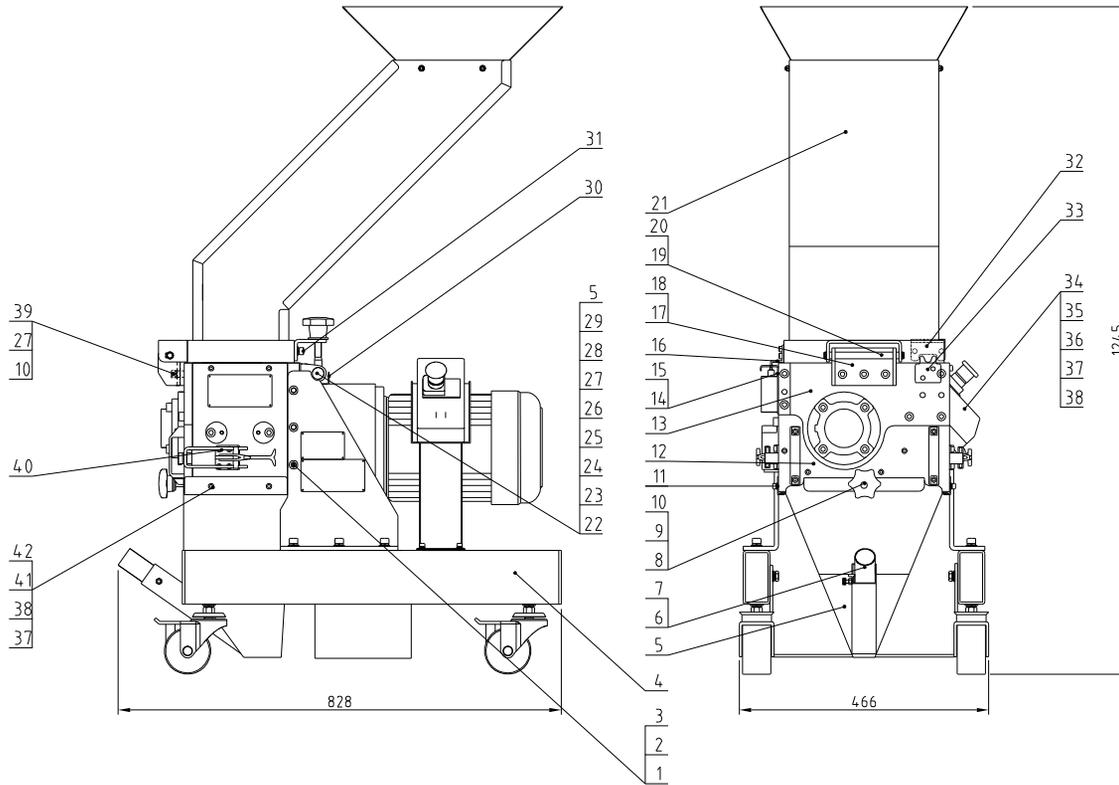


Standard motor length(mm)	Noise level dBA	Max. Throughput Capacity (kg/hr)	Cutting Chamber length	Number of Teeth Cutters	NUMBER of Staggered Cutters	Material of Teeth Cutters	Rotating Speed(r.p.m)	Motor Power(kw)	Ver A
150	85-90	25	200*180	3*6	2*1	Cr12MoV	150	2.2	



42	SG-M18-ALL-03	Right fixing plate of aggregate box	SUS201	1	
41	YW61063000200	hexagonal socket head screw Q170.1 M10*12.9	12.9	6	
40	YW094.31100100	Quick fixture QF-011 line rod length 100mm	Assembly	2	
39	YW61083000000	hexagonal socket head screw Q170.1 M10*12.9	12.9	3	
38	YW66061300000	Flat washer Class A Q170.1 1.6	140HV	10	
37	YW65006000100	Standard spring washer Q170.1 6	65Mn	10	
36	YE4.04.063000000	Thermal magnetic circuit breaker MS-25 (4-30)	Assembly	1	
35	YW61061200000	hexagonal socket head screw Q170.1 M10*12.9	12.9	4	
34	SG-M-ALL-05	Switch fixing plate	Weld assembly	1	
33	SG-M-ALL-02	positioning block	SUS201	1	
32	SG-M-ALL-01	Locking block	SPH6.0	1	
31	YW61081600000	hexagonal socket head screw Q170.1 M10*12.9	12.9	2	
30	YW66123200100	Large gasket A Q170.1 12 (13x37x3)		1	
29	SG-L-ALL-11	Screw limit plate	SUS201	1	
28	YW69001600000	Elastic retaining ring for shaft Q170.1 18*20*10	SUS201	1	
27	YW65008000100	Standard spring washer Q170.1 8	65Mn	7	
26	YW61082501020	hexagonal socket head screw Q170.1 M10*12.9	12.9	2	
25	YW09160200000	Big Pin Hanger Kit B2 B3 B4 B5 B6 B7 B8 B9 B10 B11 B12	AL	1	
24	YW093014.000000	Axis pin SG-30-C-01 (galvanized) 40*4 (pin size 0)	Q235A	1	Borrowed
23	YW090030105000	Pin Hanger screw SG-30-C-01 (galvanized) 40	Q235A	1	Borrowed
22	BL54.300003920	Hinge seat SG-30-C-01	SPH	1	Borrowed
21	SG-M18-A-ALL	Feeding box assembly	Assembly	1	
20	YW69001200000	Elastic retaining ring for shaft Q170.1 18*20*10	SUS201	2	
19	BH1024.04.001110	Feeding box pivot SG-L-ALL-04	SUS201	1	Borrowed
18	SG-M-ALL-04	Hinge pad	SPH8.0	1	
17	SG-M-ALL-03	Feeding box hinge	SPH5.0	1	
16	SG-M-ALL-08	Safety switch plug	SUS201	1	
15	YW6104.3500000	hexagonal socket head screw Q170.1 M10*12.9	12.9	2	
14	SG-L-ALL-01	Safety switch fixing plate	SUS201	1	Borrowed
13	SG-M18-B-ALL	Crushing chamber assembly	Assembly	1	
12	SG-M18-C-ALL	Screen frame assembly	Assembly	1	
11	SG-M18-ALL-02	Left fixing plate of aggregate box	SUS201	1	
10	YW66081600000	Flat washer Class A Q170.1 (4*16*1.6)	140HV	4	
9	YW60082010000	hexagonal nut M10 (anti loosening) (SUS304)		1	
8	YR4.00835000000	Five star handle P-type M8 * 35	Assembly	1	
7	YW69621600000	Head twisted screw M6 * 20 * 16		1	
6	SG-24-ALL-01	Suction tube	SUS201	1	Borrowed
5	SG-M18-ALL-01	Aggregate box	Weld assembly	1	
4	SG-M18-D-ALL	Rack assembly	Weld assembly	1	
3	YW66102000100	Flat washer A/170.1 1.10 (11x20x2)	140HV	6	
2	YW65010000000	Standard spring washer Q170.1 10	65Mn	6	
1	YW61103000100	hexagonal socket head screw Q170.1 M10*10	12.9	6	

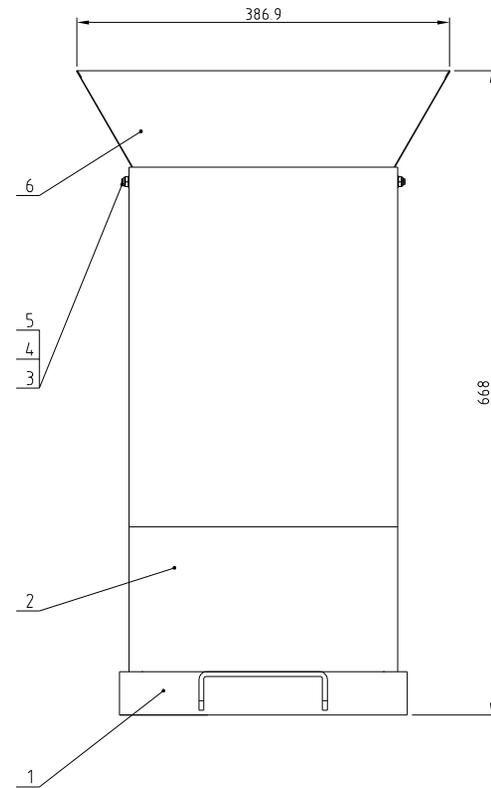
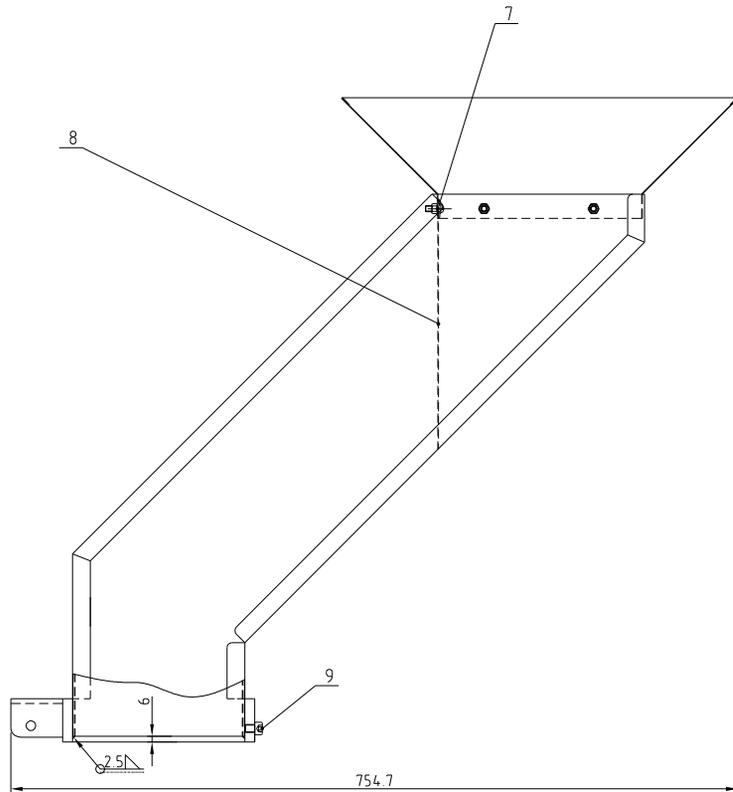
Technical Requirements:

1. The blade must not scratch other components during rotation;
2. There should be no abnormal noise or vibration during idle operation of the machine;
3. The appearance should be smooth, the joints should be even, and there should be no paint peeling or scratches;
4. All kinds of markings and signs should be complete;

制图	版号	标题	图号	比例	数量
设计	核准	SG-M18			
校对	核准	总成			
审核	日期				
标记	更改前	更改后	更改人	日期	日期



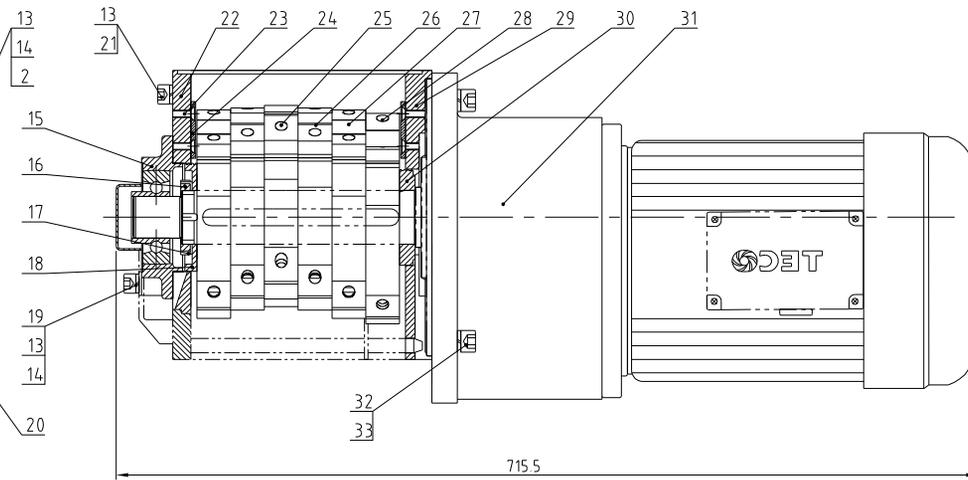
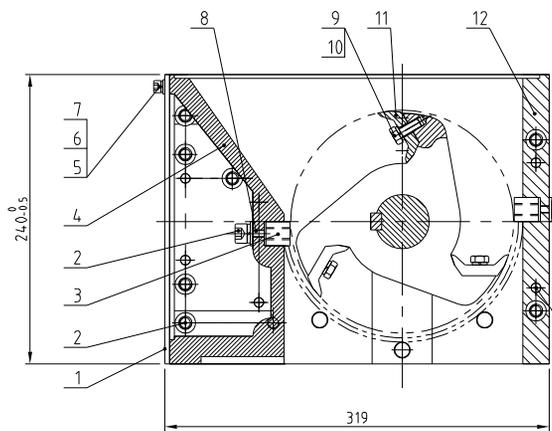
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物料号	材质



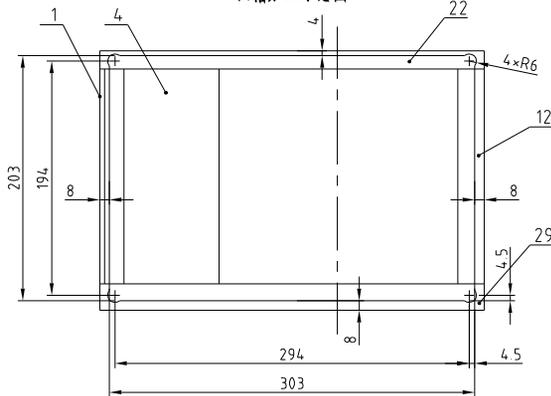
9	YW61081000200	Hexagonal socket head screw Q193L M6x1.6		1	
8	SG-M18-A-06	Material blocking skin	White tarpaulin cloth	1	
7	SG-M29-A-05	Material blocking leather pressure plate	SECC2.0	1	Borrowed
6	SG-M18-A-04	Feed inlet	SPCC 1.5	1	
5	YW64000500000	Hexagonal nut M5 anti loosening	4	6	
4	YW66051000000	Flat washer Class A G6/197.1.5	Longzine	6	
3	YW62051000100	One groove large flat head screw JIS1111 M6x1	Longzine	6	
2	SG-M18-A-02	Feeding box	Weld assembly	1	
1	SG-M18-A-01	Lower frame of feeding box	Weld assembly	1	
序号	代号	名称	材质	数量	备注

					制图	版号	标题	图号	比例	数量
					设计	核准	SG-M18			
					校对		进料箱总成			
					审核					
标记	更改前	更改后	更改人	日期	日期				表面要求	
									物料号	

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Shini Plastics Technologies, Inc.



凹槽加工示意图

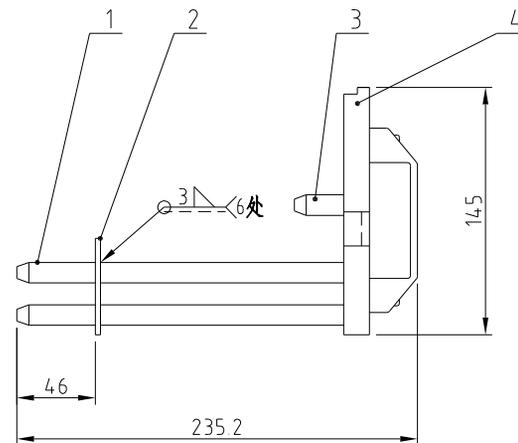
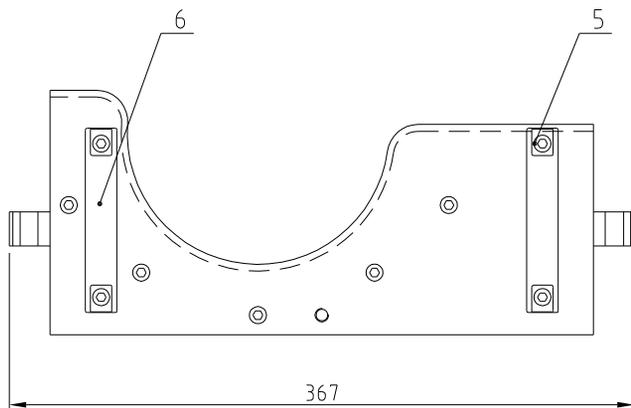


Technical Requirements

1. The gap between the fixed blade and the moving blade is 0.3-0.5mm, and the gap is uniform;
2. Tighten the bolts or screws of the fixed and moving blades to standard torque;
3. After the assembly of the knife holder assembly, it rotates flexibly and there is no axial displacement phenomenon;
4. After the assembly of the crushing chamber is completed, the upper end face of the crushing chamber needs to be processed to be horizontal;
5. The tool holder shaft should not have any obstruction or abnormal sound when rotated by hand.

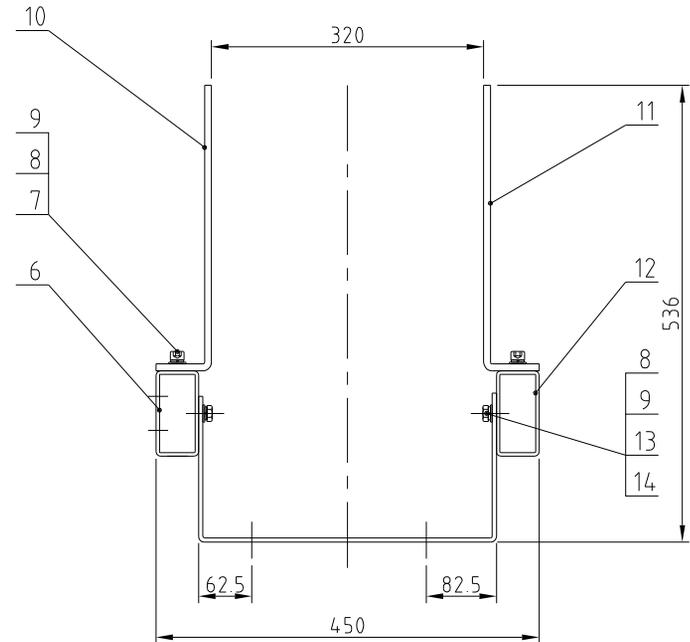
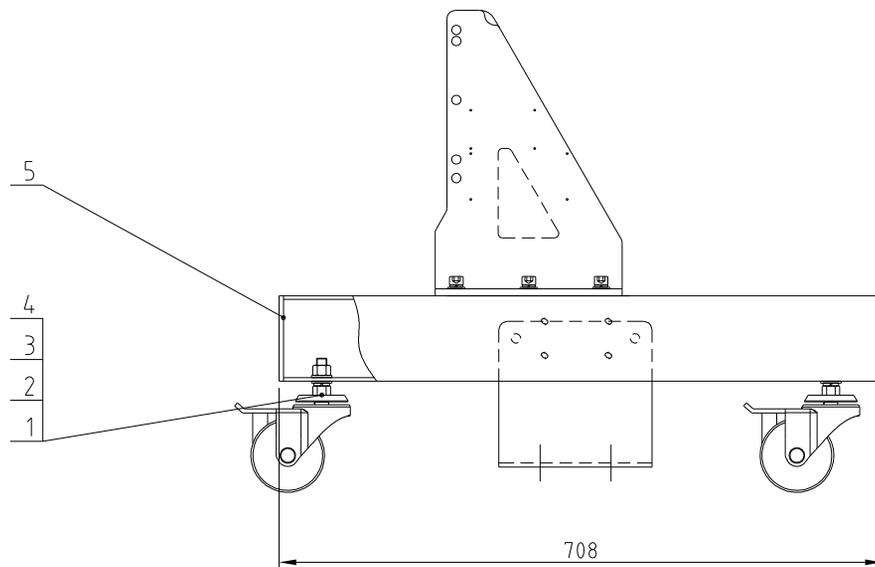
20	YW69083500000	Elastic cylindrical pin QJ7 878.1 8x25	65Mn	9					
19	YW61104500000	Hexagonal socket head screw QJ7M.1 M16x12.9	12.9	4					
18	BH10000200410	Left shaft sleeve SG-B-B-02 (version A)	4.5	1					
17	YW09004500000	Stop washer for round nut 45 (Q235) QJ7 M8	Q215	1					
16	YW64451500000	Small round nut QJ7810 M5x1.6-45	4.5	1					
15	YW09207100100	Washer made out steel spiral ball bearing outer plate	Assembly	1					
14	YW66102000100	Flat washer A/J197.1 10 (11x20x2)	14.0HV	8					
13	YW65010000000	Standard spring washer QJ7193 10	65Mn	9					
12	BH10180400110	Rear box block SG-B10-B-04 (version A)	Q235A	1					
11	YW41011200100	Driving blade SG-B-B-01 (Q235A) (Q version)	Cr12MoV	18					
10	YW65008000100	Standard spring washer QJ7193 8	65Mn	18					
9	YW60082000500	Hexagonal flat nut QJ7193 M6x20-12.9	12.9	18					
8	YW68061000000	Hexagonal flat nut set screw QJ77 M6x10	12.9	4	Borrowed				
7	YW66061300000	Flat washer Class A QJ7197.1 6	14.0HV	2	Borrowed				
6	YW65006000100	Standard spring washer QJ7193 6	65Mn	2	Borrowed				
5	YW61061601200	Hexagonal socket head screw QJ7M.1 M16x12.9	12.9	2	Borrowed				
4	BH10180300110	Front box block SG-B10-B-03 (Q version)	Q1500-7	1	Borrowed				
3	YW41001800100	Fixed blade SG-B10-B-02 (Q235A) (version A)	Cr12MoV	2					
2	YW61103000100	Hexagonal socket head screw QJ7M.1 M16x12.9	12.9	12					
1	SG-M29-B-05	Left end disk SG-M29-B-05 (version A)	Q235A	1	Borrowed				
21	YW61103500000	Hexagonal socket head screw QJ7M.1 M16x12.9	12.9	5					

标记	更改前	更改后	更改人	日期	审核	日期	序号	代号	名称	材质	数量	备注
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					设计	核准	粉研室总成			表面要求 物料号		
					校对		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.					



6	YW06009000100	Small aluminum alloy thickened black handle hole spacing of 9mm	Al	2	
5	YW61061601200	Hexagonal socket head cap screw GB/T70.1 M6x16-12.9		9	
4	BH11290400010	Screen rack push plate SG-M29-C-04	Q235A	1	Borrowed
3	BL90290300020	Fixed shaft SG-M29-C-03	SUS304	2	Borrowed
2	SG-M29-C-02	Strengthening board	SUS201 3.0	1	Borrowed
1	BL90180100120	Support shaft SG-M18-C-01	SUS304	3	
序号	代号	名称	材质	数量	备注

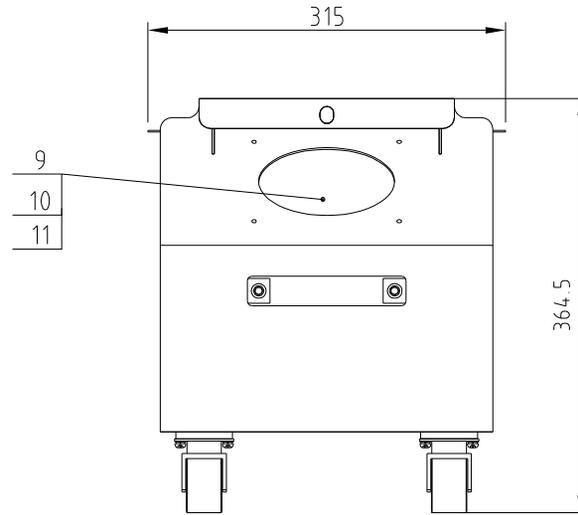
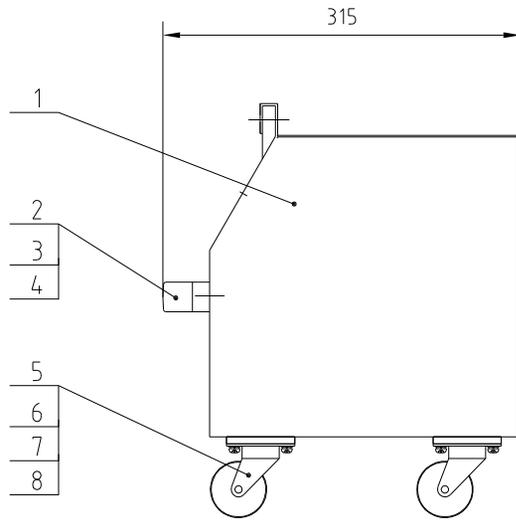
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					校对		核准		<b>信易电热机械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>				表面要求			
标记	更改前	更改后	更改人	日期	审核		日期							物料号		



14	SG-M-D-03	Fan fixing plate	SPH5.0	1
13	YW60103000200	Hexagonal head bolt GB/T5783 M10x30-12.9	12.9	4
12	SG-M18-D-02	Left support pipe	Q235A	1
11	SG-M-D-02	Fixed plate on the right side of the crushing chamber	SPH8.0	1

10	SG-M-D-01	Left fixed plate of crushing chamber	SPH8.0	1		
9	YW65010000000	Standard spring washer GB/T93 10	65Mn	10		
8	YW66102000100	Flat washer A/T97.1 10 (11x20x2)	140HV	10		
7	YW61103000100	Hexagonal socket head screw GB/T70.1 M10x30-12.9	12.9	6		
6	SG-M18-D-01	Left support pipe	Q235A	1		
5	YR90100509100	Spun mill core tube pipe 10 * 0.8 (suitable for the mill thickness 4mm)	Plastic	4		
4	YW64012100000	Hexagonal Nut GB/T6170 M12	4	4		
3	YW65012000000	Standard spring washer GB/T93 12	65Mn	4		
2	YW66122400000	Flat washer A/T97.1 12 (13.5x24x2.5)	140HV	8		
1	YW03412300100	Screw PA nylon wheel 4" /brake M12 * 30G	Assembly	4		
	序号	代 号	名 称	材 质	数 量	备 注

					制图	版号	标题	图号	比例	1:8	数量	
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标记	更改前	更改后	更改人	日期	审核	日期	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		物料号			

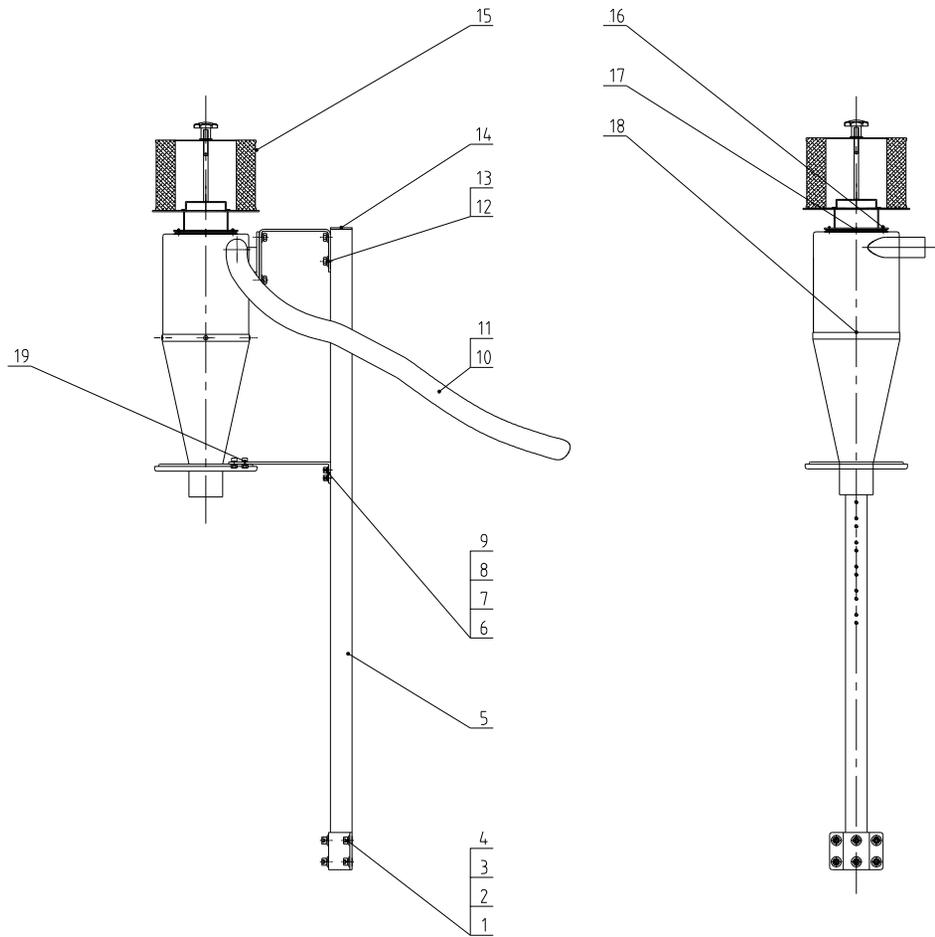


Technical requirements: This manual collection type storage box is an optional accessory, and after selecting the code model, add - SCB.

11	YW64040700100	Non metallic embedded hexagonal locking nut GB7089.1		4		
10	YW62041000000	Cross groove large flat head screw JIS1111 Mx10		4		
9	BR90242750050	Transparent board SF-20428-F-03 for viewing window	Acrylic	1	Borrowed	
8	YW03000200000	Black rubber wheels 2 inches		4		
7	YW65005200000	Standard spring washer GB/T93 5		16		
6	YW66051000000	Flat washer Class A GB/T93.1 5		16		
5	YW63050800000	Cross groove pan head screw GB/T-818 M5x8		16		
4	YW64000800100	Non metallic embedded hexagonal locking nut GB7089.1		2		
3	YW61081600000	Hexagonal socket head screw GB/T70.1 Mx16-12.9		2		
2	BW20012000140	Aluminum square handle L120 (Ø8 hole)		1		
1	SG-M18-E-01	Manual collection type storage box	Weld assembly	1		
	序号	代 号	名 称	材 质	数 量	备 注

					制图		版本号		标题	SG-M18	图号		比例		数量	
					设计		核		人工收集型储料箱总成						材质	
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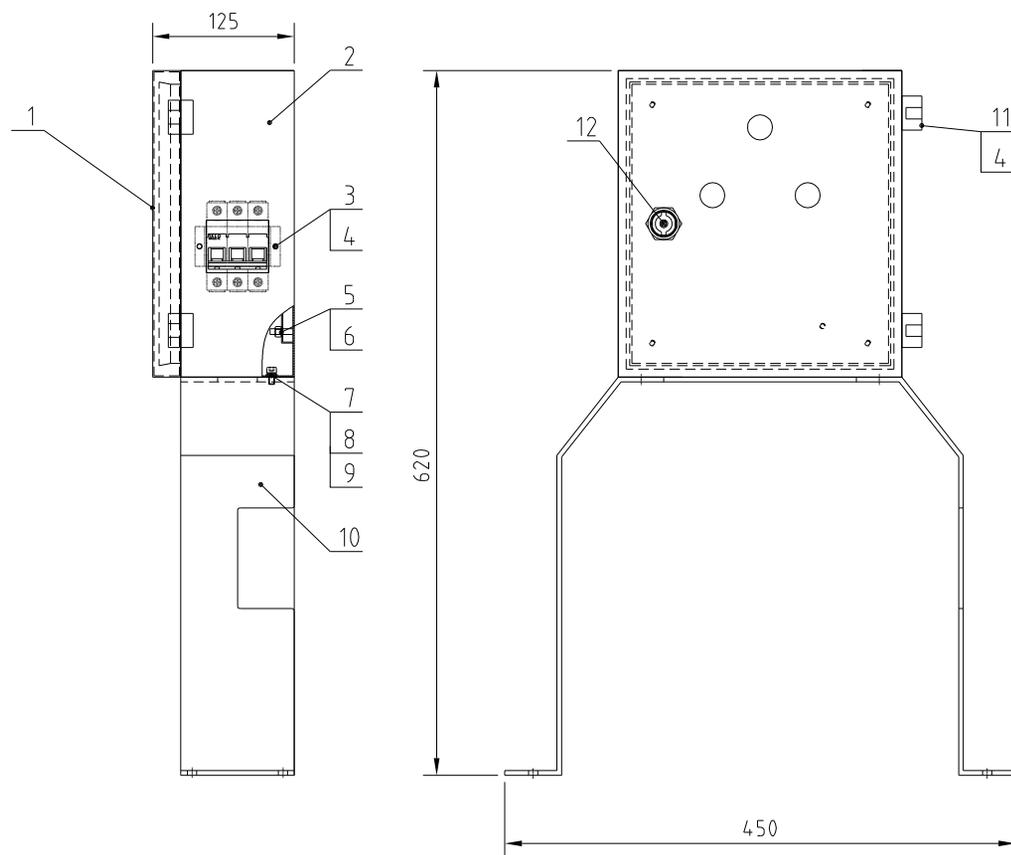
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Shini Plastics Technologies, Inc.



19	YW64000600200	Hexagonal nut M6 (anti loosening)		2	
18	SG-1628N-H-01	BC type cyclone body	Assembly	1	Borrowed
17	SG-16-H-02	filter screen		1	Borrowed
16	YW60512880000	Hexagonal head bolt G8/15783 Mx12	Longzine	4	
15	SG-16-H-03	Simple filter	Assembly	1	Borrowed
14	YR904.04.004.200	Steel pipe plug Ø=Ø (suitable for pipe wall thickness of 2.5mm)		1	
13	SG-1628N-H-02	upper support	SPH4.0	1	
12	YW60081600100	Hexagonal head bolt G8/15781 Mx12-F-1.8	Longzine	6	
11	YW02000200000	Stainless steel tube handle 2 inches (2"-SMM)		2	
10	YR60157000000	Steel wire rubber hose with a diameter of 1.1 ± 0.15		2	
9	SG-16-F-09	support plate	SPH4.0	1	Borrowed
8	YW66061300000	Flat washer Class A G8/1571.1.6	Longzine	4	
7	YW65006000100	Standard spring washer G8/1593.6	Longzine	4	
6	YW61061200000	Hexagonal socket head screw G8/178.1 Mx12-F-2.9	Longzine	4	
5	SG-1628N-H-03	lower support	Q235A	1	Borrowed
4	YW66081900000	Flat washer 8x19x2.0	Longzine	12	
3	YW65008000100	Standard spring washer G8/1593.8	Longzine	12	
2	YW61082001200	Hexagonal socket head screw G8/178.1 Mx12-F-2.9	Longzine	6	
1	SG-L-E-02	Lower support installation seat	SPH4.0	1	
序号	代号	名称	材质	数量	备注

Technical requirement: This part is an optional component, and after selecting the code model, add -PC.

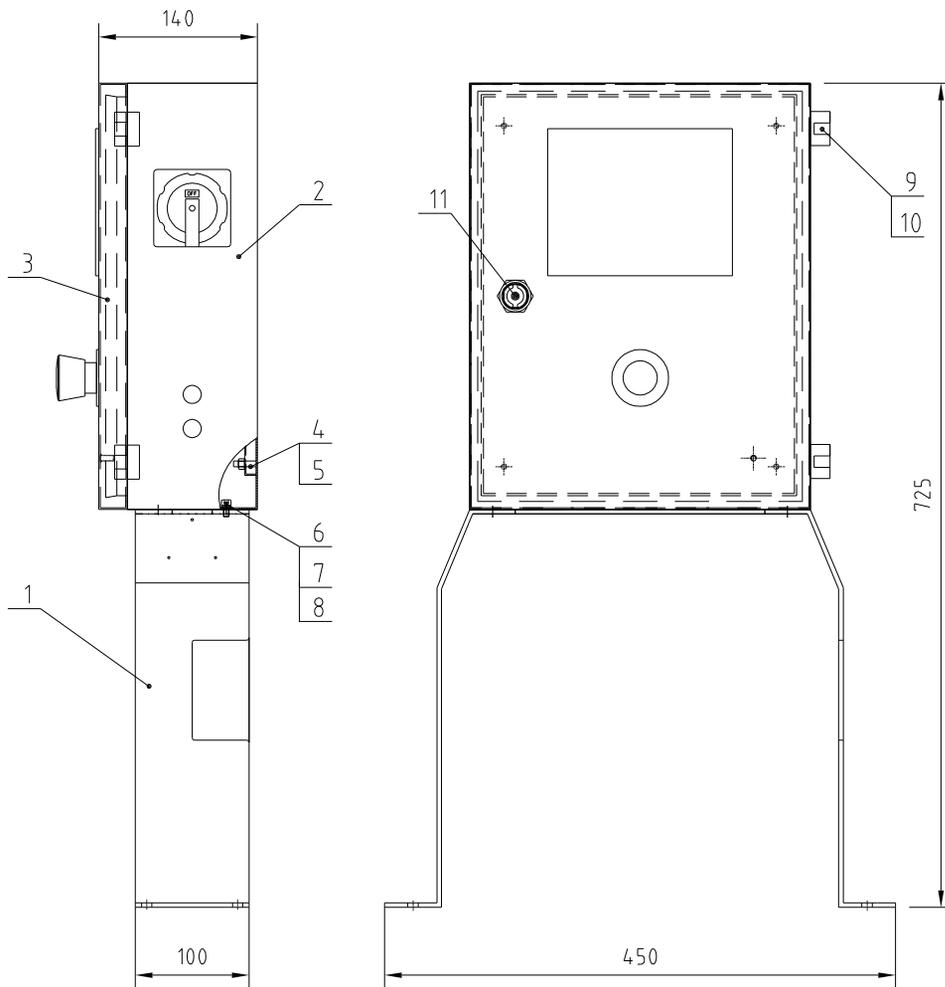
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					校对		旋风器总成			表面要求		
标记	更改前	更改后	更改人	日期	审核	日期	<b>信易電熱機械股份有限公司</b> Shini Plastics Technologies, Inc.		物料号			



Technical requirements: This control box is an optional component, and after selecting the code model, add - IC B

12	YW00040600100	Door lock+short gear plate		1	
11	YW06219200100	Collar (right) CL219-2 Black		2	
10	SG-M-G-01	Control box support bracket	SPH4.0	1	
9	YW65005200000	Standard spring washer		4	
8	YW66051000000	Flat washer Class A		4	
7	YW61051000000	Hexagonal socket head screw		4	
6	YW64000500000	Non metallic embedded hexagonal lock nut		4	
5	SG-L-G-01	Electrical fixing plate	SECC1.5	1	Borrowed
4	YW62040500000	Cross groove flat head screw		10	
3	SG-L-G-04	Circuit breaker fixing plate	SPCC12	1	Borrowed
2	SG-L-G-02	Control box	Weld assembly	1	Borrowed
1	SG-L-G-03	Door panel	Weld assembly	1	Borrowed
序号	代 号	名 称	材 质	数 量	备 注

					制图	版号	标题	图号	比例	数量
					设计	核	简易型控制箱总成			材质
					校对	准	<b>信易電熱機械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>	表面要求		
标记	更改前	更改后	更改人	日期	审核	日期		物料号		

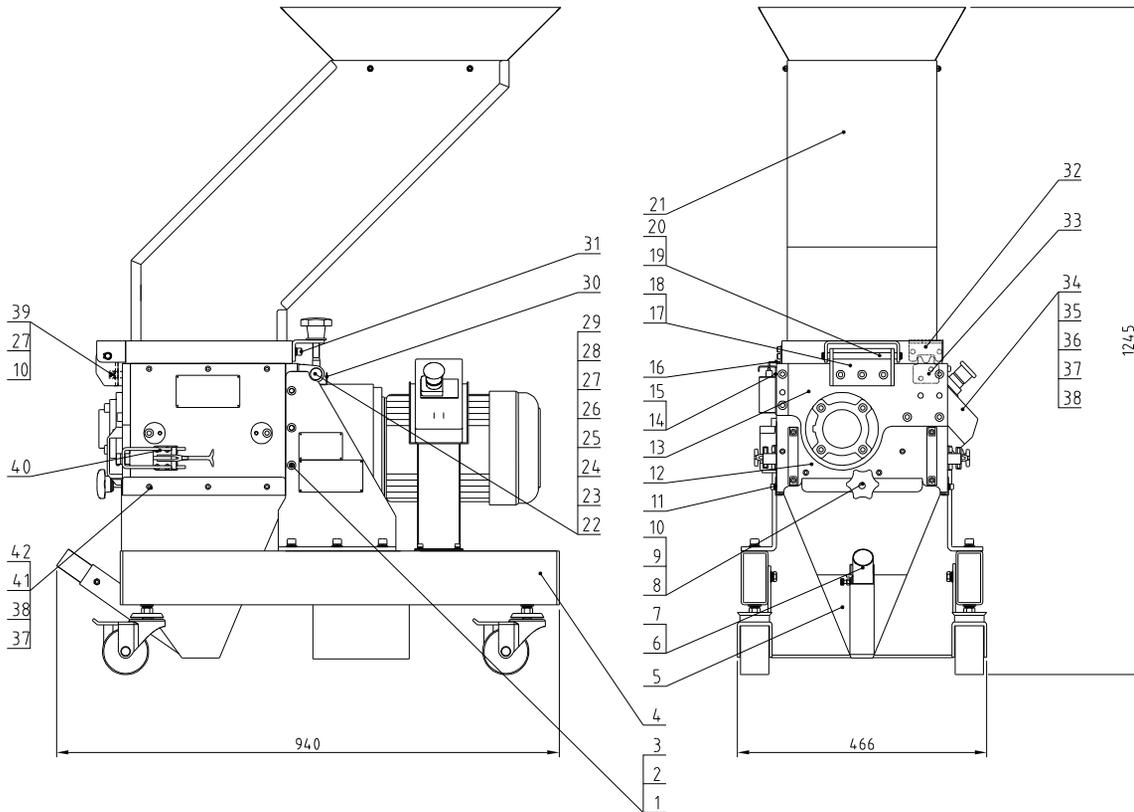


11	YW00040600100	Door lock+short gear plate	1		
10	YW62040500000	Cross groove flat head screw	8		
9	YW06219200100	Collar (right) CL219-2 Black	2		
8	YW65005200000	Standard spring washer	4		
7	YW66051000000	Flat washer Class A GB/T97.1 5	4		
6	YW61051000000	Hexagonal socket head screw	4		
5	YW64000500000	Non metallic embedded hexagonal lock nut	4		
4	SG-L-F-04	Electrical fixing plate	SECC1.5	1 Borrowed	
3	SG-L-F-03	door panel	welded assembly	1 Borrowed	
2	SG-L-F-02	Control box	welded assembly	1 Borrowed	
1	SG-M-F-01	Control box support bracket	SPH4.0	1	
序号	代 号	名 称	材 质	数 量	备 注

Technical requirements: This control box is an optional component, and after selecting the code model, add - MFB.

					制图	版号	标题	图号	比例	数量
					设计	核	SG-M			材质
					校对	准	控制箱总成			表面要求
标记	更改前	更改后	更改人	日期	审核	日期	<b>信易電熱機械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>		物料号	

Standard model weight(kg)	Noise Level dB(A)	Max. Throughput Capacity (kg/hr)	Cutting Chamber Size	Number of Teeth Cutters	Number of Staggered Cutters	Material of Teeth Cutters	Rotating Speed(r.p.m)	Motor Power(kw)	Ver A
200	85-90	40	200×290	3×10	2×1	Cr12MoV	150	2.2	



42	SG-M29-ALL-03	Right fixing plate of aggregate box	SUS201	1	
41	YW61063000200	hexagonal socket head screw Q17M 1 M6.3-12.9	12.9	6	
40	YW09431100100	Quick fixture QF-311 iron rod length 100mm	Assembly	2	
39	YW61083000000	hexagonal socket head screw Q17M 1 M6.3-12.9	12.9	3	
38	YW66061300000	Flat washer A/1797.1 6 (6.6x12x1.6)	140HV	10	
37	YW65006000100	Standard spring washer Q3/1793 6	65Mn	10	
36	YE40406300000	Thermal magnetic circuit breaker MS-25 (4-30)	Assembly	1	
35	YW61061200000	hexagonal socket head screw Q17M 1 M6.3-12.9	12.9	4	
34	SG-M-ALL-05	Switch fixing plate	Weld assembly	1	
33	SG-M-ALL-02	positioning block	SUS201	1	
32	SG-M-ALL-01	Locking block	SPH6.0	1	
31	YW61081600000	hexagonal socket head screw Q17M 1 M6.3-12.9	12.9	2	
30	SG-L-ALL-11	Screw limit plate	SUS201	1	
29	YW66123200100	Large gasket A Q1796 12 (13x37x2)		1	
28	YW69001600000	Elastic retaining rings for shaft Q17 16	SUS201	1	
27	YW65008000100	Standard spring washer Q3/1793 8	65Mn	7	
26	YW61082501200	hexagonal socket head screw Q17M 1 M6.3-12.9	12.9	2	
25	YW09160200000	Big Pin Hexagon Hex MS 30-110-0800-05-57	AL	1	
24	YW09301400000	Axis pin SS-304-60 (quantity) 60 (version 0)	Q235A	1	Borrowed
23	YW09003010500	Pin Hexagon screw SS-304-60 (quantity) 60	Q235A	1	Borrowed
22	BL54300003920	Hinge seat SG-30-C-01	SPH	1	Borrowed
21	SG-M29-A-ALL	Feeding box assembly	Assembly	1	
20	YW69001200000	Elastic retaining rings for shaft Q17 12	SUS201	2	
19	BH10240400110	Feeding box pivot SG-L-ALL-04	SUS201	1	Borrowed
18	SG-M-ALL-04	Hinge pad	SPH8.0	1	
17	SG-M-ALL-03	Feeding box hinge	SPH5.0	1	
16	SG-M-ALL-08	Safety switch plug	SUS201	1	
15	YW61043500000	hexagonal socket head screw Q17M 1 M6.3-12.9	12.9	2	
14	SG-L-ALL-01	Safety switch fixing plate	SUS201	1	Borrowed
13	SG-M29-B-ALL	Crushing chamber assembly	Assembly	1	
12	SG-M29-C-ALL	Screen frame assembly	Assembly	1	
11	SG-M29-ALL-02	Left fixing plate of aggregate box	SUS201	1	
10	YW66081600000	Flat washer Cms A Q1797.1 8 (8.1 x 16 x 1.6)	140HV	4	
9	YW60082010000	hexagonal nut M6 (anti loosening) (SUS304)		1	
8	YR40083500000	Five star handle P-type M3 x 35	Assembly	1	
7	YW69621600000	Hand twisted screw M5 x 20 x 16		1	
6	SG-24-ALL-01	Suction tube	SUS201	1	Borrowed
5	SG-M29-ALL-01	Aggregate box	Weld assembly	1	
4	SG-M29-D-ALL	Rack assembly	Weld assembly	1	
3	YW66102000100	Flat washer A/1797.1 10 (11x20x2)	140HV	6	
2	YW65010000000	Standard spring washer Q3/1793 10	65Mn	6	
1	YW61103000100	hexagonal socket head screw Q17M 1 M6.3-12.9	12.9	6	

Technical Requirements

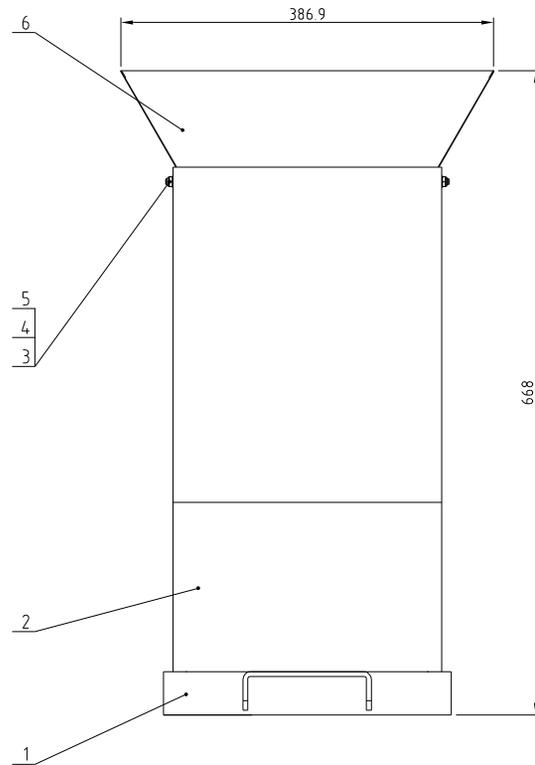
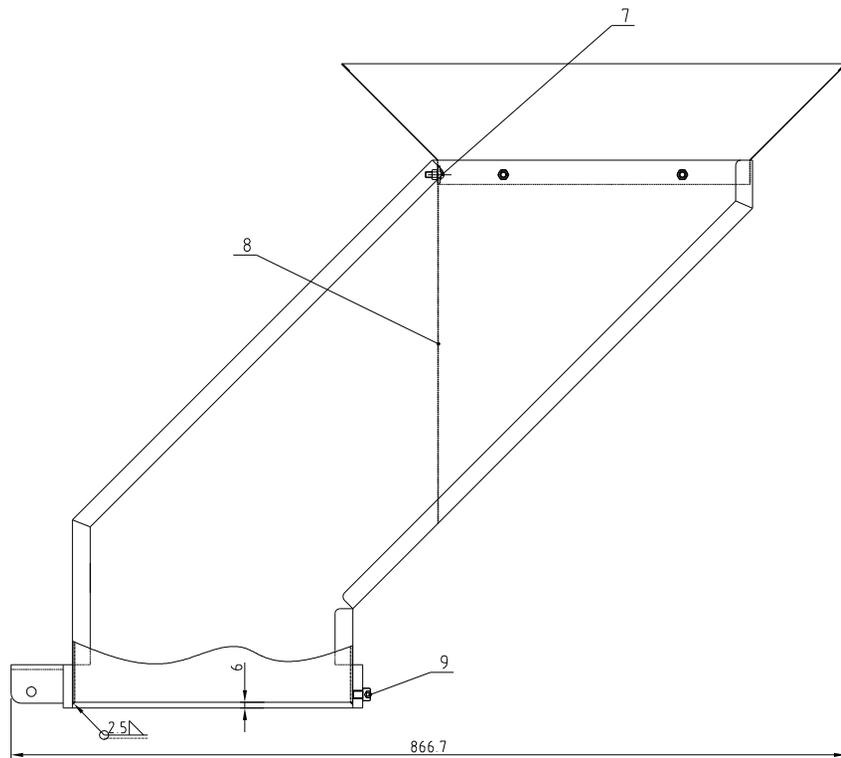
1. The blade must not scratch other components during rotation;
2. There should be no abnormal noise or vibration during idle operation of the machine;
3. The appearance should be smooth, the joints should be even, and there should be no paint peeling or scratches;
4. All kinds of markings and signs should be complete;

制图	版号	标题	SG-M29	图号	
设计	核准	总成			
校对	核准				
审核	日期				
标记	更改前	更改后	更改人	日期	



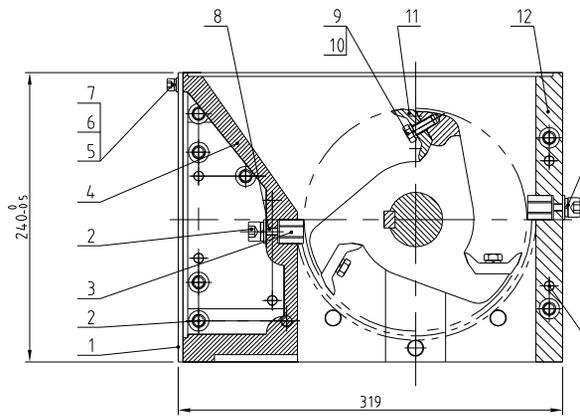
信易電熱機械股份有限公司  
Shini Plastics Technologies, Inc.

比例	数量	备注
表面要求	物料号	

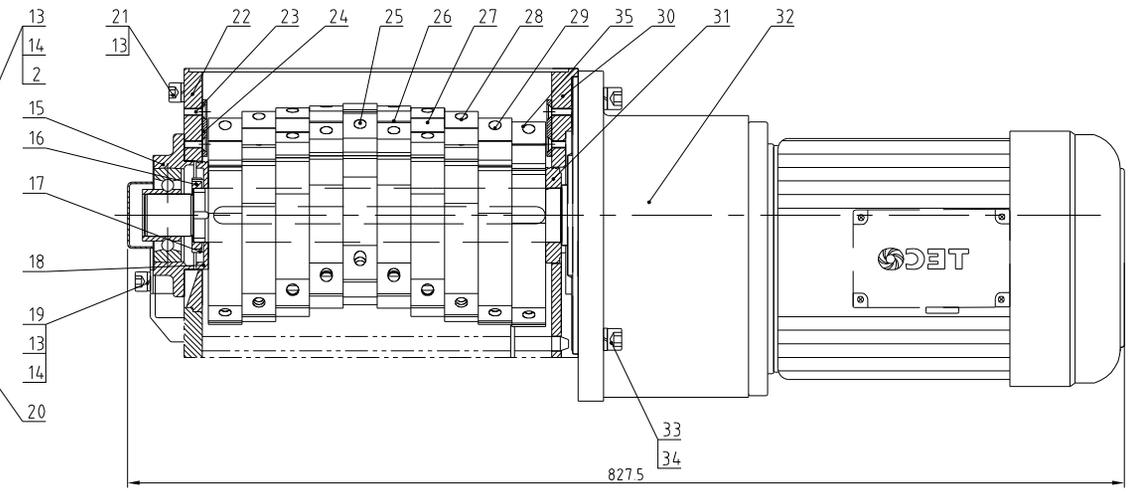
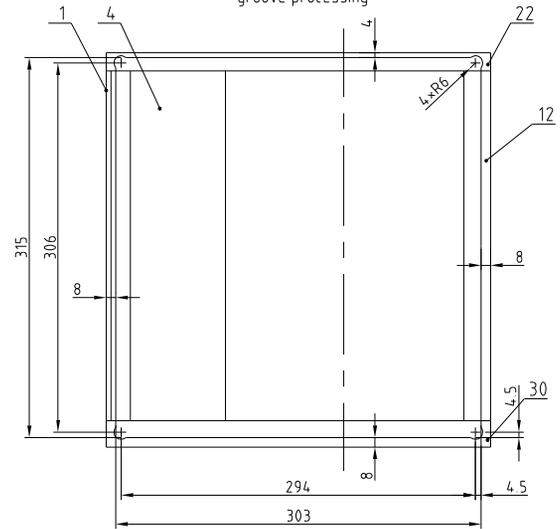


9	YW61081000200	Hexagonal socket head screw Q193 1 M6x1.6 L		1	
8	SG-M29-A-06	Material blocking skin	White tarpaulin cloth	1	
7	SG-M29-A-05	Material blocking leather pressure plate	SECC2.0	1	
6	SG-M29-A-04	Feed inlet	SPCC 1.5	1	
5	YW64000500000	Hexagonal nut M5 (anti loosening)	4	6	
4	YW66051000000	Flat washer Class A Q193 1.5	Longzine	6	
3	YW62051000100	One piece large flat head screw JIS1111 M6x1	Longzine	6	
2	SG-M29-A-02	Feeding box	Weld assembly	1	
1	SG-M29-A-01	Lower frame of feeding box	Weld assembly	1	
序号	代号	名称	材质	数量	备注

					制图	版号	标题	图号	比例	数量
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					审核		 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	表面要求		
标记	更改前	更改后	更改人	日期	日期	日期		物料号		



Schematic diagram of groove processing



20	YW69083500000	Elastic cylindrical pin Q17 89.1 8x25	65Mn	9	
19	YW61104500000	Hexagonal socket head screw M10x45	12.9	4	
18	BH10000200410	Left shaft sleeve SG-H-02 (version A)	4.5	1	
17	YW09004500000	Stop washer for rod nut 45 (M24) Q17 89	Q215	1	
16	YW64451500000	Small round nut Q17/10 M4xL 5	4.5	1	
15	YW09207100100	SPACER axial ball bearing with outer nut	Assembly	1	
14	YW66102000100	Flat washer A/T97.1 10 Dacromet	14.0HV	8	
13	YW65100000000	Standard spring washer Q17/10 Dacromet	65Mn	13	
12	BH10290400010	Rear box block SG-M29-B-04	Q235A	1	
11	YW41011200100	Moving blade SG-B-01 (Cr12MoV) (version 0)	Cr12MoV	30	
10	YW65008000100	Standard spring washer Q17/10 Dacromet	65Mn	30	
9	YW60082000500	Hexagonal head bolt Q17/10 M6x20	12.9	30	
8	YW68061000000	Hexagonal flat nut screw Q17/10 M4xL 5	12.9	4	
7	YW66061300000	Flat washer Class A Q17/1.1 6 Dacromet	14.0HV	3	
6	YW65006000100	Standard spring washer Q17/10 Dacromet	65Mn	3	
5	YW61061601200	Hexagonal socket head screw M6x16	12.9	3	
4	BH10290300010	Front box block SG-M29-B-03	QT500-7	1	
3	YW41290200100	Fixed blade SG-B-02 (Cr12MoV) (version 0)	Cr12MoV	2	
2	YW61103000100	Hexagonal socket head screw M10x20	12.9	12	
1	SG-M29-B-01	Front box block cover plate	SPH4.0	1	
21	YW61103500000	Hexagonal socket head screw M10x25	12.9	5	
35	YW41002900600	Knife holder 6 SG-M29-B-13 (Q235A)	Q235A	1	
34	YW65012000000	Standard spring washer Q17/10 Dacromet	65Mn	4	
33	YW61124500000	Hexagonal socket head screw M12x45	12.9	4	
32	YM50572200200	Machine nut Q17/10 M6x1.1 6 Dacromet	Assembly	1	
31	BH10000401210	Right shaft sleeve SG-H-04 (version A)	4.5	1	
30	BH11291100010	Right end drive SG-M29-B-11 (C version)	Q235A	1	
29	YW41002900500	Knife holder 5 SG-M29-B-10 (Q235A)	Q235A	2	
28	YW41002900400	Knife holder 4 SG-M29-B-09 (Q235A)	Q235A	2	
27	YW41002900300	Knife holder 3 SG-M29-B-08 (Q235A)	Q235A	2	
26	YW41002900200	Knife holder 2 SG-M29-B-07 (Q235A)	Q235A	2	
25	YW41002900100	Knife holder 1 SG-M29-B-06 (Q235A)	Q235A	1	
24	YW41031200100	Slide blade SG-B-03 (Cr12MoV) (version 0)	Cr12MoV	2	
23	YW61061200100	Hexagonal flat nut screw Q17/1.1 M4xL 5	12.9	4	
22	BH10290500010	Left end drive SG-M29-B-05 (version A)	Q235A	1	

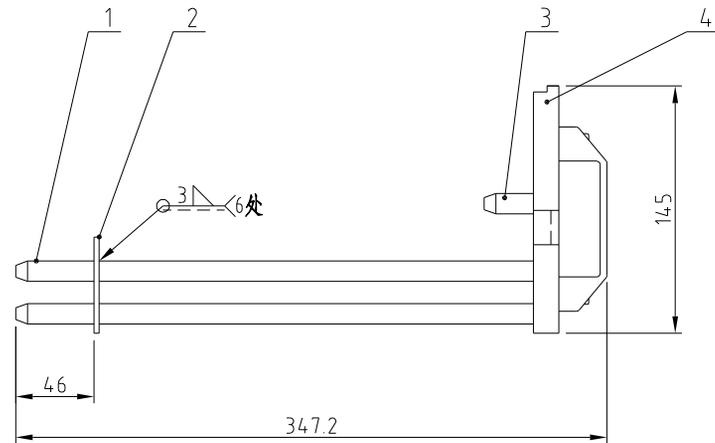
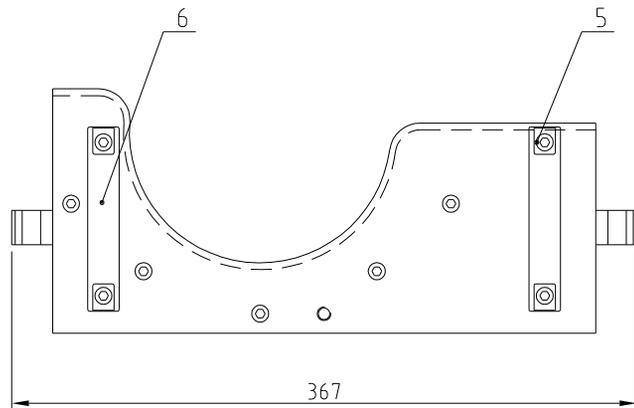
Technical Requirements

- The gap between the fixed blade and the moving blade is 0.3-0.5mm, and the gap is uniform;
- Tighten the bolts or screws of the fixed and moving blades to standard torque;
- After the assembly of the knife holder assembly, it rotates flexibly and there is no axial displacement phenomenon;
- After the assembly of the crushing chamber is completed, the upper end face of the crushing chamber needs to be processed to be horizontal;
- The tool holder shaft should not have any obstruction or abnormal sound when rotated by hand.

标记	更改前	更改后	更改人	日期	审核	日期

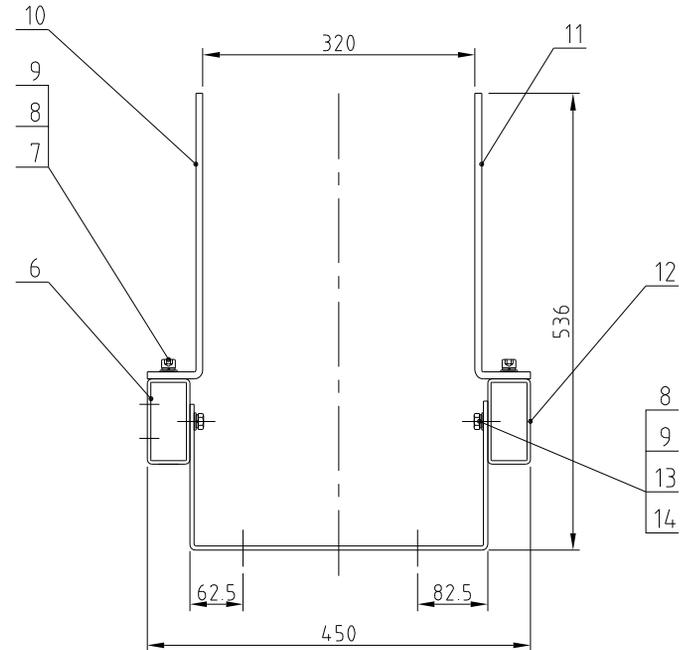
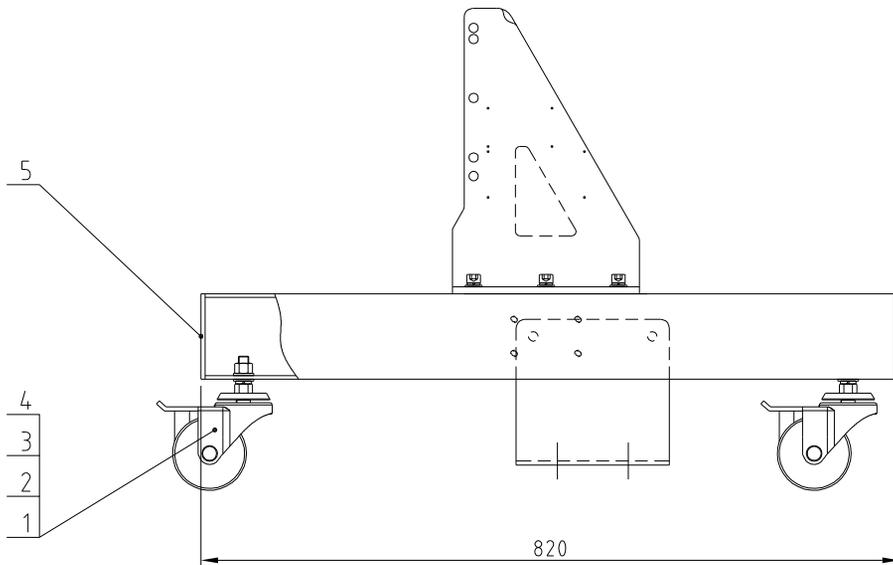
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标题		SG-M29				
图号						
比例						
数量						
表面要求						
物料号						





6	YW06009000100	Small aluminum alloy thickened black handle hole spacing of 9mm	Al	2	
5	YW61061601200	Hexagonal socket head cap screw GB/T70.1 M6x16		9	
4	SG-M29-C-04	Screen rack push plate	Q235A	1	
3	SG-M29-C-03	Fixed axis	SUS304	2	
2	SG-M29-C-02	Reinforced plate	SUS201 3.0	1	
1	SG-M29-C-01	Support shaft	SUS304	3	
序号	代号	名称	材质	数量	备注

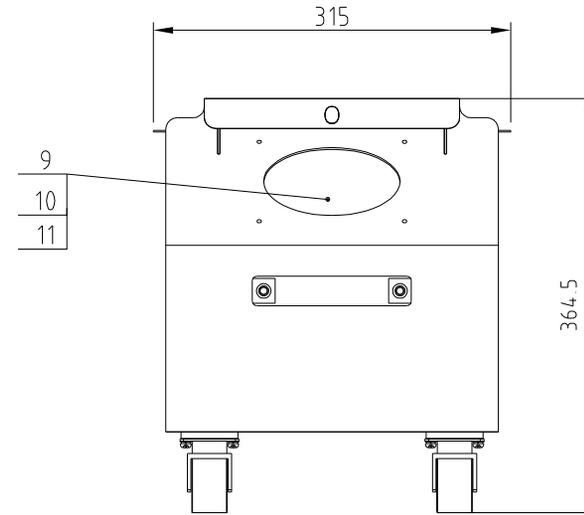
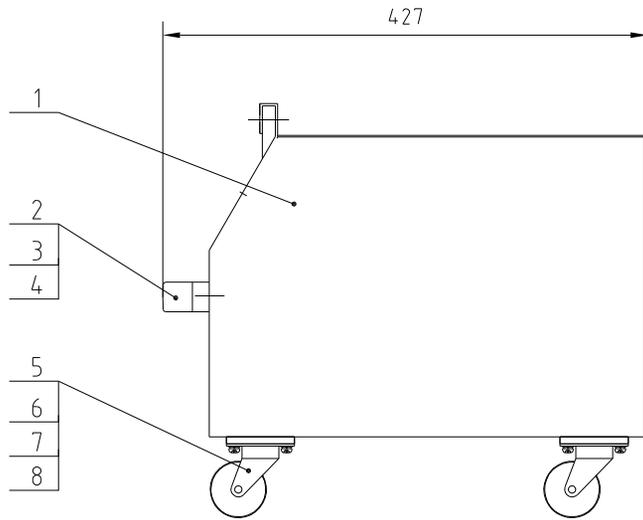
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					校对				<b>信易电热机械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>				表面要求			
标记	更改前	更改后	更改人	日期	审核	日期								物料号		



14	YW60103000200	Hexagonal head bolt GB/T5783 M10x30-12.9	12.9	4	
13	SG-M-D-03	Fan fixing plate	SPH5.0	1	
12	SG-M29-D-02	Right support tube	Q235A	1	
11	SG-M-D-02	Fixed plate on the right side of the crushing chamber	SPH8.0	1	

10	SG-M-D-01	Left fixed plate of crushing chamber	SPH8.0	1	
9	YW65010000000	Standard spring washer GB/T93 10	65Mn	10	
8	YW66102000100	Flat washer A/T97.1 10 (11x20x2)	14.0HV	10	
7	YW61103000100	Hexagonal socket head screw GB/T70.1 M10x30-12.9	12.9	6	
6	SG-M29-D-01	Left support pipe	Q235A	1	
5	YR90100509100	Spun mill core tube pipe 10 * 0.8 (suitable for the mill thickness 4-8)	Plastic	4	
4	YW64012100000	Hexagonal Nut GB/T6170 M12	4	4	
3	YW65012000000	Standard spring washer GB/T93 12	65Mn	4	
2	YW66122400000	Flat washer A/T97.1 12 (13.5x24x2.5)	14.0HV	8	
1	YW03412300100	Screw M Nylon Wheel 4-Tank/Drive M2 * 3 Load Capacity 120KG		4	
序号	代号	名称	材质	数量	备注

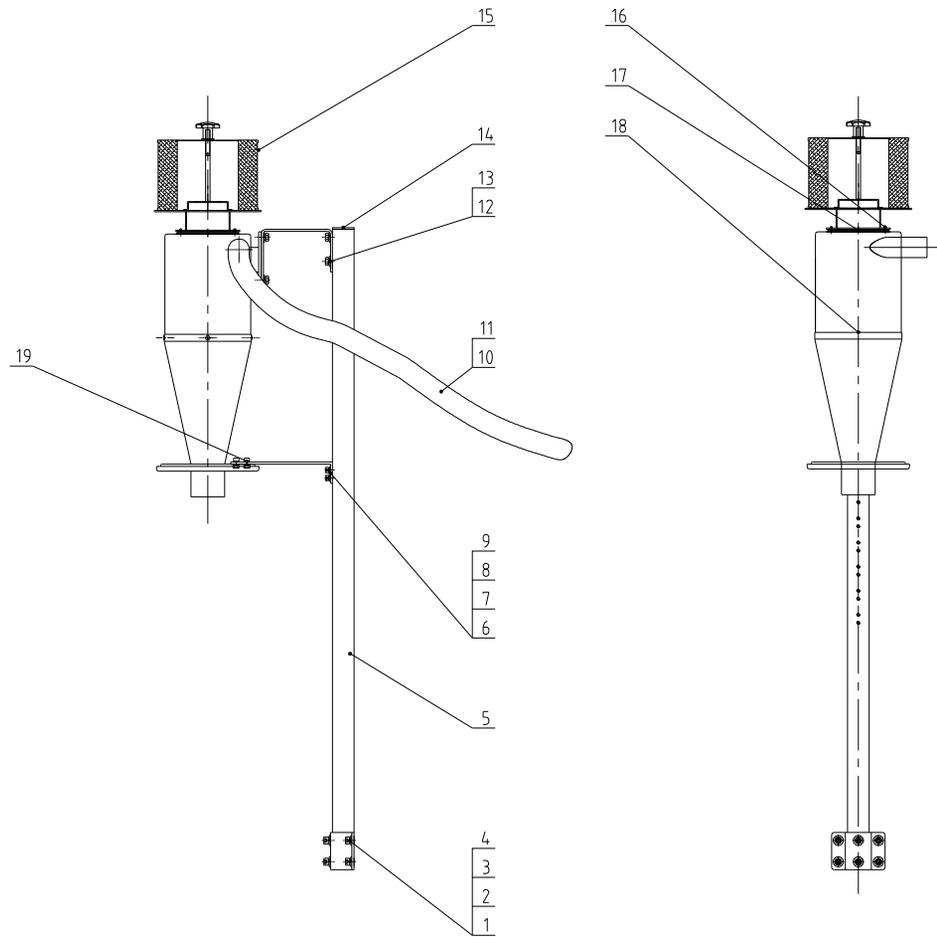
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标记	更改前	更改后	更改人	日期	审核	日期					物料号	



Technical requirements: This manual collection type storage box is an optional accessory, and after selecting the code model, add - SCB.

11	YW64040700100	Non metallic embedded hexagonal locking nut GB7089.1		4	
10	YW62041000000	Cross groove large flat head screw JIS1111 Mx10		4	
9	BR90242750050	Transparent board SF-2020-F-03 for viewing window	Acrylic	1	Borrowed
8	YW03000200000	Black rubber wheels 2 inches		4	
7	YW65005200000	Standard spring washer GB/T93 5		16	
6	YW66051000000	Flat washer Class A GB/T97.1 5		16	
5	YW63050800000	Cross groove pan head screw GB/T-818 M5x8		4	
4	YW64000800100	Non metallic embedded hexagonal locking nuts GB7089.1-F		2	
3	YW61081600000	Hexagonal socket head screw GB/T70.1 Mx16-12.9		2	
2	BW20012000140	Aluminum square handle L120 (Ø8 hole)		1	
1	SG-M29-E-01	Manual collection type storage box	Weld assembly	1	
序号	代 号	名 称	材 质	数 量	备 注

					制图	版本号	标题	图号	比例	数量	
					设计	核 准	SG-M29			材质	
					校对		人工收集型储料箱总成			表面要求	
标记	更改前	更改后	更改人	日期	审核	日期		信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	物料号		

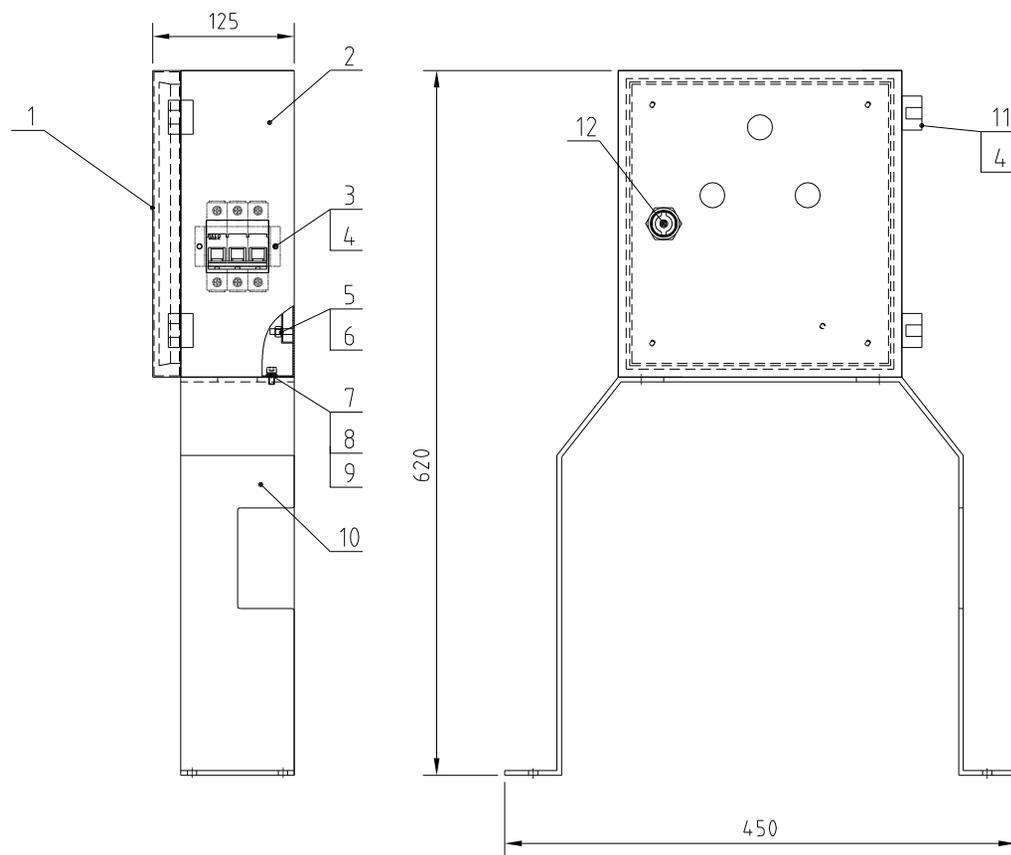


Technical requirement: This part is an optional component, and after selecting the code model, add - PC.

19	YW64000600200	Hexagonal nut M6 (anti loosening)		2	
18	SG-1628N-H-01	BC type cyclone body	Weld assembly	1	Borrowed
17	SG-16-H-02	filter screen		1	Borrowed
16	YW60512880000	Hexagonal head bolt Q235A M6x12-L8	Longzine	4	
15	SG-16-H-03	Simple filter	Assembly	1	Borrowed
14	YR904.04.004.200	Steel wire rubber hose with a diameter of 15mm		1	
13	SG-1628N-H-02	upper support	SPH4.0	1	
12	YW60081600100	Hexagonal head bolt Q235A M6x12-L8	Longzine	6	
11	YW02000200000	Stainless steel tube handle 2 inches (2"-5MM)		2	
10	YR60157000000	Steel wire rubber hose with a diameter of 25.1		2	
9	SG-16-F-09	support plate	SPH4.0	1	Borrowed
8	YW66061300000	Flat washer Class A Q235A 1.6	Longzine	4	
7	YW65006000100	Standard spring washer Q235A 6	Longzine	4	
6	YW61061200000	Hexagonal socket head screw Q235A M6x12-L8	Longzine	4	
5	SG-1628N-H-03	Lower support	Q235A	1	Borrowed
4	YW66081900000	Flat washer 8x19x2.0	Longzine	12	
3	YW65008000100	Standard spring washer Q235A 8	Longzine	12	
2	YW61082001200	Hexagonal socket head screw Q235A M8x12-L8	Longzine	6	
1	SG-L-E-02	Lower support installation seat	SPH4.0	1	
序号	代号	名称	材质	数量	备注

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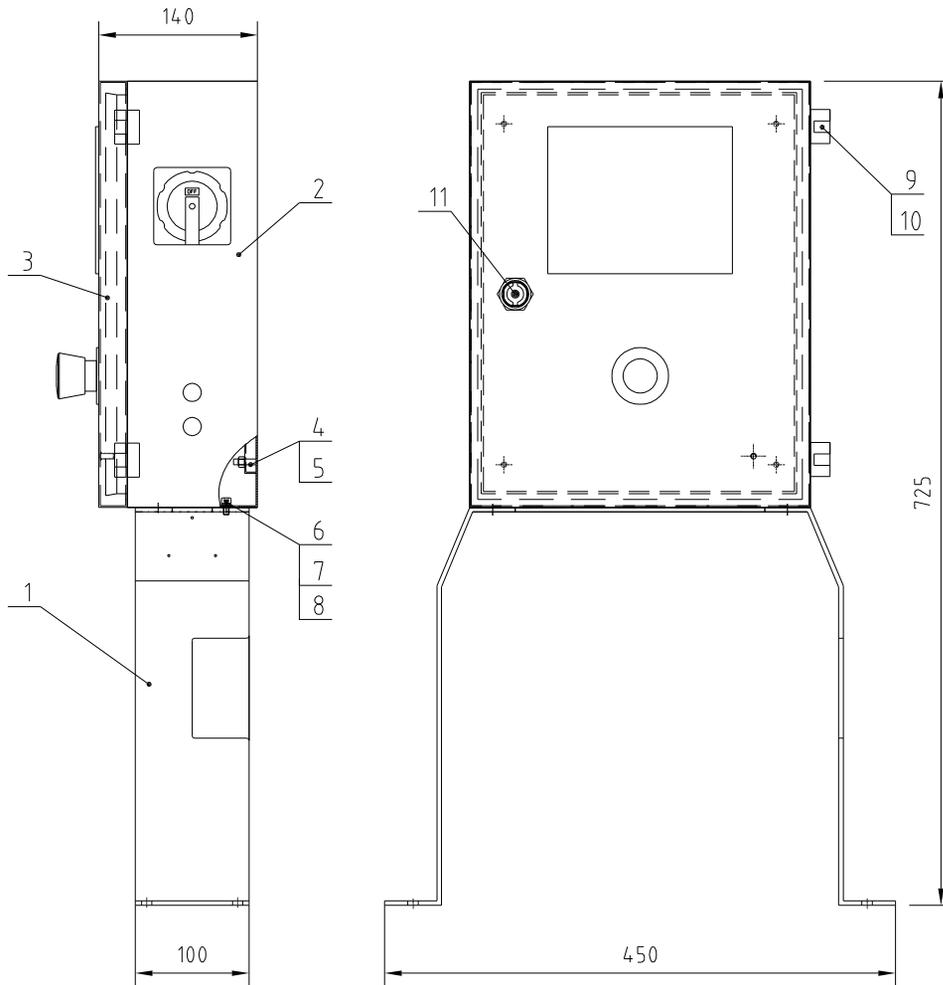
**SHINI** 信易電熱機械股份有限公司  
Shini Plastics Technologies, Inc.



Technical requirements: This control box is an optional component, and after selecting the code model, add - IC B.

12	YW00040600100	Door lock*short gear plate MF-406-D		1	
11	YW06219200100	Collar (right) CL219-2 Black		2	
10	SG-M-G-01	Control box support bracket	SPH4.0	1	
9	YW65005200000	Standard spring washer GB/T93	5	4	
8	YW66051000000	Flat washer A grade GB/T97.1	5	4	
7	YW61051000000	Hexagonal socket head screw GB/T70.1	M5x10-12.9	4	
6	YW64000500000	Non metallic embedded hexagonal lock nut GB/T689.1	M5	4	
5	SG-L-G-01	Electrical fixed plate	SECC1.5	1	Borrowed
4	YW62040500000	Large cross socket flat head screw JIS1111	M4x5	10	
3	SG-L-G-04	Breaker fixed plate	SPCC12	1	Borrowed
2	SG-L-G-02	Control box	Weld assembly	1	Borrowed
1	SG-L-G-03	door plank	Weld assembly	1	Borrowed
序号	代 号	名 称	材 质	数 量	备 注

					制图	版号	标题	图号	比例	数量
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标记	更改前	更改后	更改人	日期	审核	日期	信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		物料号	

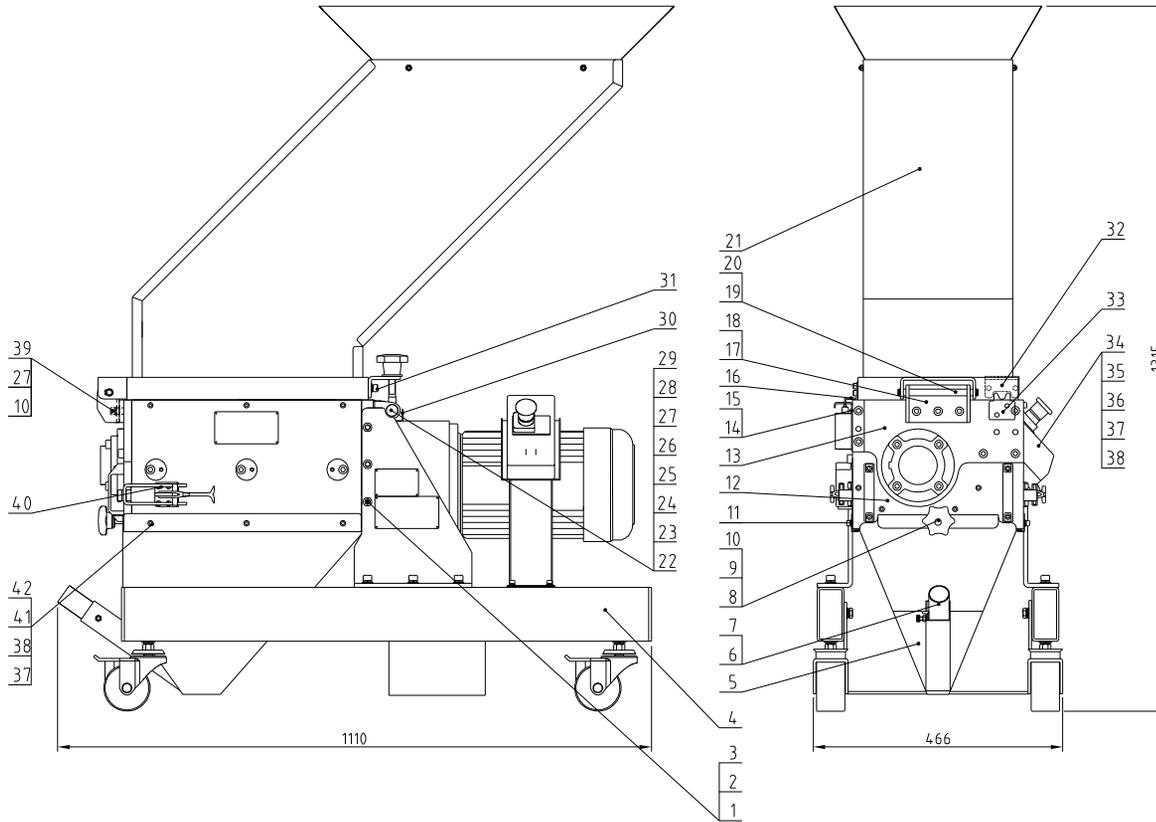


Technical requirements: This control box is an optional component, and after selecting the code model, add - MFB.

11	YW00040600100	Door lock+short gear plate	MF-406-D	1	
10	YW62040500000	Cross groove flat head screw	JIS1111 M4x5	8	
9	YW06219200100	Collar (right)	CL219-2 Black	2	
8	YW65005200000	Standard spring washer	GB/T93 5	4	
7	YW66051000000	Flat washer A grade	GB/T97.1 5	4	
6	YW61051000000	Hexagonal socket head screw	GB/T70.1 M6x10-12.9	4	
5	YW64000500000	Non metallic embedded hexagonal lock nut	GB/T898.1 M5	4	
4	SG-L-F-04	Electrical fixing plate	SECC1.5	1	Borrowed
3	SG-L-F-03	Door panel	Weld assembly	1	Borrowed
2	SG-L-F-02	Control box	Weld assembly	1	Borrowed
1	SG-M-F-01	Control box support bracket	SPH4.0	1	
序号	代 号	名 称	材 质	数 量	备 注

					制图	版号	标题	SG-M	图号	比例	数量
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					校对		<b>信易電熱機械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>		表面要求		
标记	更改前	更改后	更改人	日期	审核	日期		物料号			

Standard model weight(kg)	Noise Level dB(A)	Max. Throughput Capacity (kg/hr)	Cutting Chamber Size	Number of Teeth Cutters	Number of Staggered Cutters	Material of Teeth Cutters	Rotating Speed(r.p.m)	Motor Power(kw)	Ver A
230	85-90	60	200x430	3x15	2x1	Cr12MoV	150	3.7	

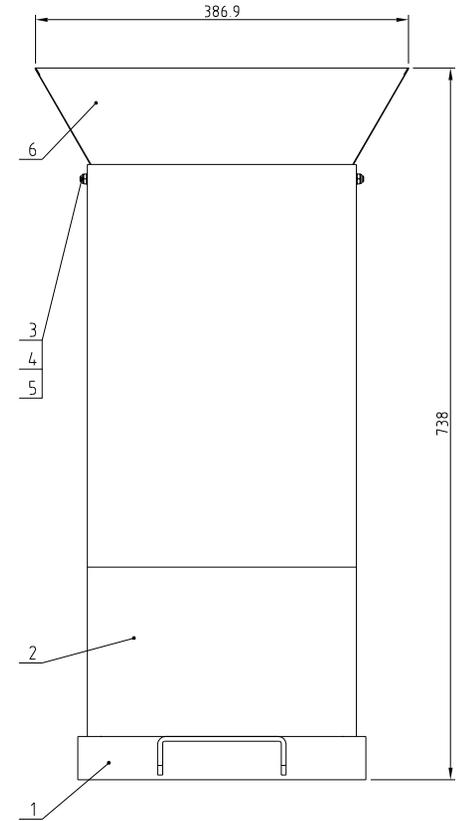
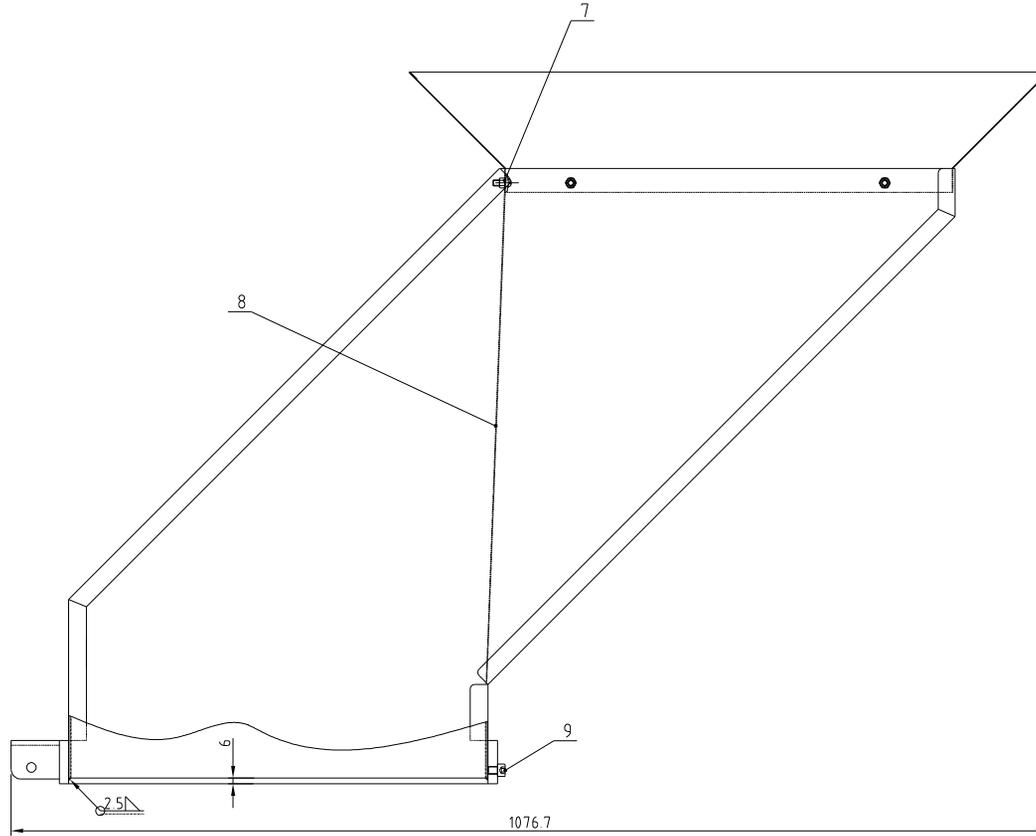


42	SG-M43-ALL-03	Right fixing plate of aggregate box	SUS201	1	
41	YW61063000200	Hexagonal socket head screw Q170.1 M10x12.9	12.9	6	
40	YW09431100100	Quick fixture QF-01 line rod length 100mm	Assembly	2	
39	YW61083000000	Hexagonal socket head screw Q170.1 M10x12.9	12.9	3	
38	YW66061300000	Flat washer Class A Q170.1 1.6	140HV	10	
37	YW65006000100	Standard spring washer Q170.1 6	65Mn	10	
36	YE40406300000	Thermal magnetic circuit breaker MS-25 (4-30)	Assembly	1	
35	YW61061200000	Hexagonal socket head screw Q170.1 M10x12.9	12.9	4	
34	SG-M-ALL-05	Switch fixing plate	Weld assembly	1	
33	SG-M-ALL-02	positioning block	SUS201	1	
32	SG-M-ALL-01	Locking block	SPH6.0	1	
31	YW61081600000	Hexagonal socket head screw Q170.1 M10x12.9	12.9	2	
30	SG-L-ALL-11	Screw limit plate	SUS201	1	Borrowed
29	YW66123200100	Large gasket A Q170.1 12 (13x27x3)		1	
28	YW69001600000	Elastic retaining ring for shaft Q170.1 16 (16x16x10)	SUS201	1	
27	YW65008000100	Standard spring washer Q170.1 8	65Mn	7	
26	YW61082501200	Hexagonal socket head screw Q170.1 M10x12.9	12.9	2	
25	YW09160200000	Key for Homan key Q170.1 16 (16x16x6) (Homan Key)	AL	1	
24	YW09301400000	Axis pin Q170.1 14 (14x14x14) (Homan Pin)	Q235A	1	Borrowed
23	YW09003010500	Pin Homan screw Q170.1 30 (14x14x30) (Homan Pin)	Q235A	1	Borrowed
22	BL54300003920	Hinge seat SG-30-C-01	SPH	1	Borrowed
21	SG-M43-A-ALL	Feeding box assembly	Assembly	1	
20	YW69001200000	Elastic retaining ring for shaft Q170.1 12 (12x12x10)	SUS201	2	
19	BH10240400110	Feeding box pivot SG-L-ALL-04	SUS201	1	Borrowed
18	SG-M-ALL-04	Hinge pad	SPH8.0	1	
17	SG-M-ALL-03	Feeding box hinge	SPH5.0	1	
16	SG-M-ALL-08	Safety switch plug	SUS201	1	
15	YW61043500000	Hexagonal socket head screw Q170.1 M10x12.9	12.9	2	
14	SG-L-ALL-01	Safety switch fixing plate	SUS201	1	Borrowed
13	SG-M43-B-ALL	Crushing chamber assembly	Assembly	1	
12	SG-M43-C-ALL	Screen frame assembly	Assembly	1	
11	SG-M43-ALL-02	Left fixing plate of aggregate box	SUS201	1	
10	YW66081600000	Flat washer Class A Q170.1 (4.4 * 16 * 1.6)	140HV	4	
9	YW60082010000	Hexagonal nut M10 (anti loosening) (SUS304)		1	
8	YR40083500000	Five star handle P-type M8 * 35	Assembly	1	
7	YW69621600000	Head twisted screw M6 * 20 * 16		1	
6	SG-24-ALL-01	Suction tube	SUS201 (1.0)	1	Borrowed
5	SG-M43-ALL-01	Aggregate box	Weld assembly	1	
4	SG-M43-D-ALL	Rack assembly	Weld assembly	1	
3	YW66102000100	Flat washer A/170.1 10 (11x20x2)	140HV	6	
2	YW65010000000	Standard spring washer Q170.1 10	65Mn	6	
1	YW61103000100	Hexagonal socket head screw Q170.1 M10x12.9	12.9	6	

Technical Requirements:

1. The blade must not scratch other components during rotation;
2. There should be no abnormal noise or vibration during idle operation of the machine;
3. The appearance should be smooth, the joints should be even, and there should be no paint peeling or scratches;
4. All kinds of markings and signs should be complete;

标题	SG-M43	图号		比例	数量	备注
设计		总成				
校核						
审核						
日期						
标记	更改前	更改后	更改人	日期	日期	
				SHINI 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		表面要求 物料号

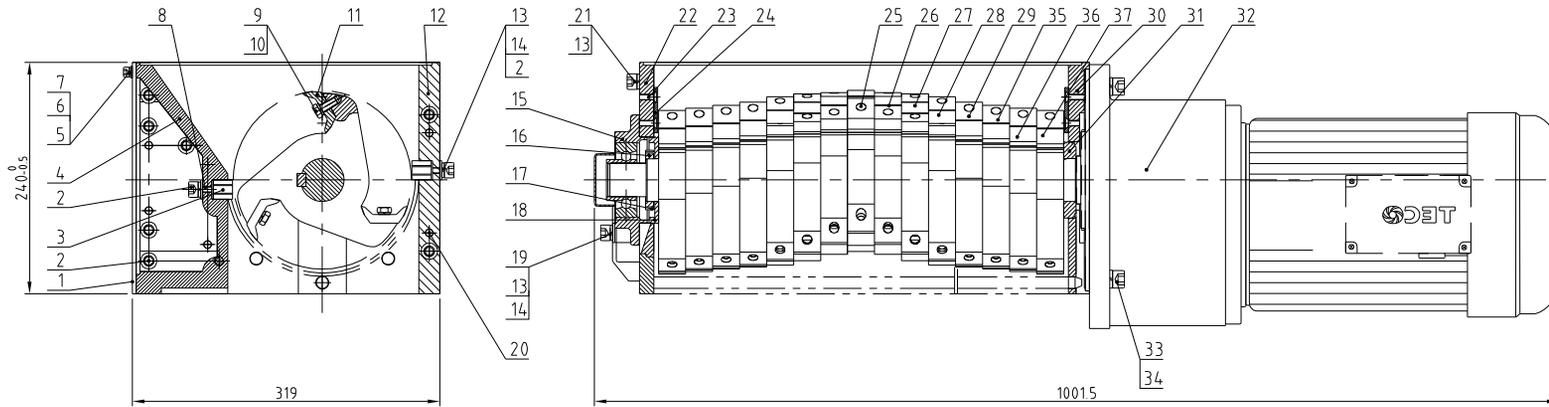


9	YW61081000200	Hexagonal socket head screw Q193L M4x3-L		1	
8	SG-M43-A-06	Material packaging	White waterproof cloth	1	
7	SG-M29-A-05	Material blocking leather pressure plate	SECC2.0	1	Borrowed
6	SG-M43-A-04	Feed inlet	SPCC 1.5	1	
5	YW64000500000	Hexagonal nut M5 anti loosening	4	6	
4	YW66051000000	Flat washer Class A Q193L 1.5	Longzine	6	
3	YW62051000100	One groove large flat head screw JIS1111 M4x3	Longzine	6	
2	SG-M43-A-02	Feeding box	Weld assembly	1	
1	SG-M43-A-01	Lower frame of feeding box	Weld assembly	1	
序号	代号	名称	材质	数量	备注

					制图	版号	
					设计	核准	
					校对		
标记	更改前	更改后	更改人	日期	审核	日期	

标题	SG-M43	图号		比例	数量
	进料箱总成				
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				物料号	

**SHINI** 信易電熱機械股份有限公司  
Shini Plastics Technologies, Inc.



20	YW69083500000	Elastic cylindrical pin GB/T 89.1 8x25	65Mn	9					
19	YW61104500000	Hexagonal socket head screw M10x45	12.9	4					
18	BH10000200410	Left shaft sleeve SG-H-02 (version A)	4.5	1					
17	YW09004500000	Stop washer for round nut 45 (GB) GB/T 483	Q215	1					
16	YW64451500000	Small round nut GB/T810 M4xL 5	4.5	1					
15	YW09207100100	4#HSSB ground ball bearing with outer ring	Assembly	1					
14	YW66102000100	Flat washer Class A GB/T97.1 10	14.0HV	10					
13	YW65010000000	Standard spring washer GB/T93 10	65Mn	15					
12	BH10430400110	Rear box block SG-H3-B-04 (version A)	Q235A	1					
11	YW41011200100	Moving blade SG-H-01 (Q235A) (Q version)	Cr12MoV	4.5					
10	YW65008000100	Standard spring washer GB/T93 8	65Mn	4.5					
9	YW60082000500	Hexagonal head bolt GB/T5783 M6x20	12.9	4.5					
8	YW68061000000	Hexagonal flat end set screw GB/T77 M6x10	12.9	6					
7	YW66061300000	Flat washer Class A GB/T97.1 6	14.0HV	3					
6	YW65006000100	Standard spring washer GB/T93 6	65Mn	3					
5	YW61061601200	Hexagonal socket head screw M6x16	12.9	3					
4	BH10430300110	Front box block SG-H3-B-03 (version C)	QT500-7	1					
3	YW41004300100	Fixed blade SG-H-02 (Q235A) (version D)	Cr12MoV	2					
2	YW61103000100	Hexagonal socket head screw M10x20	12.9	14					
1	SG-M43-B-01	Front box block cover plate	SPH4.0	1					

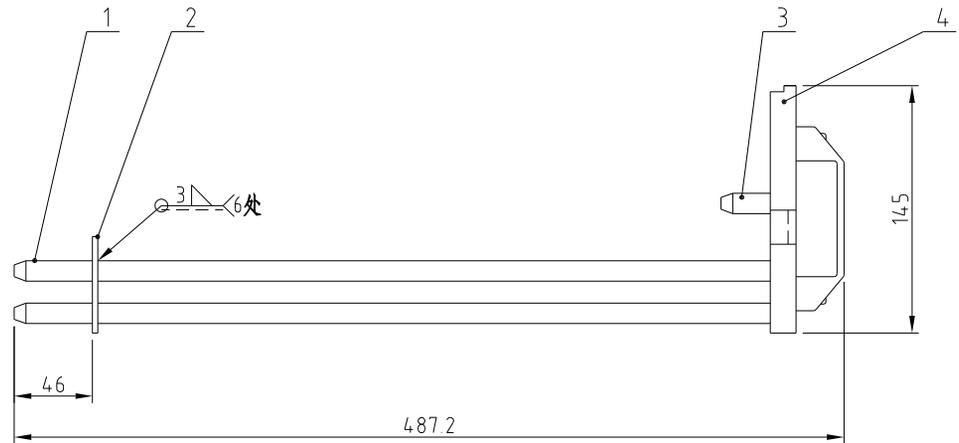
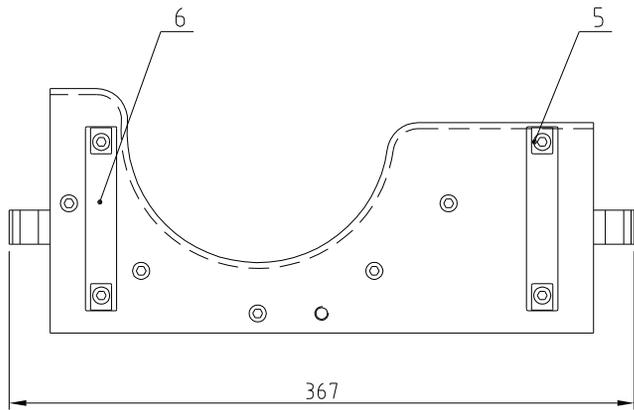
37	YW41004300800	Knife holder 8 SG-H3-B-06 (Q235A)	Q235A	2					
36	YW41004300700	Knife holder 7 SG-H3-B-06 (Q235A)	Q235A	2					
35	YW41002900600	Knife holder 6 SG-H3-B-13 (Q235A)	Q235A	2	Borrowed				
34	YW65012000000	Standard spring washer GB/T93 12	65Mn	4					
33	YW61124500000	Hexagonal socket head screw M12x45	12.9	4					
32	YM50573700200	Machine screw GB/T 917 M4x10	Assembly	1					
31	BH10000401210	Right shaft sleeve SG-H-04 (version A)	4.5	1					
30	BH11291100010	Right end drive SG-H3-B-11 (C version)	Q235A	1	Borrowed				
29	YW41002900500	Knife holder 5 SG-H3-B-10 (Q235A)	Q235A	2	Borrowed				
28	YW41002900400	Knife holder 4 SG-H3-B-09 (Q235A)	Q235A	2	Borrowed				
27	YW41002900300	Knife holder 3 SG-H3-B-08 (Q235A)	Q235A	2	Borrowed				
26	YW41002900200	Knife holder 2 SG-H3-B-07 (Q235A)	Q235A	2	Borrowed				
25	YW41002900100	Knife holder 1 SG-H3-B-06 (Q235A)	Q235A	1	Borrowed				
24	YW41031200100	Slide blade SG-H-03 (Q235A) (version D)	Cr12MoV	2					
23	YW61061200100	Hexagonal counterbore head screw GB/T91.3 M6x12	12.9	4					
22	BH10290500010	Left end drive SG-H3-B-05 (version A)	Q235A	1	Borrowed				
21	YW61103500000	Hexagonal socket head screw M10x25	12.9	5					

#### Technical Requirements

- The gap between the fixed blade and the moving blade is 0.3-0.5mm, and the gap is uniform;
- Tighten the bolts or screws of the fixed and moving blades to standard torque;
- After the assembly of the knife holder assembly, it rotates flexibly and there is no axial displacement phenomenon;
- After the assembly of the crushing chamber is completed, the upper end face of the crushing chamber needs to be processed to be horizontal;
- The tool holder shaft should not have any obstruction or abnormal sound when rotated by hand.

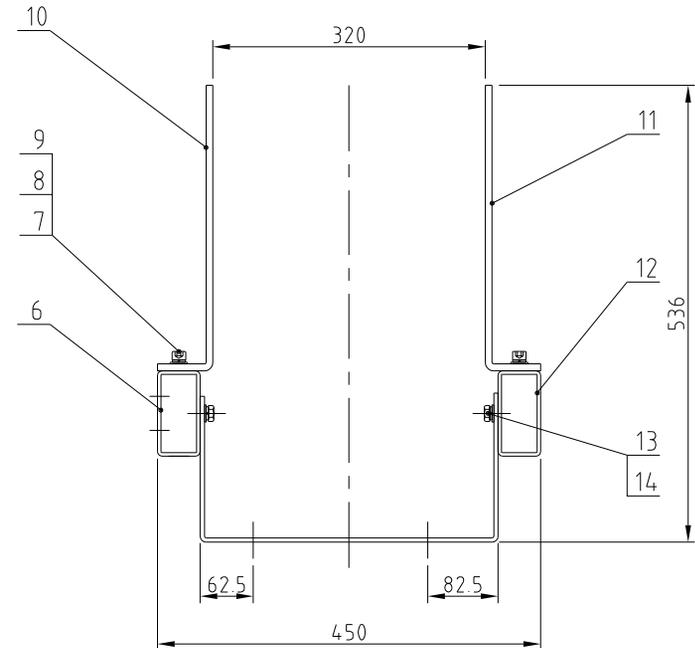
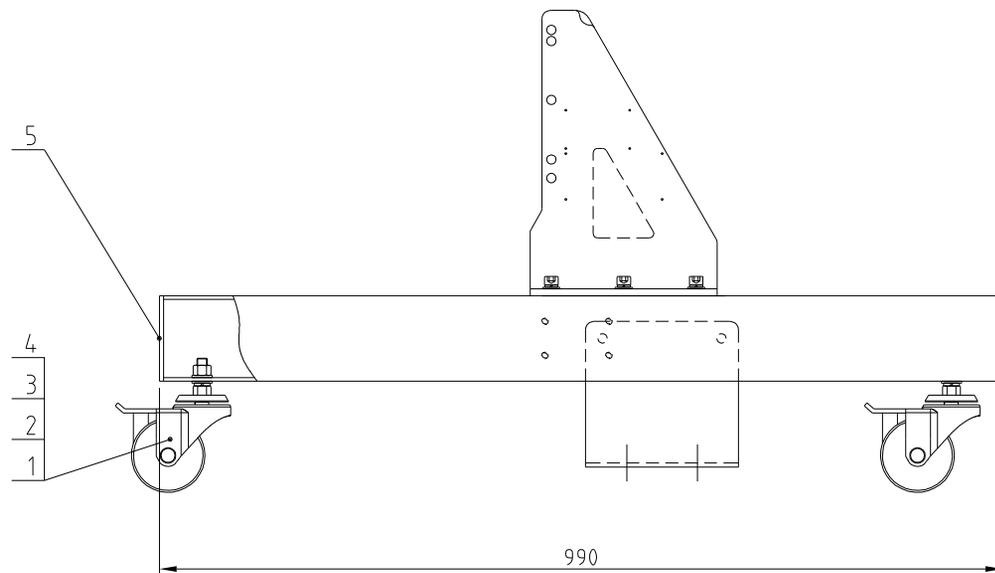
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					校对	

序号	代号	名称	材质	数量	备注
标题 SG-M43		图号	比例	数量	
粉碎室总成			材质		
SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			表面要求		
			物料号		



6	YW06009000100	Small aluminum alloy thickened black handle hole spacing of 9mm	Al	2	
5	YW61061601200	Hexagonal socket head cap screw GB/T70.1 M6x16-12.9		9	
4	BH11290400010	Screen holder push plate SG-M29-C-04 (version A)	Q235A	1	Borrowed
3	BL90290300020	Fixed shaft SG-M29-C-03 (version 0)	SUS304	2	Borrowed
2	SG-M29-C-02	Strengthening board	SUS201 3.0	1	Borrowed
1	BL90430100120	Supporting Shaft SG-M43-C-01 (Version 0)	SUS304	3	
序号	代号	名称	材质	数量	备注

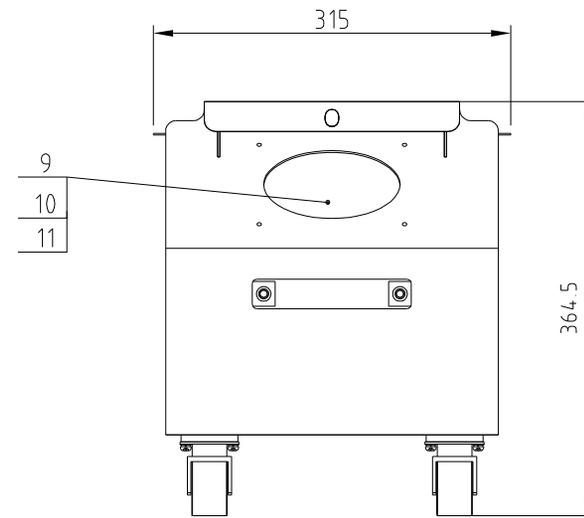
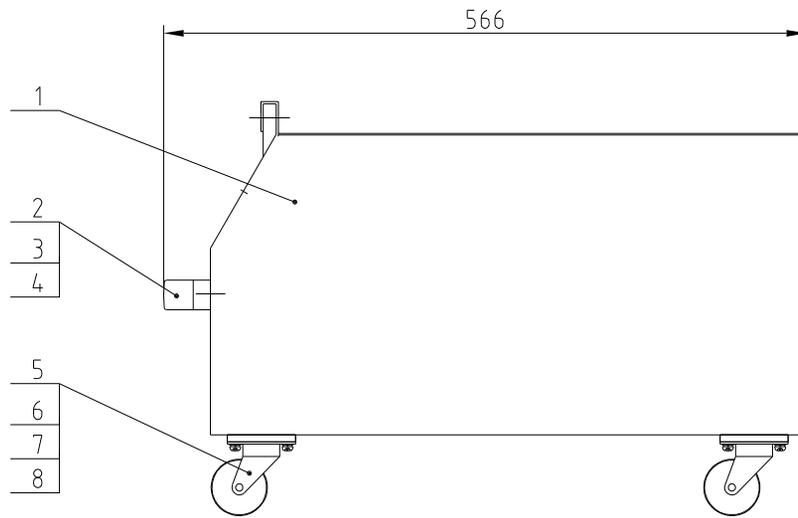
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标记	更改前	更改后	更改人	日期	审核		日期	信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号	



14	YW60102500000	Hexagonal head screw GB/T5783 M10x30-12.9	12.9	4	
13	SG-M-D-03	Fan fixing plate	SPH5.0	1	
12	SG-M43-D-02	Right support tube	Q235A	1	
11	SG-M-D-02	Fixed plate on the right side of the crushing chamber	SPH8.0	1	

10	SG-M-D-01	Left fixed plate of crushing chamber	SPH8.0	1	
9	YW65010000000	Standard spring washer GB/T93 10	65Mn	10	
8	YW66102000100	Flat washer A/T97.1 10 (11x20x2)	140HV	10	
7	YW61102000000	Hexagonal socket head screw GB/T70.1 M10x30-12.9	12.9	6	
6	SG-M43-D-01	Left support pipe	Q235A	1	
5	YR90100509100	Spun mill core tube pipe 100*10 (suitable for the mill thickness 4-10)	plastic	4	
4	YW64012100000	Hexagonal Nut GB/T6170 M12	4	4	
3	YW65012000000	Standard spring washer GB/T93 12	65Mn	4	
2	YW66122400000	Flat washer A/T97.1 12 (13.5x24x2.5)	140HV	8	
1	YW03412300100	Screw M Nylon Wheel 4-Tank/Drum M12 * 30 Load Capacity 120KG		4	
序号	代号	名称	材质	数量	备注

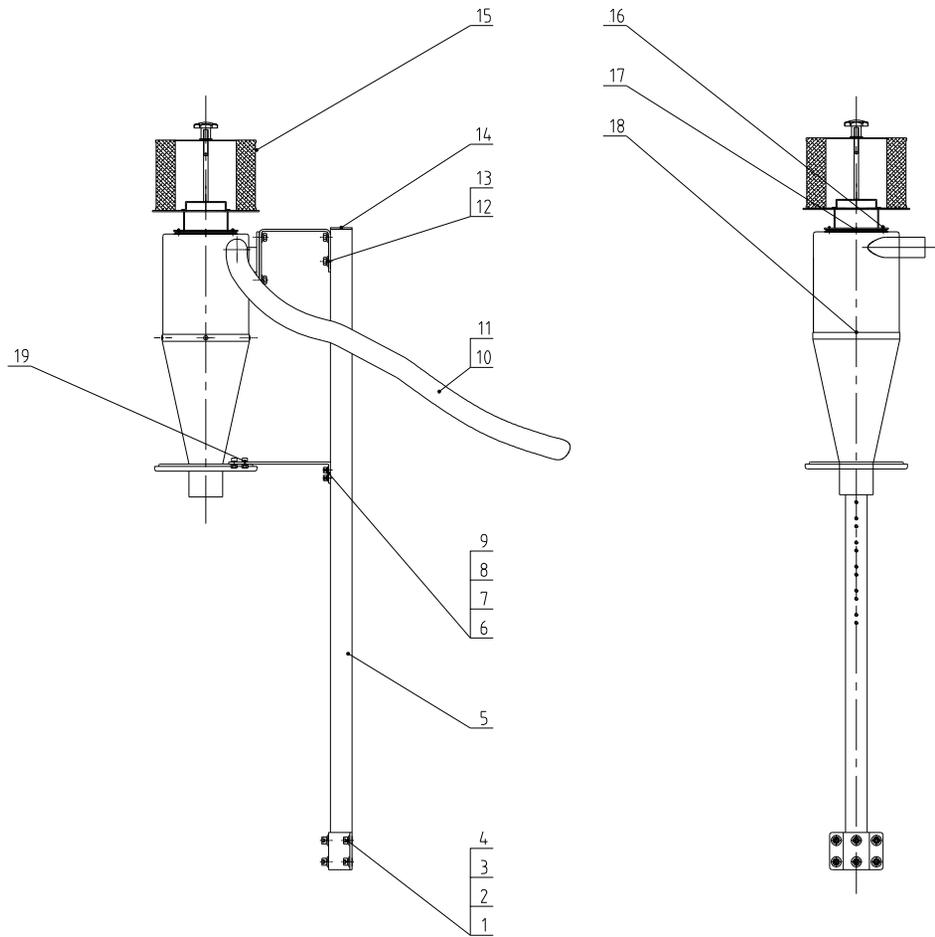
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Technical requirements: This manual collection type storage box is an optional accessory, and after selecting the code model, add - SCB.

11	YW64040700100	Non metallic embedded hexagonal lock nut Q190A-F4 anti loosening		4	
10	YW62041000000	Cross groove large flat head screw JIS1111 M4x10		4	
9	BR90242750050	Transparent board SF-20420-F-03 for viewing window	Acrylic	1	Borrowed
8	YW03000200000	Black rubber wheels 2 inches (Victory)		4	
7	YW65005200000	Standard spring washer GB/T93 5		16	
6	YW66051000000	Flat washer Class A GB/T97.1 5		16	
5	YW63050800000	Cross groove pan head screw GB/T-818 M5x8		4	
4	YW64000800100	Non metallic embedded hexagonal locking nuts Q190A-F4		2	
3	YW61081600000	Hexagonal socket head screw GB/T70.1 M4x16-12.9		2	
2	BW20012000140	Aluminum square handle L120 (No hole) black (with mold)		1	
1	SG-M43-E-01	Manual collection type storage box	Weld assembly	1	
序号	代 号	名 称	材 质	数 量	备 注

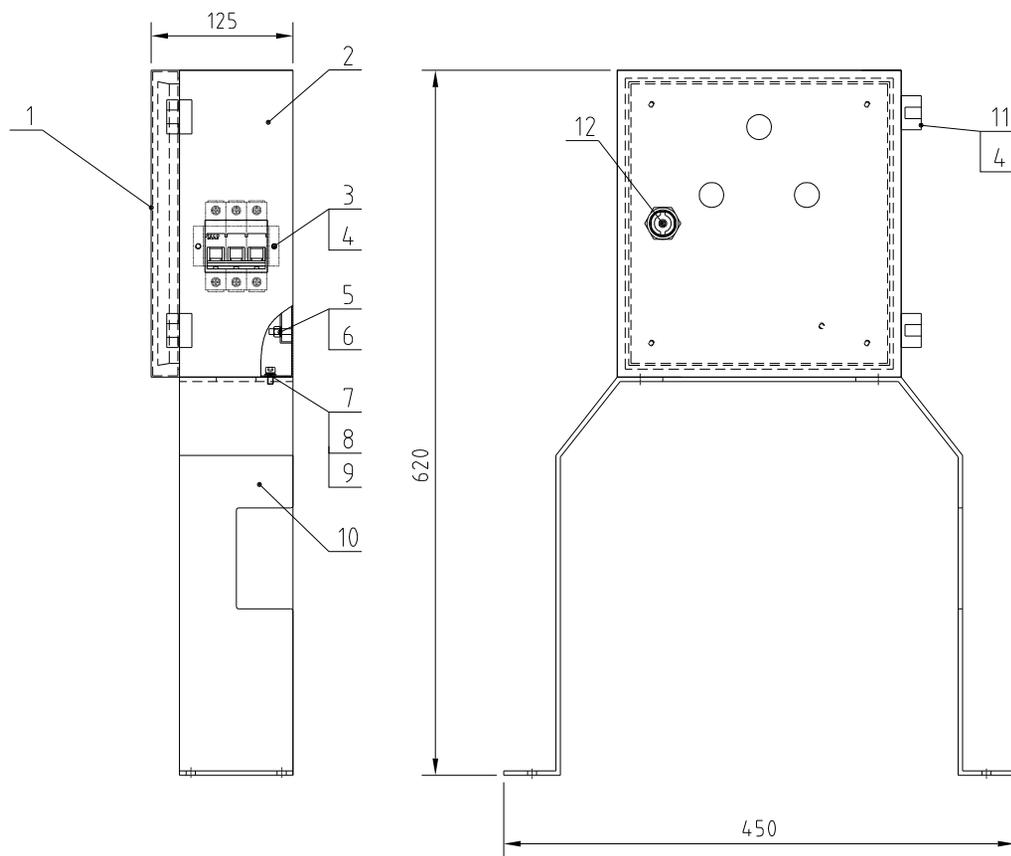
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标记	更改前	更改后	更改人	日期	审核	日期		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	表面要求		
									物料号		



Technical requirement: This part is an optional component, and after selecting the code model, add - PC.

19	YW64000600200	Hexagonal nut M6 (anti loosening)		2	
18	SG-1628N-H-01	BC type cyclone body	Weld assembly	1	Borrowed
17	SG-16-H-02	filter screen		1	Borrowed
16	YW60512880000	Hexagonal head bolt G/75/70 M6x1.6	Longzine	4	
15	SG-16-H-03	Simple filter	Assembly	1	Borrowed
14	YR904.04.004.200	Square pipe plug 40 * 40		1	
13	SG-1628N-H-02	upper support	SPH4.0	1	
12	YW60081600100	Hexagonal head bolt G/75/70 M6x1.6	Longzine	6	
11	YW02000200000	Stainless steel tube bundle 2 inches		2	
10	YR60157000000	Steel wire rubber hose		2	
9	SG-16-F-09	support plate	SPH4.0	1	Borrowed
8	YW66061300000	Flat washer Class A G/75/71.1.6	Longzine	4	
7	YW65006000100	Standard spring washer G/75/3.6	Longzine	4	
6	YW61061200000	Hexagonal socket head screw G/75/1 M6x12.9	Longzine	4	
5	SG-1628N-H-03	Lower support	Q235A	1	Borrowed
4	YW66081900000	Flat washer 8x19x2.0	Longzine	12	
3	YW65008000100	Standard spring washer G/75/3.8	Longzine	12	
2	YW61082001200	Hexagonal socket head screw G/75/1 M8x12.9	Longzine	6	
1	SG-L-E-02	Lower support installation seat	SPH4.0	1	
序号	代号	名称	材质	数量	备注

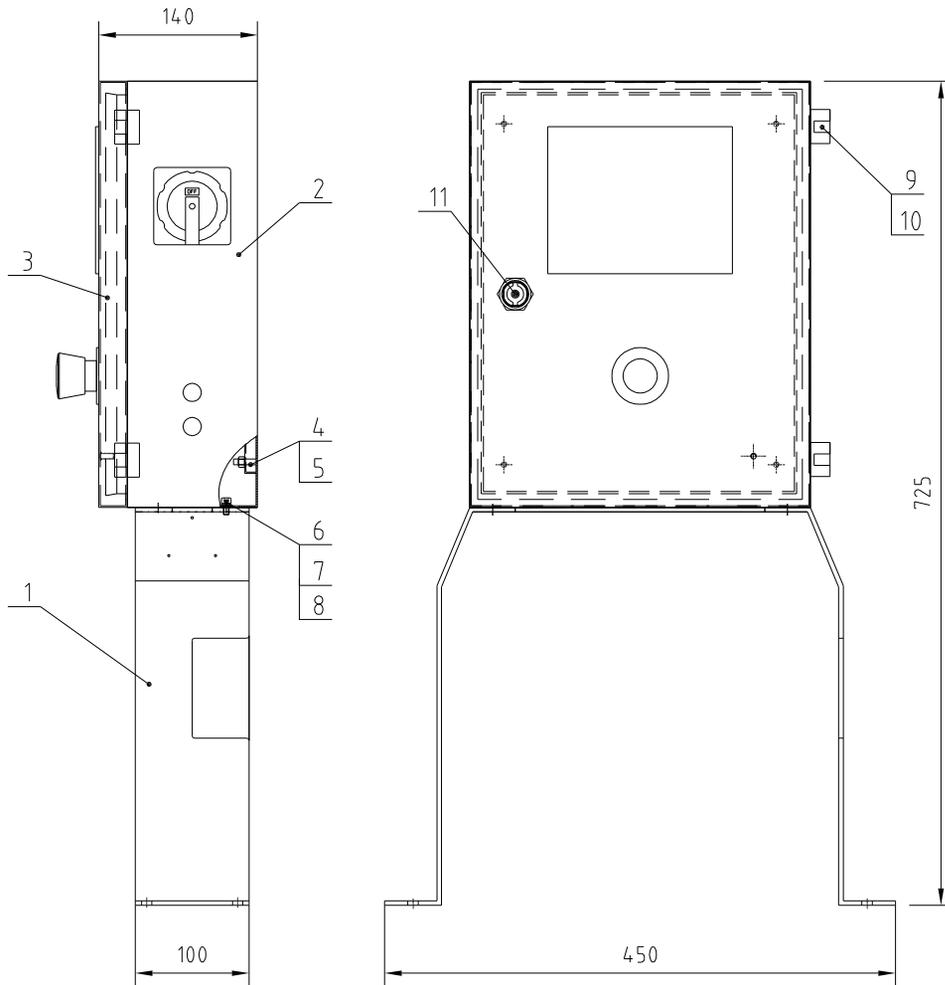
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							审核			信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	表面要求			
										物料号				



12	YW00040600100	Door lock+short gear plate MF-406-D	1		
11	YW06219200100	Collar (right) CL219-2 Black	2		
10	SG-M-G-01	Control box support bracket	SPH4.0	1	
9	YW65005200000	Standard spring washer		4	
8	YW66051000000	Flat washer Class A GB/T97.1 5		4	
7	YW61051000000	Hexagonal socket head screw		4	
6	YW64000500000	Non metallic embedded hexagonal lock nut		4	
5	SG-L-G-01	Electrical fixing plate	SECC1.5	1 Borrowed	
4	YW62040500000	Cross groove flat head screw JIS1111	M4x5	10	
3	SG-L-G-04	Circuit breaker fixing plate	SPCC1.2	1 Borrowed	
2	SG-L-G-02	Control box	Weld assembly	1 Borrowed	
1	SG-L-G-03	Door panel	Weld assembly	1 Borrowed	
序号	代 号	名 称	材 质	数 量	备 注

Technical requirements: This control box is an optional component, and after selecting the code model, add - IC B

					制图	版号	标题	图号	比例	数量
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					校对		简易型控制箱总成			表面要求
标记	更改前	更改后	更改人	日期	审核	日期	<b>信易電熱機械股份有限公司</b> <b>Shini Plastics Technologies, Inc.</b>		物料号	



Technical requirements: This control box is an optional component, and after selecting the code model, add - MFB.

11	YW00040600100	Door lock+short gear plate	MF-406-D	1	
10	YW62040500000	Cross groove flat head screw	JIS1111 M4x5	8	
9	YW06219200100	Collar (right)	CL219-2 Black	2	
8	YW65005200000	Standard spring washer	GB/T93 5	4	
7	YW66051000000	Flat washer Class A	GB/T97.1 5	4	
6	YW61051000000	Hexagonal socket head screw	GB/T70.1 M4x10-L2.9	4	
5	YW64000500000	Non metallic embedded hexagonal lock nut	GB/T889.1 M5	4	
4	SG-L-F-04	Electrical fixing plate	SECC1.5	1	Borrowed
3	SG-L-F-03	Door panel	Weld assembly	1	Borrowed
2	SG-L-F-02	control box	Weld assembly	1	Borrowed
1	SG-M-F-01	Control box support bracket	SPH4.0	1	
序号	代 号	名 称	材 质	数 量	备 注

					制图	版号	标题	图号	比例	数量
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