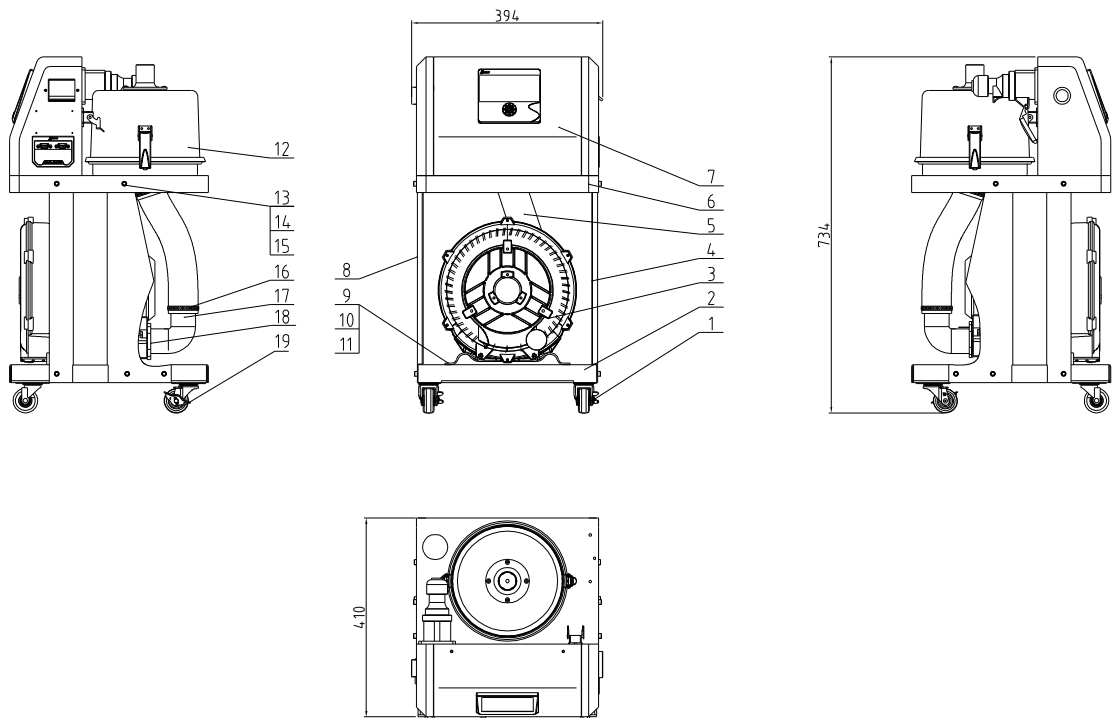
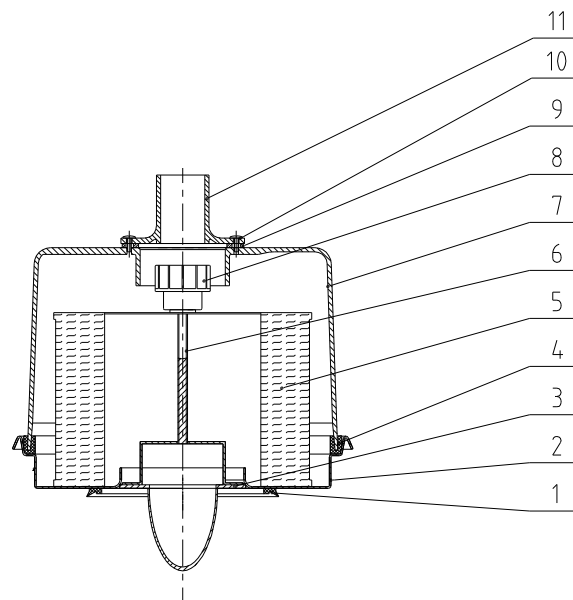


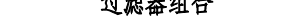


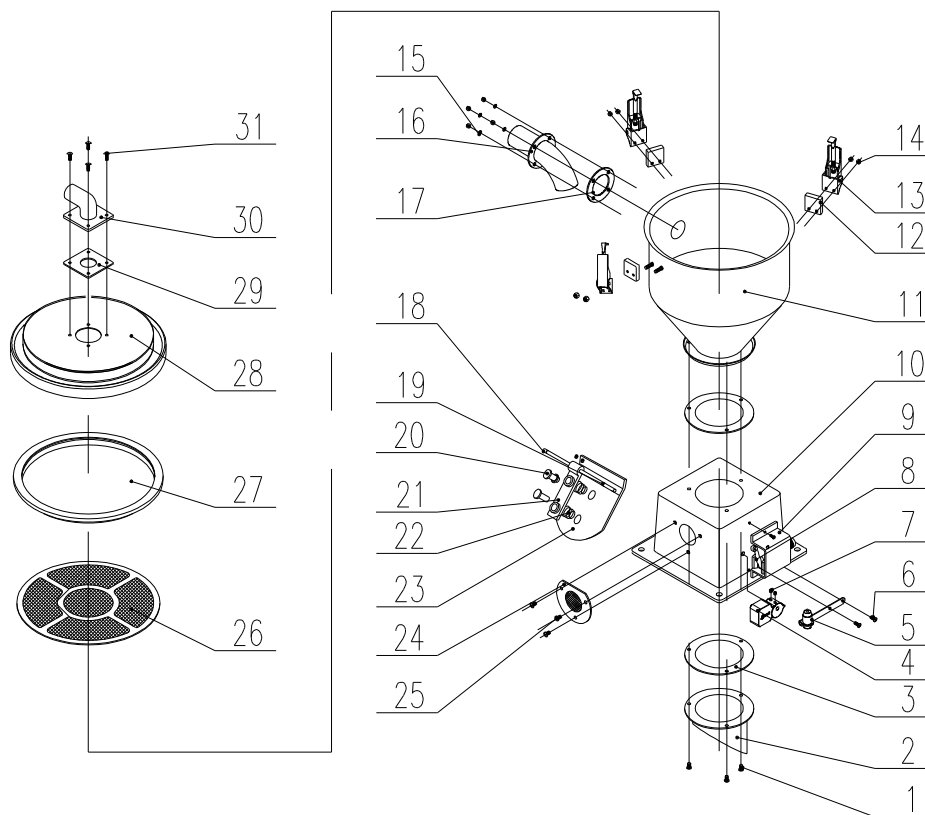
Technical Requirements:
1. Main performance parameters:
a. The output is 300kg/hr (the bulk density of the tested raw material is 0.65kg/L);
b. The electrical specifications of the machine are 3-phase, 400VAc, 50Hz;
c. The power of the high-pressure fan is 0.75kW.

19	YW03022500200	Black rubber wheel 2" brake wheel 25	Assembly	2	
18	YR10001000000	Motor suction port tightened IHP	Rubber	1	
17	YR40004700000	Suction duct elbow	ABS	1	
16	YW02002500000	Pipe clamp Ø57	Assembly	2	
15	YW65006000100	Standard spring washer GB/T93.6		10	
14	YW66061300000	Flat washer A grade GB/T97.16		10	
13	YW60061500100	Hexagon screw bolt GB/T5781 M6x10-L 8		10	
12		Filter combination	Assembly	1	
11	YW65008000100	Standard spring washer GB/T93.8		4	
10	YW66082200100	Large washer C grade GB/T9681B 4x24x2		4	
9	YW60081600100	Hexagon head bolt GB/T5781 M6x16-L 8		4	
8		Right side plate	SPCC2.0	1	
7		Control box	Assembly	1	
6		Fixed frame	Assembly	1	
5	YR60500700100	Steel wire wrapped PUR hose 2"	PUR	0.35m	
4		Left side plate	SPCC2.0	1	
3	BM30031000150	Shini blower RB-310/IHP3 phase 230V/L60V/50/60Hz black	Assembly	1	
2		Base	SPCC2.0	1	
1	YW03022500100	Black rubber wheel 2-inch directional wheel 25 series (Desheng)	Assembly	2	
序号	代号	名称	材质	数量	备注

					制图		版号		标题	SAL-810G	图号	SAL-810G-ALL	比例	1:10	数量	1
					设计		核准			分高式真空填料机					材质	组件
					校对											
标记	更改前	更改后	更改人	日期	审核		日期						表面要求		/	
													物料号		/	



					制图		版本号		标题 SAL-810G 过滤器组合	图号 SAL-810G-A-ALL	比例	1.5	数量	1
					设计		核准					材质	组件	
					校对				 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	表面要求				
标记	更改前	更改后	更改人	日期	审核		日期	物料号						



Technical Requirements:

1. Main performance parameters:

a. The storage hopper has a capacity of 6L.

2. Assembly requirements:

a. During assembly, adjust the opening of the feeding plate and the discharge port by about 8mm.

31	YW62051500000	Cross groove flat head screw JISB1111 M6x6		4	
30	BA20001500020	air suction pipe	YL112	1	
29	YR10000000200	Tighten the section duct (with mold)	rubber	1	
28	BL21000600420	Hopper cover	SPCC15	1	
27	YR10000300100	Urging the hopper tightly	rubber	1	
26	BL21000600620	filter screen	Assembly	1	
25	YW62061000000	Cross groove large flat head screw JISB1111 M6x10		7	
24	YR40002400100	Vacuum hopper plastic exhaust studier SM-6L-14	Assembly	1	
23	YW10000000100	Dropping board	SUS201	1	
22	YW01033000000	Drop plate spring		2	
21	BW20000100010	Aluminum accessories	YL112	1	
20	YW01033000000	Palling board willow nail	Q235A	2	
19	YW66000300000	Open end retaining ring GB/T896.3		2	
18	BH10061400040	Stainless steel rod SM-6L-14 (φ version)	SUS201	1	
17	YR10061200000	Tightening of the feeding pipe	rubber	1	
16	BL32000600020	Feed pipe	SUS201	1	
15	YW66041000000	Flat washer 4/797.14 (4.5x3x0.4)		4	
14	YW64040700100	Pin retails steel ball bearing locking nut GB/T980.1		10	
13	YW02003000400	spring buckle	Assembly	3	
12	YR40000600800	Spring buckle cushion block	ABS	3	
11		material storage barrel	SUS304	1	
10	BA10040000210	Pour sided base (reduced thickness)	YL112	1	
9	YR40000600600	Micro switch box	ABS	1	
8	YE14511200000	Micro switch LXW5-11G2			
7	YW68005500000	hexagonal flat end set screw GB/T77 M6x5			
6	YW68005500000	Cross groove pin head screw GB/T-818 M6x12		4	
5	BH10000600050	Top rod mechanism	Assembly	1	
4	YW20602100000	Counterweight hammer	zinc alloy	1	
3	YR10000000600	Tighten the base	rubber	2	
2	YW20330100120	Silicon pore	ADC12	1	
1	YW62052000000	Cross groove large flat head screw JISB1111 M6x10		3	
序号	代 号	名 称	材 质	数 量	备 注

					制图	版号	
					设计	核 准	
					校对		
标记	更改前	更改后	更改人	日期	审核	日期	

标题

SMH-6L

真空料斗

图号

SMH-6L-A-ALL

比例

1:8

数量

1

材质

组件

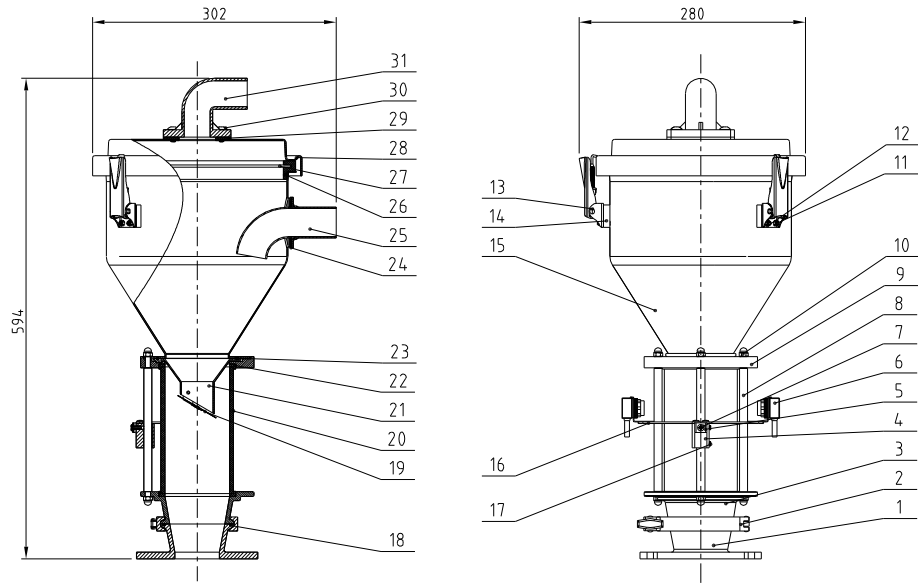
表面要求

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物料号

/

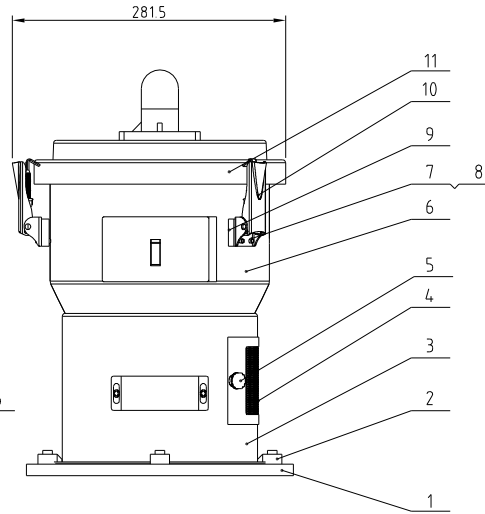
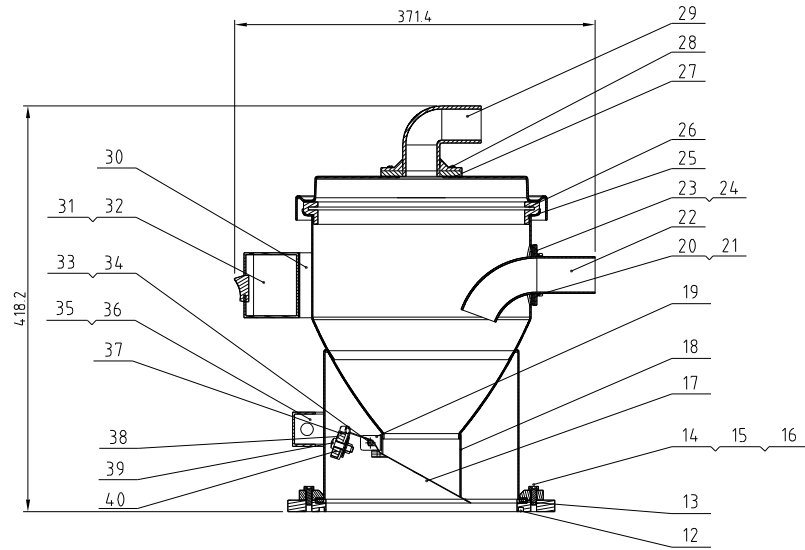
SHINI信易电热机械股份有限公司
Shini Plastics Technologies, Inc.



Technical Requirements:
1. Main performance parameters:
a. The storage hopper has a capacity of 6L.

31	BW20001500010	Air suction pipe	YL112	1	
30	YW62051500000	Large cross socket flat head screw JIS1111 M5x16		4	
29	YR10000000200	Air suction pipe tighten	Rubber	1	
28	BL21000600320	Hopper cover	SUS304	1	
27	BL21000600620	Filter screen	SUS201	1	
26	YR10000300100	Hopper fastener	Rubber	1	
25	BL32000600020	Inlet pipe	SUS201	1	
24	YR10061200000	Pipe inlet fastener	Rubber	1	
23	YR20259800000	Rubber O-type seal ring 2.5×98	Rubber	1	
22	YR10060200000	Glass pipe fastener	Silical gel	2	
21	BW32006700810	Material discharge port	Assembly	1	
20	YW70317000600	Glass tube	Glass	1	
19	BL21000602720	Non-return piece	Assembly	1	
18	YR20802600000	Rubber O-ring 80 (inner diameter) × 2.65	Rubber	1	
17	YW68004500000	Inner hex flat end lock screw GB/T77 M4x5		2	
16		Photosensor fixed piece	SPCC15	1	
15		Material storage tank	SUS304	1	
14	YR40000600300	Snap hook block	ABS	3	
13	YW02003000400	Snap hook	Assembly	3	
12	YW66041000000	Flat washer A grade GB/T97.1 4(4.5×9×0.8)		8	
11	YW64040700100	Non-metal insert hexagon nut GB/T889.1 M4		8	
10	YW64006000100	Hexagonal cap nut GB/T923 M6-A2-70(SUS)		6	
9	BH13062400200	Glass pipe upper flange	YL112	1	
8	BH11610700010	Flange connecting rod	Q235A	3	
7	YW63041200100	Cross recessed pan head screw GB/T-818 M4x12		3	
6	YE15143900000	Photosensor FOTEK T18-3MN-PE	Assembly	1 pair	
5	YW31616200000	Photosensor pressing block	SUS201	1	
4	BL90001000120	Photosensor fixed base	YL112	1	
3	BH13062600200	Glass pipe lower flange	YL112	1	
2	YW07000300000	3" Stainless steel clamp	SUS202	1	
1	BH13060100200	Installation flange	YL112	1	
序号 代 号		名 称	材 质	数 量	备 注

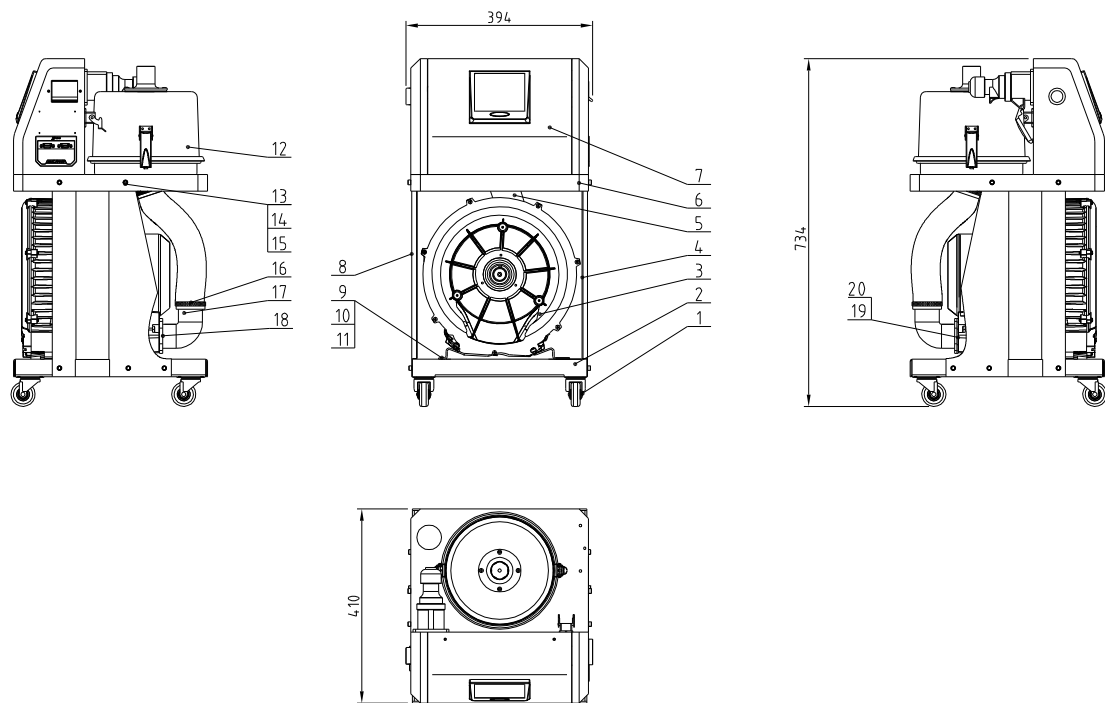
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					设计		核			电眼料斗					材质	组件
					校对		准									
标记	更改前	更改后	更改人	日期	审核		日期						表面要求			
													物料号			



40	BL21000600120	Magnet cover	SUS201	1	
39	YW63062000000	Cross recessed pan head screw GB/T-818 M6x20		1	
38	YW90257700000	Permanent piece $\phi 25 \times \phi 7 \times 7$	Permanent magnet	1	
37	BH12000600010	Magnet set	H58	1	
36	YW63061000000	Cross recessed pan head screw GB/T-818 M6x10		2	
35	YR40000601100	Sensor shell	ABS	1	
34	YW63034.0000000	Cross recessed pan head screw GB/T-818 M3x45		1	
33	YW64000300000	Lock nut M3		1	
32	YW6304.0600000	Cross recessed pan head screw M4x6GB/T818		2	
31	YR40010000200	Control box	ABS	1	
30	BL08805000620	Control box base	SUS201	1	
29	BW20001500010	Air suction pipe	YL12	1	
28	YW62051500000	Large cross socket flat head screw JIS1111 M5x45		4	
27	YR10000000200	Air suction pipe tighten	Rubber	1	
26	BL21000600620	Filter screen	SUS201	1	
25	YR10000300100	Hopper fastener	Rubber	1	
24	YR10061200000	Pipe inlet fastener	Rubber	1	
23	BL20036000320	15" Inlet pipe fixed piece	SUS201	1	
22	BL32000600020	Inlet pipe	SUS201	1	
21	YW6604.0800000	Flat washer A grade GB/T97.1 4(L5X9X0.8)		4	
20	YW64.040700100	Hexagonal nut M5 anti-loosening GB/T1889 IM6		4	
19	BL21000601120	Discharging plate fixed base	SUS201	1	
18	BL21001210220	Material discharge port	SUS201	1	
17	BL21000602320	Discharging plate	SUS201	1	
16	YW66061300000	Flat washer A grade GB/T97.1 6		8	
15	YW65006000000	Standard spring washer GB/T93 6		8	
14	YW61062000300	Inner hexagon cylindrical screw GB/T170.1 M6x20-12.9		6	
13		Base forced tight	EVA3.0	1	
12	YR20205500000	O ring ID515 OD765mm $\phi 200 \times 5.5$	Rubber	1	
11	BL21060400320	Hopper cover	SUS201	1	
10	YW020030004.00	Spring buckle adjustable SAL-6U-A-35	Assembly	3	
9	YR40000600800	Spring buckle cushion block SAL-6U	ABS	3	
8	YW6604.0800000	Flat washer A grade GB/T97.1 4(L5X9X0.8)		10	
7	YW64.040700100	Non-metal insert hexagon nut GB/T889 IM6		10	
6		Material storage tank	SUS304	1	
5	YR40061500000	Star handle	Assembly	2	
4	YR40000601000	Vent window	ABS	1	
3	BL27063200020	Hopper fixed base	SUS304	1	
2	BW20000630500	Pressure block	YL112	4	
1	BW21275100010	Base	YL112	1	

序号	代号	名称	材质	数量	备注
		SHR-6U		1:5	数量 1
		装配图			材质 组件
		SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.	表面要求		
			物料号		

					制图		版号	
					设计		核准	
					校对			
标记	更改前	更改后	更改人	日期	审核		日期	



Tech. Req:

1>Main performance parameters:

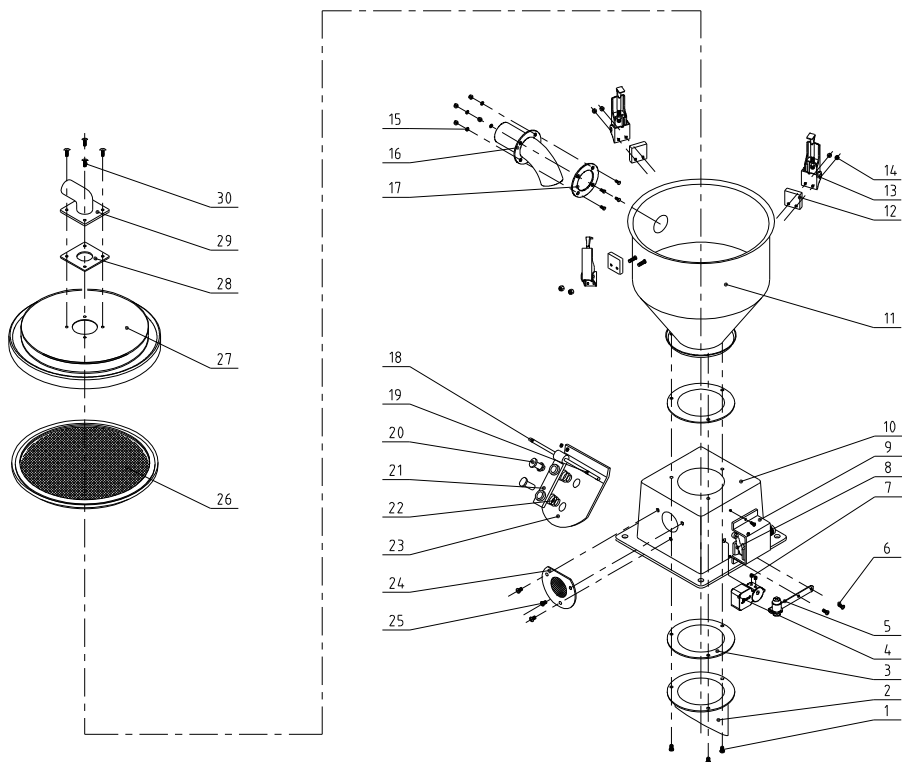
a. Throughput 500kg/hr (Tested material's bulk density: 0.65kg/L)

b. Machine power: 3 ϕ , 400VAC, 50Hz;

c. High-pressure blower power: 1.5kW;

20		Foot pipe pressing screen	SPCC2.5	1	
19		Foot pipe pressing screen sheet	Q235	1	
18	YR10002000000	Motor suction port tightener 2HP	Rubber		
17	YR40020000000	Air suction pipe elbow	ABS	1	
16	YW02002500000	Pipe clamp $\phi 57$	Assembly	2	
15	YW65006000100	Standard spring washer GB/T93 6-Longzine		10	
14	YW66061300000	Flat gasket A grade GB/T97.1 6-Longzine		10	
13	YW60061500100	Hexagon screw bolt GB/T5783 M6x10-4.8-Longzine		10	
12		Filter assembly	Assembly	1	
11	YW65008000100	Standard spring washer GB/T93 8-Longzine		4	
10	YW66082200100	Large washer C grade GB/T9688 6x26x27-Longzine		4	
9	YW60081600100	Hexagon screw bolt GB/T5781 M6x16-4.8-Longzine		4	
8		Right side plate	SPCC2.0	1	
7		Control box	Assembly	1	
6		Fixed bracket	Assembly	1	
5	YR60500700100	Steel wire ext. PUR hose 2"	PUR $\phi 35$ m		
4		Left side plate	SPCC2.0	1	
3	BM30042000050	Shin Hopper RB-420/2HP 3 phase 230V/400V/50/60HZ 50A	Assembly	1	
2		Base	SPCC2.0	1	
1	YW03000200000	Black castor 2"	Assembly	4	
No.	Part No.	Name	Material	Num.	Remarks

					Drawer		Version		Title	SAL-820G	Drawing NO	SAL-820G-ALL	Scale	1:10	Num	1
					Designer		Approved by		"Standard" Separate-vacuum Hopper Loader					Material	Assembly	
					Proofread by					信易電熱機械股份有限公司			Surface			
Mark	Before modification	After modification	Modified by	Modify date	Checked by		Date			Shini Plastics Technologies, Inc.			Material number			



Technical Requirements:

1. Main performance parameters:

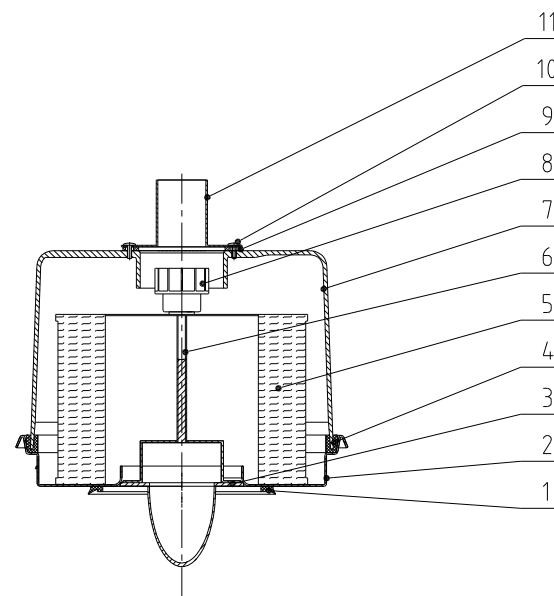
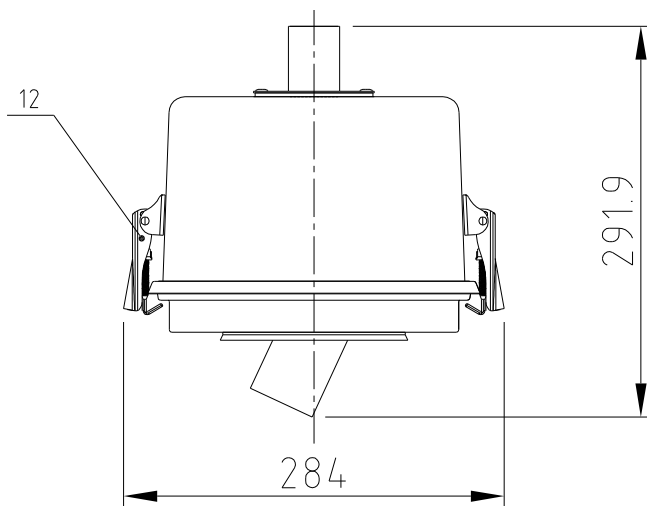
a. The storage hopper has a capacity of 12L.

2. Assembly requirements:

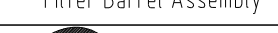
a. During assembly, adjust the opening of the feeding plate and the discharge port by about 8mm.

30	YW62051500000	Cross recessed pan head screw M5×16	4.8	4	
29		Air suction pipe	YL112	1	BA20001500020 Borrowed
28	YR10000000200	Air suction pipe tighten	Rubber	1	
27		Hopper cover	SPCC15	1	BL21001202220
26	YR10121200300	Integrated filter screen	Assembly	1	Borrowed
25	YW62061000000	Cross recessed pan head screw M6×10	4.8	3	
24	YR40002400000	Air vent window	Assembly	1	
23		Discharging plate	SUS201	1	YW10000000100 Borrowed
22	YW01033000000	Snap hook	65Mn	2	
21		Aluminum accessories	YL112	1	BW2000100010 Borrowed
20		Drop plate rivets	Q235A	2	YW01033000000 Borrowed
19	YW66000300000	Open check ring 5	65Mn	2	
18		Pontil	Q235A	1	BH10061400040 Borrowed
17		Material inlet pipe seal	Rubber	1	YR10061200000 Borrowed
16		Material inlet pipe	SUS201	1	BL32000600020 Borrowed
15	YW66040800000	Flat washer 4	100HV	4	
14	YW64040700100	Locking nut M6×0.7	0.4	10	
13		Spring buckle	Assembly	3	YW02003000400 Borrowed
12	YR40000600800	Snap hook block	ABS	3	
11		Material storage tank	SUS304	1	
10		Four sided base (reduced thickness)	YL112	1	BA10040000210 Borrowed
9		Microswitch box	ABS	1	YR40000600600 Borrowed
8	YE14511200000	Microswitch box LXW5-1HG2	Assembly	1	
7	YW68005500000	Lock screw M5×5	4.8	4	
6	YW63041000000	Cross recessed pan head screw M6×10	4.8	3	
5		Ejector pin assembly	Assembly	1	BH10000600050 Borrowed
4		Counterweight hammer	Zinc alloy	1	YW20602100000 Borrowed
3	YR10000000600	Base forced tight	Rubber	2	
2		Grit hole	ADC12	1	YW20330100120 Borrowed
1	YW62052000000	Cross recessed pan head screw M5×20	4.8	3	
序号	代号	名称	材质	数量	备注

					制图		版号	G	标题	SMH-12L	图号	SMH-12L-A-ALL	比例	1:8	数量	1
					设计		核准			真空料斗					材质	组件
					校对								表面要求			
标记	更改前	更改后	更改人	日期	审核		日期	20110829			信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料号			



12	YW02003000400	Adjustable spring hook SAL-6U-A-35	Assembly	2	
11		Filter barrel suction flange	SUS201	1	
10	YW67041200600	Cross socket pan head self-tapping screw M4x10		4	
9	YR10243600000	Suction pipe round fastener SAL-24U/36U	Rubber	1	
8	YW09675100000	Small star nut 5/16 SHD-6~75KG-01-SJ	Alu. alloy	1	
7	YL22081000000	Transparent filter	PC	1	
6	BL20333640320	Filter barrel base	Assembly	1	
5	YR50708000100	Filter	Assembly	1	
4	YR10080000300	Filter barrel fastener	Rubber	1	
3	YR10243600000	Suction pipe round fastener SAL-24U/36U	Rubber	1	
2	BL20070000720	Filter barrel cover	SPCC15	1	
1	YR10080000000	Fastener	Rubber	1	
No.	Material number		Name	Mat.	Num. Remarks

					Draw.		Ver.		Title	SAL-810G	Drawing no.	Scale	1:5	Num.	1
					Desi.		App.		Filter Barrel Assembly		SAL-810G-A-ALL			Mat.	Assembly
					Check		by		 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.					Surface req.	
Mark	Before Mark	After Mod.	Modified by	Date	App.		Date					Mat No.			

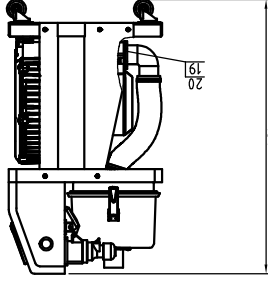
机源版本号: Ver.C

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设计		审核	
批准		日期	20170331
更改后		更改人	
更改前		更改日期	
标记		更改日期	

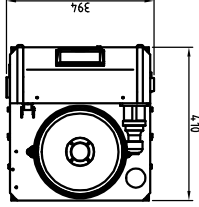
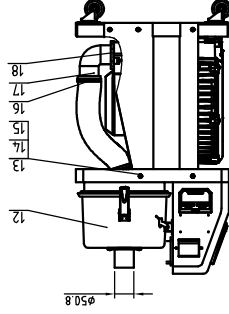
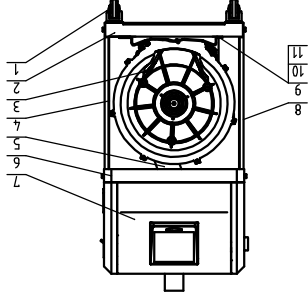
物料号	SHINJI Plasstek Technologies, Inc.
表面要求	
材料	
数量	1
比例	1:10
视图	

序号	代 号	名 称	材 质	数量	备 注
1	YW030002000000	Black castor 2"	Assembly	4	
2		Base	SPPC2.0	1	bottom
3	BM1300530000050	Shinji Blower BB-L30 Small 3P/1.85KW	Assembly	1	
4		Left side plate	SPPC2.0	1	bottom
5	YR60500700100	Steel wire net PUR hose 2"	PUR	0.35m	
6		Fixed bracket	Assembly	1	bottom
7		Control box	Assembly	1	
8		Right side plate	SPPC2.0	1	bottom
9	YW60081600100	Hexagon screw bolt M8/150mm-A-longmm		4	
10	YW66082200100	Imp washer C grade GB/T93-A-longmm		4	
11	YW65008000100	Standard spring washer GB/T93-A-longmm		4	
12		Filter assembly	Assembly	1	
13	YW60061500100	Hexagon screw bolt M8/150mm-A-longmm		10	
14	YW660613000000	Flat gasket A grade GB/T71-A-longmm		10	
15	YW65006000100	Standard spring washer GB/T93-A-longmm		10	
16	YW020025000000	Pipe clamp Ø57	Assembly	2	
17		Air suction pipe elbow	ABS	1	bottom
18	YR100200000000	Motor suction port tightener ZIP	rubber	1	
19		Foot pipe pressing screen	Q235	1	bottom
20		Foot pipe pressing screen sheet	SPPC2.5	1	bottom

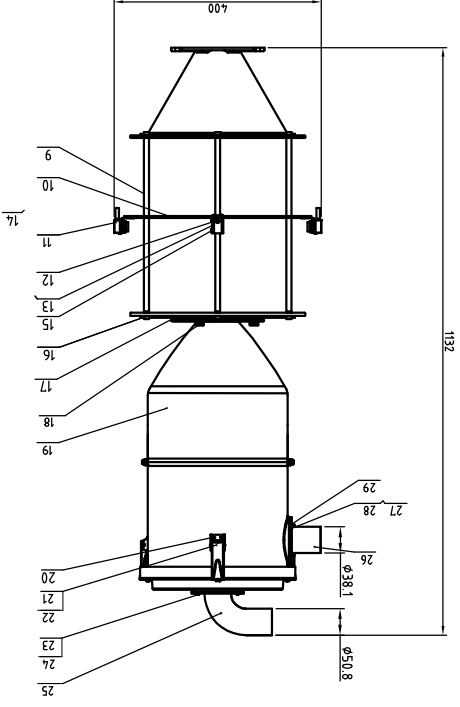
Tech. Req:
1.Main parameters:
a.Throughput:650kg/hr/Test mat. bulk density:0.65kg/L/l
b.Power supply:3 phase,400VAc, 50Hz;
c.High pressure blower power:1.85kW,



734



机型版本号	Ver.B
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[illegible]

SHR-6U~24U mount base

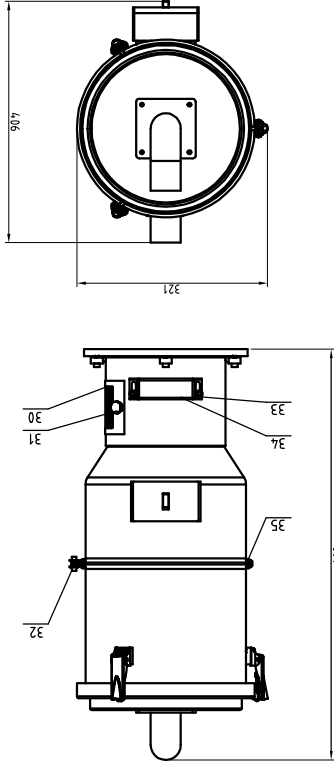
Technical drawing of the SHR-6U~24U mount base, showing a side view and a top view.

Side View Callouts:

- 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19
- 20, 21, 22, 23, 24, 25
- 26, 27, 28, 29

Top View Dimensions:

- 4xφ96.05
- 4xφ71
- φ75.56
- φ72.5
- φ87
- φ50.8



Tech. Req:
Main parameters:
a. Storage hopper capacity: 24L;

标记	更改前	更改后	更改人	日期	审核	日期	20170331
					校对		
					设计		
					核准		
					版号	C	

标题		SAL-830G		过滤器组合		图号		SAL-830G-A-ALL		SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		物料	
										表面要求			
										比例		1:5	
										数量		1	
										材质		组件	

序号	代号	名称	材质	数量	备注
1		Fastener	Rubber	1	YR10080000000 borrow
2		Filter Barrel cover	SPCC15	1	BL20070000720 borrow
3	YR10243600000	Suction pipe round fastener SAL-24U/36U	Rubber	1	
4		Filter barrel fastener	Nitrile rubber (white)	1	YR10080000300 borrow
5	YR507080000100	Filter	Assembly	1	
6		Filter barrel base	Assembly	1	BL20333640320 borrow
7		Transparent filter	PC	1	YL22081000100 borrow
8	YW09675100000	Small star nut 5/16 SHD-6~75KG-01-5J	Alu. alloy	1	
9	YR10243600000	Suction pipe round fastener SAL-24U/36U	Rubber	1	
10	YW67041600700	Cross socket pan head self-tapping screw mm		4	
11		Filter barrel suction port	SUS201	1	2" suction port
12	YW02003000400	Adjustable spring hook SAL-40-A-35	Assembly	2	
13	YW69041200900	Open type flat round head blind rivets	SUS201	4	

