	图号	SHD-120U-C-ALL	比例	1:6	数量	1
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					校对		准								表面要求	/
标记	更改前	更改后	更改人	日期	审核		日期	20250611					物料号		/	



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Shini Plastics Technologies, Inc.



"*"Indicates the items that may be damaged; "×*" indicates the items that are more likely to be damaged.

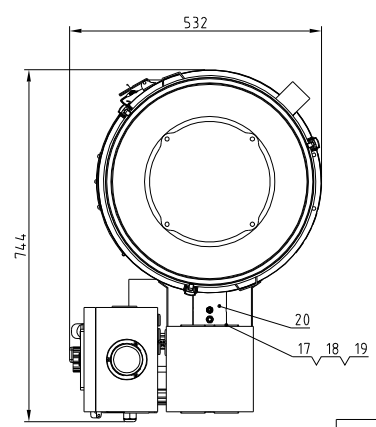
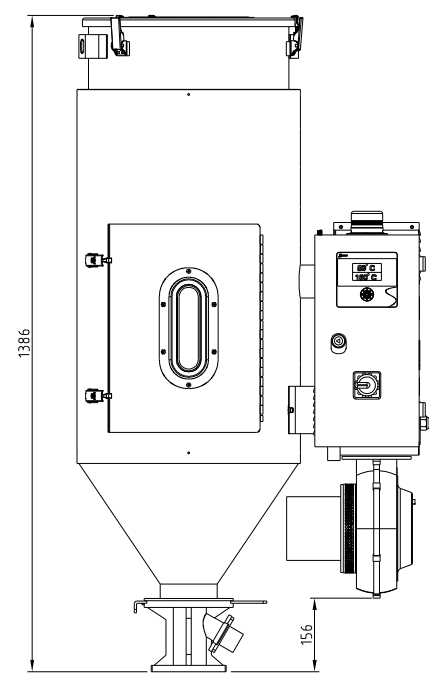
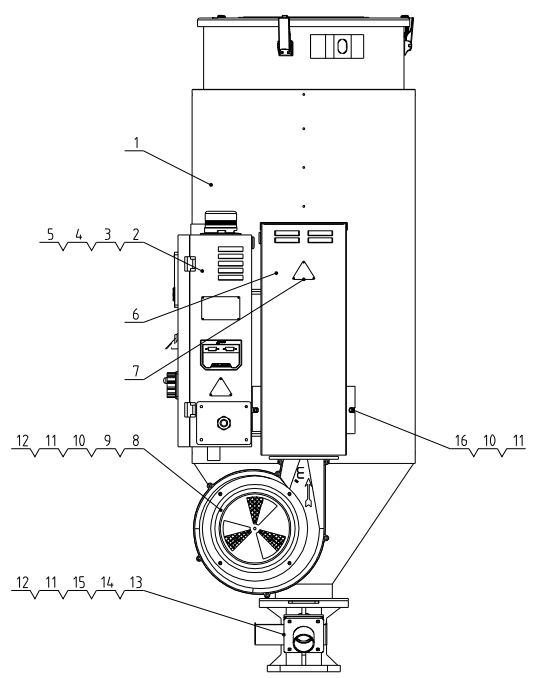
It is recommended to back them up.

Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

11	YW62051500000	Cross recessed large flat head screw JIS1111 M5X16	8		
10	YR90854800000	Four-hole sight window 85X48X5mm	1	*	
9	YW69616100000	Hand twist screw M6X16X16	1		
8	YW09125000000	Small material shutoff plate HB-50, thickness 1.4mm	1		
7	BA10500300110	Material discharge port SHB-50-ALL-7B Version 0	1		
6	YW66082200100	Large grade C washer GB/T968 (8.4X24X2)	4		
5	YW65008000100	Standard spring washer GB/T93 8	4		
4	YW60083500000	Hexagon head bolt GB/T5781 M8X35-4.8	4		
3	BA20500100110	Standard base HB-50-A-01 (Version 0)	1		
2	YW61061001800	Hexagon socket head cap screw GB70.1 M6X10	1		
1	YW09255000000	Large material shutoff plate HB-50-A-02	1		
序号	代 号	名 称	材 质	数 量	备 注

					制图		版号	0	标题	HB-50	图号	比例	1:3	数量	1
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					校对		准		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求	/	
标记	更改前	更改后	更改人	日期	审核		日期	2024.07.25					物料号	BY10005030350	

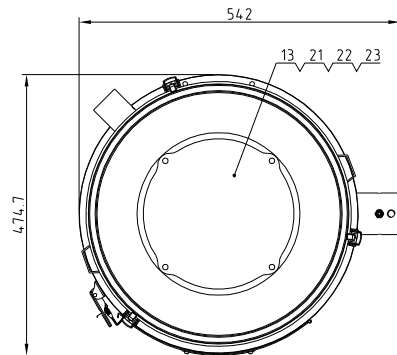
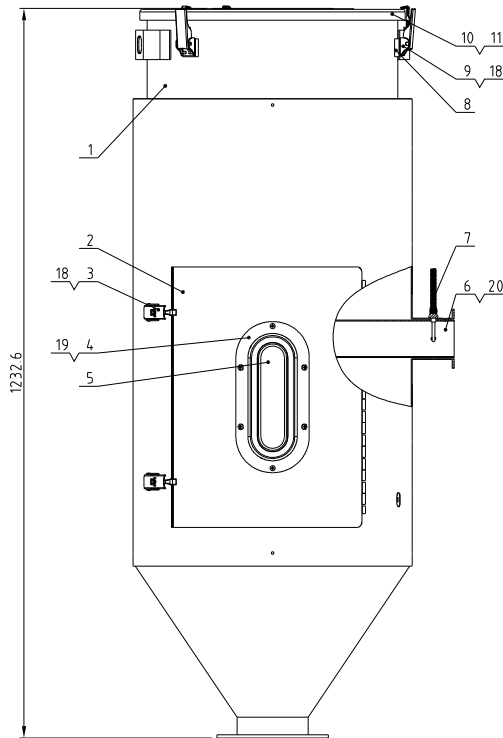
Heater power	Hopper capacity	Ver.
3KW	120L	Ver.F
Blower power	Inlet pipe diameter	Outlet pipe diameter
0.12KW	2.5inch	2inch



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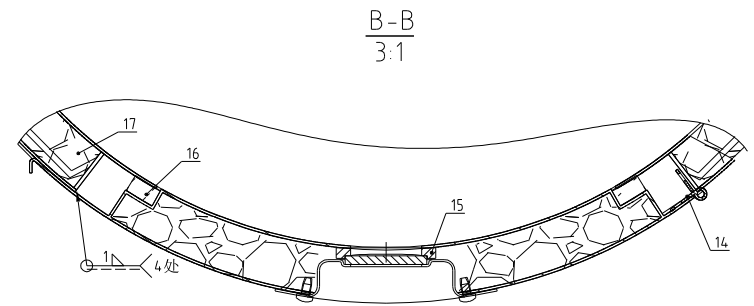
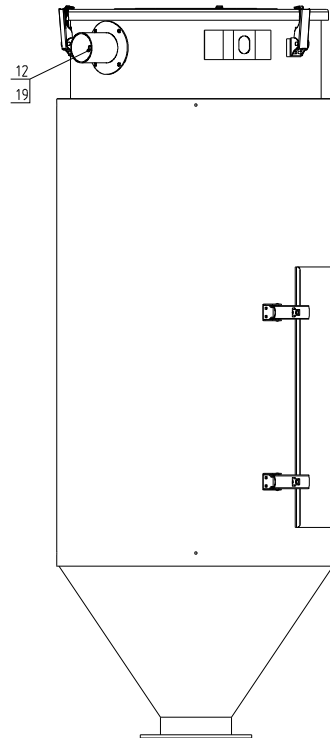
20	BW72800200200	Insulated Heat Resistant Air Pipe 38-48*32-ALL-1		1	
19	YR10008001200	Heating Box Air Outlet Feature 38-48*32*MM-9-4	White silica gel	1	
18	YW66051000000	Grade A Flat Washer GR/T 97.1 6		4	
17	YW61051200100	Hexagon Socket Head Cap Screw GR/T 9.1 6X28-8.8		4	
16	YW66081900000	Flat Washer 8X19X2.0		2	
15	YW64080600000	Hexagon Nut GR/T 6170 M8		4	
14	YW60083500000	Hexagon Head Bolt GR/T 6701 M8X35-4.8		4	
13	BY10005030350	Standard Base Assembly TB-50 (Ver.B)		1	
12	YW66081600000	Grade A Flat Washer GR/T 97.1 8.8X16X1.6		8	
11	YW65008000100	Standard Spring Washer GR/T 93 8		10	
10	YW60082500100	Hexagon Head Bolt GR/T 6703 M8X25-12.9		6	
9	BR10150100110	Heating Box Silicone Paste 160X125	White silica gel	1	
8	BM40030000150	TB-3P / 3" blower		1	
7	YP31434000000	Slider - High Surface Temperature Handling		2	
6	SHD-120U-C-ALL	Heating Box Assembly		1	
5	YW66061300000	Grade A Flat Washer GR/T 97.1 6		4	
4	YW65006000100	Standard Spring Washer GR/T 93 6		4	
3	YW60061500100	Hexagon Head Bolt GR/T 6703 M6X16		4	
2	SHD-120U-B-ALL	Control Box Assembly		1	
1	SHD-120U-D-ALL	Insulated Material Tank Assembly		1	

					制图		版号	0	标题	SHD-120U	图号	SHD-120U-ALL	比例	1:10	数量	1
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					校对								表面要求			/
标记	更改前	更改后	更改人	日期	审核		日期	2025.06.11		信易电热机械股份有限公司	Shini Plastics Technologies, Inc.	物料号				/



Technical Requirements:

1. Silicone shall be applied for fixing during assembly of the sight window glass in Item No 5.
2. When assembling the thermocouple of Item No 7, drill matching M8 holes at the corresponding positions on the lower blow pipe of Item No 6



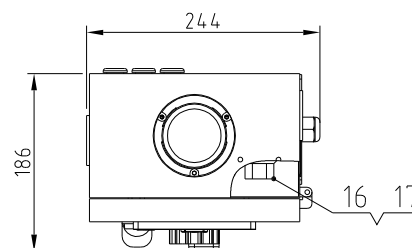
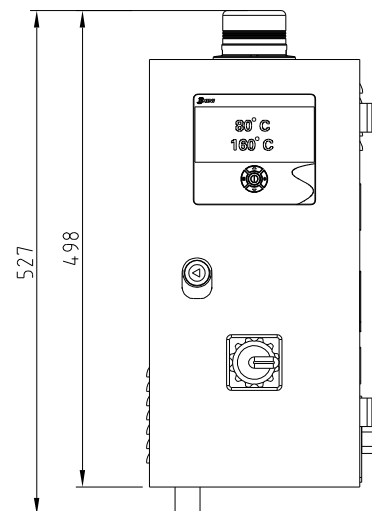
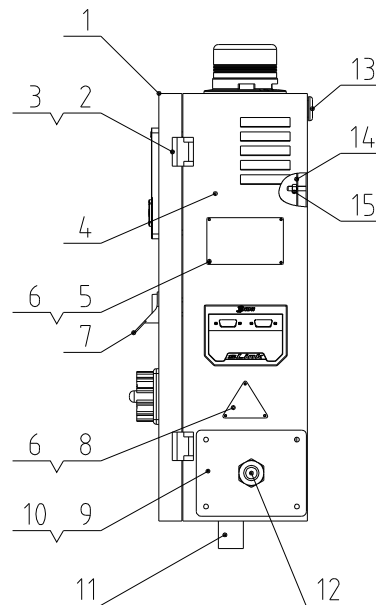
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23	YW66081600000	Grade A Flat Washer GB708.1 16.4X16X1.6		4	
22	YW65008000100	Standard Spring Washer GB7093 8		4	
21	YW60083000200	Hexagon Head Bolt GB7093 M8X30-6.8		4	
20	YW68081000000	Hexagon Socket Flat Head Set Screw Q197T M8X8		3	
19	YW62051000000	One Headed Long Flat Head Screw SUS304 M8X40-8.8		10	
18	YW64040700100	Hex metallic Insert Hexagon Lock Nut GB7088.1 M8		10	
17	YP60252000000	Long One End Insert Hexagon Nut One End Flat One		0.05	
16	YR10012000900	Closing Door Fastener MHD-120U-A-12	Red silica gel	1	
15	YR10008001300	Sight Window Fastener MHD-120U-A-12	White silica gel	1	
14	YW62041000000	One Headed Long Flat Head Screw SUS304 M8X8		7	
13	BL02900600120	Inlet Sealing Plate SHD-900U-A-69	SUS430	1	
12	SHD-120U-D-04	Exhaust Pipe	SUS201	1	
11	YR10005000100	One Fastener SHD-12, White Silicone (Not Available)		1	
10	SHD-120U-D-03	Hopper Cover	SUS201	1	
9	YW02003000400	Adjustable Spring Buckle SH-40+35 (For C)		3	
8	YR40000600800	Spring Buckle Plastic Spacer SH-60		3	
7	YE90054001300	Thermocouple 5X40LX1M3X1.5M		1	
6	SHD-120U-D-02	Lower Blow Pipe		1	
5	YW70008000000	Sight Window Glass MHD-90U-A-10 (Version 0)	Tempered glass	1	*
4	BL02012001020	Sight Window MHD-120U-A-07	SUS304	1	
3	YW09060200100	Adjustable High Lock Buckle One End Safety Lock		2	
2	MHD-120U-A-03	Outer Cleaning Door		1	
1	SHD-120U-D-01	Insulated Tank		1	

序号	代号	名称	材质	数量	备注
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		保温料桶组件		材质	/
		SHD-120U-D-ALL		表面要求	/
		物料号		/	

制图	版号	0	标题	SHD-120U	图号	SHD-120U-D-ALL
设计	核准					
校对	核准					
标记	更改前	更改后	更改人	日期	审核	日期
				2025.06.11		

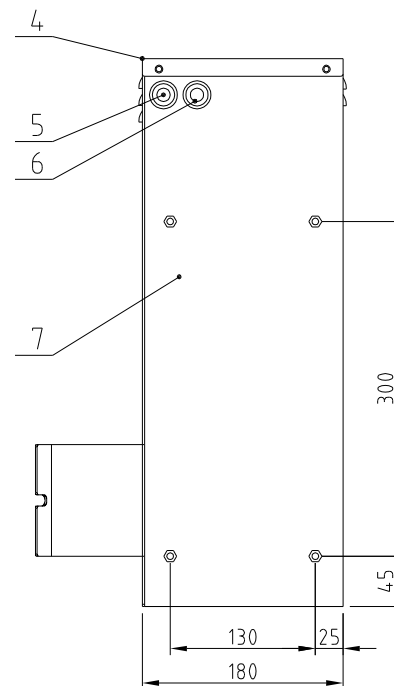
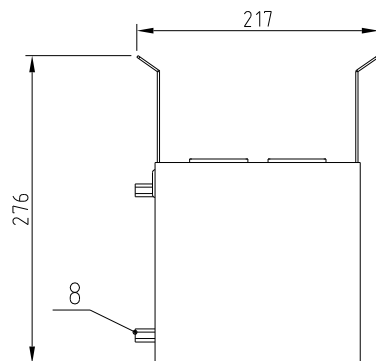
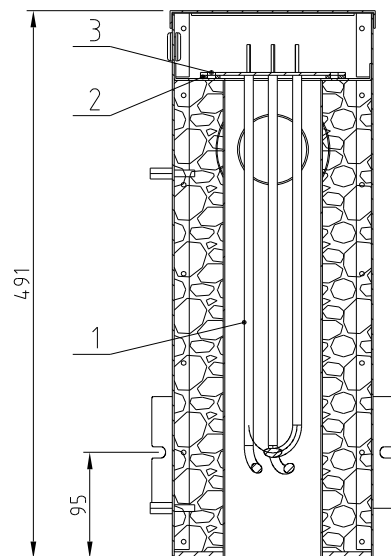
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17	BH90115300450	EGO Assembly (115-320°C)		1	
16	SHD-40U-EC-B-04	EGO Mounting Plate	SPCC1.2	1	
15	YW64050300000	Hexagon Nut GB/T 6170 M5		4	
14	SHD-120U-B-03	Control Box Base Plate	SECC1.5	1	
13	YR30000000100	Large SHD Rubber Plug SHD-200-A-39		3	
12	YE67201500100	Nickel-Plated Copper Cable Connector 1/2"-16M X 1.5		1	
11	YE67013500700	Quick Hose Connector WQC1-P13.5B/AD18.5		1	
10	YW67050800000	Cross Recessed Pan Head Self-Locking Tapping Screw Q 680 M5X4		4	
9	BL50135000020	Cable Clamp Mounting Plate PG13.5		1	
8	YP31051650000	Delta 3-Phase 400V Power Supply (Minimum Load 50X45mm)		1	
7	YW00816100000	Door Lock (MS816-1, Black, with Key)		1	
6	YW69020500000	Rivet GB/T 827 2X5		7	
5	YP30804900700	Small Aluminum Nameplate, General Group Use 80X45mm		1	
4	SHD-120U-B-01	Control Box Housing	SPCC1.2	1	
3	YW62041000000	Cross Recessed Large Flat Head Screw JIS 1111 M8X10		10	
2	YW06219200100	Right Hinge CL219-2, Black		2	
1	SHD-120U-B-02	Control Box Door	SPCC1.2	1	
序号	代 号	名 称	材 质	数 量	备 注

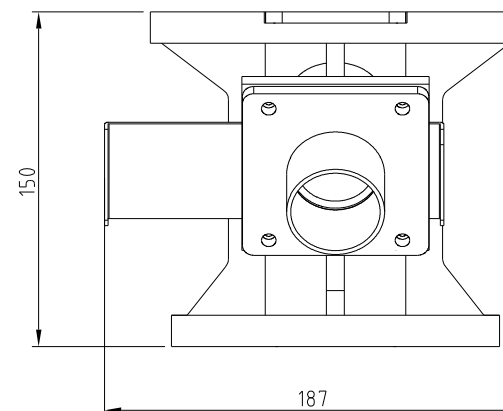
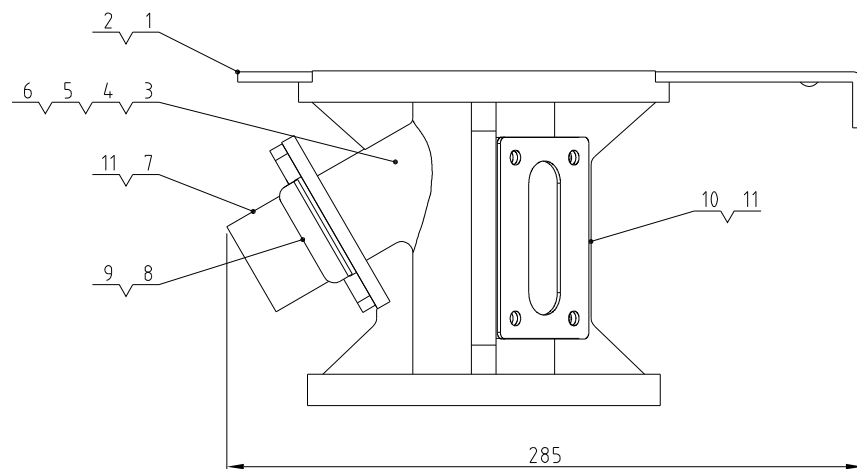
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					校对		准		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.						
标记	更改前	更改后	更改人	日期	审核		日期	20250611							
												表面要求	/		
												物料号	/		



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8	YW60620100000	Stainless Steel Hexagon Stud Screw M6x20+10	SUS304	4	
7	SHD-120U-C-01	Heating Box		1	
6	YR300000000200	Small SHD Rubber Plug SHD-20U-A-40	Rubber	1	
5	YR300000000100	Large SHD Rubber Plug SHD-20U-A-39	Rubber	1	
4	SHD-120U-C-02	Heating Box Cover	SPCC15	1	
3	YW62051000100	Cross Recessed Large Flat Head Screw JIS 1111 M6x10		8	
2	BR10250300110	Blower Fastener SEHD-25-ALL-03	White silica gel	1	
1	BH70250302150	Pipe heater SEHD-25-B-03-C		1	
序号	代 号	名 称	材 质	数 量	备 注

					制图		版号	0	标题	SHD-120U	图号	SHD-120U-C-ALL	比例	1:6	数量	1
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					校对		准						表面要求		/	
标记	更改前	更改后	更改人	日期	审核		日期	20250611		信易電熱機械股份有限公司	Shini Plastics Technologies, Inc.	物料号		/		



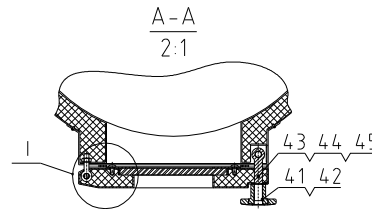
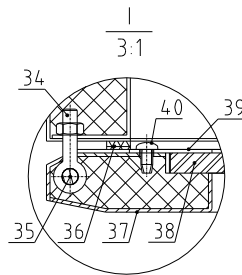
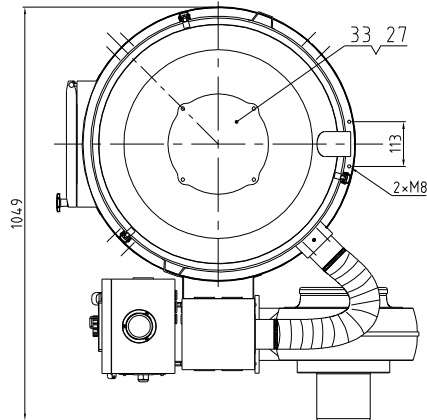
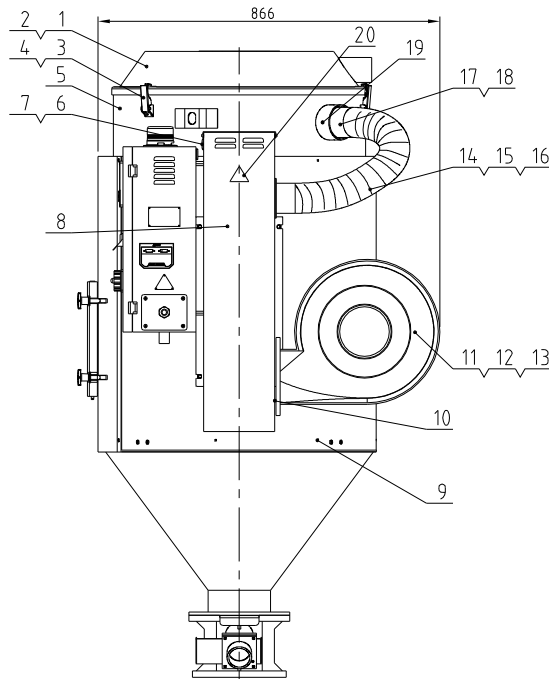
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11	YW62051500000	Cross Recessed Large Flat Head Screw JIS 1111 M5X16	8		
10	YR90854800000	Four-hole Sight Window 85X48X5mm	1	*	
9	YW69616100000	Hand twist screw M6X16X16	1		
8	YW09125000000	Small Shut-off Plate HB-12/50, Thickness 1.4mm	1		
7	BA10500300110	Discharge Outlet S2BD-50-ALL-03 (Ver.0)	1		
6	YW66082200100	C-class Large Washer GB/T 968 (8.4X24X2)	4		
5	YW65008000100	Standard Spring Washer GB/T 93 8	4		
4	YW60083500000	Hexagon Head Bolt GB/T 5781 M6X35-4.8	4		
3	BA20500100110	Standard Base HB-50-A-01 (Ver.0)	1		
2	YW61061001800	Hexagon Socket Head Cap Screw GB 70.1 M6X10	1		
1	YW09255000000	Large Shut-off Plate HB-50-A-02	1		
序号	代 号	名 称	材 质	数量	备注

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					校对		准					表面要求			/
标记	更改前	更改后	更改人	日期	审核		日期	2024.07.25		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	物料号	BY10005030350			



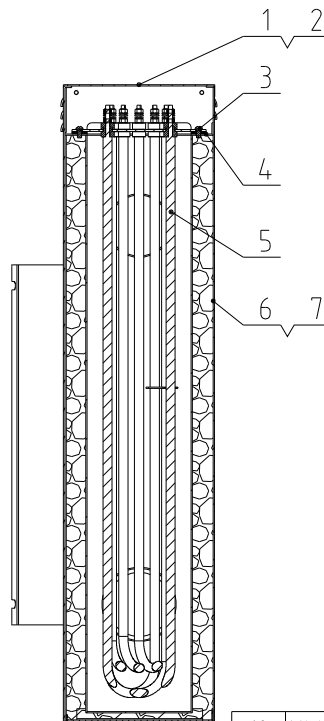
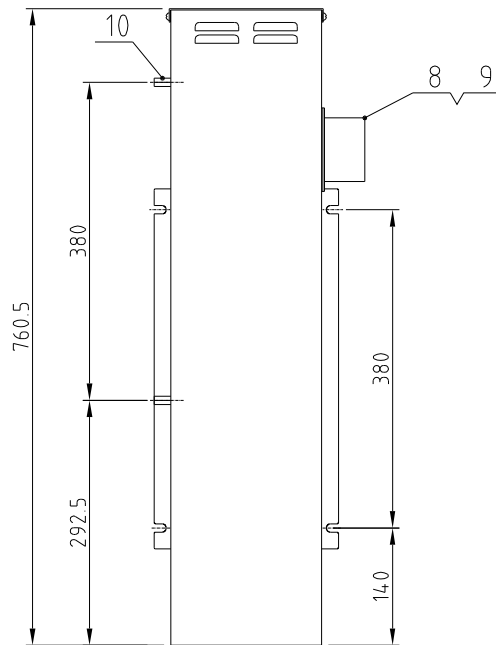
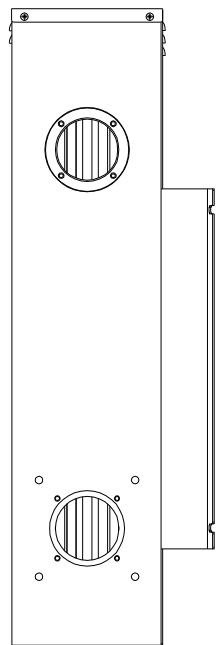
Blower power	Heater power	Capacity	Ver.
0.18kW	12kW	300L	Ver.E

45	YW90012400200	Star ring screw large size 100/200/400		2
44	YW660006000000	Open retaining ring Q2/1886 6		2
43	YW90481203800	Cross length 4 SPS 185 100 pieces/pack		2
42	YW66102000100	Flat Washer Grade A Q2/197.1 10		2
41	YW90001200300	Star eye nut small size SPS-1228		2
40	YW62051000000	Cross recessed flat head screw JIS1111		4
39	SHD-300U-A-42	Visual door retaining ring	SUS201	1
38	YW70406000000	Viewing window (1/16" 400) SPS-300A	Tempered Glass	1
37	SHD-300U-EC-A-04	Visual door components		1
36	YR10304540000	Material door tightening SPS-300/450	Round red silicon gel	1
35	SHD-300U-A-41	View material door latch	SUS201	1
34	BL90630600190	The rear section of the articulated belt		2
33	BL02900600120	Inlet Sealing Plate SPS-300U-A-69	SUS430	1
32	YP60252000000	Epoxy glass fiber laminate		0.08
31	YW65006000100	Standard spring washer Q2/193 6		4
30	YW66061300000	Flat Washer Grade 1 Q2/191.1 F-hat hat		4
29	YW60061500100	Hexagon head bolt Q2/193 M16-12.9		4
28	SHD-300U-C-ALL	Control Box Assembly		1
27	YW60082500100	Hexagon head bolt Q2/193 M16-12.9		12
26	YW66081900000	Flat Washer 8x15x2.0 Dark Rust		4
25	YW61082501200	Hexagon socket head screw Q2/191.1 M16		8
24	BY10200900150	Standard base combination IB-200		1
23	SHD-450U-A-12	Down blow duct bell mouth	SUS201	1
22	SHD-300U-EC-A-03	Exterior view material door frame	SPCC15	1
21	SHD-300U-A-04	Insulation board	SUS430	1
20	YP31434000000	Sticker 450MM Stickiness 15.2N		2
19	YE90054001300	Thermocouple 5x40L-MBx1.6M		1
18	YW68081000000	Hexagon socket flat end set screw		3
17	SHD-300U-A-02	Down blow duct	SUS201(115)	1
16	BW72303700010	Insulation and heat-resistant air duct		1
15	YW72033600100	Air duct 3" double layer round 6 u		0.153
14	YW02003500000	Stainless steel tube bundle 3.6" es		2
13	YW65008000100	Standard spring washer Q2/193 8		16
12	YW66081600000	Flat Washer Grade A (Q.4x16x1.6)		12
11	BM40538000050	Blower 5" 31/3200/450W/50/60HZ		1
10	BR10200100110	Fan pressing SHD-200-A-13	white silicon gel	1
9	YW69050400000	Open type oblate head blind rivet Q2/1		15
8	SHD-300U-B-ALL	Heating Box Assembly		1
7	YR30172900000	Black protective coil (inner hole 719)		1
6	YR30000000100	Rubber stopper SPS large SPS-200	Rubber	1
5	SHD-300U-A-03	Storage barrel		1
4	YW69050100000	Open round head aluminum blind rivets		6
3	YW02003000400	Spring handle adjustable SPS-40-A-35		3
2	SHD-300U-A-01	Barrel cover	/	1
1	YR10010040000	Cover tightly with SHD-100	white silicon gel	2

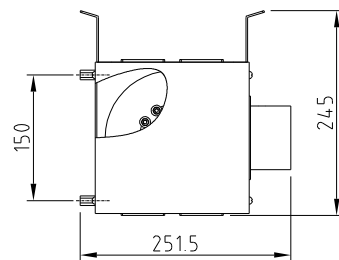
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					校对									表面要求	/
					审核									物料号	/
					日期	20081229									



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Shini Plastics Technologies, Inc.

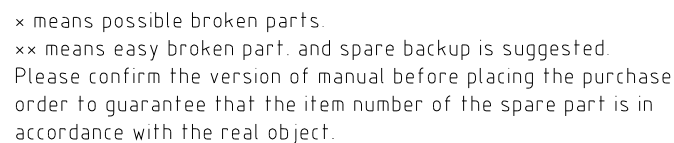


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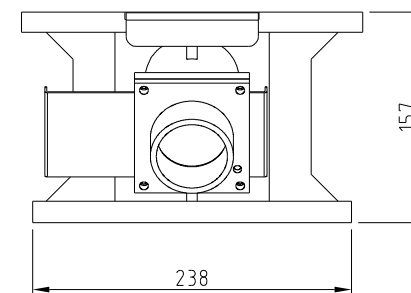
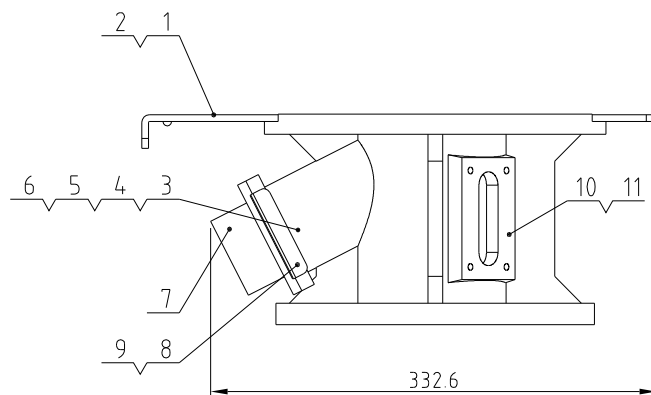


10	YW60620100000	Hexagonal studs M6*20+10		4	
9	YR10008001200	Heating box air outlet tight SCD-800	White silica gel	1	
8	SHD-160U-A-27	Heating box air outlet flange	SUS201	1	
7	YW69050400000	Open type oblate head blind rivet Q37		4	
6	SHD-300U-B-01	Heating Box		1	
5	BH70301200150	Electric heating tube SHD-300U-A-44		1	
4	BR10160100110	Heating box silicone tight :Ø160*124	White silica gel	1	
3	YW62051500000	Cross recessed flat head screw JTS1111		4	
2	YW62051000100	Cross recessed flat head screw JTS1111		8	
1	SHD-300U-B-02	Heating Box Cover	SPCC1.5	1	
序号	代 号	名 称	材 料	数量	备 注

					制图		版号	0	标题	SHD-300U 加热箱组件	图号	SHD-300U-B-ALL	比例	1:8	数量	1
					设计		核							材质		/
					校对		准						表面要求			/
标记	更改前	更改后	更改人	日期	审核		日期	20251204		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			物料号			/



					制图	版本号	0	标题	SHD-300U	图号	SHD-300U-C-ALL	比例	1:7	数量	1
					设计	核准			控制箱组件					材质	/
					校对						 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	表面要求	/		
标记	更改前	更改后	更改人	日期	审核				日期	20251204		物料号	/		



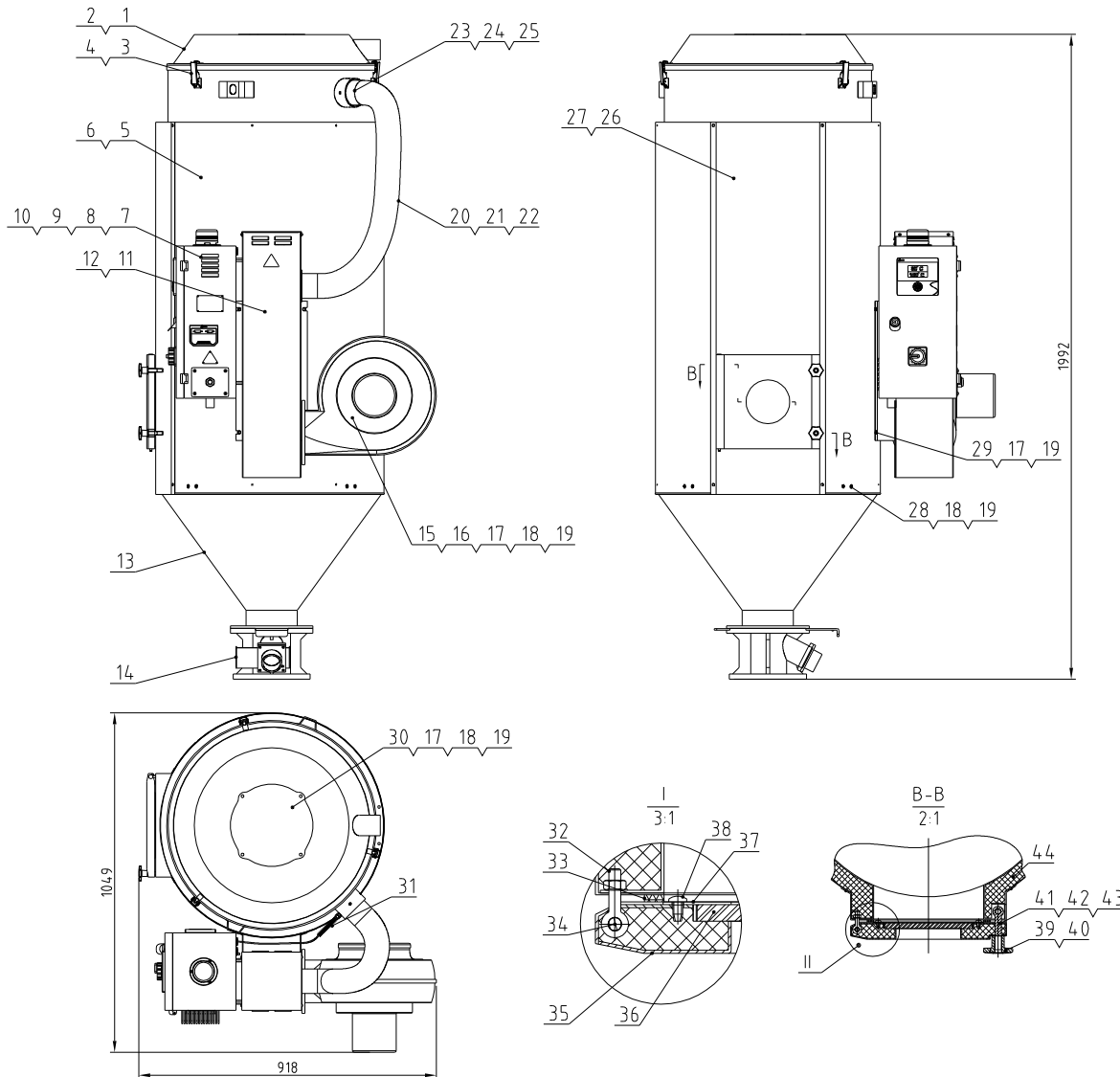
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11	YW62051500000	Cross Recessed Large Flat Head Screw JIS 1111 M5X16	8		
10	YR90854800000	4-Hole Material View Window 85X48X5mm	1		
9	YW69616100000	Thumb Screw M6×16×16	1		
8	YW09106000000	Small Material Shutoff Plate SMD-100/200 (With Mold)	1		
7	BA10200100110	Material Discharge Outlet HB-200-A-03 (Version 0)	1		
6	YW66102500000	Plain Washer 10×25×1.5	4		
5	YW65010000000	Standard Spring Washer GB/T 93 10	4		
4	YW60104000100	Hexagon Head Bolt GB/T 5783 M10×40-8.8	4		
3	BA10200000110	Standard Base HB-200-A-01 (Version 0)	1		
2	YW61061001800	Hexagon Socket Head Cap Screw GB/T 70.1	1		
1	YW09102000000	Large Material Shutoff Plate HB-200-A-02	1		
序号	代 号	名 称	材 料	数量	备注

					制图		版本号		标题	HB-200	图号	比例	1:5	数量	
					设计		核准		标准底座		HB-200-A-ALL			材质	/
					校对									表面要求	/
标记	更改前	更改后	更改人	日期	审核		日期					物料号	BY10200900150		



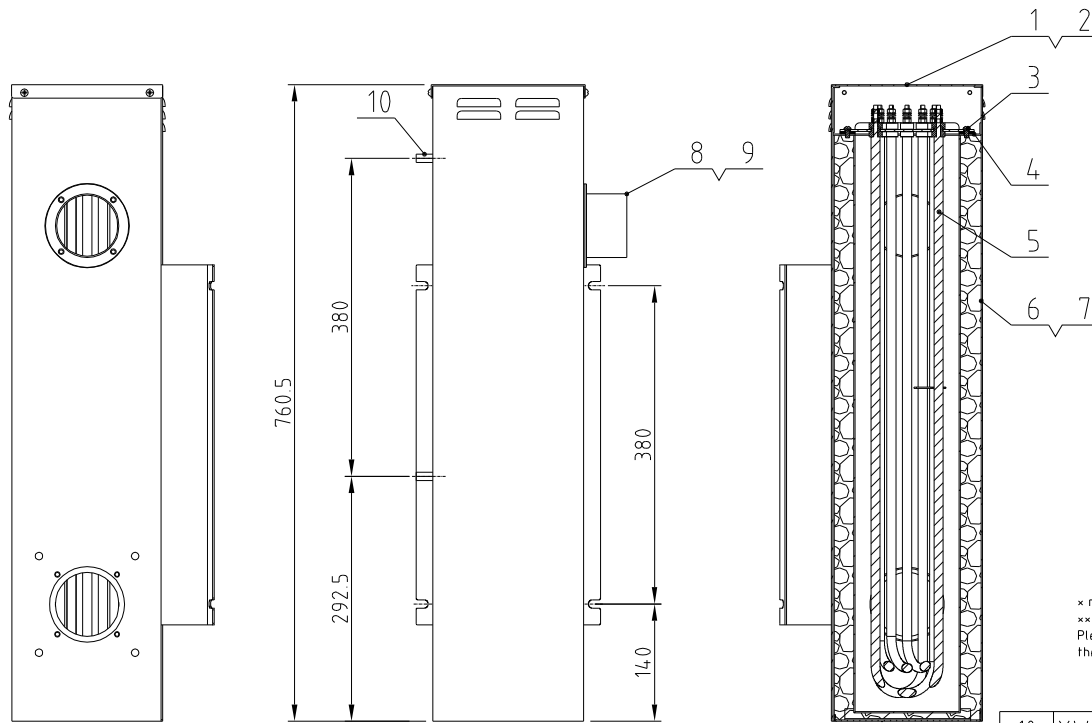
信易电热机械股份有限公司
 Shini Plastics Technologies, Inc.



Blower power	Heater power	Capacity	Ver.
0.18kW	12kW	450L	Ver.E

44	YP60252000000	Epoxy glass fiber laminate		0.09	
43	YW90012400200	Star ring screw large size 100/200/400		2	
42	YW660006000000	Open retaining ring Q235 6		2	
41	YW90481203800	Cross length 48 SHD-128 100 pieces/pack		2	
40	YW66102000100	Flat Washer Grade A Q235 1.10		2	
39	YW90001200300	Star eye nut small size SHD-128		2	
38	YW62051000000	Cross recessed flat head screw SUS1111		4	
37	SHD-300U-A-42	Visual door retaining ring	SUS201	1	
36	YW704060000000	Viewing window (1/16"IN) SHD-300U-A	Reinforced glass	1	*
35	SHD-300U-EC-A-04	Visual door components	SUS201	1	
34	SHD-300U-A-41	View material door latch	SUS201	1	
33	YR10304540000	Material door tightening SHD-300U/450U		1	
32	BL90630600190	The rear section of the articulated belt		2	
31	YE90054013000	Thermocouple 5*40L*4MS*1.5M		1	
30	BL02900600120	Inlet sealing plate SHD-300U-A-63	SUS430	1	
29	YW660819000000	Flat Washer 6x19x2.0 Dark Rust		4	
28	YW61082501200	Hexagon socket head screw Q235 1.10x5		8	
27	YW670508000000	Cross recessed pan head locking screw		4	
26	SHD-450U-A-19	Exterior view material door frame	SPCC15	1	
25	YW680810000000	Hexagon socket flat end set screw		3	
24	SHD-450U-A-12	Down blow duct bell mouth	SUS201	1	
23	SHD-450U-A-18	Down blow duct	SUS201	1	
22	BW72879300010	Insulation and heat-resistant air duct		1	
21	YW72033600100	Air duct 3"es double layer red4.0 es		0.278	
20	YW020035000000	Stainless steel tube bundle 3.5"es		2	
19	YW65008000100	Standard spring washer Q235 8		16	
18	YW660816000000	Flat Washer Grade A (R.4*16*1.6)		16	
17	YW60082500100	Hexagon head bolt Q235 12.9		12	
16	YR10020000600	Blower pressing SHD-200-A-13	White silica gel	1	
15	BM40538000050	Blower 5" 3/4" 300/450/50/60/60		1	
14	BY10200900150	Standard base combination TB-200		1	
13	SHD-450U-A-03	Storage barrel		1	
12	YP31434000000	Sticker 450MM Stickness 1/16"IN		2	
11	SHD-300U-B-ALL	Heating box components		1	
10	YW650060001000	Standard spring washer Q235 6		4	
9	YW660613000000	Flat Washer Grade A Q235 1.10x6x1.6		4	
8	YW60061500100	Hexagon head bolt Q235 12.9		4	
7	SHD-300U-C-ALL	Control box components		1	
6	YW690504000000	Open type plate head blind rivet Q235		15	
5	SHD-450U-A-04	Insulation board	SUS430(0.8)	1	
4	YW690501000000	Open round head aluminum blind rivets		6	
3	YW02003000400	Spring lockie adjustable SL-40*4-35		3	
2	YR100100400000	Cover tightly with SHD-100	White silica gel	2	
1	SHD-300U-A-01	Barrel cover	/	1	

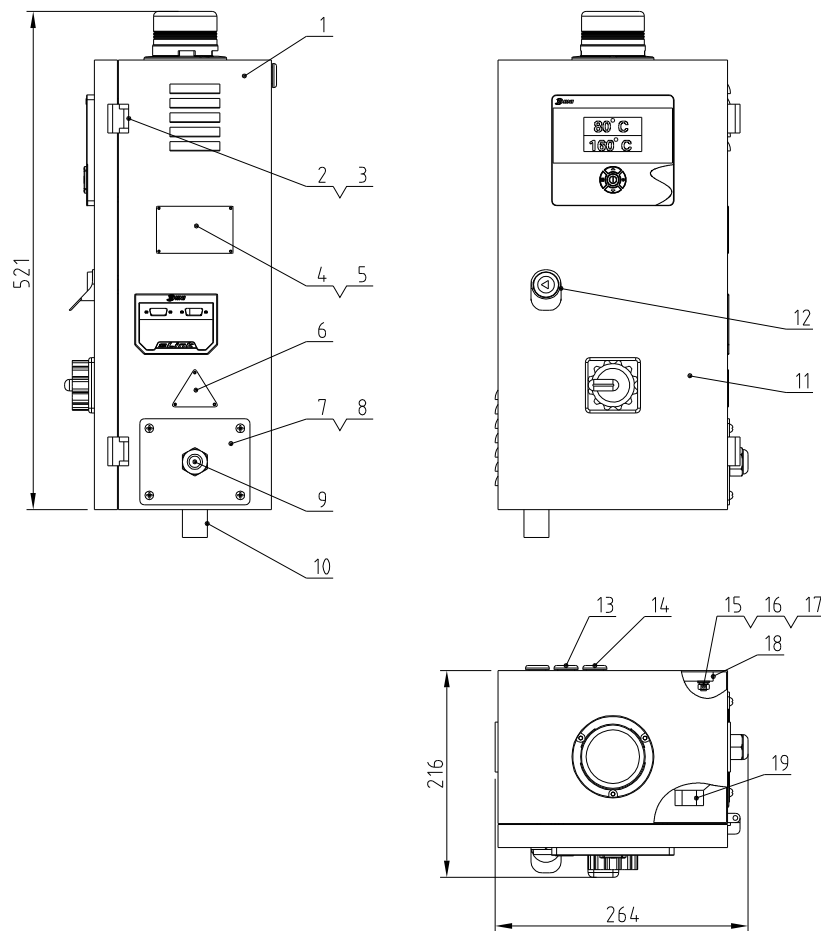
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					校对											
标记	更改前	更改后	更改人	日期	审核		日期	20081229	SHINI	信易电热机械股份有限公司	Shini Plastics Technologies, Inc.	表面要求			/	
												物料号			/	



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10	YW60620100000	Hexagonal studs M6*20+10		4	
9	YR10008001200	Heating box air outlet tight SCD-800	White silica gel	1	
8	SHD-160U-A-27	Heating box air outlet flange	SUS201	1	
7	YW69050400000	Open type oblate head blind rivet Q/T		4	
6	SHD-300U-B-01	Heating case		1	
5	BH70301200150	Electric heating tube SHD-300U-A-44		1	
4	BR10160100110	Heating box silicone tight $\phi 160 \times 124$	White silica gel	1	
3	YW62051500000	Cross recessed flat head screw JTS1111		4	
2	YW62051000100	Cross recessed flat head screw JTS1111		8	
1	SHD-300U-B-02	Heating case cover	SPCC1.5	1	
序号	代 号	名 称	材 料	数 量	备 注

					制图		版号	0	标题	SHD-300U 加热箱组件	图号	SHD-300U-B-ALL	比例	1:8	数量	1
					设计		核								材质	/
					校对		准						表面要求			/
标记	更改前	更改后	更改人	日期	审核		日期	20251204		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	物料号					/



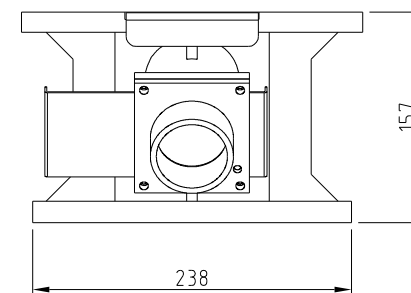
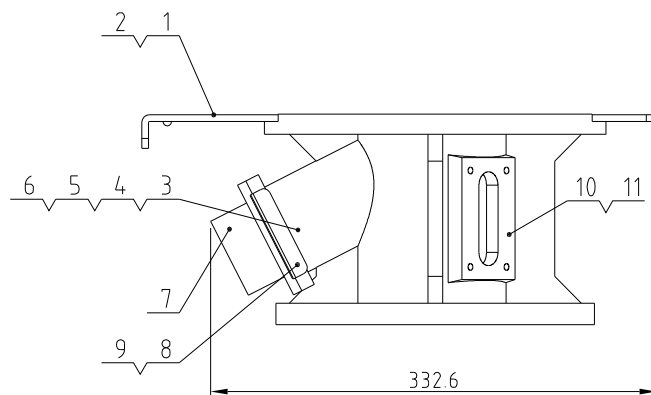
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19	BH90115300450	EGO Assembly		1	
18	SHD-300U-C-03	Control Box Bottom Plate	SECC1.5	1	
17	YW65050000000	Standard Spring Washer GB/T 93.5		4	
16	YW66051000000	Plain Washer Grade A GB/T 97.1.5		4	
15	YW64050300000	Hexagon Nut GB/T 6170 M5		4	
14	YR30172900000	Black Cable Grommet		1	
13	YR30000000100	Rubber Plug SHD Large SHD-200-A-39		2	
12	YW00816100000	Door Lock (MS816-1 Black with Key)		1	
11	SHD-300U-C-02	Control Box Door	SPCC1.2	1	
10	YE67013500700	Quick Hose Connector WQ61-P13.5B/AD18.5		1	
9	YE67201500100	Copper Nickel-Plated Cable Gland LZ12-M20X1.5		1	
8	YW67050800000	Cross Recessed Pan Head Self-Tapping Locking Screw Q 650 M5/4		4	
7	BL03000040120	Cable Clamp Mounting Plate PG13.5 SF-S-01	SPCC1.5	1	
6	YP31051650000	Triangular Power 3-Phase 400V		1	
5	YW69020500000	Rivet GB/T 827 2×5		7	
4	YP30804900700	Aluminum Plate Template (Small) Group Universal 80X40mm		1	
3	YW62041000000	Cross Recessed Large Flat Head Screw JIS 1111 M6X10		10	
2	YW06219200100	Hinge (Right) CL219		2	
1	SHD-300U-C-01	Control Box Body	SPCC1.2	1	
序号	代 号	名 称	材 质	数 量	备 注

					制图		版号	0	标题	SHD-300U	图号	比例	1:7	数量	1
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标记	更改前	更改后	更改人	日期	审核		日期	20251204		信易電熱機械股份有限公司		物料号		/	
										Shini Plastics Technologies, Inc.					



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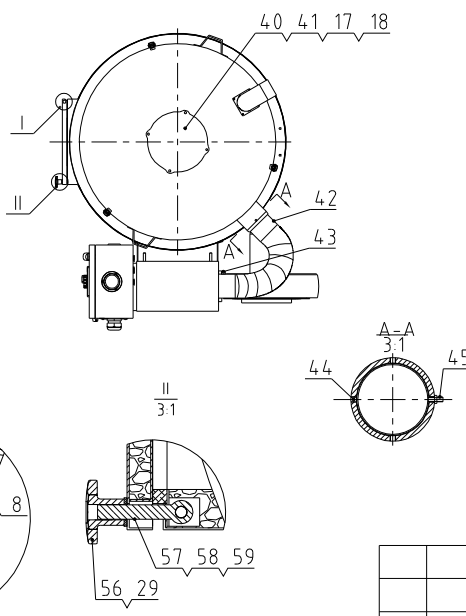
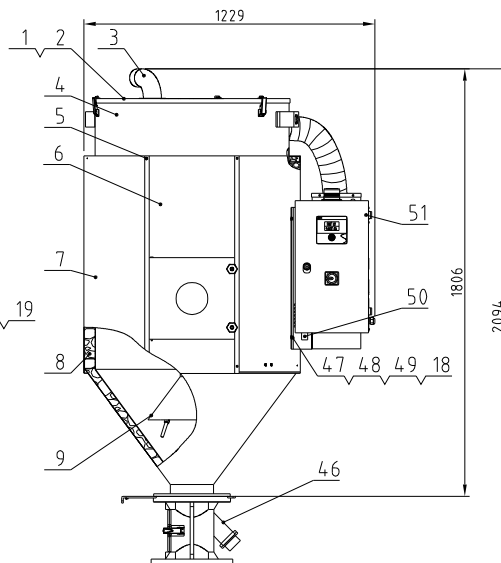
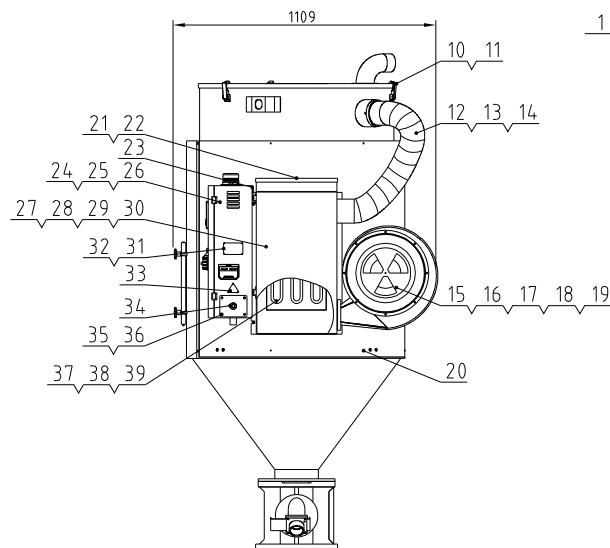
11	YW62051500000	Cross Recessed Large Flat Head Screw JIS 1111 M5X16	8		
10	YR90854800000	4-Hole Material View Window 85X48X5mm	1		
9	YW69616100000	Thumb Screw M6×16×16	1		
8	YW09106000000	Small Material Shutoff Plate SHD-100/600	1		
7	BA10200100110	Material Discharge Outlet HB-200-A-03	1		
6	YW66102500000	Plain Washer 10×25×1.5	4		
5	YW65010000000	Standard Spring Washer GB/T 93 10	4		
4	YW60104000100	Hexagon Head Bolt GB/T 5783 M10X40-8.8	4		
3	BA10200000110	Standard Base HB-200-A-01	1		
2	YW61061001800	Hexagon Socket Head Cap Screw GB/T 70.1	1		
1	YW09102000000	Large Material Shutoff Plate HB-200-A-02	1		
序号	代 号	名 称	材 料	数量	备注

					制图		版号		标题	HB-200	图号	比例	1:5	数量	
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					校对							表面要求			/
标记	更改前	更改后	更改人	日期	审核		日期					物料号		BY10200900150	



信易電熱機械股份有限公司
Shini Plastics Technologies, Inc.

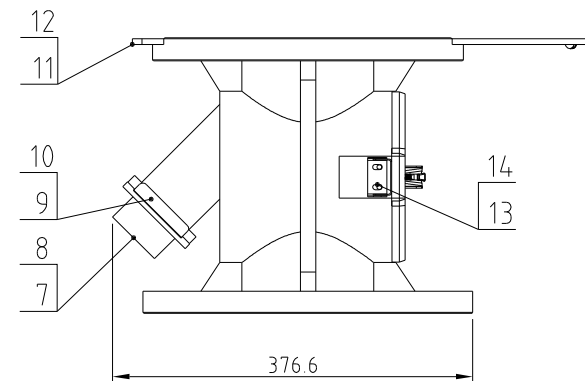
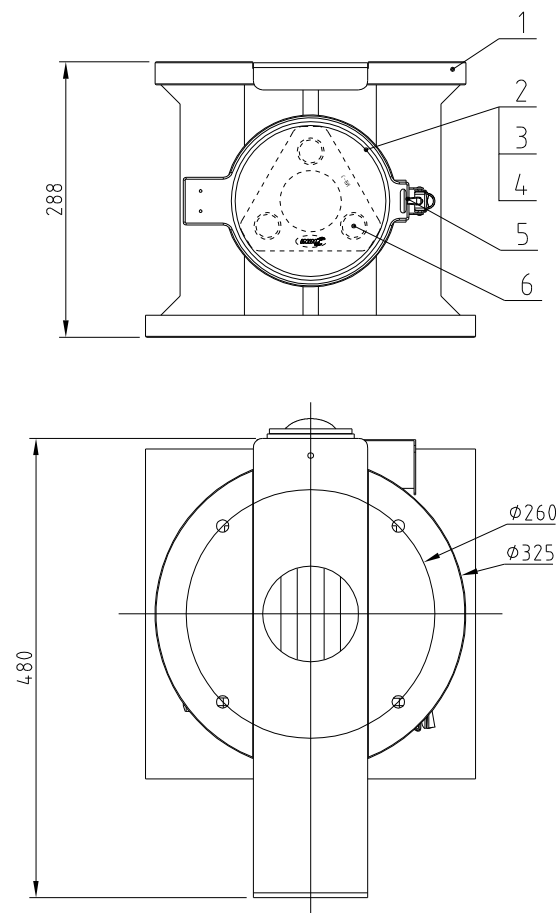
Blower power	Heater power	Capacity	Ver.
0.55kW	18kW	600L	Ver E



59	YW90012400200	Large Lifting Eye Bolt 100/200/400		2		14	YW72043600000	Heat resistant air pipe 4"	Assembly	0.264	*
58	YW66000600000	Open Detaining Ring GB/T 896.6		2		13	YW02004500000	Stainless Steel Ins Clay 4.5" (9-11MM)	Assembly	2	
57	YW90481203800	Cross Pin Length 48 SHD-1229		2		12	BW72119500010	Insulated heat resistant air pipe 32-400	Assembly	1	
56	YW90001200300	Small Lifting Eye Nut SHD-1229		2		11	YW69050100000	Open Type Flat Head Insulation Wind Vane Q/T		6	
55	SHD-600U(750U)-A-05	Material View Door Assembly Drawing		1		10	YW02003000400	Adjustable Spring Buckle SH-40-4-35	Assembly	3	
54	BR10600700110	Material View Door Fastener SHD-600/750 Red Silicone		1		9	SHD-600U-A-49	Lower Blowing Bellmouth	SUS201	1	
53	SHD-600U-A-56	Material View Door Latch		1		8	YP60252000000	Epoxy Glass Cloth Laminates	Assembly	0.15	
52	BL90630600190	Eye Bolt M6x30	SUS304	2		7	SHD-600U-A-03	External Insulation Board	SUS430(0.8)	1	Ink drawing
51	YW06219200100	Hinge (Right) CL219-2 Black		2		6	SHD-600U-A-02	External Material View Door Frame	SPCC15	1	
50	YE67013500700	Quick Hose Connector WQ41		1		5	YW62061000000	Cross Hatched Large Flat Head Screw		4	
49	YW66081900000	Flat Washer 8x19x2.0		4		4	SHD-600U-A-04	Storage tank	Assembly	1	
48	YW61083500000	Hexagon Socket Head Cap Screw GB/T 70.1		4		3	SHD-600U-A-63	Exhaust Air Pipe	SUS201	1	
47	SHD-600U-A-09	Heating Box Mounting Plate	SPCC2.5	1		2	YR10010040100	Open Silicone Fastener	Silicone	2.7	
46	BY10400900150	Magnetic Base Assembly MB-400		1		1	SHD-600U-A-64	Hopper Cover	SUS201	1	
45	YE90059301300	Thermocouple 5x33Lx3M8x2M	Assembly	1							

标记	更改前	更改后	更改人	日期	审核	制图	版号	K	标题	图号	比例	1:20	数量	1
						设计	核		SHD-600U	SHD-600U-A-ALL				
						校对	准		欧化料斗干燥机					
									SHINI	信易电热机械股份有限公司	表面要求			
										Shini Plastics Technologies, Inc.	物料号			

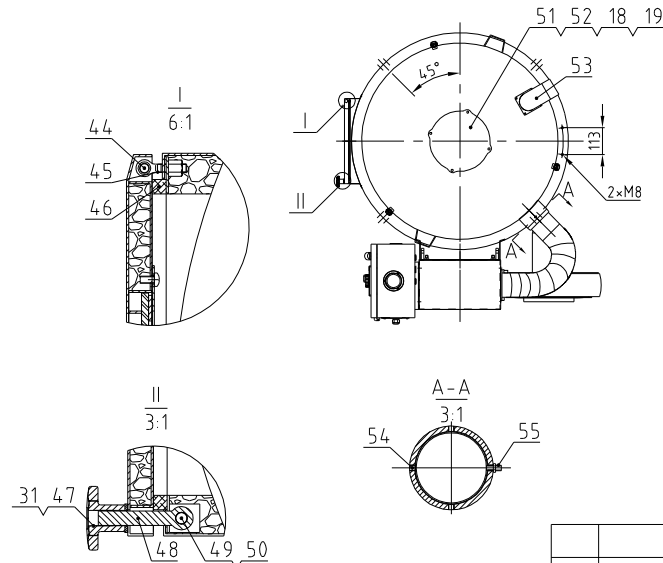
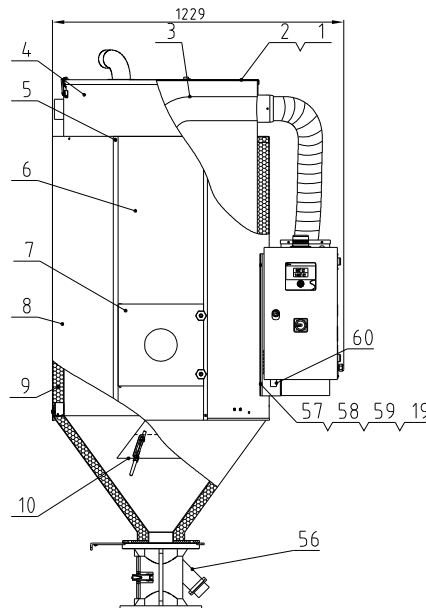
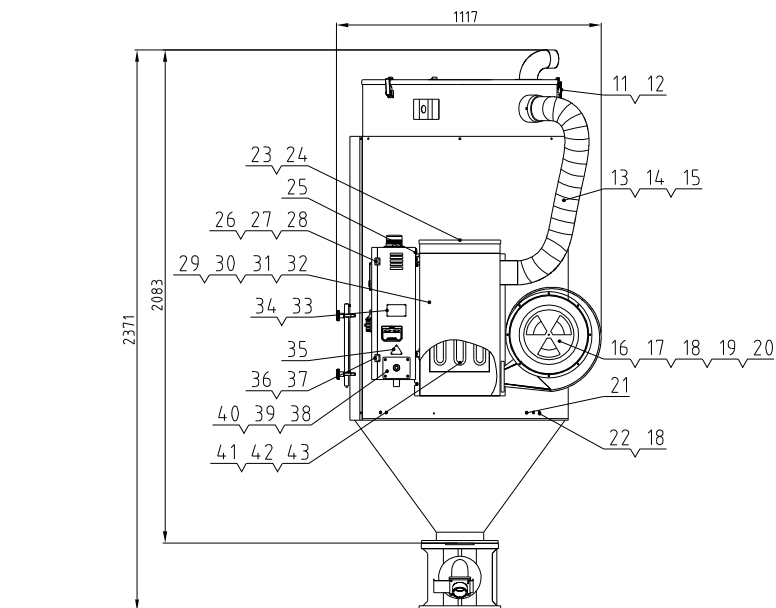
44	YW68081000000	Hexagon Socket Flat Head Set Screw Q/T 7.0		3	
43	BH90115300450	EGO Assembly		1	
42	SHD-600U-A-01	Lower Blowing Air Pipe	SUS201	1	
41	YW60082500100	Hexagon Head Bolt Q/T 5783 M6x5-12.9		4	
40	BL02803700120	Inlet Sealing Plate SHD-600-A-37	SUS430	1	
39	YW63062000000	Cross Hatched Flat Head Screw Q/T 8.8 M6x20		8	
38	YR10607500100	Heating Box Upper Fastener SHD-600-A-9 Version 0		1	
37	BH70601800250	Electric Heating Tube SH-600-100 3/8 250W/40V	Assembly	1	*
36	YW67050800000	Cross Hatched Flat Head Set Screw Q/T 7.0		6	
35	BL02002500120	Cable Clamp Fixing Plate M25		1	
34	YE67251500100	Copper Model Plated Cable Clamp LTB-M25L5		1	
33	YP31051650000	Delta Connection Power 3-Phase 400V		1	
32	YW69020500000	Rivet GB/T 827 2x5		7	
31	YP30804900700	Minimum Plate Impulse Small Gray Internal Nylon		1	
30	YW64001000100	Hexagon Nut GB/T 6170 M10		4	
29	YW66102000100	Flat Washer Grade A GB/T 97.1		10	
28	YW65010000000	Standard Spring Washer GB/T 93 10		4	
27	SHD-600U-A-51	Heating Box Welding Drawing		1	
26	SHD-600U-A-35	Control Box Bottom Plate	SECC15	1	
25	SHD-600U-A-34	Control Box Door	SPCC12	1	
24	SHD-600U-A-33	Control Box Body	SPCC12	1	
23	YR30000000100	Rubber Plug SHD Large	Rubber	3	
22	YW62051000100	Cross Hatched Large Flat Head Screw IS 100 M6x20		8	
21	SHD-600U-A-14	Heating Box Cover	SPCC15	1	
20	YW69050400000	Open Type Flat Head Insulation Wind Vane Q/T		15	
19	BR10250300110	Blower Fastener SHD-25-ALJ-03	White Silicone	1	
18	YW65008000100	Standard Spring Washer GB/T 93 8		16	
17	YW66081600000	Flat Washer Grade A GB/T 97.1		8	
16	YW60083000200	Hexagon Head Bolt Q/T 5783 M6x20		4	
15	BM30055000150	Blower 550W	Assembly	1	



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14	YW67040600600	Cross Recessed Pan Head Self-Tapping Locking Screw Q1650	4		
13	YW09050200000	Magnetic Base Hinge SGD-A-12	1		
12	YW61061001800	Hanger Socket Head Cap Screw Q17 70.1 M6X10-12-70 (SUS)	1		
11	YW09406000040	Large Material Shutoff Plate MB-400-A-02	1		
10	YW69616100000	Thumb Screw M6×16×16	1		
9	YW09106000000	Small Material Shutoff Plate SHD-100/600	1		
8	YW62052000000	Cross Recessed Large Flat Head Screw JIS 1111	6		
7	BA10200100110	Material Discharge Outlet UB-200-A-13 Version 0	1		
6	BY10340000050	Hopper Magnet MR-3 (400KG)	1		
5	YW02003000400	Adjustable Spring Buckle SL-60-A-35 (Version C)	1		
4	BR90040005110	Material View Window MB-400-A-05	1		*
3	YW01040000000	Magnetic Base Spring SHD-400-A-94	1		
2	BA10400000110	Magnetic Base Frame MB-400-A-07	1		
1	BA10400000210	Magnetic Base Main Body MB-400-A-06	1		
序号	代 号	名 称	材 质	数 量	备 注

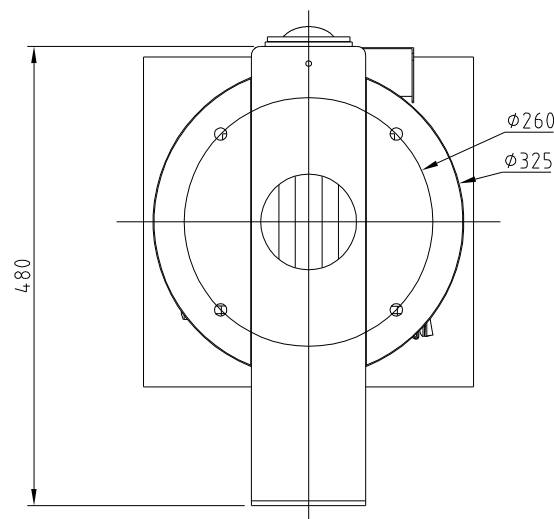
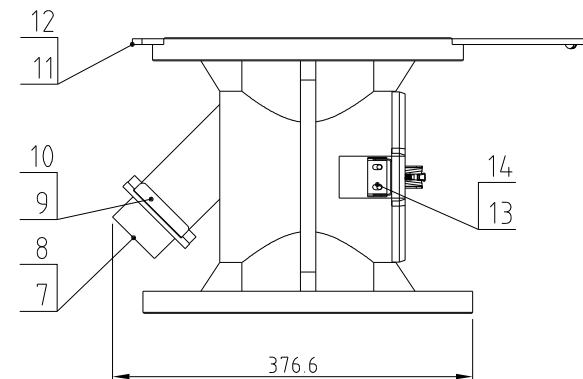
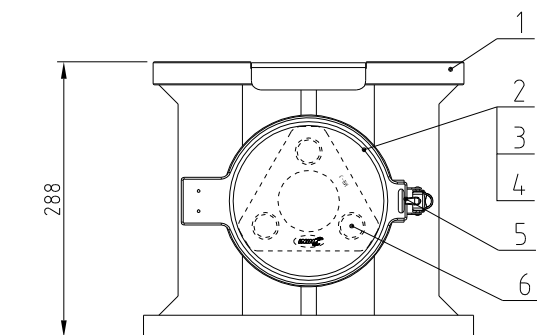
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					校对		准		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		表面要求	/			
标记	更改前	更改后	更改人	日期	审核		日期	20240906			物料号				



60	YE67013500700	Quick Disconnect Plug 11.5/10/8.5	1	
59	YW66081900000	Flat Washer 8x19x2.0	4	
58	YW61083500000	Hexagon Socket Head Cap Screw GB/T 91.1 M8x12.5	4	
57	SHD-600U-A-09	Heating Box Mounting Plate	SPCC2.5	1
56	BY104.00900150	Magnetic Base Assembly MS-40 (Ver.A)	1	
55	YE90059301300	Thermocouple 5x30Lx18x2M	Assembly	1
54	YW68081000000	Hexagon Socket Head Pin Set Screw GB/T 77 Bolt	3	
53	SHD-600U-A-63	Exhaust Air Pipe	SUS201	1
52	YW60082500100	Hexagon Head Bolt GB/T 5783 M8x25-12.9	4	
51	BL02900600120	Inlet Sealing Plate SHD-900U-60	1	
50	YW900124.00200	Large Lifting Eye Bolt 100/200/400	2	
49	YW66000600000	Open Retaining Ring GB/T 896 6	2	
48	YW904.81203800	Cross Pin Length 48 SHD-1229	2	
47	YW90001200300	Small Lifting Eye Nut SHD-1229	2	
46	BR10600700110	Head Nut for Heater SH-0001 SHD-600U-60	1	
45	BL90630600190	Eye Bolt M16x30 (SHD-600U-A-60)	2	

44	SHD-600U-A-56	Material View Door Latch		1	
43	YW63062000000	Cross Hexagonal Pin Head Screw GB/T 91.1 M6x20		8	
42	YR10607500100	Heating Box Support Bracket SH-0001 SHD-600U-60		1	
41	BH70751800250	Electric Heating Tube SHD-1229 SHD-900U-60	Assembly	1	•
40	YW67050800000	Cross Hexagonal Pin Head Self-Locking Nut GB/T 6170 M6		6	
39	BL02002500120	Cable Clamp Fixing Plate K25 SH-5-01		1	
38	YE67251500100	Copper Shielded Flat Cable Shield L270 M5x1.5		1	
37	YW62041000000	Cross Hexagonal Large Pin Head Screw JS 101 M6x10		8	
36	YW06219200100	Hinge (Right) CL219-2 Black		2	
35	YP31051650000	Auto Locking Door Flange SHD-600U-60		1	
34	YW69020500000	Rivet GB/T 827 2x5		7	
33	YP30804.900700	Medium Plate Assembly (Shell) Gray Natural Rubber		1	
32	YW64.001000100	Hexagonal Nut GB/T 6170 M10		4	
31	YW66102000100	Flat Washer Grade A GB/T 91.1 (Q195N2)		10	
30	YW65010000000	Standard Spring Washer GB/T 93 10		4	
29	SHD-600U-A-51	Heating Box Welding Drawing		1	
28	SHD-600U-A-35	Control Box Bottom Plate	SECC15	1	
27	SHD-600U-A-34	Control Box Door	SPCC12	1	
26	SHD-600U-A-33	Control Box Body	SPCC12	1	
25	YR30000000100	Rubber Plug SHD Large	Rubber	3	
24	YW62051000100	Cross Hexagonal Large Pin Head Screw JS 101 M6x10		8	
23	SHD-600U-A-14	Heating Box Cover	SPCC15	1	
22	YW61082501200	Hexagon Socket Head Cap Screw GB/T 91.1 M8x12.5		8	
21	YW690504.00000	Eye Bolt Pin Head Bolt Head Bolt GB/T 6170 M6x20-12.9		15	
20	BR10250300110	Heater Potentiometer SHD-5-ALL-01 White Silicone	White silicon	1	
19	YW65008000100	Standard Spring Washer GB/T 93 8		16	
18	YW66081600000	Flat Washer Grade A GB/T 91.1 (Q195N2)		12	
17	YW60083000200	Hexagon Head Bolt GB/T 5783 M8x30-12.9		4	
16	BM30055000150	Blower 550W 230V/400V	Assembly	1	
15	YW7204.3600000	Flat Washer Grade A GB/T 91.1 M6x10	Assembly	0.362 x	
14	YW02004.500000	Stainless Steel Hose Clamp 4.5" (91-114MM)	Assembly	2	
13	BW72750500010	Insulated Heat Resistant Air Pipe SHD-750U-60	Assembly	1	
12	YW69050100000	Eye Bolt Pin Head Bolt Head Bolt GB/T 6170 M6x20-12.9		6	
11	YW020030004.00	Adjustable Spring Hinge SHD-600U-60 (Version C)	Assembly	3	
10	SHD-750U-A-08	Lower Blowing Bellmouth	SUS201	1	
9	YP60252000000	Epoxy Glass Cloth Laminated	Assembly	0.17	
8	SHD-750U-A-02	External Insulation Board	SUS430(0.8)	1	Ink drawing
7	SHD-600U(750U)-A-05	Material View Door Assembly Drawing		1	
6	SHD-750U-A-06	External Material View Door Frame	SPCC15	1	
5	YW62061000000	Cross Hexagonal Large Pin Head Screw JS 101 M6x10		4	
4	SHD-750U-A-01	Storage tank	Assembly	1	
3	SHD-750U-A-07	Lower Blowing Air Pipe	SUS201	1	
2	YR1001004.0100	Cross Silicone Potentiometer B-type 2.0m	silicone	2.7	
1	SHD-600U-A-64	Hopper Cover	SUS201	1	

标记	更改前	更改后	更改人	日期	制图	版号	J	标题	图号	比例	1:20	数量	1
					设计	核		SHD-750U	SHD-750U-A-ALL			材质	/
					校对	准		欧化料斗干燥机					
					审核			SHINI	信易电热机械股份有限公司	表面要求		/	
						日期	20071215	Shini Plastics Technologies, Inc.		物料号		/	



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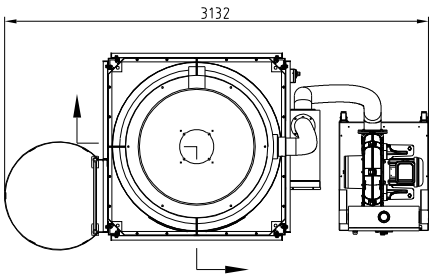
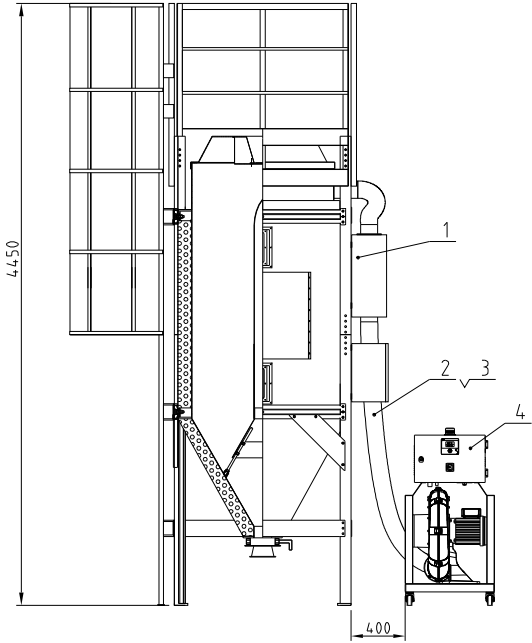
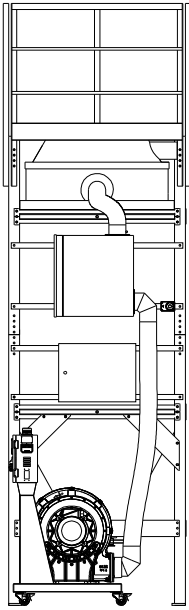
14	YW67040600600	Cross recessed panhead self-tapping locking screw GB600 M4	4		
13	YW09050200000	Magnetic Base Hinge SGD-A-12	1		
12	YW61061001800	Hexagon socket head cap screw GB70.1M6x10-12-70 (SUS)	1		
11	YW09406000040	Big blanking plate MB-400-A-02	1		
10	YW69616100000	Hand screw M6 * 16 * 16	1		
9	YW09106000000	Small blanking plate SEHD-100/600	1		
8	YW62052000000	Cross recessed big flat head screw JIS1118x20	6		
7	BA10200100110	Blanking port HB-200-A-03 Rev 0	1		
6	BY10340000050	Hopper magnet MR-3 (400KG)	1		
5	YW02003000400	Snap-on Adjustable SML-6U-A-35 Rev C	1		
4	BR90040005110	Vision window MB-400-A-05 (PC board) Rev 0	1		*
3	YW01040000000	Magnetic base spring SHD-400-A-94	1		
2	BA10400000110	Magnetic Base Frame MB-400-A-07	1		
1	BA10400000210	Magnetic base body MB-400-A-06	1		
序号	代 号	名 称	材 质	数 量	备 注

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					校对		准					表面要求			/
标记	更改前	更改后	更改人	日期	审核		日期	20240906				物料号		BY10400900150	



信易電熱機械股份有限公司
Shini Plastics Technologies, Inc.

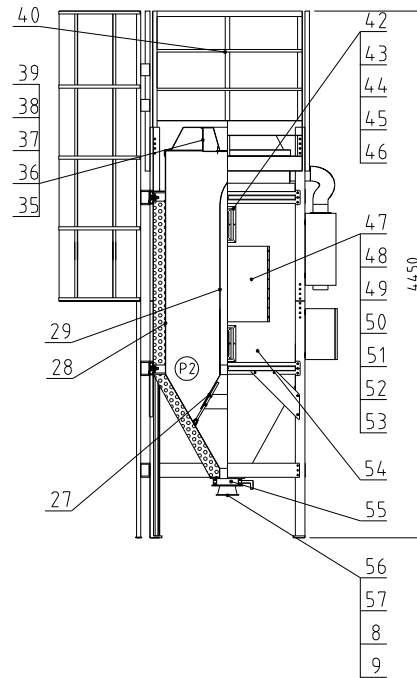
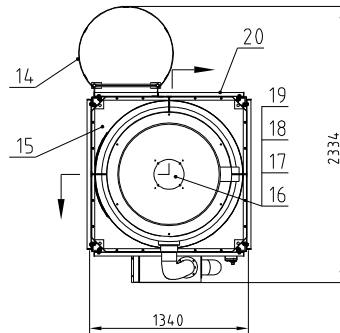
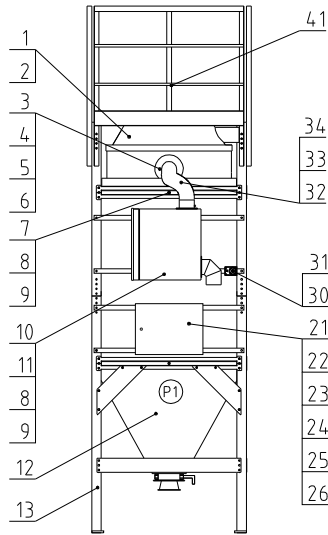
Blower power	Heating power	Capacity	Ver.
3.7kW	32kW	1500L	Ver.E



× means possible broken parts.
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4	SHD-1500U-B-ALL	Wind turbine base assembly drawing	/	1	
3	YW02501200000	Stainless steel tube bundle 5.6"es		2	
2	YW72053600000	Heat-resistant air duct 5" 48.6 u		1	•
1	SHD-1500U-A-ALL	Assembly diagram	/	1	
序号	代号	名称	材料	数量	备注

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					校对											
标记	更改前	更改后	更改人	日期	审核		日期	20260408		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	表面要求	/	物料号	/		



(P3) Technical Requirement: After fixing the exhaust fan cover to the hopper lid, the hole on the exhaust fan cover through which the exhaust pipe passes shall be secured using the matching flange (SHD-1500U-A-03-05) on the hopper lid, in order to block the hole on the exhaust fan cover.

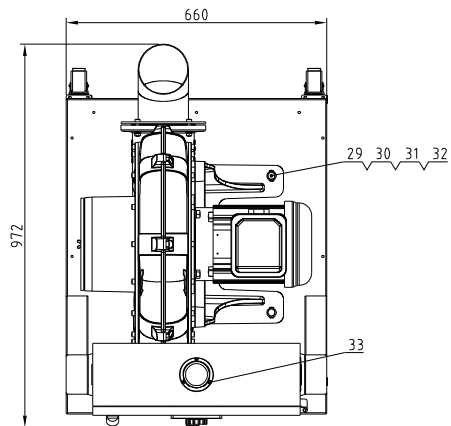
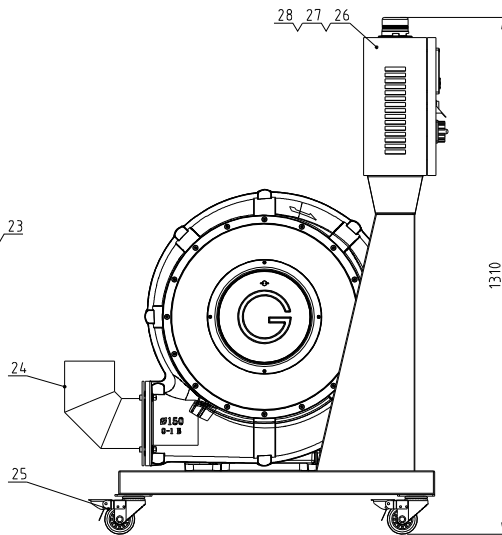
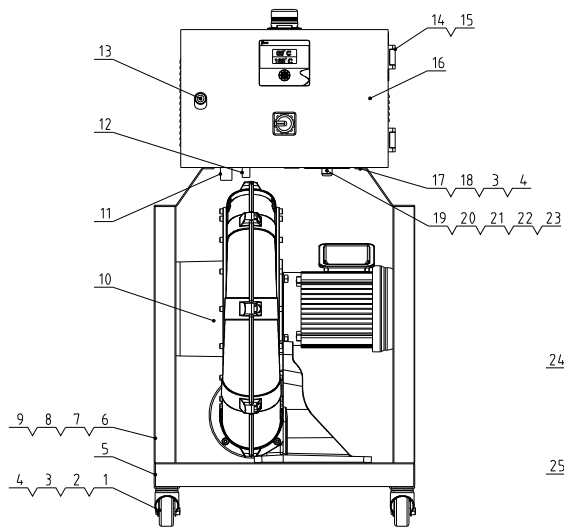
57	YW61161000000	Hexagon socket head screw GR/T70.1		4	
56	SHD-1500U-A-40	Adapter flange	SUS201	1	
55	YW59518000000	Wafer handle butterfly valve 5" es	Aluminum Outer Plate L 1mm	1	
54	SHD-1500U-A-04	Outer cover board		1	
53	YR10505000000	Foam silicone 500*500*5mm		1	
52	BL02090007820	Door handle assembly SHD-9000+ALL	/	2	
51	YW60101050000	Anti-loosening nut M10*1.5		1	
50	BH10150001310	Big Star combination M10	Aluminum Outer Plate L 1mm	1	
49	SHD-1500U-A-35	Cladding board	Aluminum Outer Plate L 1mm	1	

48	SHD-1500U-A-34	Aluminum cladding panel		1	
47	SHD-1500U-A-06	Visual gate		1	
46	YW64000500000	Hexagonal nut M5 anti-loosening		12	
45	YR40000600000	Clamping six holes SHD-12+11		2	
44	YW70000100000	Tempered glass six holes SHD-1900+02		2	*
43	BW09000630040	Six-hole viewing window SHD-12+16	SUS201	2	
42	SHD-4000U-A-57	Inner frame of viewing window		2	
41	SHD-1500U-A-71	Guardrail four		1	For use when H is selected as an option
40	SHD-1500U-A-69	Guardrail 2		2	For use when H is selected as an option
(P3) 39	YW66061200000	Flat washer GR/T96 6/16 4.2x4.2-12-70		4	
(P3) 38	YW61061600000	Hexagon socket head screw GR/T70.1 M6x16-70		4	
37	YW61081600200	Hexagon socket head screw GR/T70.1		4	
36	YW68240200000	Flat washer GR/T96 6/16 4.2x4.2-12-70		4	
35	SHD-1500U-A-73	Exhaust grille		1	
34	BW72150000010	Insulation and heat-resistant air duct		1	
33	YW02501200000	Stainless steel tube bundle 5.5" es		2	
32	YW72053600000	Heat-resistant air duct 5" 41.6 mm		0.2	*
31	YW62051000100	Cross recessed flat head screw JIS1111		2	
30	BH90115300350	Combination ISO (115-20°C SS 13082.160)	SUS201	1	
29	SHD-1500U-A-02	Down blow duct	Weldment	1	
28	SHD-1500U-A-01	Storage Hopper Welding Drawing		1	
27	SHD-1500U-A-54	Down blow duct bell mouth		1	
26	YW64001000100	Hexagonal nut GR/T6170 M10		4	
25	YW65010000000	Standard spring washer GR/T93 10		10	
24	YW61035002000	Hexagon head bolt GR/T5783 M10x5-12.9		10	
23	SHD-1500U-A-91	Heating Control Box Door Panel	SPCC15	1	
22	SHD-1500U-A-23	Electrical installation plate	SECC15	1	
21	SHD-1500U-A-15	Electric control box board	SPCC15	1	
20	SHD-1500U-A-70	Guardrail three		1	For use when H is selected as an option
19	YW66082200100	Large washer C grade GR/T96 8 4.2x4.2		4	
18	YW65008000100	Standard spring washer GR/T93 8		4	
17	YW60082500100	Hexagon head bolt GR/T5783 M10x5-12.9		4	
16	BL02900600120	Inlet sealing plate SHD-300U-A-09		1	
15	SHD-1500U-A-67	Foot pedal	Anti-drip Plate 3.1mm	4	For use when H is selected as an option
14	SHD-1500U-A-50	Guard ladder	Aluminum Outer Plate L 1mm	1	For use when H is selected as an option
13	SHD-1500U-A-68	Tripod assembly drawing		1	
12	SHD-1500U-A-26	Hopper covering board	Aluminum Outer Plate L 1mm	1	
11	YW64001600000	Hexagonal nut GR/T6170 M16		4	
10	SHD-1500U-C-ALL-400V	Heating box components		1	
9	YW66163000000	Flat Washer Grade 1 GR/T96.1 10-Hole Hex		16	
8	YW65016200000	Standard spring washer GR/T93 16		16	
7	YW61165000000	Hexagon socket head screw GR/T70.1		8	
6	YW66102500000	Flat Washer 10x25x1.5 Dark Rust		26	
5	YW61102000000	Hexagon socket head screw GR/T70.1		4	
4	YE90059301500	Thermocouple 5*93L*MB*7M		1	
3	BW21152500010	Aluminum fixed block SHD-1500U+10	ZL101	1	
2	YR10010040100	Over Silicone Clamp D Type 2.0mm		4	
1	SHD-1500U-A-03	Hopper lid	SUS201	1	

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(P3)		增加零件与技术要求		20260408	制图	版号	P
(P2)		喇叭口处增加支撑块		20260408	设计	核准	
(P1)		更改底座加隔板固定孔		20260408	校对		
标记	更改前	更改后	更改人	日期	审核	日期	20081121

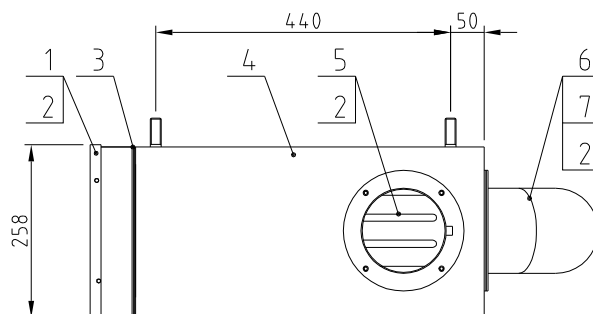
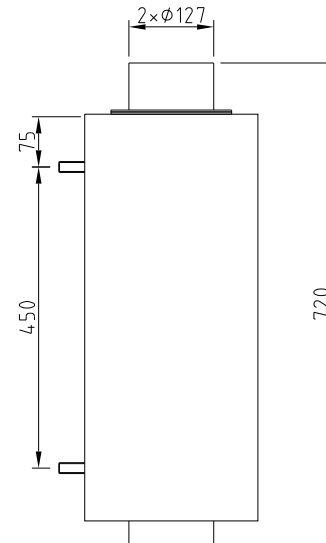
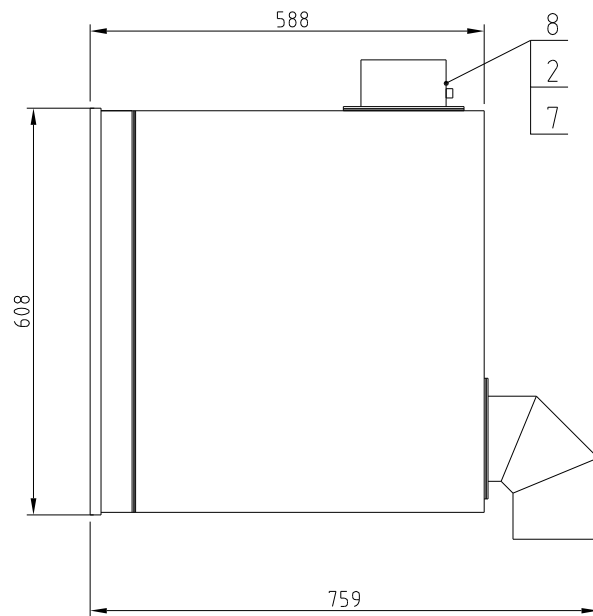
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SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.				表面要求			/
		物料号					/



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33	YW63041200100	Cross recessed pan head screw GB/T-818		3	
32	YW64012100000	Hexagonal nut GB/T6170 M12		4	
31	YW65012000000	Standard spring washer GB/T93 M12		4	
30	YW66123200100	Large washer 1 grade GB/T96 12 (14x16)		8	
29	YW60125000100	Hexagon head bolt GB/T5781 M12x50		4	
28	YW62052000000	Cross recessed flat head screw JIS1111		4	
27	SHD-1500U-B-05	Electrical component mounting plate	SECC15	1	
26	SHD-1500U-B-03	Electric control box	SPCC15	1	
25	YW03000300000	3" black PP sheet with middle brake		2	
24	SHD-1500U-B-06	Fan outlet flange	SUS201	1	
23	YW69020500000	Rivet GB/T 827 2x5	2024	7	
22	YP31051650000	Power supply 3-phase 400V 51*4500		1	
21	YW67050800000	Cross recessed pan head locking screw		4	
20	BL03000040120	Line clamp fixing plate PCB.5 9x-9-01	SPCC20	1	
19	YE67201500100	Copper nickel-plated cable connector		1	
18	YW64000600300	Hexagonal nut GB/T6170 M6		4	
17	YW630061500000	Cross recessed pan head screw GB/T-818		4	
16	SHD-2500U-B-04	Control box door	SPCC12	1	
15	YW62051000100	Cross recessed flat head screw JIS1111		12	
14	YW06219100000	Large hinge CL219-1 /CL734-1		2	
13	YW00816100000	Door lock (6S16-1 black with key)		1	
12	YE67109000000	Quick hose connector WGI-P10B/M13.0		1	
11	YE67116040000	Quick hose connector WGI-P10B/M12.2		1	
10	YM30015001600	Mixer CL-150A 1.7kW/3-phase 380V/50Hz		1	
9	YW65008000100	Standard spring washer GB/T93 8		6	
8	YW66081900000	Flat Washer 8x19x2.0 Dark Rust		6	
7	YW60082000500	Hexagon head bolt GB/T5783 M12x12-9		6	
6	SHD-1500U-B-02	Column		2	
5	SHD-1500U-B-01	Base plate	SPCC3.0	1	
4	YW66061800000	Large Washer Grade 1 GB/T96 16 kg load		24	
3	YW65006000100	Standard spring washer GB/T93 6		20	
2	YW60061500100	Hexagon head bolt GB/T5783 M12x16-12.9		16	
1	YW03000300300	Flat plate fixed black rubber wheel 3"		2	
序号	代号	名称	材料	数量	备注

				制图		版号	0	标题	SHD-1500U	图号	SHD-1500U-B-ALL	比例	1:12	数量	1
				设计		核准			风机底座装配图				材质	/	
				校对								表面要求	/		
标记	更改前	更改后	更改人	日期	审核	日期	20260408		信易电热机械股份有限公司	Shini Plastics Technologies, Inc.	物料号	/			



Technical Requirements:

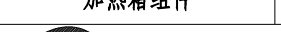
- 1 There are 24 heating pipes in total, divided into 2 groups. Each group has a power of 16 kW, and the total power is 32 kW.
- 2 When assembling Item 5, Item 6, and Item 8 with Item 4, silicone gaskets shall be installed between them for sealing to ensure good sealing performance.

8	SHD-1500U-A-28	Air outlet flange	SUS201	1	
7	SHD-1500U-C-03	Inlet and outlet flange tightening	白砂胶	2	
6	SHD-1500U-A-27	Air inlet flange	SUS201	1	
5	BH70150000850	Electric heating tube SHD-1500U 3;p		1	*
4	SHD-1500U-C-01	Heating box welding diagram	/	1	
3	SHD-1500U-A-47	Heating box silicone tight	白砂胶	1	
2	YW63061000000	Cross recessed pan head screw GB/T-818		30	
1	SHD-1500U-A-19	Electric heater cover	SPCC1.5	1	
序号	代 号	名 称	材 料	数量	备 注

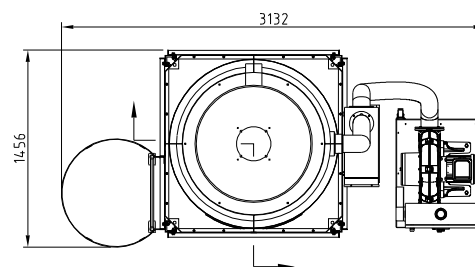
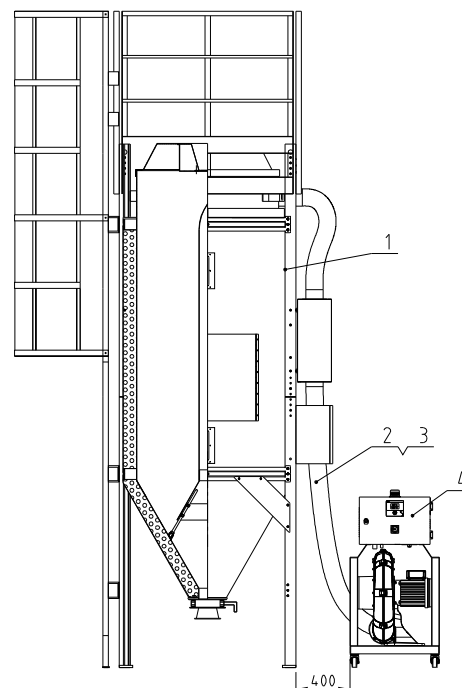
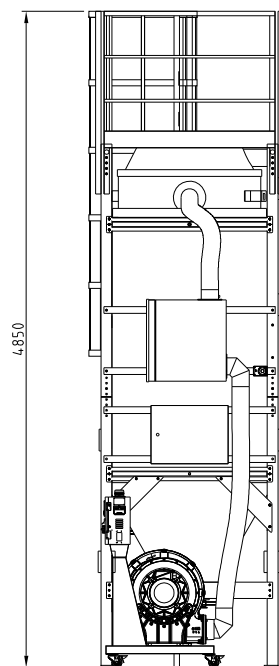
* means possible broken parts.

** means easy broken part, and spare backup is suggested.

Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object

					制图		版号	0	标题	SHD-1500U	图号	SHD-1500U-C-ALL-400V	比例	1:10	数量	1
					设计		核	准		加热箱组件		 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		材质	/	
					校对					表面要求	/					
标记	更改前	更改后	更改人	日期	审核		日期	20260119	物料号	/						

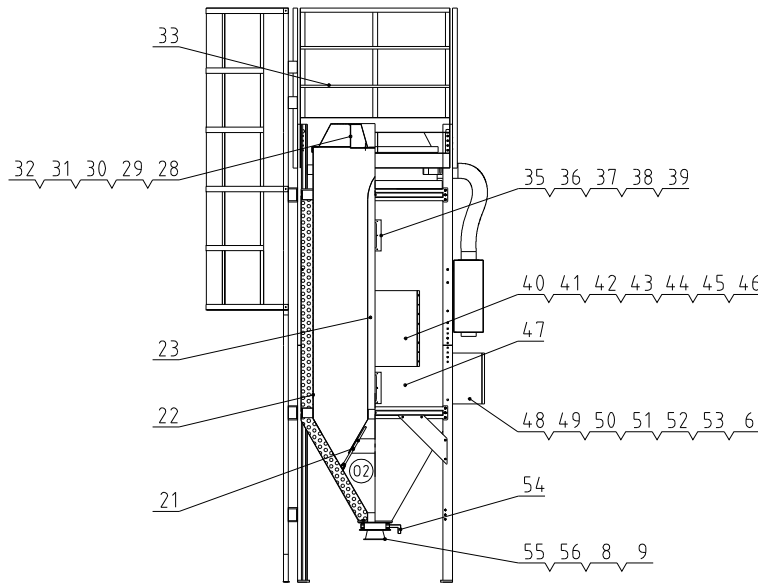
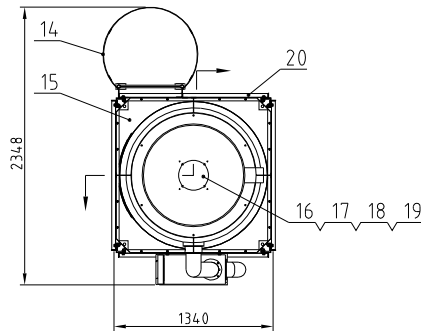
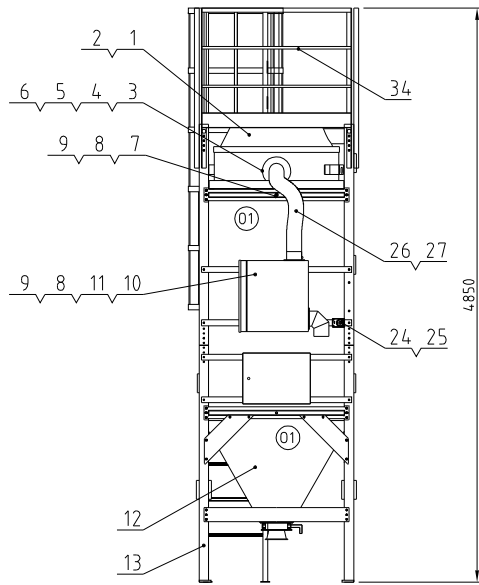
Blower power	Heating power	Capacity	Ver.
3.7kW	32kW	2000L	Ver.E



× means possible broken parts.
 ×× means easy broken part, and spare backup is suggested.
 Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

4	SHD-1500U-B-ALL	Wind turbine base assembly drawing	/	1	
3	YW02501200000	Stainless steel tube bundle 5.6"es		2	
2	YW72053600000	Heat-resistant air duct 5" 43.6 u		1	•
1	SHD-2000U-A-ALL	Assembly diagram	/	1	
序号	代 号	名 称	材 料	数 量	备 注

					制图		版号	0	标题	SHD-2000U	图号	SHD-2000U-ALL	比例	1:35	数量	1
					设计		核准			欧化料斗干燥机					材质	/
					校对								表面要求			/
标记	更改前	更改后	更改人	日期	审核		日期	20260408		信易电热机械股份有限公司	Shini Plastics Technologies, Inc.	物料号			/	



③ Technical Requirement: After fixing the exhaust fan cover to the hopper lid, the hole on the exhaust fan cover through which the exhaust pipe passes shall be secured using the matching flange (SHD-1500U-A-03-05) on the hopper lid, in order to block the hole on the exhaust fan cover

56	YW61161000000	Hexagon Bolt GB/T6170 M16x1.6 (Hex Bolt)		4	
55	SHD-1500U-A-40	Adapter Flange	SUS201	1	
54	YW59518000000	Manual Butterfly Valve 5"		1	
53	YW64.001000100	Hexagon Nut GB/T6170 M10		4	
52	YW65010000000	Standard Spring Washer GB/T93 10		10	
51	YW60103500200	Hexagon Head Bolt GB/T93 M10x25-12.9		10	
50	SHD-1500U-A-91	Heating Control Box Door Panel	SPCC15	1	
49	SHD-1500U-A-23	Electrical Mounting Plate	SECC15	1	

48	SHD-1500U-A-15	Electrical Control Box	SPCC15	1	
47	SHD-2000U-A-03	Outer Cover Plate	Aluminum Oxide Plate 1.5mm	1	
46	YR10505000000	Pean Silicone 500*600*6mm		1	
45	BL02090007820	Door Catch Assembly SHD-2000-B-ALL	/	2	
44	YW60101050000	Self-Locking Nut M10*1.5		1	
43	BH10150001310	Long Combination Lock SHD-2000-B-10 (1-200)		1	
42	SHD-1500U-A-35	Sight Door Frame Cover Plate	Aluminum Oxide Plate 1.5mm	1	
41	SHD-1500U-A-34	Sight Door Aluminum Cover Plate	Aluminum Oxide Plate 1.5mm	1	
40	SHD-1500U-A-06	Sight Door		1	
39	YW64.0005000000	Hexagon Nut M5 (Self-Locking)		12	
38	YR400006000000	Sight Window Fastener Six-Hole		2	
37	YW700001000000	Tempered Glass Six-Hole		2	*
36	BW09000630040	Sight Window Heat Plate Six-Hole Electroplated	SPCC25	2	
35	SHD-4000U-A-57	Sight Window Inner Frame	SUS201	2	
34	SHD-1500U-A-71	Guardrail 4		1	For use when it is substituted as an option
33	SHD-1500U-A-69	Guardrail 2		2	For use when it is substituted as an option
32	YW6600612000000	Flat Washer Grade C GB/T93 10 (Flat Washer)		4	③
31	YW610616000000	Large Washer Grade C GB/T93 10 (Large Washer)		4	③
30	YW61081600200	Large Washer Grade C GB/T93 10 (Large Washer)		8	
29	YW682402000000	Flat Washer GB/T93 10 (Flat Washer)		8	
28	SHD-1500U-A-73	Exhaust Fan Cover		1	
27	YW025012000000	Exhaust Fan Cover (Self-Locking) (Exhaust Fan Cover)		2	
26	YW720536000000	Exhaust Fan Cover (Self-Locking) (Exhaust Fan Cover)		0.5	*
25	YW62051000100	Cross Threaded Hex Head Screw SUS316L M10		2	
24	BH90115300350	SH Assembly SHD-2000-B-10 (SH Assembly)		1	
23	SHD-2000U-A-02	Lower Blow Pipe	SUS201	1	
22	SHD-2000U-A-01	Storage Hopper Welding Drawing	Weldment	1	
21	SHD-1500U-A-54	Lower Blow Flared Opening	SUS201	1	
20	SHD-1500U-A-70	Guardrail 3		1	For use when it is substituted as an option
19	YW66082200100	Large Washer Grade C GB/T93 10 (Large Washer)		4	
18	YW65008000100	Standard Spring Washer GB/T93 8		4	
17	YW60082500100	Hexagon Head Bolt GB/T93 M10x25-12.9		4	
16	BL02900600120	Inlet Sealing Plate SHD-2000-B-09		1	
15	SHD-1500U-A-67	Foot Plate	Anti-Slip Plate 3.0mm	4	For use when it is substituted as an option
14	SHD-2000U-A-05	Protective Ladder		1	For use when it is substituted as an option
13	SHD-2000U-A-10	Leg Assembly Drawing		1	
12	SHD-1500U-A-26	Hopper Cover Plate	Aluminum Oxide Plate 1.5mm	1	
11	YW64.0016000000	Hexagon Nut GB/T6170 M16		4	
10	SHD-1500U-C-ALL-400V	Heating Box Assembly		1	
9	YW661630000000	Flat Washer Grade A GB/T93.1 16		16	
8	YW650162000000	Standard Spring Washer GB/T93 16		16	
7	YW611650000000	Large Washer Grade C GB/T93 16 (Large Washer)		8	
6	YW661025000000	Flat Washer 10x25x1.5		18	
5	YW611020000000	Large Washer Grade C GB/T93 10 (Large Washer)		4	
4	YE90059301500	Hexagon Bolt SHD-2000-B-10 (Hex Bolt)		1	
3	BW211525000010	Aluminum Fixing Block SHD-2000-B-10 (Hex Bolt)	ZL101	1	
2	YR100100401000	Open Silicone Fastener D-Type 2.0mm		4	
1	SHD-1500U-A-03	Hopper Lid	SUS201	1	

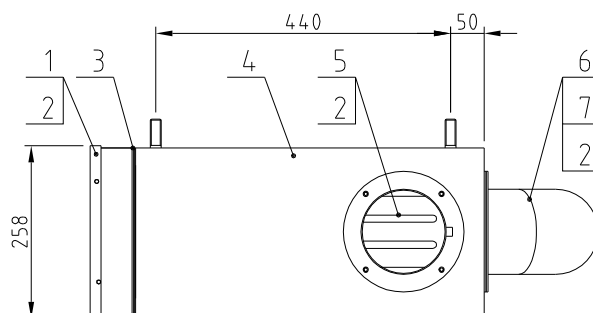
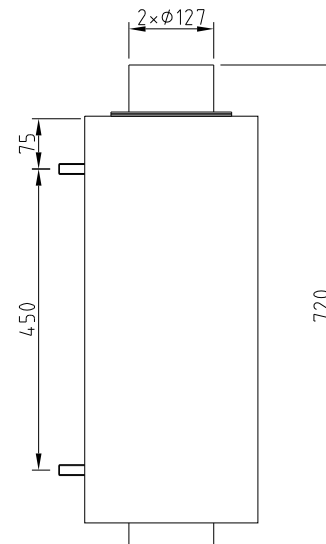
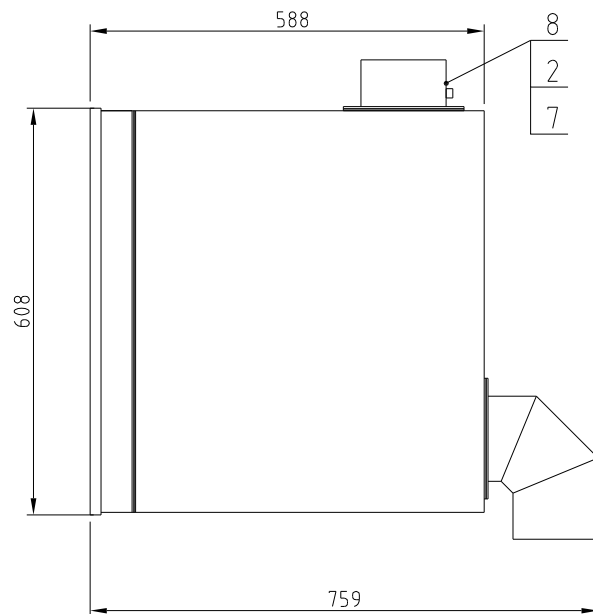
* means possible broken parts
 ** means easy broken part and spare backup is suggested
 Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object

③		增加零件和技术要求	20260402	制图	版号	0
②		喇叭口处增加支撑块	20260402	设计	核准	
①		更改喇叭加强板的固定孔	20260402	校对	核准	
标记	更改前	更改后	更改人	日期	审核	日期
						20070520

标题	SHD-2000U	图号	SHD-2000U-A-ALL	比例	1:4.0	数量	1
装配图						材质	/
表面要求							/
物料号							/



信易電熱機械股份有限公司
 Shini Plastics Technologies, Inc.

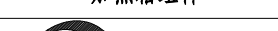


Technical Requirements:

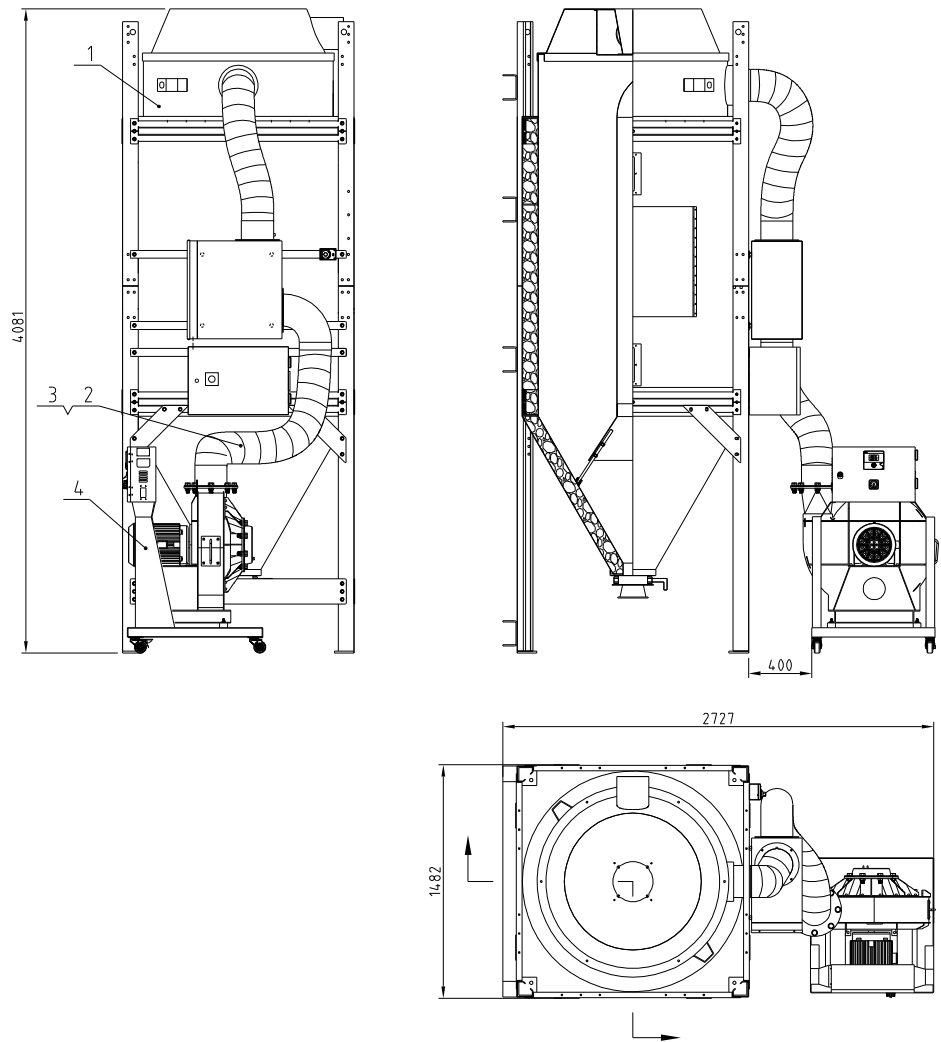
- There are 24 heating pipes in total, divided into 2 groups. Each group has a power of 16 kW, and the total power is 32 kW.
- When assembling Item 5, Item 6, and Item 8 with Item 4, silicone gaskets shall be installed between them for sealing to ensure good sealing performance.

8	SHD-1500U-A-28	Air outlet flange	SUS201	1	
7	SHD-1500U-C-03	Inlet and outlet flange tightening	White silica gel	2	
6	SHD-1500U-A-27	Air inlet flange	SUS201	1	
5	BH70150000850	Electric heating tube SHD-1500U 3;p		1	*
4	SHD-1500U-C-01	Heating box welding diagram	/	1	
3	SHD-1500U-A-47	Heating box silicone tight	White silica gel	1	
2	YW63061000000	Cross recessed pan head screw GB/T-818		30	
1	SHD-1500U-A-19	Electric heater cover	SPCC1.5	1	
序号	代 号	名 称	材 料	数量	备 注

* means possible broken parts.
 ** means easy broken part, and spare backup is suggested.
 Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

					制图		版号	0	标题	SHD-1500U	图号	SHD-1500U-C-ALL-400V	比例	1:10	数量	1	
					设计		核 准			加热箱组件			信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			材质	/
					校对					表面要求				/			
标记	更改前	更改后	更改人	日期	审核		日期	20260119		物料号				/			

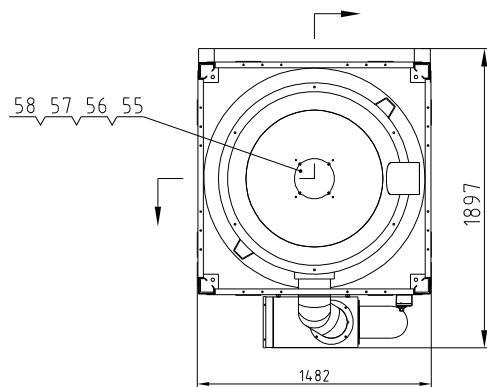
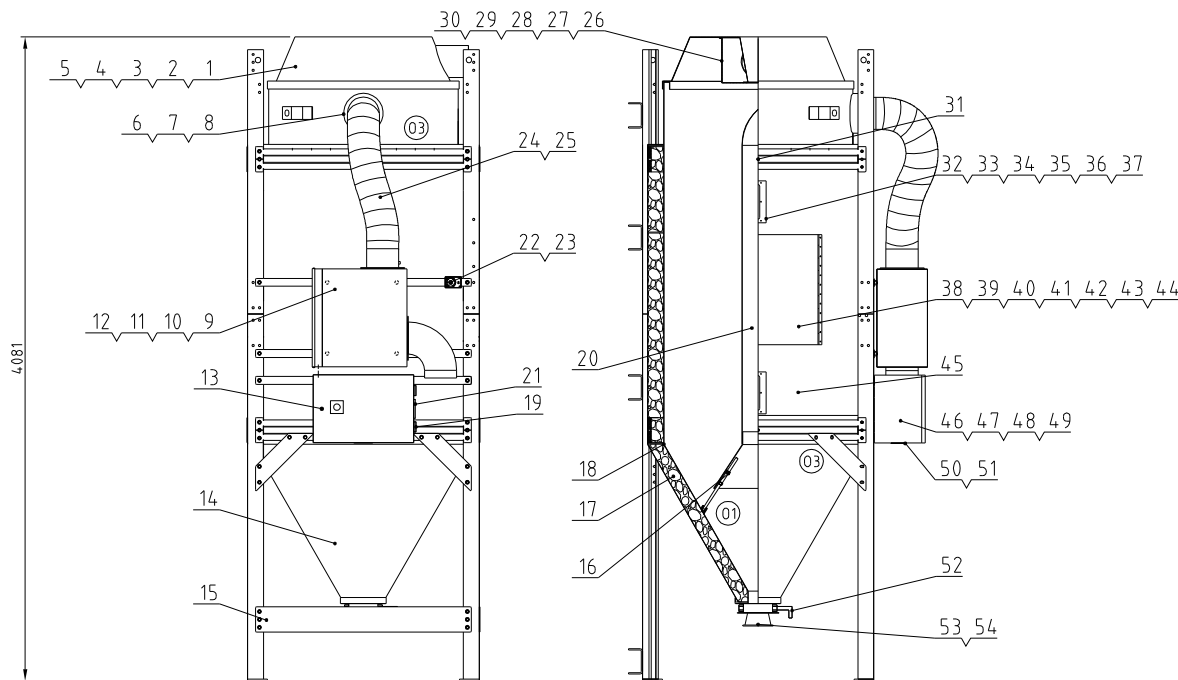
Blower power	Heater power	Capacity	Ver.
5.5kW	58kW	2500L	Ver.F



"x"Indicates the items that may be damaged, "x x" indicates the items that are more likely to be damaged
It is recommended to back them up
Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one

4	SHD-2500U-B-ALL	Blower Base Assembly Drawing		1	
3	YW02008500000	Stainless steel tube bundle 8.6"es		2	
2	YW72080400000	Heat-resistant air duct 8" 4 n		1	•
1	SHD-2500U-A-ALL	Assembly Drawing		1	
序号	代 号	名 称	材 料	数 量	备 注

					制图		版号	0	标题	SHD-2500U	图号	SHD-2500U-ALL	比例	1:30	数量	1
					设计		核		欧化料斗干燥机						材质	/
					校对		准						表面要求			/
标记	更改前	更改后	更改人	日期	审核		日期	20260629		信易電熱機械股份有限公司	Shini Plastics Technologies, Inc.	物料号				/



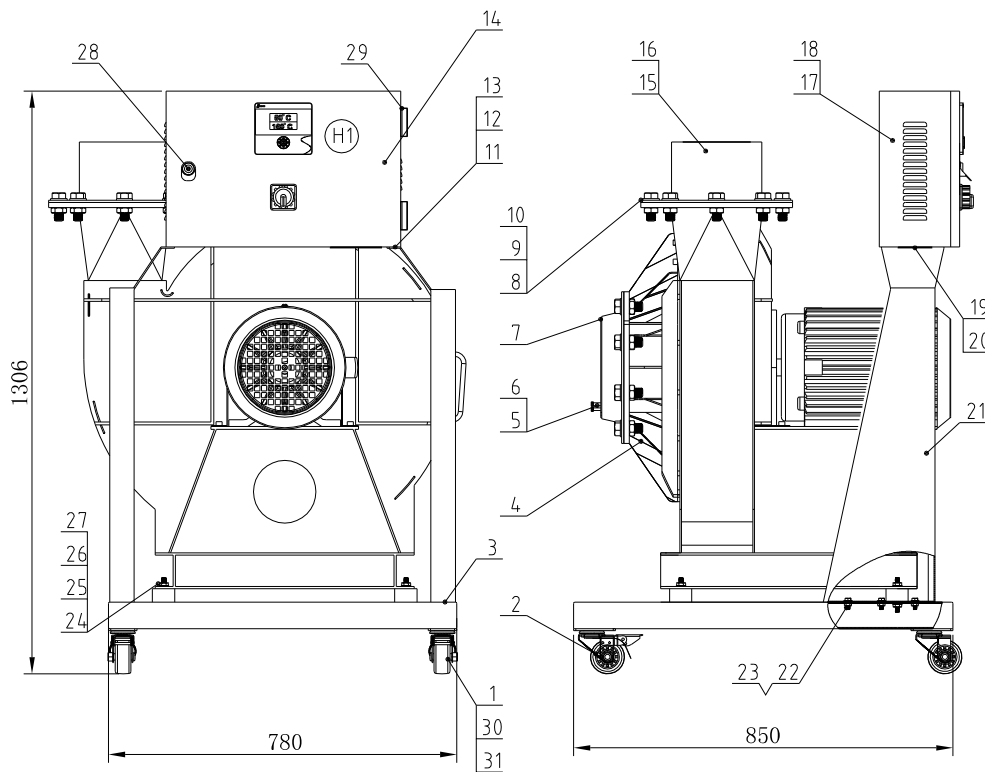
"x" indicates the items that may be damaged; "x x" indicates the items that are more likely to be damaged.
It is recommended to back them up.
Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

58	YW66082200100	Large Washer Grade C GB/T380 (3.4x24x2)		4
57	YW65008000100	Standard Spring Washer GB/T93 8		4
56	YW60082500100	Hexagon Head Bolt GB/T5783 M16x25-12.9		4
55	BL02900600120	Inlet Sealing Plate STD-9000-4-09		1
54	YW61161000000	Hexagon Head Bolt GB/T5783 M16x25-12.9	SUS201	4
53	SHD-1500U-A-40	Adapter Flange		1
52	YW59518000000	Lower Body Material 1.5mm Thick 304 Stainless Steel		1
51	YE67501500000	Cable Gland M50*1.5		1
50	BL55003648320	Cable Gland Flange STD-9000-4-10 (304 Steel)	SPCC2.0	1
49	YW64001000100	Hexagon Nut GB/T6170 M10		4

③	更改加隔板孔位与模架结构	20260629	制图	版号	0
②	增加零件	20260629	设计	核准	
①	增加支撑块	20260629	校对	核准	
标记	更改前	更改后	更改人	日期	审核
				日期	20100624

48	SHD-2500U-A-16	Electrical Control Box Panel	SPCC15	1
47	SHD-2500U-A-17	Electrical Mounting Plate	SECC15	1
46	SHD-2500U-A-15	Electrical Control Box Door Panel	SPCC15	1
45	SHD-2500U-A-11	Outer Cover Plate	Aluminum Cover Plate 1.5mm	1
44	YR10505000000	Form Silicone 500*500*5mm		1
43	BL02090007820	Door Catch Assembly STD-9000-4-11	/	2
42	YW64101100000	Hexagon Nut M6 Self-Locking (Thickness 1mm)		1
41	BH10150001310	Large Hexagonal Head Bolt STD-9000-4-10 (304 Steel)		1
40	SHD-2500U-A-33	Sight Door Aluminum Cover Plate	Aluminum Cover Plate 1.5mm	1
39	SHD-2500U-A-34	Sight Door Frame Cover Plate	Aluminum Cover Plate 1.5mm	1
38	SHD-2500U-A-08	Sight Door		1
37	YW64000500000	Hexagon Nut M6 Self-Locking		12
36	BW09000630040	Exhaust Pipe Flange Flange STD-9000-4-10 (304 Steel)	SPCC2.5	2
35	YW70000100000	Tempered Glass Size Hole STD-15000-4-02		2
34	YR40000600000	Sight Window Polymer Size Hole STD-9000-4-11 (304 Steel)		2
33	YW67481900000	Door Hinge to the Sight Window Hinge STD-9000-4-11 (304 Steel)		40
32	SHD-4000U-A-57	Sight Window Inner Frame	SUS201	2
31	YW61165000000	Hexagon Head Bolt GB/T5783 M16x25-12.9		8
30	YW66061200000	Flat Washer GB/T93 16 (3.4x24x2) - 12.9 (304)		4
29	YW61061600000	Hexagon Head Bolt GB/T5783 M16x25-12.9 (304)		4
28	YW61081600200	Hexagon Head Bolt GB/T5783 M16x25-12.9 (304)		4
27	YW68240200000	Flat Washer GB/T93 16 (3.4x24x2) - 12.9 (304)		4
26	SHD-3500U-A-27	Exhaust Fan Cover		1
25	YW02008500000	Exhaust Pipe Flange Flange STD-9000-4-10 (304 Steel)		2
24	YW72080400000	Exhaust Pipe Flange Flange STD-9000-4-10 (304 Steel)	0.5	
23	YW62051000100	Cross Hexagonal Head Screw JISB1111 M10		2
22	BH90115300350	Hexagonal Head Bolt STD-9000-4-10 (304 Steel)		1
21	YM60121206400	Hexagonal Head Bolt STD-9000-4-10 (304 Steel)		1
20	SHD-2500U-A-01	Lower Blow Pipe	SUS201	1
19	YW06219100000	Large Ring CL219-1 / CL234-1		2
18	SHD-2500U-A-02	Storage Hopper Welding Drawing	Weldment	1
17	YP60501500000	Exhaust Glass Cloth Laminated Sheet (304 Steel)	Aluminum Plate 1.5mm	3
16	SHD-2500U-A-53	Lower Blow Flared Opening	SUS201	1
15	SHD-2500U-A-27	Leg Assembly Drawing	/	1
14	SHD-2500U-A-26	Hopper Cover Plate	Aluminum Cover Plate 1.5mm	1
13	YW00816100000	Door Lock (630x151 Black With Key)		1
12	YW66163000000	Flat Washer Grade A GB/T93.1 16		16
11	YW65016200000	Standard Spring Washer GB/T93 16		16
10	YW64001600000	Hexagon Nut GB/T6170 M16		8
9	SHD-3000U-B-ALL-400V	Heating Box Assembly		1
8	YW61102500000	Hexagon Head Bolt GB/T5783 M16x25-12.9		4
7	YE90059300700	Hexagonal Head Bolt STD-9000-4-10 (304 Steel)		1
6	BH13350000910	Aluminum Flange Flange STD-9000-4-10 (304 Steel)	ZL101	1
5	YW65010000000	Standard Spring Washer GB/T93 10		11
4	YW66102500000	Flat Washer 10x25x1.5		15
3	YW60103500200	Hexagon Head Bolt GB/T5783 M16x25-12.9		10
2	YR100100040100	Form Silicone Polymer B-Type 2.0mm		4
1	SHD-3500U-A-31	Hopper Lid	SUS201	1

序号	代号	名称	材料	数量	备注
标题	SHD-2500U	图号	SHD-2500U-A-ALL	比例 1:30	数量 1
装配示意图				材质	/
SHINI 信易电热机械股份有限公司		表面要求		/	
Shini Plastics Technologies, Inc.		物料号		/	



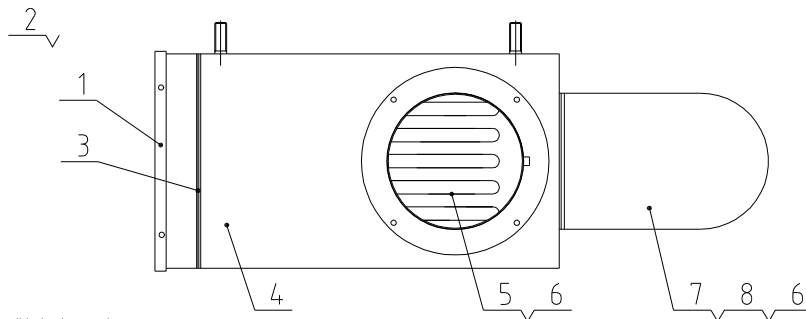
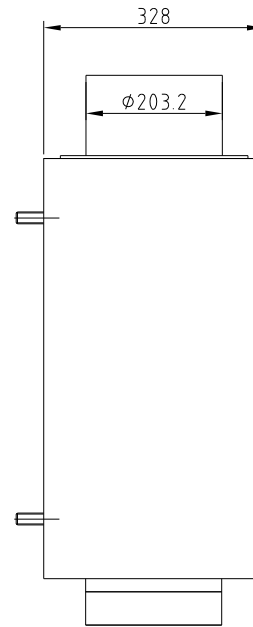
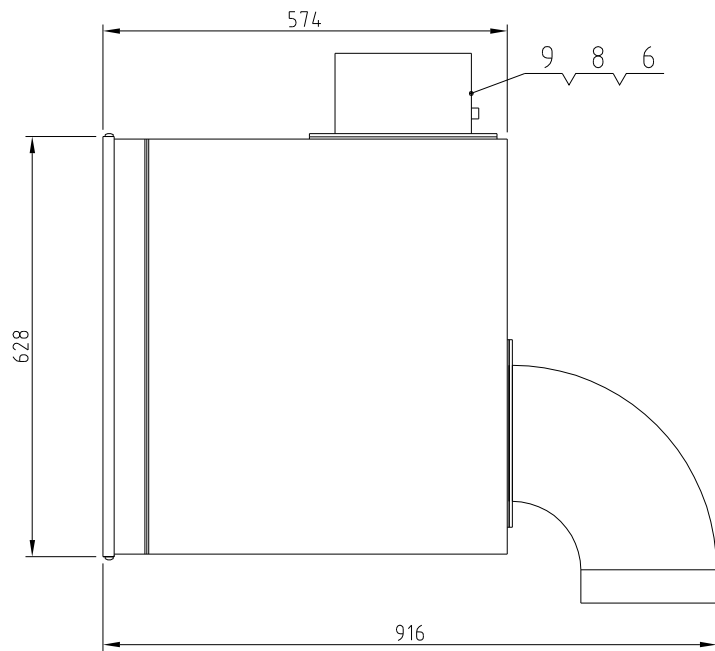
× means possible broken parts.
 ×× means easy broken part, and spare backup is suggested.
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31	YW65006000100	Standard Spring Washer GB/T93 6		16	
30	YW60061500100	Hexagon Head Bolt GB/T5783 M6x16-12.9		16	
29	YW06219100000	Large Hinge CL219-1 / CL734-1		2	
28	YW00816100000	Door Lock (MS816-1 Black With Key)		1	
27	YW64001000100	Hexagon Nut GB/T6170 M10		8	
26	YW66102500000	Flat Washer 10x25x1.5		8	
25	YW65010000000	Standard Spring Washer GB/T93 10		8	
24	YW03536000000	Hex Head Bolt GB/T5783 M6x36-12.9		4	
23	YW66081900000	Flat Washer 8x19x2.0		6	
22	YW60082000500	Hexagon Head Bolt GB/T5783 M8x20-12.9		6	
21	SHD-2500U-B-02	Column		2	
20	YE67201500200	Cable Clamp Mounting Plate PC16 35-50 (Sprayed White)	SPCC2.0	1	
19	BL50016000220	Cable Clamp Mounting Plate PC16 35-50 (Sprayed White)	SECC1.5	1	
18	SHD-2500U-B-05	Electrical Component Mounting Plate	SPCC1.5	1	
17	SHD-2500U-B-03	Control Box Body	SPCC1.5	1	
16	YR20200300100	Motor Cable GND Cable (300mm) Cable GND Cable (300mm) Cable GND Cable (300mm)		1	
15	SHD-4000U-B-07	Blower Outlet Flange	SUS201	1	
14	SHD-2500U-B-04	Control Box Door	SPCC1.2	1	
13	YW64000600300	Hexagon Nut GB/T6170 M6		8	
12	YW66061800000	Large Flat Washer Grade A GB/T96.1 6		28	
11	YW63061500000	Cross Recessed Pan Head Screw GB/T-818 M6x15		4	
10	YW64001600000	Hexagon Nut GB/T6170 M16		16	
9	YW66163000000	Flat Washer Grade A GB/T97.1 16		32	
8	YW60164500000	Hexagon Head Bolt GB/T5783 M16x45-12.9		16	
7	YW63051500000	Cross Recessed Pan Head Screw GB/T-818 M5x16		2	
6	SHD-2500U-B-08	Air Adjusting Plate	SPCC2.0	1	
5	SHD-2500U-B-07	Air Adjusting Cover		1	
4	BM30554500050	High Pressure Gasket (Type P-5) (Type P-5) (Type P-5) (Type P-5)		1	
3	SHD-2500U-B-01	Base Plate	SPCC3.0	1	
2	YW03000300000	2" Hex 19" Cable with GND Cable (Hex 19" Cable, Hex 19" Cable)		2	
1	YW03000300300	Flashed Mounting Plate (Hex 19" Cable) (Hex 19" Cable)		2	
序号	代 号	名 称	材 料	数 量	备 注

					制图	版号	H	标题	SHD-2500U	图号	SHD-2500U-B-ALL	比例	1:15	数量	1
					设计	核		风机底座装配图						材质	/
(H1)	控制器按键一字排列	控制器按键圆形排列		20260629	校对	准						表面要求		/	
标记	更改前	更改后	更改人	日期	审核		日期	20200707				物料号		/	



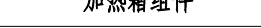
信易電熱機械股份有限公司
 Shini Plastics Technologies, Inc.

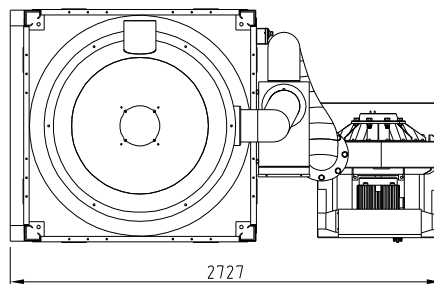
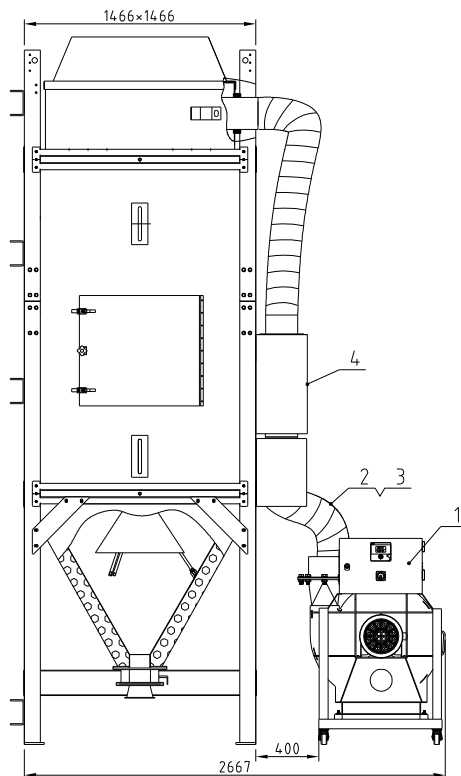
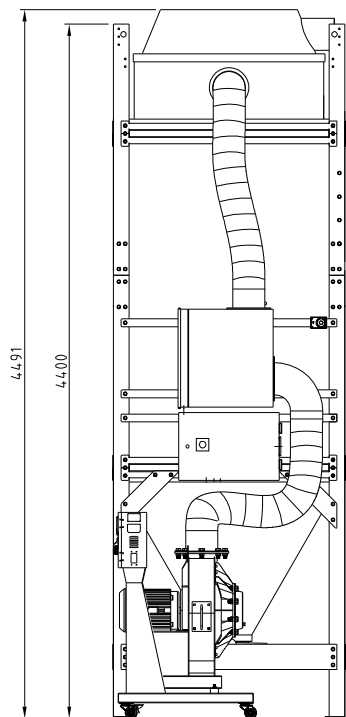


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Technical Requirement: The heating pipes are divided into 3 groups, each group 19.2 kW, totaling 58 kW.

9	SHD-2500U-A-14	Air outlet flange	SUS201	1	
8	SHD-3500U-C-04	Heating Box Inlet/Outlet Flange Fastener	White silica gel	2	
7	SHD-2500U-A-10	Air inlet flange	SUS201	1	
6	YW61061500100	Cross recessed pan head screw-II type		28	
5	BH70250000850	Electric heating tube SHD-2500U 3;p		1	*
4	SHD-3000U-B-01	Heating box	/	1	
3	SHD-2500U-A-71	Heating box silicone tight	White silica gel	1	
2	YW62061000000	Cross recessed flat head screw JIS1111		4	
1	SHD-2500U-A-21	Electric heater cover	SPCC1.5	1	
序号	代 号	名 称	材 料	数量	备 注

					制图		版号	0	标题	SHD-3000U	图号	SHD-3000U-B-ALL-400V	比例	1:10	数量	1
					设计		核 准			加热箱组件					材质	/
					校对					 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求		/
标记	更改前	更改后	更改人	日期	审核		日期	20260629	物料号					/		

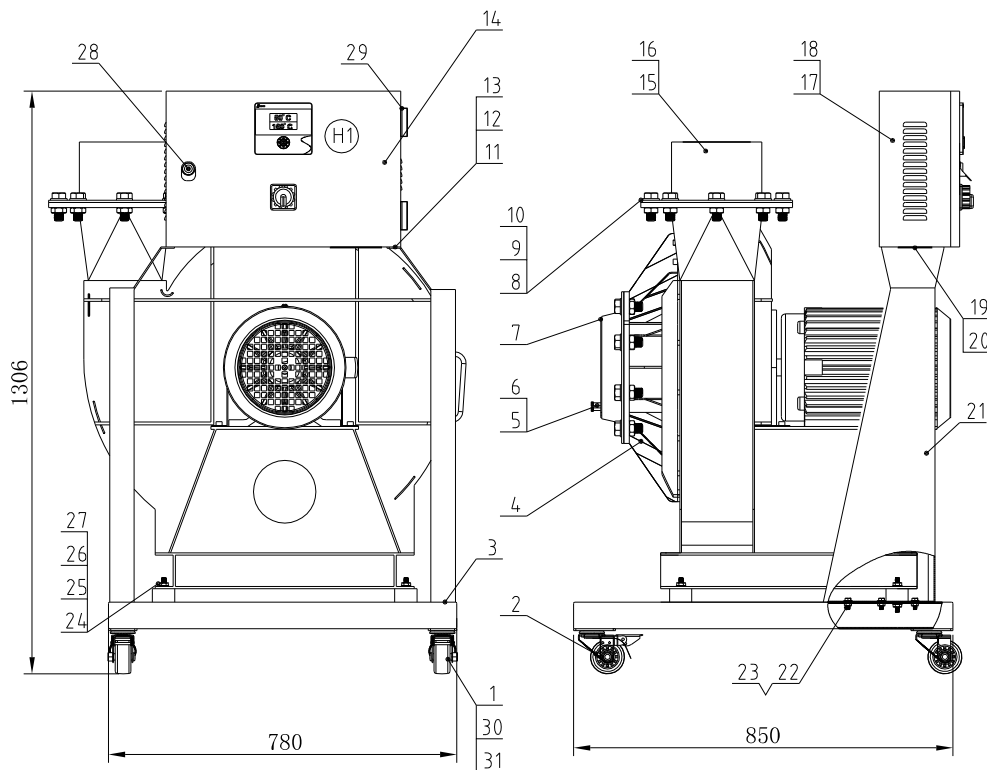


Blower power	Heater power	Capacity	Ver.
5.5kW	58kW	3000L	Ver.F

"x" indicates the items that may be damaged, "x x" indicates the items that are more likely to be damaged.
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4	SHD-3000U-A-ALL	Assembly Drawing		1	
3	YW02008500000	Stainless steel tube bundle 8.6''es		2	
2	YW72080400000	Heat-resistant air duct 8'' 4u		1	*
1	SHD-2500U-B-ALL	Pan base assembly drawing		1	
序号	代 号	名 称	材 料	数 量	备 注

					制图		版号	0	标题	SHD-3000U	图号	SHD-3000U-ALL-400V	比例	1:30	数量	1
					设计		核		欧化料斗干燥机						材质	/
					校对		准						表面要求		/	
标记	更改前	更改后	更改人	日期	审核		日期	20260408		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.						
													物料号		/	



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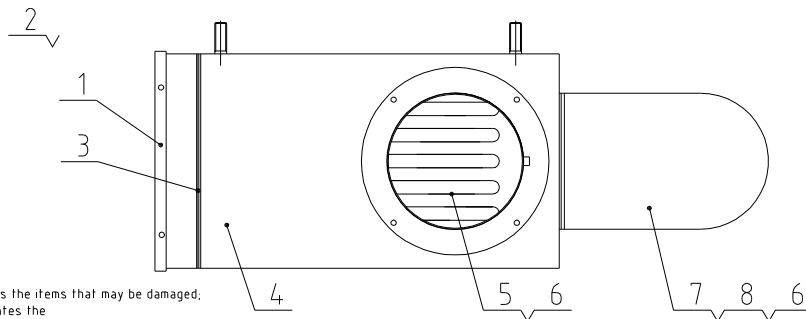
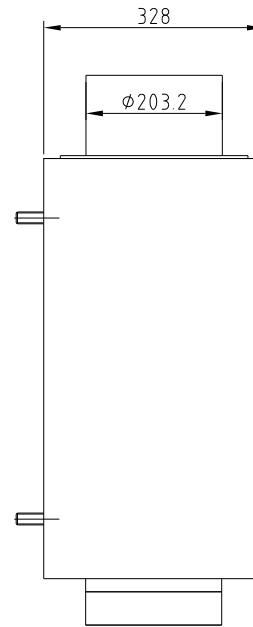
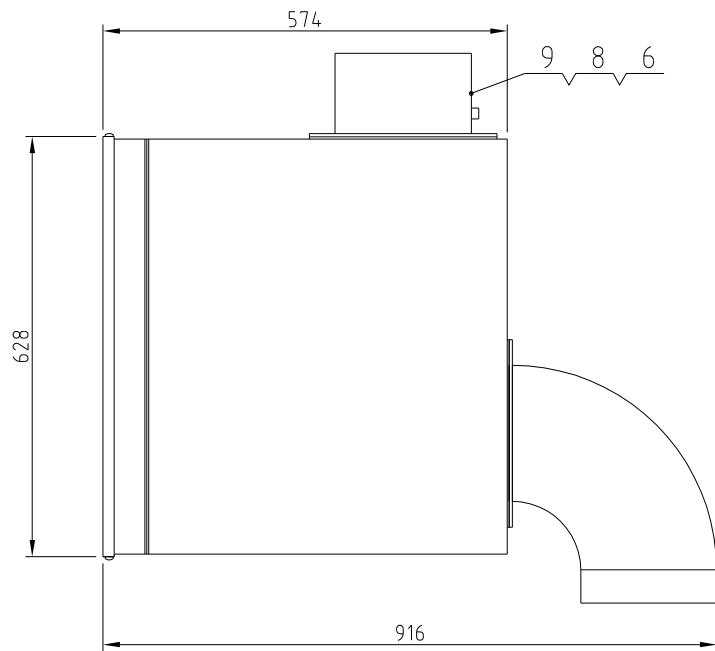
Please confirm the version number of the instruction manual before placing an order to purchase spare parts, so as to ensure that the material number of spare parts is consistent with the physical one.

31	YW65006000100	Standard Spring Washer GB/T93 6		16	
30	YW60061500100	Hexagon Head Bolt GB/T5783 M6x16-12.9		16	
29	YW06219100000	Large Hinge CL219-1 / CL734-1		2	
28	YW00816100000	Door Lock (MS16-1 Black With Key)		1	
27	YW64001000100	Hexagon Nut GB/T6170 M10		8	
26	YW66102500000	Flat Washer 10x25x1.5		8	
25	YW65010000000	Standard Spring Washer GB/T93 10		8	
24	YW03536000000	Hex Head Bolt GB/T5783 M6x16-12.9		4	
23	YW66081900000	Flat Washer 8x19x2.0		6	
22	YW60082000500	Hexagon Head Bolt GB/T5783 M8x20-12.9		6	
21	SHD-2500U-B-02	Column		2	
20	YE67201500200	Cable Clamp Mounting Plate P615 25-30 (Sprayed White)		1	
19	BL50016000220	Cable Clamp Mounting Plate P615 25-30 (Sprayed White)	SPCC2.0	1	
18	SHD-2500U-B-05	Electrical Component Mounting Plate	SECC1.5	1	
17	SHD-2500U-B-03	Control Box Body	SPCC1.5	1	
16	YR20200300100	Hex Head Bolt GB/T5783 M6x16-12.9		1	
15	SHD-4000U-B-07	Blower Outlet Flange	SUS201	1	
14	SHD-2500U-B-04	Control Box Door	SPCC1.2	1	
13	YW64000600300	Hexagon Nut GB/T6170 M6		8	
12	YW66061800000	Large Flat Washer Grade A GB/T96.1 6		28	
11	YW63061500000	Cross Recessed Pan Head Screw GB/T-618 M6x15		4	
10	YW64001600000	Hexagon Nut GB/T6170 M16		16	
9	YW66163000000	Flat Washer Grade A GB/T97.1 16		32	
8	YW60164500000	Hexagon Head Bolt GB/T5783 M16x45-12.9		16	
7	YW63051500000	Cross Recessed Pan Head Screw GB/T-618 M6x16		2	
6	SHD-2500U-B-08	Air Adjusting Plate	SPCC2.0	1	
5	SHD-2500U-B-07	Air Adjusting Cover		1	
4	BM30554500050	High Pressure Castings Valve P-6 (S-30) 1 Piece 300/50 (40/100)		1	
3	SHD-2500U-B-01	Base Plate	SPCC3.0	1	
2	YW03000300000	3" Hex 19" Center with 16x16" Hole (Hex 16x16, Hex 16x16)		2	
1	YW03000300300	Flanged Mounting Base (Hex 16x16) 3" (Base Plate Hex 16x16)		2	
序号	代 号	名 称	材 料	数 量	备 注

					制图		版号	H	标题	SHD-2500U	图号	SHD-2500U-B-ALL	比例	1:15	数量	1
					设计		核		风机底座装配图						材质	/
(H1)	控制器按键一字排列	控制器按键圆形排列		20260629	校对		准						表面要求		/	
标记	更改前	更改后	更改人	日期	审核		日期	20200707					物料号		/	



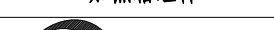
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Shini Plastics Technologies, Inc.



Technical Requirement: The heating pipes are divided into 3 groups, each group 19.2 kW, totaling 58 kW.

9	SHD-2500U-A-14	Air outlet flange	SUS201	1	
8	SHD-3500U-C-04	Heating Box Inlet/Outlet Flange Fastener	White silica gel	2	
7	SHD-2500U-A-10	Air inlet flange	SUS201	1	
6	YW61061500100	Cross recessed pan head screw-II type		28	
5	BH70250000850	Electric heating tube SHD-2500U 3/p		1	*
4	SHD-3000U-B-01	Heating box	/	1	
3	SHD-2500U-A-71	Heating box silicone tight	White silica gel	1	
2	YW62061000000	Cross recessed flat head screw JIS1111		4	
1	SHD-2500U-A-21	Electric heater cover	SPCC1.5	1	
序号	代 号	名 称	材 料	数量	备 注

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					制图		版号	0	标题	SHD-3000U	图号	SHD-3000U-B-ALL-400V	比例	1:10	数量	1	
					设计		核 准			加热箱组件			信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			材质	/
					校对									表面要求	/		
标记	更改前	更改后	更改人	日期	审核		日期	20260629					物料号	/			

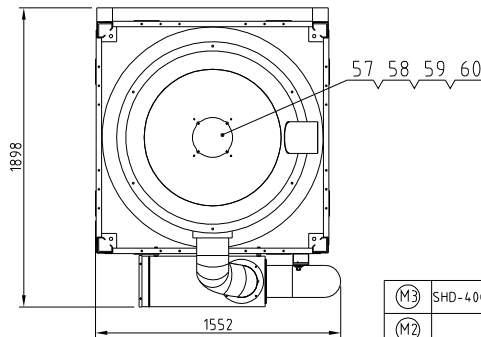
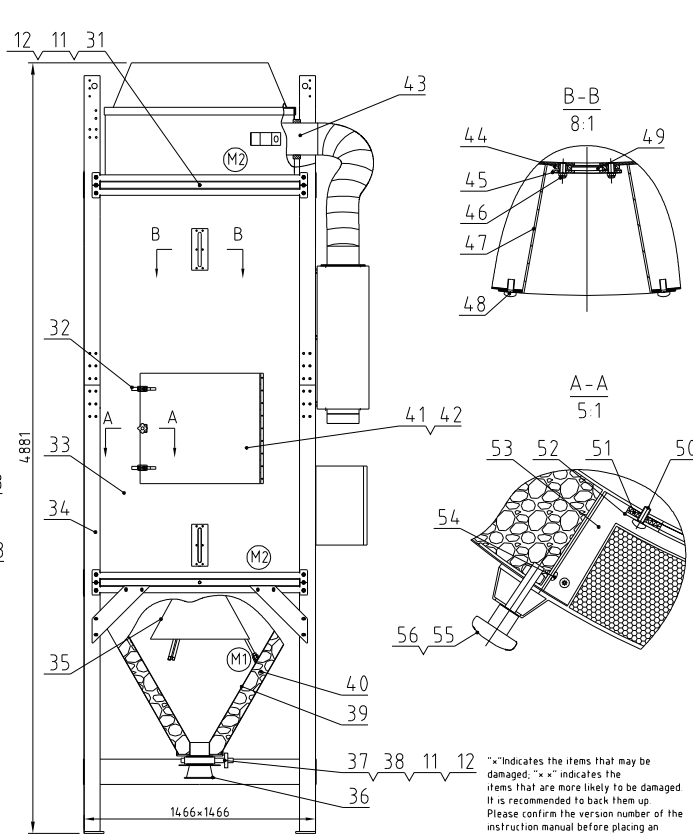
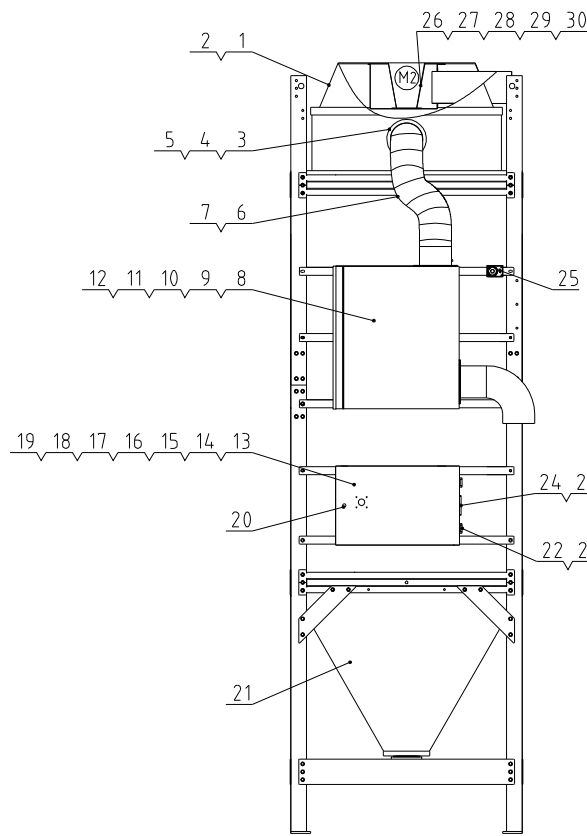
Technical drawings of the 1000L laboratory vacuum oven, including front, side, and top views with dimensions.

Front View (Left): Shows the oven's profile with a total height dimension of 4881 mm. The unit features a large cylindrical chamber, a control panel on the right, and a base with casters.

Side View (Right): Shows the oven's profile from the side, with a total width dimension of 2670 mm. It includes a vertical exhaust duct on the right side, labeled with callouts 1, 2, 3, and 4. The base width is dimensioned as 400 mm.

Top View (Bottom): Shows the oven's footprint with a total depth dimension of 1552 mm. It features a large circular door on the left and a control panel on the right.

					制图	版号	F	标题	SHD-3500U	图号		比例	1:30	数量	1
(F2)	控制箱接线一字排列	控制箱接线图形排列		20260511	设计	核准		欧化料斗干燥机总装图		SHD-3500U-ALL				材质	/
(F1)	Ver F	Ver G		20260511	校对						信易电热机械股份有限公司	Shini Plastics Technologies, Inc.		表面要求	
标记	更改前	更改后	更改人	日期	审核	日期	2014-10-27		信易电热机械股份有限公司	Shini Plastics Technologies, Inc.		物料号		/	



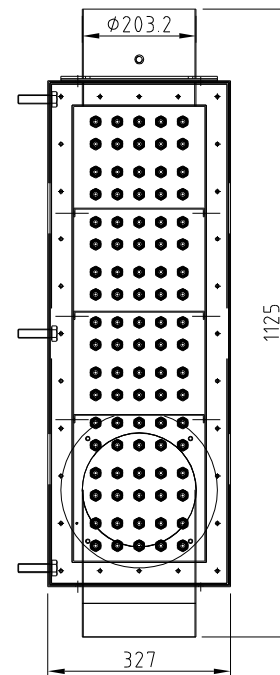
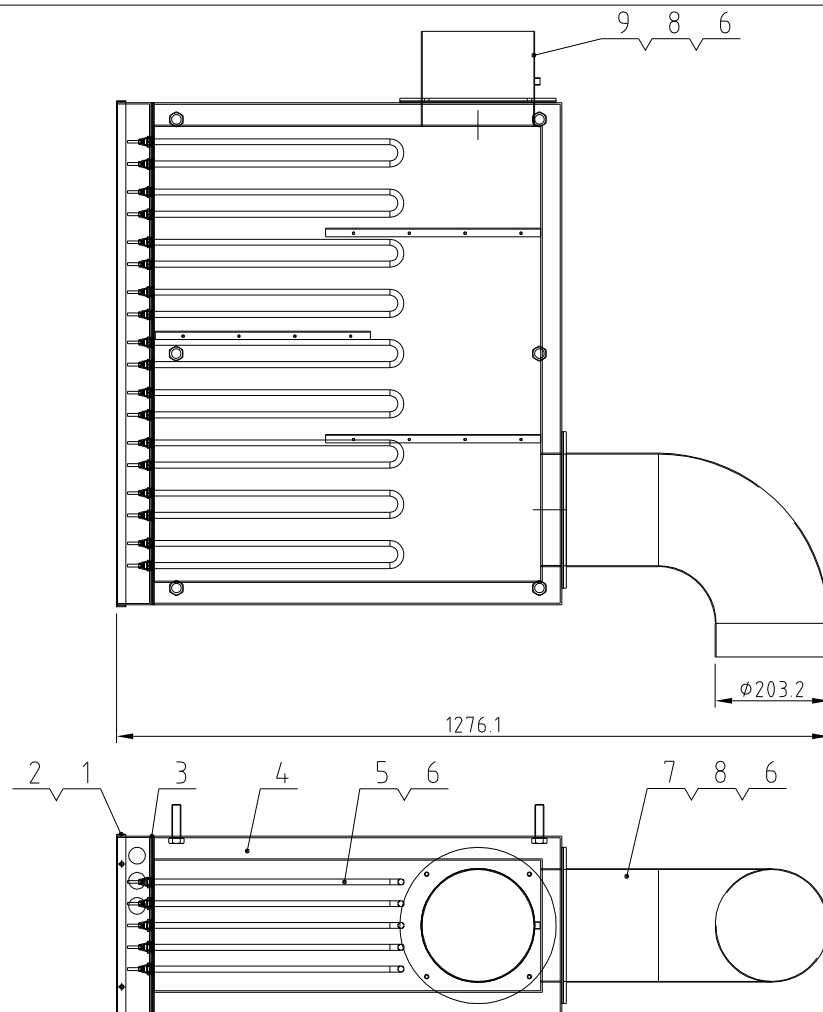
(M1)

Technical Requirement: After fixing the exhaust fan cover to the hopper lid, the hole on the exhaust fan cover through which the exhaust pipe passes shall be secured using the matching flange (SHD-3500U-A-31-01) on the hopper lid, in order to block the hole on the exhaust fan cover.

(M3)	SHD-4000U-A-15	SHD-4000U-A-61	20260511	制图	版号	M
(M2)		更改排气罩与横梁结构	20260511	设计	核准	
(M1)		增加支撑块与技术要求	20260511	校对	核准	
标记	更改前	更改后	更改人	日期	审核	日期 20200515

48	YW67481900000	Cover Board for Hot High-Temperature Hopper Lid (SHD-3500U)		40	
47	SHD-4000U-A-57	Sight Window Inner Frame	SUS201	2	
46	YW64000500000	Hexagon Nut M5 Self-Locking		12	
45	BW09000630040	Exhaust Pipe Hanger (Cover Board SHD-3500U)		2	
44	YR40000600000	Sight Window Fastener Size M5 SHD-3500U (Hex)		2	
43	SHD-3500U-A-01	Lower Blow Pipe	SUS201	1	
42	SHD-2500U-A-25	Sight Door Cover Plate	Injection plate with pattern LI	1	
41	SHD-3500U-A-29	Cleaning Door		1	
40	YP60501500000	Heavy Glass Cloth Laminated Sheet (Heat-Resistant)		4	
39	SHD-3500U-A-02	Storage Hopper Welding Drawing	/	1	
38	YW61161000000	Hopper Lid Seal Lip Cover (SHD-3500U)		4	
37	YW59518000000	Cover Board Heat-Resistant Sheet 1 and Heat-Resistant Sheet 2		1	
36	SHD-1500U-A-40	Adapter Flange	SUS201	1	
35	SHD-3500U-A-32	Lower Blow Flared Opening		1	
34	SHD-3500U-A-07	Leg Assembly Drawing	/	1	
33	SHD-3500U-A-03	Outer Cover Plate	Injection plate with pattern LI	1	
32	BL02090007820	Door Catch Assembly SHD-3000-B-ALL	/	2	
31	YW61165000000	Hopper Lid Seal Lip Cover (SHD-3500U)		8	
30	YW66061200000	Flat Washer Grade A (SHD-3500U)		4	
29	YW61061600000	Hopper Lid Seal Lip Cover (SHD-3500U)		4	
28	YW61081600200	Hopper Lid Seal Lip Cover (SHD-3500U)		4	
27	YW68240200000	Flat Washer (SHD-3500U)		4	
26	SHD-3500U-A-27	Exhaust Fan Cover		1	
25	BH90115300350	Exhaust Fan Cover (SHD-3500U)		1	
24	YM60121206400	Heat-Resistant Sheet for Hot High-Temperature Hopper Lid		1	
23	YW62051000100	Cover Board Inner Seal Screw JIS1111 Hex		16	
22	YW06219100000	Large Wings CJ219-1 / CJ234-1		2	
21	SHD-2500U-A-26	Hopper Cover Plate	Injection plate with pattern LI	1	
20	YW00816100600	Door Lock (SHD-1 Black Without Key)		1	
19	YW64001000100	Hexagon Nut GB/T6170 M10		4	
18	YW66102500000	Flat Washer 10x25x1.5		14	
17	YW65010000000	Standard Spring Washer GB/T93 10		10	
16	YW60103500200	Hexagon Head Bolt GB/T5783 M10x25-12.9		10	
15	SHD-4000U-A-17	Electrical Mounting Plate	SECC15	1	
14	SHD-4000U-A-16	Electrical Control Box Panel	SPCC15	1	
13	SHD-4000U-A-61	Heating Control Box Door Panel	SPCC15	1	
12	YW65016200000	Standard Spring Washer GB/T93 16		18	
11	YW66163000000	Flat Washer Grade A GB/T97.1 16		18	
10	YW64001600000	Hexagon Nut GB/T6170 M16		6	
9	SHD-3500U-A-33	Heating Box Spacer	SPH6 0	6	
8	SHD-3500U-B-ALL-400V	Heating Box Assembly		1	
7	YW02008500000	Injection Plate Lip Seal (SHD-3500U)		2	
6	YW72080400000	Injection Plate Lip Seal (SHD-3500U)		0.275	*
5	YW66102000100	Flat Washer Grade A GB/T97.1 10 (11x20x3)		4	
4	YW61102000000	Hopper Lid Seal Lip Cover (SHD-3500U)		4	
3	BH13350000910	Heating Box Lock SHD-3000-H (Hex 4)	ZL101	1	
2	YR10010040100	Open Silicone Fastener D-Type 2.0mm Rod silica gel		4.5	
1	SHD-3500U-A-31	Hopper Lid	SUS201	1	

序号	代号	名称	材料	数量	备注
标题	SHD-3500U	图号	SHD-3500U-A-ALL	比例 1:30	数量 1
装配示意图				材质	/
SHINI	信易电机械股份有限公司	Shini Plastics Technologies, Inc.	表面要求	/	
			物料号	/	



Technical Requirement: The heating pipes are divided into 3 groups, each group 21.3 kW, totaling 64 kW.

9	SHD-3500U-A-13	Heating box air outlet flange	SUS201	1	
8	SHD-3500U-C-04	Heating Box Inlet/Outlet Flange Fastener	White silica gel	2	
7	SHD-3500U-A-14	Heating box air inlet flange	SUS201	1	
6	YW61061500100	Cross recessed pan head screw-II type		32	
5	BH70350000850	Heating Pipe SHD-3500U 30/230V, 400V/500V, 400V/010V		1	*
4	SHD-3500U-C-01	Heating Box Body		1	
3	SHD-3500U-C-03	Heating box silicone tight	White silica gel	1	
2	YW62061000000	Cross recessed flat head screw JIS1111		4	
1	SHD-4000U-A-21	Electric heater cover	SPCC1.5	1	
序号	代 号	名 称	材 料	数量	备 注

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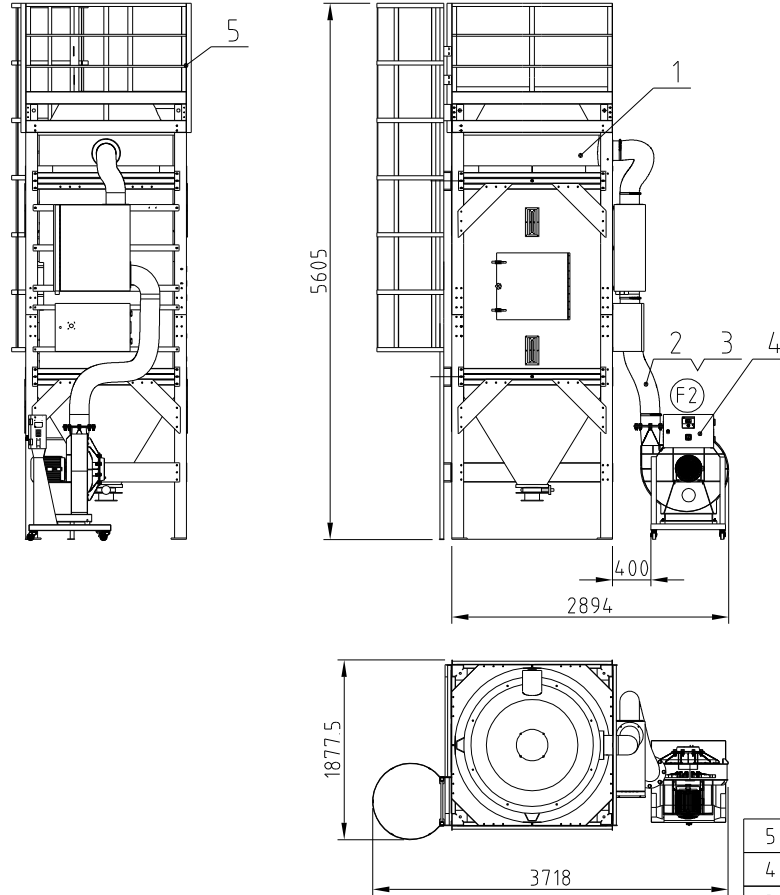
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					校对		准								表面要求	/
标记	更改前	更改后	更改人	日期	审核		日期	20260511					物料号			/



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Blower power	Heater power	Capacity	Ver.
7.5kW	64kW	4000L	Ver.F

(F1)



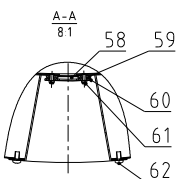
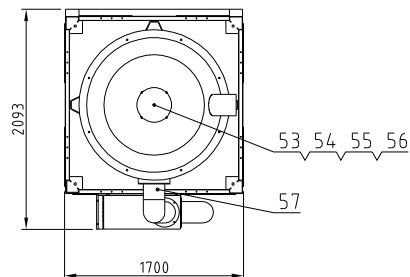
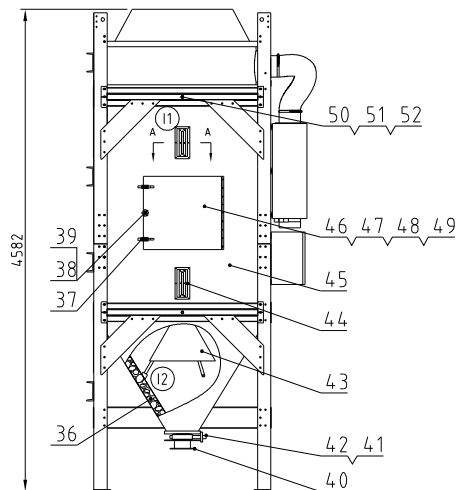
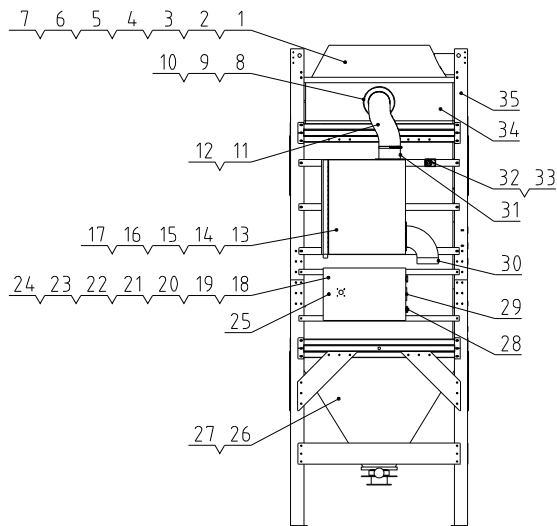
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5	BY104.00000650	Safety Protection Ladder XL-4000 (For SHD/700-4000)		1	Option
4	SHD-4000U-B-ALL	Blower Base Assembly Drawing		1	
3	YW72080400000	Heat Exchanger for SHD 4000U (Type: 1/2" NPT x 1/2" NPT)		1	*
2	YW02008500000	Stainless Steel Line Clamp 1/2" and 3/4" (Type: 1/2" NPT x 1/2" NPT)		2	
1	SHD-4000U-A-ALL	Assembly Drawing		1	
序号	代 号	名 称	材 料	数量	备 注

					制图		版号	F	标题	SHD-4000U	图号	SHD-4000U-ALL	比例	1:70	数量	1
(F2)	控制器按键为一字排列	控制器按键为圆形排列		20260615	设计		核		欧化干燥机组装图						材质	/
(F1)	Ver.E	Ver.F		20260615	校对		准									
标记	更改前	更改后	更改人	日期	审核		日期	20130325					表面要求			/
													物料号			/



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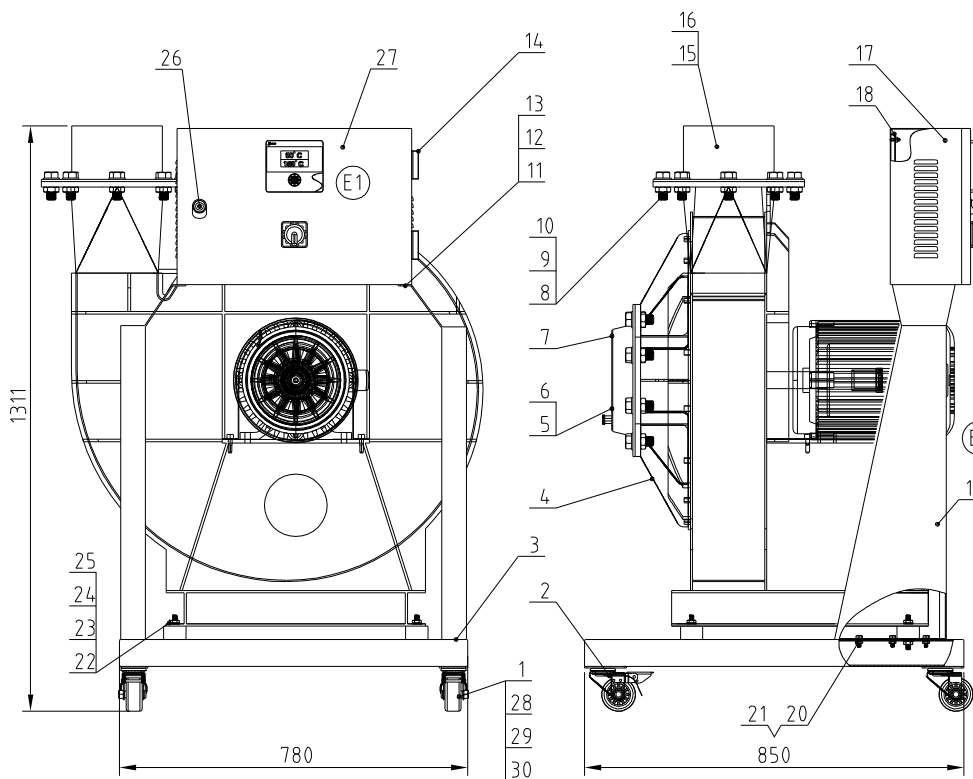
62	YW67481900000	One Head Inlet Seal Ring (Upper) 300x120x12		32	
61	YW64000500000	Hexagon Nut M5 (Self-Locking)		12	
60	BW09000630040	Circle Sight Hole (Inner Ring) SHD-3111 (Inner Ring)	SPCC25	2	
59	YR40000600000	Sight Window (Inner Ring) SHD-3111 (Inner Ring)		2	
58	YW70000100000	Tempered Glass Sight Hole SHD-3000-4-40		2	
57	SHD-4000U-A-01	Lower Blow Pipe	SUS201	1	
56	YW66081600000	Flat Washer Grade A G/797.1 (G/797.1)		4	
55	YW65008000100	Standard Spring Washer G/793 8		4	
54	YW60082500100	Hexagon Head Bolt G/793 8x25-12.9		4	
53	SHD-4000U-A-60	Inlet Sealing Plate	SUS201	1	
52	YW69000160000	Flat Washer G/797.1 (G/797.1) (G/797.1)		8	
51	YW65205200000	Standard Spring Washer G/793 20		8	
50	YW61206000000	Hexagon Head Bolt G/793 12x60-12.9		8	
49	YR10505000000	Foam Silicone 500x500x5mm		1	

48	SHD-4000U-A-33	Sight Door Outer Cover Plate	Injection plastic with pattern 1.4m	1	
47	SHD-4000U-A-25	Sight Door Cover Plate	Injection plastic with pattern 1.4m	1	
46	SHD-4000U-A-08	Sight Door	SUS201	1	
45	SHD-4000U-A-11	Hopper Outer Cover Plate	Injection plastic with pattern 1.4m	1	
44	SHD-4000U-A-57	Sight Window Inner Frame	SUS201	2	
43	SHD-4000U-A-37	Lower Blow Flared Opening		1	
42	YW61161000000	Hexagon Head Bolt G/793 12x60-12.9		4	
41	YW59618000000	One Head Inlet Seal Ring (Upper) 300x120x12		1	
40	SHD-4000U-A-35	Adapter Flange	SUS201	1	
39	YW64101100000	Hexagon Nut M5 (Self-Locking)		1	
38	BH10150001310	Large Combination Knob M10		1	
37	BL02090007820	Door Catch Assembly SHD-3000-9-ALL	SUS201	2	
36	YP60501500000	Empty Glass Check Indicator (Shut/Full)		4.5	
35	SHD-4000U-A-40	Leg Frame	SPH	1	
34	SHD-4000U-A-02	Storage Hopper	SUS201	1	
33	YW62051000100	Cross Hexagonal Head Screw T81011 (Hex)		18	
32	BH90115300350	Big Headed Hex Bolt (Hex) M10 (Hex) 35		1	
31	SHD-4000U-A-26	Outlet Flange	SUS201	1	
30	SHD-4000U-A-14	Inlet Flange	SUS201	1	
29	YW06219100000	Large Ring G/219-1 / G/234-1		2	
28	YM60121206400	Hexagon Head Bolt G/793 12x60-12.9		1	
27	YW67041200000	Cross Hexagonal Head Screw G/793 12x60-12.9		250	
26	SHD-4000U-A-29	Hopper Outer Cover Plate	Injection plastic with pattern 1.4m	1	
25	YW00816100600	Door Lock (SHD-1) (Hex) Without Key		1	
24	YW64001000100	Hexagon Nut G/76170 M10		4	
23	YW66102500000	Flat Washer 10x25x1.5		12	
22	YW65010000000	Standard Spring Washer G/793 10		12	
21	YW60103500200	Hexagon Head Bolt G/793 10x35-12.9		12	
20	SHD-4000U-A-61	Heating Control Box Door Panel	SPCC15	1	
19	SHD-4000U-A-17	Electrical Mounting Plate	SECC15	1	
18	SHD-4000U-A-16	Electrical Control Box Panel	SPCC15	1	
17	YW65016200000	Standard Spring Washer G/793 16		10	
16	YW66163000000	Flat Washer Grade A G/797.1 16		10	
15	YW64001600000	Hexagon Nut G/76170 M16		6	
14	SHD-3500U-A-33	Heating Box Spacer	SPH6.0	6	
13	SHD-4000U-A-18	Heating Box (64KW)		1	
12	YW02008500000	Circle Head Bolt G/793 12x60-12.9 (Hex) (Hex)		2	
11	YW72080400000	Circle Head Bolt G/793 12x60-12.9 (Hex) (Hex)		0.3	
10	YW66122400000	Flat Washer Grade A G/797.1 12 (G/797.1)		4	
9	YW61123000000	Hexagon Head Bolt G/793 12x30-12.9		4	
8	BW21413000010	Aluminum Fitting Block SHD-4000-13 (Hex)	ZL101	1	
7	YW66061200000	Flat Washer Grade A G/797.1 (G/797.1) (G/797.1)		4	
6	YW61061600000	Hexagon Head Bolt G/793 12x60-12.9		4	
5	YW61081600200	Hexagon Head Bolt G/793 12x60-12.9		4	
4	YW68240200000	Flat Washer G/797.1 (G/797.1) (G/797.1)		4	
3	SHD-4000U-A-52	Exhaust Fan Cover		1	
2	YR10010040100	Open Silicone Fastener D-Type 2.0m		4.5	
1	SHD-4000U-A-03	Hopper Lid	SUS201	1	

⑬	完善明细栏	20260615	制图	版号	1	标题	SHD-4000U	图号	SHD-4000U-A-ALL	比例	1:45	数量	1
⑫	增加支撑块	20260615	设计	核准		装配图						材质	/
⑪	更改观察与观察架加强结构	20260615	校对									表面要求	/
标记	更改前	更改后	更改人	日期	审核	日期	20100913			物料号		/	



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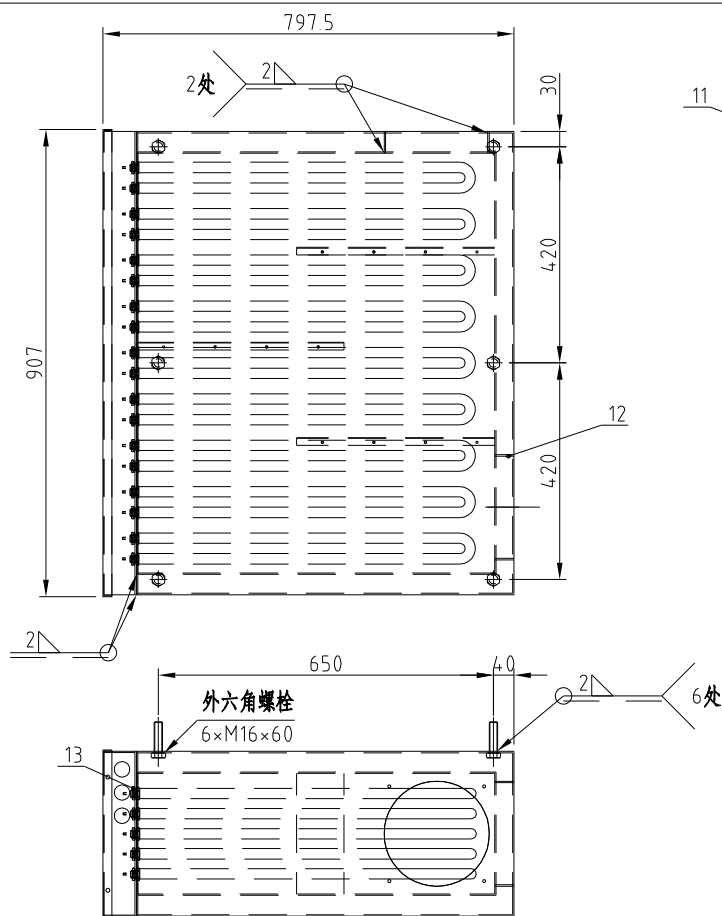
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30	YW66061800000	Large Flat Washer Grade A GB/T96.1 6		16	
29	YW65006000100	Standard Spring Washer GB/T93 6		16	
28	YW60061500100	Hexagon Head Bolt GB/T5783 M6x16-12.9		16	
27	SHD-2500U-B-04	Control Box Door	SPCC1.2	1	
26	YW00816100000	Door Lock (MS816-1 Black With Key)		1	
25	YW64001000100	Hexagon Nut GB/T6170 M10		8	
24	YW66102500000	Flat Washer 10x25x1.5		8	
23	YW65010000000	Standard Spring Washer GB/T93 10		8	
22	YW03536000000	Flat Washer 8x19x2.0		4	
21	YW66081900000	Hexagon Head Bolt GB/T5783 M8x20-12.9		6	
20	YW60082000500	Column		2	
19	SHD-2500U-B-02	Electrical Component Mounting Plate	SECC1.5	1	
18	SHD-2500U-B-05	Control Box Body	SPCC1.5	1	
17	SHD-2500U-B-03	Blower Outlet Flange	SUS201	1	
16	YR20200300100	Large Hinge CL219-1 / CL734-1		2	
15	SHD-4000U-B-07	Hexagon Nut GB/T6170 M6		8	
14	YW06219100000	Large Flat Washer Grade A GB/T96.1 6		12	
13	YW64000600300	Cross Recessed Pan Head Screw GB/T-818 M6x15		12	
12	YW66061800000	Hexagon Nut GB/T6170 M16		16	
11	YW63061500000	Flat Washer Grade A GB/T97.1 16		32	
10	YW64001600000	Hexagon Head Bolt GB/T5783 M16x45-12.9		16	
9	YW66163000000	Cross Recessed Pan Head Screw GB/T-818 M6x16		6	
8	YW60164500000	Air Adjusting Plate	SPCC2.0	1	
7	YW63051500000	Air Adjusting Cover		1	
6	SHD-2500U-B-08	High-Pressure Centrifugal Motor QF-5 (3.0KW) 3 Phase 380V/50Hz		1	
5	SHD-2500U-B-07	Base Plate	SPCC3.0	1	
4	BM30754500050	2" Nod 90 Center with 6000's Hole (Hole 6000's Size, Base Plate Washers)		2	
3	SHD-2500U-B-01	Flashed Mounting Black Rubber Center 3" (Base Plate Washers)		2	
2	YW03000300000				
1	YW03000300300				
序号	代 号	名 称	材 料	数 量	备 注

					制图	版号	E	标题	SHD-4000U	图号	SHD-4000U-B-ALL	比例	1:15	数量	1
②		增加零件		20260615	设计	核 准		风机底座组装示意图					材质	/	
①	按键一字形排列	按键圆形排列		20260615	校对							表面要求	/		
标记	更改前	更改后	更改人	日期	审核	日期	20130325		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			物料号	/		



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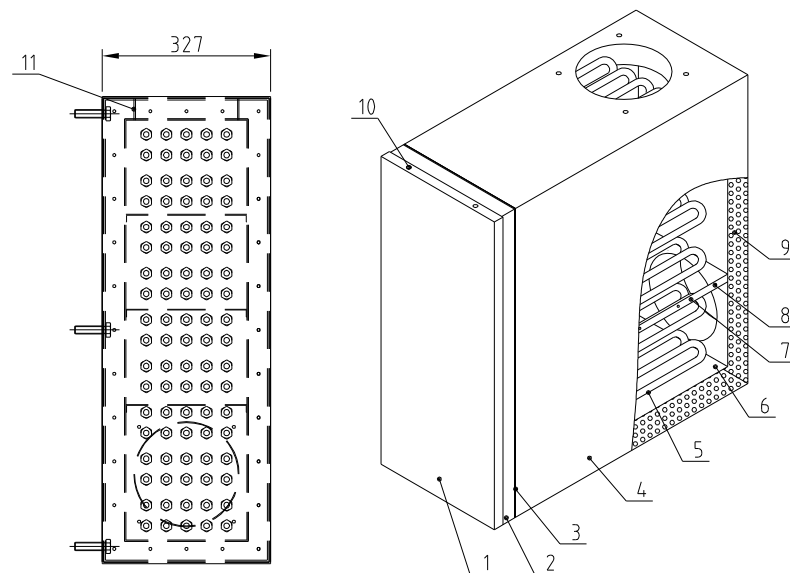


Technical Requirements:

- 1.The heating box has 3 wiring groups, each with a power of 21.3 kW, and the total power is 64 kW.
- 2.When assembling Item 2 and Item 3, a silicone gasket shall be installed between them and secured with silicone sealant to ensure good sealing performance.

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13	BH11090002310	Heating Pipe Fixing Nut	SUS304	90	
12	This Drawing	Connection Pipe 2 $\varnothing 203.2 \times 37$	SUS201(2.0)	1	
11	This Drawing	Connection Pipe 1 $\varnothing 203.2 \times 42$	SUS201(2.0)	1	
10	YW63061000000	Cross Recessed Pan Head Screw $\varnothing 7-818$ M10		32	
9	YP60613000000	Phenolic Laminate Sheet	Aluminum Silicate Fiber Market	1	
8	YW69040900000	Open Type Oval Head Blind Rivet $\varnothing 7/12618$ 4-5		24	
7	SHD-4000U-A-22	Heater Heat Insulation Plate	SECC2.0	3	
6	SHD-4000U-A-23	Heating Box Inner Box	SECC2.5	1	
5	BH70350000850	Heating Pipe $300 \times 300 \times 200$, 400/500, 600x 1000	Assembly	1	*
4	SHD-4000U-A-24	Heating Box Outer Box	SPCC3.0	1	
F1	3	SHD-4000U-A-19	Heating Box Front Panel	SECC2.5	1
	2	SHD-4000U-A-20	Heating Pipe Mounting Plate	SECC2.5	1
F2	1	SHD-4000U-A-21	Heater Cover Plate	SPCC1.5	1
序号	代 号	名 称	材 料	数 量	备 注

					制图		版号	F	标题	SHD-4000U	图号	SHD-4000U-A-18	比例	1:13	数量	1
F2	SPCC2.0	SPCC1.5		20160427	设计		核		加热箱						材质	/
F1	SECC2.3	SECC2.5		20160427	校对		准								表面要求	RAL9010
标记	更改前	更改后	更改人	日期	审核		日期	20070512					物料号		/	



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