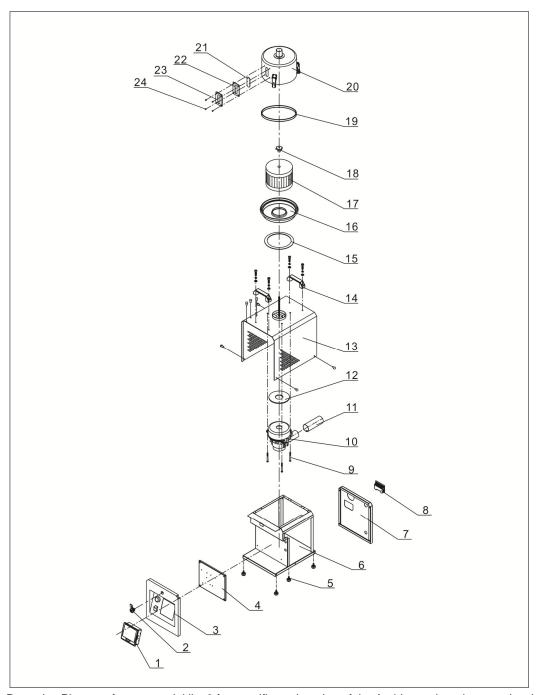


1. Assembly Drawing (SAL-700G)



Remarks: Please refer to material list 2 for specific explanation of the Arabic numbers in parts drawing.



2. Parts List (SAL-700G)

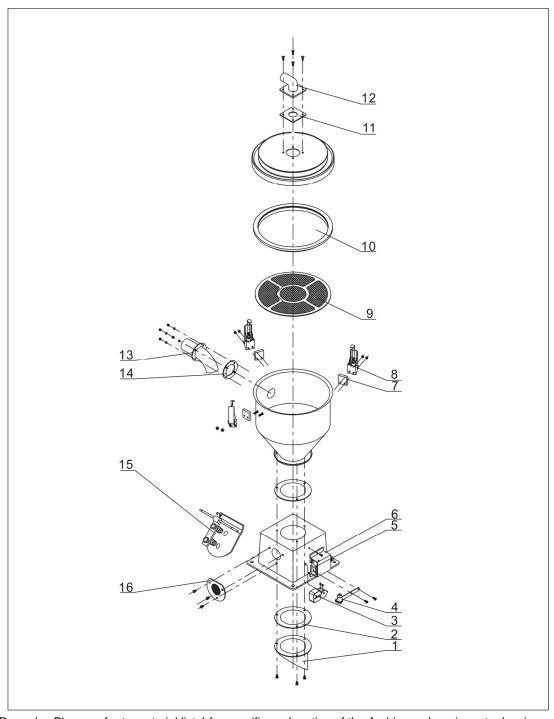
No.	Name	Part No.
1	Control box	-
2	Door lock	YW0000600000
3	Door plate	-
4	Electric fixing plate	-
5	Foot pad Φ30x17	YR40301740000
6	Outer frame assembly	-
7	Rear plate	-
8	RS485 Shell	YR40048500000
9	Inner hexagon column screw M6X65	YW61066500100
10	Carbon brush motor	YM30119625000
11	Air exhaust pipe	BL22701500020
12	Filter base fastener 800G ext. dia. 135*50*5T	YR10135500000
13	Cover	-
14	Aluminum square handle L120	BW20012000040
15	Fastener SAL-810G-A-04 (ver.0) rubber (black)	YR10080000000
16	Filter barrel cover	-
17	Filter	YR50708000100
18	Star nut 5/16"	YW09051600000
19	Filter barrel fastener	YR10080000300
20	Filter barrel	-
21	Four-hole acryl	YR40001200100
22	Four-hole sight glass fastener	YR40000400000
23	Four-hole sight glass	YW0900000400
24	Cross recessed pan head screw M5X10	YW62051000100

^{*} means possible broken parts.

^{**} means easy broken parts and spare backup is suggested.



3. Vacuum Hopper Receiver Drawing (SMH-6L/12L)



Remarks: Please refer to material list 4 for specific explanation of the Arabic numbers in parts drawing.



4. Vacuum Hopper Receiver Parts List (SMH-6L/12L)

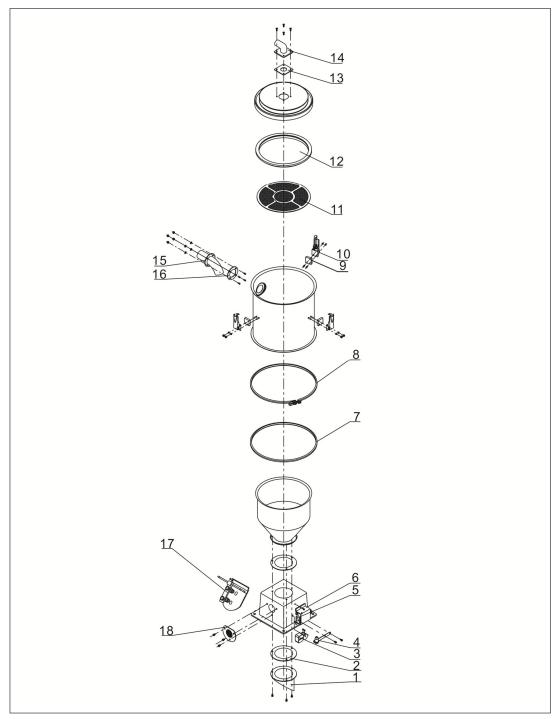
Na	Name	Part No.	
No.		SMH-6L	SMH-12L
1	Grit hole	BL20333600020	BL20333600020
2	Base fastener *	YR1000000600	YR1000000600
3	Counter weight hammer	YW20602100000	YW20602100000
4	Structure of ejector pin	BH10000600050	BH10000600050
5	Micro switch *LXW5-11G2	YE14511200000	YE14511200000
6	Micro switch box	YR40330900000	YR40330900000
7	Snap hook block	YR40000600800	YR40000600800
8	Snap hook *	YW02003000400	YW02003000400
9	Filter screen *	BL21000600620	BL21001200320
10	Hopper fastener *	YR10000300100	YR10000600200
11	Fastener of air suction pipe *	YR1000000200	YR1000000200
12	Air suction pipe	BA20001500020	BA20001500020
13	Material inlet pipe *	BL32000600020	BL32000600020
14	Fastener of material inlet pipe *	YR10061200000	YR10061200000
15	Discharging plate assembly	BH90601200050	BH90601200050
16	Air vent window	YR40002400100	YR40002400100

^{*} means possible broken parts.

^{**} means easy broken part. and spare backup is suggested.



5. Vacuum Hopper Receiver Drawing (SMH-24L)



Remarks: Please refer to material list 6 for specific explanation of the Arabic numbers in parts drawing.



6. Vacuum Hopper Receiver Parts List (SMH-24L)

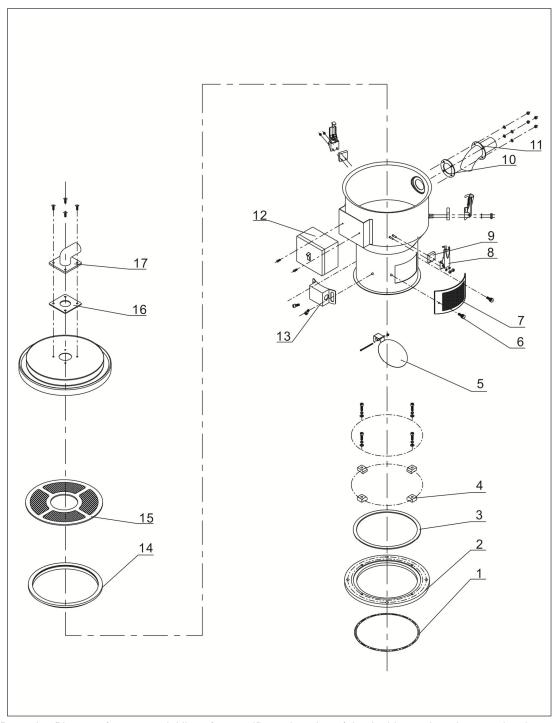
No.	Name	Part No.
1	Grit hole	BL2033600020
2	Base fastener *	YR1000000600
3	Counter weight hammer	YW20602100000
4	Structure of ejector pin	BH10000600050
5	Micro switch *LXW5-11G2	YE14511200000
6	Micro switch box	YR40330900000
7	Fastener of stainless steel clamp	YR10123640000
8	Stainless steel clamp	BH11120400010
9	Snap hook block	YR40000600800
10	Snap hook *	YW02003000400
11	Filter screen *	BL21001200320
12	Hopper fastener *	YR10000600200
13	Fastener of air suction pipe *	YR1000000200
14	Air suction pipe	-
15	Material inlet pipe *	BL27002401620
16	Fastener of material inlet pipe *	YR10243600000
17	Discharging plate assembly	BH90601200050
18	Air vent window	YR40002400100

^{*} means possible broken parts.

^{**} means easy broken part. and spare backup is suggested.



7. Vacuum Hopper Receiver Drawing (SHR-6U/12U)



Remarks: Please refer to material list 8 for specific explanation of the Arabic numbers in parts drawing.



8. Vacuum Hopper Receiver Parts List (SHR-6U/12U)

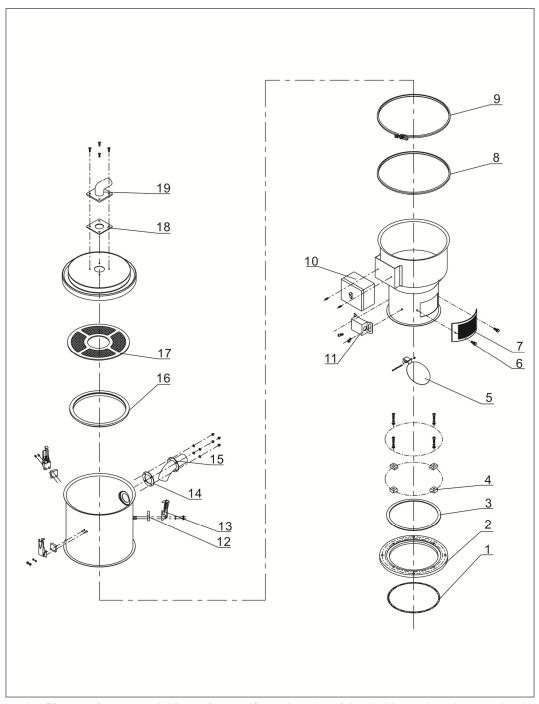
N.	Name	Part No.	
No.		SHR-6U	SHR-12U
1	O-ring inner diameter	YR20205500000	YR20205500000
2	Base	BW21275100010	BW21275100010
3	Base fastener	-	-
4	Pressing piece	BW20000630500	BW20000630500
5	Discharging plate assembly	BL21001200920	BL21001200920
6	Star knob	YR40061500000	YR40061500000
7	Ventilation window	YR40000601000	YR40000601000
8	Snap hook block*	YR40000600800	YR40000600800
9	Snap hook *	YW02003000400	YW02003000400
10	Material inlet pipe *	YR10061200000	YR10061200000
11	Fastener of material inlet pipe *	BL32000600020	BL32000600020
12	Control box	YR40010000200	YR40010000200
13	Sensor shell	YR40000601100	YR40000601100
14	Hopper fastener *	YR10000300100	YR10000600200
15	Filter screen*	BL21000600620	BL21001200320
16	Fastener of air suction pipe *	YR10000000200	YR1000000200
17	Air suction pipe	BW20001500010	BW20001500010

^{*} means possible broken parts.

^{**} means easy broken part. and spare backup is suggested.



9. Vacuum Hopper Receiver Drawing (SHR-24U)



Remarks: Please refer to material list 10 for specific explanation of the Arabic numbers in parts drawing.



10. Vacuum Hopper Receiver Parts List (SHR-24U)

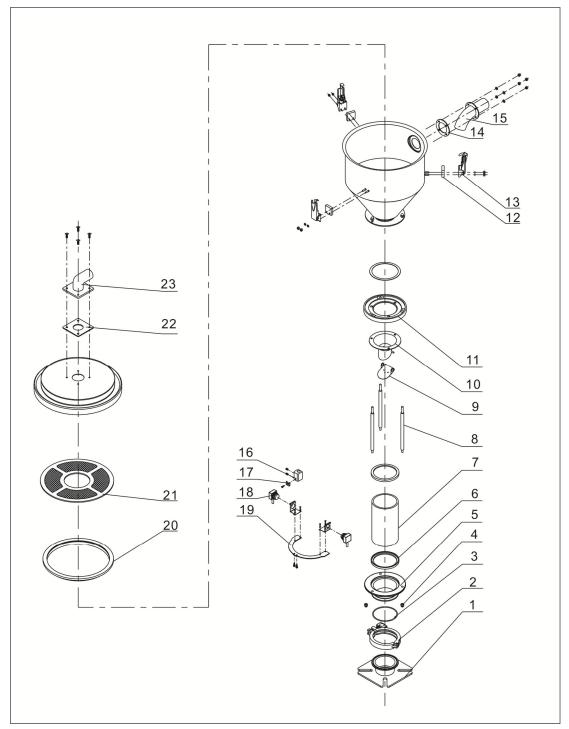
No.	Name	Part No.
1	O-ring inner diameter	YR20205500000
2	Base	BW21275100010
3	Base fastener	-
4	Pressing piece	BW20000630500
5	Discharging plate assembly	BL14052000410
6	Star knob	YR40061500000
7	Ventilation window	YR40000601000
8	Fastener of stainless steel clamp	YR10123640000
9	Stainless steel clamp	BH11120400010
10	Control box	YR40010000200
11	Sensor shell	YR40000601100
12	Snap hook block*	YR40000600800
13	Snap hook *	YW02003000400
14	Fastener of material inlet pipe *	YR10243600000
15	Material inlet pipe *	BL27002401620
16	Hopper fastener *	YR10000600200
17	Filter screen*	BL21001200320
18	Fastener of air suction pipe *	YR10002500000
19	Air suction pipe	-

^{*} means possible broken parts.

^{**} means easy broken part. and spare backup is suggested.



11. Photosensor Hopper Receiver Drawing (SVH-6L)



Remarks: Please refer to material list 12 for specific explanation of the Arabic numbers in parts drawing.



12. Photosensor Hopper Receiver Parts List (SVH-6L)

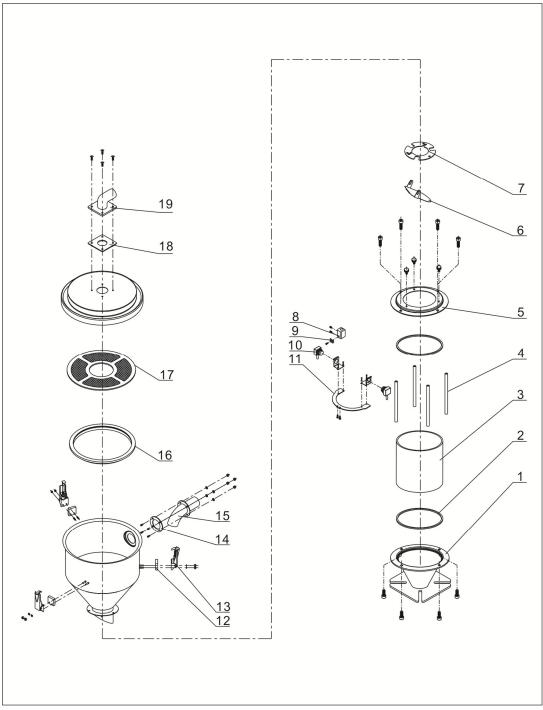
No.	Name	Part No.
1	Installation flange	BL21060200820
2	3" stainless steel pipe clamp	YW07000300000
3	O type seal ring	YR20802600000
4	Cap nut M6	YW64006000100
5	Lower flange of glass tube	BW32610900010
6	Glass tube fastener	YR10060200000
7	Glass tube	YW70317000600
8	Flange connecting rod	BH10000600640
9	Non-return valve	BL21000605320
10	Discharging port	BW32060300610
11	Upper flange of glass tube	BW32610800010
12	Snap hook block*	YR40000600800
13	Snap hook *	YW02003000400
14	Fastener of material inlet pipe *	YR10061200000
15	Material inlet pipe *	BL32000600020
16	Fixed plate of photosensor	BL90001000120
17	Pressing piece of photosensor wire	YW31616200000
18	Photoelectric switch	YE15143900000
19	Photosensor stator	BL21061200020
20	Hopper fastener *	YR10000300100
21	Filter screen*	BL21000600620
22	Fastener of air suction pipe *	YR1000000200
23	Air suction pipe	YR20001500000

^{*} means possible broken parts.

^{**} means easy broken part. and spare backup is suggested.



13. Photosensor Hopper Receiver Drawing (SVH-12L)



Remarks: Please refer to material list 14 for specific explanation of the Arabic numbers in parts drawing.



14. Photosensor Hopper Receiver Parts List (SVH-12L)

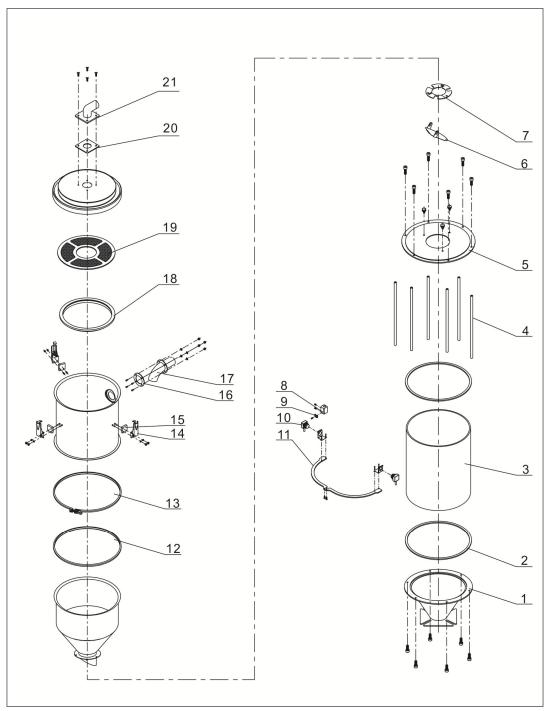
No.	Name	Part No.
1	Lower flange of glass tube	YW32001200000
2	Glass tube fastener	YR10001200100
3	Glass tube	YW70171700000
4	Flange connecting rod	BH10101600210
5	Upper flange of glass tube	YR32001200100
6	Non-return valve*	BL21001200520
7	Vent flange	-
8	Fixed plate of photosensor	BL90001000120
9	Pressing piece of photosensor wire	YW31616200000
10	Photoelectric switch	YE15143900000
11	Photosensor stator	BL21001200120
12	Snap hook block*	YR40000600800
13	Snap adjustable	YW02003000400
14	Fastener of material inlet pipe *	YR10061200000
15	Material inlet pipe *	BL32000600020
16	Hopper fastener *	YR10000600200
17	Filter screen*	BL21001200320
18	Fastener of air suction pipe *	YR1000000200
19	Air suction pipe	BW20001500010

^{*} means possible broken parts.

^{**} means easy broken part. and spare backup is suggested.



15. Photosensor Hopper Receiver Drawing (SVH-24L)



Remarks: Please refer to material list 16 for specific explanation of the Arabic numbers in parts drawing.



16. Photosensor Hopper Receiver Parts List (SVH-24L)

No.	Name	Part No.
1	Lower flange of glass tube	-
2	Glass tube fastener	YR10001200100
3	Glass tube	YW70282700000
4	Flange connecting rod	BH10103300040
5	Upper flange of glass tube	-
6	Non-return valve*	BL21001200520
7	Vent flange	-
8	Fixed plate of photosensor	BL90001000120
9	Pressing piece of photosensor wire	YW31616200000
10	Photoelectric switch	YE15143900000
11	Photosensor stator	-
12	Fastener of stainless steel clamp	YR10123640000
13	Stainless steel clamp	BH11120400010
14	Snap hook block*	YW02003000400
15	Snap adjustable	YR40000600800
16	Fastener of material inlet pipe *	BL27002401620
17	Material inlet pipe *	YR10243600000
18	Hopper fastener *	YR10000600200
19	Filter screen*	BL21001200320
20	Fastener of air suction pipe *	YR10002500000
21	Air suction pipe	-

^{*} means possible broken parts.

^{**} means easy broken part. and spare backup is suggested.