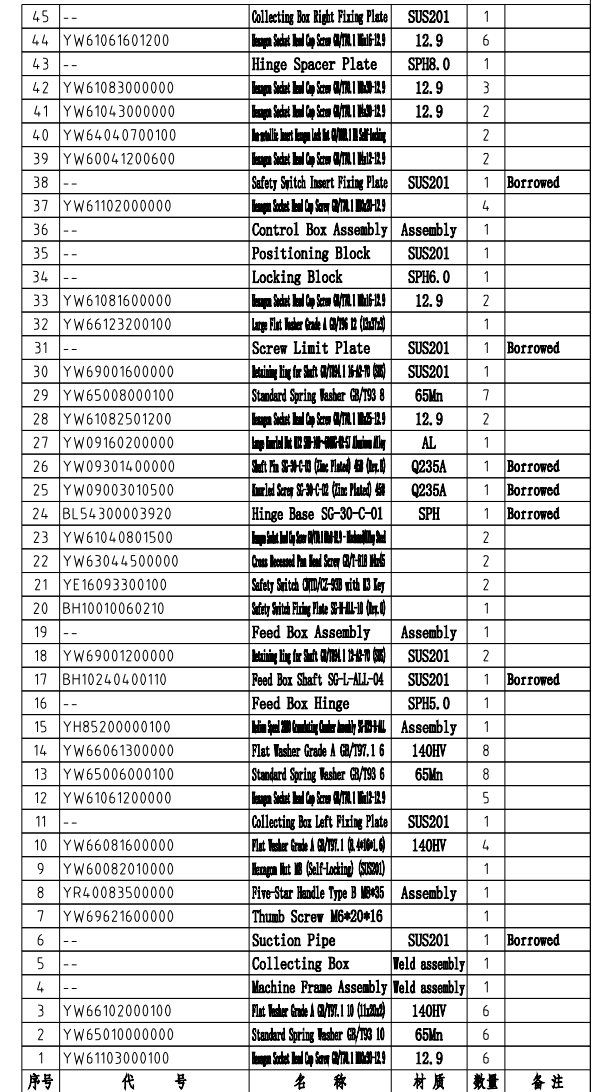
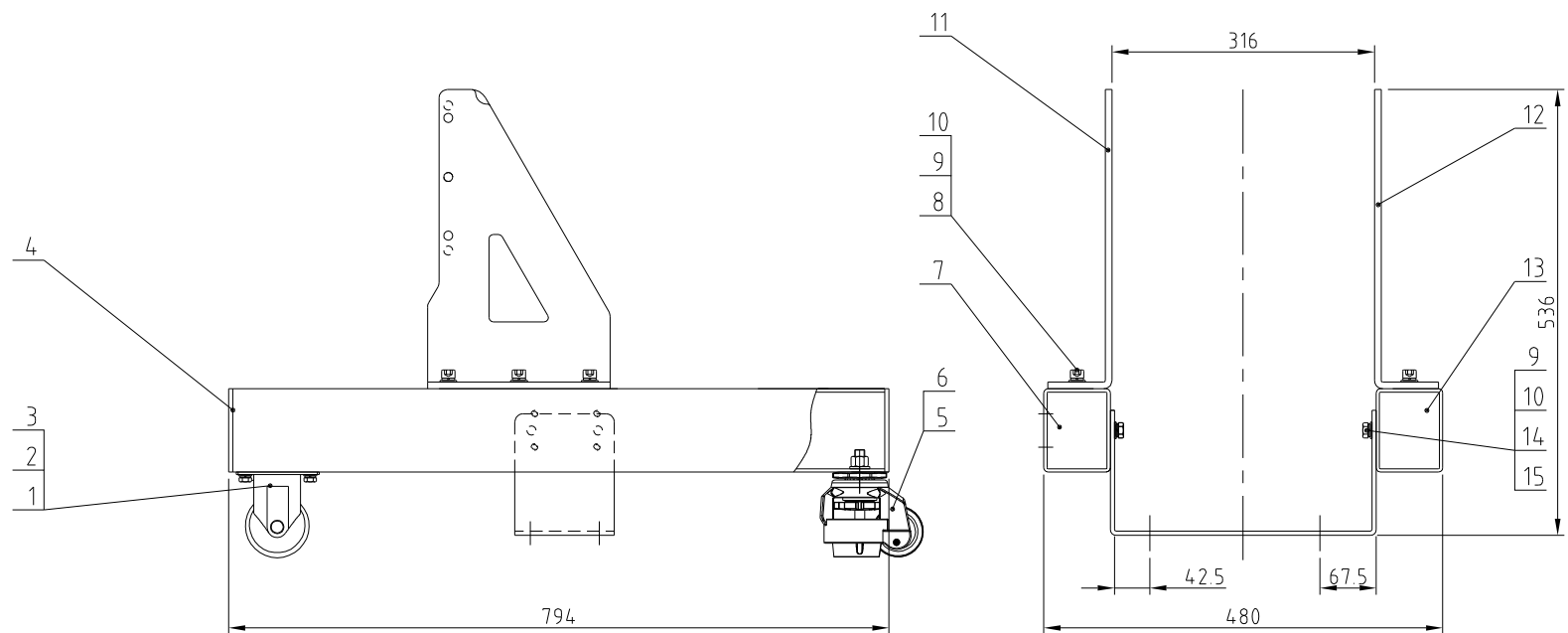


1. Cr12Mo1V1 corresponds to JIS standard No. SKD11.
2. Maximum granulating capacity depends on the size and material of the feed stock.
3. Noise level during granulation varies depending on the material and motor configuration.
4. To prevent plastic sticking to the blades, all materials to be granulated shall be at room temperature before processing.
5. Machine voltage specification: 3 ϕ , 400 VAC, 50 Hz



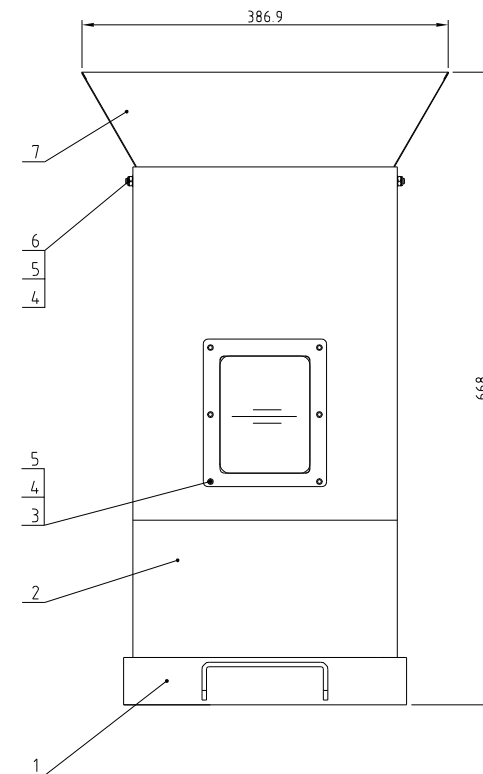
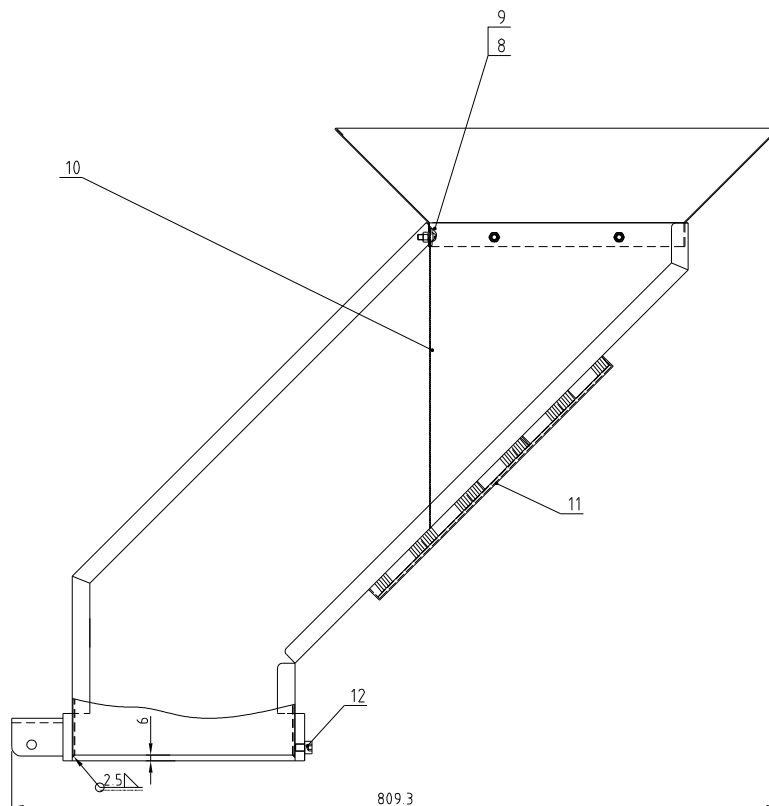
SHINI 信易電熱機械股份有限公司
Shini Plastics Technologies, Inc.



10	YW65010000000	Standard Spring Washer GB/T93 10	65Mn	10	
9	YW66102000100	Flat Washer Grade A GB/T97.1 10 (11x20x2)	140HV	10	
8	YW61103000100	Hexagon Socket Head Cap Screw GB/T70.1 M10x20-12.9	12.9	6	
7	--	Left Support Tube	Q235A	1	
6	YW64001200000	Self-Locking Nut M12		2	
5	YW03801200100	Pump Caster GB-80S Black Threaded Type M12		2	
4	YP90100800100	Square Small Core Tube Plug M10*4 (for tube wall thickness >4mm)	Plastic	4	
3	YW66081900000	Flat Washer 8x19x2.0	140HV	8	
2	YW60082000200	Hexagon Head Bolt GB/T5783 M8x20-8.8		8	
1	YW03000300300	Flanged Mounting Block Rubber Caster 3" (Base Plate Thickness)		2	

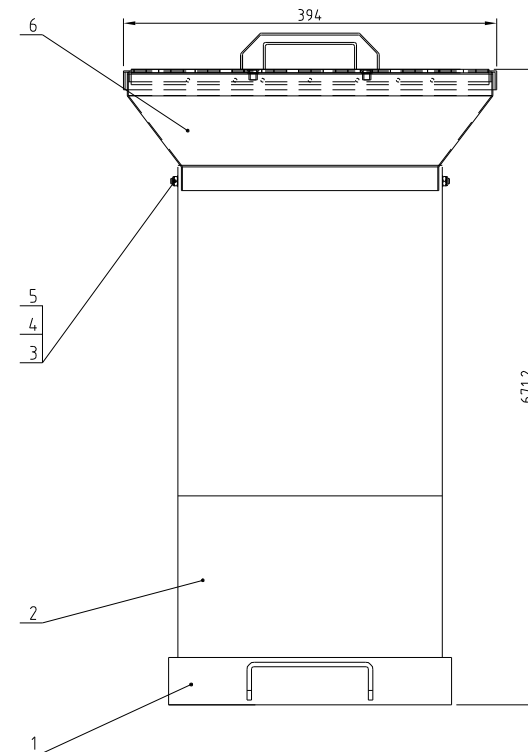
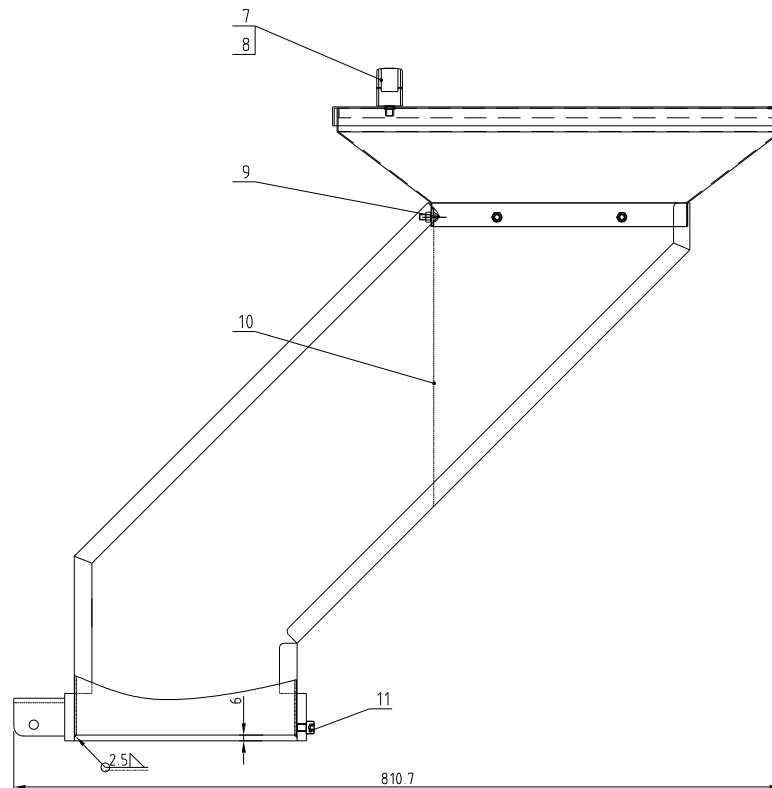
15	--	Blower Fixing Plate	SPH5.0	1	
14	YW60103000200	Hexagon Head Bolt GB/T5783 M10x20-12.9	12.9	4	
13	--	Left Support Tube	Q235A	1	
12	--	Granulating Chamber Right Fixing Plate	SPH8.0	1	
11	--	Granulating Chamber Left Fixing Plate	SPH8.0	1	

序号	代号	名称	材质	数量	备注
15	--	Blower Fixing Plate	SPH5.0	1	
14	YW60103000200	Hexagon Head Bolt GB/T5783 M10x20-12.9	12.9	4	
13	--	Left Support Tube	Q235A	1	
12	--	Granulating Chamber Right Fixing Plate	SPH8.0	1	
11	--	Granulating Chamber Left Fixing Plate	SPH8.0	1	
标题			比例	数量	
SG-M23					
机架总成			表面要求	物料号	
图号					
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Shini Plastics Technologies, Inc.					



12	--	Magnet Feed Box Body	Weld assembly	1	Optional Magnet Feed Box
11	YW61081000200	Hexagon Socket Head Cap Screw Ø10x1.1 Mod-F-1.1		1	
10	--	Material Stopper	White Polypropylene Plastic	1	
9	YW62051500000	Cross Hexagonal Head Screw JISIII Mod-F		2	
8	--	Material Stopper Plate	SECC2.0	1	Borrowed
7	--	Feed Opening	SPCC 1.5	1	
6	YW64000500000	Hexagon Nut M6 Self-Locking	4	6	
5	YW66051000000	Flat Washer Grade A 68/197.15	Longzinc	6	
4	YW62051000100	Cross Hexagonal Head Screw JISIII Mod-F	Longzinc	10	
3	BR90242705410	Sight Reader S-127-F-8 (Rev.0) Material: PC		1	Borrowed
2	--	Feed Box Body	Weld assembly	1	Standard equipped
1	--	Feed Box Lower Frame	Weld assembly	1	
序号	代 号	名 称	材 质	数 量	备 注

					制图	版号	标题	图号	比例	数量
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					校对		 信易电热机械股份有限公司 Shini Plastics Technologies, Inc.		表面要求	
标记	更改前	更改后	更改人	日期	审核	日期			物料号	

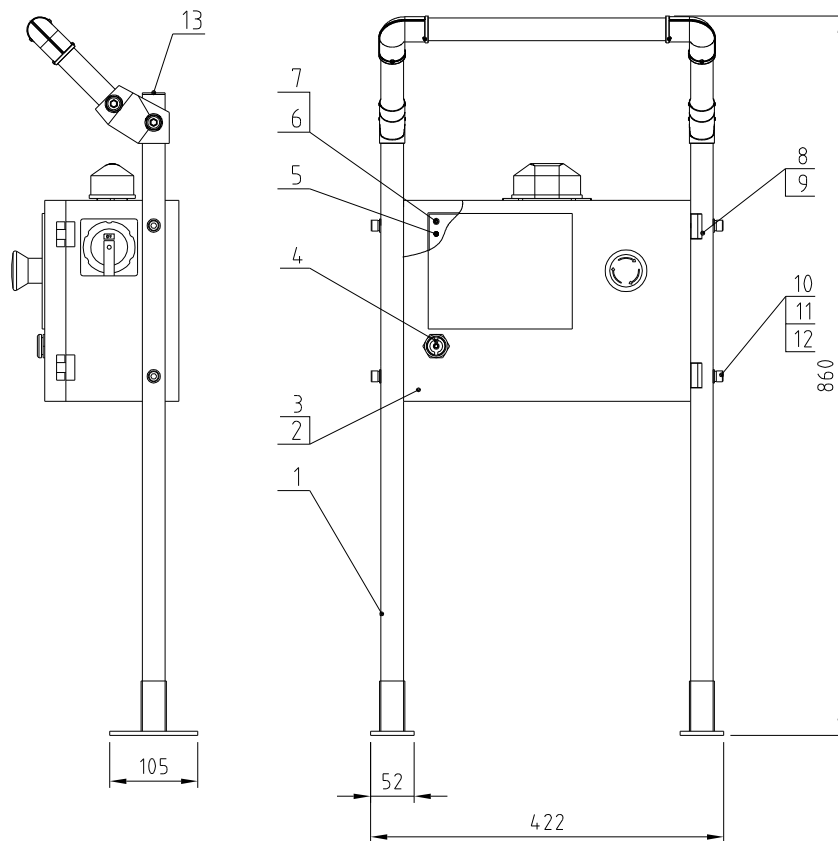


Technical Requirement:

1. This drawing is for the optional feed box with cover DPC.

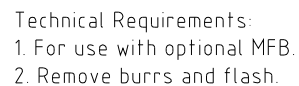
11	YW61081000200	Hexagon Socket Head Cap Screw Ø7/8.1 Mod-F 4.8		1	
10	--	Material Stopper	White Polypropylene Plastic	1	
9	--	Material Stopper Plate	SECC2.0	1	
8	YW61062500000	Hexagon Socket Head Cap Screw Ø7/8.1 Mod-F 4.8	A2-70	2	
7	BW2001200004.0	Aluminum Square Rods 12x6 (6x6) Mod-F 4.8	Aluminium alloy	1	
6	--	Feed Opening with Cover	Weld assembly	1	
5	YW64000500000	Hexagon Nut M5 (Self-Locking)	4	6	
4	YW66051000000	Flat Washer Grade A Ø8/79.1 1.5	Longzinc	6	
3	YW62051000100	Cross Recessed Torus Head Screw 7.5x11 Mod-F 4.8	Longzinc	6	
2	--	Feed Box Body	Weld assembly	1	
1	--	Feed Box Lower Frame	Weld assembly	1	
序号	代号	名称	材质	数量	备注

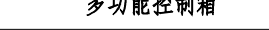
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					校对				SHINI		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.		物料号			
标记	更改前	更改后	更改人	日期	审核		日期									

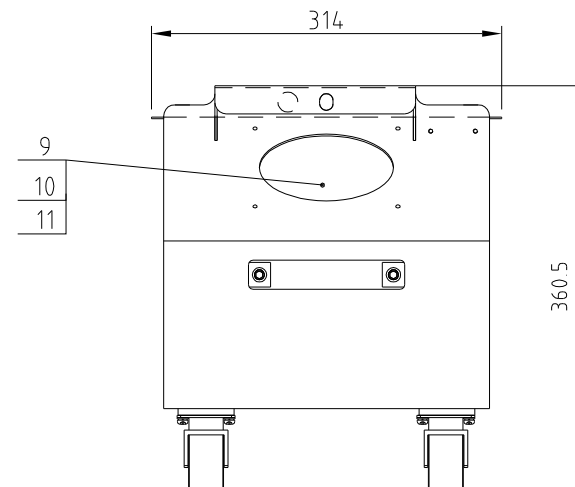
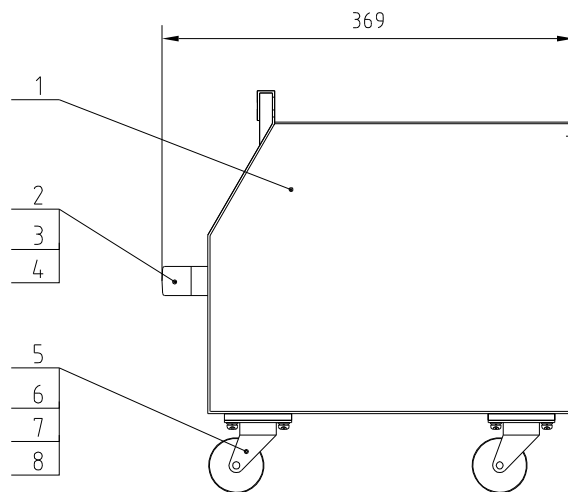


13	YP90251200100	Round Tube Plug Diameter 27mm		2	
12	YW65006000100	Standard Spring Washer GB/T93 6		4	
11	YW66061300000	Flat Washer Grade A GB/T97.1 6		4	
10	YW61645000100	Hexagon Socket Head Cap Screw GB/T70.1 M3x6-12.9		4	
9	YW62040500000	Cross Recessed Truss Head Screw JIS1111 M4x5		10	
8	YW06219200100	Hinge (Right) CL219-2 Black		2	
7	YW64000500000	Hexagon Nut M5 Self-Locking		4	
6	--	Electrical Mounting Plate	SECC15	1	
5	YW61036000000	Hexagon Socket Head Cap Screw GB/T70.1 M3x6-12.9		4	
4	YW00040600100	Door Lock + Short Stop Plate MF-406-D		1	
3	--	Electrical Control Box Door Panel	SPCC 1.2	1	
2	--	Electrical Control Box Body	SPCC 1.2	1	
1	--	Electrical Control Box Mounting Bracket	Assembly	1	
序号	代 号	名 称	材 质	数 量	备 注

					制图		版号		标题	SG-M	图号	比例	1:8	数量	
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					校对				信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求		
标记	更改前	更改后	更改人	日期	审核		日期						物料号		/

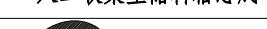


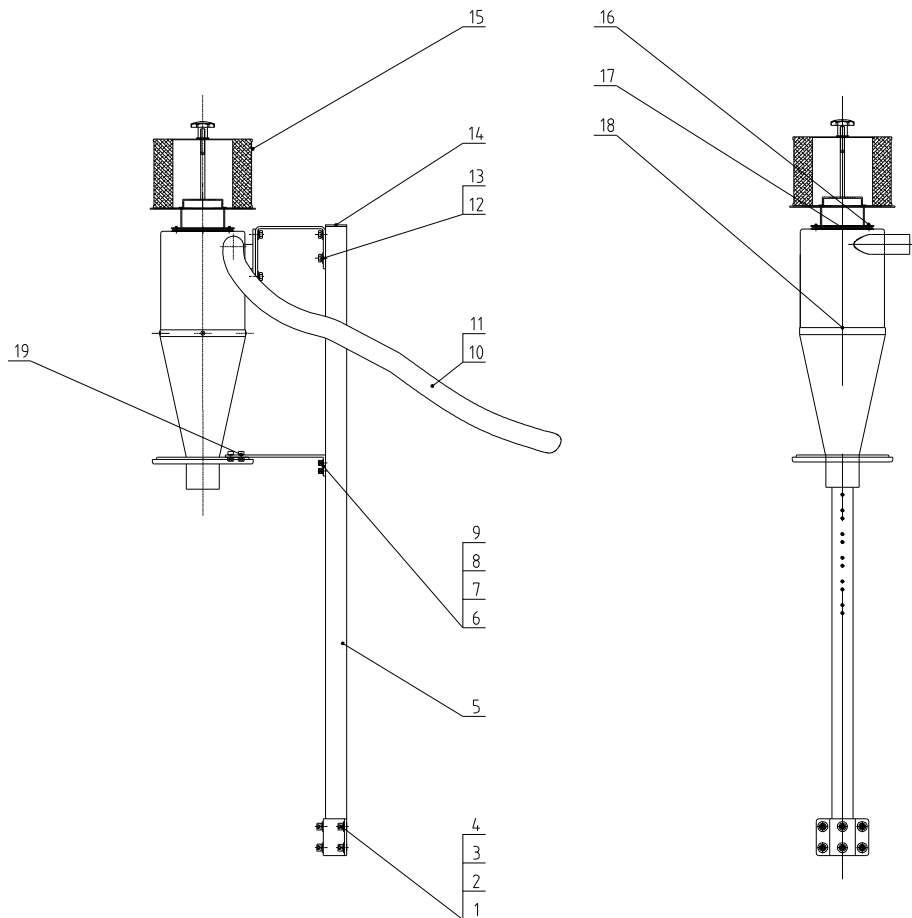
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					校对					 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	表面要求		
标记	更改前	更改后	更改人	日期	审核	日期	物料号				/		



Technical Requirement: This manual-collection type storage bin is an optional accessory.

11	YW64040700100	Non-metallic Insert Hexagon Lock Nut GB7089.1 M6 Self-Locking		4	
10	YW62041000000	Cross Recessed Truss Head Screw JIS1111 M4x10		4	
9	BR90242750050	Sight Window Transparent Plate SF-2042W-E-03	Acrylic	1	Borrowed
8	YW03000200000	Black Rubber Caster 2" (Dersheng)		4	
7	YW65005200000	Standard Spring Washer GB/T93 5		16	
6	YW66051000000	Flat Washer Grade A GB/T97.1 5		16	
5	YW63050800000	Cross Recessed Pan Head Screw GB/T-018 M5x6		4	
4	YW64000800100	Non-metallic Insert Hexagon Lock Nut GB7089.1 M6		2	
3	YW61081600000	Hexagon Socket Head Cap Screw GB/T70.1 M6x16-12.9		2	
2	BW20012000140	Aluminum Square Handle L120 (M6 Hole) Black		1	
1	--	Manual-Collection Type Storage Bin	Weld assembly	1	
序号	代 号	名 称	材 质	数量	备 注

					制图		版号	标题 SG-M23 人工收集型储料箱总成	图号	比例	1:6	数量	
					设计		核 准					材质	
					校对					表面要求			
标记	更改前	更改后	更改人	日期	审核		日期		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	物料号			



19	YW64000600200	Hexagon Nut M6 (Self-Locking)		2	
18	--	BC-Type Cyclone Body	Weld assembly	1	Borrowed
17	--	Filter Screen		1	Borrowed
16	YW60512880000	Hexagon Head Bolt G3/75193 M12x4.8	Longzine	4	
15	--	Simple Filter	Assembly	1	Borrowed
14	YR90404004200	Spun Wire Bag 900 (For the Ball Screen 25-50)		1	
13	--	Upper Support	SPH4 0	1	
12	YW60081600100	Hexagon Head Bolt G3/75193 M12x4.8	Longzine	6	
11	YW02000200000	Stainless Steel Ring (for Filter Bag)		2	
10	YR60157000000	Ball Wire Mesh Bag 1500 (For the Ball Screen 25-50)		2	
9	--	Support Plate	SPH4 0	1	Borrowed
8	YW66061300000	Flat Washer Grade A G3/797.1 6	Longzine	4	
7	YW65006000100	Standard Spring Washer G3/793 6	Longzine	4	
6	YW61061200000	Hexagon Head Bolt G3/793.1 M12x4.8	Longzine	4	
5	--	Lower Support	Q235A	1	Borrowed
4	YW66081900000	Flat Washer 8x19x2.0	Longzine	12	
3	YW65008000100	Standard Spring Washer G3/793 8	Longzine	12	
2	YW61082001200	Hexagon Head Bolt G3/793.1 M12x4.8	Longzine	6	
1	--	Lower Support Mounting Base	SPH4 0	1	
序号	代号	名称	材质	数量	备注

Technical Requirement:

This part is an optional component for PC use.

					制图		版号		标题	SG-M	图号		比例		数量	
					设计		核准			旋風器总成				材質		
					校对					信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求			
标记	更改前	更改后	更改人	日期	审核		日期						物料号			

Weight(kg)	Noise Level (dB(A))	Max Throughput Capacity (kg/hr)	Cutting Chamber (mm)	Number of Rotor Blades	Number of Fixed Blades	Rotating Speed(r.p.m)	Motor Power(KW)	Ver.
210	85~90	40	270x290	30	2	140	2.2	B

Notes:

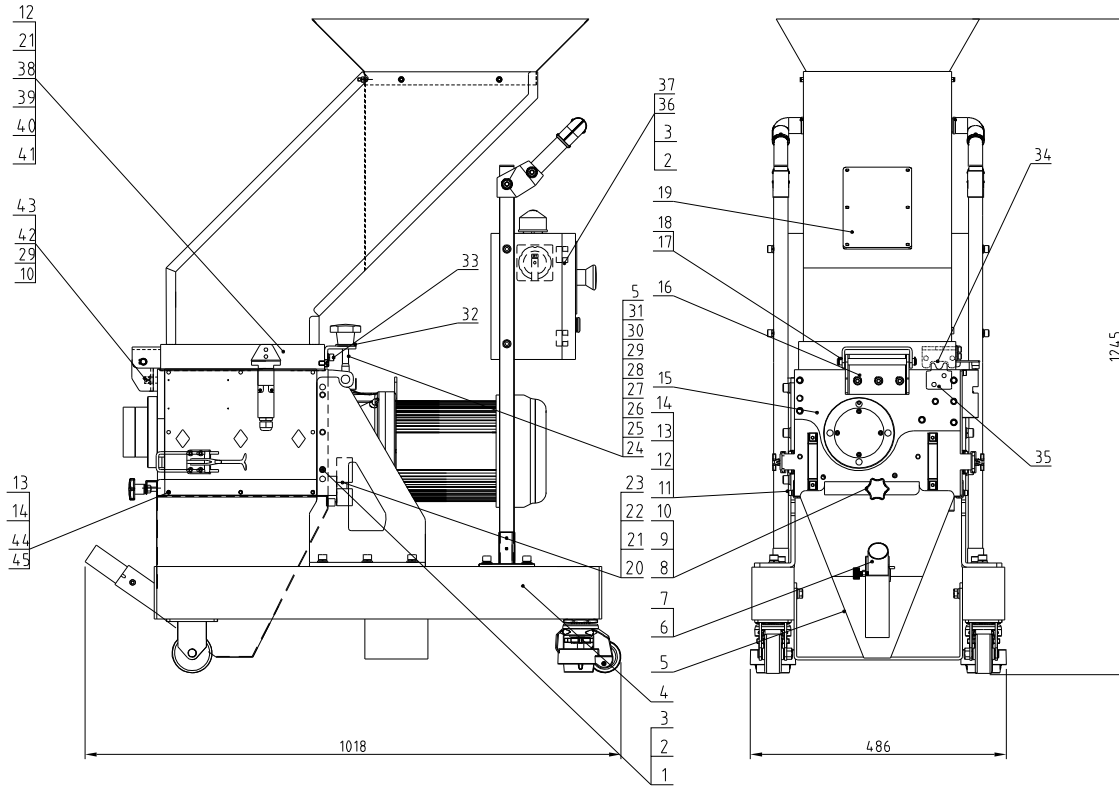
1. Cr12Mo1V1 corresponds to JIS standard No. SKD11.

2. Maximum granulating capacity depends on the size and material of the feed stock

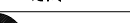
3. Noise level during granulation varies depending on the material and motor configuration.

4. To prevent plastic sticking to the blades, all materials to be granulated shall be at room temperature before processing.

5. Machine voltage specification: 3 ϕ , 400 VAC, 50 Hz



4.5	--	Collecting Box Right Fixing Plate	SUS201	1	
4.4	YW61061601200	Hinge Sides Incl Cap Screw Q17ML 10x16-2.3	12. 9	6	
4.3	--	Hinge Spacer Plate	SPH. 0	1	
4.2	YW61083000000	Hinge Sides Incl Cap Screw Q17ML 10x16-2.3	12. 9	3	
4.1	YW6104.3000000	Hinge Sides Incl Cap Screw Q17ML 10x16-2.3	12. 9	2	
39	YW6404.0700100	Hexanille Incl Hinge Incl Nut Q17ML 10x16-2.3 Self-Locking		2	
39	YW6004.1200600	Hinge Sides Incl Cap Screw Q17ML 10x16-2.3		2	
38	--	Safety Switch Insert Fixing Plate	SUS201	1	Borrowed
37	YW61102000000	Hinge Sides Incl Cap Screw Q17ML 10x16-2.3		4	
36	--	Control Box Assembly	Assembly	1	
35	--	Positioning Block	SUS201	1	
34	--	Locking Block	SPH. 0	1	
33	YW61081600000	Hinge Sides Incl Cap Screw Q17ML 10x16-2.3	12. 9	2	
32	YW66123200100	Large Flat Washer Grade A Q17ML 10 (10x16)		1	
31	--	Screw Limit Plate	SUS201	1	Borrowed
30	YW69001600000	Warning Ring for Shaft Q17ML 10x16-2.3 (SUS)	SUS201	1	
29	YW65008000100	Standard Spring Washer Q17S3 8	65Mn	7	
28	YW61082501200	Hinge Sides Incl Cap Screw Q17ML 10x16-2.3	12. 9	2	
27	YW09160200000	Long Round Nut Q17 10x16-2.3 Hexanille Alloy	AL	1	
26	YW093014.00000	Shaft Pin 10x16-2.3 (Steel Flanged 40 Dns.)	Q235A	1	Borrowed
25	YW09003010500	Hexanille Screw 10x16-2.3 (Steel Flanged) 40	Q235A	1	Borrowed
24	BL54.300003920	Hinge Base SG-30-C-01	SPH	1	Borrowed
23	YW6104.0801500	Large Flat Washer Incl for Q17ML 10x16-2.3 Hexanille Alloy		2	
22	YW6304.4500000	Cross Hexanille Pin Incl Screw Q17-10 10x16		2	
21	YE16093300100	Safety Switch Q17ML 10x16-2.3 with 10 Key		1	
20	BH10010060210	Safety Switch Fixing Plate 10x16-2.3 (Dns.)		2	
19	--	Feed Box Assembly	Assembly	1	
18	YW69001200000	Warning Ring for Shaft Q17ML 10x16-2.3 (SUS)	SUS201	2	
17	BH1024.04.00110	Feed Box Shaft SG-L-ALL-04	SUS201	1	Borrowed
16	--	Feed Box Hinge	SPH. 0	1	
15	YH85300000100	Roller Wheel 100 Hexanille Center Assembly 10x16-2.3	Assembly	1	
14	YW66061300000	Flat Washer Grade A Q17ML 1.6	140HV	8	
13	YW65006000100	Standard Spring Washer Q17S3 6	65Mn	8	
12	YW61061200000	Hinge Sides Incl Cap Screw Q17ML 10x16-2.3		5	
11	--	Collecting Box Left Fixing Plate	SUS201	1	
10	YW66081600000	Flat Washer Grade A Q17ML 1.6 (4x16x1.6)	140HV	4	
9	YW60082010000	Hexanille Nut M10 (Self-Locking) (SUS)		1	
8	YR4.00835000000	Five-Star Handle Type B M6x35	Assembly	1	
7	YW69621600000	Thumb Screw M6x20x16		1	
6	--	Suction Pipe	SUS201	1	Borrowed
5	--	Collecting Box	Weld assembly	1	
4	--	Machine Frame Assembly	Weld assembly	1	
3	YW66102000100	Flat Washer Grade A Q17ML 1.10 (10x16)	140HV	6	
2	YW65010000000	Standard Spring Washer Q17S3 10	65Mn	6	
1	YW61103000100	Hinge Sides Incl Cap Screw Q17ML 10x16-2.3	12. 9	6	
序号	代 号	名 称	材 质	数 量	备 注

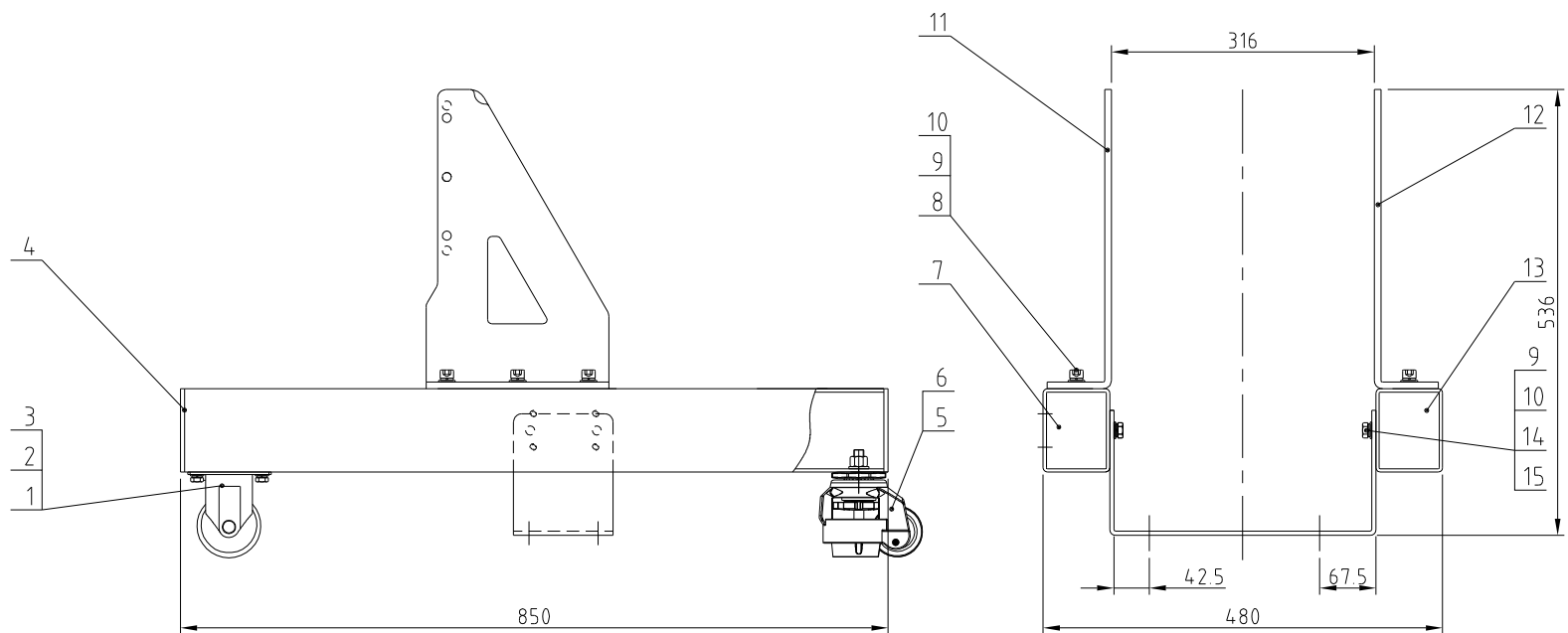
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SG-M29	图号		比例		数量
总成				材质	
 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.			表面要求		
			物料号		

					制图		版本号	
					设计		核准	
					校对			
标记	更改前	更改后	更改人	日期	审核		日期	

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图号	
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比例		数量	
		材质	
表面要求			
物料号			



10	YW65010000000	Standard Spring Washer GB/T93 10	65Mn	10	
9	YW66102000100	Flat Washer Grade A GB/T97.1 10 (11x20x2)	140HV	10	
8	YW61103000100	Hexagon Socket Head Cap Screw GB/T70.1 M10x20-12.9	12.9	6	
7	--	Left Support Tube	Q235A	1	
6	YW64001200000	Self-Locking Nut M12		2	
5	YW03801200100	Pump Caster GB-80S Black Threaded Type M12		2	
4	YP90100800100	Square Small Core Tube Plug M10*4 (for tube wall thickness 4mm)	Plastic	4	
3	YW66081900000	Flat Washer 8x19x2.0	140HV	8	
2	YW60082000200	Hexagon Head Bolt GB/T5783 M8x20-8.8		8	
1	YW03000300300	Fluted Mounting Block Rubber Caster 3" (One Plate Maximize)		2	

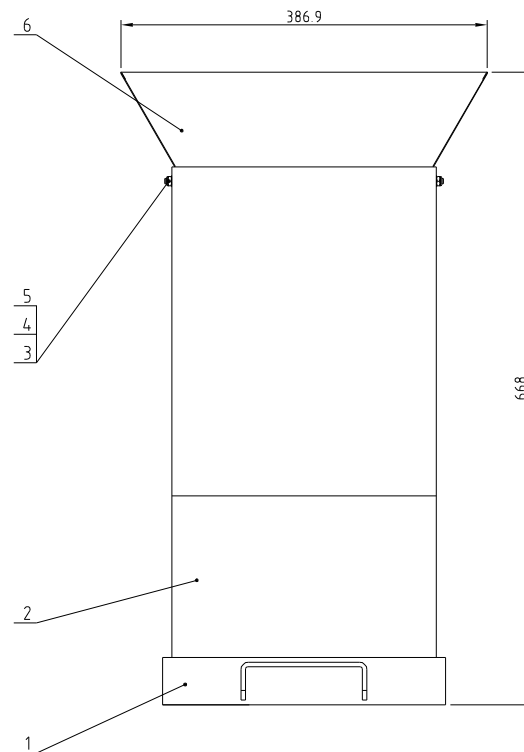
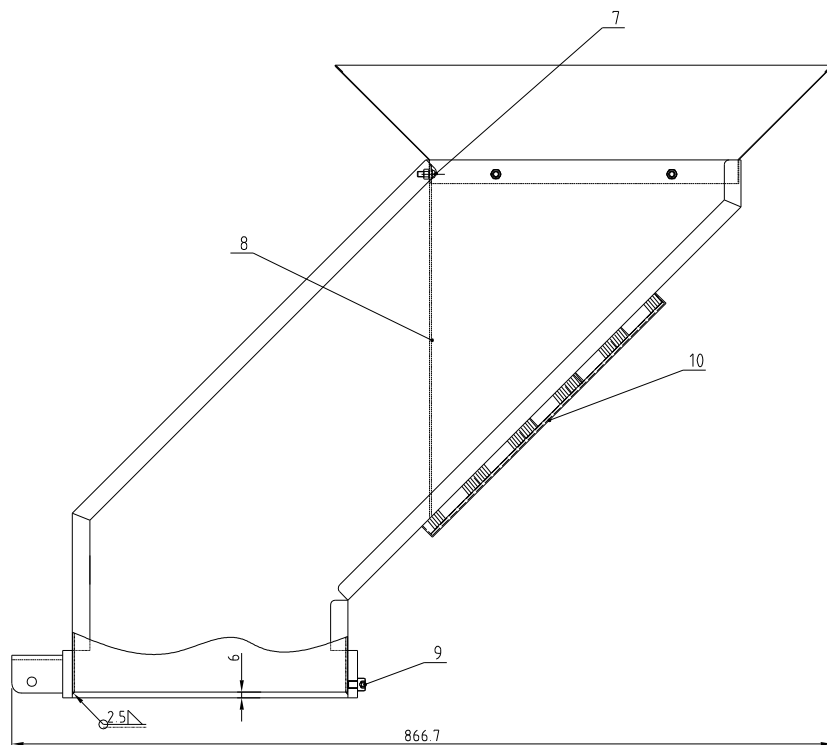
15	--	Blower Fixing Plate	SPH5.0	1	
14	YW60103000200	Hexagon Head Bolt GB/T5783 M10x20-12.9	12.9	4	
13	--	Left Support Tube	Q235A	1	
12	--	Granulating Chamber Right Fixing Plate	SPH8.0	1	
11	--	Granulating Chamber Left Fixing Plate	SPH8.0	1	

序号	代号	名称	材质	数量	备注
	SG-M29	图号	比例	数量	
	机架总成			材质	
			表面要求		
			物料号		



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					制图	版号	
					设计	核准	
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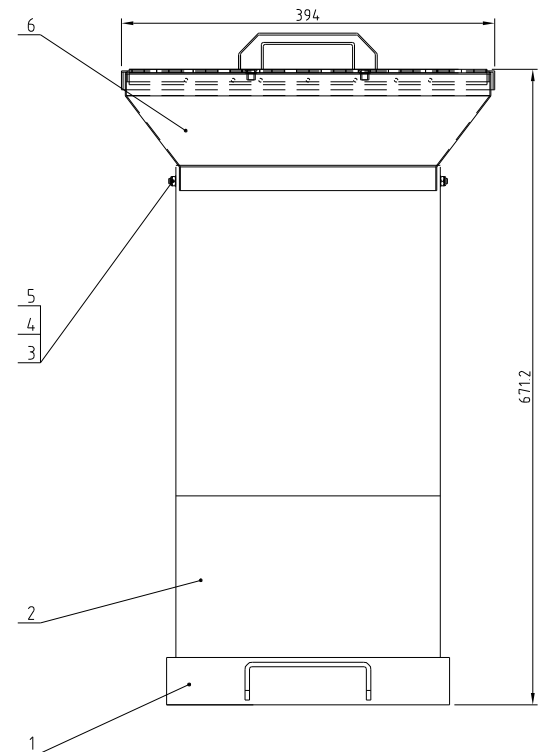


10	--	Magnet Feed Box Body	Weld assembly	1	Optional Magnet Feed Box
9	YW61081000200	Hexagon Socket Head Cap Screw Q195L 10.9		1	
8	--	Material Stopper	White Polypropylene	1	
7	--	Material Stopper Plate	SECC2.0	1	
6	--	Feed Opening	SPCC 1.5	1	
5	YW64000500000	Hexagon Nut M5 (Self-Locking)		4	
4	YW66051000000	Flat Washer Grade A Q235 1.5	Longzinc	6	
3	YW62051000100	Cross Recessed Torus Head Screw JISSHR 10.9	Longzinc	6	
2	--	Feed Box Body	Weld assembly	1	Standard equipped
1	--	Feed Box Lower Frame	Weld assembly	1	
序号	代号	名称	材质	数量	备注

					制图		版号		标题	SG-M29	图号		比例		数量	
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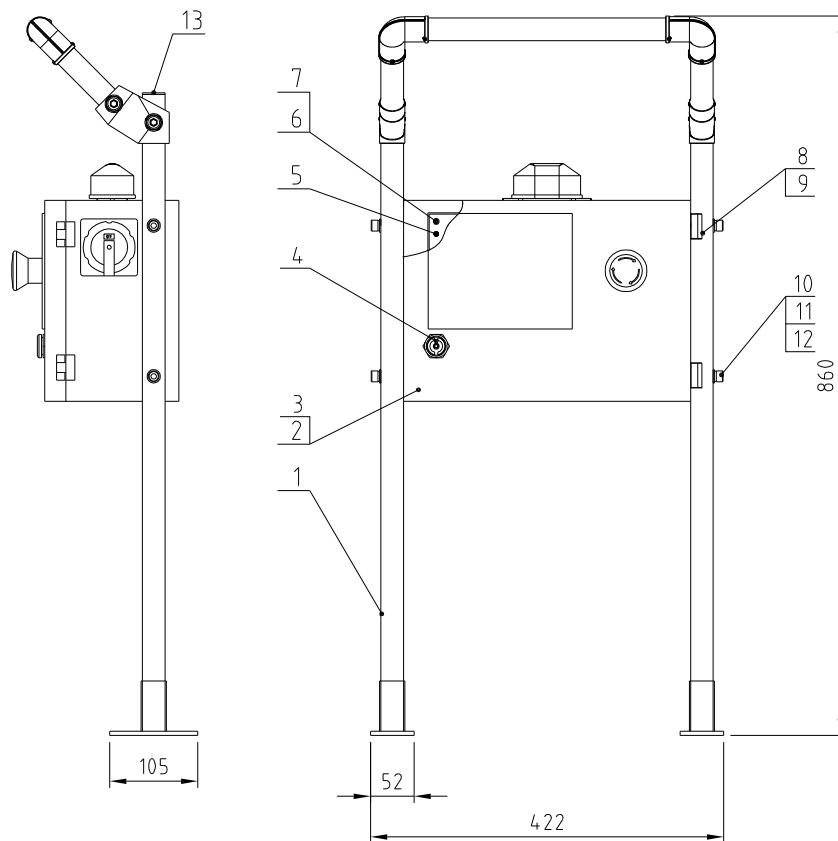


信易电热机械股份有限公司
Shini Plastics Technologies, Inc.



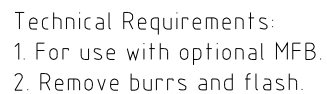
11	YW61081000200	Hexagon Socket Head Cap Screw 8/16x1.1		1	
10	--	Material Stopper	White Hexagonal Nut	1	
9	--	Material Stopper Plate	SECC20	1	
8	YW61062500000	Hexagon Socket Head Cap Screw 8/16x1.1 Hex	A2-70	2	
7	BW20012000040	Aluminum Square Head Bolt 1/2 Hex 1/4 Hex	Aluminum alloy	1	
6	--	Feed Opening with Cover	Weld assembly	1	
5	YW64000500000	Hexagon Nut M5 (Self-Locking)	4	6	
4	YW66051000000	Flat Washer Grade A 6/16x1.1	Longzine	6	
3	YW62051000100	Cross Hexagon Head Bolt 8/16x1.1 Hex	Longzine	6	
2	--	Feed Box Body	Weld assembly	1	
1	--	Feed Box Lower Frame	Weld assembly	1	
序号	代 号	名 称	材 质	数 量	备 注

					制图		版号		标题SG-M29 加蓋进料箱总成	图号		比例	数量
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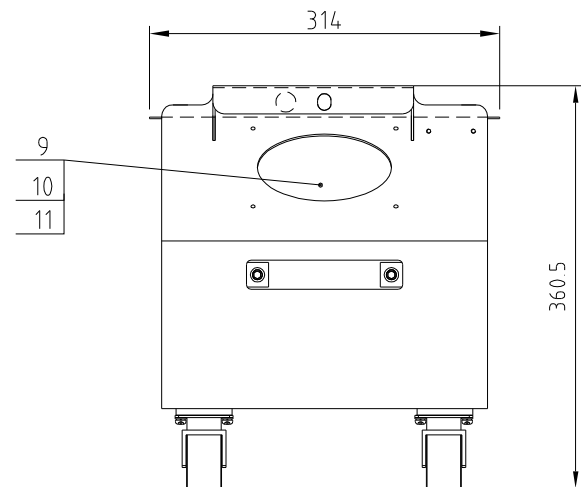
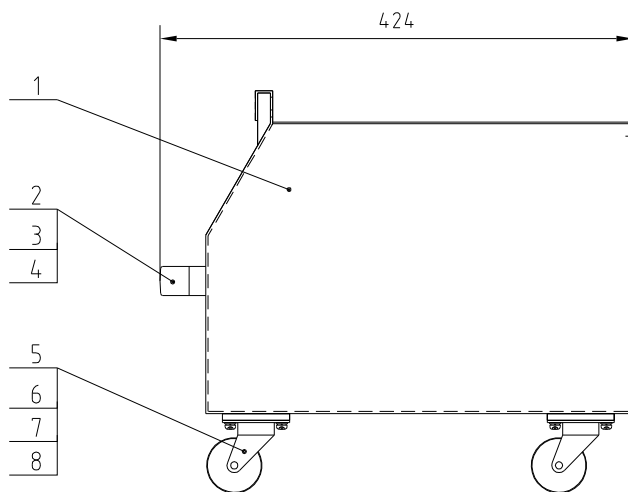


13	YP90251200100	Round Tube Plug Diameter 27mm		2	
12	YW65006000100	Standard Spring Washer GB/T93 6		4	
11	YW66061300000	Flat Washer Grade A GB/T97.1 6		4	
10	YW61645000100	Hexagon Socket Head Cap Screw GB/T70.1 M3x6-12.9		4	
9	YW62040500000	Cross Recessed Truss Head Screw JIS1111 M4x5		10	
8	YW06219200100	Hinge (Right) CL219-2 Black		2	
7	YW64000500000	Hexagon Nut M5 Self-Locking		4	
6	--	Electrical Mounting Plate	SECC15	1	
5	YW61036000000	Hexagon Socket Head Cap Screw GB/T70.1 M3x6-12.9		4	
4	YW00040600100	Door Lock + Short Stop Plate MF-406-D		1	
3	--	Electrical Control Box Door Panel	SPCC 1.2	1	
2	--	Electrical Control Box Body	SPCC 1.2	1	
1	--	Electrical Control Box Mounting Bracket	Assembly	1	
序号	代 号	名 称	材 质	数 量	备 注

					制图		版号		标题	SG-M	图号	比例	1:8	数量	
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					校对		准		信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求		
标记	更改前	更改后	更改人	日期	审核		日期						物料号		/

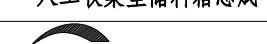


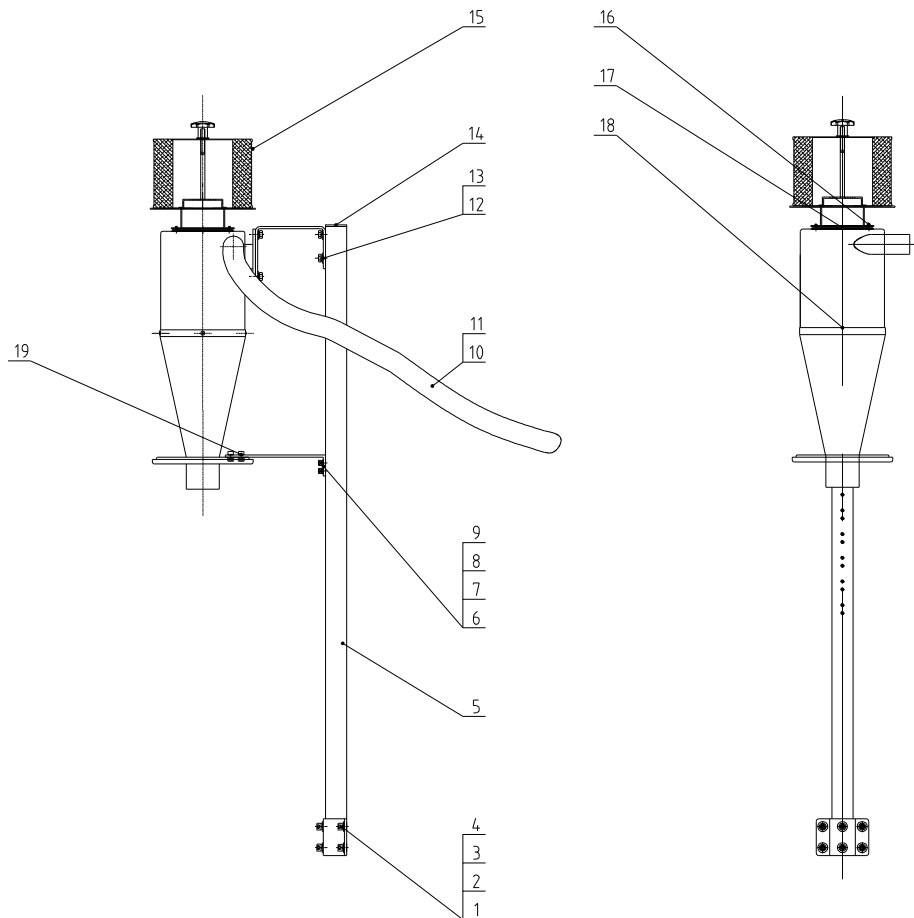
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					设计		核 准				材质	
					校对					表面要求		
标记	更改前	更改后	更改人	日期	审核		日期			物料号	/	



Technical Requirement: This manual-collection type storage bin is an optional accessory.

11	YW64040700100	Non-metallic Insert Hexagon Lock Nut GB/T989.1 M Self-Locking		4	
10	YW62041000000	Cross Recessed Truss Head Screw JIS1111 M4x10		4	
9	BR90242750050	Sight Window Transparent Plate SG-2042H-F-03	Acrylic	1	Borrowed
8	YW03000200000	Black Rubber Caster 2" (Dersheng)		4	
7	YW65005200000	Standard Spring Washer GB/T93 5		16	
6	YW66051000000	Flat Washer Grade A GB/T97.1 5		16	
5	YW63050800000	Cross Recessed Pan Head Screw GB/T-818 M5x8		4	
4	YW64000800100	Non-metallic Insert Hexagon Lock Nut GB/T989.1 M6		2	
3	YW61081600000	Hexagon Socket Head Cap Screw GB/T70.1 M6x16-12.9		2	
2	BW20012000140	Aluminum Square Handle L120 (Ø6 Hole) Black		1	
1	--	Manual-Collection Type Storage Bin	Weld assembly	1	
序号	代 号	名 称	材 质	数量	备 注

					制图		版号		标题 SG-M29 人工收集型储料箱总成	图号	比例		数量	
					设计		核 准					材质		
					校对						表面要求			
标记	更改前	更改后	更改人	日期	审核		日期				信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.	物料号		



19	YW64000600200	Hexagon Nut M6 (Self-Locking)		2	
18	--	BC-Type Cyclone Body	Weld assembly	1	Borrowed
17	--	Filter Screen		1	Borrowed
16	YW60512880000	Hexagon Head Bolt G3/75193 M12x4.8	Longzine	4	
15	--	Simple Filter	Assembly	1	Borrowed
14	YR90404004200	Spun Wire Bag 900 (for the Ball Bottom 25-kg)		1	
13	--	Upper Support	SPH4 0	1	
12	YW60081600100	Hexagon Head Bolt G3/75193 M12x4.8	Longzine	6	
11	YW02000200000	Stainless Steel Ring (for the Ball Bottom 25-kg)		2	
10	YR60157000000	Ball the Bottom for 60 L (25 kg) Ball the Bottom 25-kg		2	
9	--	Support Plate	SPH4 0	1	Borrowed
8	YW66061300000	Flat Washer Grade A G3/797.1 6	Longzine	4	
7	YW65006000100	Standard Spring Washer G3/793 6	Longzine	4	
6	YW61061200000	Hexagon Head Bolt G3/793.1 M12x2.0	Longzine	4	
5	--	Lower Support	Q235A	1	Borrowed
4	YW66081900000	Flat Washer 8x19x2.0	Longzine	12	
3	YW65008000100	Standard Spring Washer G3/793 8	Longzine	12	
2	YW61082001200	Hexagon Head Bolt G3/793.1 M12x2.0	Longzine	6	
1	--	Lower Support Mounting Base	SPH4 0	1	
序号	代号	名称	材质	数量	备注

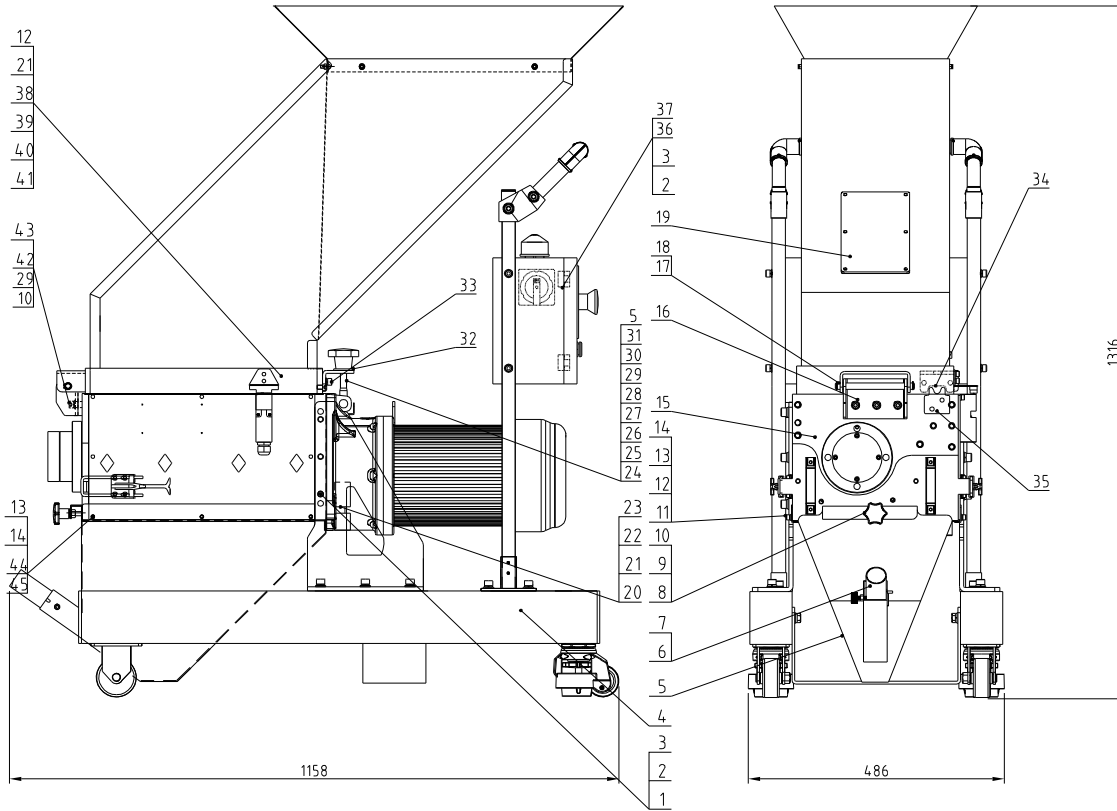
Technical Requirement:
This part is an optional component for PC use.

					制图		版号		标题	SG-M	图号		比例		数量	
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					校对				信易电热机械股份有限公司 Shini Plastics Technologies, Inc.							
标记	更改前	更改后	更改人	日期	审核		日期									
									表面要求				物料号			

Notes

1. Cr12Mo1V1 corresponds to JIS standard No. SKD11.
2. Maximum granulating capacity depends on the size and material of the feed stock.
3. Noise level during granulation varies depending on the material and motor configuration.
4. To prevent plastic sticking to the blades, all materials to be granulated shall be at room temperature before processing.
5. Machine voltage specification: 3Ø, 400 VAC, 50 Hz.

Weight(kg)	Noise Level (dBA)	Max. Throughput Capacity (kg/hr)	Cutting Chamber (mm)	Number of Rotor Blades	Number of Fixed Blades	Rotating Speed(r.p.m)	Motor Power(KW)	Ver.
280	85~90	60	270x430	45	2x2	14.0	3.7	B



45	--	Collecting Box Right Fixing Plate	SUS201	1	
44	YW61061601200	Range Scales Incl Cap Screw Q17ML1 M16x2.5	12. 9	6	
43	--	Hinge Spacer Plate	SPH8. 0	1	
42	YW61083000000	Range Scales Incl Cap Screw Q17ML1 M16x2.5	12. 9	3	
41	YW61043000000	Range Scales Incl Cap Screw Q17ML1 M16x2.5	12. 9	2	
40	YW64040700100	Removable Insert Range Incl for Q17ML1 M16x2.5		2	
39	YW60041200600	Range Scales Incl Cap Screw Q17ML1 M16x2.5		2	
38	--	Safety Switch Insert Fixing Plate	SUS201	1	Borrowed
37	YW61102000000	Range Scales Incl Cap Screw Q17ML1 M16x2.5		4	
36	--	Control Box Assembly	Assembly	1	
35	--	Positioning Block	SUS201	1	
34	--	Locking Block	SPH6. 0	1	
33	YW61081600000	Range Scales Incl Cap Screw Q17ML1 M16x2.5	12. 9	2	
32	YW66123200100	Large Flat Washer Grade A Q17ML12 (Std/No)		1	
31	--	Screw Limit Plate	SUS201	1	Borrowed
30	YW69001600000	Retaining Ring for Shaft Q17ML1 12x2.5 (Std)	SUS201	1	
29	YW65008000100	Standard Spring Washer Q17/3 8	65Mn	7	
28	YW61082501200	Range Scales Incl Cap Screw Q17ML1 M16x2.5	12. 9	2	
27	YW09160200000	Long Inclined Bar Q17 30x30-400x40x2.5 Machine Alloy	AL	1	
26	YW09301400000	Shaft Pin Q17x40x40 (Cone Pin) Q17 40 (DIN.4)	Q235A	1	Borrowed
25	YW09003010500	Inclined Screw Q17x40x40 (Cone Pin) Q17 40	Q235A	1	Borrowed
24	BL54300003920	Hinge Base SG-30-C-01	SPH	1	Borrowed
23	YW61040801500	Range Scales Incl Cap Screw Q17ML1 M16x2.5		2	
22	YW63044500000	Cross Resonant Flat Incl Screw Q17x40 M16		2	
21	YE16093300100	Safety Switch Q17ML12-30 with 12 Key		2	
20	BH10010060210	Safety Switch Fixing Plate Q17x40x40 (DIN.4)		1	
19	--	Feed Box Assembly	Assembly	1	
18	YW69001200000	Retaining Ring for Shaft Q17ML1 12x2.5 (Std)	SUS201	2	
17	BH10240400110	Feed Box Shaft SG-1-ALL-04	SUS201	1	Borrowed
16	--	Feed Box Hinge	SPH5. 0	1	
15	YH85500000100	Adjustable 300 Granulating Under Assembly F10x14L	Assembly	1	
14	YW66061300000	Flat Washer Grade A Q17/197.1 6	140HV	8	
13	YW65006000100	Standard Spring Washer Q17/3 6	65Mn	8	
12	YW61061200000	Range Scales Incl Cap Screw Q17ML1 M16x2.5		5	
11	--	Collecting Box Left Fixing Plate	SUS201	1	
10	YW66081600000	Flat Washer Grade A Q17ML1 6x40x40 (Q)	140HV	4	
9	YW60082010000	Hexagon Nut M16 (Self-Locking) (SUS304)		1	
8	YR40083500000	Five-Star Handle Type B M16x35	Assembly	1	
7	YW69621600000	Thumb Screw M16x20x16		1	
6	--	Suction Pipe	SUS201	1	Borrowed
5	--	Collecting Box	Weld assembly	1	
4	--	Machine Frame Assembly	Weld assembly	1	
3	YW66102000100	Flat Washer Grade A Q17ML1 10 (11x20x4)	140HV	6	
2	YW65010000000	Standard Spring Washer Q17/3 10	65Mn	6	
1	YW61103000100	Range Scales Incl Cap Screw Q17ML1 M16x2.5	12. 9	6	

序号	代号	名称	材质	数量	备注
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			材质		
			表面要求		
			物料号		

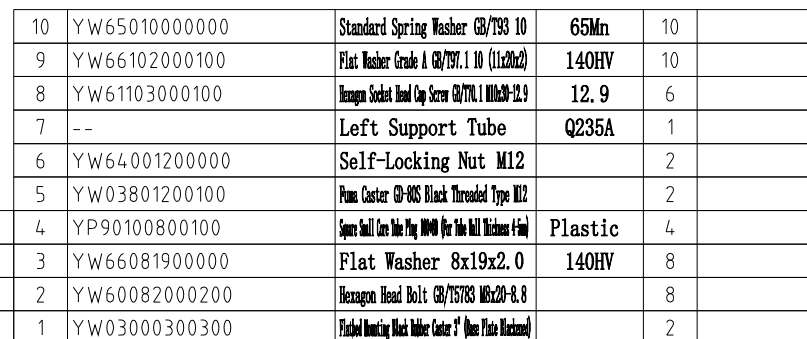
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标题 SG-M43
总成

图号

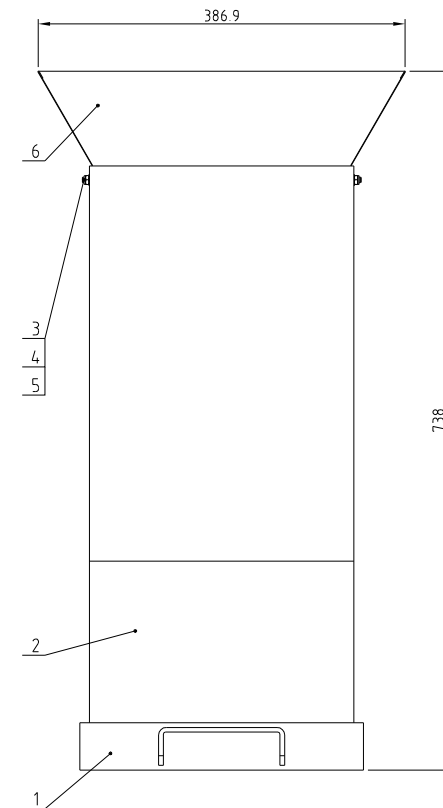
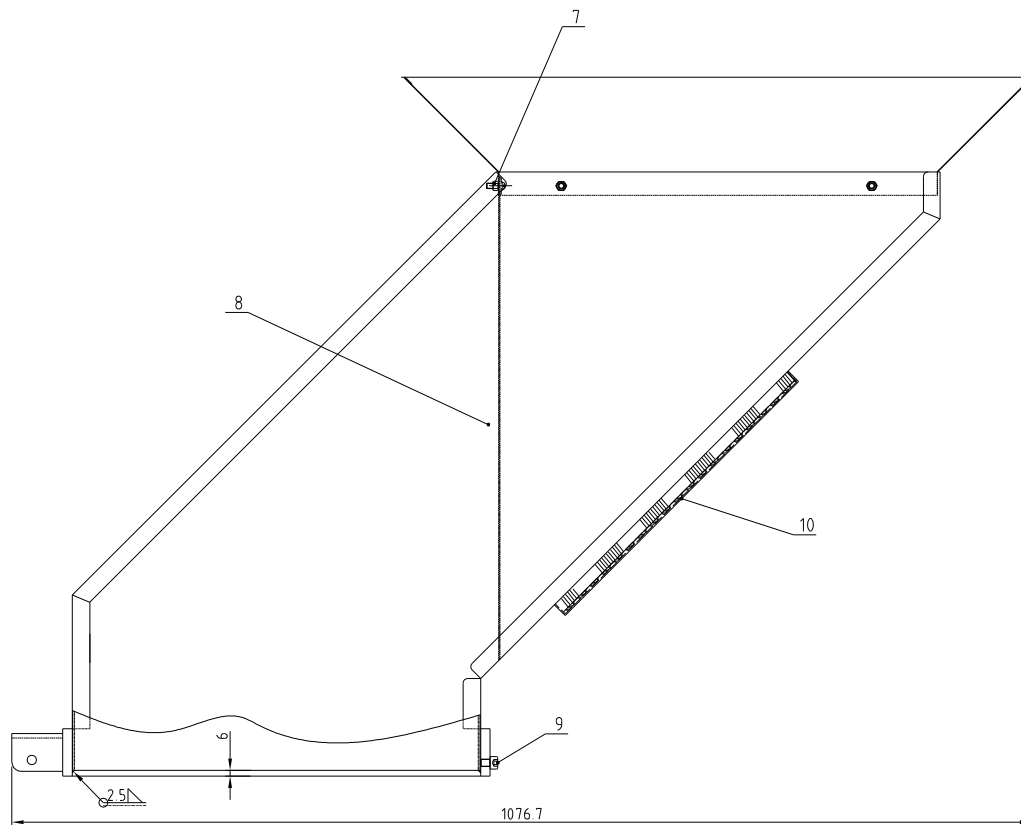


信易电热机械股份有限公司
Shini Plastics Technologies, Inc.



序号	代 号	名 称	材 质	数 量	备 注
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SHINI 信易電熱機械股份有限公司
Shini Plastics Technologies, Inc.

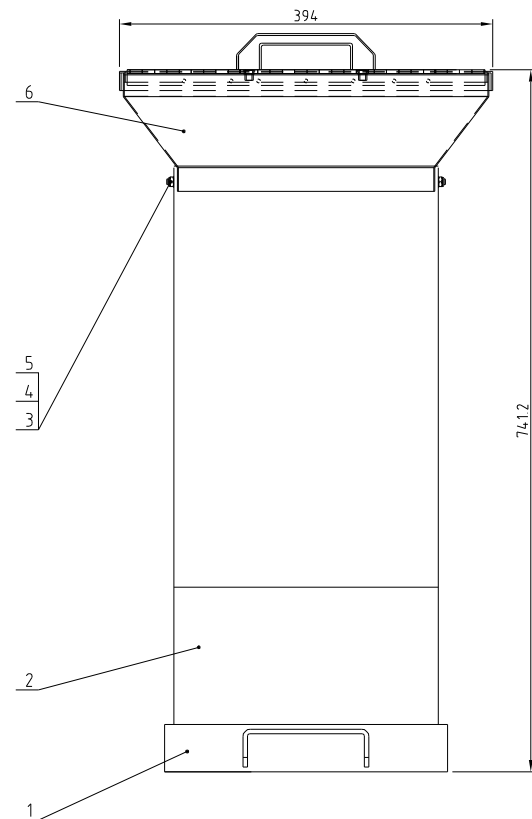
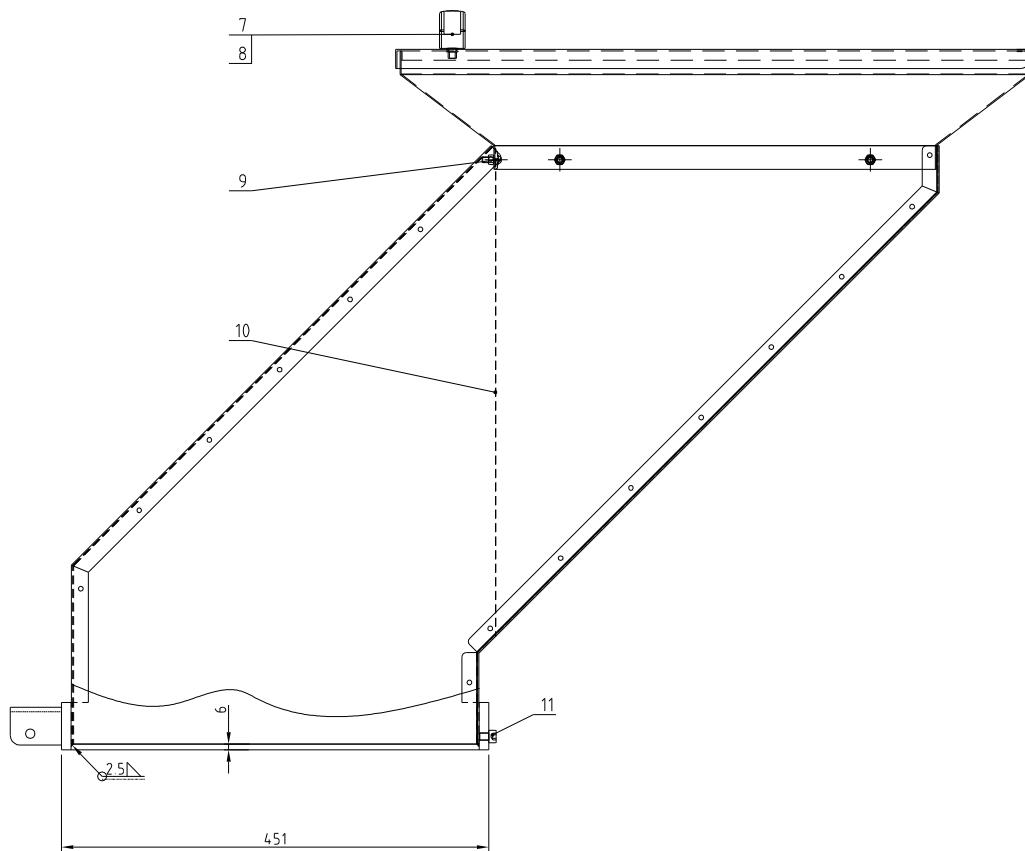


10	--	Magnet Feed Box Body	Weld assembly	1	Optional Magnet Feed Box
9	YW61081000200	Hexagon Socket Head Cap Screw Q193L1 Mod-B 4.8		1	
8	--	Material Stopper	White Polypropylene Plastic	1	
7	--	Material Stopper Plate	SECC2.0	1	Borrowed
6	--	Feed Opening	SPCC 1.5	1	
5	YW64000500000	Hexagon Nut M6 Self-Locking	4	6	
4	YW66051000000	Flat Washer Grade A Q235B 1.6	Longzinc	6	
3	YW62051000100	Cross Recessed Torus Head Screw JISIII Mod	Longzinc	6	
2	--	Feed Box Body	Weld assembly	1	Standard equipped
1	--	Feed Box Lower Frame	Weld assembly	1	
序号	代号	名称	材质	数量	备注

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Shini Plastics Technologies, Inc.

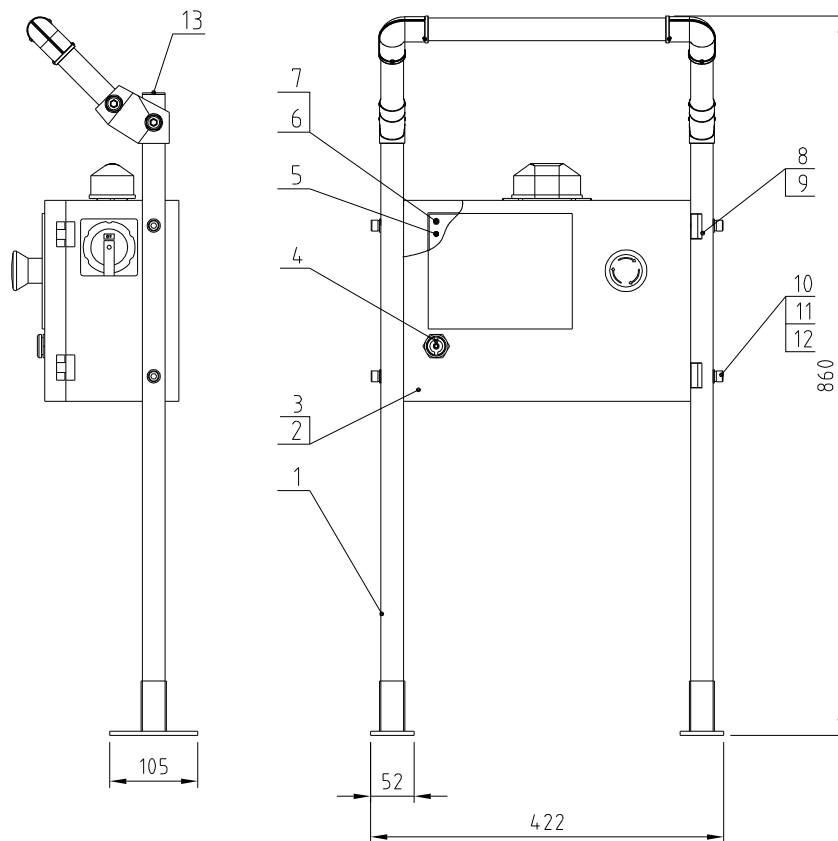


Technical Requirement:

This drawing is for the optional feed box with cover DPC.

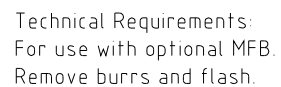
11	YW61081000200	Hexagon Socket Head Cap Screw Q1970L1 M6*1.6		1	
10	--	Material Stopper	White Polypropylene	1	
9	--	Material Stopper Plate	SECC2.0	1	Borrowed
8	YW61062500000	Hexagon Socket Head Cap Screw Q1970L1 M6*5	A2-70	2	
7	BW20012000040	Aluminum Square Rods 100 (No Hole) Black	Aluminium alloy	1	
6	--	Feed Opening with Cover	Weld assembly	1	
5	YW64000500000	Hexagon Nut M6 (Self-Locking)	4	6	
4	YW66051000000	Flat Washer Grade A Q1970L1.6	Longzinc	6	
3	YW62051000100	Cross Recessed Torx Head Screw T8H111111111	Longzinc	6	
2	--	Feed Box Body	Weld assembly	1	
1	--	Feed Box Lower Frame	Weld assembly	1	
序号	代号	名称	材质	数量	备注

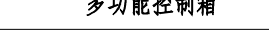
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					校对		 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.				表面要求	
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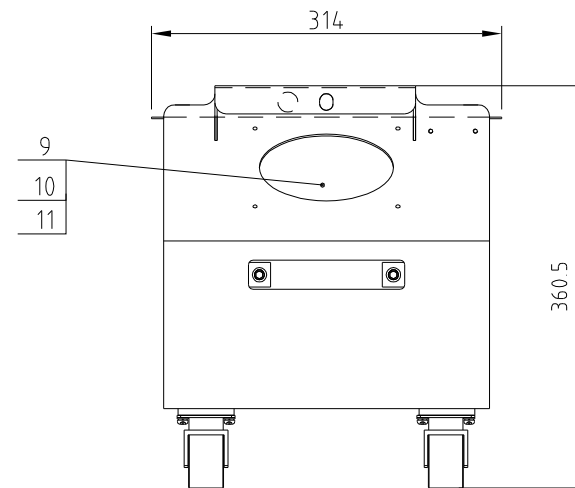
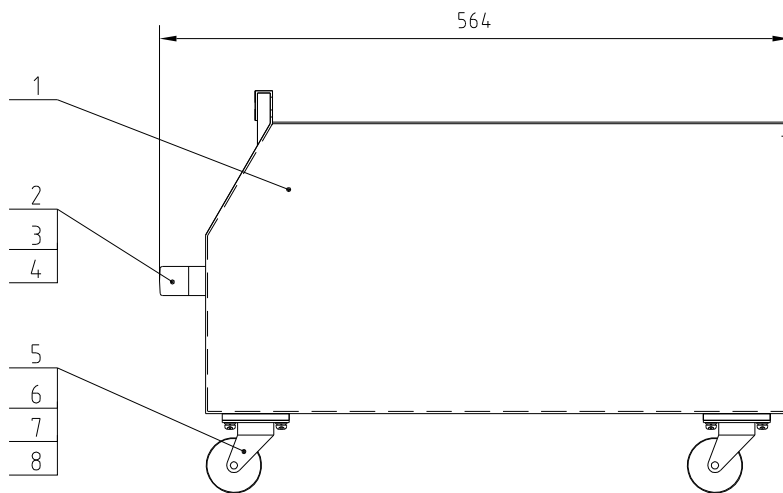


13	YP90251200100	Round Tube Plug Diameter 27mm		2	
12	YW65006000100	Standard Spring Washer GB/T93 6		4	
11	YW66061300000	Flat Washer Grade A GB/T97.1 6		4	
10	YW61645000100	Hexagon Socket Head Cap Screw GB/T70.1 M3x6-12.9		4	
9	YW62040500000	Cross Recessed Truss Head Screw JIS1111 M4x5		10	
8	YW06219200100	Hinge (Right) CL219-2 Black		2	
7	YW64000500000	Hexagon Nut M5 Self-Locking		4	
6	--	Electrical Mounting Plate	SECC15	1	
5	YW61036000000	Hexagon Socket Head Cap Screw GB/T70.1 M3x6-12.9		4	
4	YW00040600100	Door Lock + Short Stop Plate MF-406-D		1	
3	--	Electrical Control Box Door Panel	SPCC 1.2	1	
2	--	Electrical Control Box Body	SPCC 1.2	1	
1	--	Electrical Control Box Mounting Bracket	Assembly	1	
序号	代 号	名 称	材 质	数 量	备 注

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标记	更改前	更改后	更改人	日期	审核		日期						物料号		/

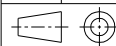


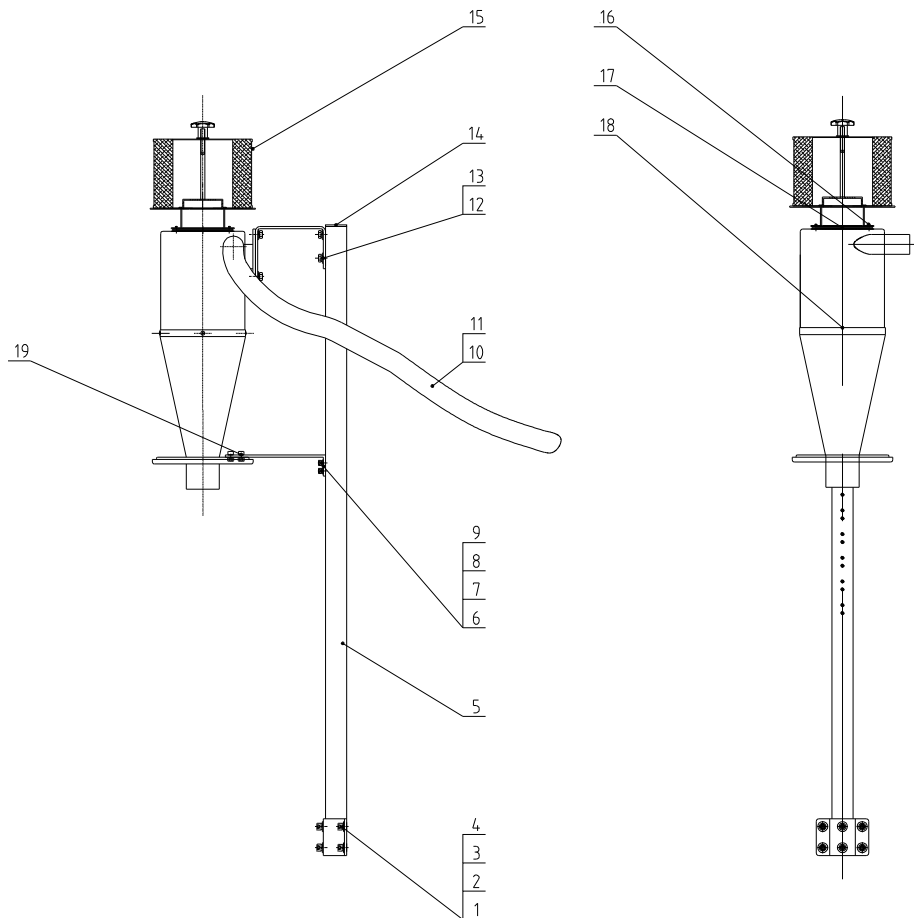
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标记	更改前	更改后	更改人	日期	审核	日期	物料号				/		



Technical Requirement: This manual-collection type storage bin is an optional accessory.

11	YW64040700100	Non-metallic Insert Hexagon Lock Nut GB7089.1 M6 Self-Locking		4	
10	YW62041000000	Cross Recessed Truss Head Screw JIS1111 M4x10		4	
9	BR90242750050	Sight Window Transparent Plate SF-2042W-F-03	Acrylic	1	Borrowed
8	YW03000200000	Black Rubber Caster 2" (Dersheng)		4	
7	YW65005200000	Standard Spring Washer GB/T93 5		16	
6	YW66051000000	Flat Washer Grade A GB/T97.1 5		16	
5	YW63050800000	Cross Recessed Pan Head Screw GB/T-018 M5x6		4	
4	YW64000800100	Non-metallic Insert Hexagon Lock Nut GB7089.1 M6		2	
3	YW61081600000	Hexagon Socket Head Cap Screw GB/T70.1 M6x16-12.9		2	
2	BW20012000140	Aluminum Square Handle L120 (M6 Hole) Black		1	
1	--	Manual-Collection Type Storage Bin	Weld assembly	1	
序号	代 号	名 称	材 质	数 量	备 注

					制图		版号		标题	SG-M43	图号	比例	数量	
					设计		核		人工收集型储料箱总成				材质	
					校对		准					表面要求		
标记	更改前	更改后	更改人	日期	审核		日期			信易電熱機械股份有限公司	Shini Plastics Technologies, Inc.	物料号		



Technical Requirement:
This part is an optional component
for PC use.

19	YW64000600200	Hexagon Nut M6 (Self-Locking)		2	
18	--	BC-Type Cyclone Body	Weld assembly	1	Borrowed
17	--	Filter Screen		1	Borrowed
16	YW60512880000	Hexagon Head Bolt G3/75183 M12x4.8	Longzine	4	
15	--	Simple Filter	Assembly	1	Borrowed
14	YR90404004200	Spun Wire Bag 900 (for the Ball Bottom 25-kg)		1	
13	--	Upper Support	SPH4 0	1	
12	YW60081600100	Hexagon Head Bolt G3/75181 M12x4.8	Longzine	6	
11	YW02000200000	Stainless Steel Ring (for the Ball Bottom 25-kg)		2	
10	YR60157000000	Ball the Bottom for 60153042x400kg by bottom 25-kg		2	
9	--	Support Plate	SPH4 0	1	Borrowed
8	YW66061300000	Flat Washer Grade A G3/797.1 6	Longzine	4	
7	YW65006000100	Standard Spring Washer G3/793 6	Longzine	4	
6	YW61061200000	Hexagon Head Bolt G3/793.1 M12x4.8	Longzine	4	
5	--	Lower Support	Q235A	1	Borrowed
4	YW66081900000	Flat Washer 8x19x2.0	Longzine	12	
3	YW65008000100	Standard Spring Washer G3/793 8	Longzine	12	
2	YW61082001200	Hexagon Head Bolt G3/793.1 M12x4.8	Longzine	6	
1	--	Lower Support Mounting Base	SPH4 0	1	
序号	代号	名称	材质	数量	备注

					制图		版号		标题	SG-M	图号	比例	数量	
					设计		核准		旋风器总成				材质	
					校对				信易电热机械股份有限公司 Shini Plastics Technologies, Inc.					表面要求
标记	更改前	更改后	更改人	日期	审核		日期							物料号