

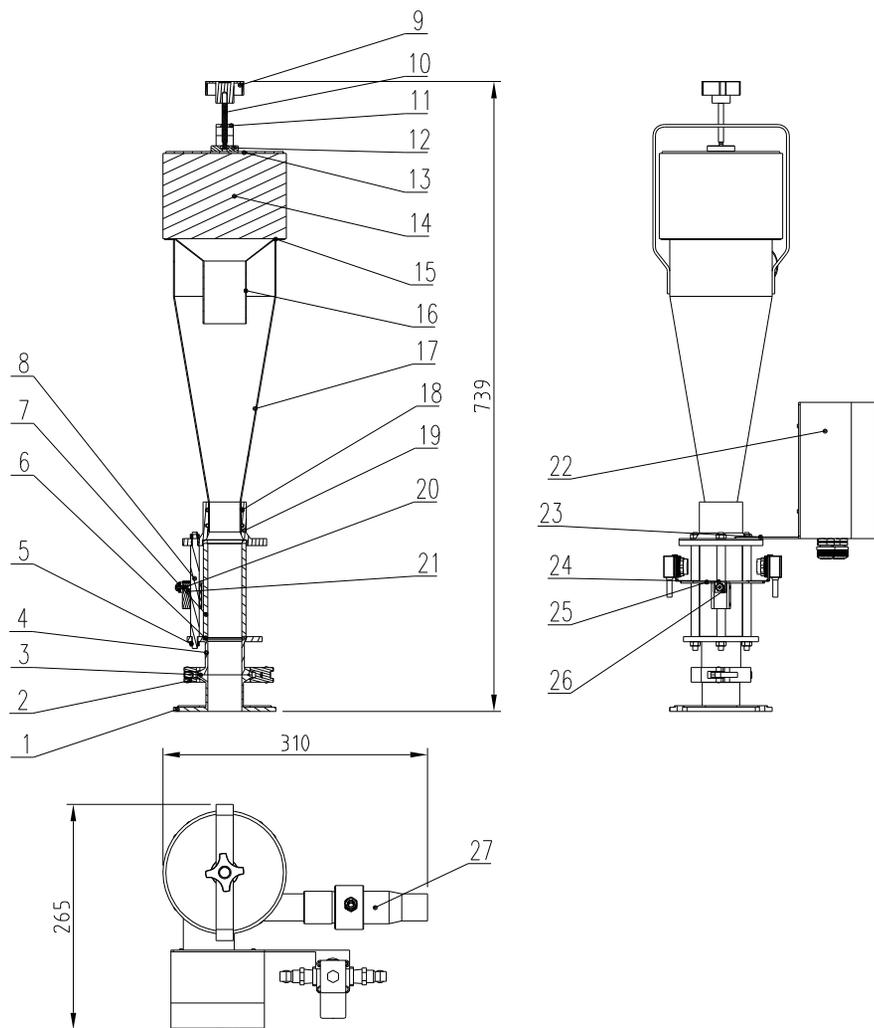
| | | | | | |
|----|-----------------|---|--------------------|---|--|
| 30 | | Suction tube assembly | Assembly | 1 | |
| 29 | YW07000200300 | Stainless steel stamping clamp 2-inch | | 1 | |
| 28 | BW32003300010 | 密封环 (Sealing Ring) / 密封环 (Sealing Ring) | YL112 | 1 | |
| 27 | BH10250091110 | Flange connecting rod 2 | Q235A | 3 | |
| 26 | YW6304.0600000 | Cross groove pan head screw Q1919 M6 | | 2 | |
| 25 | BH13152500110 | Flange connecting rod | 6061 | 3 | |
| 24 | | Control box combination | Assembly | 1 | |
| 23 | YW61061600000 | Hexagonal socket head screw Q1911 M6x6-9 (SUS) | | 3 | |
| 22 | BH13500700210 | Upper flange VL-50-ALL-07-G | 6061 | 1 | |
| 21 | BW320034.000010 | 密封环 (Sealing Ring) / 密封环 (Sealing Ring) | YL112 | 1 | |
| 20 | YW31616200000 | Electric eye liner pressing block | SUS201 | 1 | |
| 19 | YW6304.1200100 | Cross groove pan head screw M6 * 12 | | 3 | |
| 18 | | Electric eye fixing plate | SUS201 | 1 | |
| 17 | YE15183000900 | Photoelectric switch TR-2000-2-5 (900) | | 1 | |
| 16 | BH11152500610 | Fixed screw VL-100-ALL-11 | SUS202 | 1 | |
| 15 | YW06063200000 | Cross handle M6 * 32 | Assembly | 1 | |
| 14 | YW64.000600200 | Hexagonal nut M6 (anti loosening) | | 3 | |
| 13 | YW68004500000 | Hexagonal flat and nut screw Q177 M6 | | 2 | |
| 12 | BL90001000120 | Electric eye fixed and 200-6-40-1 (green) (with seal) | YL112 | 1 | |
| 11 | YW6104.1001100 | Hexagonal socket head screw Q1911 M4x6-9 (SUS) | | 2 | |
| 10 | BR90152500010 | Block VL-100-ALL-09 (Polyfluoroethylene) | Polyvinyl fluoride | 1 | |
| 9 | YW66000300000 | Open end retaining ring Q1786 3 | 65Mn | 2 | |
| 8 | BH11152500710 | Handle VL-50-ALL-09 | SUS201 | 1 | |
| 7 | YR50279500100 | Flite 1000 external 1/2" high 1/2" (VL-50-ALL-09) | Assembly | 1 | |
| 6 | | inlet | SUS201 | 1 | |
| 5 | YR20487100000 | O-ring rubber seal inner diameter 21.1 * 1.0L-09 | Rubber | 2 | |
| 4 | BH135004.00110 | Middle flange | 6061 | 1 | |
| 3 | YW70504.0000000 | Glass tube 500-11-05 (50 * 40 * 110) | Glass | 1 | |
| 2 | YR10000300000 | Tighten the glass tube tightly | Silical gel | 2 | |
| 1 | YR20000200100 | Stainless steel stamping clamp sealing ring 1" | Rubber | 1 | |

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|----|-----|------------|---------|-------|------------|-----------|
| 制图 | 版号 | G | 标题 | VL-50 | 图号 | VL-50-ALL |
| 设计 | 核准 | | 正压空气填料机 | | | |
| 校对 | 日期 | 2014.01.02 | | | | |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 2014.01.02 | |



信易电热机械股份有限公司
Shini Plastics Technologies, Inc.

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|------|-----|----|---|
| 比例 | 1:4 | 数量 | 1 |
| 材质 | 组件 | | |
| 表面要求 | / | | |
| 物料号 | / | | |



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|----|---------------|---|--------------------|-----|-----|
| 27 | | Suction tube assembly | Assembly | 1 | |
| 26 | YW31616200000 | Electric eyeliner tablet SVH-6L-ALL-11 | SUS201 | 1 | |
| 25 | | Electric eye fixing plate | SUS201 | 1 | |
| 24 | YW63040600000 | Cross groove pan head screw GB/T-818 M4x6 | | 2 | |
| 23 | YW63041200100 | Cross groove pan head screw GB/T-818 M4x12 | | 3 | |
| 22 | | Filter control combination | Assembly | 1 | |
| 21 | BL90001000120 | Electric eye fixed seat SVH-6L-ALL-10 | YL112 | 1 | |
| 20 | YW68004500000 | Hexagonal flat end set screw GB/T771 | | 2 | |
| 19 | BH13000000210 | Flange VL-100-ALL-05 on glass tube | 6061 | 1 | |
| 18 | YR20375300000 | Rubber O-ring | Rubber | 2 | |
| 17 | | Hopper component | SUS201 | 1 | |
| 16 | | Material blocking device | SUS201 | 1 | |
| 15 | YR10141000000 | Urging hopper with a diameter of 140 * 100 * 5M | Rubber | 1 | |
| 14 | YR50149800000 | Filter ADC20 external 145/91 * 145/91 * 98 | Assembly | 1 | |
| 13 | BL25152500120 | Filter fixed plate VL-100-ALL-08 | SUS201 (mirror) | 1 | |
| 12 | BR90152500010 | Block VL-100-ALL-09 | Polyvinyl fluoride | 1 | |
| 11 | YW66000300000 | Open end retaining ring GB/T896 3 | 65Mn | 1 | |
| 10 | BH11152500610 | Fixed screw VL-100-ALL-11 | SUS201 | 1 | |
| 9 | YW06063200000 | Cross handle M6 * 32 | Assembly | 1 | |
| 8 | BH10030700110 | Flange connecting rod SVH-3L-A-07 | Q235A | 3 | |
| 7 | YW70504000000 | Glass tube SVH-3L-A-06 (50 * 40 * 111) | Glass | 1 | |
| 6 | YR10000300000 | Tighten the glass tube by 3L | Silica gel | 2 | |
| 5 | YW64000600200 | Hexagonal nut M6 (anti loosening) | | 6 | |
| 4 | BW32003300010 | Flange SVH-3L-A-03 on glass tube | YL112 | 1 | |
| 3 | YR20000200100 | Stainless steel stamping clamp sealing ring 2" | Rubber | 1 | |
| 2 | YW07000200300 | Stainless steel stamping clamp 2" | | 1 | |
| 1 | BW32003400010 | Glass tube flange SVH-3L-A-04 | YL112 | 1 | |
| 序号 | 代 号 | 名 称 | 材 质 | 数 量 | 备 注 |

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|----|-----|-----|-----|----|----|--|----|------------|---|--------|----|------------|------|-----|----|----|-----|
| | | | | | 制图 | | 版号 | F | 标题 | VL-100 | 图号 | VL-100-ALL | 比例 | 1:8 | 数量 | 1 | |
| | | | | | 设计 | | 核 | | 正压空气填料机 | | | | 表面要求 | | | 材质 | 组合件 |
| | | | | | 校对 | | 准 | | 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc. | | | | | | | | |
| 标记 | 更改前 | 更改后 | 更改人 | 日期 | 审核 | | 日期 | 2014.01.02 | | | | | | 物料号 | | | |