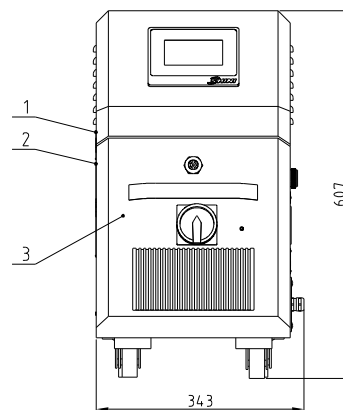
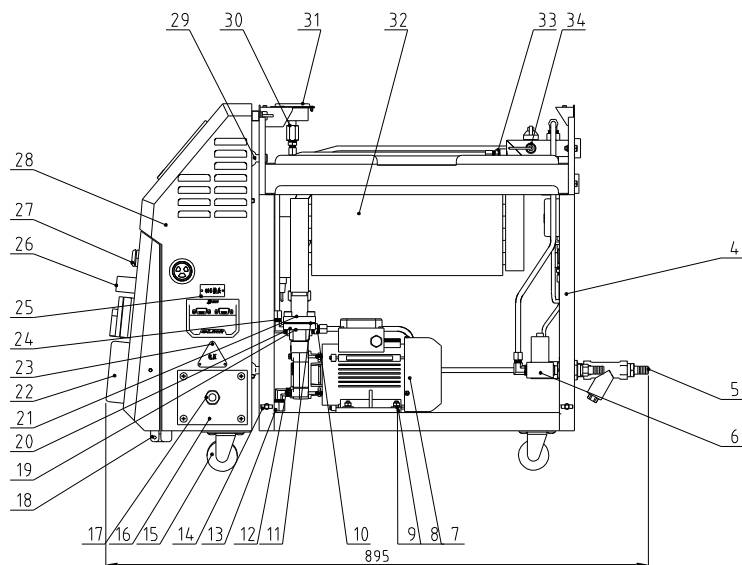
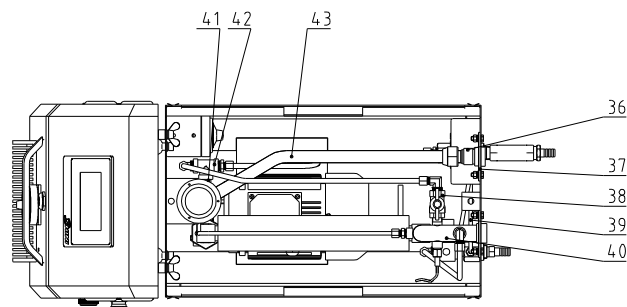
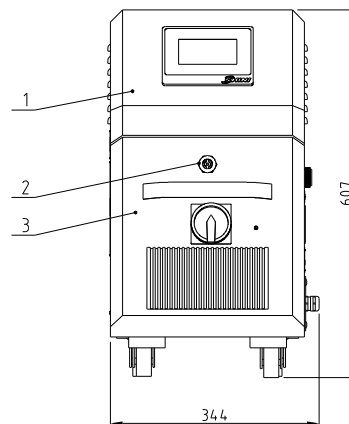
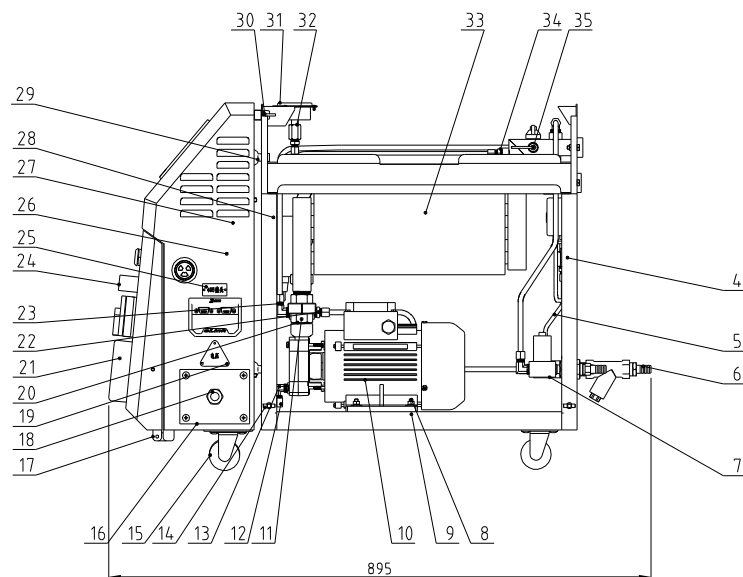


43	STM-607W-ALL-12	Return pipe		1	assembly
42	S-118	Copper joint 1/2" x 3/8" x 1/2" with 1 hole in the middle	H62	1	1/2" WP Flared end 1/2" WP flared end
41	S-50	Copper cannot	H58	1	3/8" PT x 1/4" PT
40	YW52030800000	3/8" stainless steel tee	SUS304	1	
39	BH90115000050	High temperature tester		1	BGO
38	STM-910W-B-01	Heater outlet pipe		1	welded assembly
37	YW50381800100	Mill wire (temperature resistant to 200 degree Celsius)	H58	1	3/8"
36	YE90832500000	High and low voltage switches	2024	1	HLP830HMB
35	S-66	Water flow distributor joint		1	welded assembly
34	BE90340200050	thermocouple	SUS304	1	2M
33	YW05061400000	ferrule fitting		5	6MMX1/4" PT
32	YW59633800100	Non contact electric heating tube 60W	Q235A	1	
31	YW85001000100	pressure gauge		1	0~1.0MPa range
30	S-199	H-to-PT connector	H58	3	1/4" to 1/2" PT internal thread
29	STM-607W-ALL-03	Rear panel of electrical control box		1	welded assembly
28	STM-607W-ALL-01	control box		1	welded assembly
27	YW00000000100	Long gear door lock	PVC	1	
26	YW20660900100	Aluminum door handle	2024	1	6609 (Yaxuan)
25	YP30048500000	Aluminum plate label	2024	1	45 communication connector
24	YW05083800100	ferrule fitting		3	6MMX1/4" PT 1-type (B59)
23	YP31051650000	Power aluminum plate label	2024	1	Power triangle 1-phase 40W
22	YW90120700000	Aluminum heat sink	6061	1	
21	STM-607W-B-01	Heater and water pump connection pipe		1	welded assembly
20	YW61082001200	Hexagonal socket head screw M6x20	12-9	4	GB/T70. 1
19	STM-607W-D-B-01	Pump connector		1	welded assembly
18	YW06219100000	Large hinges	2024	2	Shengjiu CL219-1
17	YE67201500100	Copper nickel plated cable head	H62	1	Used for 1.5 x 4C cables
16	SG-S-01	Wire fixture fixing plate	SPCC2.0	1	
15	YW03000200000	caster	rubber	4	2 "without brake 35KG
14	YW01051000000	Pin spring	65Mn	6	for model of cold temperature machine
13	S-171	Teflon plug	H58	1	3/8" H plug
12	YW04030800400	Copper fluoride dragon joint	H58	1	1/4" PT x 3/8" H L
11	YR10551500000	Graphite gasket	ISO-68	1	Used for MP-55
10	YW05083800000	ferrule fitting		1	6MMX3/8" PT (B59)
9	YW66061800000	Grade A large gasket	Q235A	4	GB/T346.1(6x18x1.5)
8	YW60062500000	Hexagonal head bolt M6x25	4-8	4	GB/T5781
7	TP-55	TP-55 pump		1	1.500 70/min 1.0bar input
6	STM-607W-C-ALL	Drainage joint components		1	welded assembly
5	STM-607W-D-ALL	Water replacement joint components		1	welded assembly
4	STM-910W-A-ALL	rack		1	welded assembly
3	STM-607W-ALL-02	door panel		1	welded assembly
2	YP31115800600	Aluminum plate label	2024	1	Water and glycol cold replacement
1	YP30437000000	Aluminum plate label	2024	1	Shini nameplate

序号	代号	名称	材料	数量	备注
43	STM-607W-ALL-12	Return pipe		1	assembly
42	S-118	Copper joint 1/2" x 3/8" x 1/2" with 1 hole in the middle	H62	1	1/2" WP Flared end 1/2" WP flared end
41	S-50	Copper cannot	H58	1	3/8" PT x 1/4" PT
40	YW52030800000	3/8" stainless steel tee	SUS304	1	
39	BH90115000050	High temperature tester		1	BGO
38	STM-910W-B-01	Heater outlet pipe		1	welded assembly
37	YW50381800100	Mill wire (temperature resistant to 200 degree Celsius)	H58	1	3/8"
36	YE90832500000	High and low voltage switches	2024	1	HLP830HMB
35	S-66	Water flow distributor joint		1	welded assembly
34	BE90340200050	thermocouple	SUS304	1	2M
33	YW05061400000	ferrule fitting		5	6MMX1/4" PT
32	YW59633800100	Non contact electric heating tube 60W	Q235A	1	
31	YW85001000100	pressure gauge		1	0~1.0MPa range
30	S-199	H-to-PT connector	H58	3	1/4" to 1/2" PT internal thread
29	STM-607W-ALL-03	Rear panel of electrical control box		1	welded assembly
28	STM-607W-ALL-01	control box		1	welded assembly
27	YW00000000100	Long gear door lock	PVC	1	
26	YW20660900100	Aluminum door handle	2024	1	6609 (Yaxuan)
25	YP30048500000	Aluminum plate label	2024	1	45 communication connector
24	YW05083800100	ferrule fitting		3	6MMX1/4" PT 1-type (B59)
23	YP31051650000	Power aluminum plate label	2024	1	Power triangle 1-phase 40W
22	YW90120700000	Aluminum heat sink	6061	1	
21	STM-607W-B-01	Heater and water pump connection pipe		1	welded assembly
20	YW61082001200	Hexagonal socket head screw M6x20	12-9	4	GB/T70. 1
19	STM-607W-D-B-01	Pump connector		1	welded assembly
18	YW06219100000	Large hinges	2024	2	Shengjiu CL219-1
17	YE67201500100	Copper nickel plated cable head	H62	1	Used for 1.5 x 4C cables
16	SG-S-01	Wire fixture fixing plate	SPCC2.0	1	
15	YW03000200000	caster	rubber	4	2 "without brake 35KG
14	YW01051000000	Pin spring	65Mn	6	for model of cold temperature machine
13	S-171	Teflon plug	H58	1	3/8" H plug
12	YW04030800400	Copper fluoride dragon joint	H58	1	1/4" PT x 3/8" H L
11	YR10551500000	Graphite gasket	ISO-68	1	Used for MP-55
10	YW05083800000	ferrule fitting		1	6MMX3/8" PT (B59)
9	YW66061800000	Grade A large gasket	Q235A	4	GB/T346.1(6x18x1.5)
8	YW60062500000	Hexagonal head bolt M6x25	4-8	4	GB/T5781
7	TP-55	TP-55 pump		1	1.500 70/min 1.0bar input
6	STM-607W-C-ALL	Drainage joint components		1	welded assembly
5	STM-607W-D-ALL	Water replacement joint components		1	welded assembly
4	STM-910W-A-ALL	rack		1	welded assembly
3	STM-607W-ALL-02	door panel		1	welded assembly
2	YP31115800600	Aluminum plate label	2024	1	Water and glycol cold replacement
1	YP30437000000	Aluminum plate label	2024	1	Shini nameplate

制图	版号	标题	STM-607W	图号	STM-607W-ALL	比例	1:8	数量	1
设计	核准	组装机				材质	/		
校对						表面要求	/		
标记	更改前	更改后	更改人	日期	审核	日期	物料号	/	

信易电热机械股份有限公司
Shini Plastics Technologies, Inc.

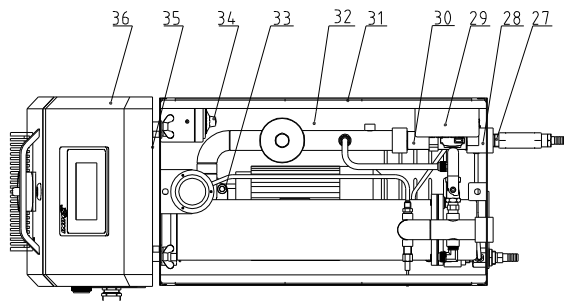
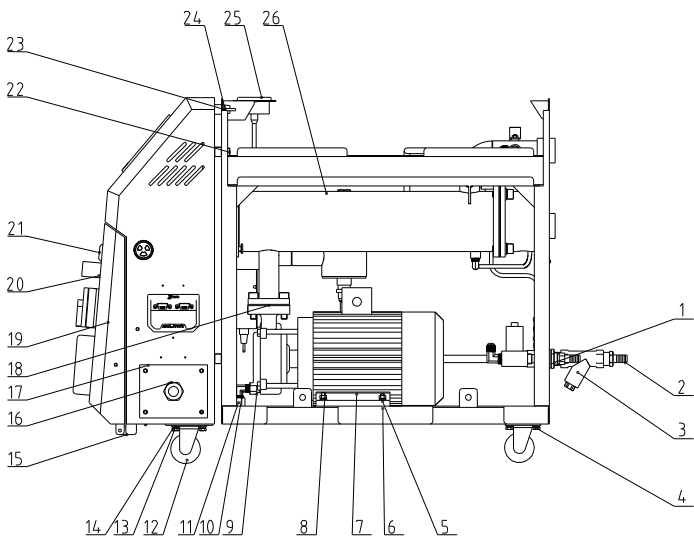


43	STM-910W-ALL-12	Return pipe		1	assembly
42	YW52030800000	3/8 "stainless steel tee	SUS304	1	
41	S-50	Copper cannot	H58	1	3/8"PT*1/4"PT
40	STM-910W-B-01	Heater outlet pipe		1	Welding parts
39	STM-607W-ALL-09	Cold water bypass pipe	Q235A	1	
38	YW50381800100	Ball valve (operation resistant to 20 degree heat)	H58	1	3/8"
37	YE90832500000	High and low voltage switches	2024	1	HLP830HMB
36	S-66	Water flow distributor joint		1	Welding parts
35	BE90340200050	thermocouple	SUS304	1	2M
34	YW05061400000	ferrule fitting		5	6MMX1/4"PT
33	YW59933800100	Non contact electric heating tube	SUS304	1	
32	S-199	H-to-PT connector	H58	3	1/4"to 1/4"PT internal thread
31	YW85001000100	pressure gauge		1	0~1.0MPa range
30	YW69081500000	Butterfly bolt: M8x15	Q235A	2	GB/T 3098
29	STM-607W-ALL-03	Rear panel of electrical control box		1	welded assembly
28	BH90115000050	High temperature tester		1	ECO
27	YP30437000000	Aluminum plate label	2024	1	Xinyi nameplate
26	YP31115800600	Aluminum plate label	2024	1	Minimum of 10mm of all requirements
25	YP30048500000	Aluminum plate label	2024	1	45 communication connector
24	YW20660900100	Aluminum door handle	2024	1	6609 (Yaxuan)
23	YW05083800100	ferrule fitting		3	6MMX3/8"PT L-type (B59)
22	YW05083800000	ferrule fitting		1	6MMX3/8"PT (B59)
21	YW90120700000	Aluminum heat sink	6061	1	
20	S-89	Copper joint: 3/8"PT * 3/8" + 1/4" (all medium heat)	H62	1	1/4"PT internal thread, 1/4"PT external thread
19	YP31051650000	Power aluminum plate label	2024	1	Power triangle 3-phase 4W
18	YE67201500200	Copper nickel plated cable head	H62	1	
17	YW06219100000	Large hinges	2024	2	Shengjiu CL219-1
16	SG-S-01	Wire fixture fixing plate	SPCC2.0	1	
15	YW03000200000	caster	橡胶	4	2 "without brake 35KG
14	YW01051000000	Pin spring	65Mn	4	for model of cold temperature machine
13	YW04030800400	Copper fluoride dragon joint	H58	1	1/4"PT*3/8"PT L
12	S-171	Teflon plug	H58	1	3/8 "H plug
11	YW54003400100	Ball valve and 1/4" external size 1/4" ball PT external thread	SUS304	1	
10	BM20007500550	TP-75 pump	Q235A	1	
9	YW66082200100	Large gasket Class C	Q235A	4	GB/T968 (8.4x24x2)
8	YW60062500000	Hexagonal head bolt M6x25	4 8	4	GB/T5781
7	STM-607W-C-ALL	Drainage joint components		1	Welding parts
6	STM-607W-D-ALL	Water replenishment joint components		1	Welding parts
5	STM-607W-ALL-08	Low pressure pipe	Q235A	1	
4	STM-910W-A-ALL	rack		1	Welding parts
3	STM-607W-A-02	door panel		1	Welding parts
2	YW00000000100	Long gear door lock	PVC	1	
1	STM-607W-ALL-01	Control box		1	Welding parts

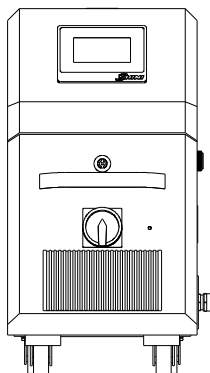
序号	代号	名称	材料	数量	备注
43	STM-910W-ALL-12	Return pipe		1	assembly
42	YW52030800000	3/8 "stainless steel tee	SUS304	1	
41	S-50	Copper cannot	H58	1	3/8"PT*1/4"PT
40	STM-910W-B-01	Heater outlet pipe		1	Welding parts
39	STM-607W-ALL-09	Cold water bypass pipe	Q235A	1	
38	YW50381800100	Ball valve (operation resistant to 20 degree heat)	H58	1	3/8"
37	YE90832500000	High and low voltage switches	2024	1	HLP830HMB
36	S-66	Water flow distributor joint		1	Welding parts
35	BE90340200050	thermocouple	SUS304	1	2M
34	YW05061400000	ferrule fitting		5	6MMX1/4"PT
33	YW59933800100	Non contact electric heating tube	SUS304	1	
32	S-199	H-to-PT connector	H58	3	1/4"to 1/4"PT internal thread
31	YW85001000100	pressure gauge		1	0~1.0MPa range
30	YW69081500000	Butterfly bolt: M8x15	Q235A	2	GB/T 3098
29	STM-607W-ALL-03	Rear panel of electrical control box		1	welded assembly
28	BH90115000050	High temperature tester		1	ECO
27	YP30437000000	Aluminum plate label	2024	1	Xinyi nameplate
26	YP31115800600	Aluminum plate label	2024	1	Minimum of 10mm of all requirements
25	YP30048500000	Aluminum plate label	2024	1	45 communication connector
24	YW20660900100	Aluminum door handle	2024	1	6609 (Yaxuan)
23	YW05083800100	ferrule fitting		3	6MMX3/8"PT L-type (B59)
22	YW05083800000	ferrule fitting		1	6MMX3/8"PT (B59)
21	YW90120700000	Aluminum heat sink	6061	1	
20	S-89	Copper joint: 3/8"PT * 3/8" + 1/4" (all medium heat)	H62	1	1/4"PT internal thread, 1/4"PT external thread
19	YP31051650000	Power aluminum plate label	2024	1	Power triangle 3-phase 4W
18	YE67201500200	Copper nickel plated cable head	H62	1	
17	YW06219100000	Large hinges	2024	2	Shengjiu CL219-1
16	SG-S-01	Wire fixture fixing plate	SPCC2.0	1	
15	YW03000200000	caster	橡胶	4	2 "without brake 35KG
14	YW01051000000	Pin spring	65Mn	4	for model of cold temperature machine
13	YW04030800400	Copper fluoride dragon joint	H58	1	1/4"PT*3/8"PT L
12	S-171	Teflon plug	H58	1	3/8 "H plug
11	YW54003400100	Ball valve and 1/4" external size 1/4" ball PT external thread	SUS304	1	
10	BM20007500550	TP-75 pump	Q235A	1	
9	YW66082200100	Large gasket Class C	Q235A	4	GB/T968 (8.4x24x2)
8	YW60062500000	Hexagonal head bolt M6x25	4 8	4	GB/T5781
7	STM-607W-C-ALL	Drainage joint components		1	Welding parts
6	STM-607W-D-ALL	Water replenishment joint components		1	Welding parts
5	STM-607W-ALL-08	Low pressure pipe	Q235A	1	
4	STM-910W-A-ALL	rack		1	Welding parts
3	STM-607W-A-02	door panel		1	Welding parts
2	YW00000000100	Long gear door lock	PVC	1	
1	STM-607W-ALL-01	Control box		1	Welding parts

制图	版号	标题	STM-910W	图号	STM-910W-ALL	比例	1:8	数量	1
设计	核准	组装机						材质	/
校对								表面要求	/
标记	更改前	更改后	更改人	日期	审核	日期		物料号	/

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Shini Plastics Technologies, Inc.

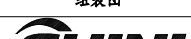


流量计为选配项。
Flowmeter is an optional item.



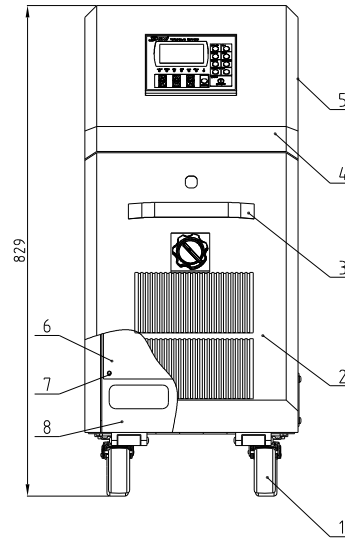
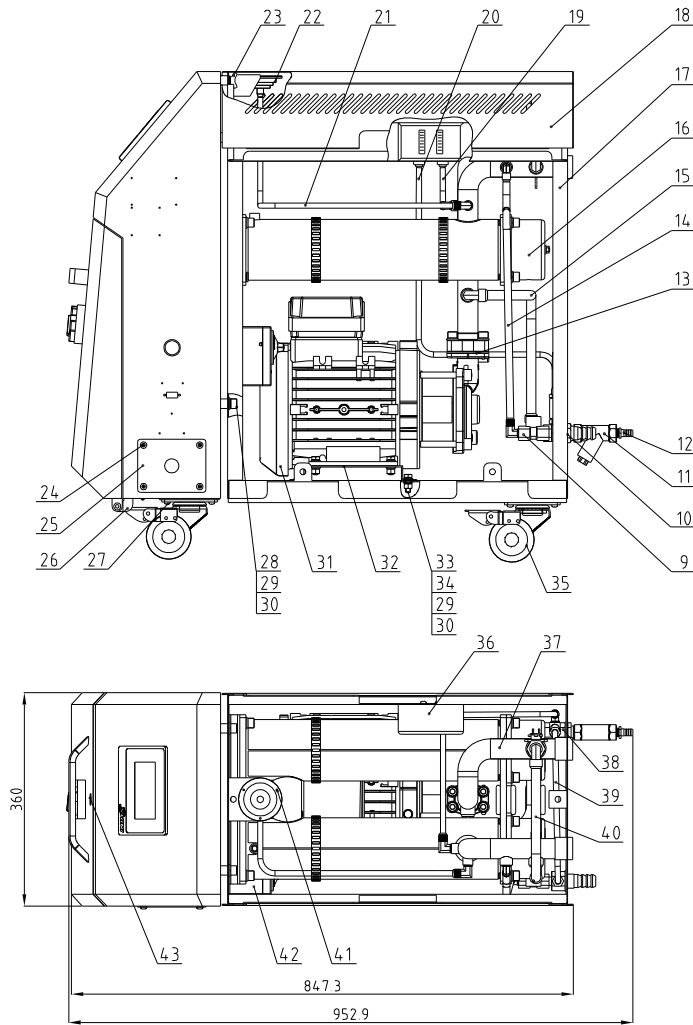
泵浦最大压力(bar) Pump Max. Pressure (bar)	泵浦最大流量(L/min) Max. pump Flow(L/min)	泵浦功率(kW) Pump Power(kW)	电机(kW) Motor Power(kW)	最高温度 Max. Temp	重量(kg) Weight (kg)	版本号 Ver.
6.2	74	15	12	120℃	140	H
进/出口尺寸规格PT内牙(inch) Inlet /Outlet Size (CE PT inner thread (inch)		冷却方式 Cooling Method	加热槽容量(L) Heating tank capacity (L)	加热槽数量 Heating Tank Qty		
1/1		直接冷却 Direct Cooling	3	1		

36	STM-1220W-ALL-02	Control box		1	Welding parts
35	STM-1220W-ALL-03	Control box rear plate		1	Welding parts
34	BH90115000050	high-temp. tester		1	EGO
33	YW61103500000	Hexagon socket head cap screw M10x35	12.9	8	GB/T70.1
32	STM-1220W-D-ALL	Return water pipe assembly		1	
31	STM-1220W-A-ALL	Rack		1	Welding parts
30	YE15051002000	Vortex Flow Sensor VFS		1	S-100 gelanfu
29	YE90832500000	High and low pressure switch	2024	1	HLP830HME
28	STM-1220W-H-02	1" adapter	SUS304	1	
27	STM-1220W-B-ALL	Water refilling connector assembly		1	Welding parts
26	STM-1220W-C-ALL	Heating tank assembly		1	Welding parts
25	YW85001000100	Pressure gauge		1	0-1.0MPa Range
24	YW69081500000	Butterfly bolt M8x15	Q235A	2	GB/T 3098
23	YW65008000100	Standard spring washer 8	65Mn	6	GB/T93
22	YW61082001200	Hexagon socket head cap screw M8x20	12.9	4	GB/T70.1
21	YW00000000100	Long door lock	PVC	1	
20	YW20660900100	Door plank aluminum handle	2024	1	6609(YaXuan)
19	STM-1220W-ALL-01	Door plate		1	Welding parts
18	STM-1220-B-07	Graphite gasket	ISO-68	2	
17	SG-S-01	Wire fixture fixed plate	SPCC2.0	1	
16	YE67251500100	Copper-nickel-plated cable joint	H62	1	
15	YW06219100000	Big hinge	2024	2	ShengJiu CL219-1
14	YW65006000100	Standard spring washer 6	65Mn	20	GB/T93
13	YW66061300000	Flat gasket A 6	Q235A	20	
12	YW03000200000	Castor	Rubber	4	2" without brake 35KG
11	S-171	Teflon plug	H58	1	3/8"H plug
10	YW040308004.00	Tonflon connector	H58	1	1/4"PT×3/8"H L
9	STM-907HT-B-17	lengthened screw of oil discharge	H58	1	Borrowed
8	YW64000600300	Hexagon nut M6	Q235A	4	GB/T6170
7	TP-150	Pump	Q235A	1	TP-150 Anbo
6	YW66081900000	Flat washer 8	Q235A	10	8x19x2.0
5	YW60062500000	Hexagon bolt M6x25	4.8	4	GB/T5781
4	YW60061000000	Hexagon bolt M6x10	12.9	16	GB/T5781
3	YW57010200000	Y Type Strainer	H62	1	1/2" PT 30-35 mesh
2	S-73	Copper joint	H62	1	M13×1/2"PT
1	STM-1220W-E-ALL	Drainage connector assembly		1	Welding parts

序号	代 号	名 称	材料	数量	备注		
	标题	STM-1220W	图号		比例	数量	
	组装图					材质	
			信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求		
物料号							

				制图		版号	
				设计		核准	
				校对			
标记	更改前	更改后	更改人	日期	审核	日期	

SHINI 信易电热机械股份有限公司
Shini Plastics Technologies, Inc.



项目	参数默认值
Item	Parameter default
最高工作温度 (°C)	120±0.5
Maximum working temperature (°C)	
压力开关设置	0.2
Pressure switch settings	
高压 (MPa)	0.8
High pressure (MPa)	
EGS设置温度 (°C)	130
EGS set temperature (°C)	

泵浦最大压力 (bar)	泵浦最大流量 (L/min)	泵浦功率 (kW)	电热器功率 (kW)	最高温度	重量 (kg)	版本号
Pump Max. Pressure (bar)	Max. pump Flow (L/min)	Pump Power (kW)	Heater Power (kW)	Max. Temp	Weight (kg)	Ver
8.0	90	2.8	24	120°C	14.0	G

进/出口尺寸规格 (PT 英寸)	冷却方式	加热罐容量 (L)	加热罐数量
Inlet / Outlet Size (PT inner thread (inch))	Cooling Method	Heating Tank capacity (L)	Heating Tank Qty
1/1	直接冷却	2	7.4
	Direct Cooling		

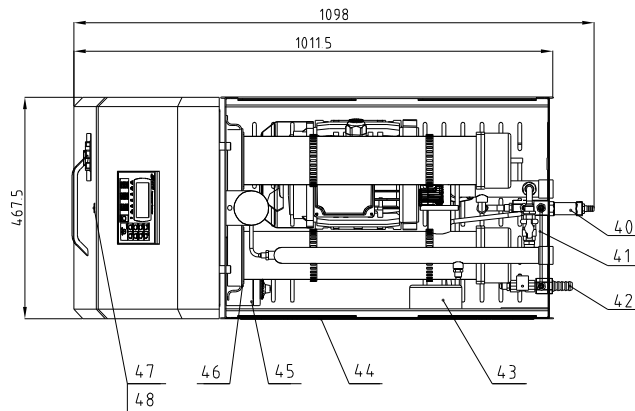
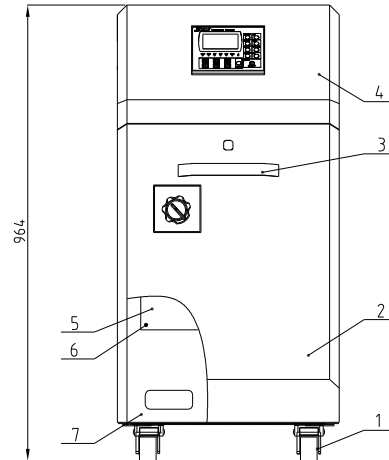
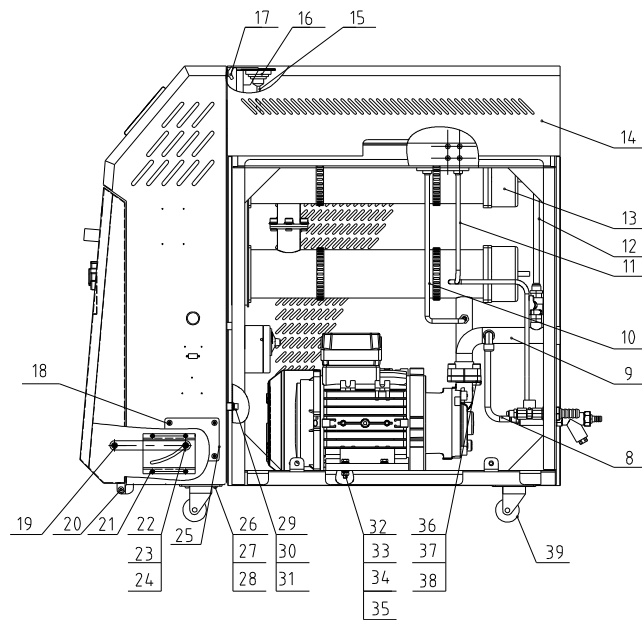
43	YW00000000100	long door lock	Assembly	1	
42	BH90115000050	EGO assembly	Assembly	1	
41	YW63030600000	Thick head bolt M3x6	4.8	3	
40	STM-2440W-ALL-12	Hot water bypass	Assembly	1	
39	STM-2440W-ALL-11	Cold water bypass	Assembly	1	
38	STM-2440W-E-ALL	Water refilling connector assembly	Assembly	1	
37	STM-2440W-C-ALL	Return water pipe assembly	Assembly	1	
36	YE90832500000	high and low pressure switch HLP830HME	Assembly	1	
35	YW03000300000	Brake castors 3"	Assembly	2	
34	YW64080600000	Hex. nut M8	5.0	8	
33	YW60083000100	Hex. bolt M8x30	4.8	8	
32	STM-2440W-ALL-05	Pump bottom plate	SPCC2.0	1	
31	BM20028000550	Pump TP-280	Assembly	1	
30	YW66081600000	Flat washer 8x16x15	14.0HV	14	
29	YW65008000100	Spring washer 8	65Mn	12	
28	YW61082000200	inner hexagon screw M8x20	4.8	4	
27	YW62061500000	Flat head screw M6x15	4.8	16	
26	YW60061000000	Big hinge CL219-1	Assembly	2	
25	SG-S-01	Wire fixture fixed plate	SPCC2.0	1	Borrowed
24	YW62051000000	Flat head screw M5x10	4.8	6	
23	YW69081500000	Butterfly screw M8x15	4.8	2	
22	YW85001000100	Pressure gauge 10-10MPa (analog)	Assembly	1	
21	STM-2440W-ALL-08	Pressure gauge pipe	Assembly	1	
20	STM-2440W-ALL-10	high pressure pipe	Assembly	1	
19	STM-2440W-ALL-09	high pressure pipe	Assembly	1	
18	STM-2440W-ALL-07	Cover plate	SPCC1.2	1	
17	STM-2440W-A-ALL	Rack	Assembly	1	
16	STM-2440W-B-ALL	Heating barrel parts	Assembly	1	
15	STM-2440W-ALL-13	Water refilling pipe	Assembly	1	
14	YW59385000000	Union pipe -connector 3/8"-50CM	Assembly	1	
13	YR10150000000	Pump flange gasket	graphite	2	Pump equipment
12	BH12131200010	Copper joint M13x1/2PT	H58	1	
11	YW57010200000	Y Type Strainer 1/2"	ZCuZn38	1	
10	STM-607W-41	Copper female thread connector 1/2"	H58	2	Borrowed
9	STM-2440W-D-ALL	Drainage connector assembly	Assembly	1	
8	STM-2440W-ALL-03	Control box rear plate	SPCC2.0	1	
7	YW61061500100	Half round head cross screw M6x15	4.8	4	
6	STM-2440W-ALL-04	Electrical base plate	SECC15	1	
5	STM-2440W-ALL-06	side plate	SPCC1.2	2	
4	STM-2440W-ALL-02	Control box	SPCC15	1	
3	YW20660900100	Door plank aluminum handle 6609(YaXuan)	AL	1	
2	STM-2440W-ALL-01	door plank	SPCC15	1	
1	YW03000300200	Flexible castor 3"	Assembly	2	

序号	代号	名称	材质	数量	备注
		STM-2440W			
		组图			
		STM-2440W-ALL			
		比例	1:8	数量	1
		材质			/
		表面要求			/
		物料号			/

				制图		版号	D
				设计		核准	
				校对			
标记	更改前	更改后	更改人	日期	审核	日期	20130426



信易电热机械股份有限公司
Shini Plastics Technologies, Inc.



项目 Item	参数或默认 Parameter default
最高工作温度(t) Maximum working temperature (t)	120±0.5
压力开关 Pressure switch	0.2
低水压 Low pressure(MPa)	0.2
高水压 High pressure(MPa)	0.7
EGO 设置温度(t) EGO set temperature (t)	130

进/出口尺寸规格PT内牙(inch) Inlet /Outlet Size (PT inner thread inch)	冷却方式 Cooling Method	加热容量(L) Sub water tank capacity (L)	加热容量 Heating tank capacity(L)	泵最大压力(bar) Max pump Pressure (bar)	泵最大流量(L/min) Max pump Flow(L / min)	泵功率(W) Pump Power(W)	电功率(W) Water Power(W)	最高温度 Max Temp	重量(kg) Weight (kg)	版本号 Ver
1/1	直接冷却 Direct Cooling	13.2	3	8	100	4.0	36	120°C	150	G

46	STM-3650W-ALL-13	Heating tank support plate gasket	Asbestos	1	
45	BH90115000050	EGO assembly	Assembly	1	
44	STM-B650W-ALL-05	side plate	SPCC12	2	
43	YE90832500000	high and low pressure switch	Assembly	1	
42	STM-3650W-E-ALL	drainage pipe assembly	Assembly	1	
41	STM-3650W-ALL-14	Cold water bypass	Assembly	1	
40	YW57010200000	Y filter 1/2"	ZCUZU38	1	
39	YW03000300000	Brake castors 3"	Assembly	2	
38	YW66081600000	Flat gasket 8x16x15	140HV	8	
37	YW65008000100	Spring washer 8	65Mn	8	
36	YW61082000200	Inner hexagon screw M8x20	4.8	8	
35	YW64080600000	Hexagonal nut M8	5.0	4	
34	BM20015000050	Hex bolt M8x30	4.8	4	
33	YW66081600000	Flat washer 8x16x15	140HV	4	
32	BM20423000050	TP-400	Assembly	1	
31	YW65008000100	Spring washer 8	65Mn	6	
30	YW66082200100	Flat washer 8x22x15	140HV	6	
29	YW61082000200	Inner hexagon screw M8x20	4.8	6	
28	YW66061800000	Flat gasket 6x18x1	140HV	16	
27	YW65006000100	Spring gasket 6	65Mn	16	
26	YW60061600100	External hexagonal bolt M6x16	4.8	16	
25	SG-S-01	Wire fixture fixed plate	SPCC2.0	1	Borrowed
24	YW66051300000	Flat gasket 5x13x10	140HV	7	
23	YW64000600000	M5 nut	5.0	6	
22	STM-3650W-ALL-01	Door panel activity pin	Q235A	1	
21	STM-3650W-ALL-07	Door panel movable fixing block	Assembly	1	
20	YW60061000000	Big hinge CL219-1	Assembly	2	
19	STM-3650W-ALL-16	Door panel movable arm	SPCC3.0	1	
18	YW62051000000	Flat head screw M5x10	4.8	14	
17	YW69081500000	Butterfly screw M8x15	4.8	2	
16	YW85001000100	Pressure gauge (0-10MPa range)	Assembly	1	
15	STM-3650W-ALL-09	Pressure gauge pipe	Assembly	1	
14	STM-3650W-ALL-08	Cover plate	SPCC12	1	
13	STM-3650W-B-ALL	Heating barrel parts	Assembly	1	
12	STM-3650W-ALL-15	Hot water bypass	Assembly	1	
11	STM-3650W-ALL-11	Low pressure pipe	Assembly	1	
10	STM-3650W-ALL-10	High pressure pipe	Assembly	1	
9	STM-3650W-C-ALL	Return water pipe assembly	Assembly	1	
8	STM-3650W-ALL-12	Water refilling pipe	Assembly	1	
7	STM-3650W-ALL-02	Control box rear plate	SPCC2.5	1	
6	YW63062000000	Thick head bolt M6x20	4.8	4	
5	STM-3650W-ALL-06	Electrical installation base plate	SECC15	1	
4	STM-3650W-ALL-03	Electrical control box	SPCC15	1	
3	YW20660900100	Door plank aluminum handle 6609(YaXuan)	AL	1	
2	STM-3650W-ALL-04	Door plate	SPCC15	1	
1	YW03000300200	Flexible black castor 3"	Assembly	2	

48	STM-2440W-ALL-14	Door lock fender	SUS304	1	Borrowed
47	YW00000000100	Long door lock	组合作件	1	
序号	代号	名称	材质	数量	备注

			制图		版号
			设计		核准
			校对		
标记	更改前	更改后	更改人	日期	审核

标题	STM-3650W	图号		比例	数量
组装机				表面要求	材质
SHINI 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.			物料号		