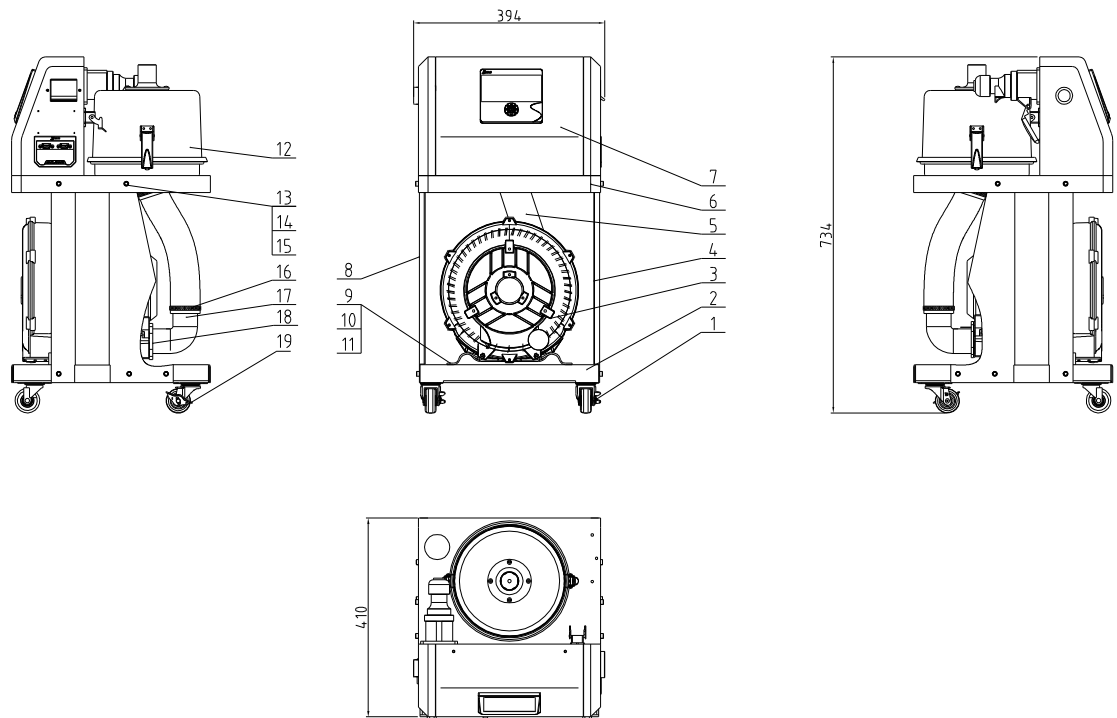
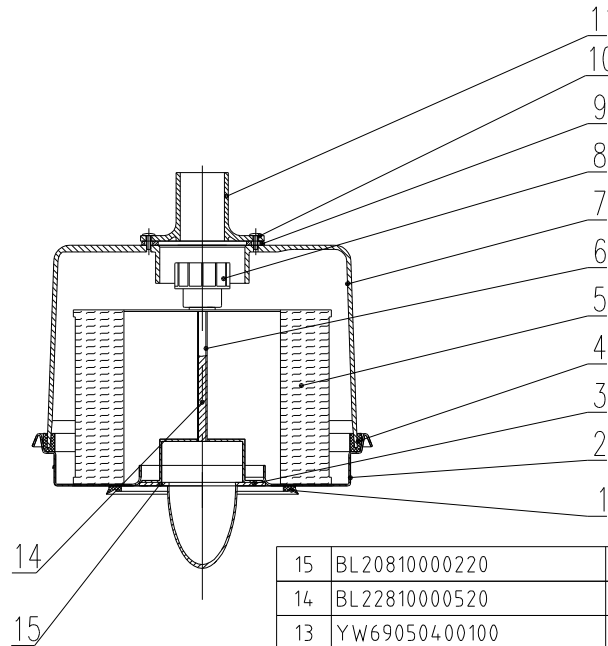
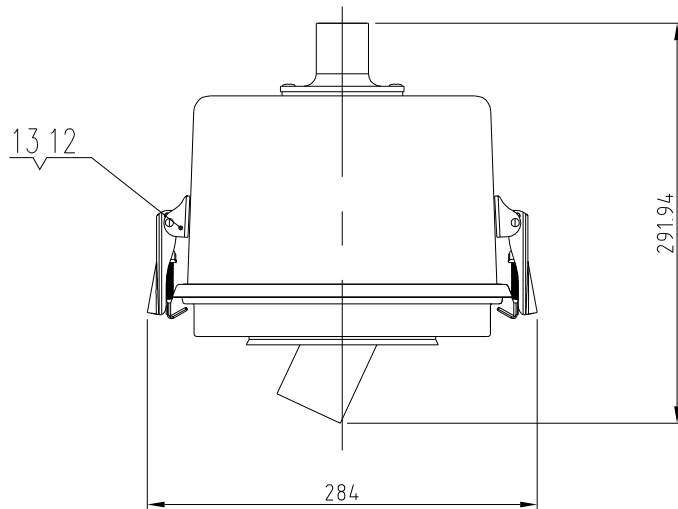




Technical Requirements:
1. Main performance parameters:
a. The output is 300kg/hr (the bulk density of the tested raw material is 0.65kg/L);
b. The electrical specifications of the machine are 3-phase, 400VAc, 50Hz;
c. The power of the high-pressure fan is 0.75kW.

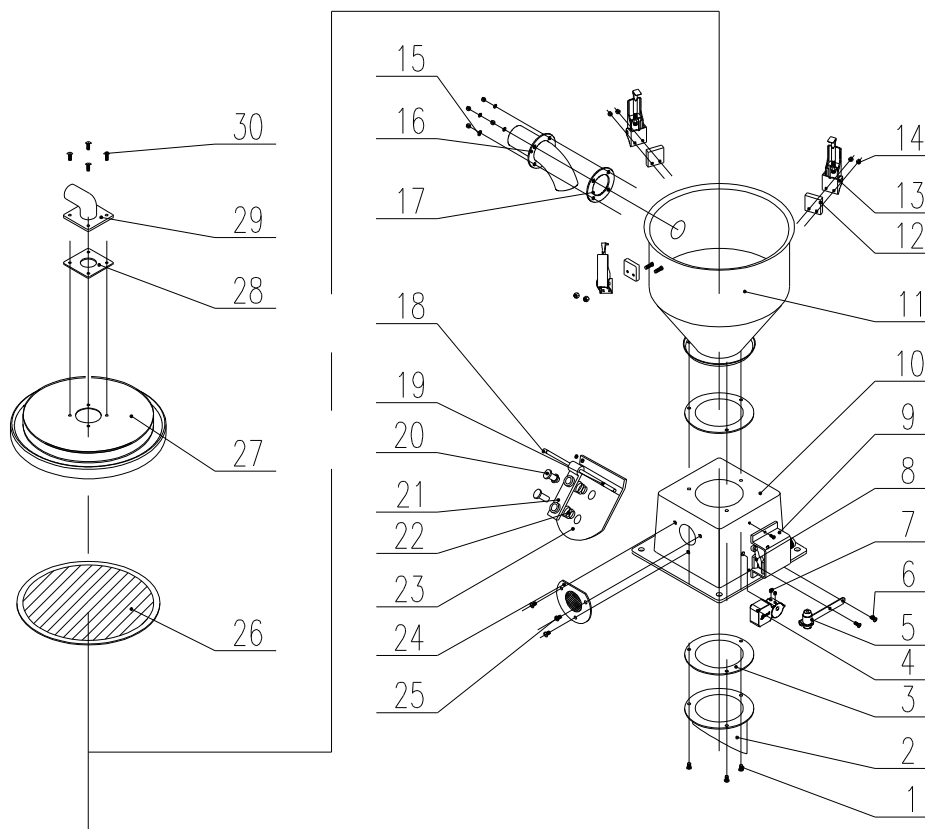
19	YW03022500200	Black rubber wheel 2-inch brake wheel 25 series (Victory)	Assembly	2	
18	YR10001000000	Tighten the motor suction port for IHP	Rubber	1	
17	YR40004700000	Suction duct elbow	ABS	1	
16	YW02002500000	Pipe clamp Ø57	Assembly	2	
15	YW65006000100	Standard spring washer GB/T93 6		10	
14	YW66061300000	Flat washer A grade GB/T97.16		10	
13	YW60061500100	Hexagon screw bolt GB/T5783 M6x10-L 8		10	
12		Filter assembly	Assembly	1	
11	YW65008000100	Standard spring washer GB/T93 8		4	
10	YW66082200100	Big gasket C GB/T968(B 4x24x2)		4	
9	YW60081600100	Hexagon screw bolt GB/T5781 M6x16-L 8		4	
8		Right side plate	SPCC2 0	1	
7		Control box	Assembly	1	
6		Fixed frame	Assembly	1	
5	YR60500700100	Steel wire ext. PUR hose 2"	PUR	0.35m	
4		Left side plate	SPCC2 0	1	
3	BM30031000150	Shini blower RB-310/IHP3 phase 230V/400V/50/60Hz black	Assembly	1	
2		Base	SPCC2 0	1	
1	YW03022500100	Black rubber wheel 2" directional wheel 25 series (Victory)	Assembly	2	
序号	代号	名称	材质	数量	备注

					制图		版号		标题	SAL-810G	图号	SAL-810G-ALL	比例	1:10	数量	1
					设计		核准			分高式真空填料机					材质	组件
					校对											
标记	更改前	更改后	更改人	日期	审核		日期						表面要求		/	
													物料号		/	



15	BL20810000220	Protective net SAL-810G-A-08	Galvanized orifice plate	1	
14	BL22810000520	SAL-810G-A-09-0 connecting screw		1	
13	YW69050400100	Open type flat round head core pulling rivet Q47		4	
12	YW02003000400	Adjustable spring buckle SAL-60-A-35	Assembly	2	
11	YR40810600000	Filter bucket suction port	Transparent PC	1	
10	YW67041600700	Cross groove pan head self tapping locking screw		4	
9	YR10243600000	Suction tube round tight SAL-240/360	rubber	1	
8	YW09675100000	Small Plum Blossom Nut 5/16	Aluminum alloy	1	
7	YL22081000100	Transparent filter bucket	Transparent PC	1	
6	YR40810000100	SAL-810G-A-02-0 Filter Barrel Base	ABS	1	
5	YR50708000100	filter	Assembly	1	
4	YR10080000300	Filter bucket tightly pressed	Nitrile rubber (white)	1	
3	YR10243600000	Suction tube round tight SAL-240/360	Rubber	1	
2	BL20070000720	Filter bucket lid	SPCC15	1	Borrowed
1	YR10080000000	Fastener	Rubber	1	
序号	代 号	名 称	材 质	数 量	备 注

	无	新增防护网		20250908	制图		版号	E	标题	SAL-810G	图号	SAL-810G-A-ALL	比例	1:5	数量	1
	无	连接丝杆		20250908	设计		核		过滤器组合						材质	组件
	过滤桶底座	将连接丝杆分出		20250908	校对		准		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求	/		
标记	更改前	更改后	更改人	日期	审核		日期	20170331					物料号	/		



Technical Requirements:

1. Main performance parameters:

a. The storage hopper has a capacity of 6L.

2. Assembly requirements:

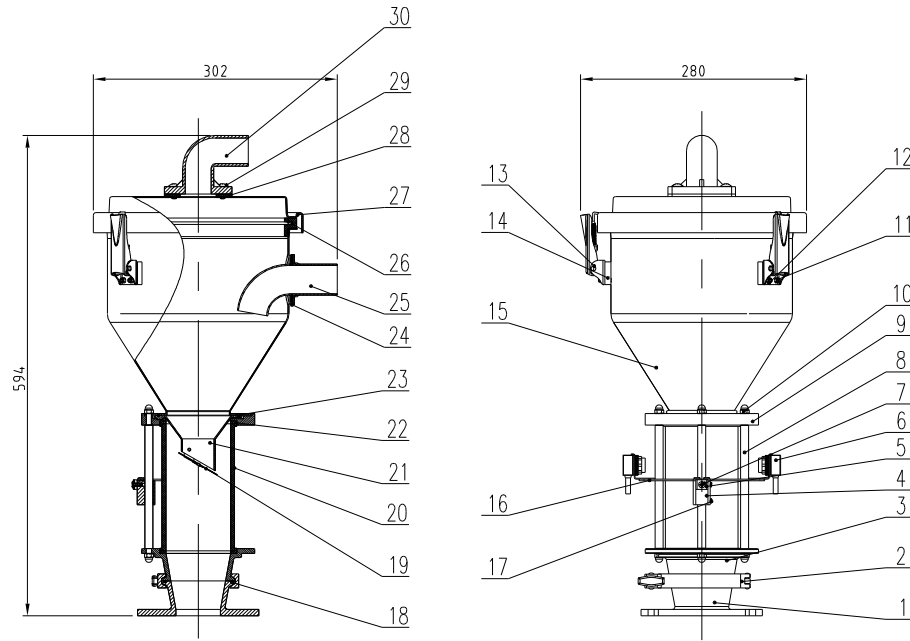
a. During assembly, adjust the opening of the feeding plate and the discharge port by about 8mm.

30	YW62051500000	Cross groove flat head screw JIS1111 M6x6		4	
29	BA20001500020	air suction pipe	YL112	1	
28	YR10000000200	Tighten the suction duct (with mold)	Rubber	1	
27	BL21000600420	Hopper cover	SPCC15	1	
26	YR10121200100	rubber coated sieve SM-03-4-07 white	Assembly	1	Borrowed
25	YW62061000000	Cross groove large flat head screw JIS1111 M6x8		7	
24	YR40002400100	vacuum large plastic exhaust valve SM-6-1-2	Assembly	1	
23	YW10000000100	Dropping board	SUS201	1	
22	YW01033000000	Drop plate spring		2	
21	BW20000100010	Aluminum accessories	YL112	1	
20	YW01033000000	Pulling board willow nail	Q235A	2	
19	YW66000300000	Open end retaining ring Q17086 3		2	
18	BH10061400040	Stainless steel rod SM-6-1-14 (P version)	SUS201	1	
17	YR10061200000	Tightening of the feeding pipe	Rubber	1	Borrowed
16	BL32000600020	Feed pipe	SUS201	1	Borrowed
15	YW66041000000	Flat rubber Class I Q1708.14 (4.5x5x0.8)		4	
14	YW64040700100	Pin retainer should be replaced with Q1708.1		10	
13	YW02003000400	spring buckle	Assembly	3	Borrowed
12	YR40000600800	Spring buckle cushion block	ABS	3	
11	SMH-6L-A-08	material storage barrel	SUS304	1	
10	BA10040000210	Pour sided base (reduced thickness)	YL112	1	
9	YR40000600600	Micro switch box	ABS	1	Borrowed
8	YE14511200000	Micro switch LXW5-11G2			
7	YW68005500000	hexagonal flat end set screw Q177 M6x5			
6	YW68005500000	Cross groove pin head screw Q17-F-M6 M6x2		4	
5	BH10000600050	Top rod mechanism	Assembly	1	
4	YW20602100000	Counterweight hammer	Zinc alloy	1	
3	YR10000000600	Tighten the base	Rubber	2	
2	YW20330100120	Silicon pore	ADC12	1	Borrowed
1	YW62052000000	Cross groove large flat head screw JIS1111 M6x8		3	

序号	代号	名称	材质	数量	备注
		比例	1:8	数量	1
		材质	组件		
		表面要求	/		
		物料号	/		

					制图		版号	H	标题	SMH-6L	图号	SMH-6L-A-ALL	比例	1:8	数量	1
					设计		核准			真空料斗						
					校对											
					审核											
					日期	20250611										
					日期	20110829										

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Shini Plastics Technologies, Inc.



30	BW20001500010	air suction pipe	YL112	1	
29	YW62051500000	Cross groove flat head screw 7/16x111 M16		4	
28	YR10000000200	Tighten the suction duct	Rubber	1	
27	SHR-6U-A-04	Hopper cover	SUS304	1	Borrowed
26	YR10121200100	Mixer outlet size 25号+4号 white natural rubber 10	Assembly	1	
25	SAL-6U-A-14	Feed pipe	SUS201	1	Borrowed
24	SAL-6U-A-16	Tightening of the feeding pipe	Rubber	1	Borrowed
23	YR20259800000	Rubber O-ring 2.5 * 98	Rubber	1	
22	SVH-6L-ALL-06	Tighten the glass tube tightly	Silical gel	2	
21	SVH-6L-ALL-07	discharge outlet	Assembly	1	
20	SVH-6L-ALL-12	glass tube	Glass	1	
19	SVH-6L-ALL-09	Reverse pad	Assembly	1	
18	YR20802600000	thicker O-ring 80 (inner diameter) * 2.65	Rubber	1	
17	YW68004500000	hexagonal flat end nut screw 12/77 M16		2	
16	SVH-6L-ALL-08	Electric eye fixing plate	SPCC15	1	
15	SVH-6L-ALL-04	material storage barrel	SUS304	1	
14	YR40000600300	Spring buckle cushion block	ABS	3	
13	YW02003000400	Spring block	Assembly	3	
12	YW66041000000	Flat rubber Class I 12/77M, 1.4 (4.5x3x1.0)		8	
11	YW64040700100	the stainless steel hexagonal locking nut 12/77M, 1.4		8	
10	YW64006000100	hexagonal cap nut 12/77M, 1.4 (4.5x3x1.0) (SUS)		6	
9	SVH-6L-ALL-03	Flange on glass tube	YL112	1	
8	SVH-6L-ALL-13	Flange connecting rod	Q235A	3	
7	YW63041200100	Cross groove pan head screw 12/77 M12		3	
6	YE15143900000	Electric eye FUDIX T18-3MM-PE	Assembly	1 pair	
5	SVH-6L-ALL-11	Electric eyeliner pressing block	SUS201	1	
4	SVH-6L-ALL-10	Electric eye fixed seat	YL112	1	
3	SVH-6L-ALL-02	Glass tube lower flange	YL112	1	
2	YW07000300000	3 "stainless steel pipe clamp	SUS202	1	
1	SVH-6L-ALL-01	Install flange	YL112	1	
序号	代 号	名 称	材 质	数 量	备 注

Technical Requirements:

1. Main performance parameters:

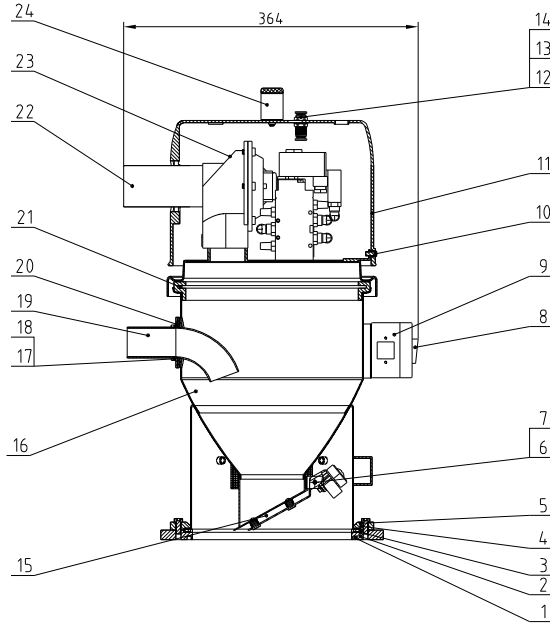
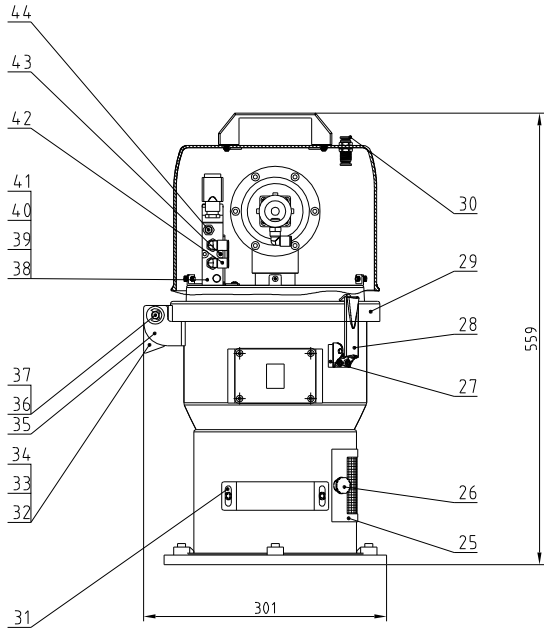
a. The storage hopper has a capacity of 6L.

					制图		版号	F	标题	SVH-6L	图号	SVH-6L-ALL	比例	1:6	数量	1
					设计		核		电眼料斗		SVH-6L-ALL				材质	组件
	SVH-6L-ALL-05	YR20259800000	譚康友	20190323	校对		准									
标记	更改前	更改后	更改人	日期	审核		日期	20130112								



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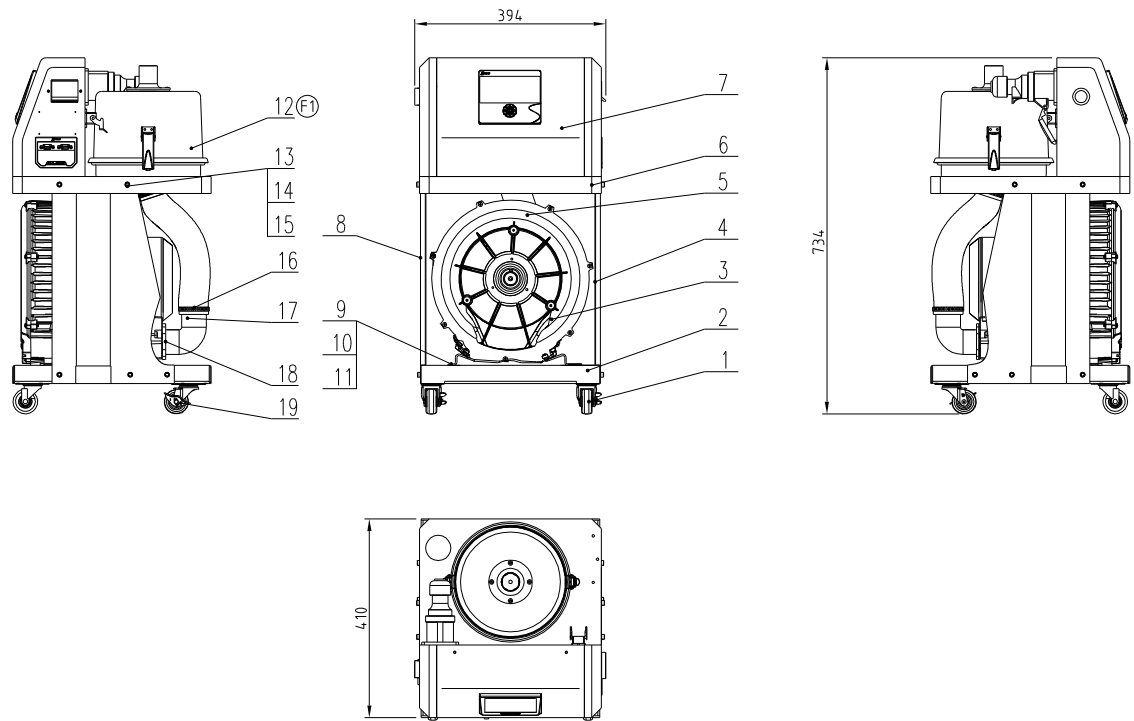
Technical Requirements:

1. Main performance parameters:

- a. The storage hopper has a capacity of 6L.
b. Gas source: 4~6kgf/cm² .
c. Voltage: DC24V.

44	YW80010800000	Copper muffler 1/8 inch (with mold)	2	
43	YW80081800100	I-shaped threaded joint 7.5x11 1/8-φ8	1	
42	YW80061800200	I-type threaded joint 8.5x11 1/8-φ6	2	
41	YW63042500000	Cross groove pan head screw Q235 8x25	2	
40	YW62051000100	Cross groove large flat head screw JIS1111 M10	7	
39	BL21000610420	Solenoid valve fixing plate SHR-6U-15+15	1	
38	YE32421000300	Electromagnetic valve 4V210-06/024V	1	
37	YW66000600000	Open end retaining ring Q235 6.6	2	
36	BH10006003110	Hinge sales SAL-6U-4-31 (SUS301)	1	
35	BL32061200040	SAL-6U-12 (Version A)	1	
34	YW64000500000	Hexagonal nut M5 anti loosening	6	
33	YW66051000000	Flat washer Class A Q235 1.5	6	
32	BL32061100040	Uppage SAL-6U-11	1	
31	YR40000601100	Sensor housing SAL-6U-03-A	1	
30	YW80000801500	PM through board direct to PMB	1	
29	SHR-6U-S-A-01	Hopper cover	1	
28	YW2003000400	Adjustable spring handle SL-6U+15 (C version)	2	
27	YR40000600800	Spring buckle plastic pad SAL-6U	2	
26	YR40061500000	Plan Blossom handle SAL-6U-02/15	2	
25	YR40000601000	Plastic breathable Window SAL-6U-01	1	
24	BW20012000040	Aluminum square handle 13L (6 hole) black	1	
23	SHR-6U-S-ALL-17	Diaphragm valve	1	
22	BL27000601020	Exhaust duct SHR-6U-S-A-02	1	
21	YR10121200100	Rubber coated sieve SHR-6U-A-07	1	
20	YR10061200000	Tighten the feeding tube SAL-6U-16	1	
19	BL32000600020	Use SL-6U+15 for the SL-500 feeding tube	1	
18	YW64040700100	Use metallic threaded hexagonal locking nut Q235 1.1	8	
17	YW66041000000	Flat washer Class A Q235 1.4 (4 hole)	1	
16	SHR-6U-S-A-21	Storage hopper padding part SHR-6U-14-21-4	1	
15	BL21060600420	Drophead combination SHR-6U-5+15-0	1	
14	YW61062000300	Hexagonal socket head screw Q235 1.1 M6x12.9	4	
13	YW65006000100	Standard spring washer Q235 6	6	
12	YW66061300000	Flat washer Class A Q235 1.6	12	
11	BR40033000110	Plastic motor cover SHR-6U-S/BS	1	
10	YW62051500000	Cross groove flat head screw JIS1111 M6x15	3	
9	BH900615000010	Control box SHR-6U-5+15 (C version) white	1	
8	YE10210400000	White switch K210-05/084P AC220V	1	
7	YW63034000000	Cross groove pan head screw Q235 8x25	1	
6	YW64000300000	Anti loosening nut M3	1	
5	BW20000630500	Press block SAL-6U-A-13	4	
4	YW66082200100	Large gasket (C-grade) Q235 (R 42x42)	4	
3	YP60102500100	White EVA sponge tape width 10MM	0.685	
2	BW21275100010	Installation base SAL-6U (pre-molded) 275 x 197	1	
1	YR20205500000	Rubber O-ring inner diameter 200 x 5.5	1	

	无	储料斗焊接件		20231107	制图		版号	I	标题	SHR-6U-S	图号	SHR-6U-S-ALL	比例	1:6	数量	1
	旧款的中央式落料板	新款的中央式落料板		20231107	设计		核准		歐化中央真空料斗						材质	/
	Ver.B	Ver.C		20231107	校对										表面要求	/
标记	更改前	更改后	更改人	日期	审核		日期	2014.0919		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			物料号	/		



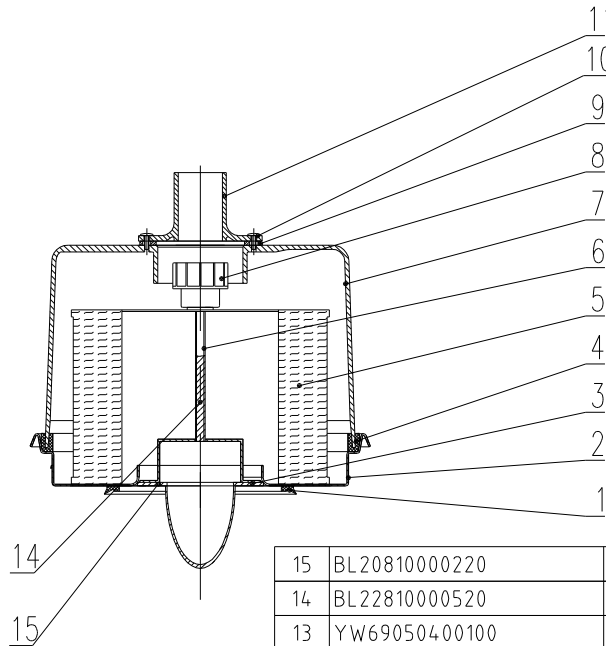
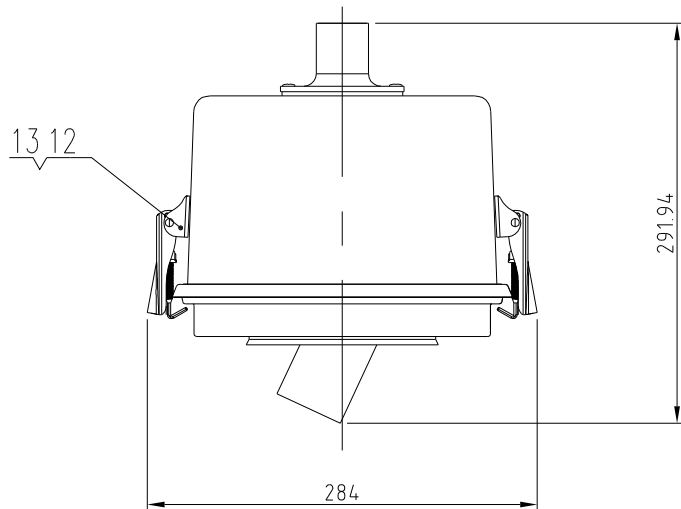
Technical Requirements:
1. Main performance parameters:
a. The yield is 500kg/hr (the bulk density of the tested raw materials is 0.65kg/L);
b. The electrical specifications of the machine are 3-phase, 400VAc, 50Hz;
c. The power of the high-pressure fan is 15 kW.

19	YW03022500200	Black rubber sheet 2" inside sheet 25 series	Assembly	2	
18	YR100020000000	Tighten the motor suction part for 20P	Rubber		
17	SAL-820G-ALL-01	Suction duct elbow	ABS	1	YR40020000000
16	YW02002500000	Control Ø 57	Assembly	2	
15	YW65006000100	Standard spring washer Q8/Y93 6		10	
14	YW66061300000	Flat washer Class A Q8/Y97.1 6		10	
13	YW60061500100	Hexagonal head bolt Q8/Y5783 M10*4.8		10	
12	SAL-810G-A-ALL	Filter combination	Assembly	1	Borrowed
11	YW65008000100	Standard spring washer Q8/Y93 8		4	
10	YW66082200100	Large gasket C-grade Q8/Y98 (R 62x42)		4	
9	YW60081600100	Hexagonal head bolt Q8/Y5781 M10*4.8		4	
8	SAL-810G-ALL-03	right side panel	SPCC2.0	1	Borrowed
7	SAL-810G-B-ALL	control box	Assembly	1	Borrowed
6	SAL-810G-ALL-04	fixed bracket	Assembly	1	Borrowed
5	YR60500700100	Steel wire wrapped PUR hose 2"	PUR	0.35m	
4	SAL-810G-ALL-02	left side panel	SPCC2.0	1	Borrowed
3	BM30042000050	Shini Hose Ø 42x200 plus 230/400/50/60/80	Assembly	1	
2	SAL-810G-ALL-01	base	SPCC2.0	1	Borrowed
1	YW03022500100	Black rubber sheet 2" directional sheet 25 series	Assembly	2	

					制图		版号	F
					设计		核准	
	旧款过滤器	新款过滤器		20250908	校对			
标记	更改前	更改后	更改人	日期	审核		日期	20170331

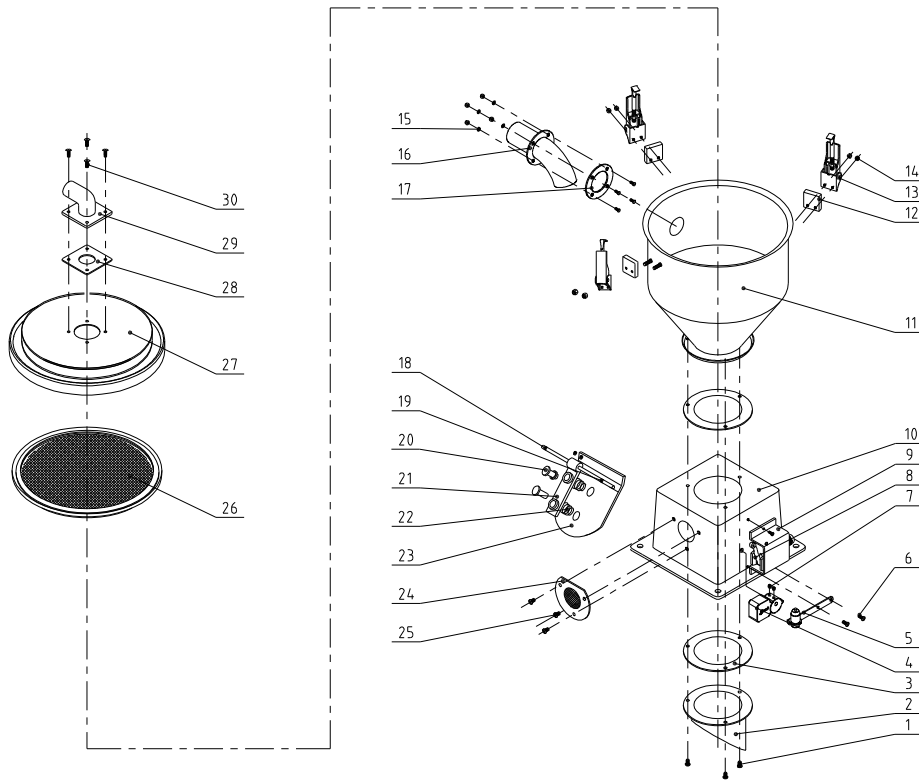


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Shini Plastics Technologies, Inc.



15	BL20810000220	Protective net SAL-810G-A-08	Galvanized onliffe plate	1	
14	BL22810000520	SAL-810G-A-09-0 connecting screw		1	
13	YW69050400100	Open type flat round head cone pulling ring Ø11.528 415-2-11 250		4	
12	YW02003000400	Adjustable spring buckle SAL-60-A-35	Assembly	2	
11	YR40810600000	Filter bucket suction port	Transparent PC	1	
10	YW67041600700	Cross groove pin head self tapping locking screw Ø6.500 M x 16		4	
9	YR10243600000	Suction tube round tight SAL-240/360	Rubber	1	
8	YW09675100000	Small Plug Blossom Nut: 5/16 STD-6750G-01-SJ	Aluminum alloy	1	
7	YL22081000100	Transparent filter bucket	Transparent PC	1	
6	YR40810000100	SAL-810G-A-02-0 Filter Barrel Base	ABS	1	
5	YR50708000100	filter	Assembly	1	
4	YR10080000300	Filter bucket tightly pressed	Nitrile rubber (white)	1	
3	YR10243600000	Suction tube round tight SAL-240/360	Rubber	1	
2	BL20070000720	Filter bucket lid	SPCC15	1	Borrowed
1	YR10080000000	Packing	Rubber	1	
序号	代 号	名 称	材 质	数 量	备 注

	无	新增防护网		20250908	制图		版号	E	标题	SAL-810G	图号	SAL-810G-A-ALL	比例	1:5	数量	1
	无	连接丝杆		20250908	设计		核		过滤器组合					材质		组件
	过滤桶底座	将连接丝杆分出		20250908	校对		准		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求			
标记	更改前	更改后	更改人	日期	审核		日期	20170331					物料号			



30	YW62051500000	Cross recessed pan head screw M5×16	4.8	4	
29		Air suction pipe	YL112	1	BA20001500020 Borrowed
28	YR10000000200	Air suction pipe tighten	Rubber	1	
27		Hopper cover	SPCC15	1	BL21001202220
26	YR10121200300	Integrated filter screen	Assembly	1	Borrowed
25	YW62061000000	Cross recessed pan head screw M6×10	4.8	3	
24	YR40002400000	Air vent window	Assembly	1	
23		Discharging plate	SUS201	1	YW10000000100 Borrowed
22	YW01033000000	Snap	65Mn	2	
21		Aluminum accessories	YL112	1	BW20000100010 Borrowed
20		Drop plate rivets	Q235A	2	YW01033000000 Borrowed
19	YW66000300000	E-rings 5	65Mn	2	
18		Pontil	Q235A	1	BH10061400040 Borrowed
17		Material inlet pipe seal	Rubber	1	YR10061200000 Borrowed
16		Inlet pipe	SUS201	1	BL32000600020 Borrowed
15	YW66040800000	Flat washer A grade 4	100HV	4	
14	YW64040700100	Lock nut M4×0.7	04	10	
13		Spring buckle	Assembly	3	YW02003000400 Borrowed
12	YR40000600800	Snap hook pressure block	ABS	3	
11		Storage hopper	SUS304	1	
10		Four sided base (reduced thickness)	YL112	1	BA10040000210 Borrowed
9		Micro switch box	ABS	1	YR40000600600 Borrowed
8	YE14511200000	Micro switch LXW5-11G2	Assembly	1	
7	YW68005500000	Set screw M5×5	4.8	4	
6	YW63041000000	Cross recessed pan head screw M6×10	4.8	3	
5		Ejector rob	Assembly	1	BH10000600050 Borrowed
4		Counter weight hammer	Zinc alloy	1	YW20602100000 Borrowed
3	YR10000000600	Base forced tight	Rubber	2	
2		Grit hole	ADC12	1	YW20330100120 Borrowed
1	YW62052000000	Cross recessed pan head screw M5×20	4.8	3	
序号	代号	名称	材质	数量	备注

Technical Requirements:

1. Main performance parameters:

a. The storage hopper has a capacity of 12L.

2. Assembly requirements:

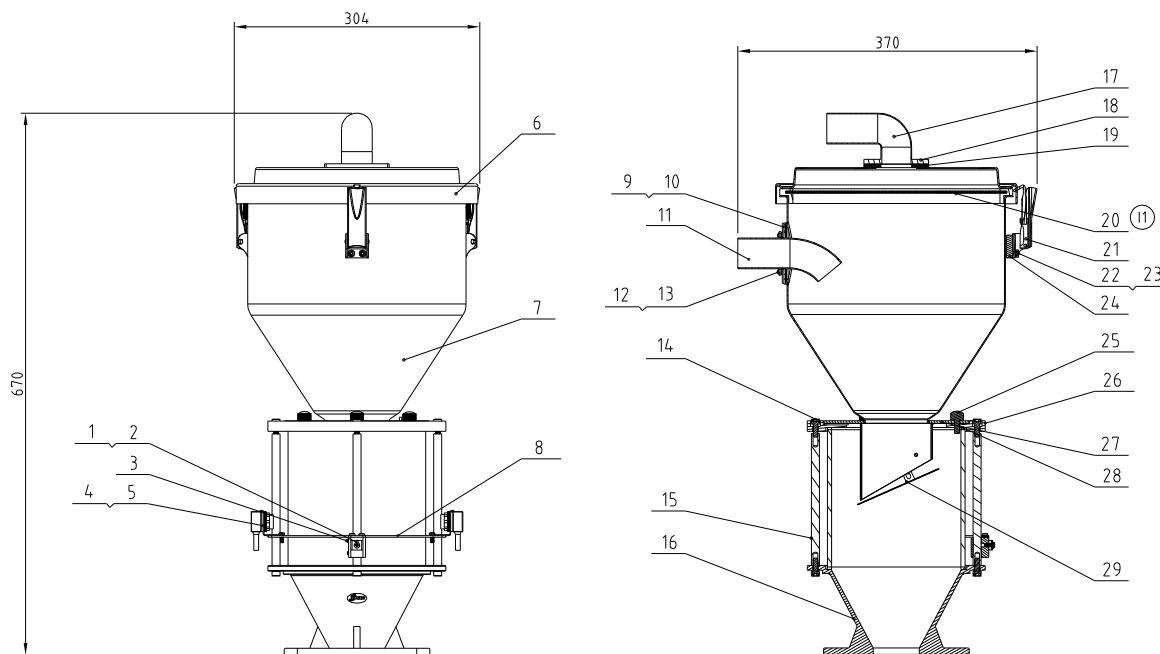
a. During assembly, adjust the opening of the feeding plate and the discharge port by about 8mm.

					制图		版号	G
					设计		核准	
					校对			
标记	更改前	更改后	更改人	日期	审核		日期	20110829

SHINI

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Shini Plasstics Technologies, Inc.

比例	1:8	数量	1
表面要求		材质	组件
物料号			



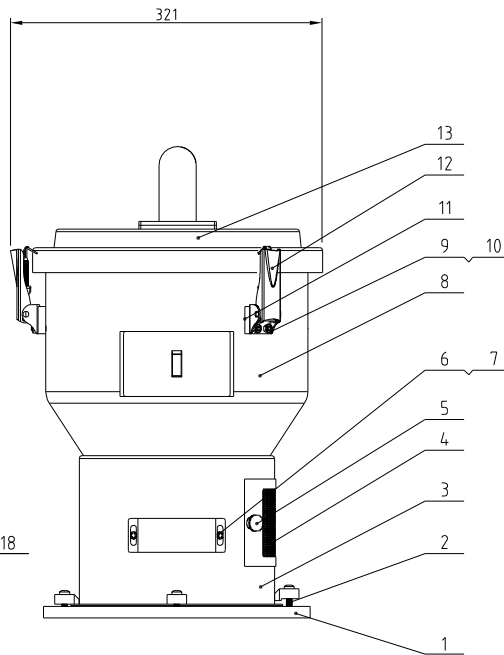
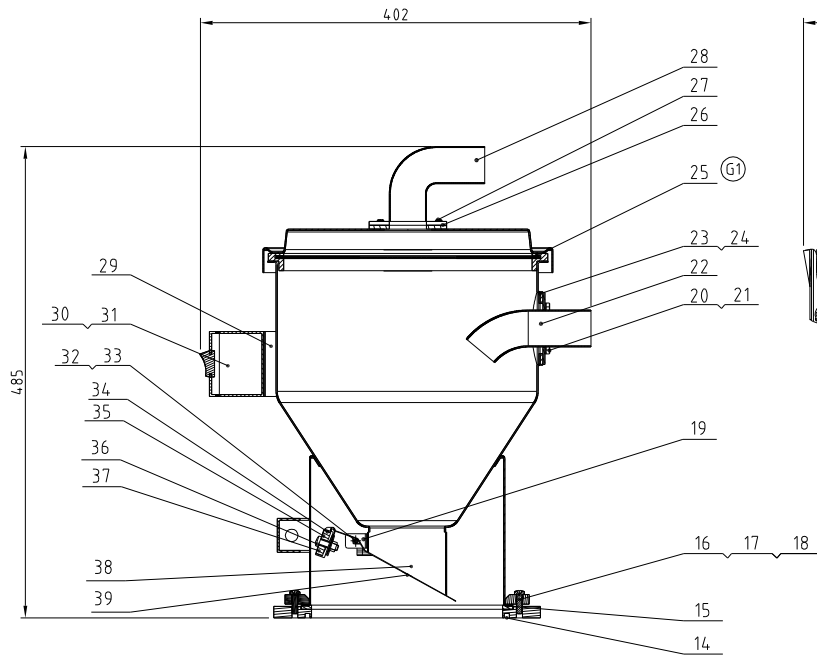
29	SVH-12L-A-08	non-return piece	SUS201	1	
28	SVH-12L-A-02	Glass pipe $\phi 170 \times \phi 160 \times 170$	Glass	1	YW70171700000
27	SVH-12L-A-04-0	Glass pipe fastener	Silical gel	2	YR10001200100
26	SVH-12L-A-07	Glass pipe upper flange	YL112	1	BW22121000110
25	YW69621600000	Hand screw M6x15		3	
24	SAL-6U	Snap hook pressure block	ABS	3	YR40000600800 Borrowed
23	YW66040800000	Flat washer A grade GB/T9714		12	
22	YW64040700100	Non-metal insert hexagon nut GB/T889.1M4		12	
21	SAL-6U-A-35	Spring buckle adjustable	Assembly	3	YW02003000400 Borrowed
20	YR10121200300	Rubber coated sieve SHR-12U-A-12-A white natural rubber (NBR)	Assembly	1	Borrowed YR10121200300
19	YR10000000200	Tighten the suction duct	Rubber	1	
18	YW62051500000	Large cross socket flat head screw JIS1111 M5x16		4	
17	SMH-6L-A-02	Air suction pipe	YL12	1	BW20001500010 Borrowed
16	SVH-12L-A-10	Glass pipe lower flange	YL112	1	BW32001200210
15	SVH-12L-A-06	Flange connecting rod	Q235A	4	BH10101600110
14	YW61061601200	Inner hex column head screw GB/T 70.1M6x16		8	
13	YW66040800000	Flat washer A grade GB/T9714		4	
12	YW64040700100	Non-metal insert hexagon nut GB/T889.1M4		4	
11	SAL-6U-A-14	Inlet pipe	SUS201	1	BL32000600020 Borrowed
10	SAL-6U-A-16	Pipe inlet fastener	Rubber	1	YR10000600300 Borrowed
9	SAL-6U-A-15	Inlet pipe fixed piece	SUS201	1	BL20036000320 Borrowed
8	SVH-12L-A-01	Photosensor fixed piece	SUS201	1	BL21001200120
7	SVH-12L-A-03	Storage tank	Assembly	1	
6	SHR-12U-A-07	Hopper cover	SUS304	1	BL21120700320 Borrowed
5	SVH-6L-ALL-10	Photosensor fixed base	YL12	1	BL90001000120 Borrowed
4	YE15143900000	Photosensor FOTEK T18-3MN-PE	Assembly	1 pair	
3	YW68004500000	Inner hex flat end lock screw GB/T 77M4x5		2	
2	SVH-6L-ALL-11	Photosensor pressing block	SUS201	1	YW31616200000 Borrowed
1	YW63041200100	Cross recessed pan head screw M6x12GB/T818		4	

序号	代号	名称	材质	数量	备注
29	SVH-12L-A-08	non-return piece	SUS201	1	
28	SVH-12L-A-02	Glass pipe $\phi 170 \times \phi 160 \times 170$	Glass	1	YW70171700000
27	SVH-12L-A-04-0	Glass pipe fastener	Silical gel	2	YR10001200100
26	SVH-12L-A-07	Glass pipe upper flange	YL112	1	BW22121000110
25	YW69621600000	Hand screw M6x15		3	
24	SAL-6U	Snap hook pressure block	ABS	3	YR40000600800 Borrowed
23	YW66040800000	Flat washer A grade GB/T9714		12	
22	YW64040700100	Non-metal insert hexagon nut GB/T889.1M4		12	
21	SAL-6U-A-35	Spring buckle adjustable	Assembly	3	YW02003000400 Borrowed
20	YR10121200300	Rubber coated sieve SHR-12U-A-12-A white natural rubber (NBR)	Assembly	1	Borrowed YR10121200300
19	YR10000000200	Tighten the suction duct	Rubber	1	
18	YW62051500000	Large cross socket flat head screw JIS1111 M5x16		4	
17	SMH-6L-A-02	Air suction pipe	YL12	1	BW20001500010 Borrowed
16	SVH-12L-A-10	Glass pipe lower flange	YL112	1	BW32001200210
15	SVH-12L-A-06	Flange connecting rod	Q235A	4	BH10101600110
14	YW61061601200	Inner hex column head screw GB/T 70.1M6x16		8	
13	YW66040800000	Flat washer A grade GB/T9714		4	
12	YW64040700100	Non-metal insert hexagon nut GB/T889.1M4		4	
11	SAL-6U-A-14	Inlet pipe	SUS201	1	BL32000600020 Borrowed
10	SAL-6U-A-16	Pipe inlet fastener	Rubber	1	YR10000600300 Borrowed
9	SAL-6U-A-15	Inlet pipe fixed piece	SUS201	1	BL20036000320 Borrowed
8	SVH-12L-A-01	Photosensor fixed piece	SUS201	1	BL21001200120
7	SVH-12L-A-03	Storage tank	Assembly	1	
6	SHR-12U-A-07	Hopper cover	SUS304	1	BL21120700320 Borrowed
5	SVH-6L-ALL-10	Photosensor fixed base	YL12	1	BL90001000120 Borrowed
4	YE15143900000	Photosensor FOTEK T18-3MN-PE	Assembly	1 pair	
3	YW68004500000	Inner hex flat end lock screw GB/T 77M4x5		2	
2	SVH-6L-ALL-11	Photosensor pressing block	SUS201	1	YW31616200000 Borrowed
1	YW63041200100	Cross recessed pan head screw M6x12GB/T818		4	

				制图		版号	I	标题	SVH-12L	图号	SVH-12L-A-ALL	比例	1:6	数量	1
				设计		核准			电眼料斗					材质	组件
	YR10000601000	YR10121200300		20231101	校对										
标记	更改前	更改后	更改人	日期	审核		日期	20211213							

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物料号

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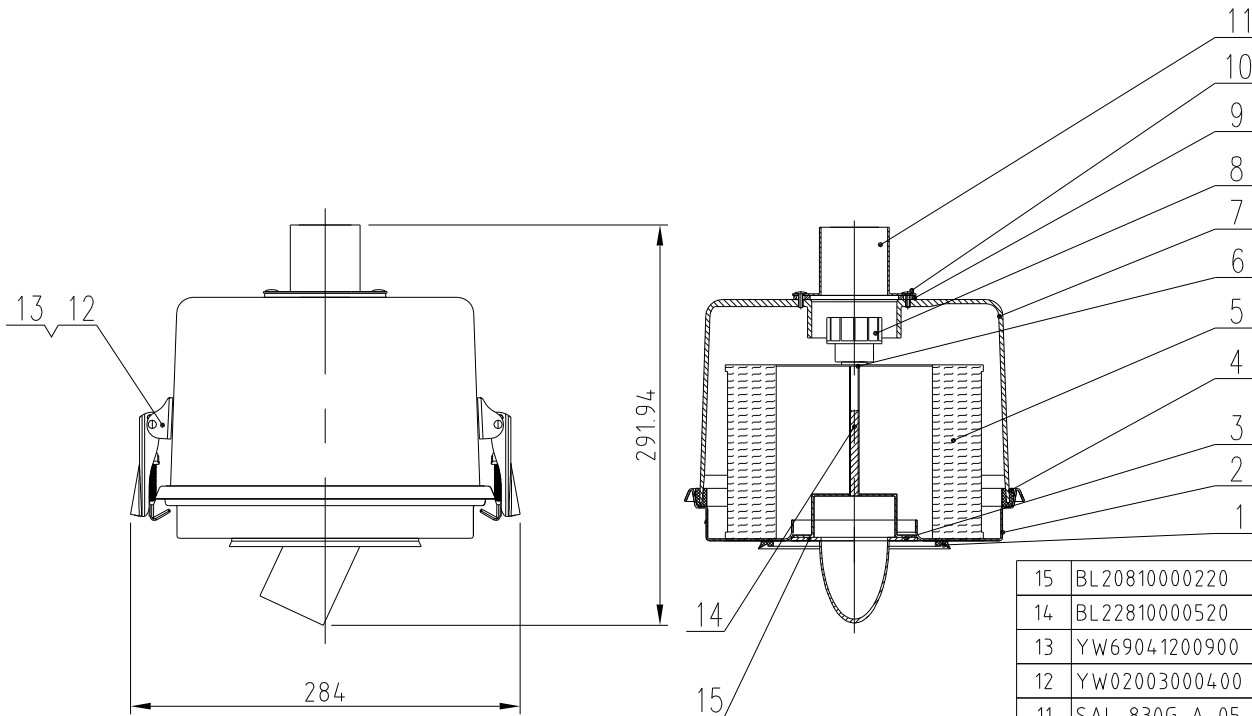


39	SAL-6U-A-06	Discharging plate	SUS201	1	BL21000602320 Borrowed
38	SAL-6U-21	Discharge port	SUS201	1	BL21001210220 Borrowed
37	SAL-6U-19	Magnetic sleeve	H58	1	BH12000600010 Borrowed
36	YW90257700000	Permanent piece Ø25×Ø7	Permanent magnet	1	
35	YW63062000000	Cross recessed pan head screw GB/T-818 M6x20		1	
34	SAL-6U-07	Magnet lid	SUS201	1	BL21000600120 Borrowed
33	YW63034000000	Cross recessed pan head screw GB/T-818 M3x40		1	
32	YW64000300000	Lock nut M3		1	
31	YW63040600000	Cross recessed pan head screw M4×68/T818		2	
30	SHR-6U-A-05	Control box	ABS	1	YR40010000200 Borrowed
29	SHR-12U-S-A-10	Electric control box base	SUS201	1	Borrowed
28	SMH-6L-A-02	Air suction pipe	YL 12	1	BW20001500010 Borrowed
27	YW62051500000	Large cross socket flat head screw JIS1111 M5x16		4	
26	YR10000000200	Rubber coated sieve SHR-12U-A-12-A white natural rubber (NR)	Assembly	1	YR10121200300
25	YR10121200300	Material inlet pipe seal	Rubber	1	YR10000600300 Borrowed
24	SAL-6U-A-16	Inlet pipe fixed piece	SUS201	1	BL20036000320 Borrowed
23	SAL-6U-A-15	Inlet pipe	SUS201	1	BL32000600020 Borrowed
22	SAL-6U-A-14	Flat washer A grade GB/T9711 4(L) 5X9X0.8		4	
21	YW66040800000	Non-metal insert hexagon nut GB/T889 1M4		4	
20	YW64040700100	Discharging plate fixed base	SUS201	1	BL21000601120 Borrowed
19	SAL-6U-09	Flat washer A grade GB/T9711 6		8	
18	YW66061300000	Standard spring washer GB/T93 6		8	
17	YW65006000000	Inner hexagon cylindrical screw GB/T70 1 M6x20-12 g		6	
16	YW61062000300	Base forced tight	EVA3 0	1	
15		O-type seal ring inner dia. Ø200×5.5	Rubber	1	
14	YR20205500000	Hopper cover	SUS201	1	BL21001200220
13	SHR-12U-A-07	Adjustable snap hook SAL-6U-A-35	Assembly	3	
12	YW02003000400	Snap hook block SAL-6U	ABS	3	
11	YR40000600800	Flat washer A grade GB/T9711 4(L) 5X9X0.8		10	
10	YW66040800000	Non-metal insert hexagon nut GB/T889 1M4		10	
9	YW64040700100	Material storage tank	SUS304	1	
8	SHR-12U-A-06	Cross recessed pan head screw GB/T-818 M6×10		2	
7	YW63061000000	Sensor shell	ABS	1	YR40000601100 Borrowed
6	SAL-6U-03	Plum blossom handle	Assembly	2	YR40061500000 Borrowed
5	SAL-6U-02	Vent window	ABS	1	YR40000601000 Borrowed
4	SAL-6U-01	Hopper fixed base	SUS304	1	BL27000601320 Borrowed
3	SAL-6U-A-32	Pressing block	YL 112	4	YW20000600500 Borrowed
2	SAL-6U-13	Base	YL 112	1	YW22000600000 Borrowed
1	SAL-6U-A-29				

					制图		版号	G	标题	SHR-12U	图号	SHR-12U-A-ALL	比例	1:5	数量	1
					设计		核准		装配图				表面要求	/	材质	组件
					校对								物料号	/		
标记	更改前	更改后	更改人	日期	审核		日期	20091129								

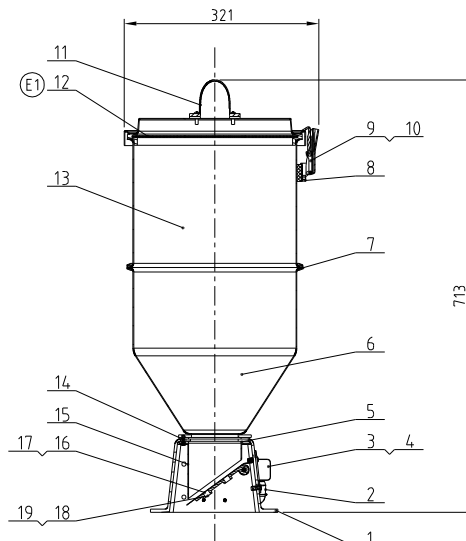
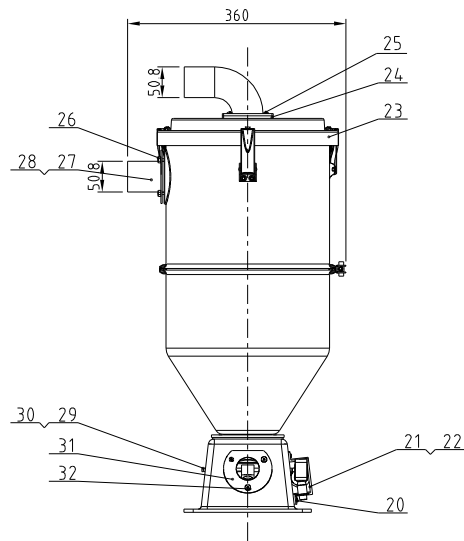


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15	BL20810000220	Protective net SAL-810G-A-08	Galvanized onlice plate	1	
14	BL22810000520	SAL-810G-A-09-0 connecting screw		1	
13	YW69041200900	Open top flat round end cap pulling ring Ø125H1/Y 12-2-20 025	SUS201	4	
12	YW02003000400	Adjustable spring buckle SAL-60-A-35	Assembly	2	
11	SAL-830G-A-05	Filter bucket suction port	SUS201	1	2" suction port
10	YW67041600700	Cross groove pan head self tapping screw M16x1.6		4	
9	YR10243600000	Suction tube round tight SAL-240/360	Rubber	1	
8	YW09675100000	Small Plug Blossom Nut 5/16 STD-6750G-01-SJ	Aluminium alloy	1	
7	YL22081000100	Transparent filter bucket SAL-810G-A-06	Transparent PC	1	Borrowed
6	YR40810000100	SAL-810G-A-02-0 Filter Barrel Base	Assembly	1	Borrowed
5	YR50708000100	filter	Assembly	1	
4	YR10080000300	Filter bucket tightly SAL-810G-A-03	Nitrile rubber (white)	1	Borrowed
3	YR10243600000	Suction tube round tight SAL-240/360	Rubber	1	
2	BL20070000720	Filter bucket lid SAL-700G-A-13	SPCC15	1	
1	YR10080000000	Tighten SAL-810G-A-04	Rubber	1	Borrowed
序号	代 号	名 称	材 质	数 量	备 注

	无	新增防护网		20250908	制图		版号	D	标题	SAL-830G	图号	SAL-830G-A-ALL	比例	1:5	数量	1
	无	连接丝杆		20250908	设计		核		过滤器组合					材质	组件	
	过滤桶底座	将连接丝杆分出		20250908	校对		准		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求	/		
标记	更改前	更改后	更改人	日期	审核		日期	20170331					物料号	/		



Technical Requirements:

1. Main performance parameters:

a. The storage hopper has a capacity of 24L.

2. Assembly requirements:

a. During assembly, adjust the opening of the feeding plate and the discharge port by about 8mm.

					制图		版号	F	标题	SMH-24L	图号	比例	1:8	数量	1
					设计		核准		真空料斗		SMH-24L-A-ALL			材质	组件
					校对										
					审核										
标记	更改前	更改后	更改人	日期	20250613		日期	20131206							

32	YW62061000000	Cross recessed pan head screw M6x10	4, 8	7	
31	YR40002400100	Air vent window	Assembly	1	
30	YW66000300000	E-rings 5	65Mn	2	
29	BH10061400040	Stainless steel rod SMH-6L-A-1L (if version)	SUS201	1	
28	SHR-24U-A-03	Inlet pipe	SUS201	1	Borrowed
27	SHR-24U-A-04	Tightening of the feeding pipe	Rubber	1	YR10243600000
26	YW66040800000	Flat washer 4	100HV	4	
25	YW62051500000	Cross recessed pan head screw M5x16	4, 8	4	
24	YR10000000200	Air suction pipe tighten	Rubber	1	
23	SMH-24L-A-03	Hopper cover	SPCC15	1	
22	SAL-330-A-09	Micro switch box	ABS	1	YR40330900000
21	YE14511200000	Micro switch LXW5-11G2	Assembly	1	
20	YW63041000000	Cross recessed pan head screw M6x10	4, 8	3	
19	SMH-6L-A-16	Aluminum accessories	YL112	1	BW20000100010
18	SMH-6L-A-17	Drop plate rivets	Q235A	2	YW01033000000
17	SMH-6L-A-19	Discharging plate	SUS201	1	YW10000000100 Borrowed
16	YW01033000000	Spring	65Mn	2	
15	SAL-330-07	Grit hole	ADC12	1	YW20330100120 Borrowed
14	YW62052000000	Cross recessed pan head screw M5x20	4, 8	3	
13	SMH-24L-A-02	Extra large hopper	SUS201	1	
12	YR10121200300	Rubber coated sieve SHR-12U-A-12-A white natural rubber (NBR)	Assembly	1	YR10121200300 Borrowed
11	SHR-24U-A-06	Air suction pipe	SUS201	1	BW20002000010 Borrowed
10	SAL-6U-A-35	Snap hook	Assembly	3	YW02003000400 Borrowed
9	YR40000600800	Snap hook pressure block	ABS	3	
8	YW64040700100	Hexagon nut M4x0.7	04	10	
7	SAL-12U-A-04	Pipe clamp	Assembly	1	BL21001208120 Borrowed
6	SMH-24L-A-01	Storage tank	Assembly	1	
5	YR100000000600	Base forced tight	Rubber	2	
4	YW68005500000	Set screw M5x5	4, 8	4	
3	SMH-6L-A-21	Counter weight hammer	Zinc alloy	1	YW20602100000
2	SMH-6L-B-ALL	Ejector rob	Assembly	1	BH10000600050
1	SMH-6L-A-10	Four sided base (reduced thickness)	YL112	1	BA10040000210
序号	代号	名称	材质	数量	备注

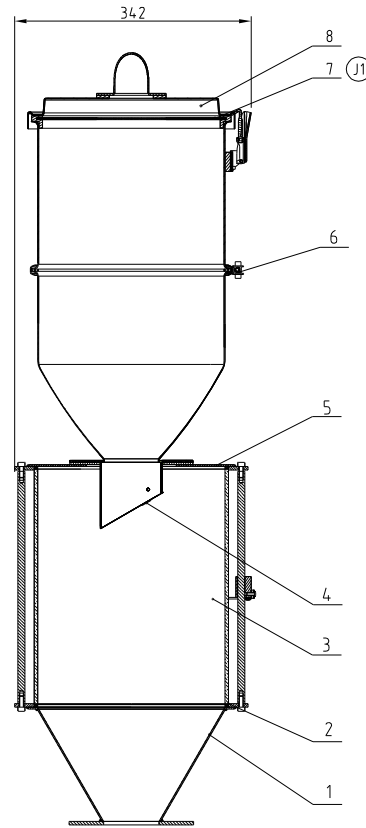
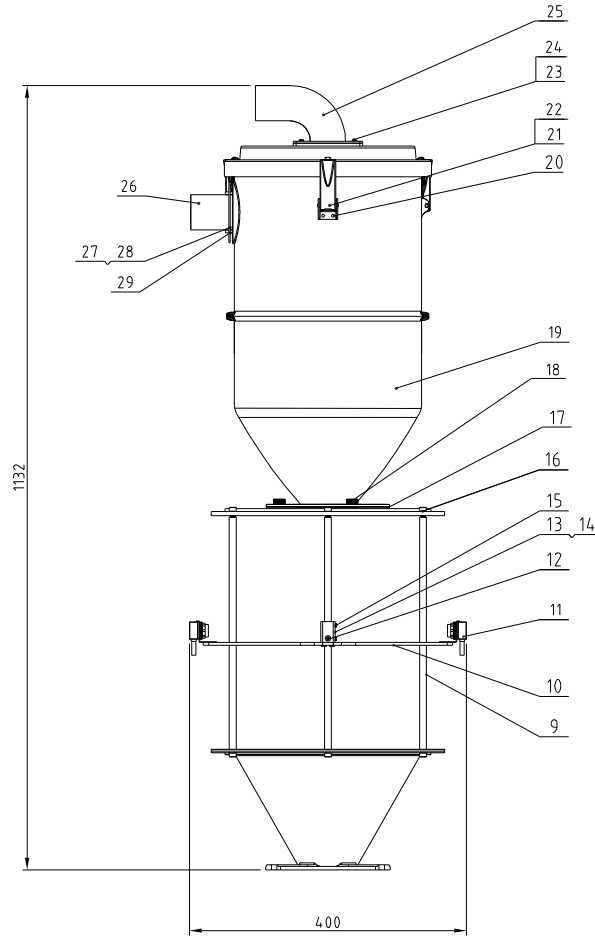
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Shini Plastics Technologies, Inc.

表面要求

物料号

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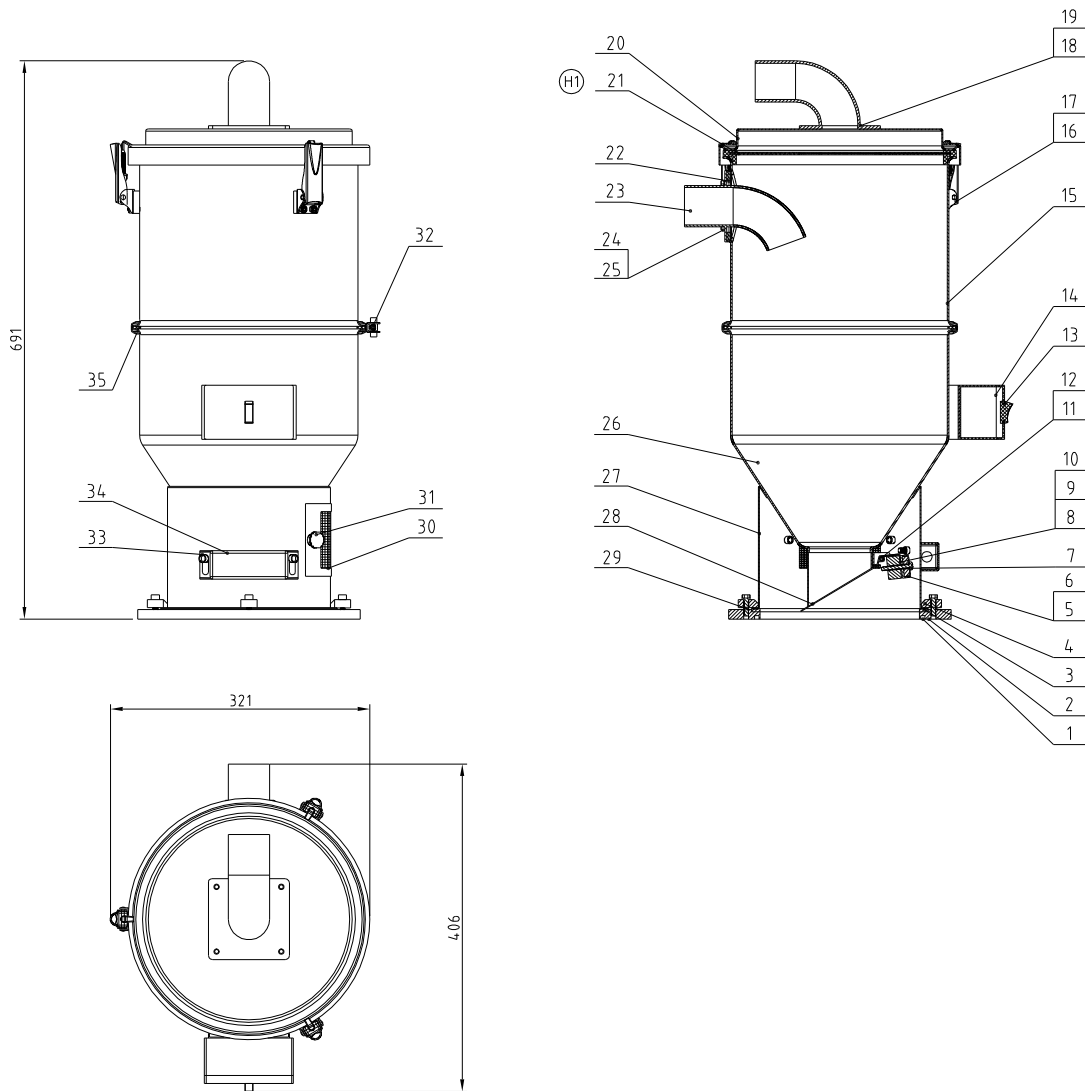


29	YW64040700100	Non-metal insert hexagon nut GB/T889.1 M6		4	
28	SHR-24U-A-05	Inlet pipe fixed piece	SUS201	1	BL27002401720 Borrowed
27	SHR-24U-A-04	Pipe inlet fastener	Rubber	1	YR10243600000 Borrowed
26	SHR-24U-A-03	Material inlet pipe	Assembly	1	Borrowed
25	SHR-24U-A-06	Air suction pipe	SUS201	1	BL27002400620 Borrowed
24	SHR-24U-A-12	Air suction pipe tighten	Rubber	1	YR10002500000 Borrowed
23	YW62051500000	Large cross socket flat head screw JIS1111 M5x16		4	
22	YR40000600800	Snap hook block SAL-6U	ABS	3	
21	YW02003000400	Snap hook SAL-6U-A-35	Assembly	3	
20	YW64040700100	Non-metal inserted hexagon lock nut GB/T889.1 M6		10	
19	SVH-24L-A-01	Storage tank	SUS304	1	
18	YW61061601200	Inner hex column head screw GB/T18184 M6x16		3	
17	SVH-24L-A-11	Breatheable flange	SUS201	1	Borrowed BL90052003210
16	YW61061601200	Inner hex column head screw GB/T 18184 M6x16		12	
15	YW68004500000	Inner hex flat end lock screw GB/T77M4-5		2	
14	SVH-6L-A-11	Photosensor pressing block	SUS201	1	Borrowed YW31616200000
13	SVH-6L-A-10	Photosensor fixed base	YL112	1	Borrowed BL90001000120
12	YW63041200100	Cross recessed pan head screw GB/T18184 M4x12		3	
11	YE15143900000	Photosensor FOTEK T18-3MM-PF	Assembly	1 pair	
10	SVH-24L-A-07	Photosensor fixed piece	SUS201	1	
9	SVH-24L-A-06	Flange connecting rod	Q235	6	BH10103300010
8	SHR-24U-A-01	Hopper cover	SUS201	1	BL21002402120 Borrowed
7	YR10121200300	Rubber coated sieve SHR-12U-A-12-A white natural rubber (NBR)	Assembly	1	YR10121200300 Borrowed
6	SAL-12U-A-04	Pipe clamp	Assembly	1	BL21001208120 Borrowed
5	SVH-24L-A-08	Glass pipe upper flange	SUS201	1	
4	SVH-12L-A-08	Non-return piece	SUS201	1	BL21001200520 Borrowed
3	SVH-24L-A-05	Glass pipe $\phi 280 \times \phi 270 \times 340$	Glass	1	YW70282700000
2	SVH-12L-A-04	Glass pipe fastener	Silica gel	4	Borrowed YR10001200100
1	SVH-24L-A-09	Glass pipe lower flange	SUS201	1	
序号	代号	名称	材质	数量	备注

					制图		版号	J
					设计		核准	
	YR10000601000	YR10121200300		20231101	校对		日期	2014.05.06
标记	更改前	更改后	更改人	日期	审核		日期	2014.05.06

标题	SVH-24L	图号	SVH-24L-A-ALL	比例	1:7	数量	1
	装配图					材质	组合件
						表面要求	/
						物料号	/

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35	YR10241300100	Extra large hopper fastener SHR-24U-A-13(white silica gel) (has mould)	white silica gel	1	
34	SAL-6U-03	Sensor shell	ABS	1	Borrowed
33	YW61061601200	Inner hexagon cylinder head screw GB/T701 M6x16-12.9		2	
32	SAL-12U-A-04	Pipe clamp	Assembly	1	Borrowed
31	YR40061500000	Star handle SAL-6U/M6x15	Assembly	2	
30	YR40000601000	Vent window	Assembly	1	Borrowed
29	YW61062000300	Inner hexagon cylinder head screw GB/T701 M6x20-12.9		4	
28	SHR-24U-A-09	Discharging plate	SUS201	1	
27	SAL-6U-A-32	Hopper fixed base	SUS304	1	Borrowed
26	SHR-24U-A-07	Storage tank	SUS304	1	
25	YW64040700100	Non-metal insert hexagon nut GB/T8891M6		4	
24	YW66041000000	Flat washer A grade GB/1971 416 5x9x0.81		4	
23	SHR-24U-A-03	Inlet pipe	Assembly	1	
22	SHR-24U-A-04	Pipe inlet fastener	Rubber	1	
21	YR10121200300	Rubber coated sieve SHR-12U-A-12-A white natural rubber (NR)	Assembly	1	Borrowed
20	SHR-24U-A-01	Hopper cover	SUS304	1	
19	SHR-24U-A-06	Air suction pipe	SUS201	1	
18	SHR-24U-A-12	Air suction pipe tighten	Rubber	1	
17	YW02003000400	Snap hook SAL-6U-A-35	Assembly	3	
16	YR40000600800	Snap hook pressure block SAL-6U	ABS	3	
15	SHR-24U-A-02	Extra large hopper	SUS201	1	
14	BH90615000010	Waterproof junction box WDJH-100	ABS	1	
13	YE10210400000	White alternative switch R210-CSLBW4P	Assembly	1	
12	YW64000300000	Non-metal insert hexagon lock nut GB/T8891M3		1	
11	YW63034000000	Cross recessed pan head screw GB/T-818 M3x40		1	
10	SHR-24U-A-10	Counter weight block	HPb59-1	1	
9	YW64000600200	Non-metal insert hexagon nut GB/T8891M6		1	
8	SAL-6U-19	Magnet set	HPb59-1	1	Borrowed
7	YW63063500000	Cross recessed pan head screw GB/T-818 M6x35		1	
6	SAL-6U-07	Magnetic cover	SUS201	1	Borrowed
5	YW90257700000	Permanent magnet Ø25×Ø17	Permanent magnet	1	
4	SAL-6U-13	Pressure block	YL112	4	Borrowed
3	SHR-12U-S-A-16	Base fastener	EVA2.0	1	Borrowed
2	SAL-6U-29	Base	YL112	1	Borrowed
1	YR20205500000	O-type seal ring inner dia. Ø200×5.5	Rubber	1	

序号	代号	名称	材质	数量	备注
		SHR-24U		1:6	数量 1
		欧化真空料斗	SHR-24U-ALL	材质	组件
			表面要求		/
			物料号		/

Technical Requirements:

1. Main performance parameters:

a. The storage hopper has a capacity of 24L.

					制图		版号	H	标题	SHR-24U	图号	SHR-24U-ALL	比例	1:6	数量	1
					设计		核准			欧化真空料斗						
					校对											
	YR10000601000	YR10121200300		20231102	审核		日期	20101008								
标记	更改前	更改后	更改人	日期	审核		日期	20101008								



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